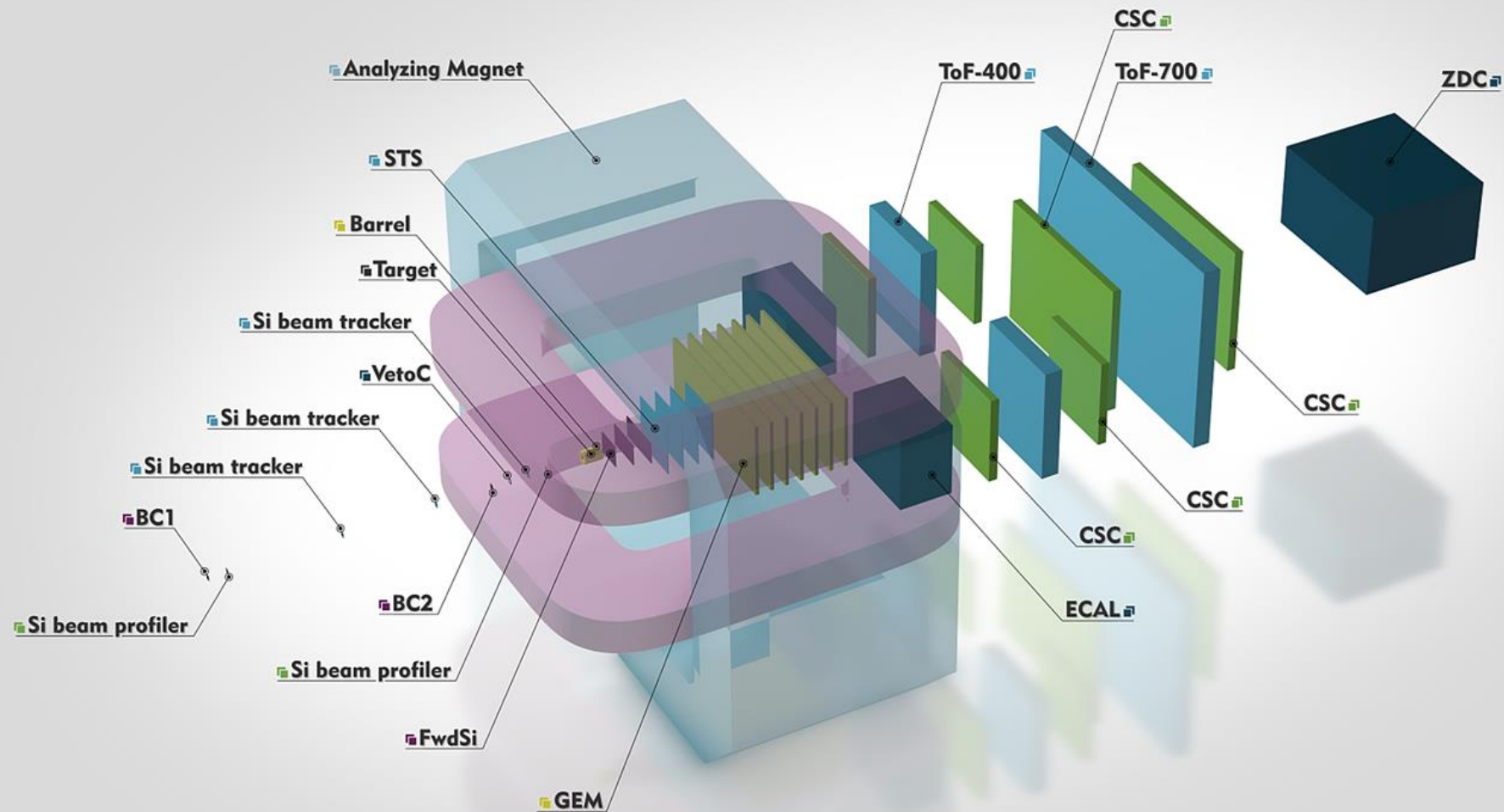


Laser setup for quality assurance of BM@N silicon tracking modules

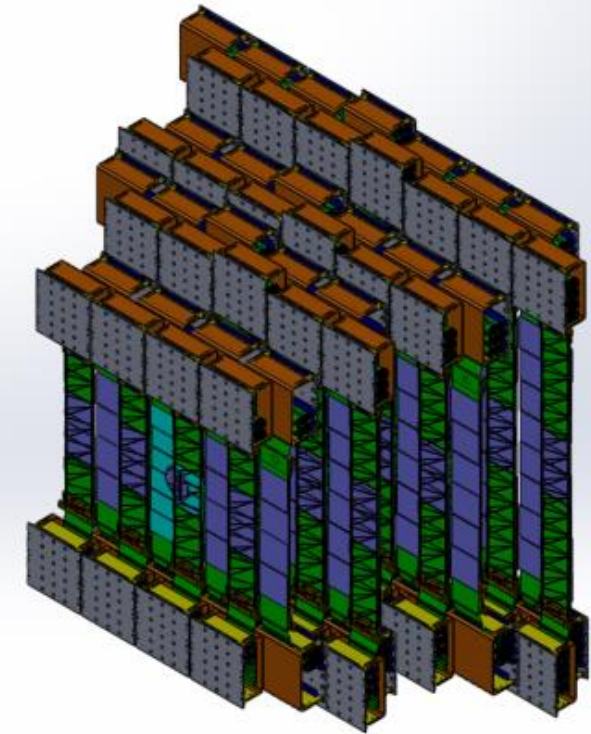
The reported study was funded by RFBR project
numbers 18-02-40113 and 19-32-90001

A. Baranov, N. Baranova, V. Elsha, P. Kharlamov, M. Korolev,
V. Leontiev, M. Merkin, A. Sheremetiev

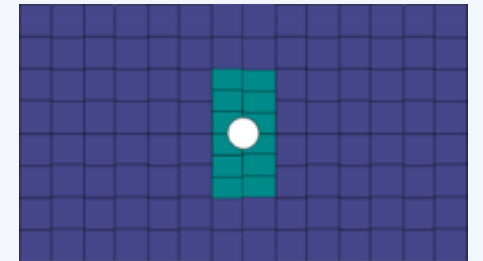
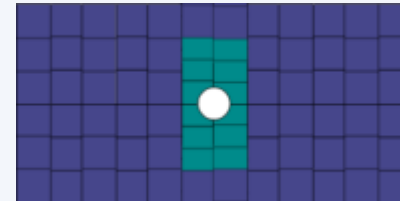
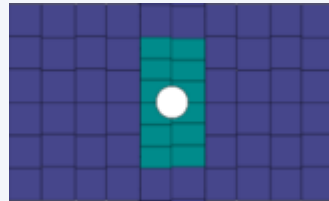
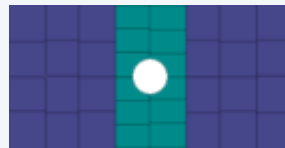
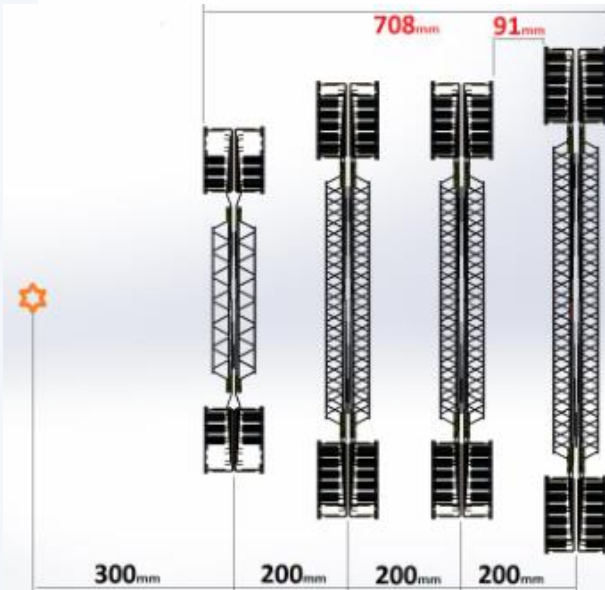
BM@N upgrade



