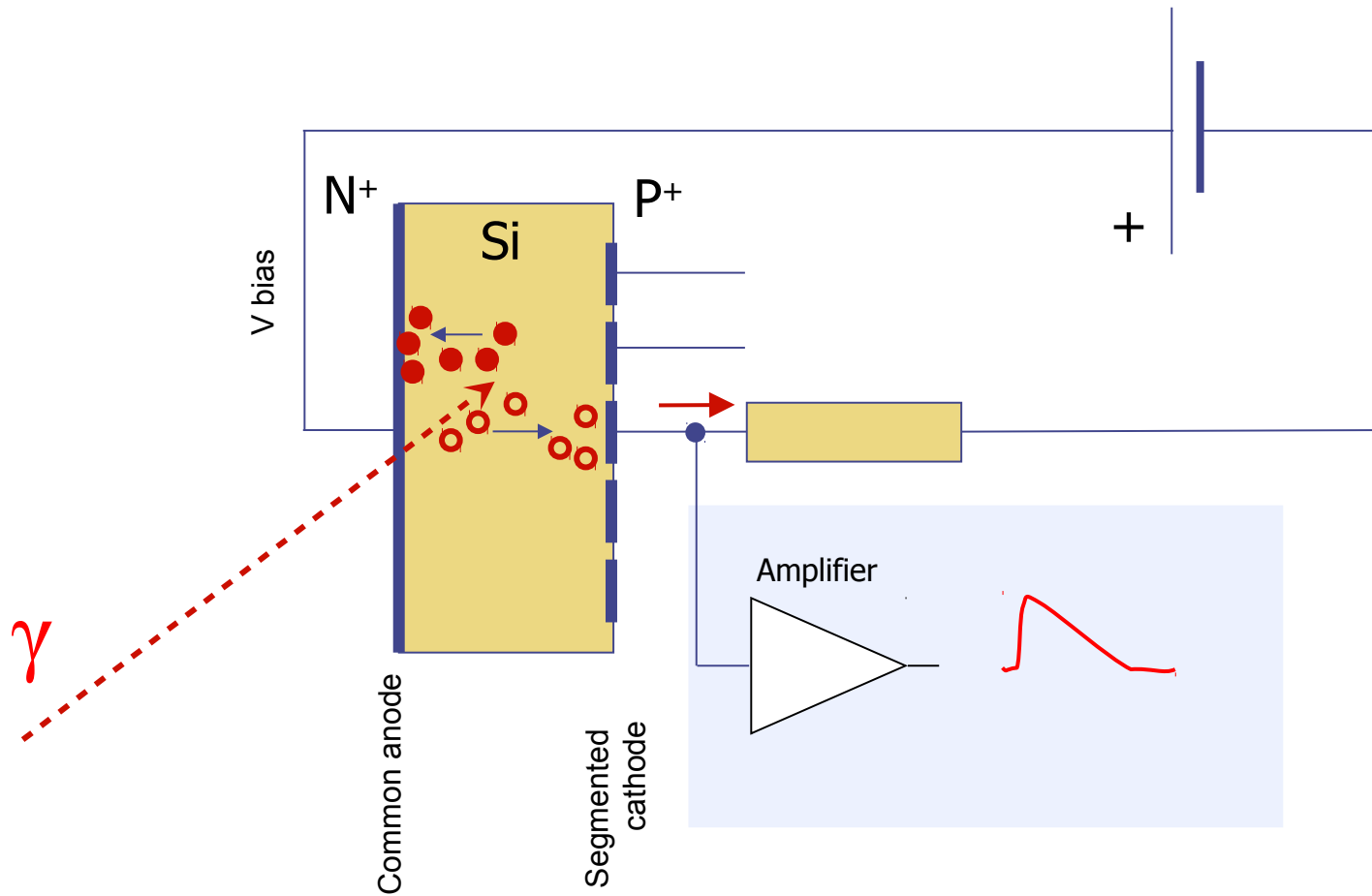


**Детекторы Medipix на основе новых
материалов для фундаментальных и
прикладных исследований
отчет о выполнении проекта и предложение по
продлению**

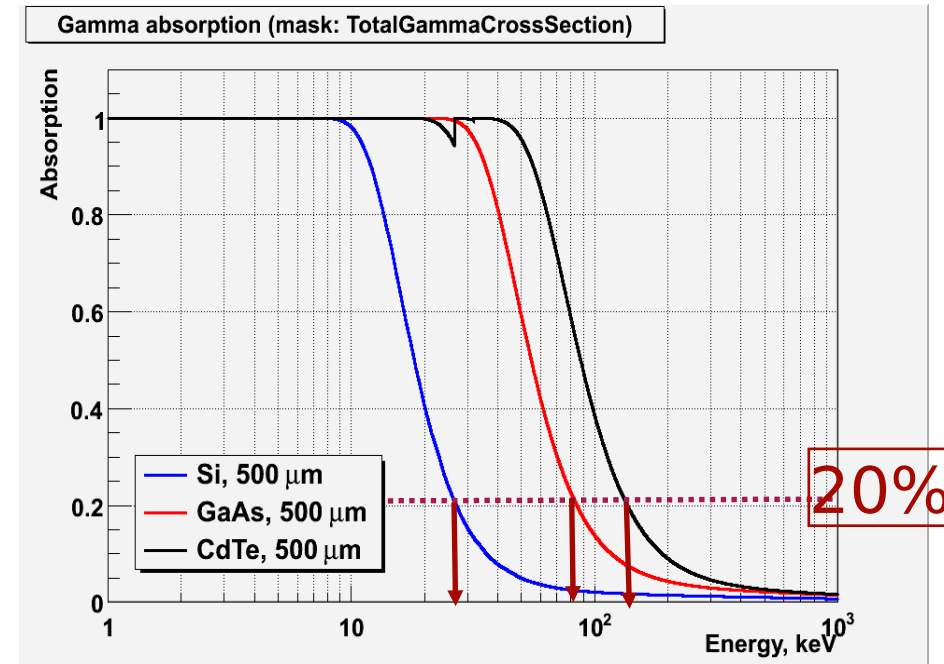
A. Zhemchugov

Physics of a semiconductor detector



Gallium arsenide as a detector material

- GaAs is a well-known semiconductor, second widespread after silicon
- Limited use in particle detection because of low resistivity, low CCE and high intrinsic noise
- New modification of GaAs, compensated by Cr (GaAs:Cr), has been invented in Tomsk State University in 2000-2005
 - suitable for detector construction
 - radiation hard
 - $Z(\text{GaAs}) \sim 32$ vs $Z(\text{Si}) = 14 \rightarrow$ higher photon detection efficiency



Material	main charge carriers	electron drift length	bulk resistivity	active sensor thickness	intrinsic noise
LEC SI-GaAs	holes	0.3-0.5 mm	$< 2 \cdot 10^8 \Omega \cdot \text{cm}$	$< 300 \mu\text{m}$	high
GaAs:Cr	electrons	0.7 - 2 mm	$\sim 10^9 \Omega \cdot \text{cm}$	up to 1 mm	low

The idea of Tomsk GaAs:Cr

- **LEC SI-GaAs — commercially available**
 - difficult to control the impurities at low level
 - EL2 centers capture the electrons ($\tau \sim 0.2$ ns)
- **n-type SI-GaAs = LEC Si-GaAs doped with $N_d \sim 10^{17}$ donors (Sn or Te)**
 - also commercially available
 - EL2 centers are compensated
 - n-type, low resistivity
- **Compensated GaAs = n-type SI-GaAs compensated with Cr (or Fe)**
 - high resistivity (=low free carrier concentration)
 - type depends on Cr concentration: p-type (π -type) if $N_{Cr} > N_d$ and n-type (v-type) if $N_{Cr} < N_d$
 - N_{Cr} and N_d are 'macroscopic': it is possible to control the material properties in wide range

