

# NANOSTRUCTURE EVOLUTION IN STRUCTURAL MATERIALS UNDER HEAVY ION IRRADIATION

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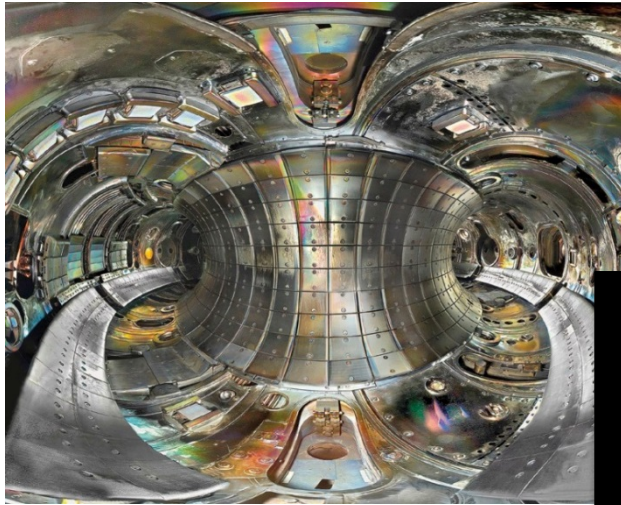


# Outline



1. Introduction. Materials for extreme conditions. Interaction of heavy ions with matter
2. Heavy ion irradiation experiments
3. Microscopic techniques for study of materials reconstruction under irradiation
4. Behavior nanostructured steels under heavy ion irradiation (TEM&APT)
5. Mater science complex for NICA
6. Conclusions

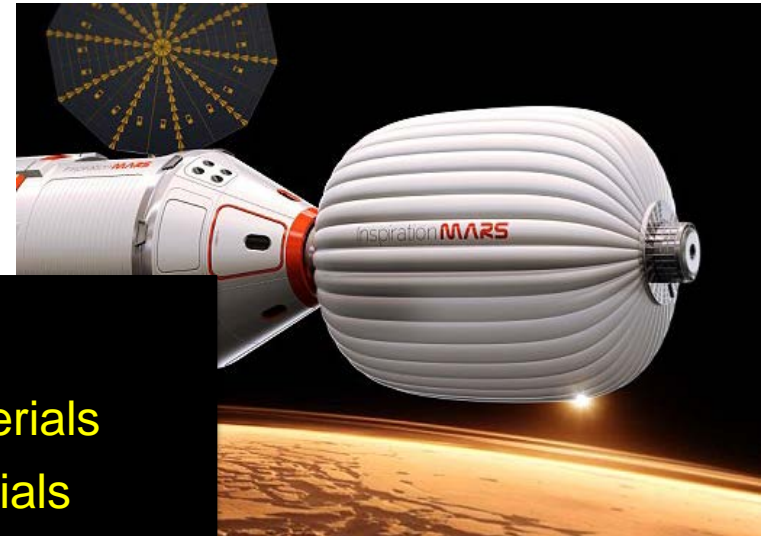
## Advanced fusion and fission reactors



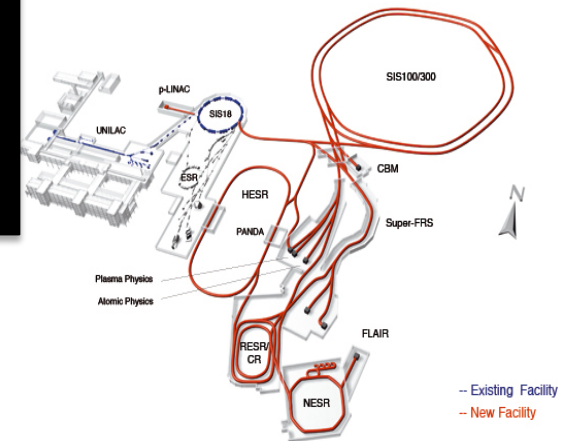
LHC



## Components for space devices



FAIR



Reliability of:

- functional materials
- isolating materials
- electronic devices

Risks:

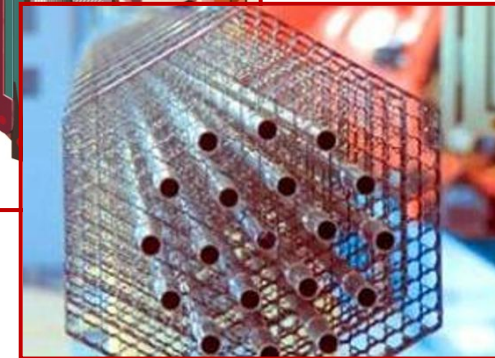
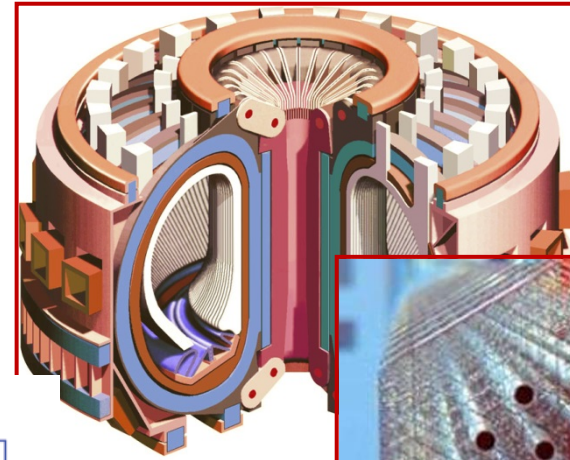
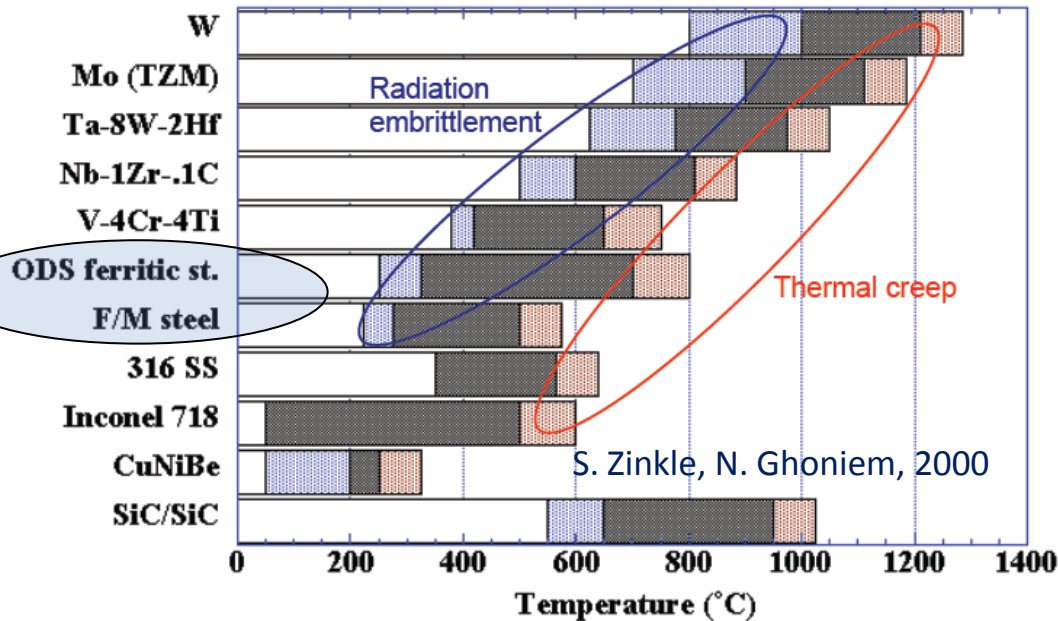
embrittlement, cracking, swelling, activation...

