

Ускорительный комплекс ЛЯР ОИЯИ в 2024 году.

Некоторые аспекты прикладных исследований.



FLNR main activities

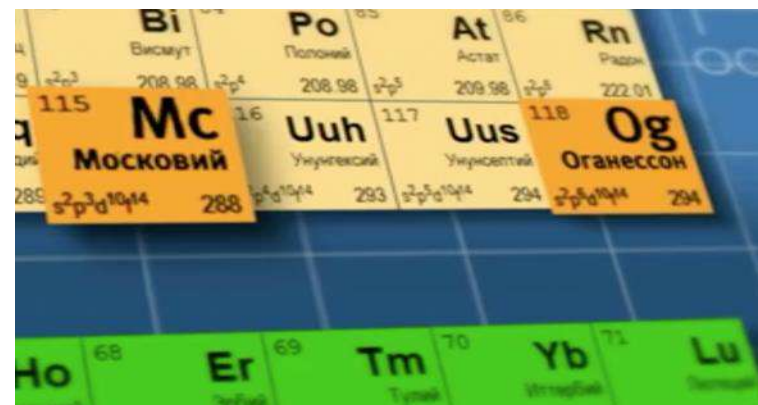
*Flerov Laboratory of Nuclear Reactions was founded in the Joint Institute for Nuclear Research in 1957.

FLNR carries out research in the field of heavy ion physics in three main directions:

- Synthesis and properties of nuclei at the stability limits
- Accelerator complex of ion beams of stable and radioactive nuclides (DRIBs-III)
- Radiation effects and physical bases of nanotechnology, radioanalytical and radioisotope investigations at the FLNR accelerators

IUPAC Periodic Table of the Elements

1 H hydrogen 1.00784(7)	2 He helium 4.002602(2)	Key										12 Mg magnesium 24.304(7)	13 Al aluminum 26.981538(6)	14 Si silicon 28.0855(3)	15 P phosphorus 30.97376199(8)	16 S sulfur 32.06(5)	17 Cl chlorine 35.45(3)	18 Ar argon 39.948(1)																
3 Li lithium 6.941(7)	4 Be beryllium 9.012182(2)	atomic number Symbol name standard atomic weight relative atomic mass										19 K potassium 39.0983(1)	20 Ca calcium 40.078(4)	21 Sc scandium 44.955912(2)	22 Ti titanium 47.867(1)	23 V vanadium 50.9415(1)	24 Cr chromium 51.9961(6)	25 Mn manganese 54.938044(1)	26 Fe iron 55.845(3)	27 Co cobalt 58.933194(6)	28 Ni nickel 58.6934(4)	29 Cu copper 63.546(3)	30 Zn zinc 65.38(4)	31 Ga gallium 69.723(1)	32 Ge germanium 72.630(8)	33 As arsenic 74.9216(2)	34 Se selenium 78.96(3)	35 Br bromine 79.904(1)	36 Kr krypton 83.798(4)					
37 Rb rubidium 85.4678(3)	38 Sr strontium 87.62(3)	39 Y yttrium 88.90584(2)	40 Zr zirconium 91.224(2)	41 Nb niobium 92.90638(2)	42 Mo molybdenum 95.94(1)	43 Tc technetium 98	44 Ru ruthenium 101.07(2)	45 Rh rhodium 102.9055(3)	46 Pd palladium 106.3631(8)	47 Ag silver 107.8682(4)	48 Cd cadmium 112.411(8)	49 In indium 114.818(8)	50 Sn tin 118.710(7)	51 Sb antimony 121.757(3)	52 Te tellurium 127.60(3)	53 I iodine 126.905(4)	54 Xe xenon 131.29(4)	55 Cs cesium 132.90545196(6)	56 Ba barium 137.327(7)	57-71 Lanthanoids	58 Ce cerium 140.12(1)	59 Pr praseodymium 140.90764(6)	60 Nd neodymium 144.24(1)	61 Pm promethium 145	62 Sm samarium 150.36(2)	63 Eu europium 151.964(6)	64 Gd gadolinium 157.25(3)	65 Tb terbium 158.92534(6)	66 Dy dysprosium 162.50015(3)	67 Ho holmium 164.93032(8)	68 Er erbium 167.259(4)	69 Tm thulium 168.934(2)	70 Yb ytterbium 173.054(7)	71 Lu lutetium 174.967(1)
87 Fr francium 223	88 Ra radium 226	89-103 Actinoids	104 Rf rutherfordium 261	105 Db dubnium 262	106 Sg seaborgium 263	107 Bh bohrium 264	108 Hs hassium 265	109 Mt meitnerium 266	110 Ds darmstadtium 271	111 Rg roentgenium 272	112 Cn copernicium 285	113 Nh nihonium 286	114 Fl flerovium 289	115 Mc moscovium 290	116 Lv livermorium 293	117 Ts tennessine 294	118 Og oganesson 294																	

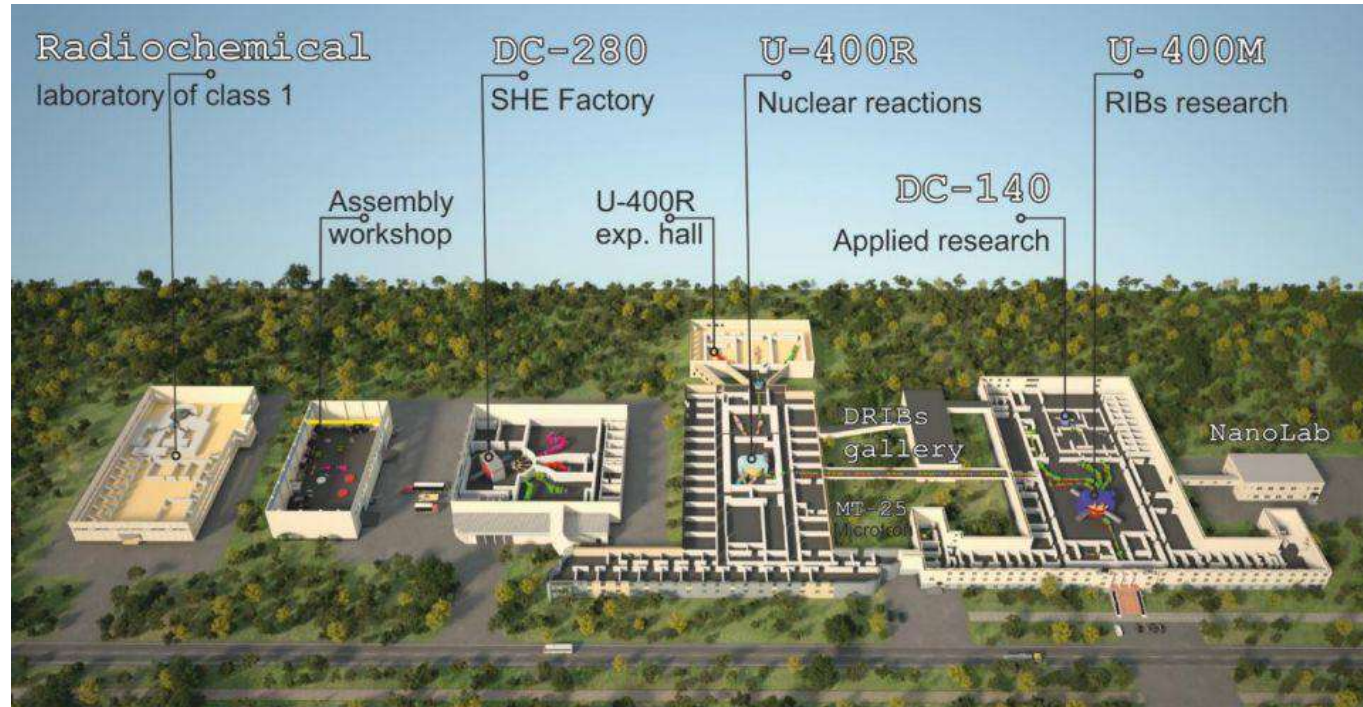


87 La lanthanum 138.90547(7)	88 Ce cerium 140.12(1)	89 Pr praseodymium 140.90764(6)	90 Nd neodymium 144.24(1)	91 Pm promethium 145	92 Sm samarium 150.36(2)	93 Eu europium 151.964(6)	94 Gd gadolinium 157.25(3)	95 Tb terbium 158.92534(6)	96 Dy dysprosium 162.50015(3)	97 Ho holmium 164.93032(8)	98 Er erbium 167.259(4)	99 Tm thulium 168.934(2)	100 Yb ytterbium 173.054(7)	101 Lu lutetium 174.967(1)
89 Ac actinium 227	90 Th thorium 232.0377(4)	91 Pa protactinium 231.03688(2)	92 U uranium 238.02891(3)	93 Np neptunium 237	94 Pu plutonium 244	95 Am americium 243	96 Cm curium 247	97 Bk berkelium 247	98 Cf californium 251	99 Es einsteinium 252	100 Fm fermium 257	101 Md mendelevium 258	102 No nobelium 259	103 Lr lawrencium 262

FLNR accelerating complex in 2024.

4 cyclotrons and Microtron

Beam operation time : ~ 6 000 hours/year/per machine of beams **ON** physical targets