Two types of GaAs:Cr detectors

- 'Resistive' GaAs:Cr
 - resistivity $\sim 10^9 \text{ Ohm}\cdot\text{cm}$
 - active thickness up to 1 mm
 - electron drift length up to 2 mm



v-type GaAs:Cr

- $\pi\nu$ junction structure
 - active thickness is determined by $\pi\nu$ junction ($\sim 0.1\text{-}0.2 \text{ mm}$ depending on U_{bias})
 - resistivity and CCE is Ok



π -type GaAs:Cr

v-type GaAs:Cr

n-type GaAs

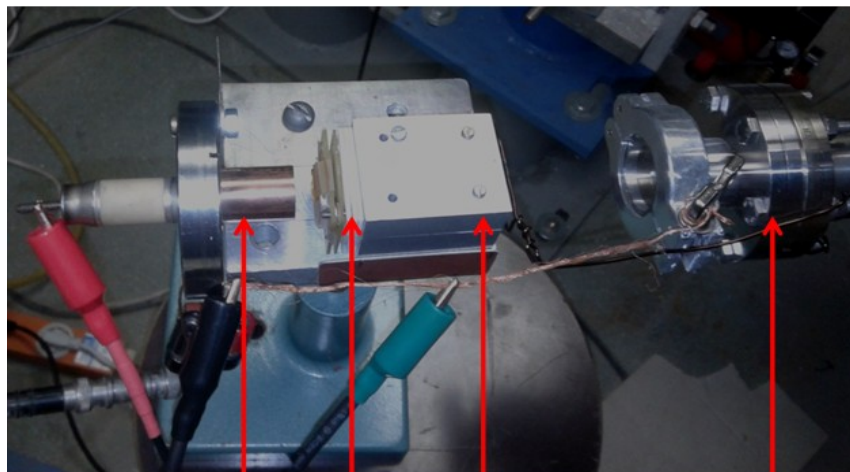
Radiation hardness studies

Linac-200 at JINR

Part of refurbished 800 MeV linac MEA from NIKHEF



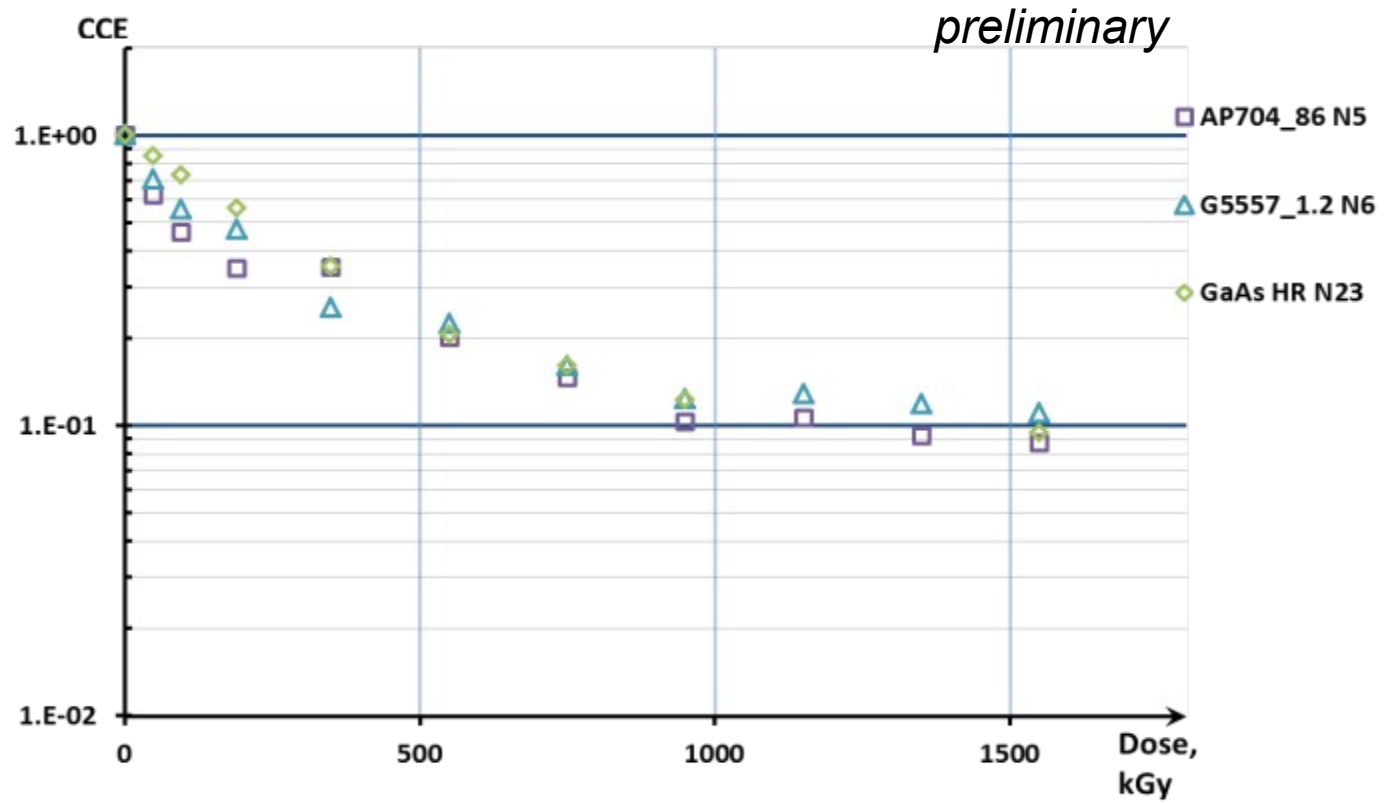
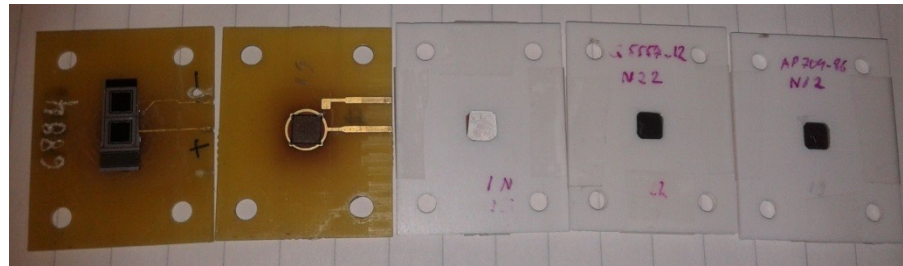
- 22 MeV electrons
- Current in bunch $15 \mu\text{A}$
- Bunch width $2 \mu\text{s}$
- Bunch frequency 10-250 Hz
- Focal spot $\sim 1 \text{ mm}$, can be defocused up to 20 mm
- Estimated dose rate for GaAs $\sim 600 \text{ kGy/hour}$



