

Numerical optimization of radiation shielding of target used for production of ^{18}F

International workshop

NICA accelerating complex: problems and solutions - 2018

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 - › INRNE cyclotron Physics Laboratory
 - › Radiological characterization of the cyclotron vault - FLUKA
- › Description of the model
 - › Local target shielding
 - › Modeling domain – simplified spherical geometry
- › Results and discussion
 - › Nuclides in inner concrete layer
- › Summary



TR24 Cyclotron parameters:

- › ACSI, Vancouver, Canada
- › Beam Energy: 15 – 24 MeV
- › Beam Current: 400 μ A
- › Upgradeable to 1 mA

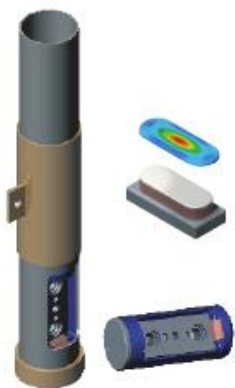
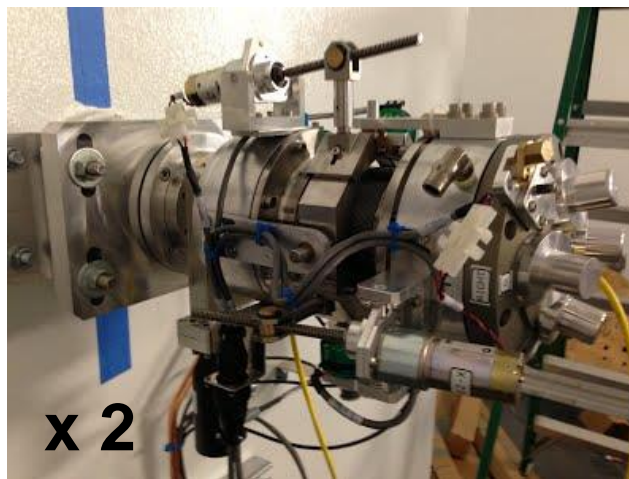
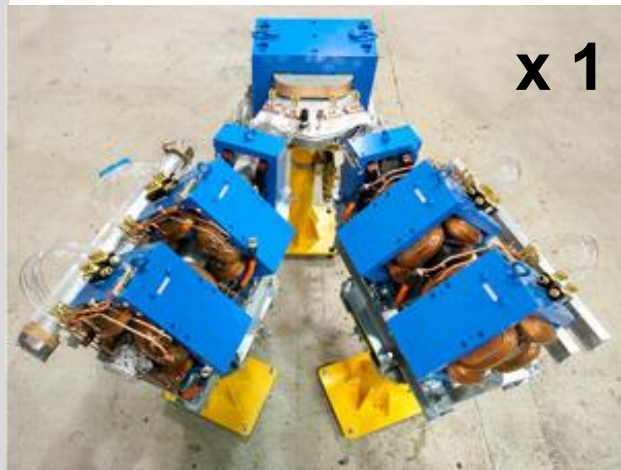
PET: ^{11}C , ^{13}N , ^{15}O , ^{18}F , ^{124}I ,
 ^{64}Cu , ^{68}Ge

SPECT: ^{123}I , ^{111}In , ^{67}Ga ,
 ^{57}Co , $^{99\text{m}}\text{Tc}$

Cyclotron Physics laboratory current status:

- › cyclotron successfully delivered - 12.01.2016
- › cyclotron center building has to be build
- › current research activity - numerical studies on the possibilities to produce various medical isotopes; radiological characterization of the setup.

Beamlines, targets and target stations for PET&SPECT radioisotopes



A. Demerdjiev <Numerical optimization of radiation shielding of target used for production of ^{18}F >

Evaluate internal hazards:

- › Nuclides in target body
- › Define nuclides expected to be produced over the operation time of the machine and the vault
- › Check vault radiation specs w.r.t. neutrons and gamma rays
- › Define cooling time - short lived nuclides (airborn ^{41}Ar ?)
- › Check operators dose rate

Monte-Carlo approach

FLUKA used for simulations

Radiological characterization

- › Emission and transport of secondary particles due to primary nuclear reaction
 - › low energy neutron transport
 - › takes into account the geometry of the impinging beam (e.g. point source)
- › Assessment of the produced residual nuclei
- › Possibility to score the same physics process at different irradiation & cooling times
 - › buildup and decay of waste
- › Not possible to include missing X-section libraries