U-400M



U-400



MT-25

DC-280

IC-100

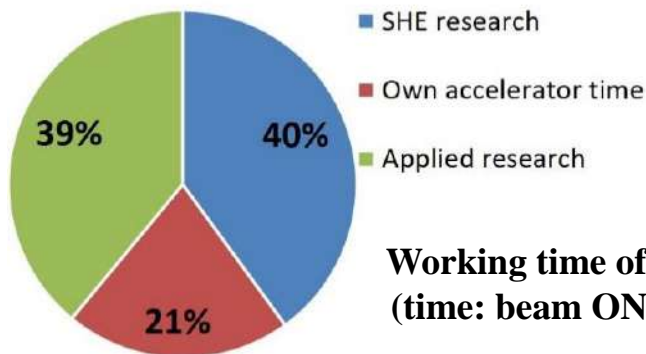


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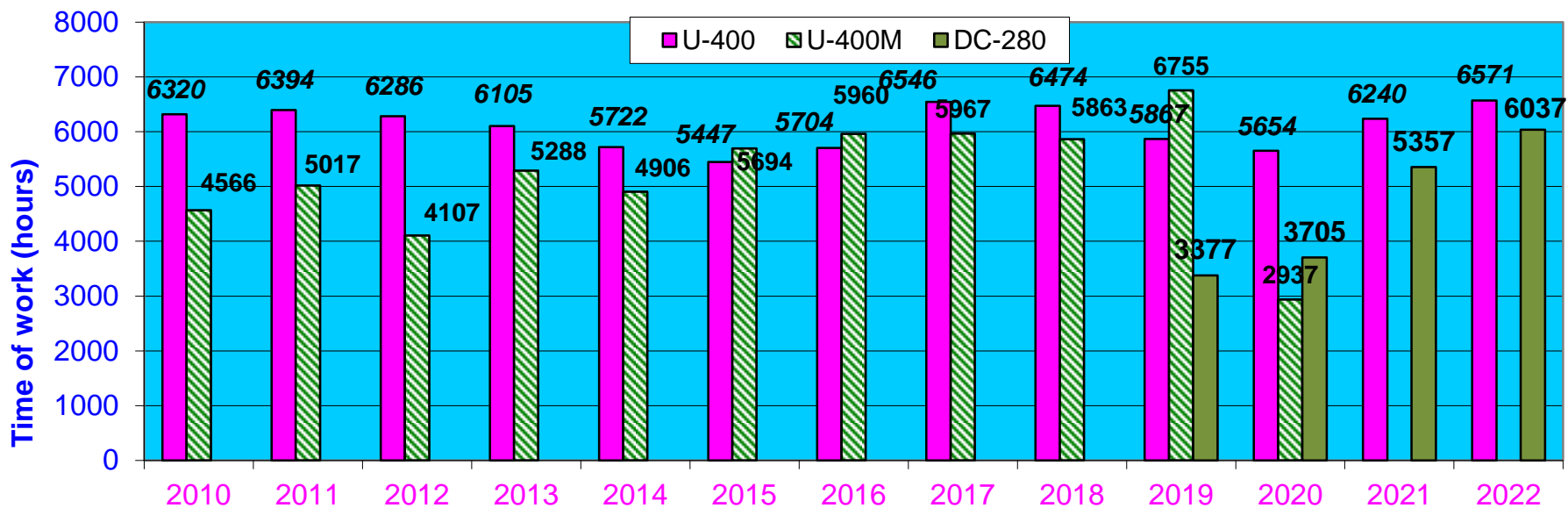
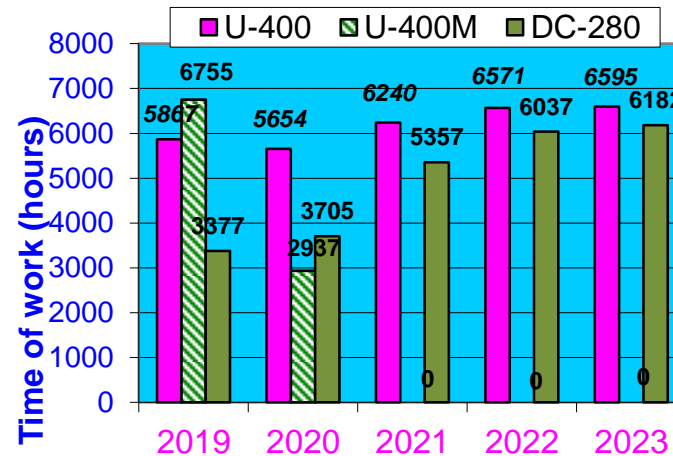
FLNR accelerating complex in 2023.

Sum time of work of accelerator facilities (hours)	2015	2016	2017	2018	2019	2020	2021	2022
	14034	15724	16657	16904	20110	15124	15065	16834

Using of accelerator times in 2020



Working time of main cyclotrons (time: beam ON physical target)

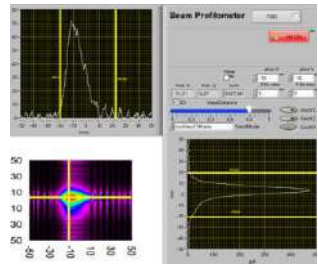
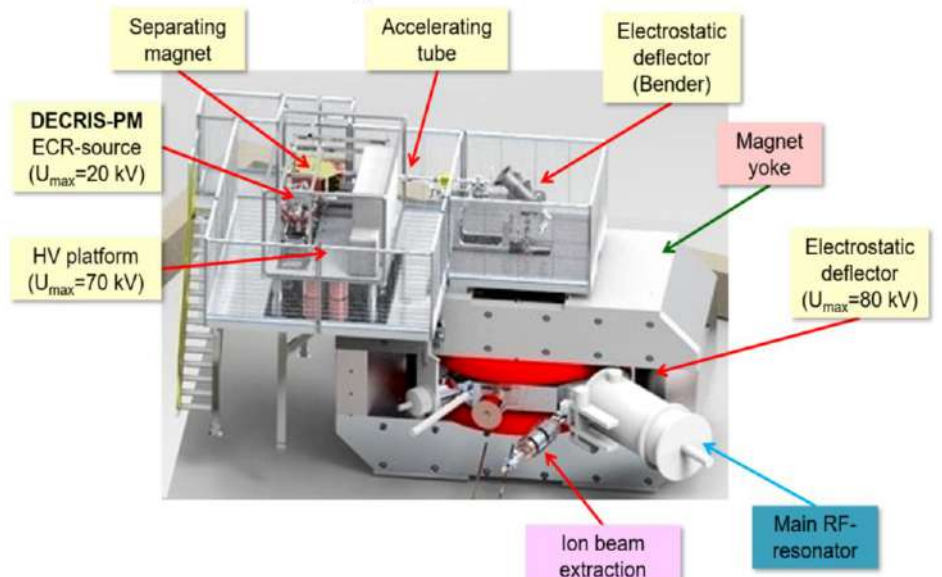


Year	Total work time	Ions
2018	First Beam	^{84}Kr
2019	3377	^{12}C , ^{40}Ar , ^{48}Ca , ^{84}Kr
2020	3705	^{40}Ar , ^{48}Ca , ^{48}Ti
2021	5357	^{48}Ca , ^{48}Ti , ^{52}Cr
2022	6037	^{40}Ar , ^{48}Ca , ^{48}Ti , $^{52,54}\text{Cr}$

Main parameters of the DC-280

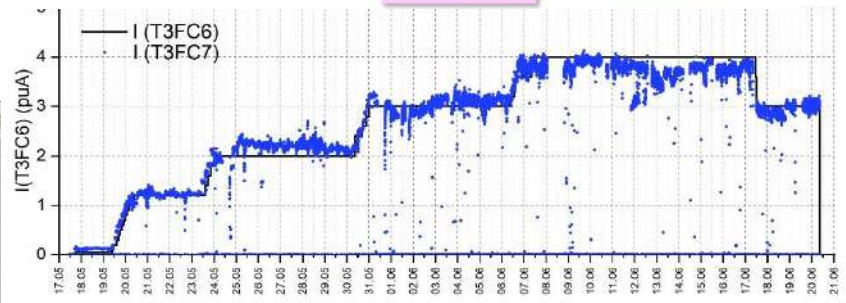
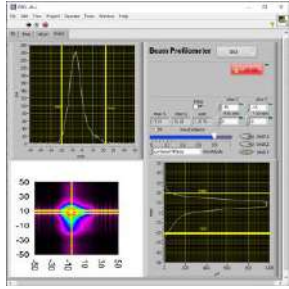
parameters	design	realized
Ion source	DECRIE-PM - 14 GHz on the HV platform ($U_{\text{max}}=60\text{kV}$)	
Injecting beam potential	Up to 80 keV/Z	38,04 – 72,89 keV/Z
A/Z	4-7.5	4,44 ($^{40}\text{Ar}^{17}$) – 6,86 ($^{48}\text{Ca}^{17}$)
Energy	4-8 MeV/n	4,01 – 7 MeV/n
Ion (for DECRIE-PM)	4-136	12 ($^{12}\text{C}^{12}$) – 84 ($^{84}\text{Kr}^{14}$)
Intensity (A-50)	>10 pμA	10,43 pμA ($^{40}\text{Ar}^{17}$), 7,7 pμA ($^{48}\text{Ca}^{10}$)
Magnetic field level	0.6-1.3 T	0.8-1.23 T
K factor		280
Dee voltage	2x130 kV	130 kV
Power of RF generator		2x30 kW
Flat-top dee voltage	2x13 kV	13 kV
Power of Flat-top generator		2x2 kW
Emittance	less than 30 π mm ² mrad	
Accelerator effectivity	>50%	51,9 % ($^{48}\text{Ca}^{10}$ 5 MeV/n 5 pμA)

Configuration of the DC-280



Profile of $^{54}\text{Cr}^{10+}$ beam in transport channel

Profile of $^{48}\text{Ti}^{9+}$ beam in transport channel



Stability of the Ca-48 beam during 1 month of work

DC-280. The basic facility of the Superheavy Element Factory — DC-280 cyclotron — provided 5357 h of beam-time for research in 2021. During this period, the novel gas-filled separator GFS-2 was employed for conducting experiments on the synthesis of element 114 (flerovium) in the $^{242}\text{Pu} + ^{48}\text{Ca}$ reaction, element 115 (Moscovium) in the $^{243}\text{Am} + ^{48}\text{Ca}$ reaction, and element 112 (copernicium) in the $^{238}\text{U} + ^{48}\text{Ca}$ reaction. The experiment on the synthesis of Mc lasted for 1820 h; Fl, for 410 h; and Cn, for 810 h. The energy of ions extracted from the cyclotron could be smoothly varied, which was of particular importance for experiments conducted at the SHE Factory. Thus, the intensity of the beams of ^{48}Ca ions in experiments varied from 0.05 up to 7.7 pμA. Work on adjusting the acceleration modes for the $^{52,54}\text{Cr}^{10+}$ and $^{48}\text{Ti}^{9+}$ ions continued. The intensity of the accelerated ^{52}Cr beam reached 2.4 pμA, and the intensities of the beams of ^{54}Cr and ^{48}Ti ions were 2.2 and 1 pμA, respectively. In addition, preparations were complete for experiments at a new physics set-up GFS-3.



The cyclotron electro-magnet with 4-meter pole diameter since 2020 is under reconstruction now that includes a replacement of magnet main coil, corrections of the magnetic field at the central region and at the extraction radius. For measurements and shimming of cyclotron magnetic field the automatic mapping system, based on 14 Hall probes, was created.



Ion	2019		Project	
	E (MeV/u)	I(pmA)	E (MeV/u)	I(pmA)
⁷ Li	35	5	39	10
¹¹ B	30	3	33	6
¹⁵ N	47	0.5	51	2
¹⁸ O	36	0.5	40	1.5
²² Ne	45	0.3	50	1
³⁶ S	40	0.12	44	0.2
⁴⁸ Ca	34	-	38	0.1
⁵⁶ Fe ¹⁵⁺	36	0.01	40	0.1

U-400M. As part of the U-400M cyclotron upgrade project, the main magnet coils were replaced with a new set-in collaboration with the OOO NPO GKMP, Bryansk. The novel components were connected to the power supply and cooling system; a magnetic field measuring system was installed.

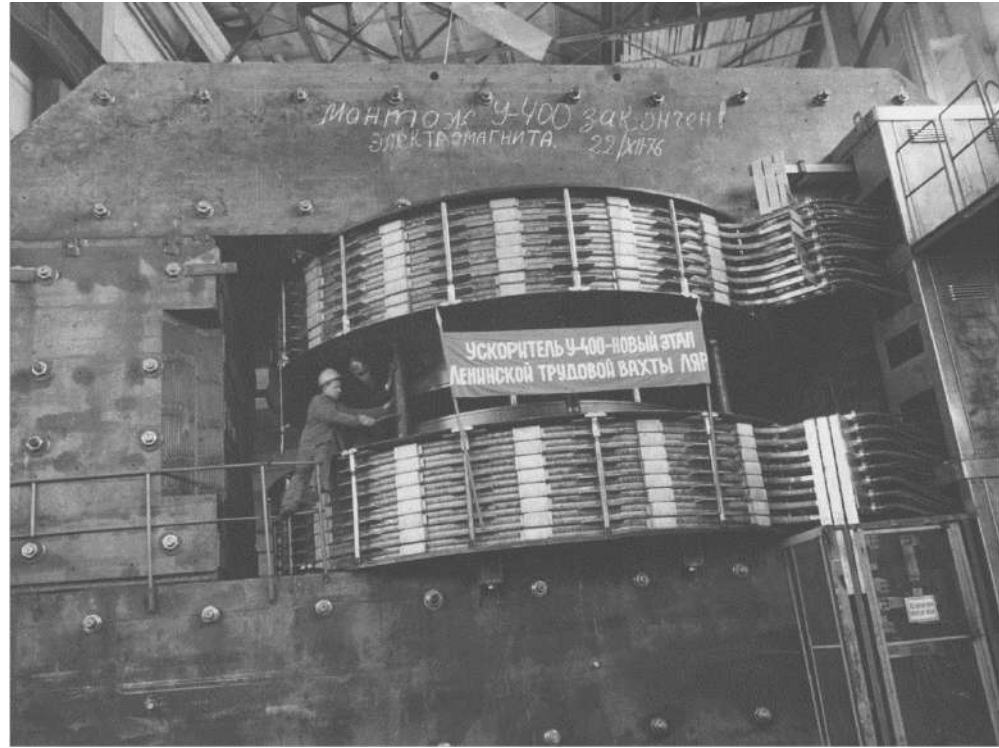
Another major enhancement involved an upgrade of operational elements and manufacturing of novel components for the vacuum system and for the cooling and control systems of the U-400M cyclotron.