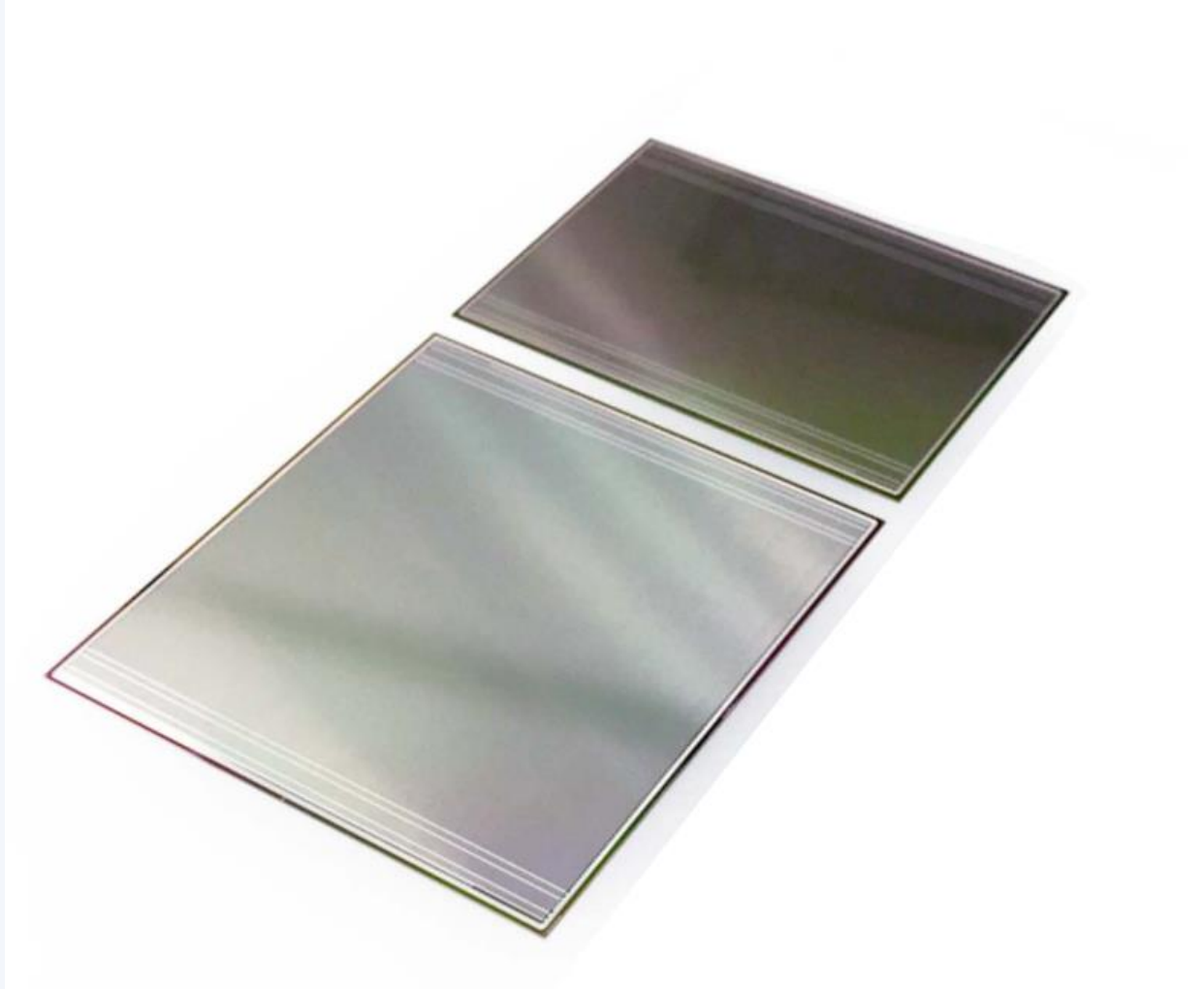
Layout of BM@N STS



- Four stations are based on CBM-type modules with double-sided microstrip silicon sensors
- Number of modules: 292
- Number of channels: ~600k
- Power consumption: ~15 kW

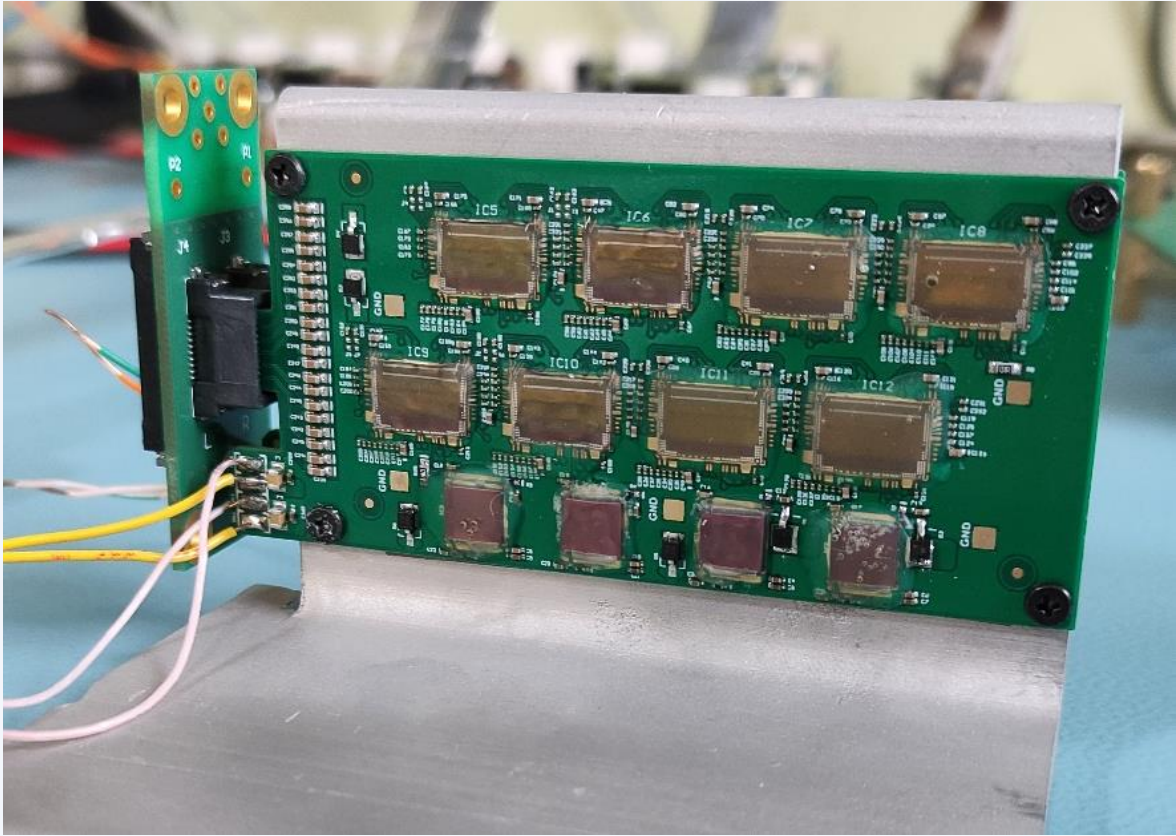


Sensors



- double-sided
- Thickness is 300 μm
- 1024 strips of 58 μm pitch
- Stereo angle 7.5°
- final prototypes realized with two vendors:
 - – CiS, Germany
 - – Hamamatsu, Japan
- Sizes:
 - 6.2 x 6.2 cm
 - 4.2 x 6.2 cm
 - 4.2 x 6.2 cm with cut