Faraday cup Sensors Collimator Beam pipe

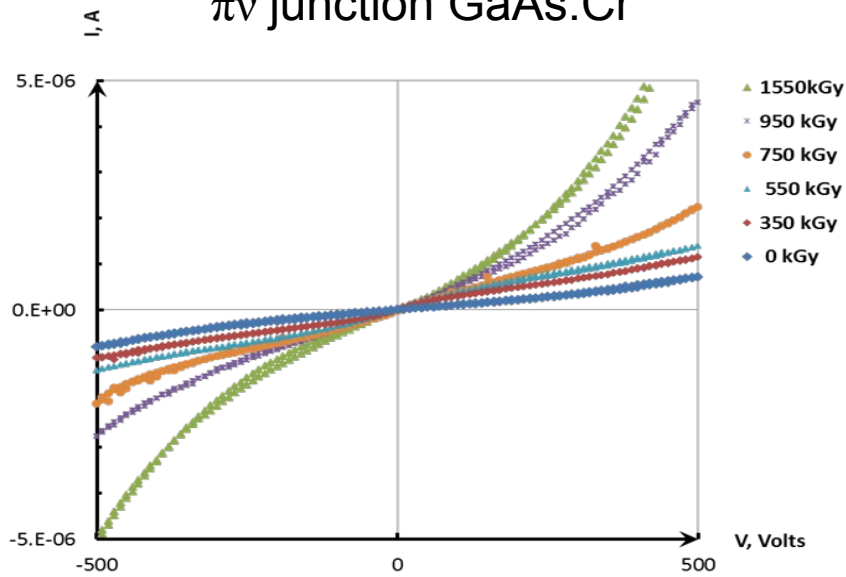
We thank Dr. V. Kobets and his team

CCE vs Dose

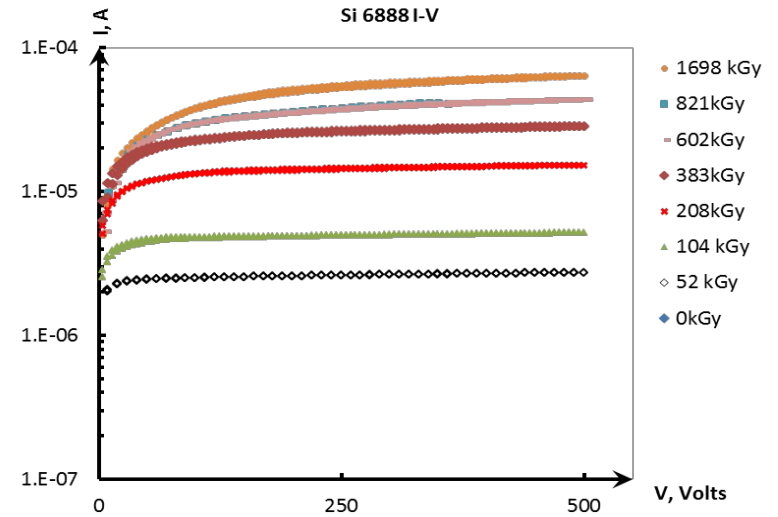


I-V measurements

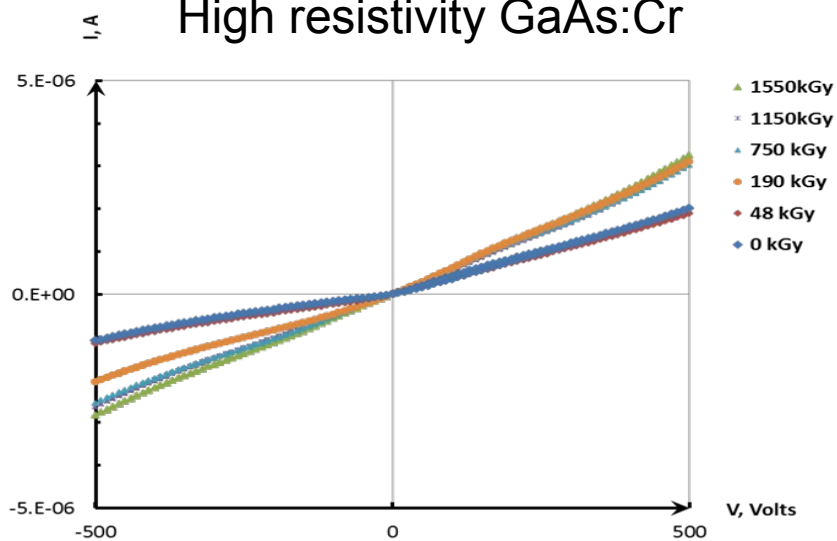
$\pi\nu$ junction GaAs:Cr



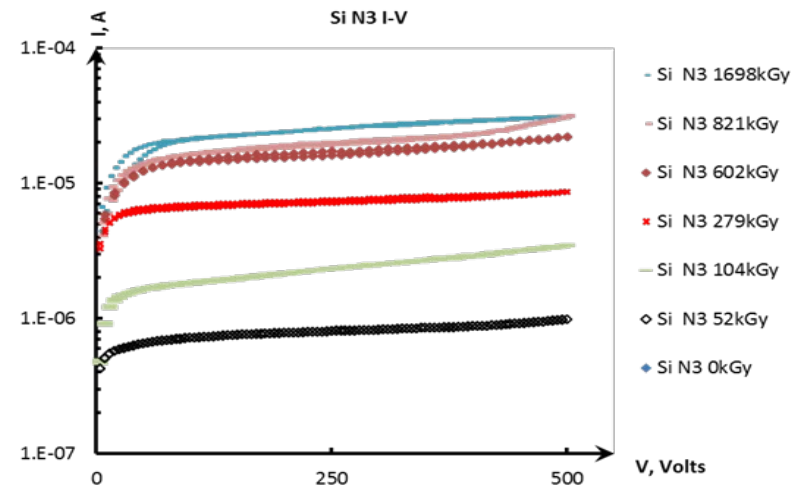
Si from SLAC



High resistivity GaAs:Cr