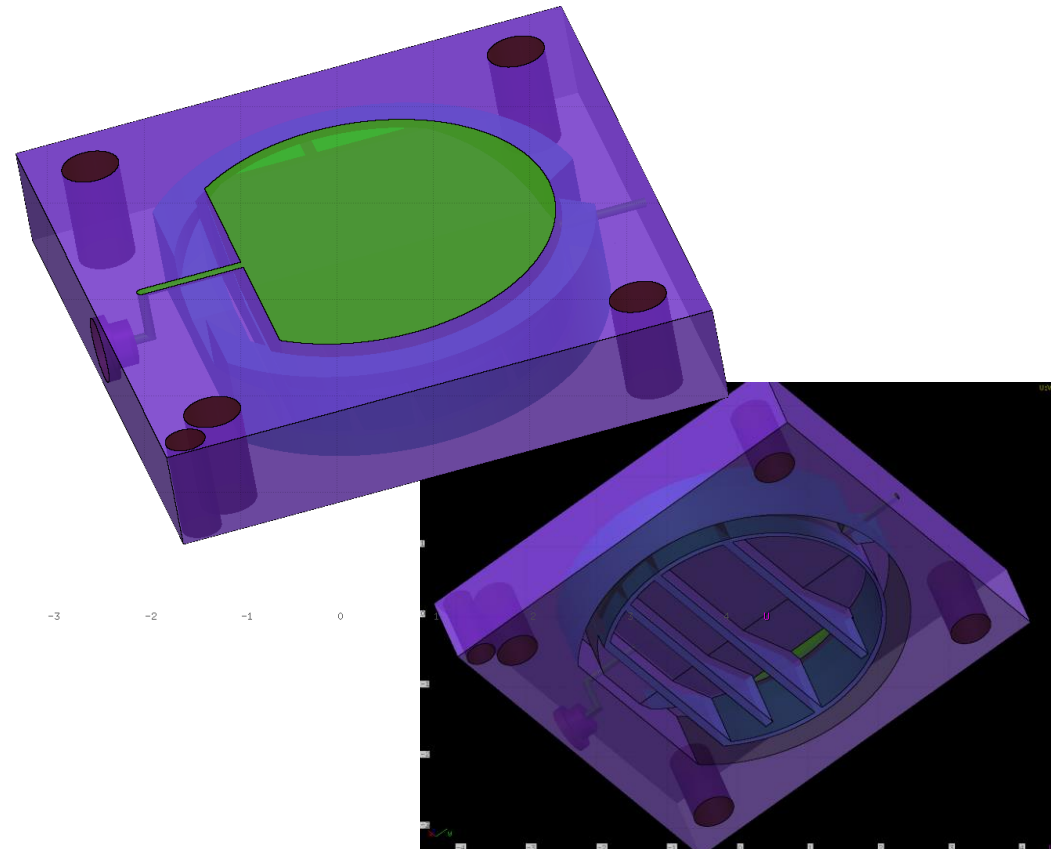
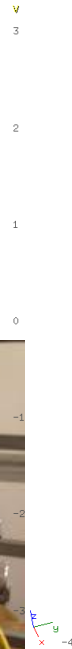
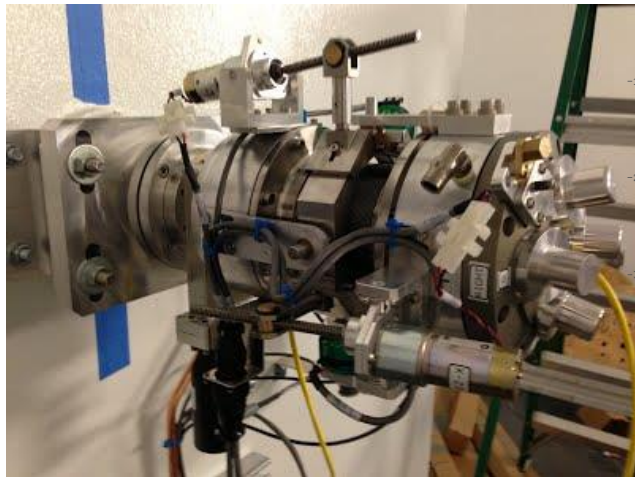
Two-step approach to estimate fluence/waste within the vault

- › Simulate **target** irradiation, assess secondary particles
 - › (p, n) , (p, γ)
- › Use **secondary particles as source** irradiating vault components