Readout electronics STS-XYTER



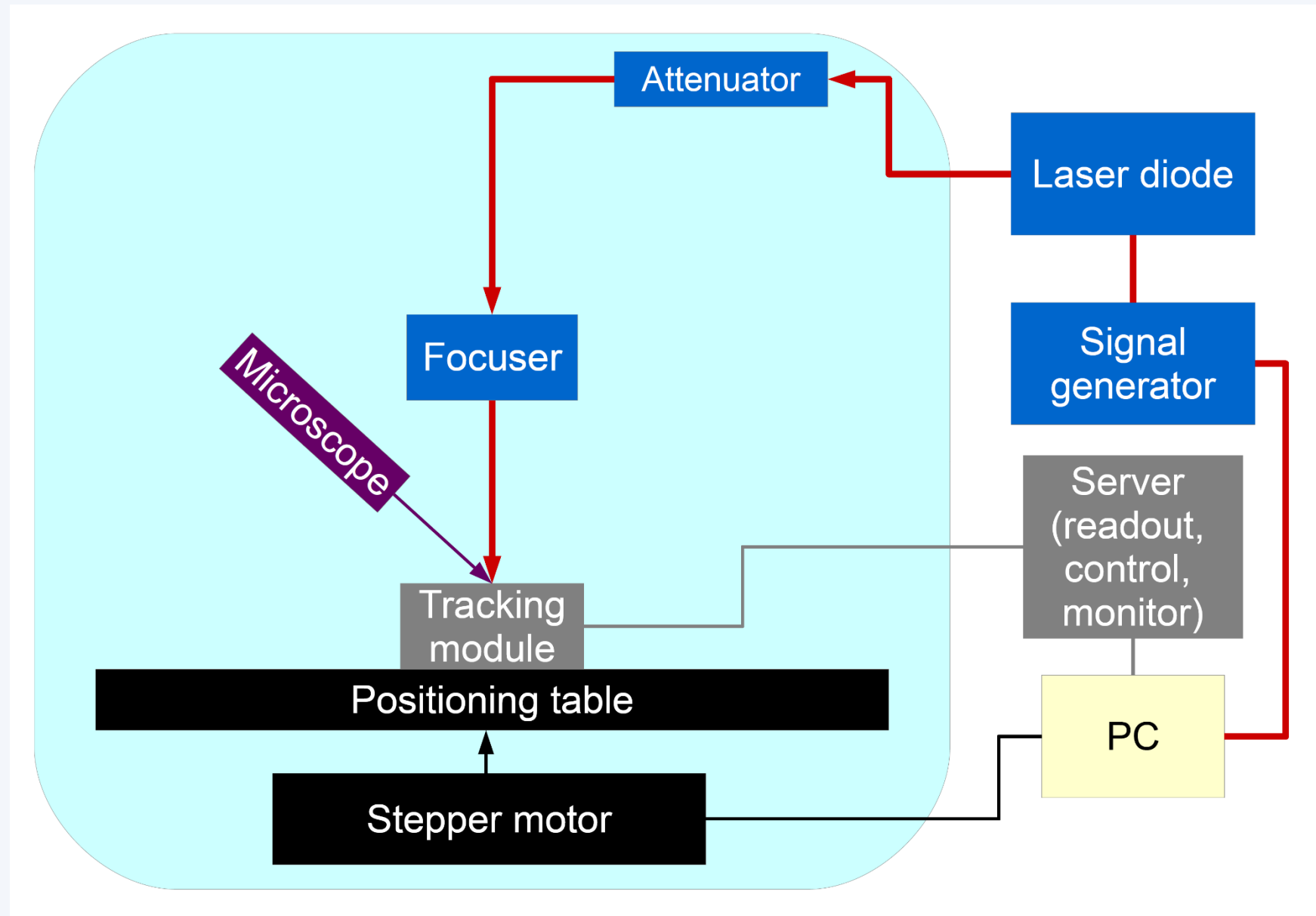
JINR_FEB8 v.2.0 with 8 STS-XYTERs

- Front-end electronics is based on STS/MUCH XYTER ASIC
- 128 channels (+ 2 test channels)
- Self-triggered readout
- 5 bit ADC, time resolution < 8 ns
- Shaping time 40-60 ns (Fast Shaper for t/s) and 80-120 ns (Slow Shaper for Amp.)
- Noise performance: < 1500 ENC at 30 pF input load
- Switchable dynamic range (up to 120 fQ) and gain (Can be used for GEM detectors)

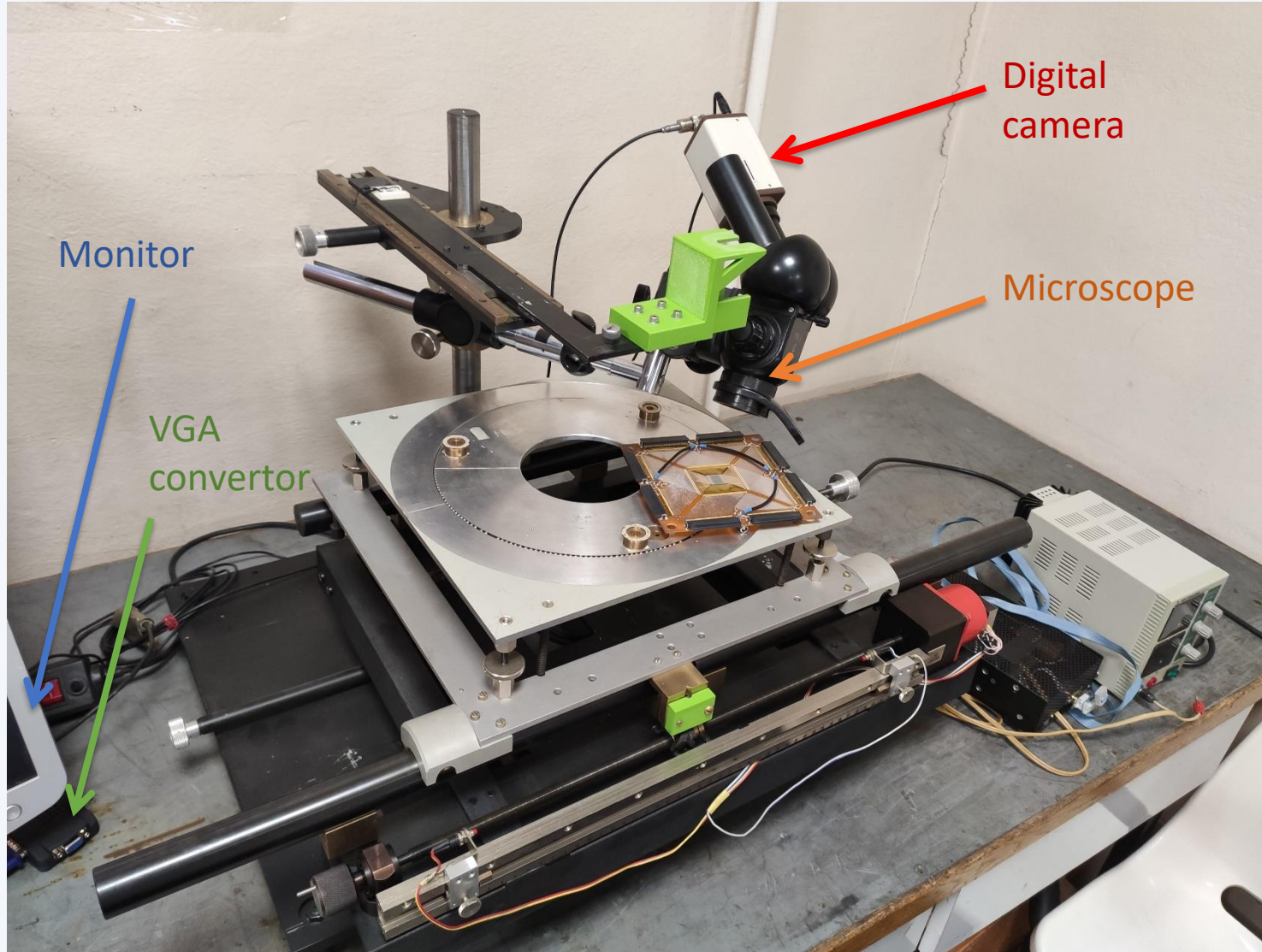
Structure of the laser setup

- Auxiliary system
 - Microscope with digital camera connected to external monitor
- Positioning system
 - Positioning table with stepper motor
- Readout, control, and monitoring
 - Through server
- Optical system
 - Laser diode powered by signal generator, optical attenuator, and focuser