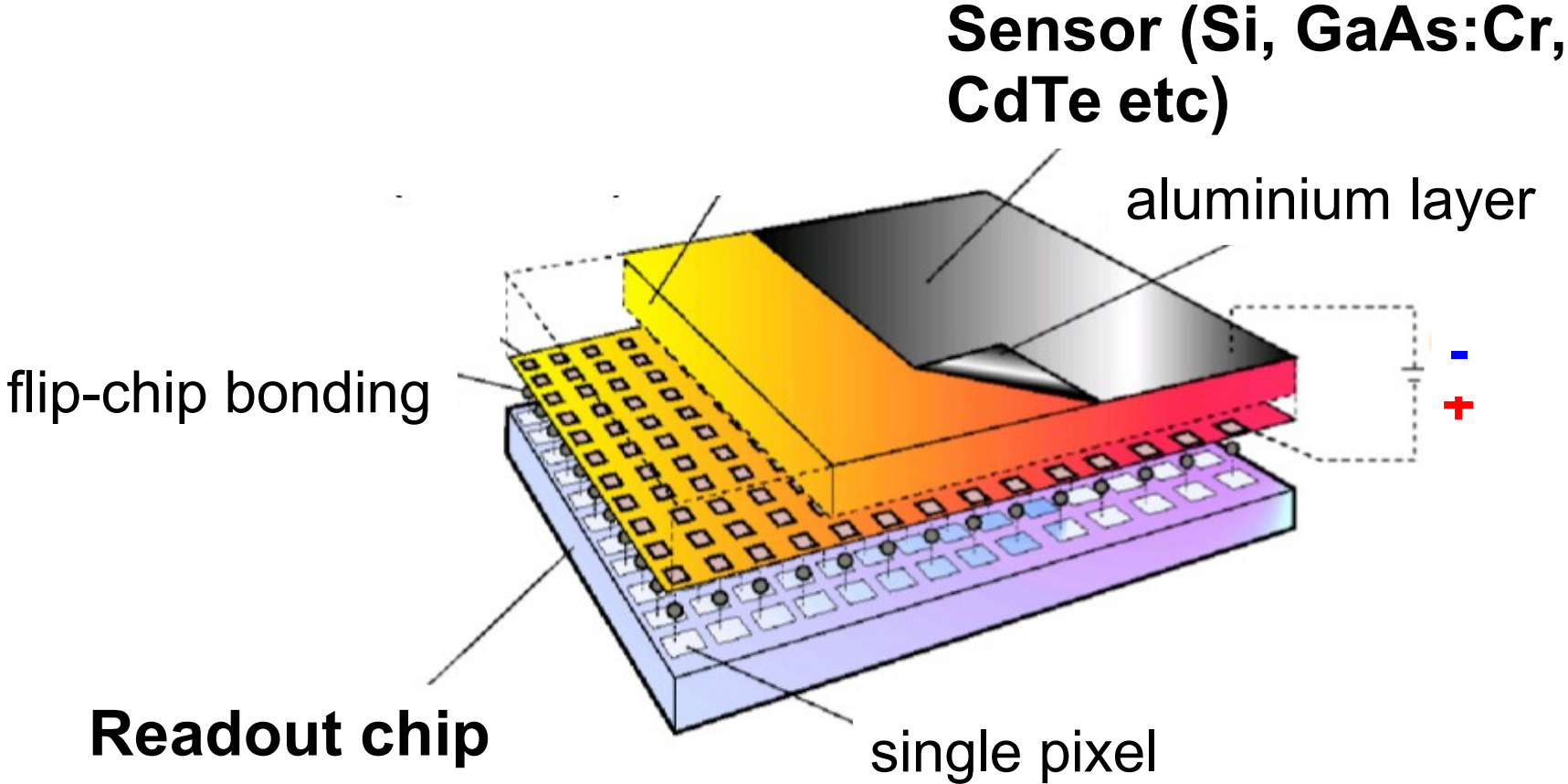


Si from Dr.Zamyatin's group

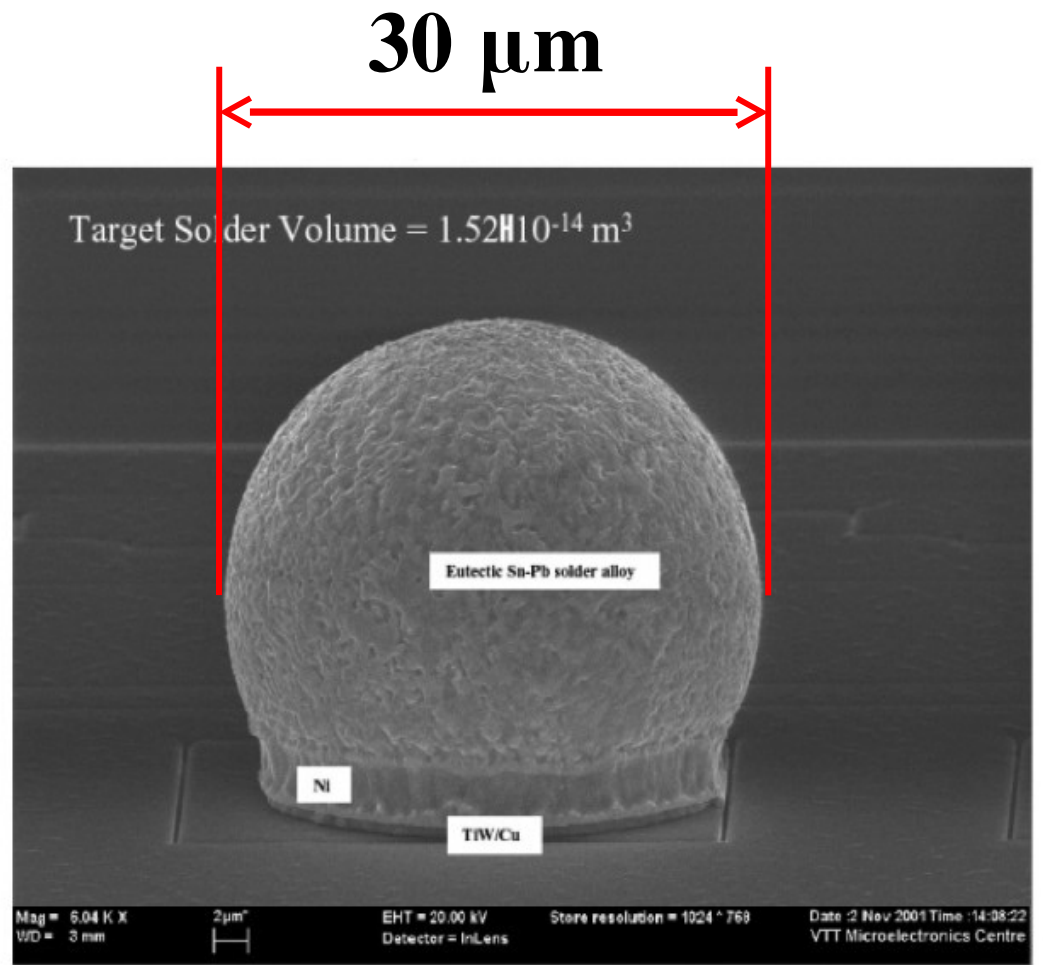
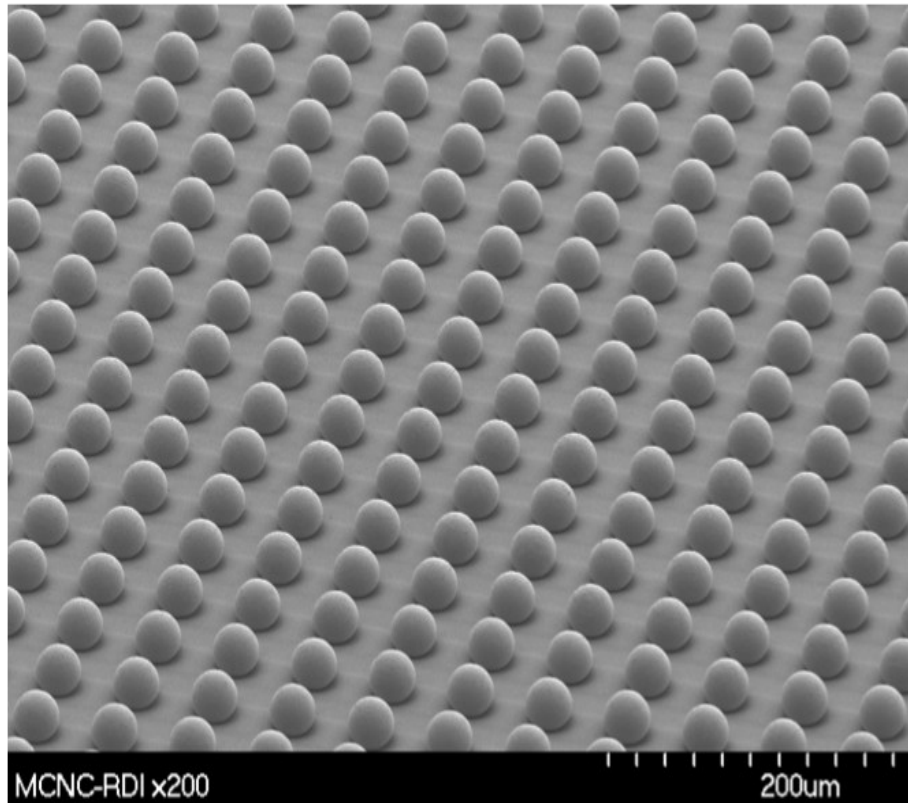


GaAs:Cr based Medipix detectors

Hybrid pixel detectors



Flip-chip bonding



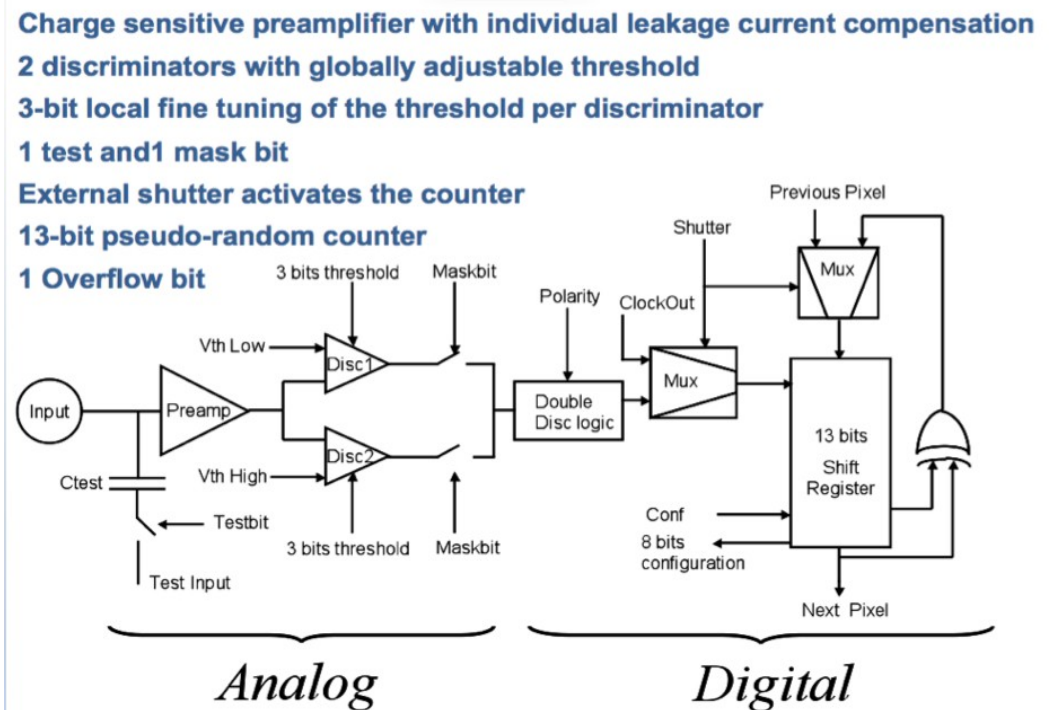
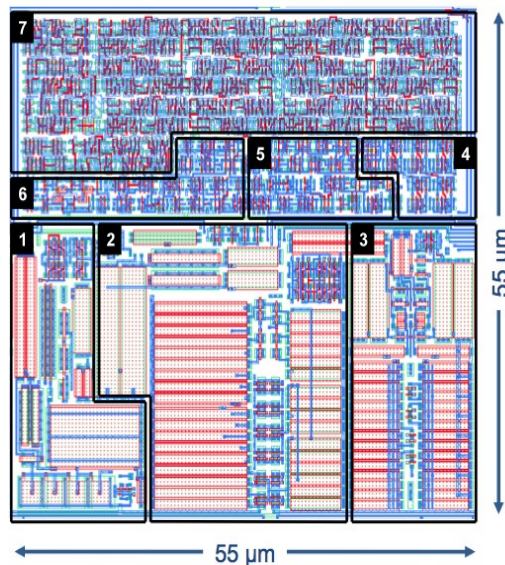
Medipix readout chip