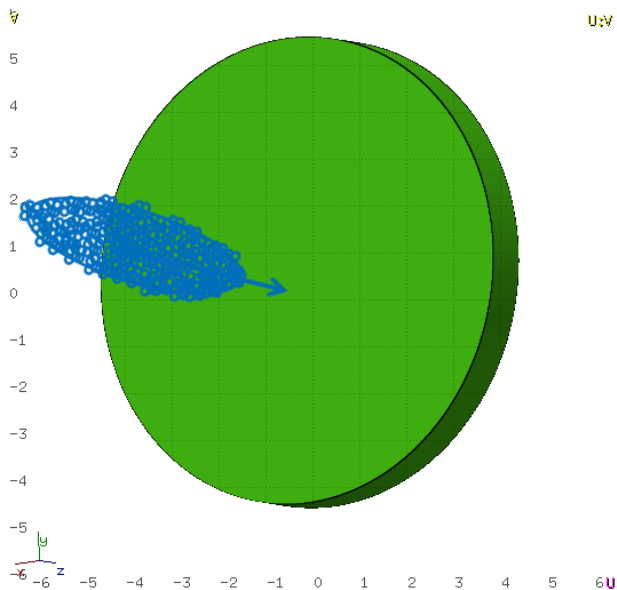
^{18}F high-current liquid target



- > Delivered 3.8 mL targets
- > Check thick target yield in $^{18}\text{O}(p, n)^{18}\text{F}$
- > Pipe secondary particles to be used as source irradiating the vault

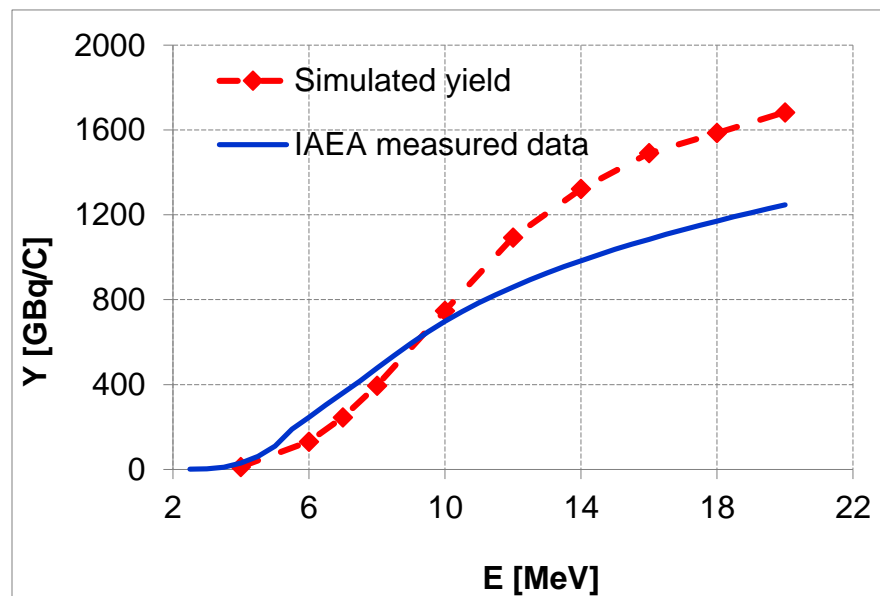


Check the FLUKA Monte-Carlo methodics



u,v

A proton beam (various **E**, fixed **I**) impinges on a simple target



Thick target – the reaction takes place with the volume of enriched water.

