





# PREPARATION OF THE BM@N EXPERIMENTAL HALL FOR HEAVY ION PROGRAM

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- 3d models of the elements of the BM@N setup
- 3d model of the whole setup with the biological shielding
- Reference metrological grid for the BM@N
- Carbon beam pipe (a project of "KB Arhipov")
- Mechanical support for GEM detectors



### **3D model of the BN@N experimental BM@N** hall (detectors in the SP-41 magnet)



### **3D model of the BN@N experimental BM@N** hall (detectors behind the SP-41 magnet)





### **3D model of the BN@N experimental BM@N** hall (detectors behind the SP-41 magnet)











# 3D model of the BN@N experimental hall





# 3D model of the BN@N experimental hall





# Development of a reference metrological grid of the BM@N ZDC Land DCH2 TOF700 DCH1 SP-41 Beam pipe SP-57 VKM K200

### Mean square error: 0.03 mm

Reference benchmarks: 48

#### **Completed works:**

- The **BM@N** coordinate system is fixed.
- Measurements of the coordinates of reference marks and basic elements have been made.
- A reference metrological grid was created in the BM@N.
- Measurements of the relative position of the BM@N elements were carried out.

# Development of a reference BM@N metrological grid of BM@N (magnets)



69 points measured on base surfaces of SP-41 4 planes are determined from points. The axis is built from the intersection of two middle planes



**76** points were measured on the base surfaces of the SP-57.

4 planes are determined from points. The axis is built from the intersection of two middle planes





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## Carbon beam pipe (project of "KB Arhipov")





"Tongue and Groove" system is used to prevent the connection from rotation.



- 1. Adjusting unit
- 2. **GEM** detector
- 3. Plastic screws





## Carbon beam pipe (project of "KB Arhipov")



Static calculations of deformation strength and maximum stresses acting in the structure during operation were carried out without points of support. Final element analysis (FEM) was performed in ANSYS Workbench 19.2.

BM@

#### Positions of adjusting units





Maximum deformations in the beam pipe under operational load using 2 points of support





## Mechanical support for GEM detectors



Stages of changing the mechanical support for GEM detectors, taking into account the future stages of modernization of the central tracking system of the BM@N setup

# Mechanical support for GEM detectors



Location of GEM detectors with mechanical support inside the SP-41 analyzing magnet



**GEM** detectors with mechanical support and with mechanics designed for installation of upper planes



GEM detectors with mechanical support (top view)



(side view)



BM@N





- ✓ 3d models of the elements and of the whole setup with the biological shielding was created. The detailed model of the BM@N allows to create the mechanical supports for the detectors, taking into account all future changes and updates of the setup.
- ✓ The BM@N coordinate system was fixed. A reference metrological grid was created in the experimental hall.
- Development of the project of the carbon beam pipe was completed.
  Design of a flangeless connection was developed by KB Arkhipov.
- ✓ The project of the mechanical support for GEM detectors was also completed (Ltd "PELCOM").





# THANK YOU FOR YOUR