- Family of single photon counting readout chips. Two discriminator thresholds in each pixel. Recent version support charge summing mode
- 256x256 pixels $55 \times 55 \mu\text{m}^2$ each (14.1x14.1 mm)
- Developed by the Medipix collaboration based at CERN

Circuit inside a single Medipix pixel

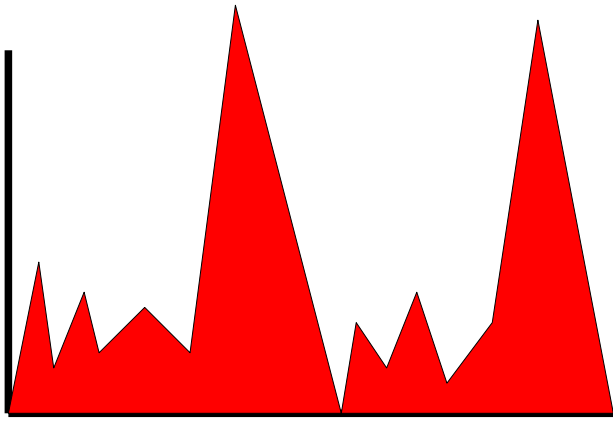
- Fully exploit the available 130 nm CMOS technology
- ~1600 transistors per pixel

1. Preamplifier
2. Shaper
3. Two discriminators with 5-bit threshold adjustment
4. Pixel memory (13-bits)
5. Arbitration logic for charge allocation
6. Control logic
7. Configurable counter



Single photon counting

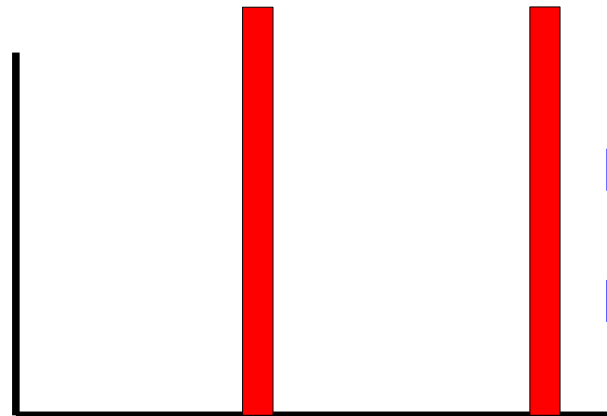
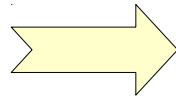
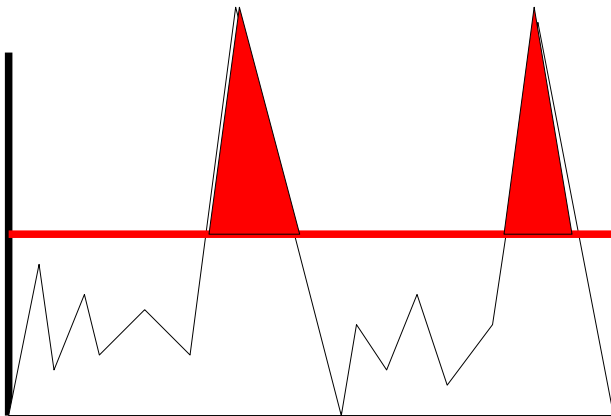
- Integration