# New Generation Structural Materials (Steels)

## ✓ Requirements:

- Higher damage dose >150 dpa;
- Higher operating temperatures >700°C;
- Should have reduced activation;
- Corrosion resistance;

Structural Material Operating Temperature Windows: 10-50 dpa



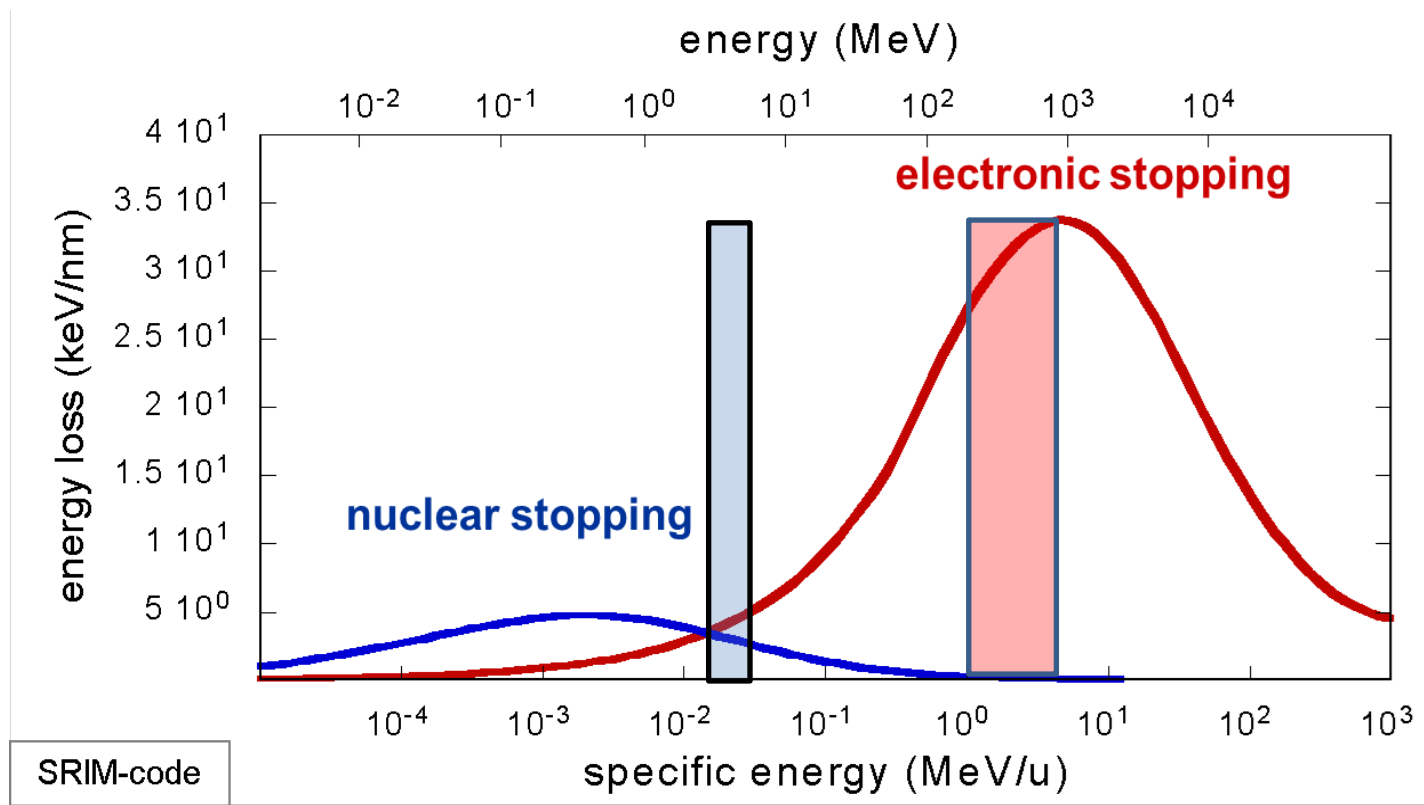
## ✓ General way: nanostructured materials

Oxide and carbonitride hardening: formation of nanosized  $Y_2O_3$ ,  $Y_2Ti_2O_7$ , VC, M(C,N),  $M_{23}C_6$  etc. particles





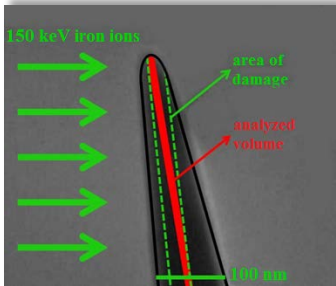
# Ion energy loss for low and high energy heavy ion irradiation



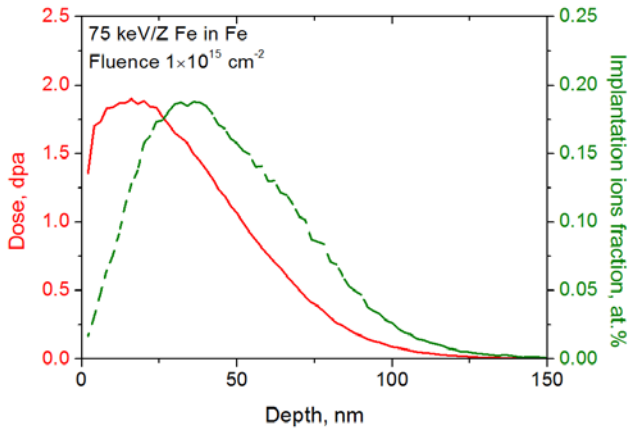
# Irradiation experiments

## Low energy heavy ion irradiation

75 keV/Z Fe ions  
 $\text{Fe}^+$  (25%),  $\text{Fe}^{+2}$  (68%),  $\text{Fe}^{+3}$  (7%)

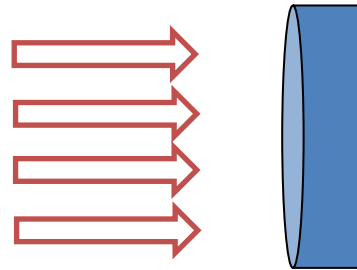


### APT specimens

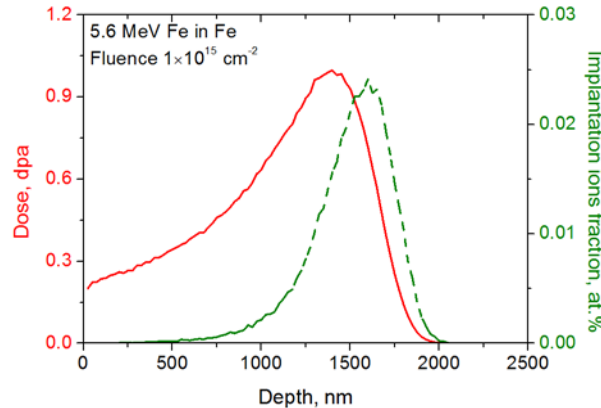


Temperature: RT - 500 °C

5.6 MeV Fe ions



### TEM specimens



## Swift heavy ion irradiation

UNILAC (GSI)  
 Au, 5.6 MeV/n

IC100 (FLNR JINR)  
 Xe, 3.1 MeV/n

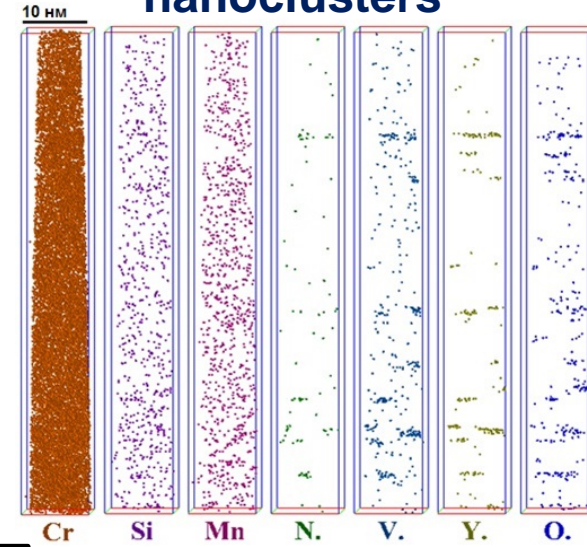
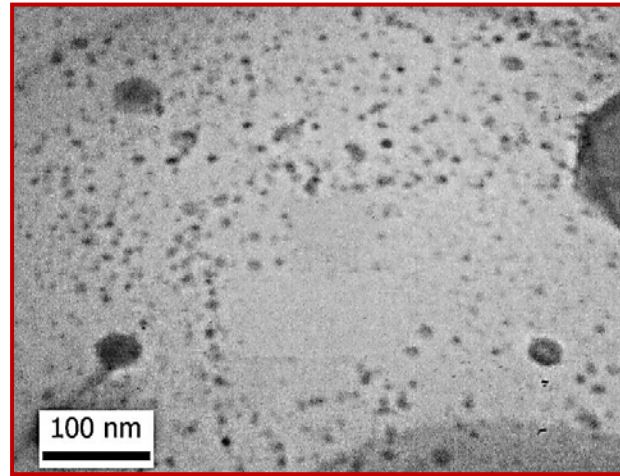
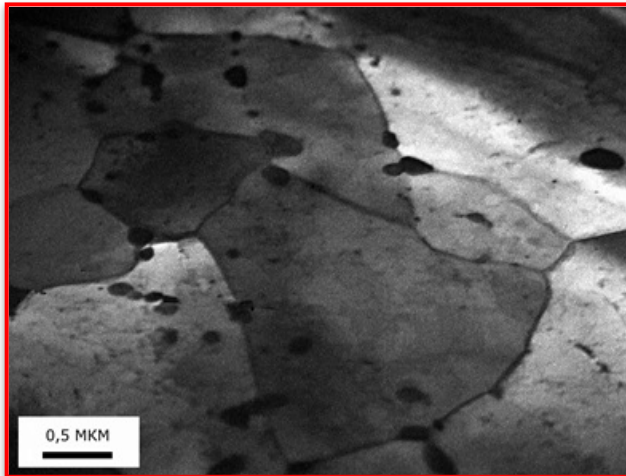
Temperature: RT