The start-up of U-400M is planned for the beginning of 2024.



График модернизации У-400М → МЦ-400

№	Работы	2023	2024	2025	2026	2027	2028	2029
	Модернизация У-400М→ МЦ-400	Модернизация				Работа МЦ-400		



Main cyclotron parameters

Parametersc	U400	U400R
A/z range	5÷12	4÷12
Magnetic field	1.93÷2.1 T	0.8÷1.8 T
K factor	530÷625	100÷500
RF modes	2	2, 3, 4, 5, 6
Injection potential	10÷20 kV	10÷50 kV
Ion energy range	3÷20 MeV/n	0.8÷27 MeV/n
Number of sectors	4	4
Number of dees	2	2
Beam extraction	stripping	Stripping, deflector
Power consumption	~1 MW	~0.4 MW

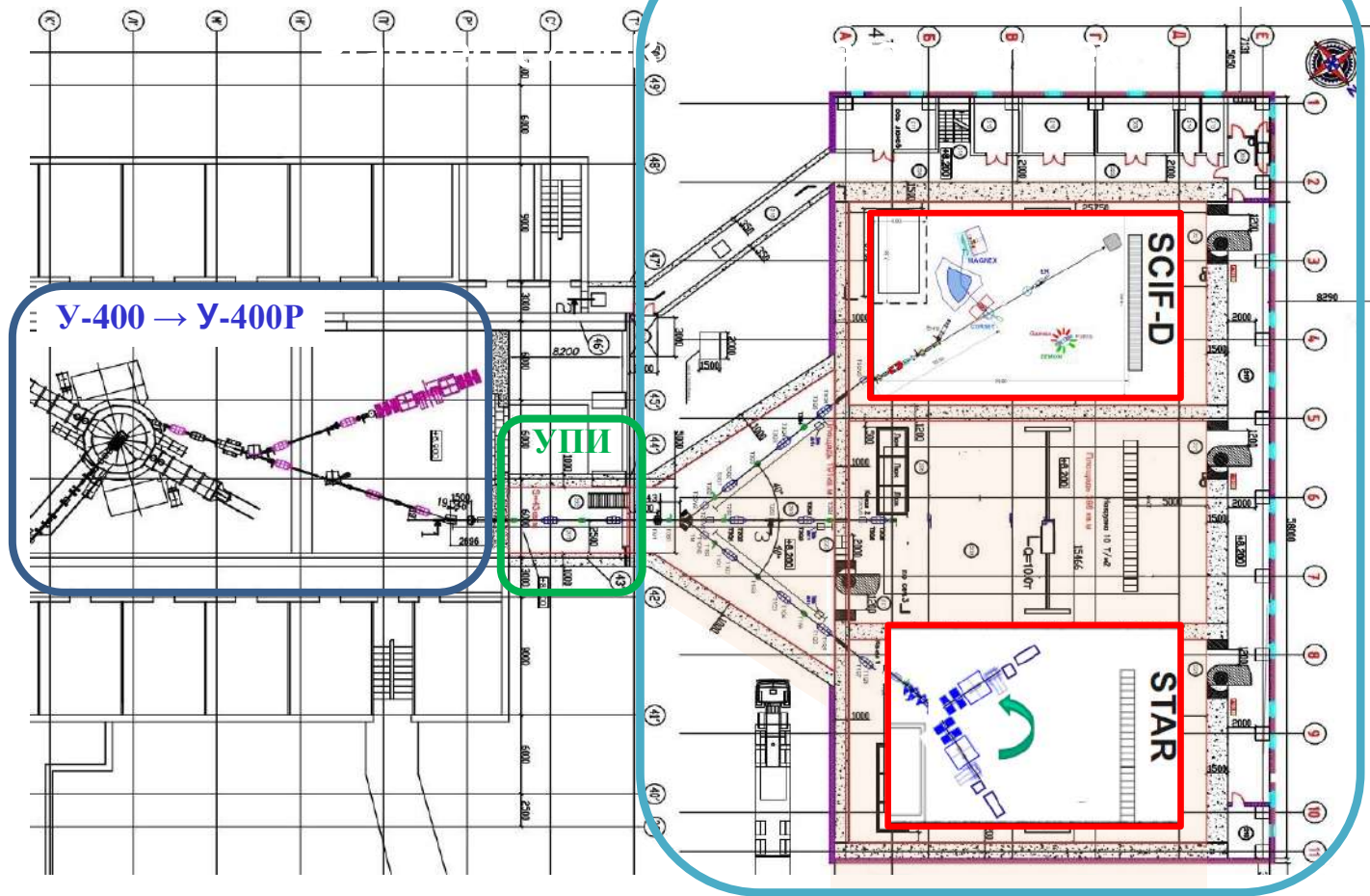
1. Increasing the intensity of ion beams with mass $A \approx 50$ and energy ≈ 6 MeV/nucleon to $2.5 \mu\text{A}$.
2. Ensuring ion energy variation by 5 times, with an accuracy of $\Delta E/E=5 \cdot 10^{-3}$.
3. Reducing the induction of the average magnetic field from $1.9 \div 2.1$ T to $0.8 \div 1.8$ T.
4. Vacuum system upgrade. Vacuum improvement.
5. Ensuring the energy spread of the beam on the target - 10^{-3} .

U-400. A wide variety of scientific and applied investigations in heavy-ion physics were conducted using the U-400 cyclotron. In 2023, the cyclotron provided 6595 h of beamtime. Most of the operation time was devoted to the implementation of the program focused on studying the beams of ^{22}N ions (SHELS set-up), ^{46}Ti ions (chemical set-up, SHELS), ^{48}Ca ions (CORSET, SHELS, MAVR), and ^{56}Fe ions (MAVR). In addition, experiments on accelerating ^{238}U ions were carried out.

Applied studies (SEE tests and material science) were also conducted employing the U-400 cyclotron.

Здание 131

Новый экспериментальный зал



Создание новых экспериментальных установок

Работы в по модернизации У-400 → У-400Р

№	Работы	2023	2024	2025	2026	2027	2028	2029
	Физ.Установки	Проектирование		Комплектация		Монтаж, наладка		

U400 ==> U400R (Новый Экспериментальный Зал)

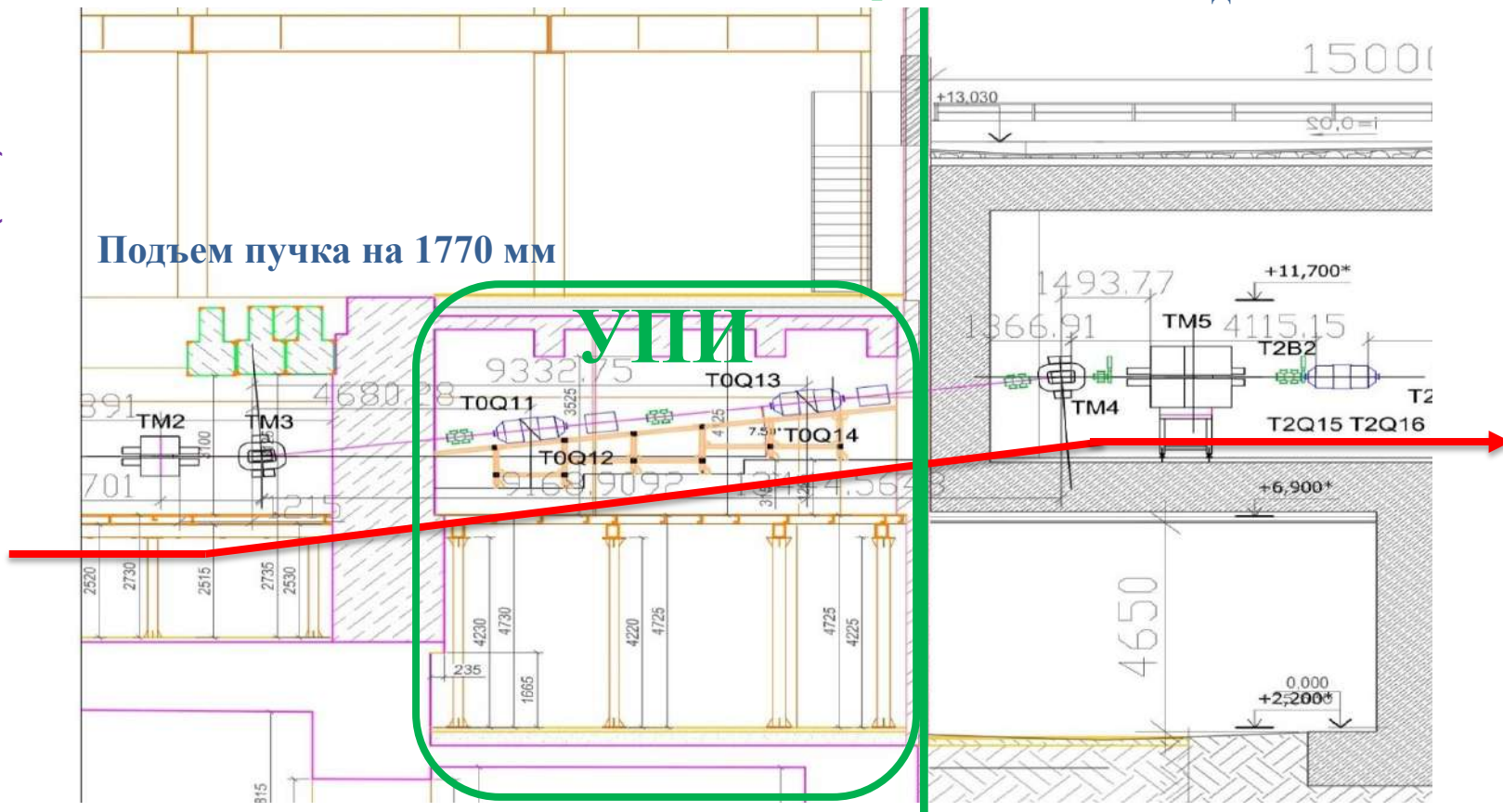
Участок Проводки Ионопровода (УПИ)