Flow chart of the setup



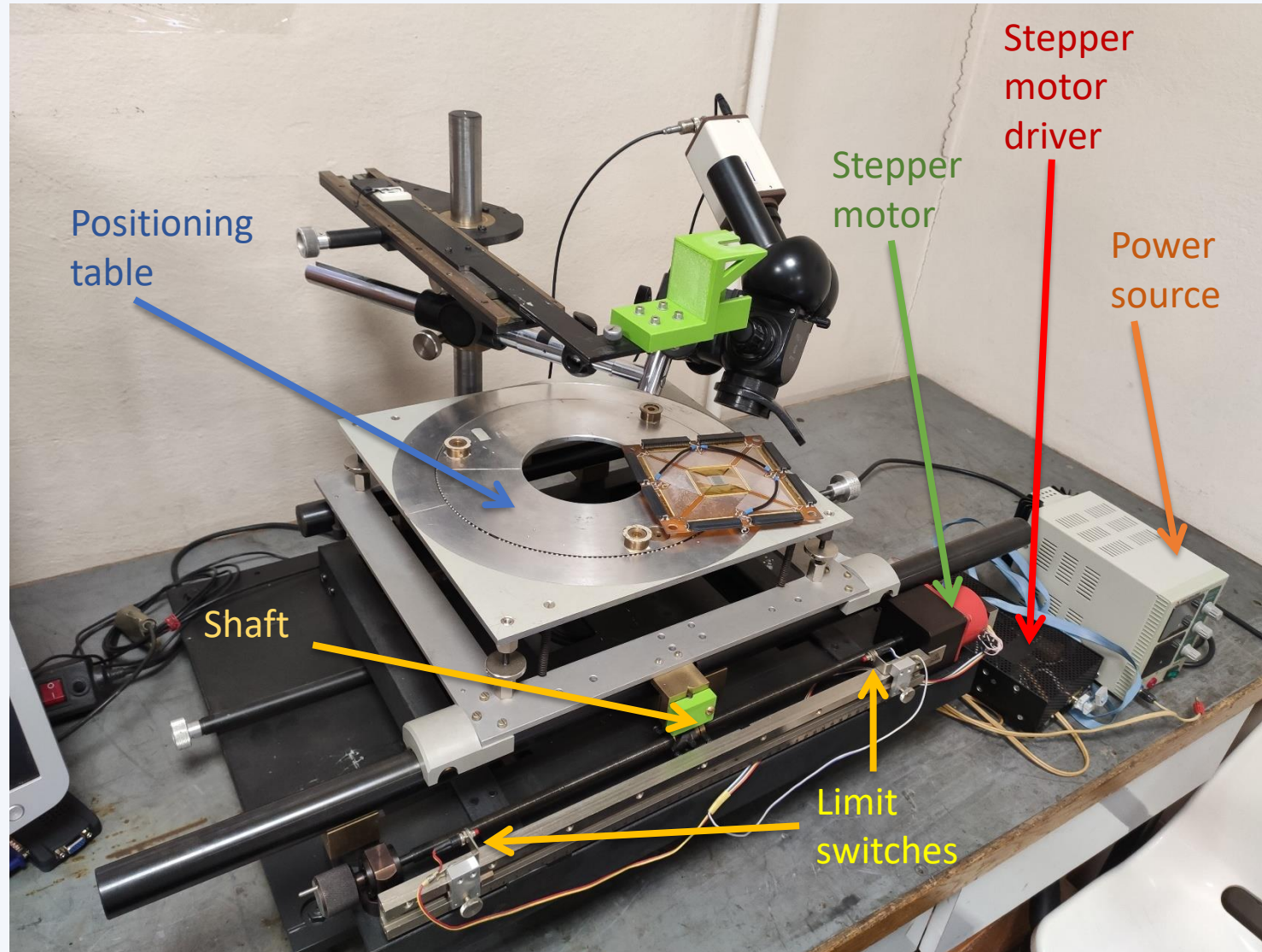
Auxiliary system



Partially assembled setup

- Microscope with digital camera (given by SINP MSU) connected to an external monitor though RCA-VGA convertor
- Used only for supplemental adjustments of other systems
- Is not to operate during tests