# Multilevel characterization nanostructured materials

Grains →

Secondary phases (oxides, carbides, dislocations) →

Precipitates, nanoclusters



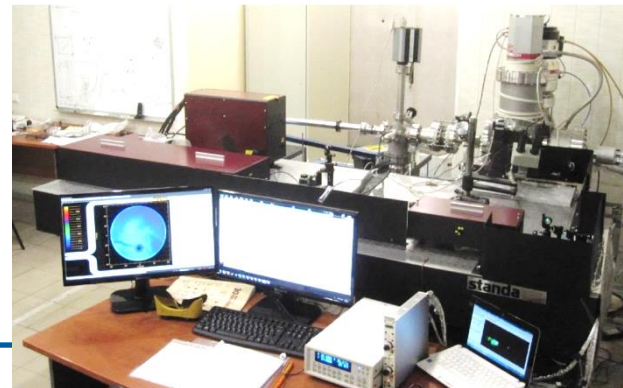
**Different scales of research**

TEM



Microstructure  
Nanostructure  
Chemical analysis

APT

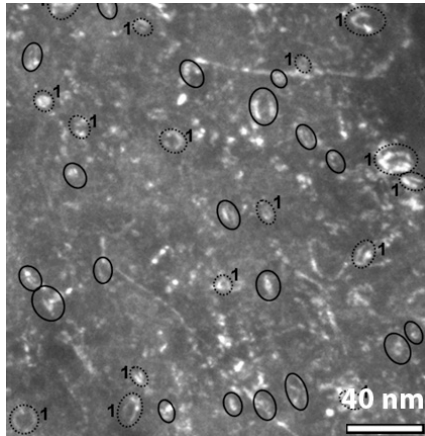


Local analysis  
Atomic structure  
3D atom map

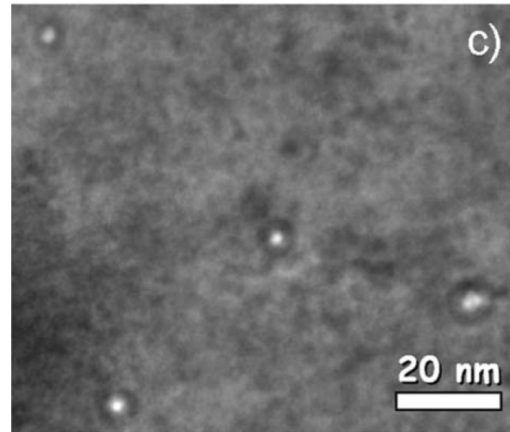
# TEM-visible changes after irradiation

## European steel Eurofer 97 (32 dpa, 330 °C)

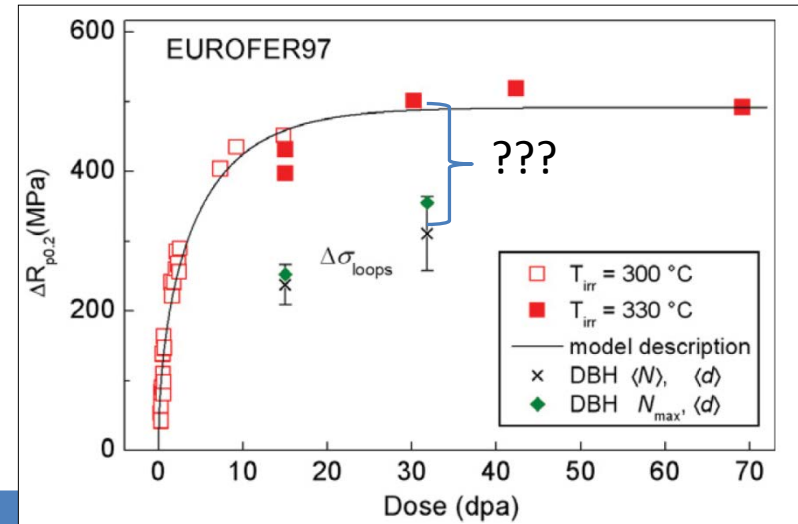
Dislocation loops



Voids



Hardening



32 dpa (BOR 60)	Loops&clusters	Voids
Number density, m <sup>-3</sup>	$1.7 \times 10^{22}$	$2.3 \times 10^{21}$
Size, nm	4.8	1.6

Hardening due to irradiation induced precipitate growth of MX and M<sub>23</sub>C<sub>6</sub> is negligible (< 0,2%)

O.J. Weiß et al., *J. Nucl. Mater.* 2012

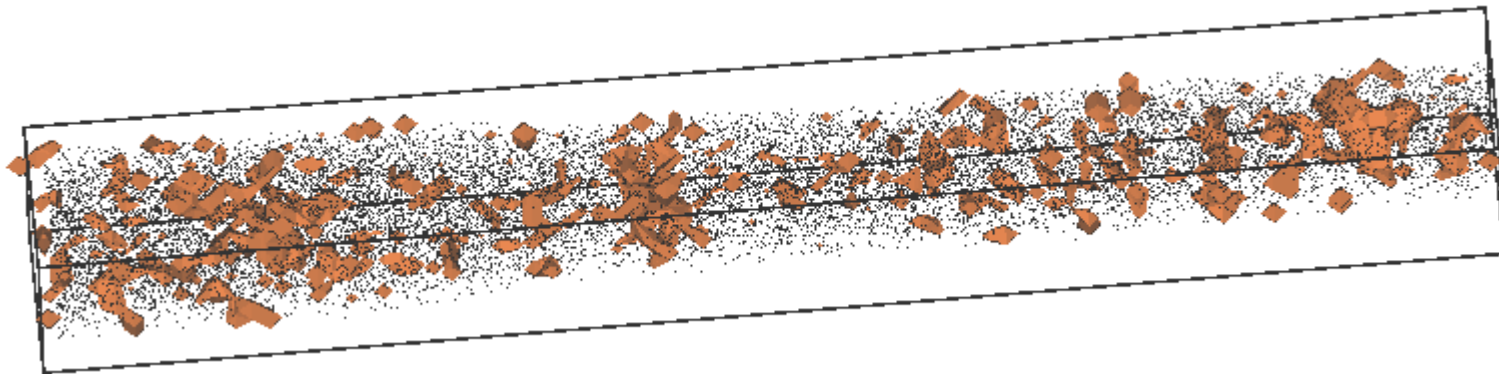
C. Dethloff et al., *J. Nucl. Mater.* 2014



# APT-visible changes under neutron irradiation

European steel Eurofer 97 (32 dpa, 330 °C)

Isosurface of 20 at.% Cr showing Cr precipitates (•) in Fe matrix (•).