Здание 131

Линия сопряжения зданий

Здание НЭЗ У-400Р

ПЕРЕХОД ОТ ЗДАНИЯ 131 К ЗДНИЮ
ЭКСПЕРИМЕНТАЛЬНОГО ЗАЛА (ЭЗ) У-400Р



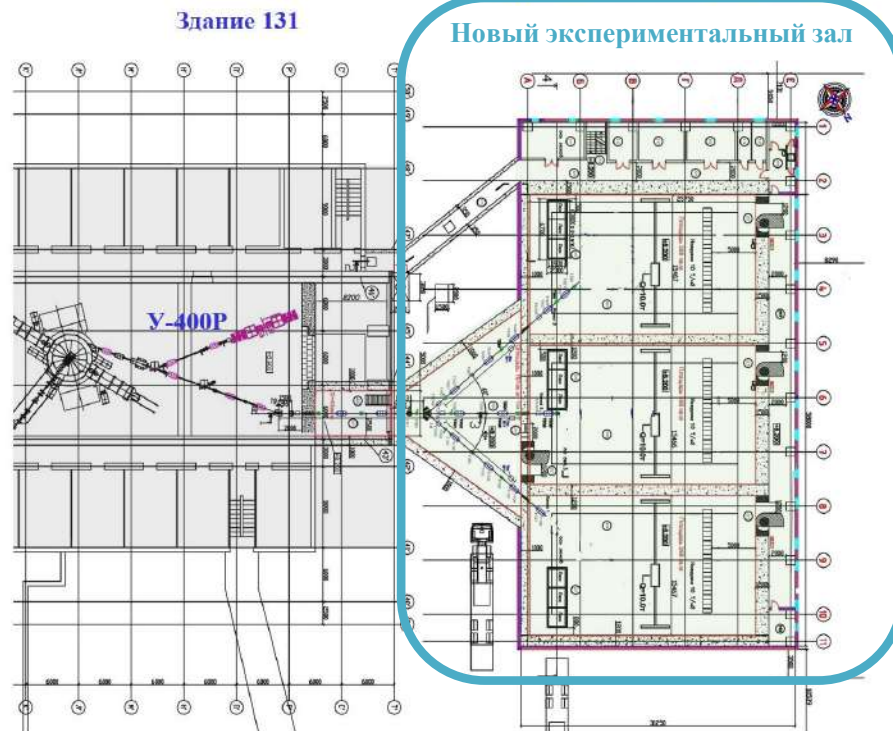
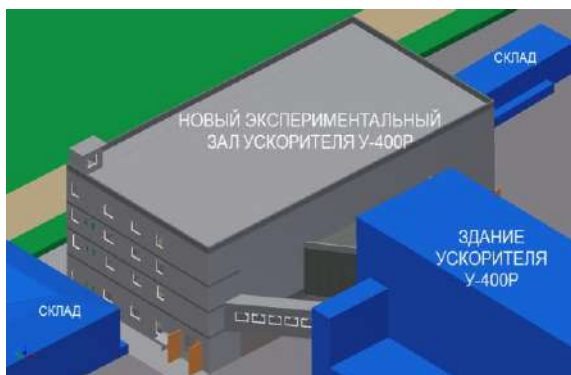
Назначение УПИ:

- Транспортировка ускоренного пучка
- Транзит коммуникаций из зд. 131 в НЭЗ

U400 ==> U400R (Новый Экспериментальный Зал)



Начало Май 2023 г.
Окончание Июль 2026 г.



Площадь застройки здания: 2073 м² ; Общая площадь здания: 4565,7 м² ;

Здание будет иметь 4 этажа:

- 1-й этаж:
технологические системы;
- 2-й этаж:
саншлюз и выходы к физкабинам;
- 3-й этаж:
измерительные комнаты и серверные;
- 4-й этаж:
источники питания физустановок.

U400 ==>> U400R (Новый Экспериментальный Зал)



Первая свая 27.07.2023



Завершение свайного поля
08.12.2023



Состояние на 08.04.2024



Начало заливки ростверка 21.12.2023

Рабочие диаграммы U-400 и U-400P

1. Система аксиальной инжекции

- новые внутренние соленоиды
- новый инфлектор

2. Магнитная система

- новые корректирующие катушки
- новая центральная область

3. Новая вакуумная система

- новые высоковакуумные насосы (ТМН, Крио)
- модернизация линий форвакуумной откачки
- новые элементы системы диагностики

4. Новая ускоряющая система

- новые резонансные баки
- новые приводы закручивающей пластины
- новые системы подстройки частоты (триммер АПЧ)

5. Новая ВЧ система

- новые генераторы
- новая фидерная линия

6. Новая система вывода

- электростатический дефлектор
- магнитные каналы (3 шт.)

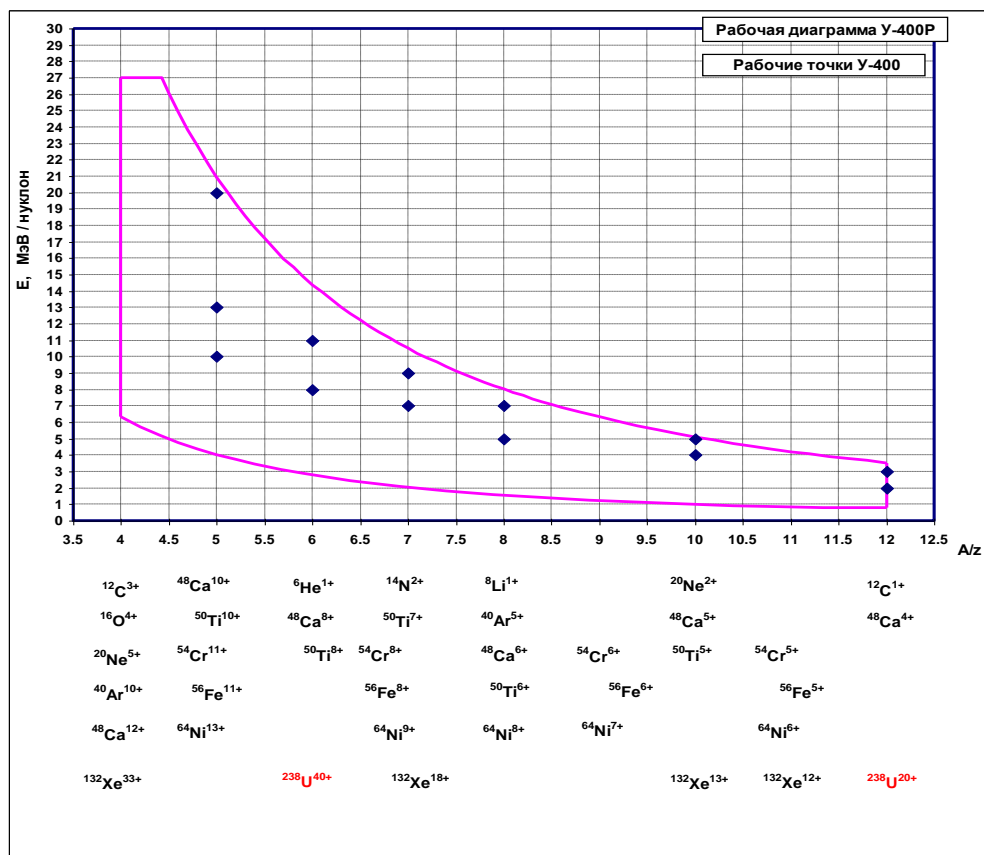
7. Система транспортировки пучка

- новый канал в новый экспериментальный корпус
- модернизация существующих каналов

8. Модернизация системы питания и управления

9. Модернизация системы охлаждения

10. Новая система СБИС и АСРК



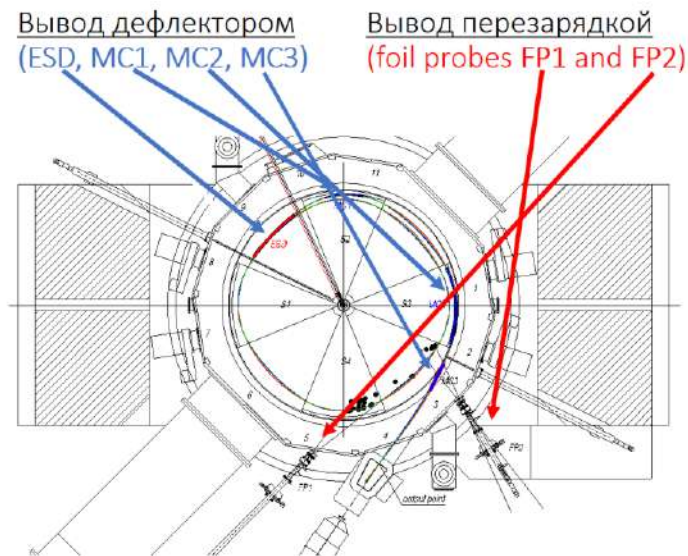
1. Увеличение интенсивности пучков ионов средних масс с энергией 6 МэВ/Нуклон до 2.5 рнА
2. Плавная вариация энергии 2-20 МэВ/Нуклон с точностью $\Delta E/E = 5 \cdot 10^{-3}$.
3. Уменьшение уровня магнитного поля 0.8-1.8 Т
4. Ремонт и замена вышедших из строя систем

Typical ion beam parameters of U400 and U400R

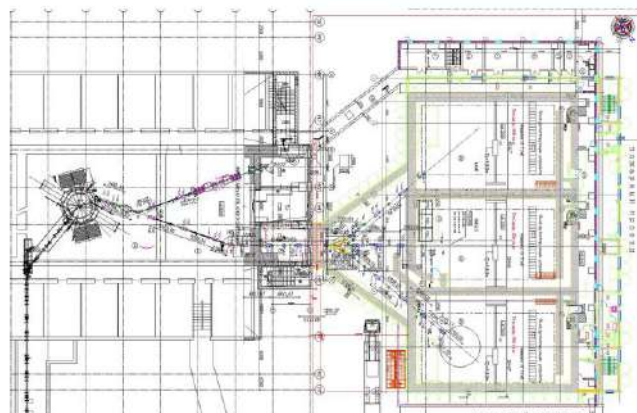
U400		
Ion	Ion energy [MeV/u]	Output intensity
$^4\text{He}^{1+}$	-	-
$^6\text{He}^{1+}$	11	$3 \cdot 10^7$ pps
$^8\text{He}^{1+}$	7.9	-
$^{16}\text{O}^{2+}$	5.7; 7.9	$5 \mu\text{A}$
$^{18}\text{O}^{3+}$	7.8; 10.5; 15.8	$4.4 \mu\text{A}$
$^{40}\text{Ar}^{4+}$	3.8; 5.1 *	$1.7 \mu\text{A}$
$^{48}\text{Ca}^{5+}$	3.7; 5.3 *	$1.2 \mu\text{A}$
$^{48}\text{Ca}^{9+}$	8.9; 11; 17.7 *	$1 \mu\text{A}$
$^{50}\text{Ti}^{5+}$	3.6; 5.1 *	$0.4 \mu\text{A}$
$^{58}\text{Fe}^{6+}$	3.8; 5.4 *	$0.7 \mu\text{A}$
$^{84}\text{Kr}^{8+}$	3.1; 4.4 *	$0.3 \mu\text{A}$
$^{136}\text{Xe}^{14+}$	3.3; 4.6; 6.9 *	$0.08 \mu\text{A}$

U400R (expected)		
Ion	Ion energy [MeV/u]	Output intensity
$^4\text{He}^{1+}$	$6.4 \div 27$	$23 \mu\text{A}^{**}$
$^6\text{He}^{1+}$	$2.8 \div 14.4$	$(1-5)10^9$ pps
$^8\text{He}^{1-2+}$	$1.6 \div 27$	10^{5-6} pps
$^{16}\text{O}^{2+}$	$1.6 \div 8$	$19.5 \mu\text{A}^{**}$
$^{16}\text{O}^{4+}$	$6.4 \div 27$	$5.8 \mu\text{A}^{**}$
$^{40}\text{Ar}^{4+}$	$1 \div 5.1$	$10 \mu\text{A}$
$^{48}\text{Ca}^{6+}$	$1.6 \div 8$	$2.5 \mu\text{A}$
$^{48}\text{Ca}^{7+}$	$2.1 \div 11$	$2.1 \mu\text{A}$
$^{50}\text{Ti}^{10+}$	$4.1 \div 21$	$1 \mu\text{A}$
$^{58}\text{Fe}^{7+}$	$1.2 \div 7.5$	$1 \mu\text{A}$
$^{84}\text{Kr}^{7+}$	$0.8 \div 3.5$	$1.4 \mu\text{A}$
$^{132}\text{Xe}^{11-22}$	$0.8 \div 15$	$1-0.3 \mu\text{A}$
$^{238}\text{U}^{27-44+}$	$1.5 \div 15$	$1-0.1 \mu\text{A}$

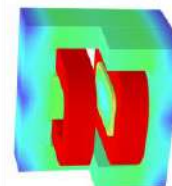
Система вывода ускоренного пучка:



Система транспортировки ускоренного пучка:



TM2 (19°, R=2.2m)



TM3/TM4 (8°, R=3.1 m)



parameters	
Energy range	5 to 25 MeV
Average beam current	20 mA
γ -ray flux	10^{14} pps
Thermal neutron flux	10^9 pps cm^{-2}
Fast neutron flux	10^{12} pps

1. Neutron and Gamma activation analysis.
2. Production and accumulation of nuclides and tracers for radiochemical and environmental studies.
3. Conducting diffraction studies using x-ray bremsstrahlung.
4. Study of nuclear reaction induced by g-quanta
5. Biological and genetics research
6. Hardness tests...