Analog signal

Noise is integrated and inherent in signal

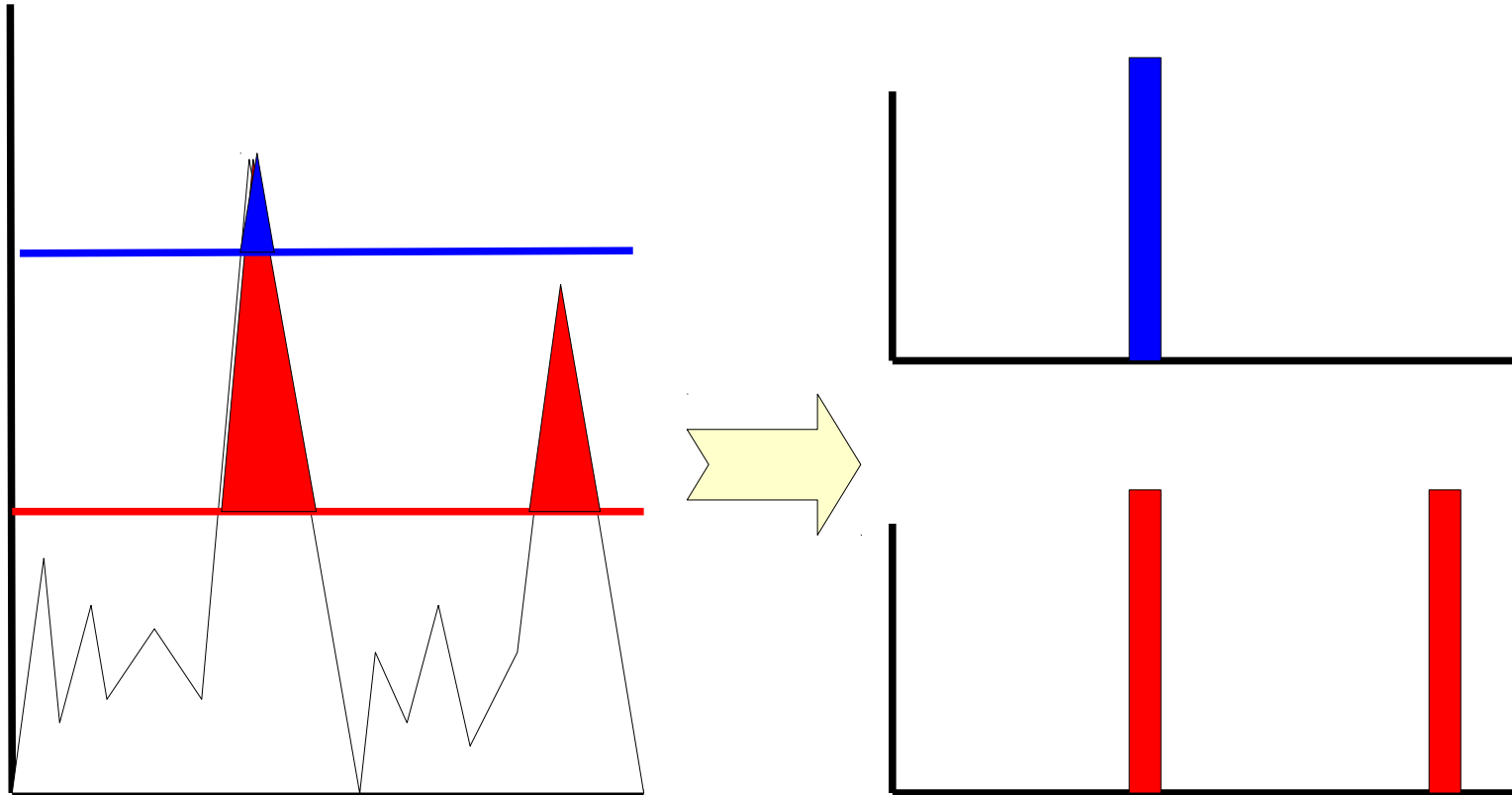
- Single photon counting



Digital signal

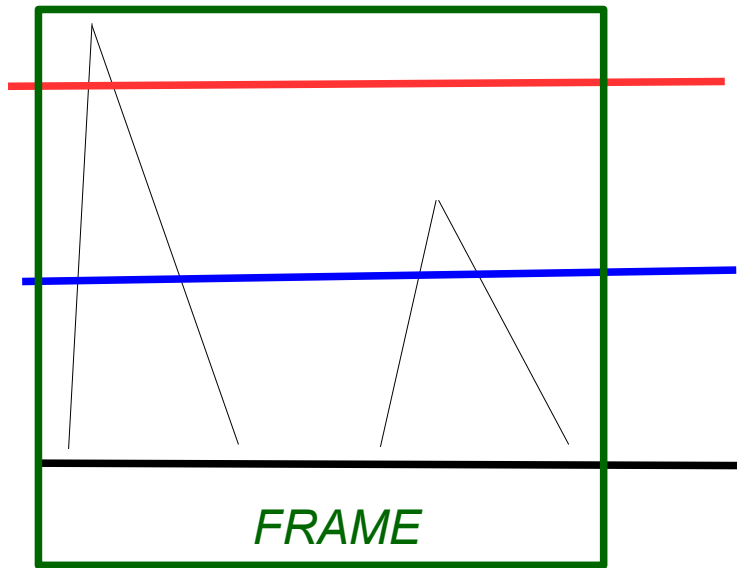
Noise is removed

Energy discrimination



Medipix and Timepix

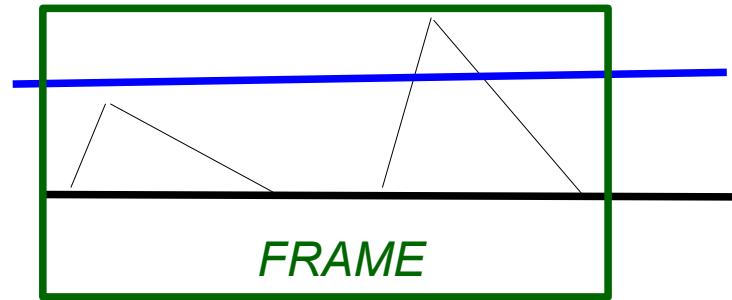
Medipix



COUNT1

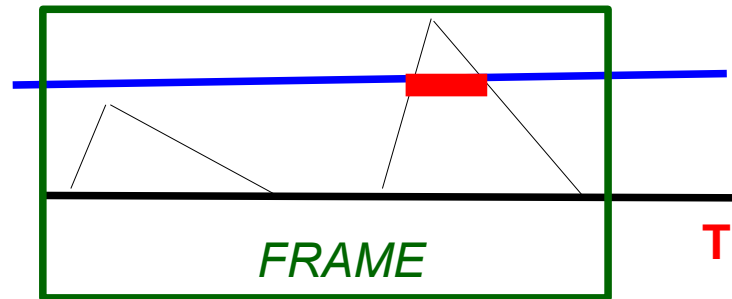
COUNT2

Timepix



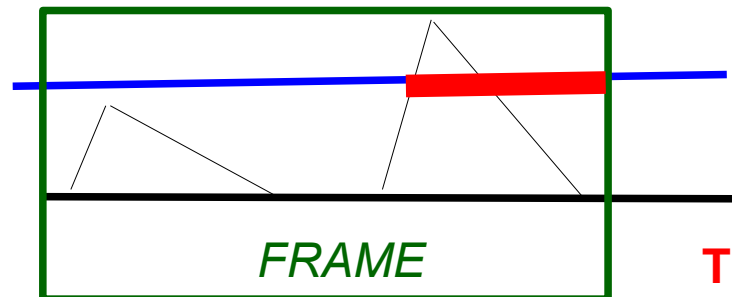
MEDIPIX Mode

COUNT



TOT Mode

Time Over Threshold

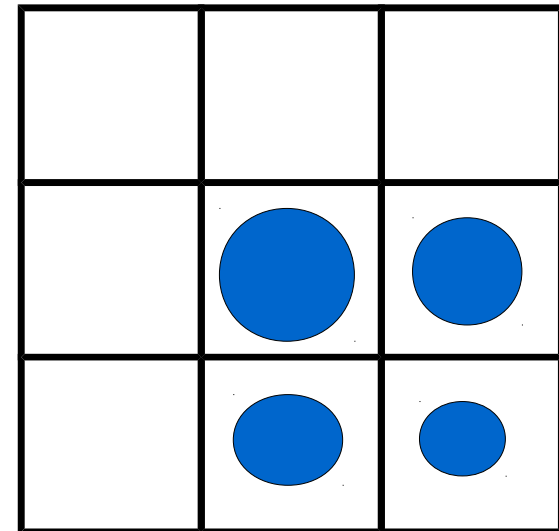
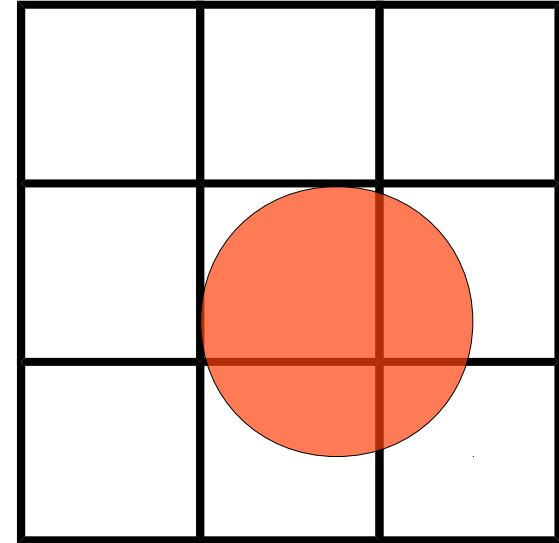
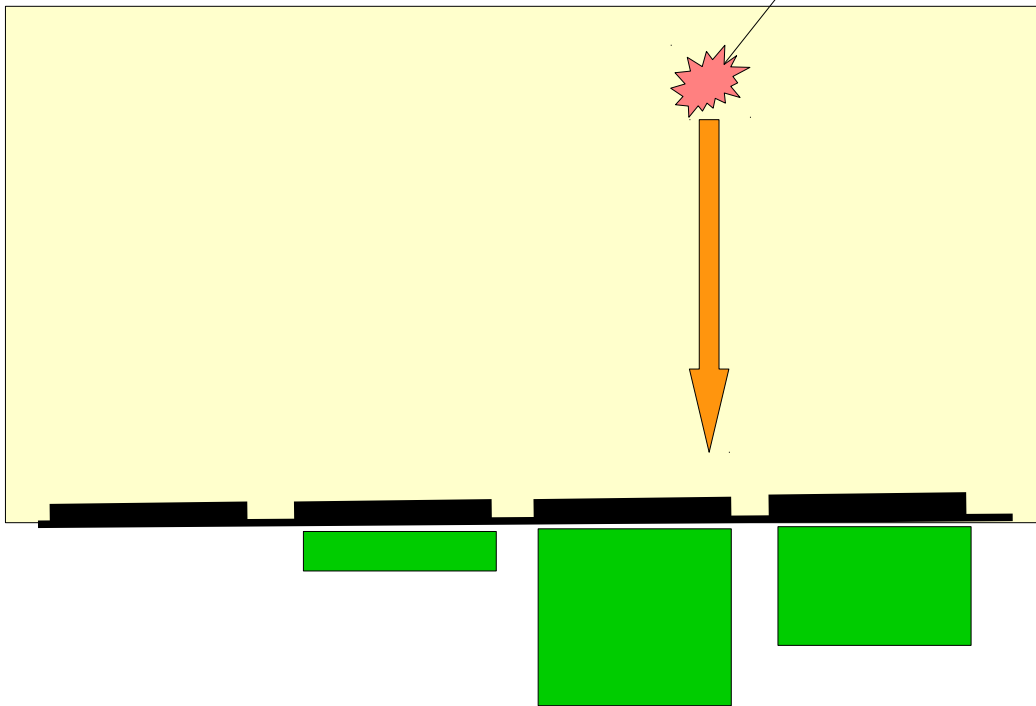