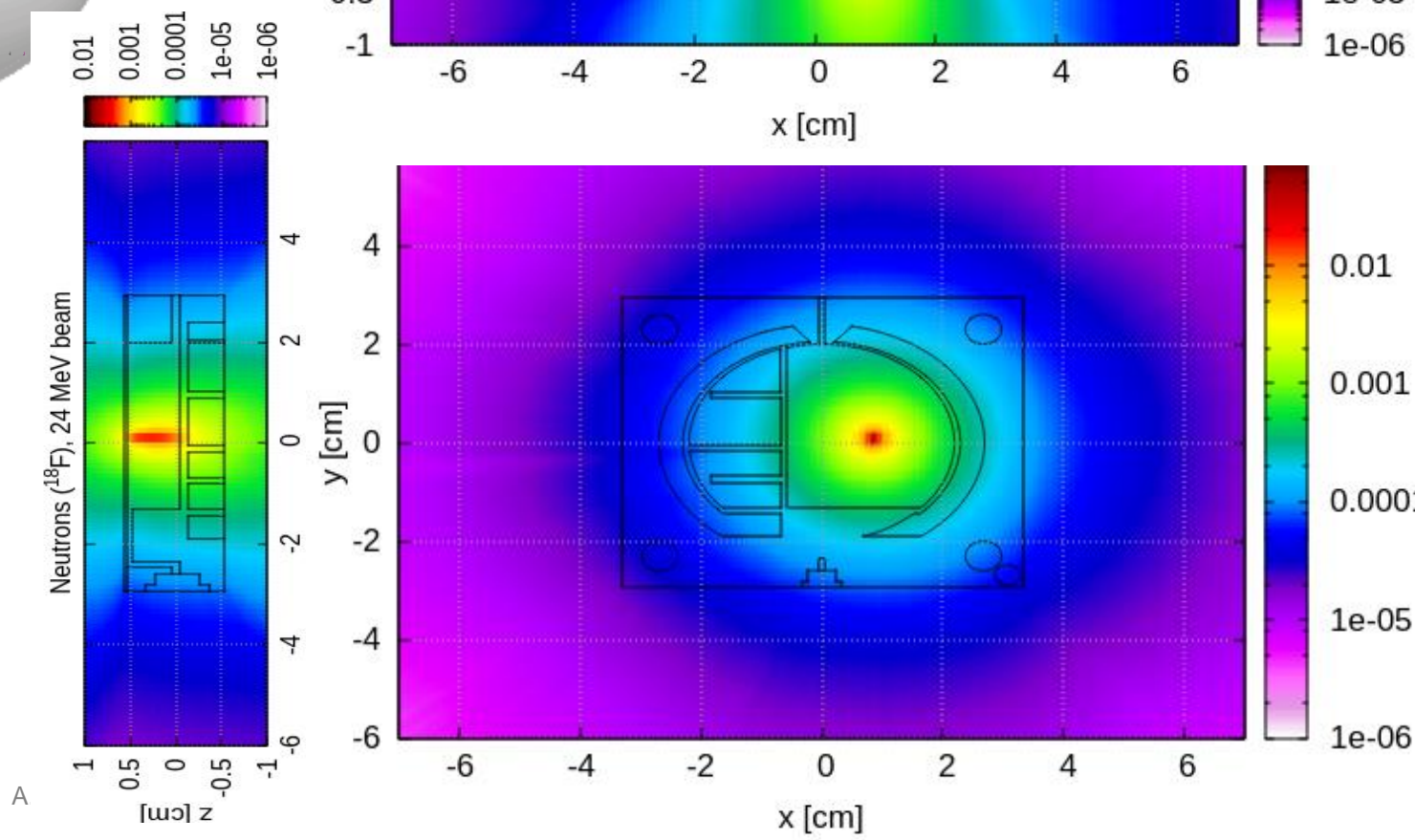
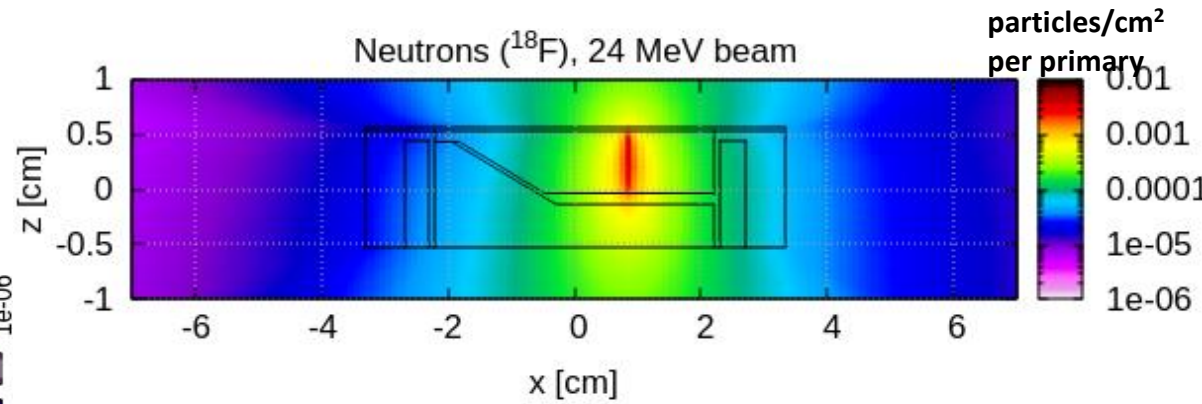
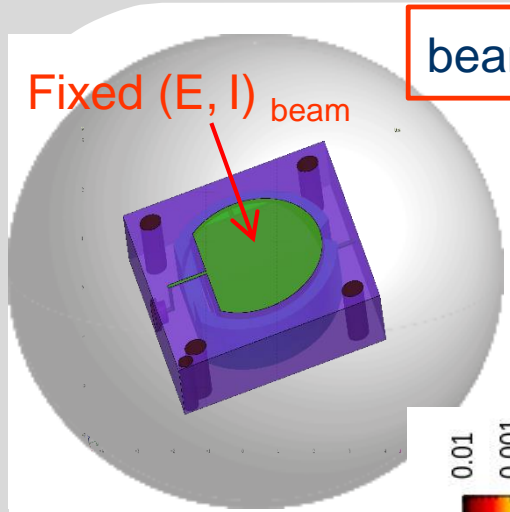
The lower the beam energy, the better the agreement:

- » Real beam not gaussian in any plane, not point-like, no experimental data on phase space
- » The FLUKA model is limited in terms of energy

Secondary particles – real target: density distribution

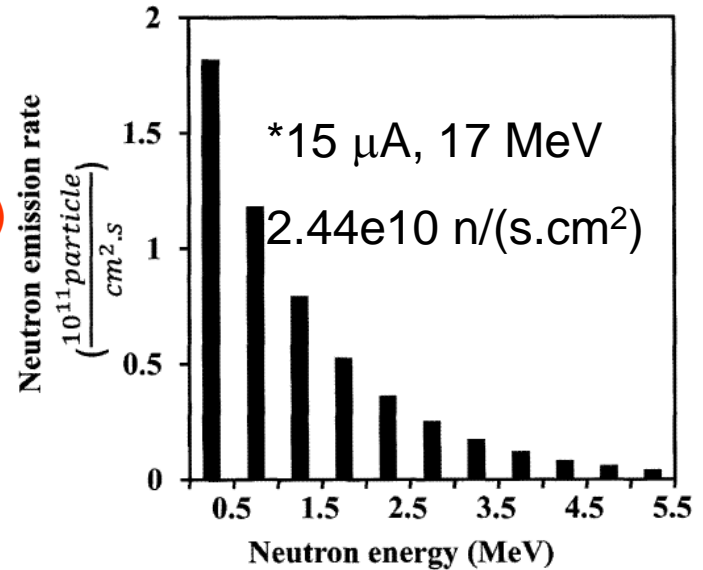
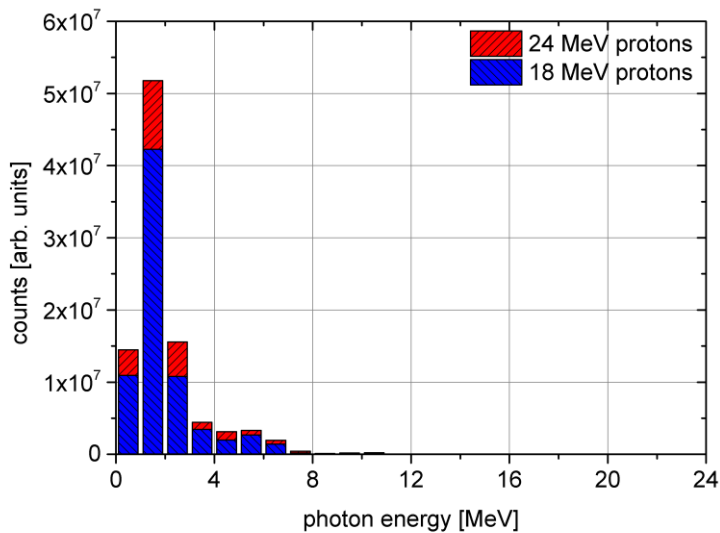
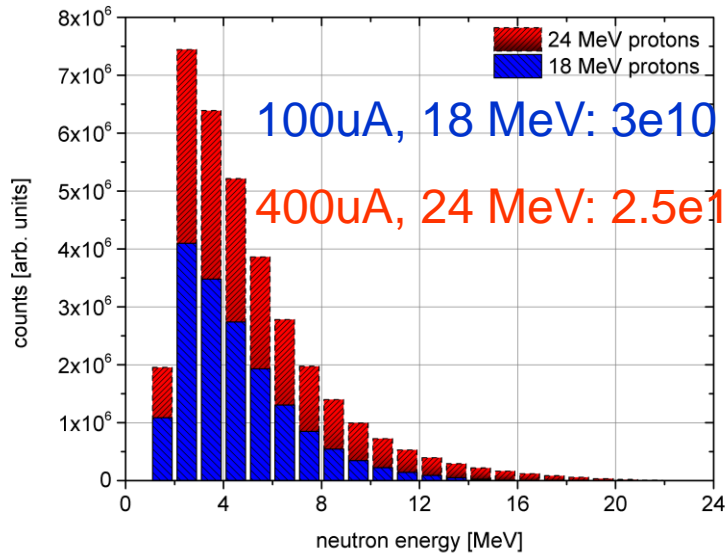
beam orientation w.r.t. target