Commissioned: 1985
 Reconstructed: 2002

Setups:

- polymer film irradiation unit with uniform implantation over a 600x200 mm target
- box for material science research

Parameters		
Accelerated ions	$^{22}\text{Ne}^{+4}$	$^{40}\text{Ar}^{+7}$
	$^{56}\text{Fe}^{+10}$	$^{86}\text{Kr}^{+15}$
	$^{127}\text{I}^{+22}$	$^{132}\text{Xe}^{+23}$
	$^{132}\text{Xe}^{+24}$	$^{182}\text{W}^{+32}$
	$^{184}\text{W}^{+31}$	$^{184}\text{W}^{+32}$
A/Z ratio	5.5 – 5.95	
Ion energy	0.9-1.2 MeV/A	
Pole diameter	1 m	
Vacuum	$5 \cdot 10^{-8}$ Torr	
$^{86}\text{Kr}^{15+}$ beam intensity	$1.4 \cdot 10^{12}$ pps	
$^{132}\text{Xe}^{23+}$ beam intensity	$\sim 10^{12}$ pps	

Interactions of accelerated heavy ion beams with matter : projectile + target

Since middle of 1970's track membrane technology based on HIB were realized at U300 in FLNR.



... In 2024

- Creation and development of track membranes (nuclear filters) and the heavy ion induced modification of materials.
- Activation analysis, applied radiochemistry and production of high purity isotopes (methodology !!!).
- Ion-implantation nanotechnology and radiation materials science.
- Testing of electronic components (avionics and space electronics) for radiation hardness.

Scanning electron microscopy



Multi-functional chemical laboratory
(studies of heavy ion irradiation effects, modification of materials, polymers, membranes)



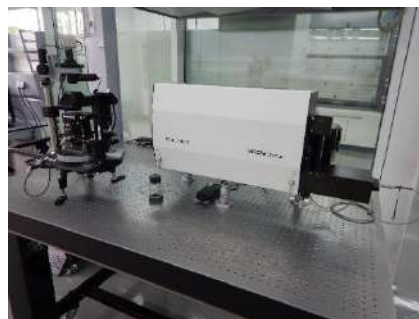
FESEM Hitachi SU8020
Resolution of 1 nm at 15 kV
X-ray element microanalysis (EDS)
Deceleration mode (500 eV)

SEM Hitachi S3400N
Resolution of 1 nm at 15 kV
EDS, WDS
Electron backscattering diffraction

X-ray photoelectron spectroscopy K-Alpha



NTEGRA Spectra – Atomic force microscopy (AFM)/ Confocal Raman & Fluorescence



Capillary porometer Porolux



KRUESS DSA100 system



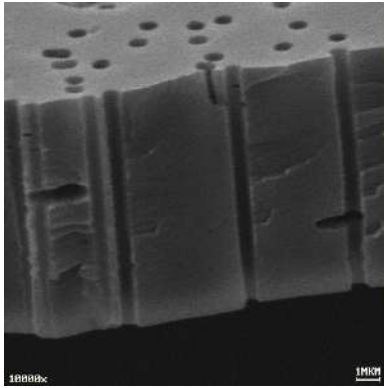
Chemical analysis of thin layers and surfaces

Studies of nanostructures induced by single ion impact on the surface of solids; depth-resolved Raman and photoluminescence spectra

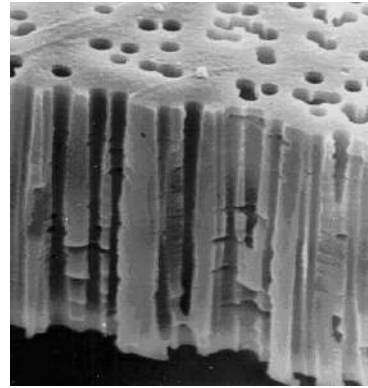
Precise characterization of ultra- and microfiltration membranes

Investigations of static and dynamic wetting phenomena

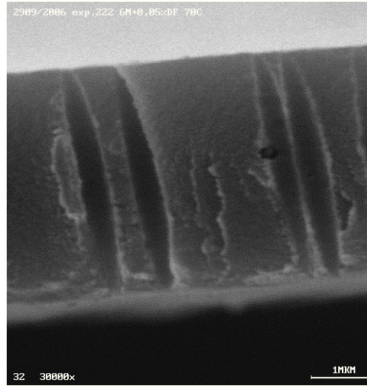
Variety of pore shapes in track-etched membranes



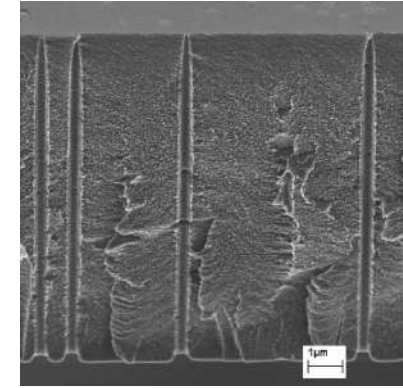
Cylindrical



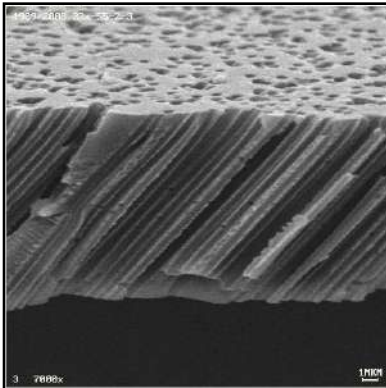
Doubly conical



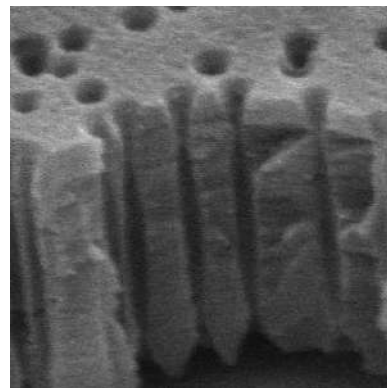
Cigar-like



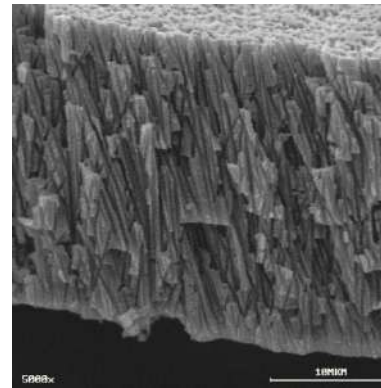
Highly asymmetric with
bullet-like tip



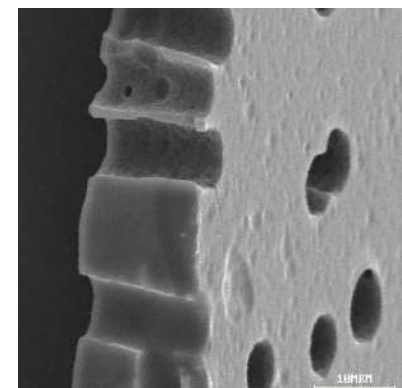
Cylindrical, parallel,
all tilted at an angle of 45°



Bow tie like

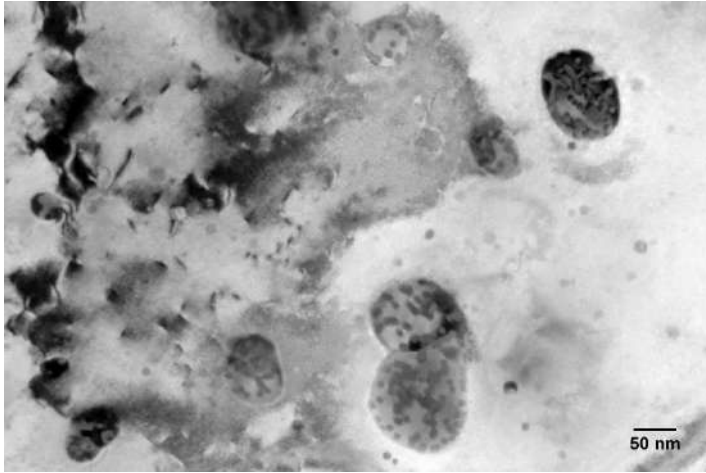


Cylindrical, non-parallel
(typical commercial TM with
small pores)



Typical commercial TM with
large pores

Radiation stability of oxide nanoparticles in ODS alloys against swift heavy ion irradiation simulating fission fragments impact



ODS = Oxide Dispersion Strengthened alloys:
Ferritic matrix + 5÷50 nm size thermally stable oxides dispersed within it

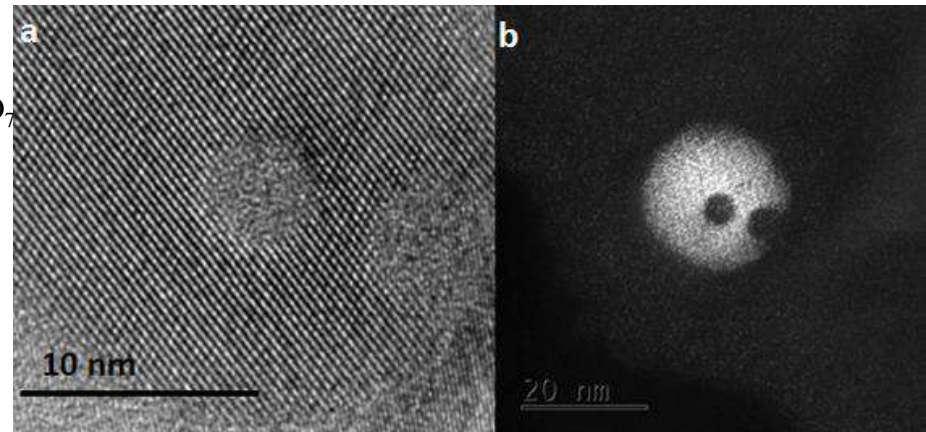
Strengthening principle in ODS alloys:
Nanoparticles are obstacles to dislocation glide

ODS steels are promising candidates for fuel cladding

Microstructure of 167 MeV Xe ion irradiated EP450 ODS specimen.
Ion fluence is 10^{12} cm^{-2} .

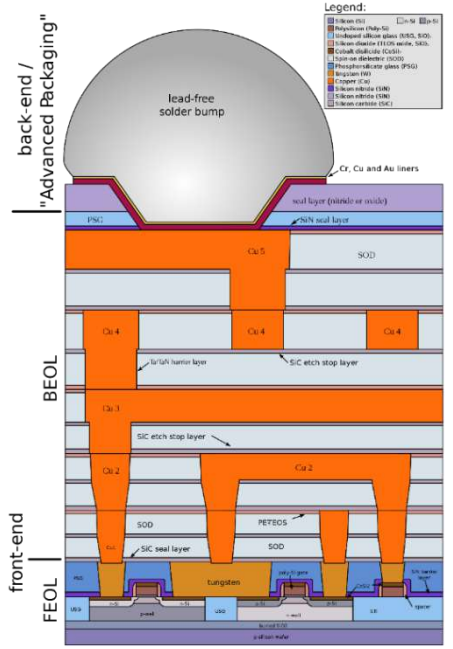
Dark spots are amorphous latent tracks in $\text{Y}_2\text{Ti}_2\text{O}_7$ nanoparticles.

HRTEM micrograph micrographs of latent tracks in $\text{Y}_2\text{Ti}_2\text{O}_7$ in EP450 ODS steel showing the amorphous nature of ion tracks



Testing of electronic components (avionics and space electronics) for radiation hardness.