TOA Mode

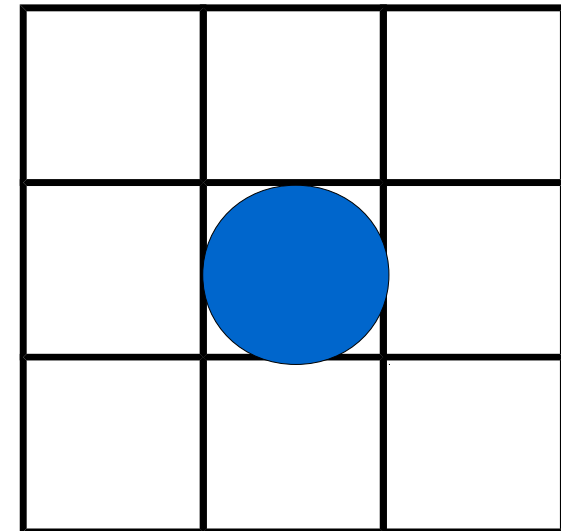
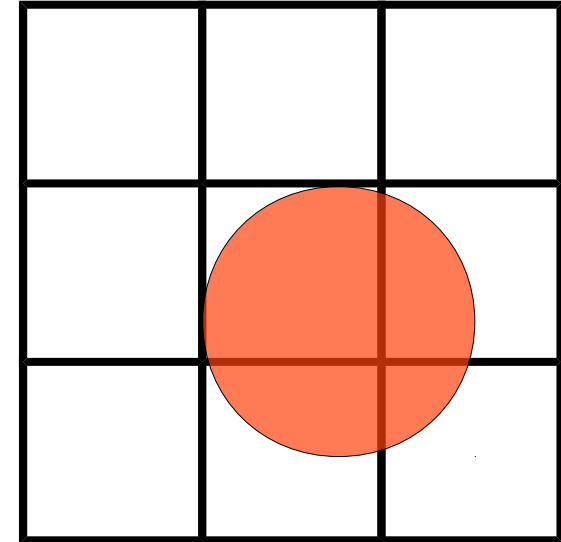
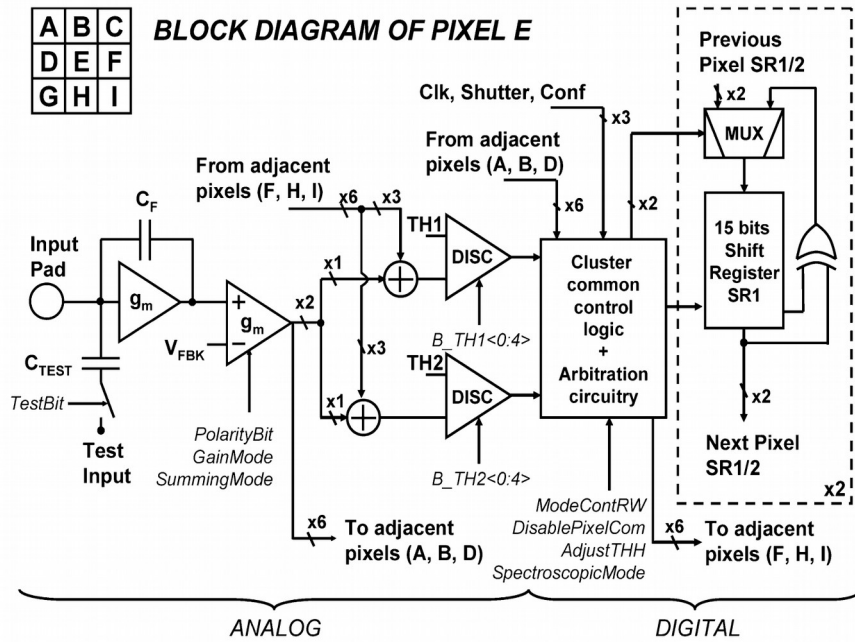
Time Of Arrival

Charge summing in Medipix3

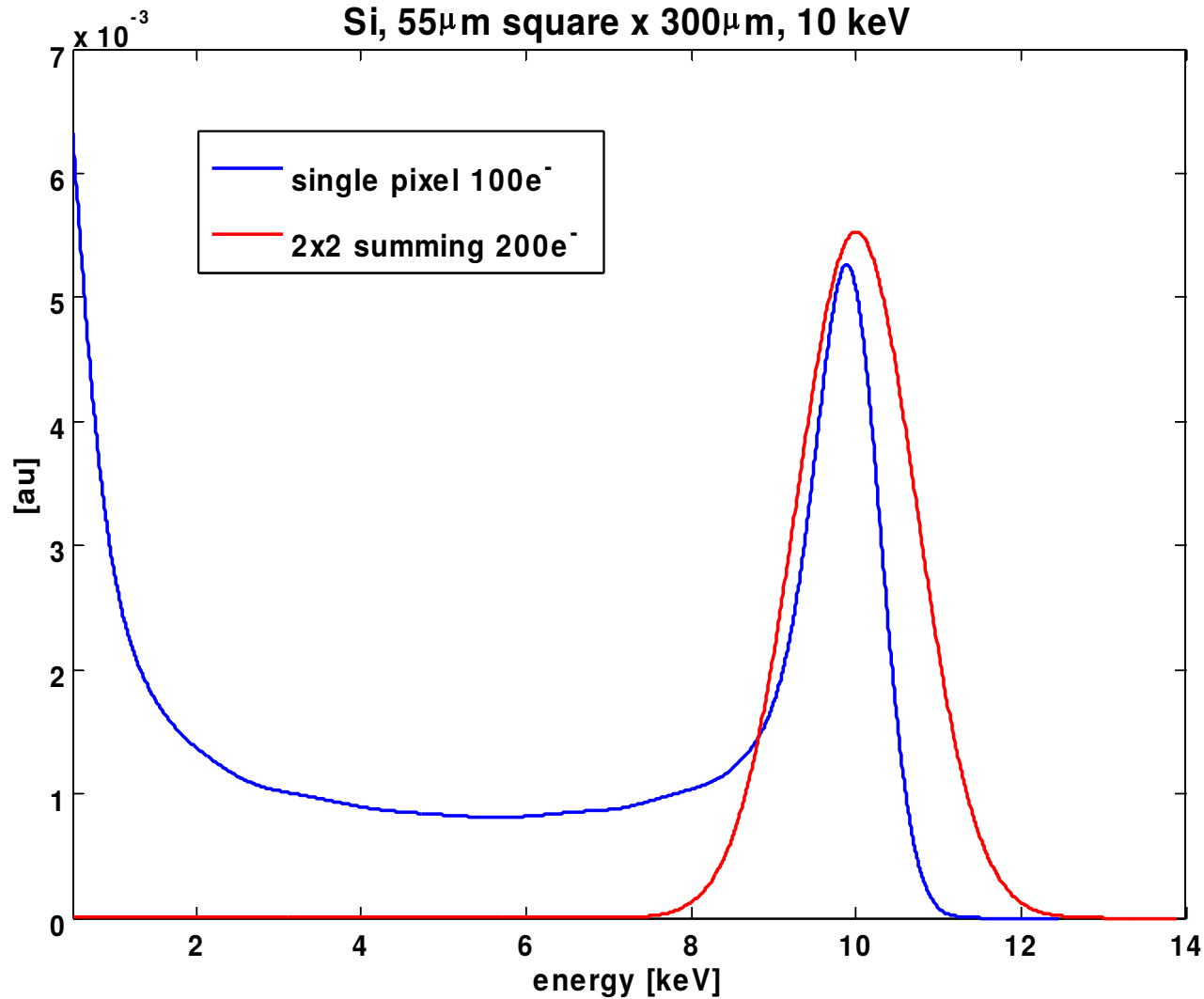
Charge sharing effect



Charge summing in Medipix3



Charge summing in Medipix3 (simulation)