10 nm

Precipitation of Cr enriched clusters

32 dpa	Cr-Mn clusters
Number density, m <sup>-3</sup>	~ 5 × 10 <sup>24</sup>
Size, nm	2,6/3,7

S.V. Rogozhkin et al., *Inorg. Mater. Appl. Res.* 2013

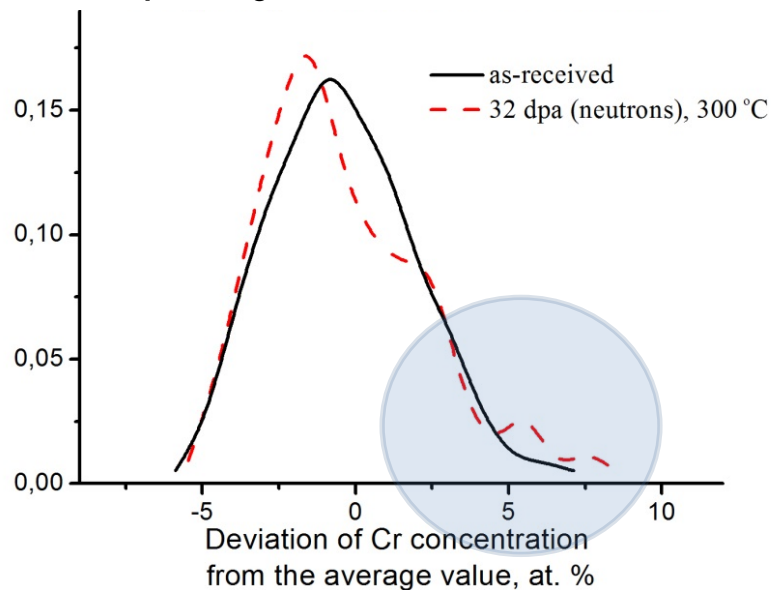


# APT-visible changes after irradiation. Sophisticated analysis

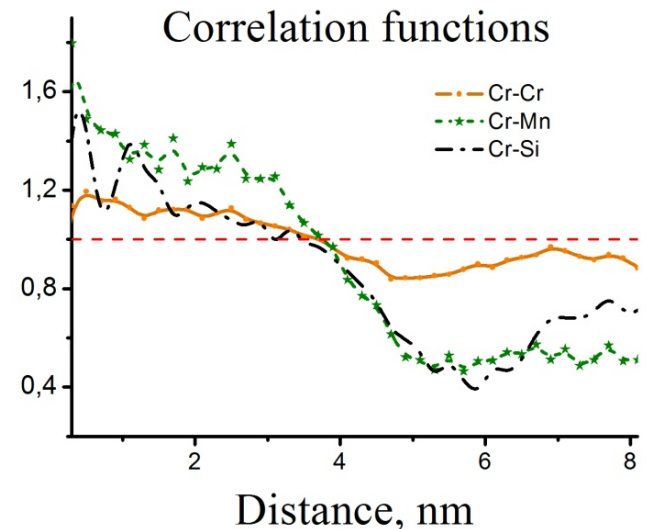


European steel Eurofer 97 (32 dpa, 330 °C)

Frequency distribution of Cr

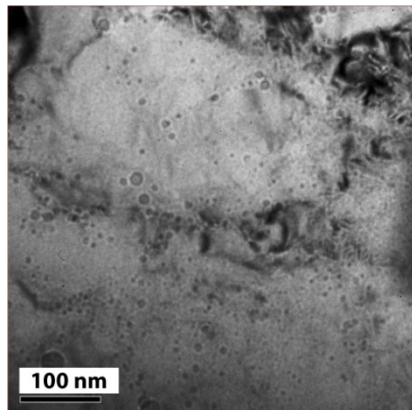


Cr-Cr and Cr-Mn correlation

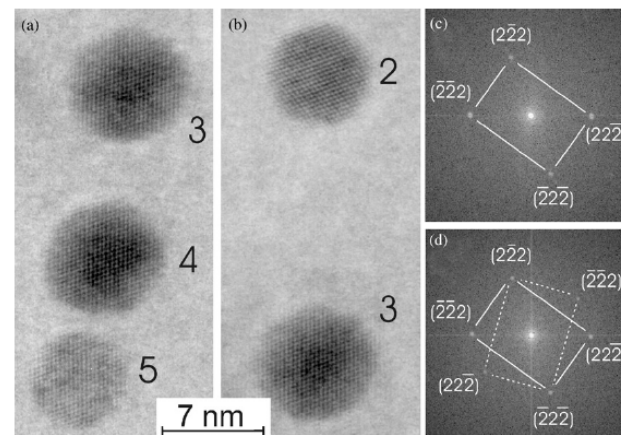
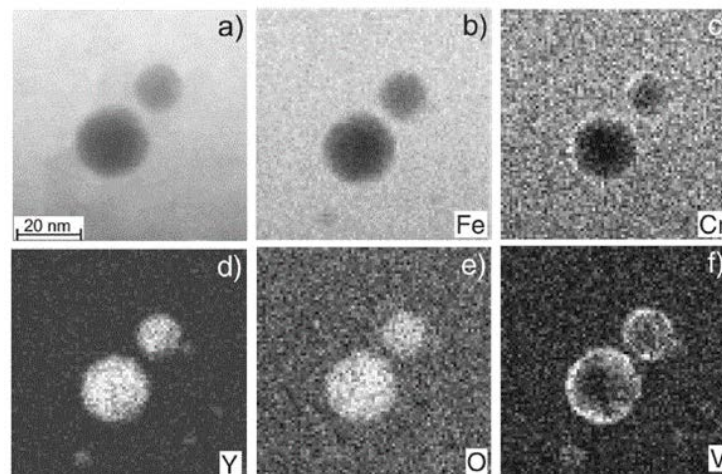
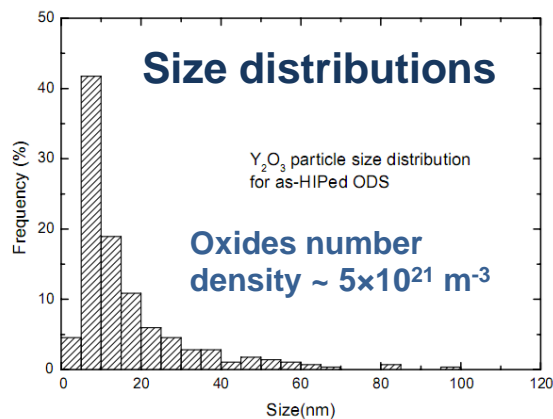


S.V. Rogozhkin et al., *Inorg. Mater. Appl. Res.* 2013

## European nanostructured steel ODS Eurofer



Oxide particles  $Y_2O_3$

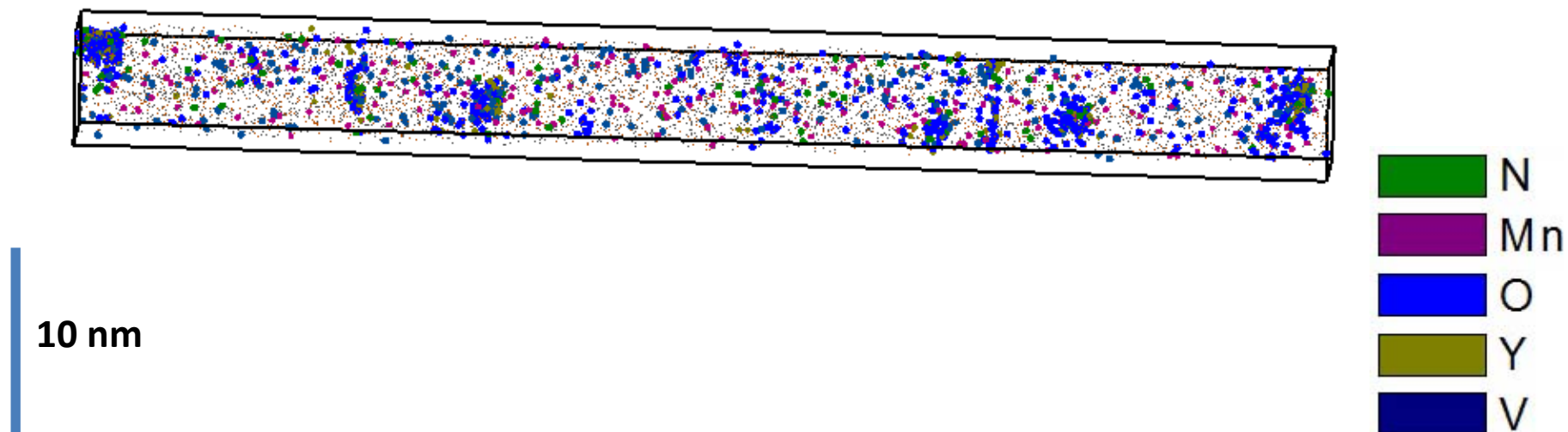


V. de Castro et al., *J. Nucl. Mater.* 2007  
 M. Klimenkov et al., *J. Nucl. Mater.* 2009  
 M. Klimiankou et al., *J. Cryst. Growth* 2003