Question to be answered – what will be if...you have TOO much species in your “sandwich”.... or ONE is already enough ???



*Courtesy to Wiki

- What does it mean for FLNR ??

Using the accelerator complex to irradiate the DUT (Device Under Test) with the heavy ion beams (with well-known characteristics).

- What does it mean for Users ??

To observe response and operate the DUT under exposure online.

Goal:

Obtaining experimental data within Earth limits to predict SEE rate in space.

3 dedicated beamlines with $E=3\div 64$ MeV/n.
 Since 2008, more than 5000 devices has been tested.



Heavy ion beam parameters do these all-sort practical applications need in 202? ?

Ion track technology needs:

- energy > 1 MeV per nucleon
- Ions from Ne up to Bi
- Intensity with Xe (as example) $1 \times 10^{12} \text{ c}^{-1}$
- Irradiation zone 650×250 mm (1-2 MeV/n) and 325×190 mm (4,8 AMeV/n)
- Beam uniformity 5 %
- Casemate - “green area” - people around irradiation chamber
- Oversize irradiation chamber => dedicated beam line

Radiation materials science:

- energy up more than 1 MeV per nucleon
- Ions from Ne up to Bi or U
- Intensity with Xe (as example) $1 \times 10^{12} \text{ c}^{-1}$
- Irradiation zone $\text{Ø}30$ mm (1-2 AMeV) and $\text{Ø}20$ mm (4,8 AMeV)
- Dedicated beam line due to specific T° requirements and sample preparation procedure.

Testing of electronic component (SEE testing):

- *Energy, which could provide the ion range in Si around 50 mkm - 4,8 MeV per nucleon (70% timing is LowEnergyMode)*
- Ions from Ne up to Bi (Ne, Ar, Kr, Xe, Au, Bi)
- LET up to $100 \text{ MeV}/(\text{mg} \times \text{cm}^2)$
- Intensity $1 \times 10^5 \text{ c}^{-1} \times \text{cm}^{-2}$
- Irradiation zone 200×200 mm at least
- Dedicated beam line due to specific requirements and sample preparation procedure.
- *Cocktail beam – quick switching between ion types.*

What we need from cyclotron to fit applied science requirements?

- 24*7*365 ~ 7000 of beam time
- Simplicity of operation
- Time stability
- **Beam cocktail**
- Relatively cheap in use – beam time costs
- Factory approach/routinely use - "turning lathe"
- Economy factor: to use the existing stuff

Administrative issues:

The new accelerator complex should solve the following tasks:

- reduce the application program of the main cyclotrons U400(R) and U400M in order to be more focused on the scientific tasks of the Laboratory (SHE, radioactive ions and exotic nucleus are required more accelerator time);
- increase the energy of heavy ion beams for the production of nuclear filters to at least 2 MeV/n, which will allow irradiating polymer films up to 30 microns thick and fits new standards in this field;
- provide energy of 4.8 MeV/n of heavy ion beams for testing chips for radiation resistance and fits new standards in this field;

International innovative research center of JINR

ОБЪЕДИНЕННЫЙ ИНСТИТУТ ЯДЕРНЫХ ИССЛЕДОВАНИЙ

ПРИКАЗ

26.05.2021

№ 414

г. Дубна

**Об организации работ по созданию
проекта инновационного
исследовательского центра ОИЯИ**

В связи с одобрением КПП ОИЯИ деятельности дирекции по формированию концепции Инновационного исследовательского центра ОИЯИ в области ядерных технологий (далее — Центра) и необходимостью организации работ по созданию проекта Центра в рамках утвержденного Стратегического плана долгосрочного развития ОИЯИ до 2030 года и далее

- научно-исследовательского комплекса в ЛЯР для материаловедения и НИОКР в области технологий для ядерной медицины на базе создаваемых циклических ускорителей и проектной РХЛ 1-го класса.



DC-140 Project Plots



DC140 prelaminar “what to do list”

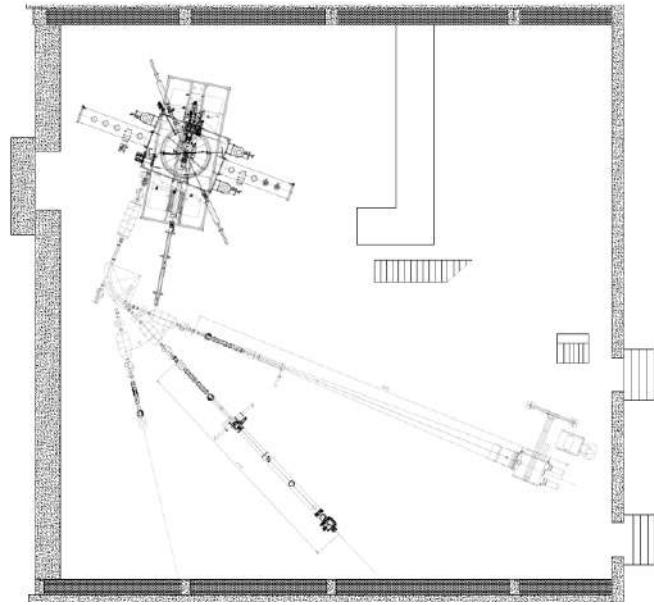
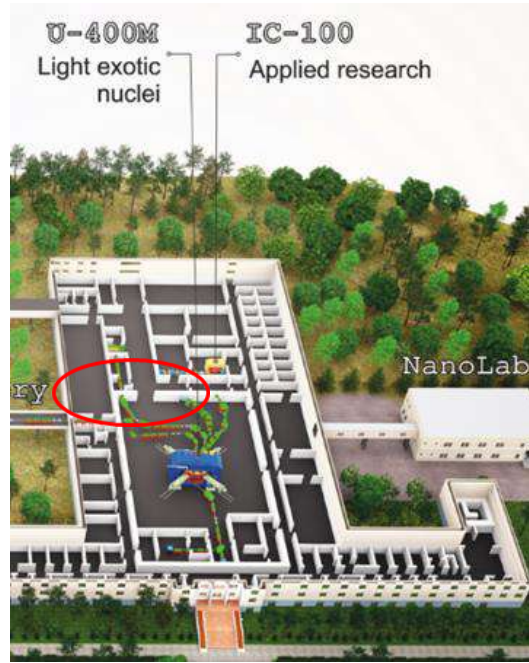
- Dismantling of the U200 cyclotron and old stuff removing
- Geo surveys (determine bearing capacity of soil and quality of old basement constructions)
- Building renovation
- Vacuum system + main chamber (new)
- Colling system (new)
- Control system (new)
- Axial injection (partly new)
- Beam extraction (new)
- Cyclotron magnetic structure (upgrade)
- RF system (upgrade)
- Magnet main coils (new)
- Beamlines (upgrade)
- Safety features (new)
-

Technical issues of DC-140:

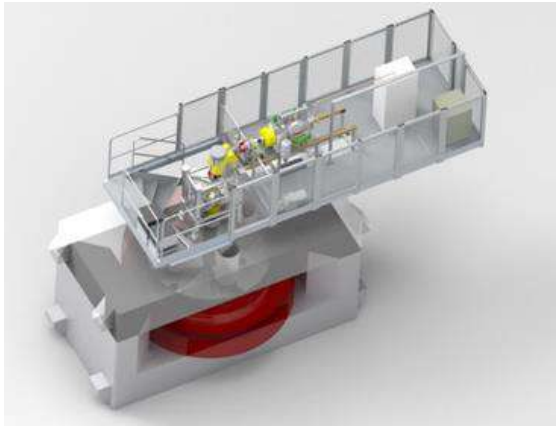
- range of ions from O to Bi,
 - external beam injection from ECR ion source,
 - ion energies:
 - 2.124 MeV/nucleon ($A/Z=7.35 - 8.25$).
 - 4.8 MeV/nucleon ($A/Z=4.9 - 5.5$).

Physical installations:

- installation for scientific and applied research,
- facility for irradiation of polymer films,
- installation for testing of electronic components.

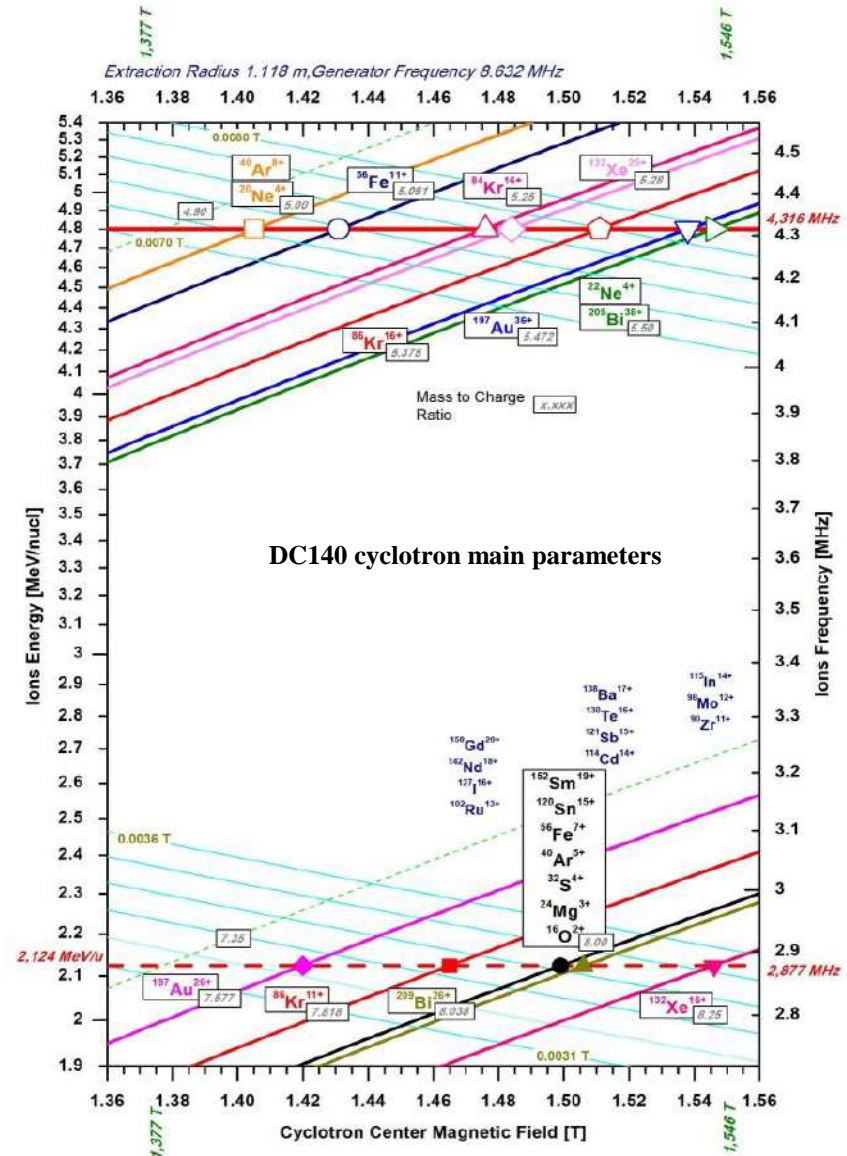


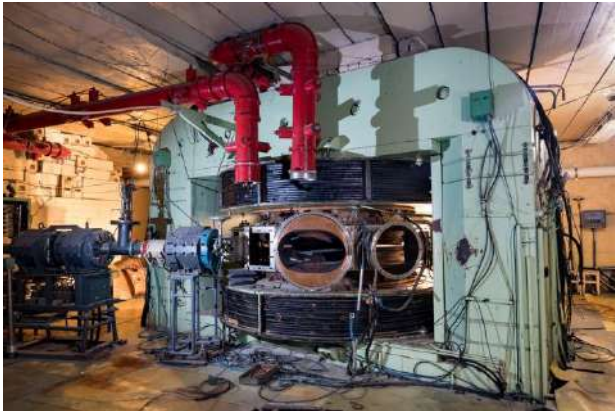
Sketch of 10'2018



The acceleration of ion beam in the cyclotron will be performed at constant frequency $f = 8.632$ MHz of the RF-accelerating system for two different harmonic numbers h . The harmonic number $h = 2$ ($f=4.316$ MHz) corresponds to the ion beam energy $E = 4.8$ MeV/u and value $h = 3$ ($f=2.877$ MHz) corresponds to $E = 2.124$ MeV/nucleon.