rate of emission of secondaries



A

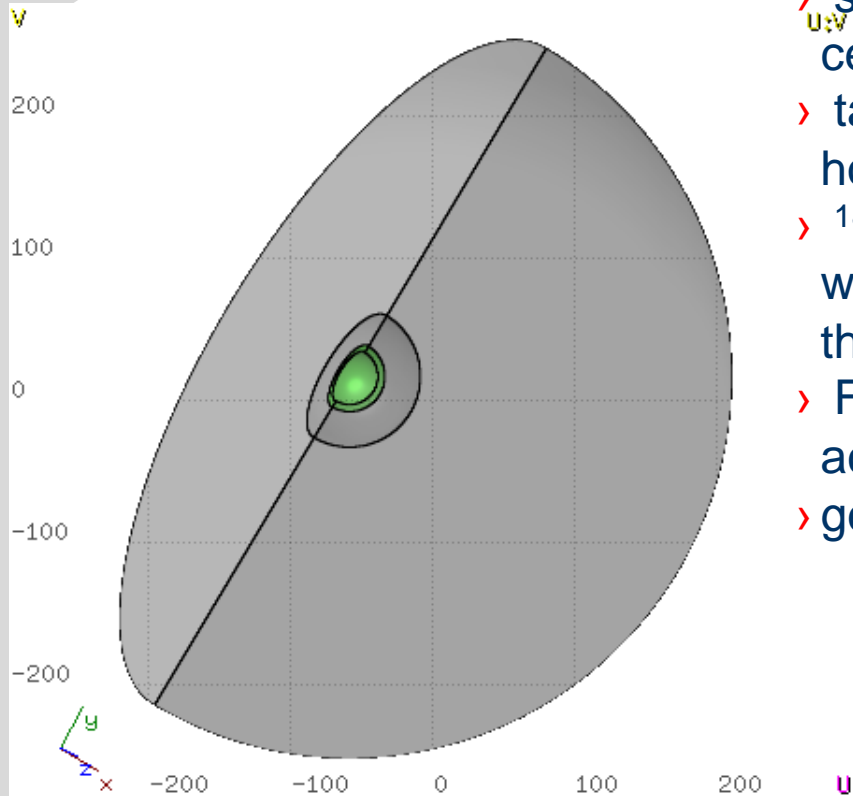
Secondary particles – real target: energy spectrum



*Sadat-Eshkevar et al, Assessment of the staff absorbed dose related to cyclotron operation and service in the production of ¹⁸F radiopharmaceuticals, *Nukleonika* 2012; 57 (3):407-410

Neutron and gamma spectra for two different proton beam energies. The secondary particle count is scored in a 4-π volume surrounding the target.