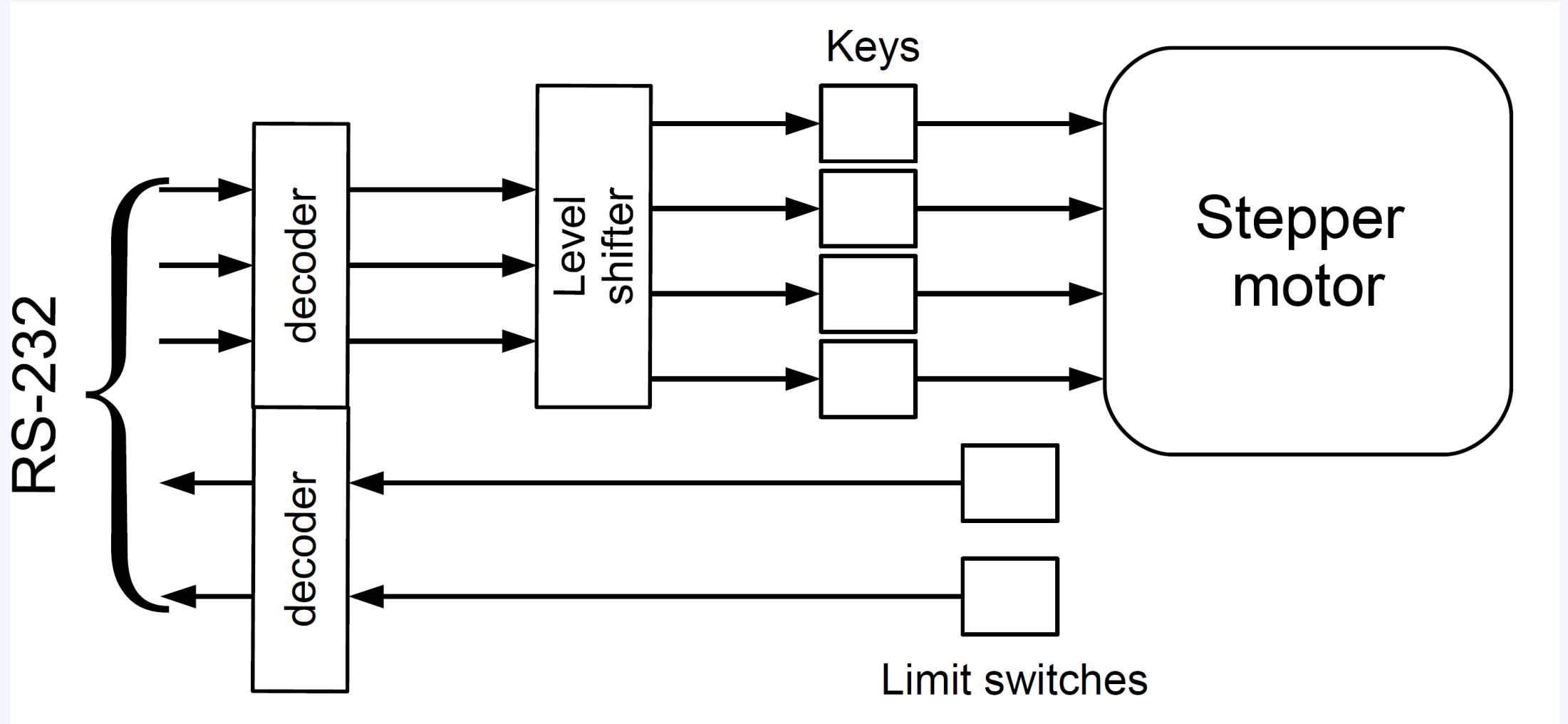
Positioning system



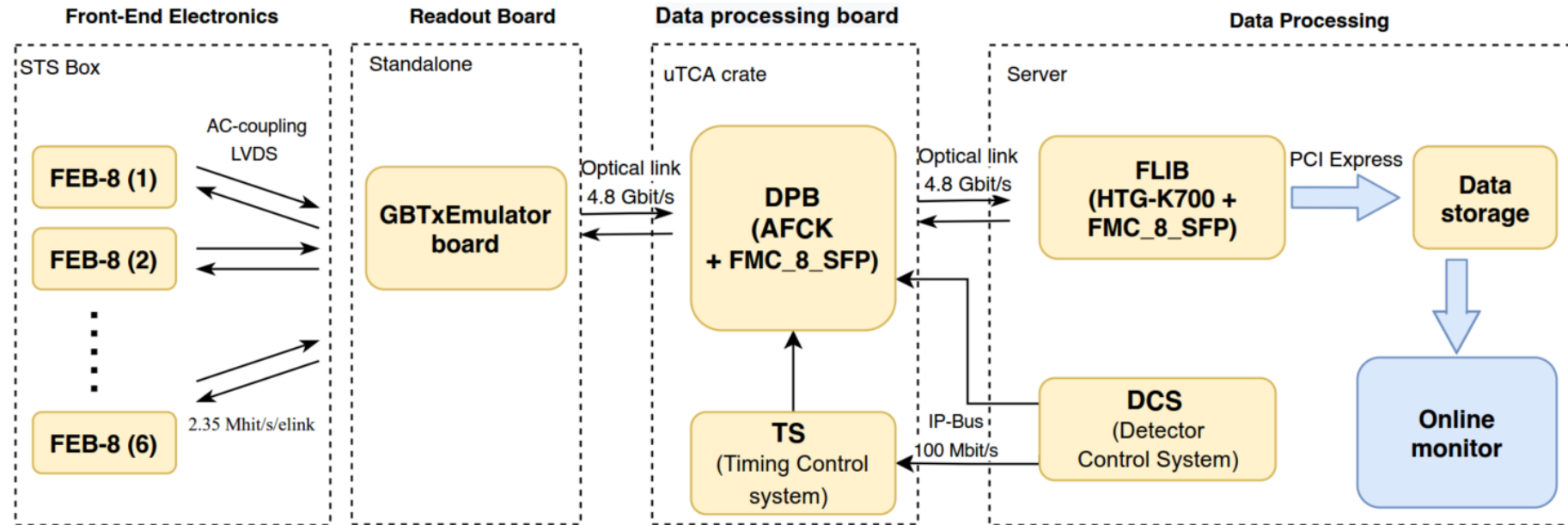
Partially assembled setup

- The positioning table connected to the shaft
- Actuated by the stepper motor DShI-200-2
- Controlled by the driver
- The driver is connected to a PC through a serial port
- The driver is operated through a software written in Python with pyserial library

Flow chart of stepper motor driver

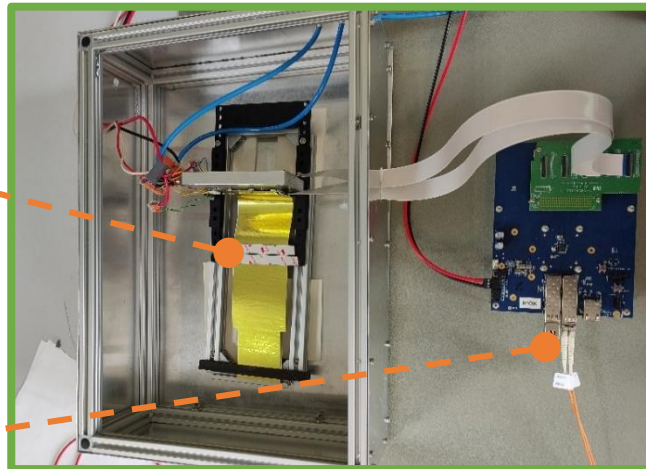


Current Readout system



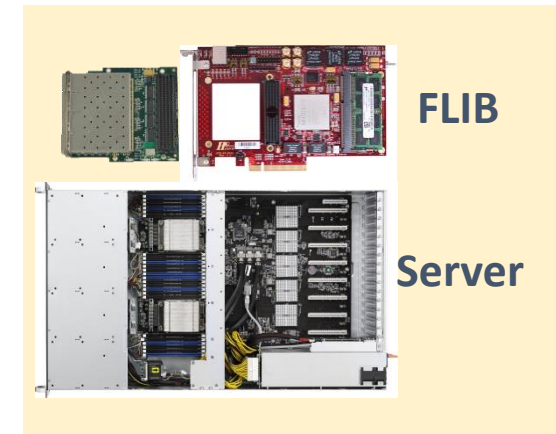
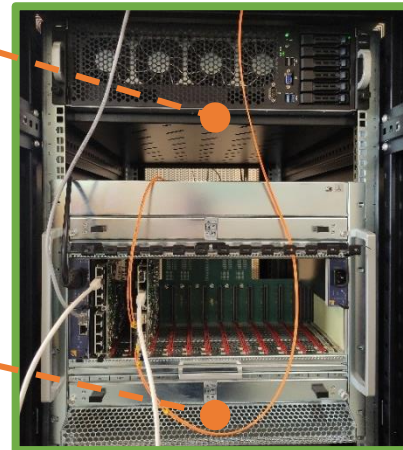
STS Module
(2xFEB8)

GBTxEmu

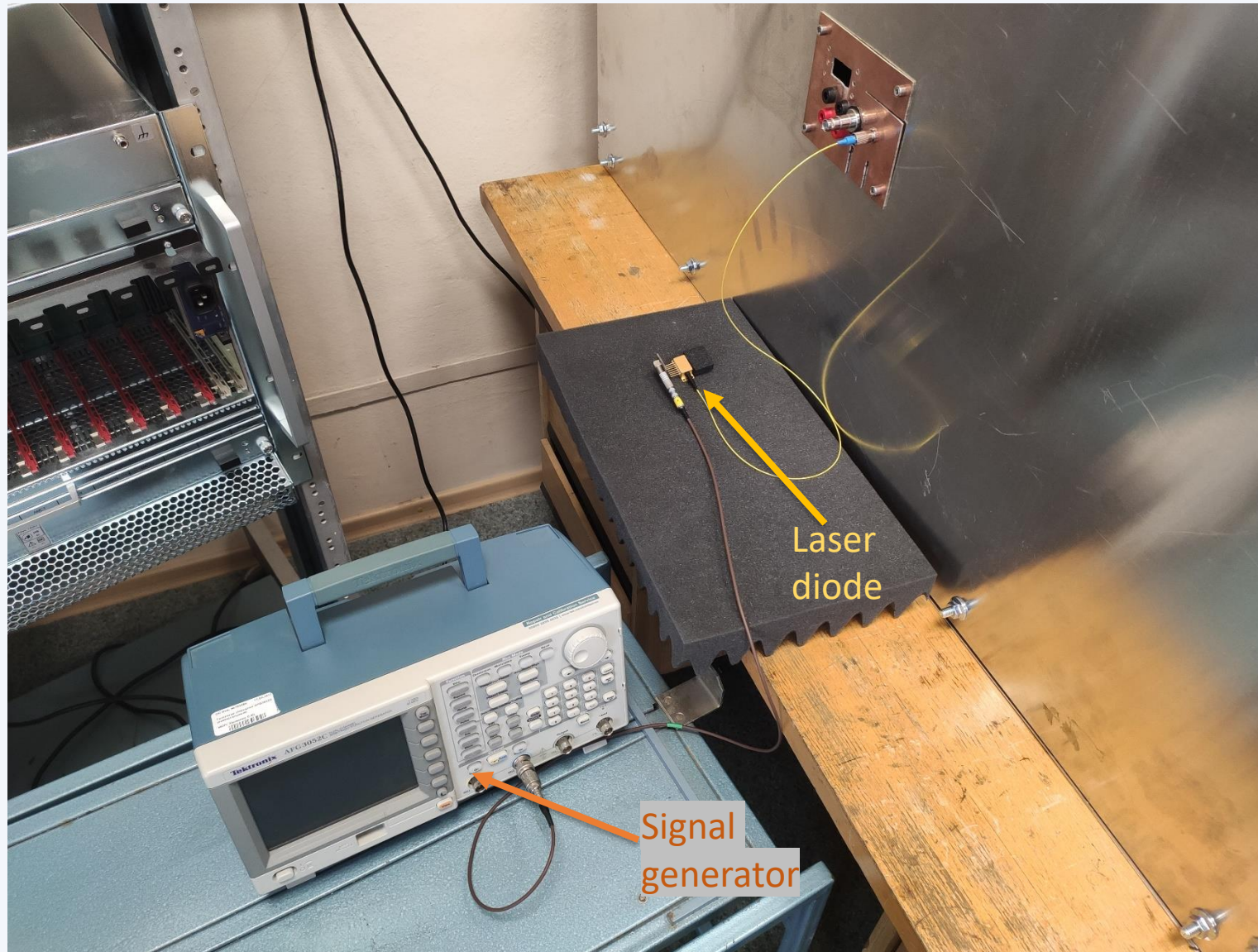


Server

uTCA crate
with AFCK



Optical system (outside casing)