Pole (extraction) radius, m	1.3(1.18)	
Magnetic field, T	1.415÷1.546	
Number of sectors	4	
RF frequency, MHz	8.632	
Harmonic number	2	3
Energy, MeV/u	4.8	2.124
A/Z range	5.0÷5.5	7.577÷8.25
RF voltage, kV	60	
Number of Dees	2	
Ion extraction method	electrostatic deflector	
Deflector voltage, kV	73.5	

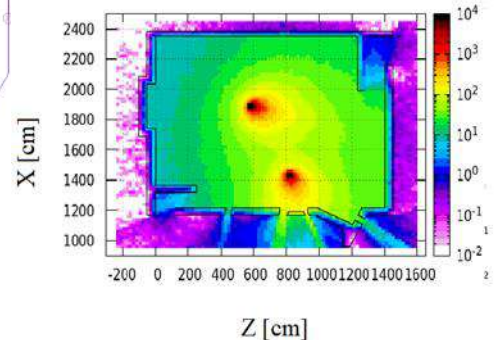
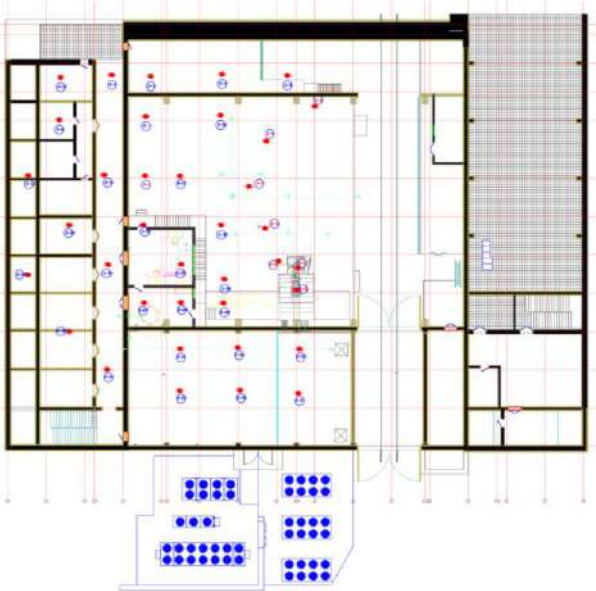
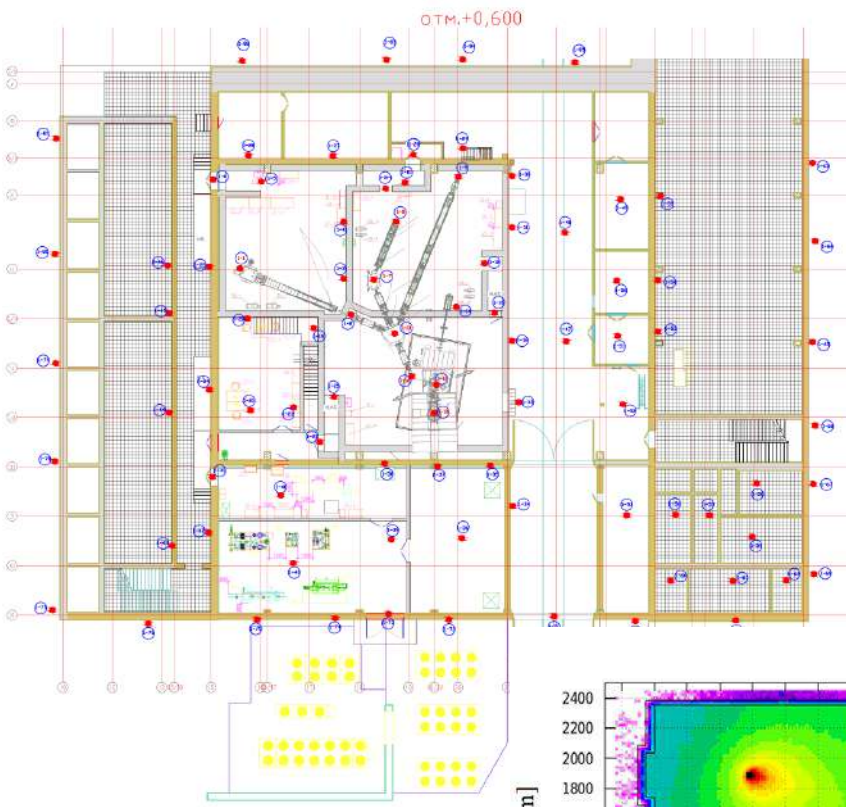
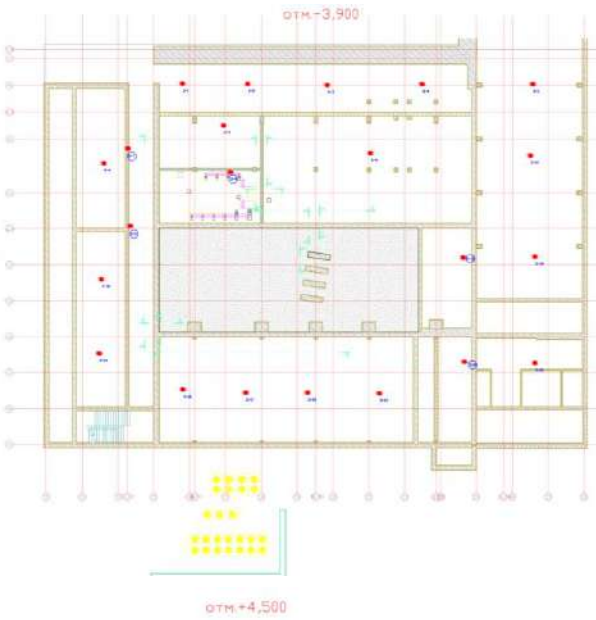




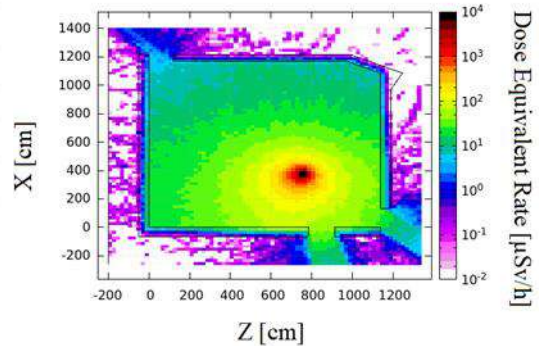
Building renovation



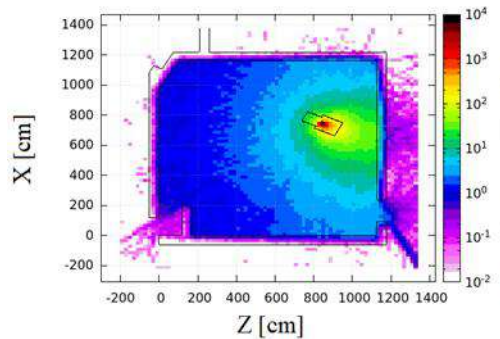
- Safety issues



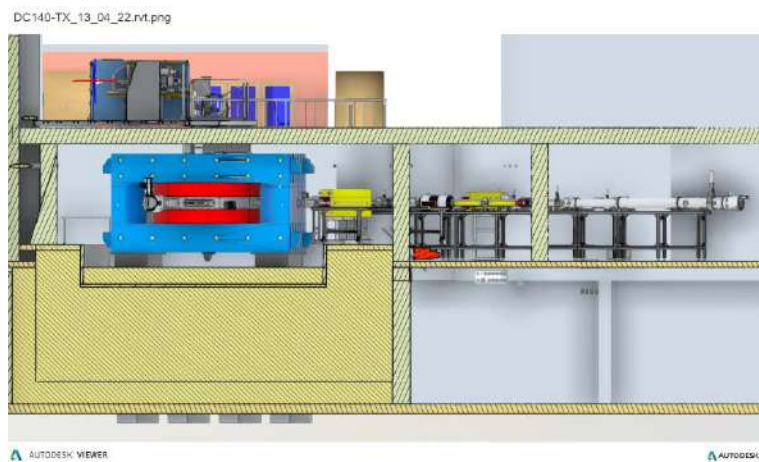
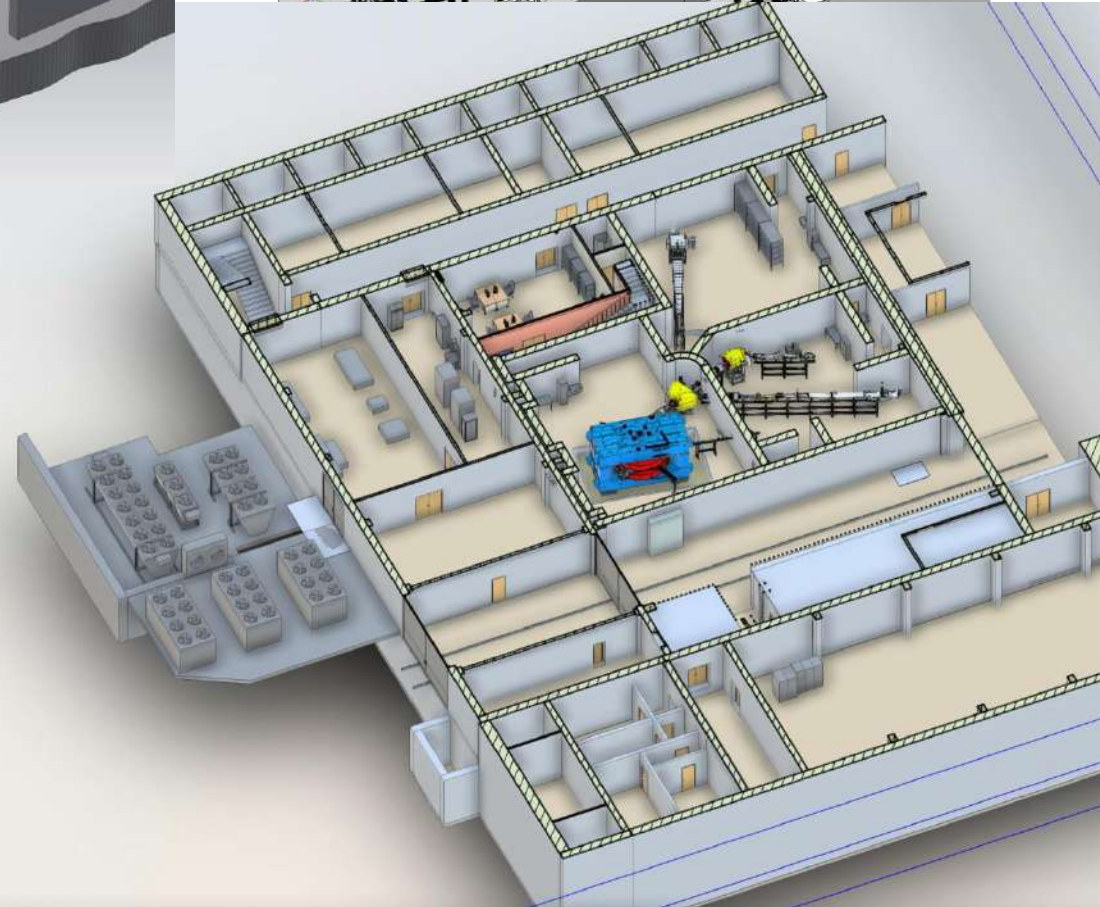
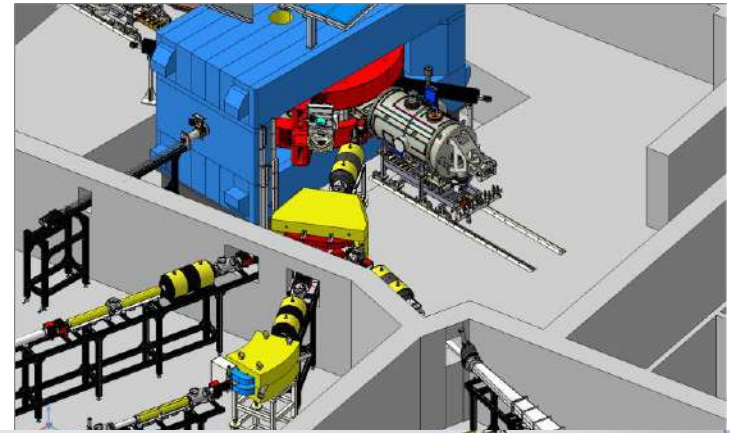
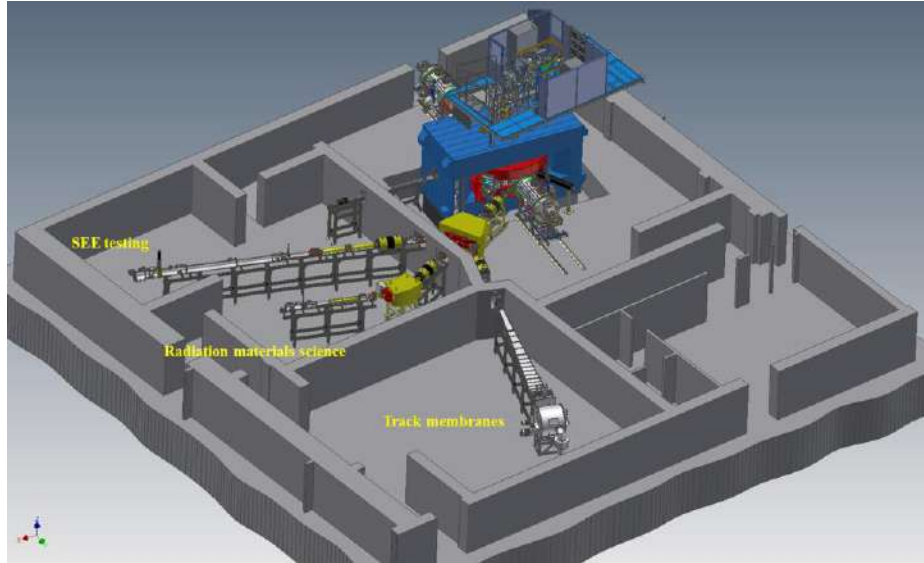
Dose Equivalent Rate [$\mu\text{Sv/h}$]