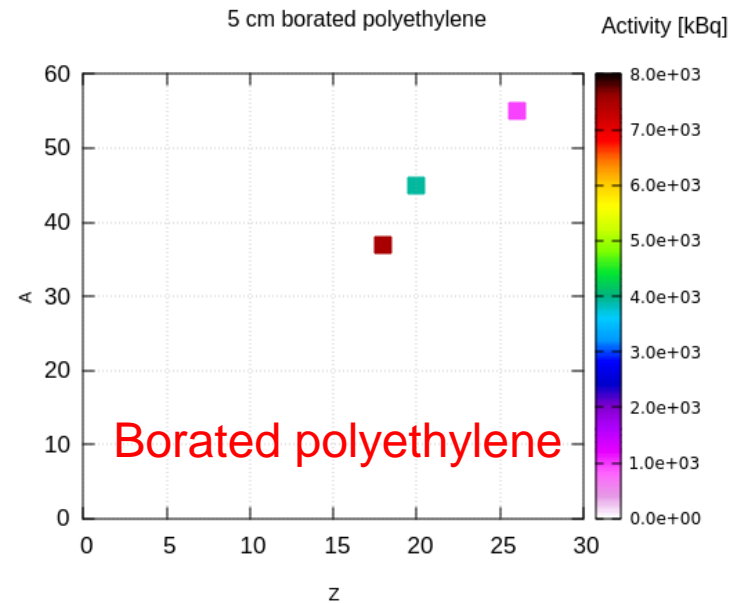
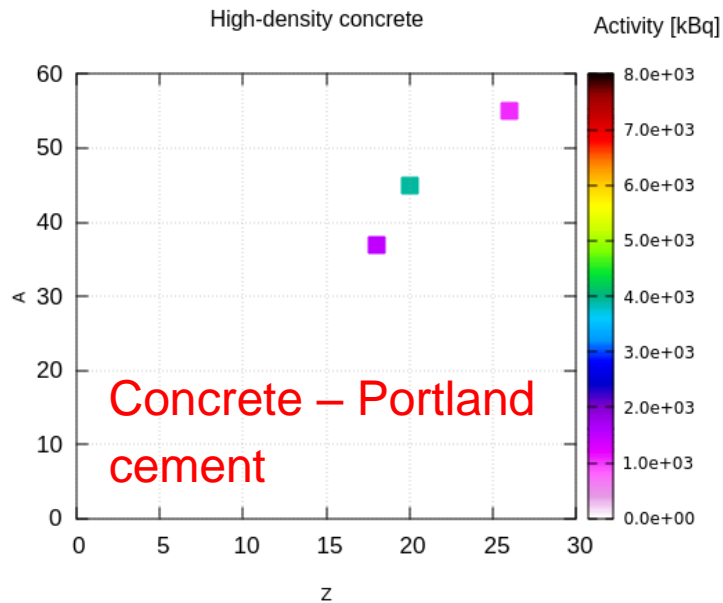
Description of the volume



- > source of secondary particles → geometrical center
- > target material irradiation → one month, six hours daily, five days per week
- > ^{18}F -target, neutrons emitted → scored and written in files → neutron source irradiating the vault
- > FLUKA → particle transport; nuclides' activities
- > geometry:
 - > at the center → sphere $R = 20$ cm (air)
 - > spherical shell with thickness of 250 cm:
 - » innermost layer 5 cm;
 - » second layer 25 cm;
 - » second and third shells → concrete with Portland cement

- > Two cases of chemical composition of the innermost layer: **concrete with Portland cement, borated polyethylene.**
- > preliminary results
- > worst case scenario: target and local shielding close to the vault walls

After a month of cooling



➤ Nuclides in the first concrete layer for the two cases without (left) and with borated polyethylene local target shielding.

Results and discussion: Nuclides in concrete layer behind shielding

Activities in [Bq] of some of the nuclides generated in the first 25 cm thick layer behind the shielding. The borated polyethylene layer here has thickness of 5 cm.

Isotope	High-density concrete	Borated polyethylene	Parent nucleus
^{55}Fe	1.0×10^6	9.4×10^5	^{55}Mn
^{45}Ca	3.9×10^6	3.9×10^6	^{44}Ca
^{41}Ca	472	491	^{40}Ca
^{39}Ar	3264	2164	^{39}K
^{37}Ar	1.5×10^6	7.5×10^6	^{40}Ca

Independently from the chemical composition of the innermost shielding, all three cases **show similar levels of activities for the nuclides seen.**

- › The distribution of radionuclides outside of a local target shielding within a vault of a low-energy high-intensity cyclotron with application in the field of nuclear medicine was evaluated using Monte-Carlo simulations.
- › Preliminary results showing that taking into account the activity of long-living nuclides a layer of 5 cm is preferable over no shielded high-density concrete but it is not sufficient.
- › Possible next steps are: changing the concrete recipe with one containing marble (e.g. reduced content of Si); studying the effect of changing the position of the borated polyethylene layer within the vault wall; and optimizing the thickness of the local shielding.

Thank you for the attention!

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