# APT-visible features

## European nanostructured steel ODS Eurofer

Clusters enriched in Y, O, V, N and Cr

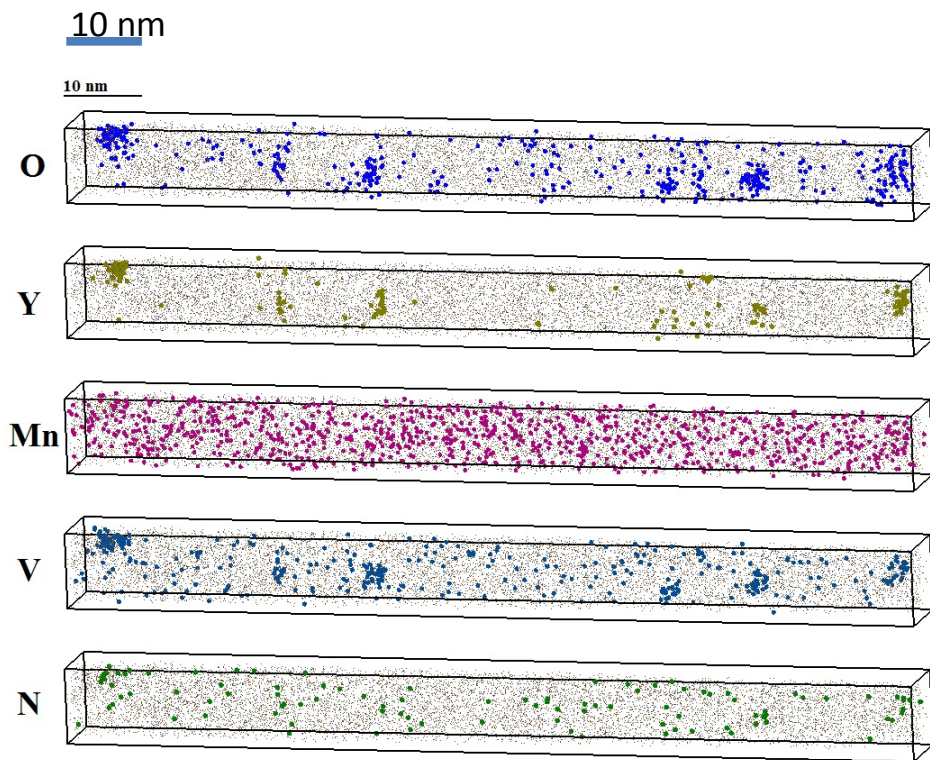


S.V. Rogozhkin, et al., *J. Nucl. Mater.* 2011

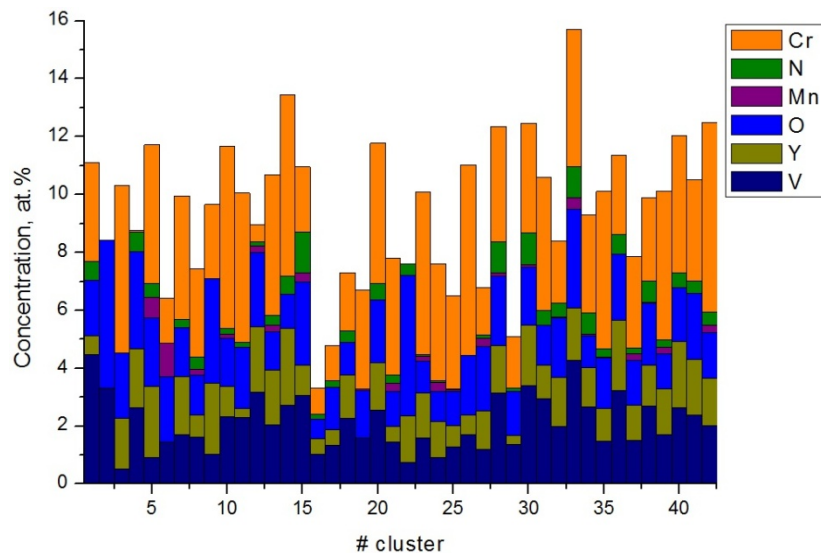


## European nanostructured steel ODS Eurofer

### Clusters enriched in Y, O, V, N and Cr



### Clusters chemical composition



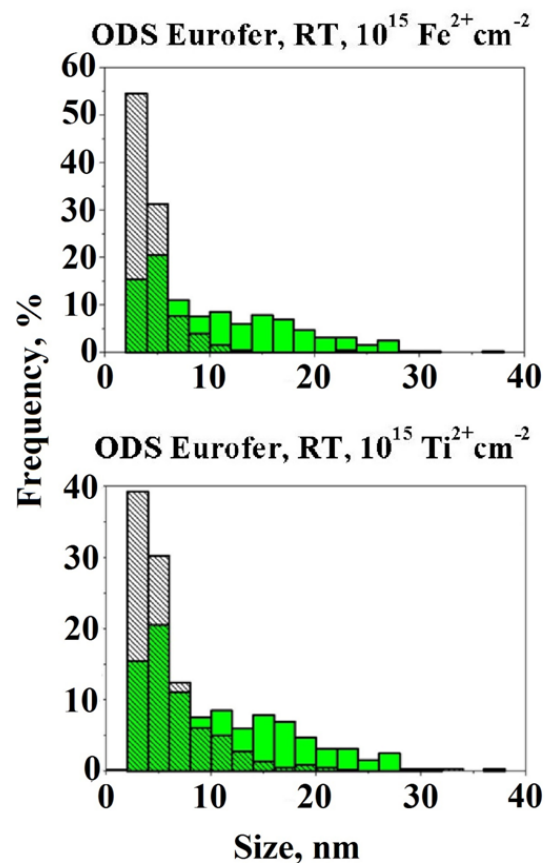
**Cluster number density:**  
 $2 \times 10^{24} \text{ m}^{-3}$   
**Size: 1-4 nm**

S.V. Rogozhkin, et al., *J. Nucl. Mater.* 2011

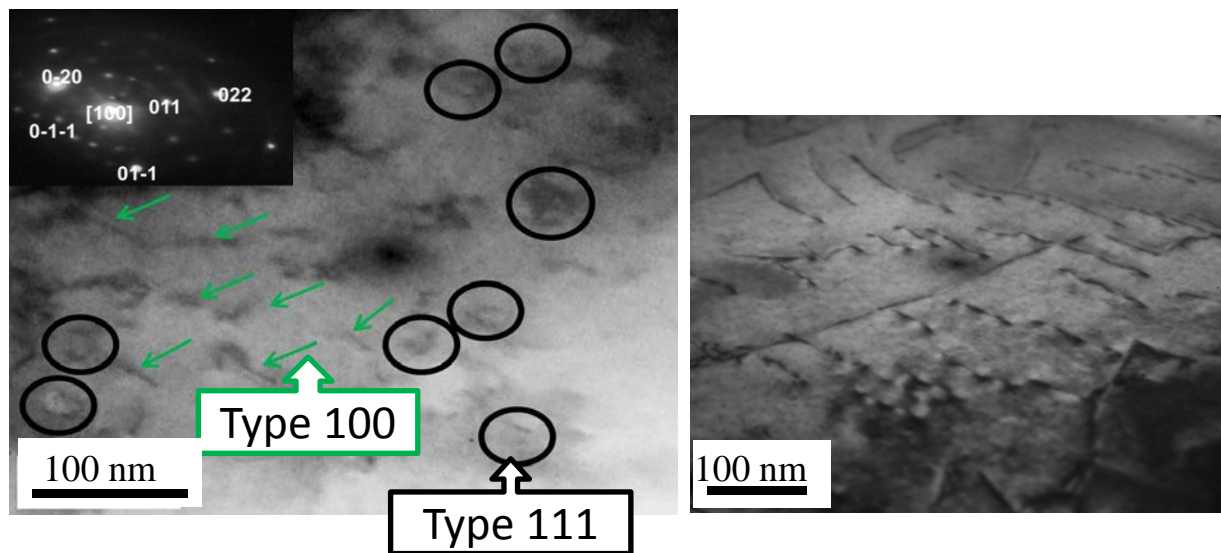
# TEM-visible changes under Fe ion irradiation