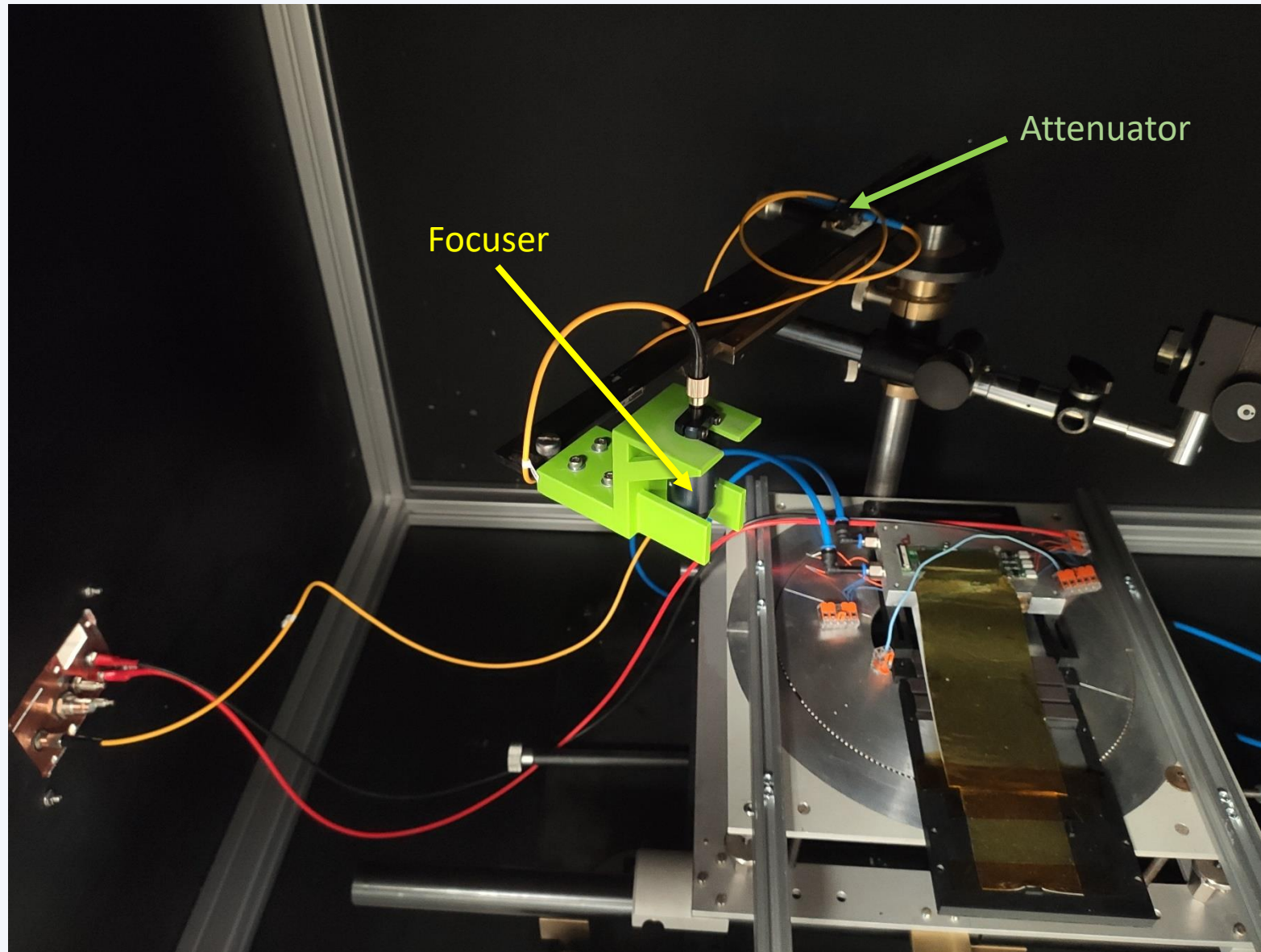


- The 1mW laser diode is powered by the signal generator
- Tektronix AFG3052C can generate rectangular pulses with length 12 ns and period 1.2 ms
- Length of such a pulse is \sim charge collection time

$$1\text{mW} \times 12\text{ns} = 1.2 \cdot 10^{-11} \text{ J} \gg E_{MIP} \sim 10^{-15}$$

- Laser diodes: FPL-635-14BF-1 or FPL-1064-14BF-1 from “Nolatex”

Optical system (inside casing)

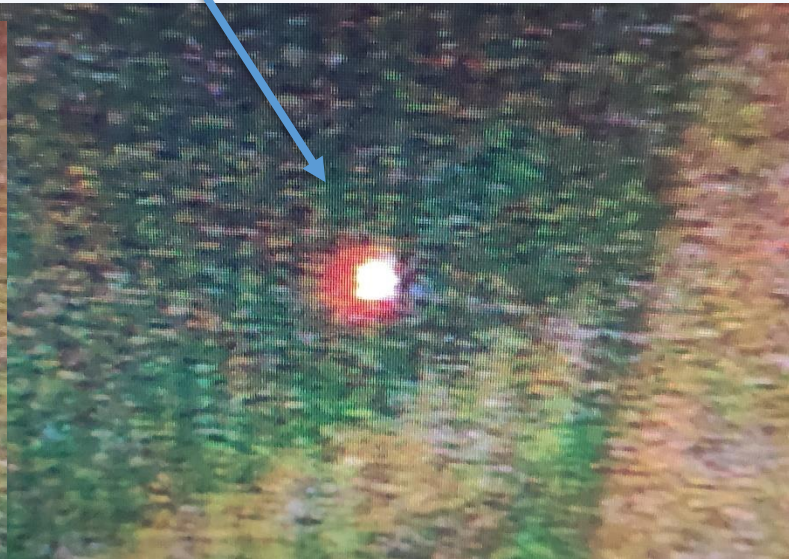


- The laser diode connects to optical variable attenuator VOA630-FC or VOA1064-FC from “Thorlabs”
- Attenuation up to 50 dB
- Connected to the condenser PS-2 from “SolarLS”
- The condenser is used as focuser with focal length 4 cm
- It is possible to focus laser beam into spot 50 μm in diameter

Examples of focusing



- Tested on Hamamatsu baby sensor
- Strip pitch 58 μm
- Two strips are alight
- Focused in between strips
- One strip is alight



Why laser diodes 635 and 1064 nm?