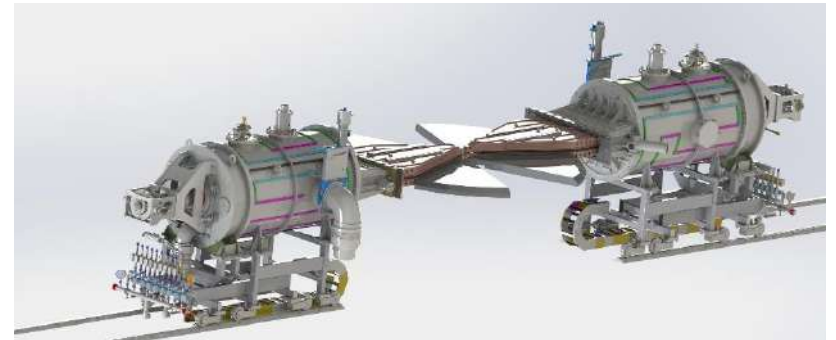
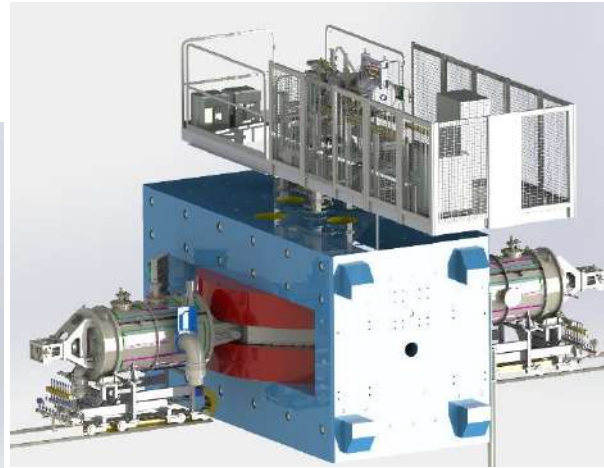
Dose Equivalent Rate [$\mu\text{Sv/h}$]



Dose Equivalent Rate [$\mu\text{Sv/h}$]



Concept → Design → Realization

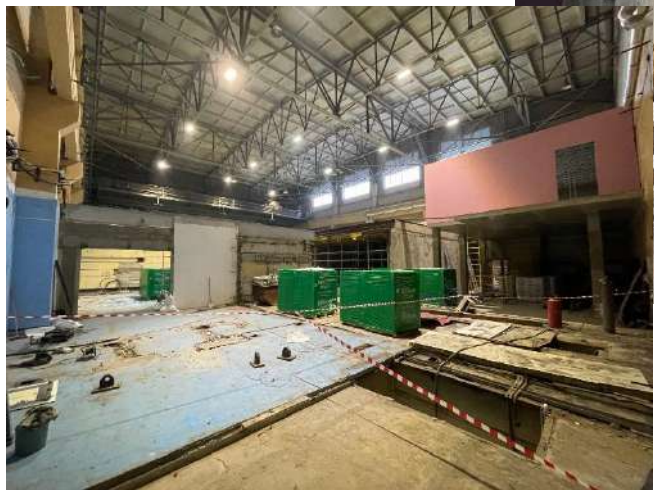






15/02/2024

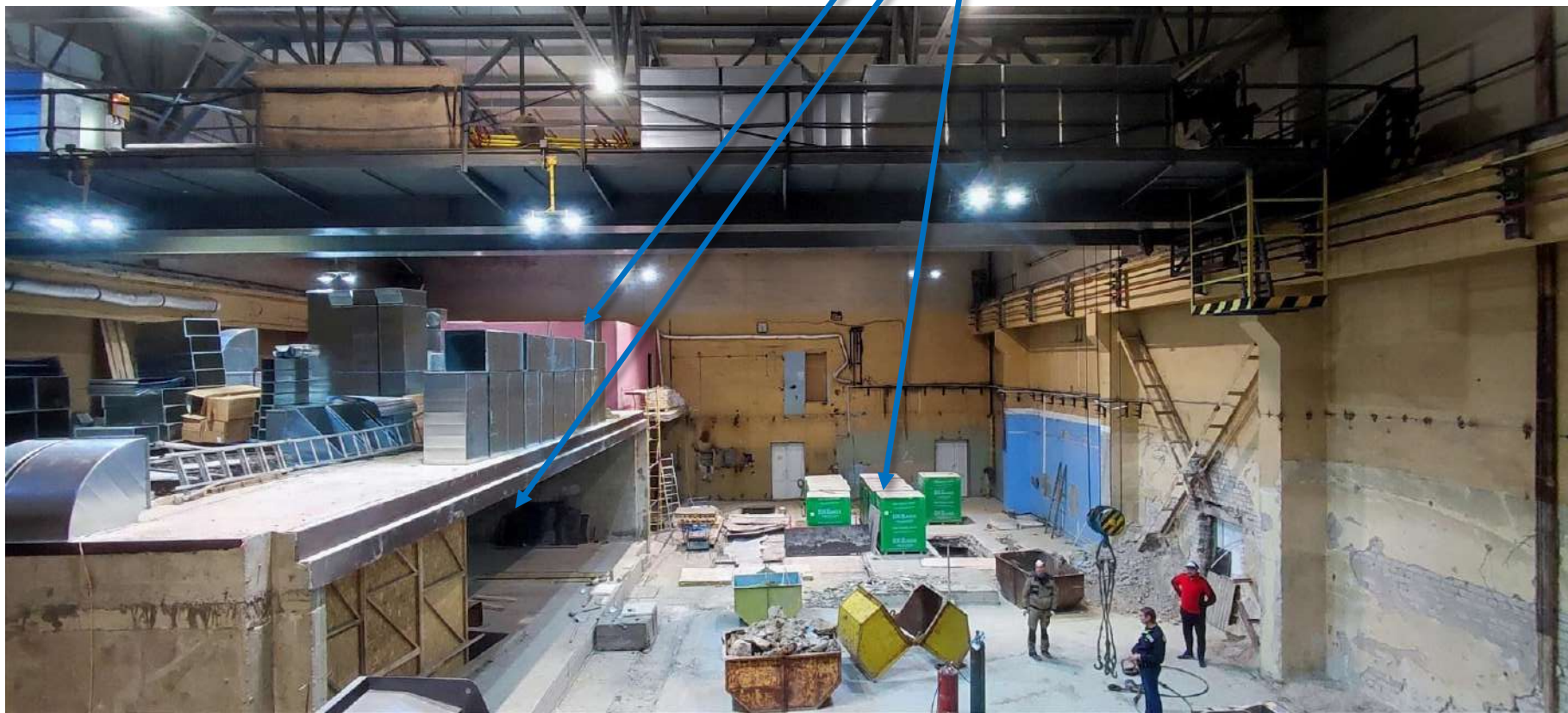
02/12/2023



Сдача в эксплуатацию – 1 полугодие 2025 года



Control room,
Accelerator hall,
Experimental channels halls



Сдача в эксплуатацию – 1 полугодие 2025 года

Создание УК ДЦ-140

ООО "МастерПром" и ЛЯР

			2024										2025					
			04	05	06	07	08	09	10	11	12	01	02	03	04	05	06	
Общестроительные работы (бетонные, металичские, ЛСТК конструкции)	09.01.24	15.09.24	█															
Установка элементов инженерных систем (газоочистка, вентиляция, канализация, электрика, слаботочные сети)	01.07.24	15.10.24																
Изготовление и подготовка элементов циклотрона для монтажа (элементы ВЧ системы, резонаторы, элементы вывода, элемнты каналов, суппорты, ...)	05.02.24	15.10.24	█															
Монтаж элементов инженерных систем циклотрона (система охлаждение, линии ВЧ питания, ВЧ геннераторы, ...)	01.10.24	30.11.24																
Сборка циклотрона (ускоряющая система, каналы транспортировки, вакуумная система, ...)	23.11.24	03.03.25																
Монтаж систем АСРК и СБИС	15.09.24	03.03.25																
ПНР систем УК ДЦ-140	03.03.25	02.04.25																
ПНР УК ДЦ-140	02.04.25	09.04.25																
Тесты с ускоренным пучком	10.04.25	01.07.25																

Cyclotron	2022	2023	2024	2025	2026	2027
U400/U400R		Low and middle energy beam species	U400R project and new experimental hall			Middle energy
U400M		U400M modernization		Low energy beam line B5	Beam line #A1S (High energy)	
DC140		DC140 project			Dedicated beam line #1 at DC140 complex (Low energy)	

70% of testing time is using "low-energy" mode (3-6 MeV/nucl)
 20% of testing time is using "middle-energy" mode (9-12 MeV/nucl)
 10% of testing time is using "high-energy" mode (13-64 MeV/nucl)

Ускорительный комплекс ЛЯР ОИЯИ в 2024 году.
Некоторые аспекты прикладных исследований.



С. В. Митрофанов

Благодарю за внимание