## European nanostructured steel ODS Eurofer

Size distribution of oxide particles after irradiation



Dislocation loops



Number density of dislocation defects grew from  $10^8$  to  $10^{12} \text{ cm}^{-2}$

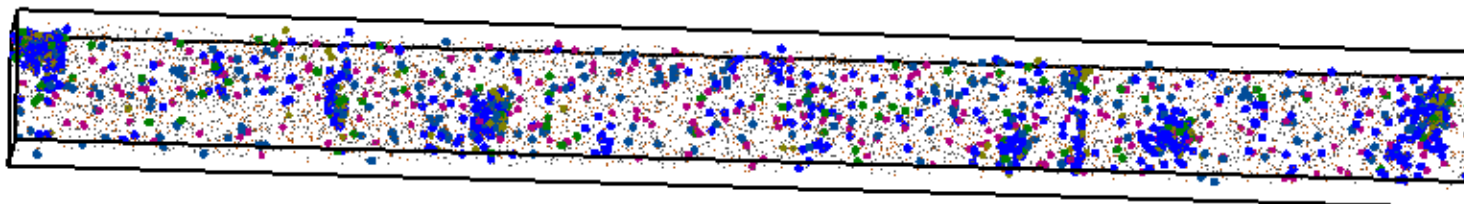
Oxides number density increased from  $5 \times 10^{21}$  to  $19 \times 10^{21} \text{ m}^{-3}$



# APT-visible changes under irradiation

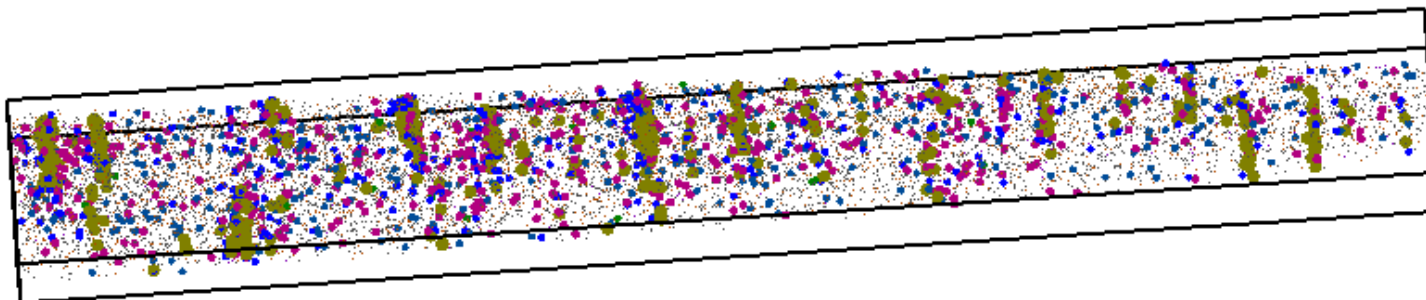


## Unirradiated ODS Eurofer



10 nm

## Irradiated ODS Eurofer (32 dpa)



S.V. Rogozhkin et al., *J. Nucl. Mater.* 2011

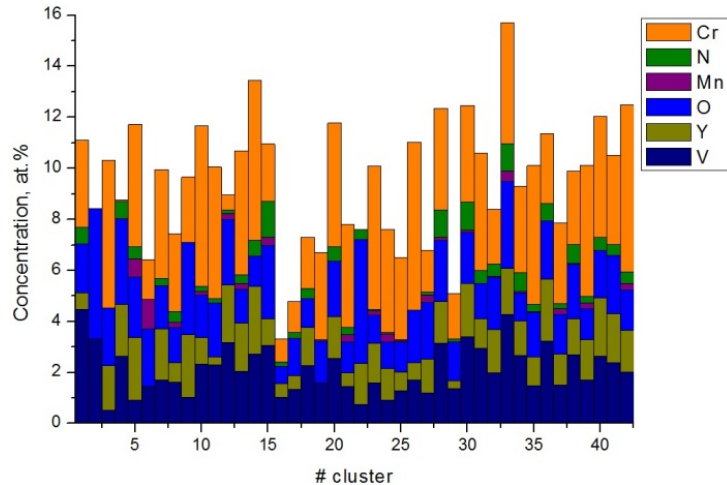


# APT-visible changes under irradiation



## Unirradiated ODS Eurofer

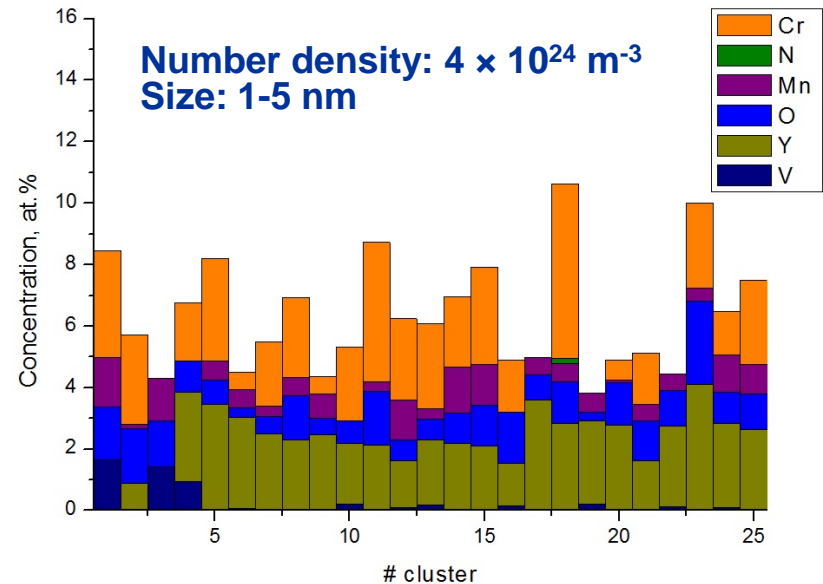
Clusters chemical composition



**APT study found a significant change in the nanocluster composition and an increase in cluster number density**

## Irradiated ODS Eurofer (32 dpa)

Clusters chemical composition



S.V. Rogozhkin et al., *J. Nucl. Mater.* 2011



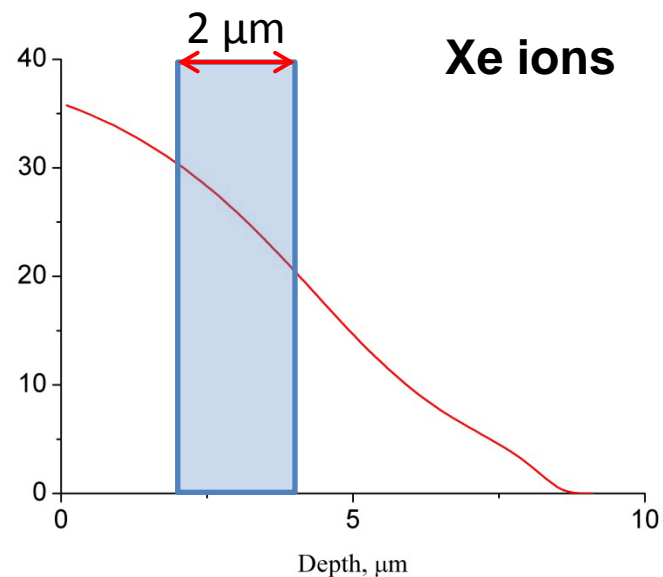
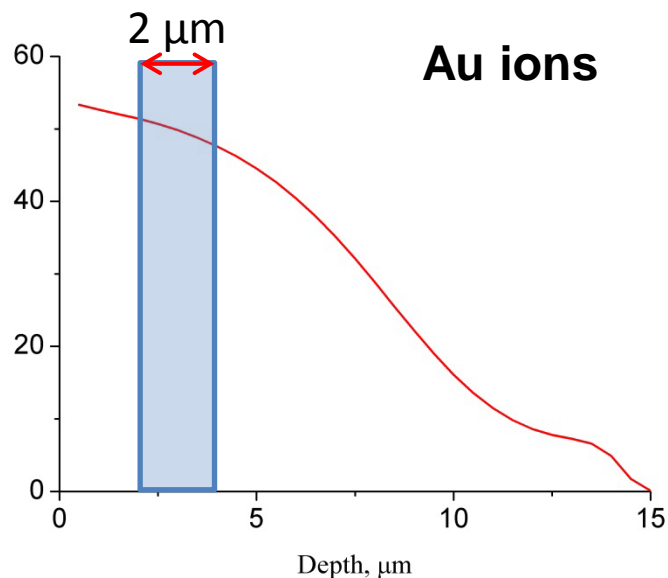