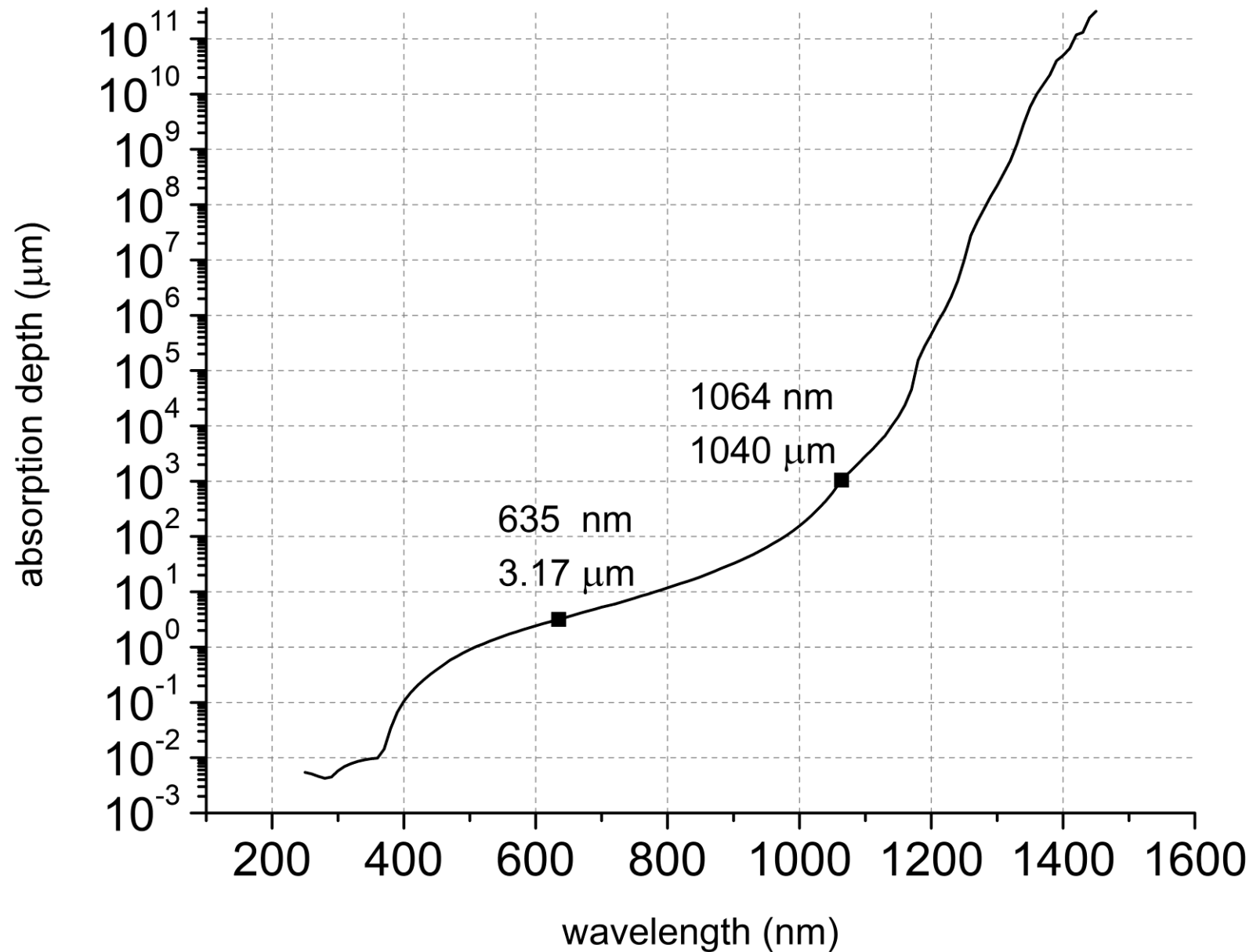
- Corresponding photon energies are 1.95 and 1.17 eV. (Band gap of Si is 1.12 eV)
- Full energies of MIP-like laser pulses are equal:

$$E_{635} = 1.95 \text{ eV} \times 22500 = 43.875 \text{ keV} = 7.0 * 10^{-15} \text{ J},$$

$$E_{1064} = 1.17 \text{ eV} \times 22500 = 26.325 \text{ keV} = 4.2 * 10^{-15} \text{ J}.$$

- Penetration depths for wavelength 635 nm is 3.17 μm , for 1064 nm it is equal to 1040 μm in silicon.
- Only about 25% of initial infrared laser pulse is absorbed by 300 μm of silicon.
- Red laser diode is easier to operate and adjust; infrared is better for testing of double-sided sensors.

Absorption depth



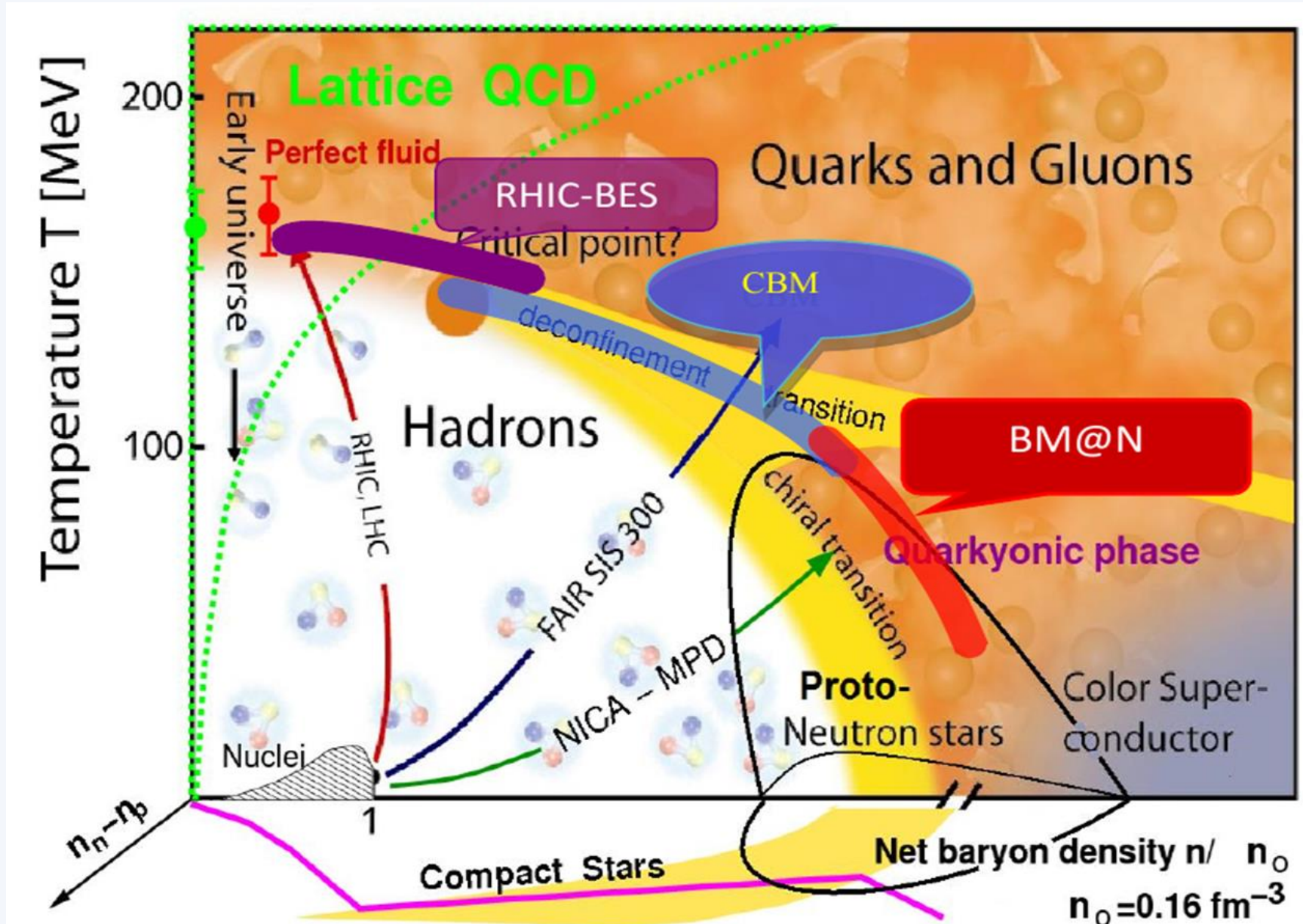
Conclusions

- All components have been tested.
- Software for positioning system and laser diode power supply control has been developed.
- Calibration of positioning system has been done; the most stable mode of operation for stepper motor driver has been chosen.
- Shielding casing with mat black coating is assembled.
- Operation of the laser setup is under testing.

