

# Silicon Tracking System of BM@N

**Dementev Dmitrii for STS group** 

5th Collaboration Meeting of the BM@N experiment at NICA Facility 20-21 April 2020, JINR-VBLHEP, Dubna





#### **Technical Design Report**

The Silicon Tracking System as part of the hybrid tracker of the BM@N experiment



Dec. 2019

Available on the web: https://bmn-wiki.jinr.ru/

- The research programm of the upgraded BM@N experiment
- 2. Physics performance simulations of the hybrid tracking system (STS+GEM)
- **3.** Radiation environment
- 4. The Silicon Tracking System
  - 1. Layout of the Silicon detector stations and system components
  - 2. Double-sided microstrip sensors
  - 3. Readout cables, evaluation and optimization
  - 4. The DAQ system
  - 5. Cooling system
  - 6. STS Module Assembly
  - 7. Ladder Assembly
  - 8. Support frames and system integration
  - 9. Quality assurance of module assembly
  - 10. Low and High Voltage powering scheme for STS
  - 11. Project organization and time lines

*Presented at the Meeting of BMN Detector Advisory Committee, 5 Feb. 2020* 



BM@

1.

# Article about the upgrade of BM@N for Heavy Ion Beam



#### Abstract:

The Nuclotron at the Joint Institute for Nuclear Research in Dubna can deliver gold beams with kinetic energies between 2 and 4.5 A GeV. In heavy-ion collisions at these energies, it is expected that the nuclear fireball will be compressed by up to approximately four times the saturation density. This offers the opportunity to study the high-density equation-of-state (EOS) of nuclear matter in the laboratory, which is needed for our understanding of the structure of neutron stars and the dynamics of neutron star mergers. The Baryonic Matter at the Nuclotron (BM@N) experiment will be upgraded to perform multi-differential measurements of hadrons including (multi-) strange hyperons, which are promising probes of the high-density EOS, and of new phases of quantum chromodynamic (QCD) matter. The layout of the upgraded BM@N experiment and the results of feasibility studies are presented.

Senger, P.; Dementev, D.; Heuser, J.; Kapishin, M.; Lavrik, E.; Murin, Y.; Maksymchuk, A.; Schmidt, H.R.; Schmidt, C.; Senger, A.; Zinchenko, A. Upgrading the Baryonic Matter at the Nuclotron Experiment at NICA for Studies of Dense Nuclear Matter. *Particles* 2019, *2*, 481-490.

Available on the web: https://www.mdpi.com/2571-712X/2/4/481



# Silicon Tracking System of BM@N experiment BM@N • 34 ladders 292 modules **4 Stations**

**16 Quarter-Stations** 



# CBM STS module





#### List of components for the module assembly:

- □ 1 double-sided microstrip silicon sensor
- 32 microcables+ spacers and shielding layers
- 2 FEBs
- □ 16 STSXyter ASICs
- □ 8 Skimming LDOs



# **Readiness of module components**





- Design of sensors was finalized (except central sensors)
- ✓ Sensors have already been acquired in 2016 at the two vendors
- ✓ Preliminary design for the 16 central sensors is ready. To be conformed by CiS

Latest updates





- ✓ Design of micro-cables for first two BM@N stations was finalized in 2019
- ✓ First batch of 40 micro-cable sets is already delivered
- ✓ The new batch of 44 sets is under production at LTU ltd.







New FEB8 designed by R. Kapell

- ✓ Front-end Boards prototypes of CBM geometry were designed, produced and tested
- ✓ FEB test circuit for QA is under development at GSI
- ✓ First FEBs of BM@N geometry were already produced and tested

# **Central sensors**







#### Layout of the central sensors

Diameter of the STS beam pipe: 48 mm;

❑Outer diameter at the rare ends of the STS beam pipe: 50 mm;
 ❑Hole diameter in the central ladder: ~55 mm.

Design of the beam pipe by V. Spaskov and S. Piyadin

Layout was developed by SINP MSU STS group; Sensors will be produced by CiS;



### Resulting shape of the hole for the beam-pipe in central ladders

Work is supported by RFBR 8-02-40113 grant

5th BM@N Collaboration Meeting, 20-21 Apr.2019

Dmitrii Dementev for STS group

# BM@N FEB



BM@N FEB in comparison with CBM FEB



**Two FEBs with a FEB-panel** 



Wire-bonded ASIC



Wire-bonded LDO

- Modification of the FEB-geometry allowed to increase the distance between FEB-boxes, which is crucial for the cabling, up to 28 mm.
- The FEB-panel eliminates the need of the 90 cable bending and simplified connection of the interfaces to the module.
  Signal integrity tests have shown that the data transmission even with 10 m data cable is stable for the clock frequency up to 160 MHz

Work supported by RFBR 18-02-40047 grant



# QA tests during module assembly





Tests with a Pull-test machine for the accurate setting of the bonding parameters



# Bonding quality tests with Pogo-pin test circuit



#### Electrical and optical tests of the wirebonds



# Characterization of the modules





Test bench for the module prototypes

performance:

– noise:

- 1090±150 e (n)
- 1350 ±200 e (p)
- r/o threshold:7000 e
  - signal mean:
    - 16720 e (n)
    - 20300 e (p)
  - signal-to-noise: 15±3
  - hit detection eff.: > 95%



Automa	BERNETIKA s.r.o. tizované systémy riadenia
Constructio	n Management Information System
Customer	Joint Institute for Nuclear Research 6 Joliot-Curie St
	Moscow Region Russia
Contact person	Moscow Region Russia Yuri Murin
Contact person Date	Moscow Region Russia Yuri Murin 11. 11. 2019
Contact person Date Authors	Moscow Region Russia Yuri Murin 11. 11. 2019 Ján Jadlovský Henrieta Telepovska Jakub Čerkala Vasiľ Vančik

CMIS



**The Construction Management Information System (CMIS)** adopted by the STS department for the NICA projects at JINR, is an Oracle-based all-around project management database system, that allows the organization and follow-up of every aspect of the project.