# Swift heavy-ion irradiation of ODS Eurofer



Accelerator	Type of ions	Energy, MeV/n	Fluence, ions/cm <sup>2</sup>
UNILAC (GSI)	Au	5.6	$1 \times 10^{11}$ ; $5 \times 10^{12}$
IC100 (FLNR JINR)	Xe	3.1	$1 \times 10^{13}$ ; $1 \times 10^{14}$

Results of SRIM calculation of ionization energy loss in pure Fe:

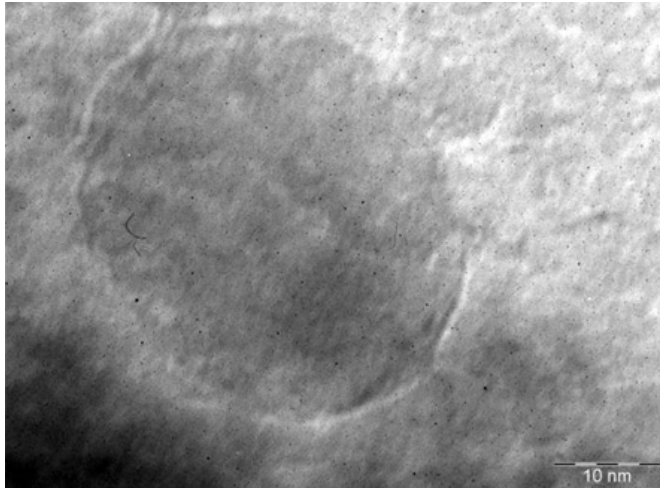




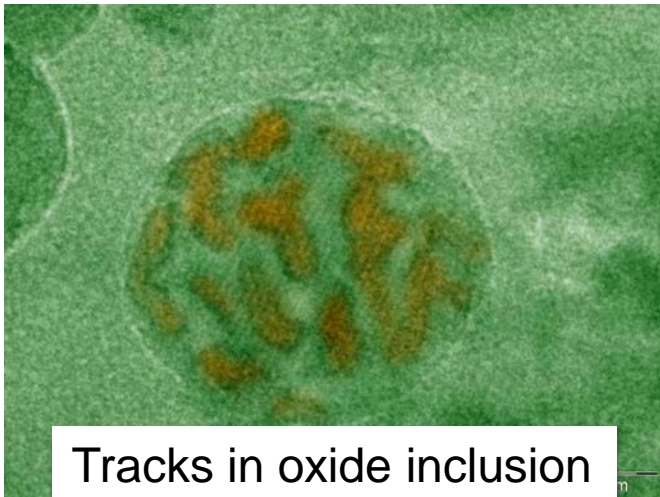
# TEM: Track formation within oxide inclusions



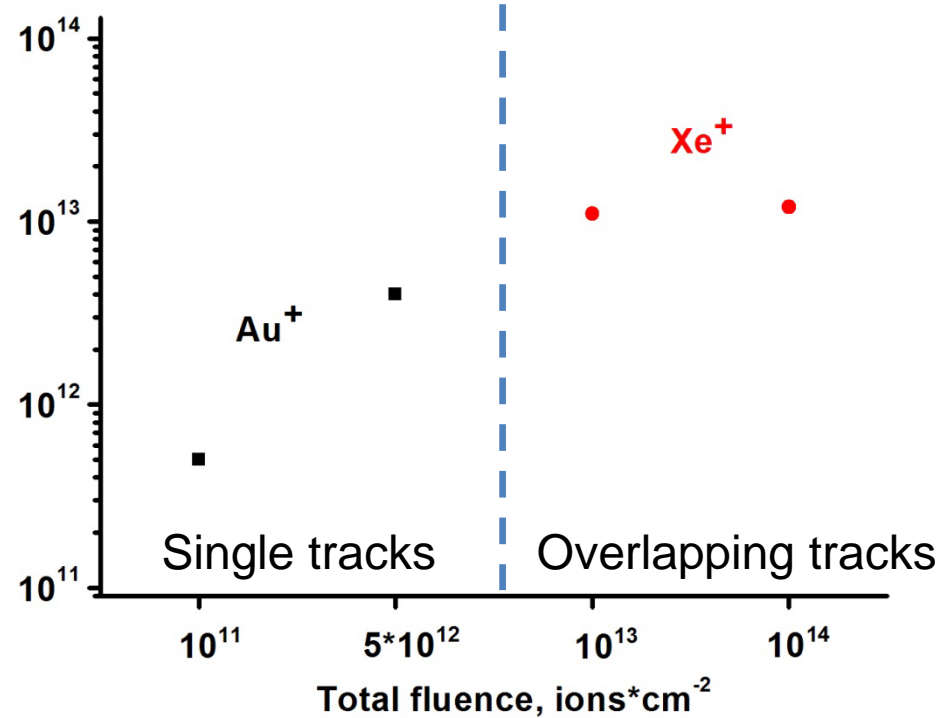
Before irradiation:



After (up to  $10^{14}$  Xe<sup>+</sup>×cm<sup>-2</sup>):



Track density, cm<sup>-2</sup>



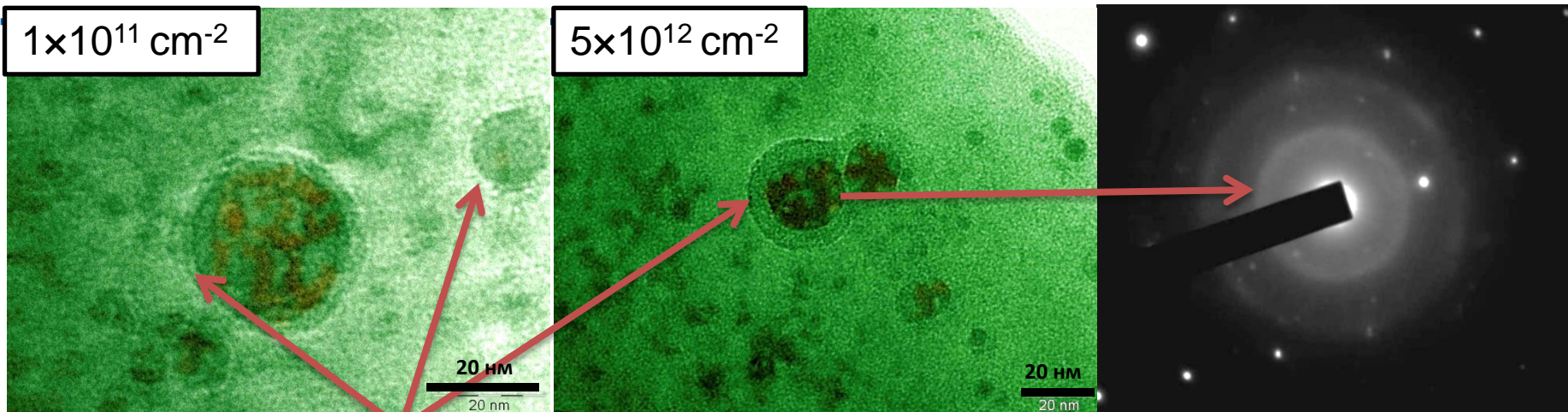
Average size of tracks:  
2±1 nm for Xe ions  
4±2 nm for Au ions