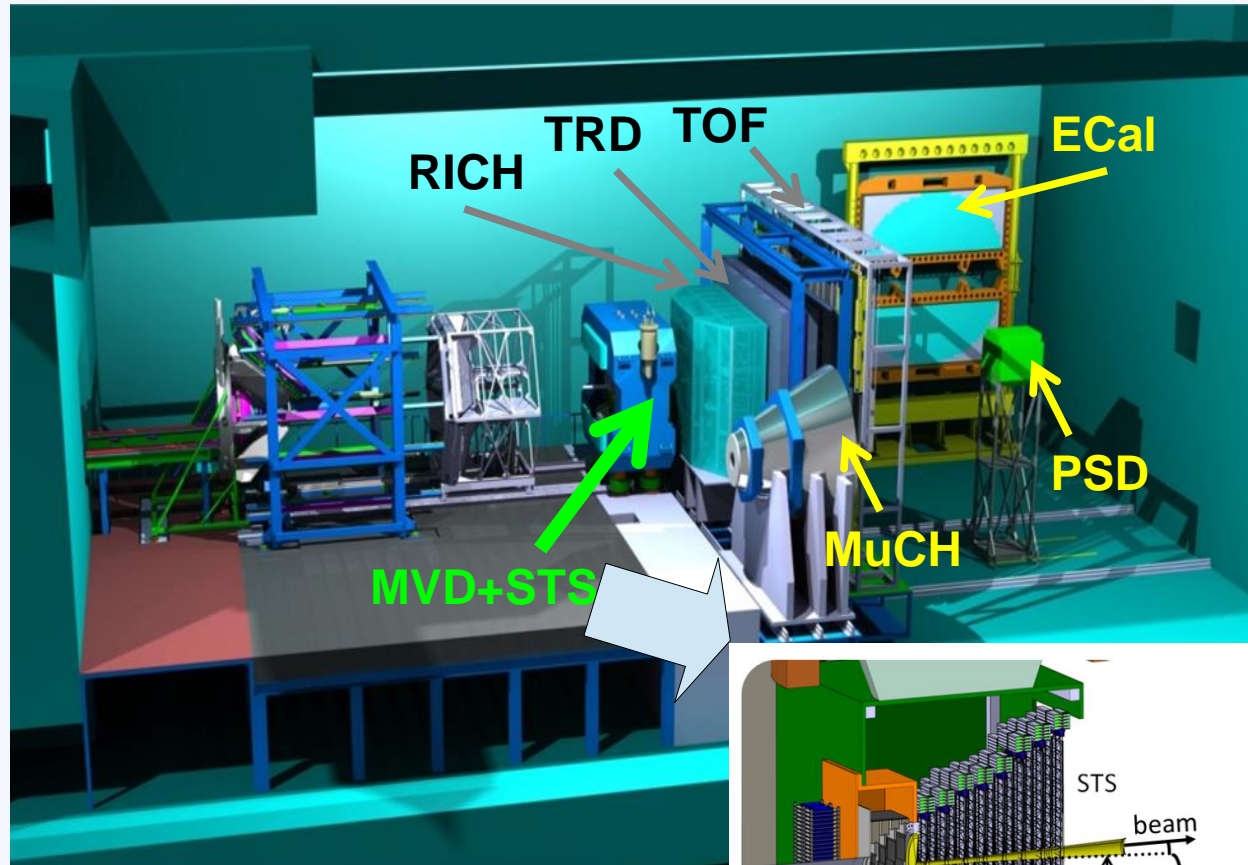
Thank you for your attention!

Backup slides

Phase diagram of QCD



CBM@FAIR detector

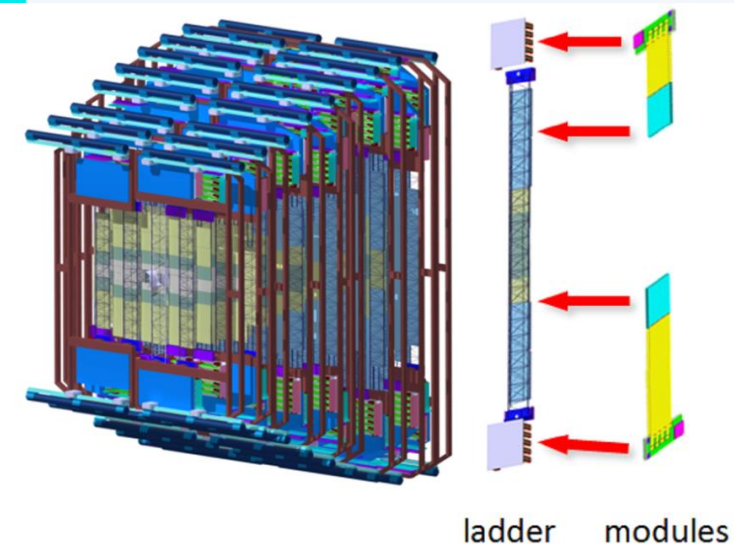
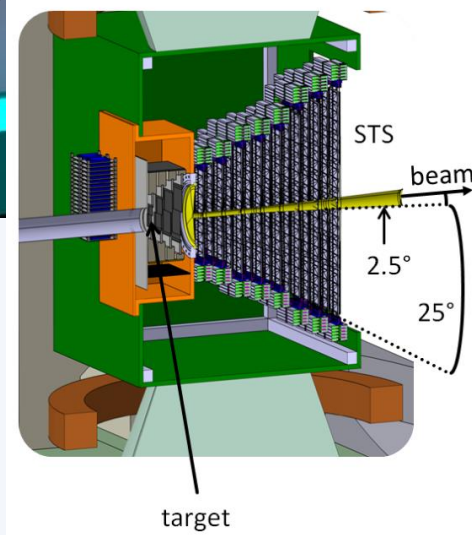


STS:

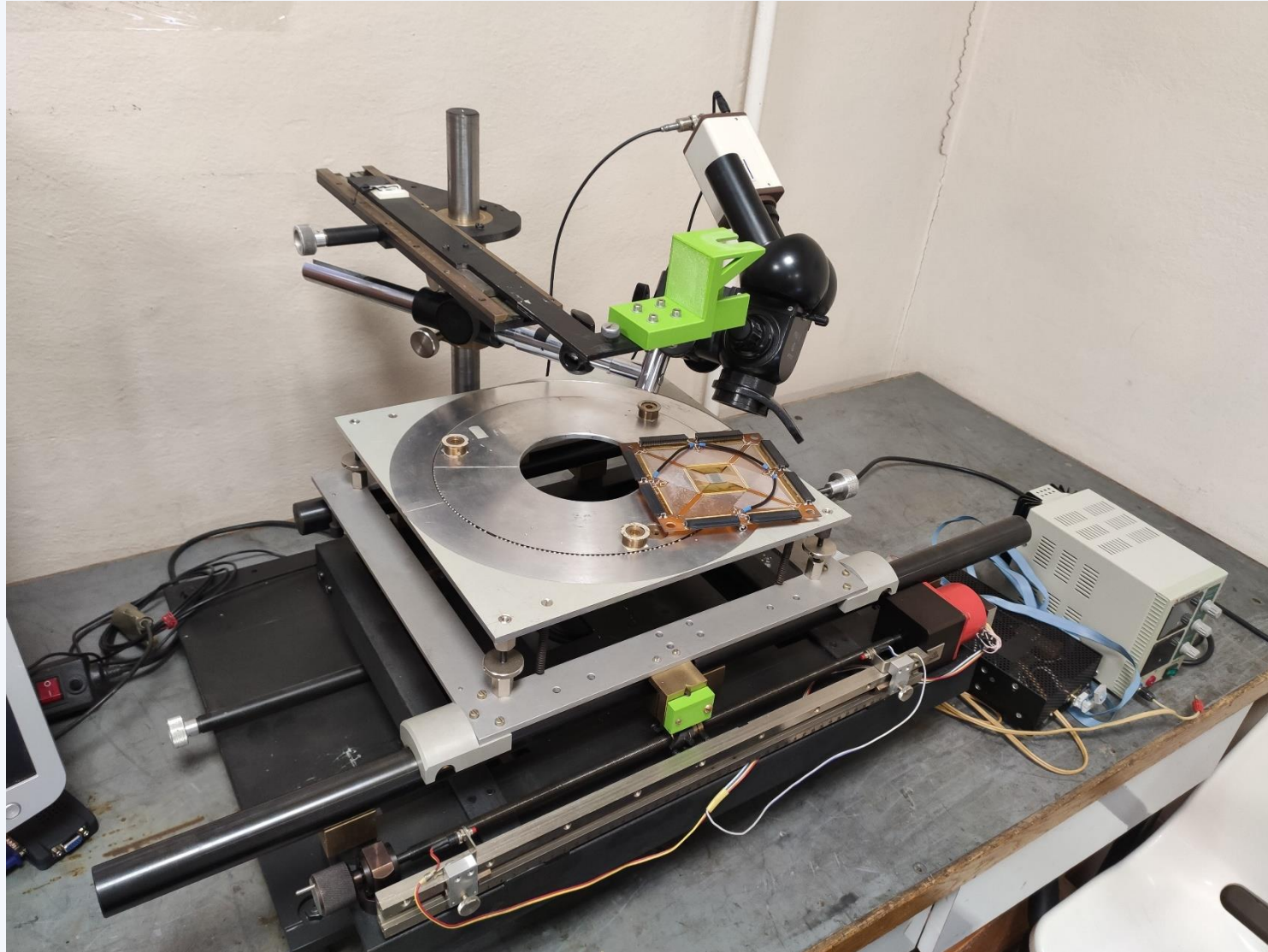
2 053k channels

16 000 Readout chips

1292 sensors



Partially assembled setup



Examples of focusing