It will be hosted at LIT JINR and is the same one that is being used by the ALICE collaboration at CERN for the production of the ITS2 and MFT detectors.

Adaptation of the CMIS for the needs of CBM & BM@N STS projects is being discussed.



# Module assembly



- Assembly procedure was developed and tested on 5 assembled modules. Module assembly procedure was improved with the aim to minimize the number of not-operable channels (less than 3%).
- □ It was demonstrated that the value of 1.5% of not operable channels is achievable
- □ Still a big step should be done to start serial production



The workshop "STS Module & Ladder Assembly Retreat", 17-18 Feb 2020



### Ladder assembly





Ladder Assembly Device



Assembly of the mockup of the ladder

LAD should provide the following accuracy of the sensor positioning:

X coordinate:  $\pm 15 \ \mu m$  on 1200 mm along the truss;

Y, Z coordinates:  $\pm$  50  $\mu$ m across the truss;

### Ladder assembly



Sensor 0Sensor 1

300



Mockup of the ladder

Y-position, mm Measured deviations of X coordinates of the fiducial marks on the sensors from the mean value.

250

Deviation of the cross-positions on the sensors in X direction

200



8

6

4

2

0

-4

-6

-8

-10

-12

100 -2 150



# Status of DAQ developments: GBTxEMU board BM@N



**GBTxEMU test bench at JINR** 

- Hardware Developments: C.J.Schmidt et al at GSI Detector Laboratory
- Firmware developments: Wojtek Zabolotny et al at Warsaw University of Technology (WUT)
- GBTxEMU boards available and tested remotely from WUT at GSI with FEB-C and STS FEB-8 as sample e-link front end boards
  - e-links operative
  - clock recovery and jitter cleaning works from Gbit optical links
  - downgrade e-link 160 MHz  $\rightarrow$  40 MHz
  - Compute node interface selected (commercial TRENZ PCIe Gen 2 board)
  - DPB firmware is being refactored



# SI tests of the data cable connection between BM@N FEB and GBTxEMU board





Samtec HDLSP twinax cable



#### Eye diagram of the Dwn-link signal at 160 MHz Clck



#### Eye diagram of the Dwn-link signal at 80 MHz Clck

10 m data cable connection was tested with different types of the cables Samtec HDLSP twinax cable was opted It is capable to transmit data even at speed of 320 Mbit/s

5th BM@N Collaboration Meeting, 20-21 Apr.2019 Dmitrii Dementev for STS group

# Layout of microTCA crates with GBTxEMU

Size:

Height: 397,25 mm;

Width: 482,60 mm;

Depth: 473,3 mm; Weight: approx. 21 Kg





Total power consumption: 1300 W

Since the length of the data-cables is crucial for the signal integrity, crates with GBTxEMU boards should be located as close as possible to the setup in radiation-safe environment.



Cables:

for one GBTxEMU board:

6x Samtec HDLSP-035 - 10 m length to the detector;

2x Hyperline FC-D2-50-LC/PR-LC/PR(or analog) -50 m length to the server nodes; Total:

Samtec HDLSP-035 292 pcs.

Hyperline FC-D2-50-LC/PR-LC/PR(or analog) - 100 pcs.

Weight:

Samtec HDLSP-035: 910 g (91 g/m)

Hyperline FC--D2:

Proposed place for the crates



# Rack layout for the power system





# Expected delays of the project caused by pandemic control measures



Total delay is expected to be ~ from 2\*T to 3\*T,

where T - quarantine period in Russia.

- Main delays are caused by:
  - □ Construction of the clean area;
  - Procurements of equipment for cooling and power systems, cables & electronics.
  - Postponing of the start of the serial production of STS modules





5th BM@N Collaboration Meeting, 20-21 Apr.2019 Dmitrii Dementev for STS group



The participation of GSI experts in the construction of the BM@N-STS is based on the legal validity of the Russian-German Roadmap, which still has to be signed by the Russian side. Likewise, the time line is valid under the condition, that the Roadmap will be signed in the first half of 2020, and the German effort is focused on the module assembly. If this is not the case, the duration of the project will increase by 12 months.



# BM@N STS production schedule



CBM

	2019	2020	2021	2022
Module assembly and QA	Tool development and production	Station 1+2	Station 3+4	
Ladder assembly	Tool development and production	Station 1+2	Station 3+4	
Micro cables	Prod. Station 1+2	Prod. Station 3+4		
ASICs	Production	Production		
FEBs	Production (preseries)	Production		
HV, LV	Development	Production	Production	
CF mainframe	Development	Production		
Cables, fibres	Design	Production		
Cooling	Design	Production	Production	
Read-out chain	Design (preseries production)	Production	Production	
System integration	Prototyping	Production	Station 1+2	Station 3+4

5th BM@N Collaboration Meeting, 20-21 Apr.2019 Dmitrii Dementev for STS group