# TEM: Amorphization of oxides

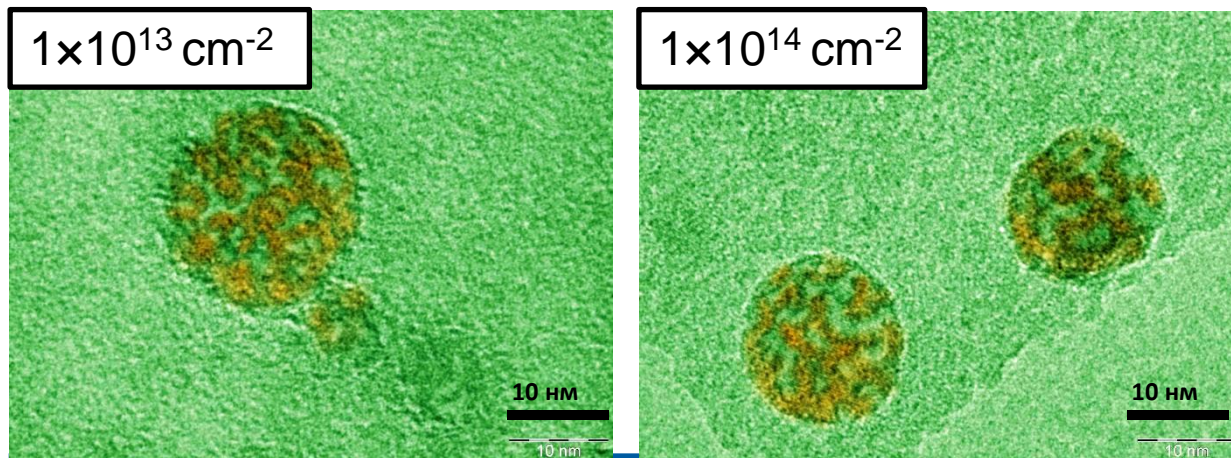


Au ions:



**Amorphous shell**

Xe ions:



**Ionization energy losses:**

Au ions: 55 keV/nm  
Xe ions: 25 keV/nm

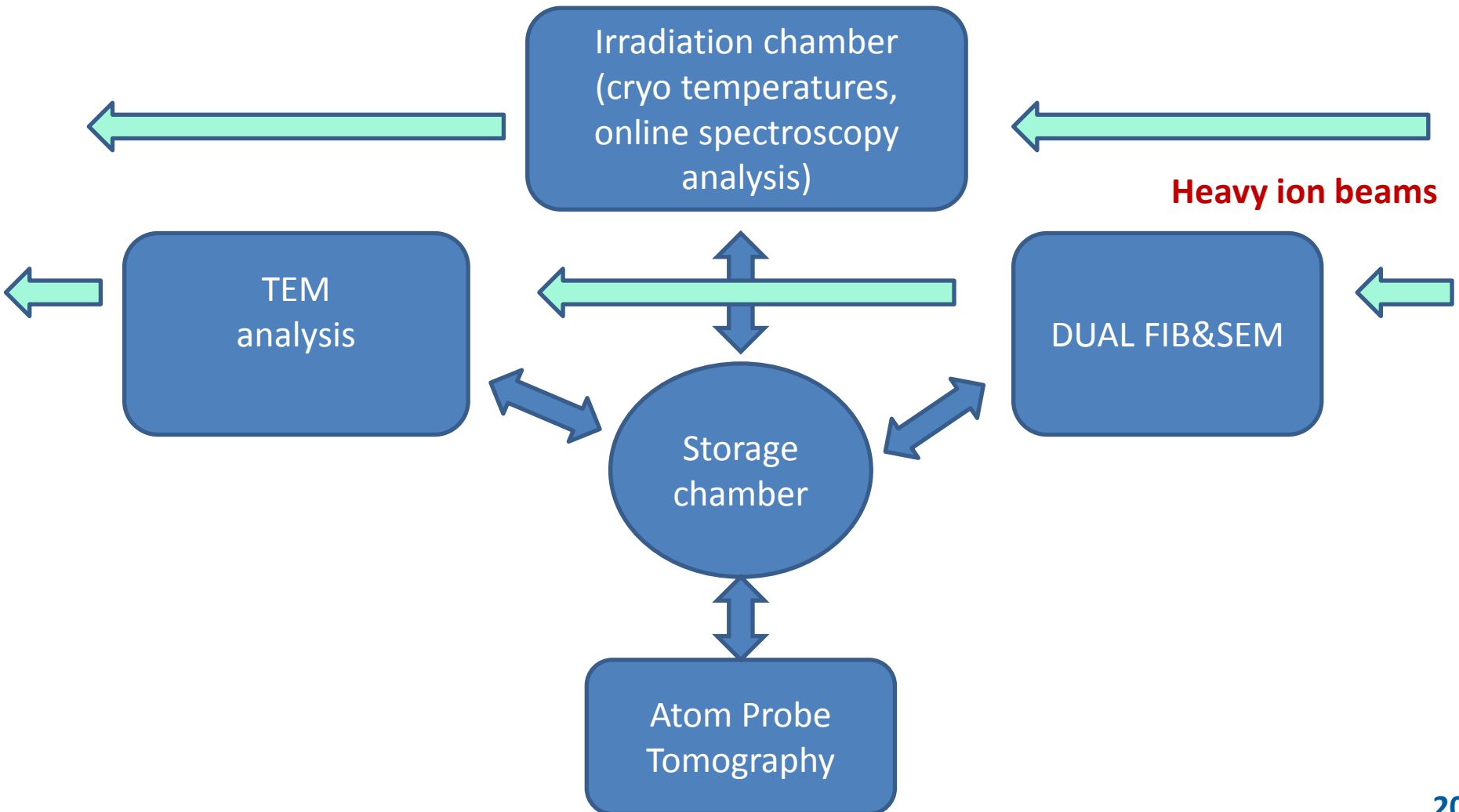
Tracks formation leads to amorphization of oxide particles and peripheral layer (for Au ions).

# **Advanced Experiments in Material Science on heavy ion beams at NICA**





# Atom scale analysis complex for heavy ion irradiated samples

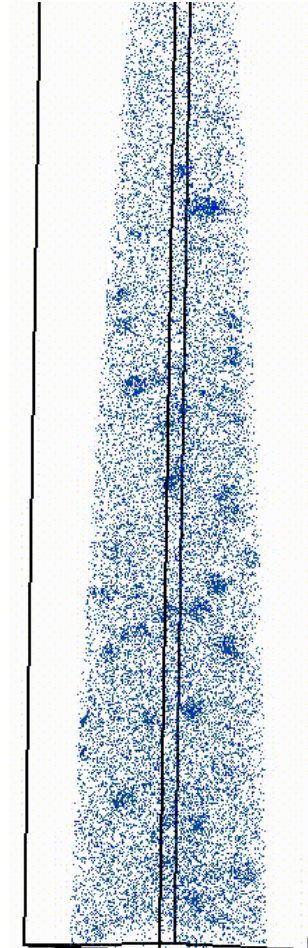




# Atom probe tomography with femtosecond laser evaporation (ITEP NRC “Kurchatov institute”)



- ✓ Investigated volume  $50 \times 50 \times 1000 \text{ nm}^3$
- ✓ Mass resolution  $M/\Delta M$  more than 800
- ✓ Automatic control , software for APT data analysis
- ✓ Flexible design

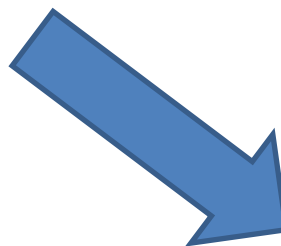




# Conclusion

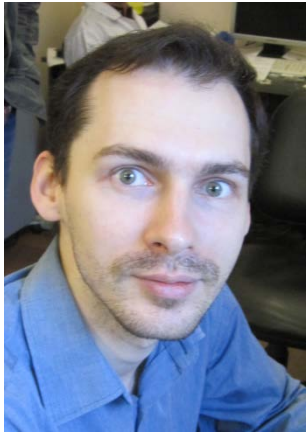


Material science complex with high resolution techniques (TEM, SEM&FIB and APT) will provide wide range studies in the field of radiation degradation and in advanced nanotechnology



**Center of  
Material Science&Nanotechnology**

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Department of atomic-scale and nuclear physic techniques for  
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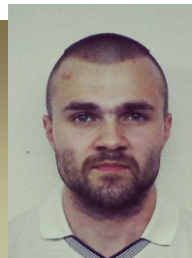
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**THANKS FOR YOUR ATTENTION!**