- ***Simulated Data***
- ***Si 300 μ m, 55 μ m pixel***
- ***10keV monochromatic photon beam***
- ***In the new architecture charge sharing tail is eliminated***

Simulation: L. Tlustos
R. Ballabriga

Charge summing in Medipix3 (experiment)

HAMANN *et al.*: PERFORMANCE OF A MEDIPIX3RX SPECTROSCOPIC PIXEL DETECTOR WITH A HIGH RESISTIVITY GALLIUM ARSENIDE SENSOR

5

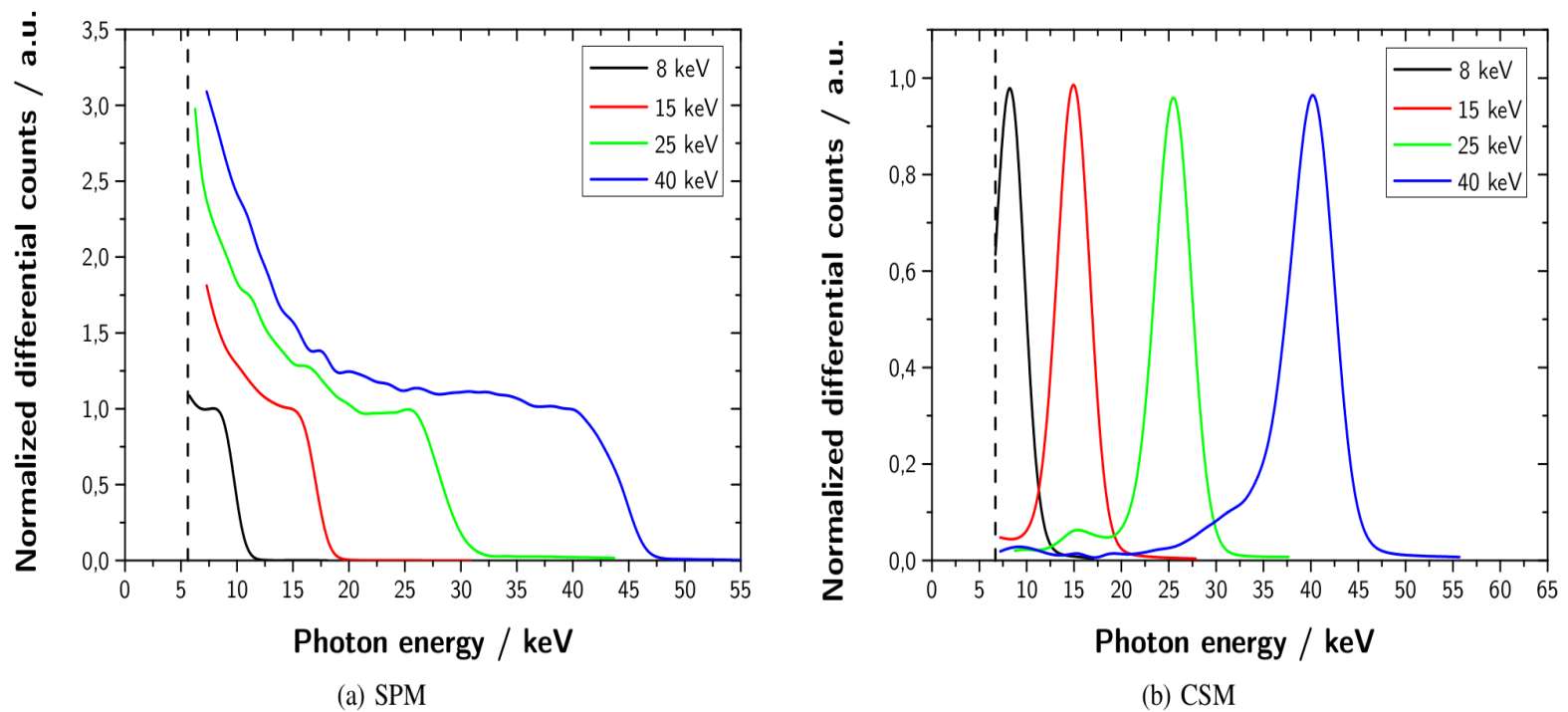


Fig. 5. Energy response functions in SPM (a) and CSM (b) for monochromatic synchrotron radiation of 8 keV, 15 keV, 25 keV and 40 keV. Shown are spline interpolations. The levels of the electronic noise are indicated by the dashed black lines.

Medipix chip evolution

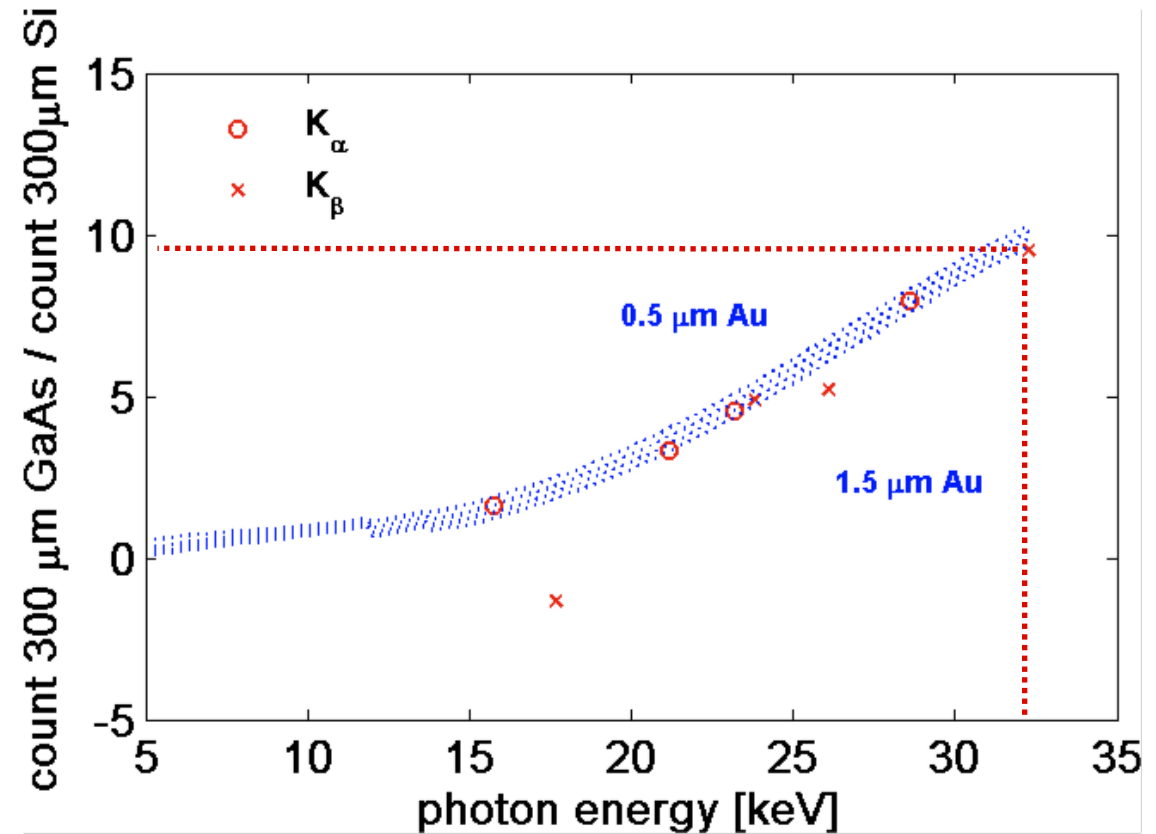
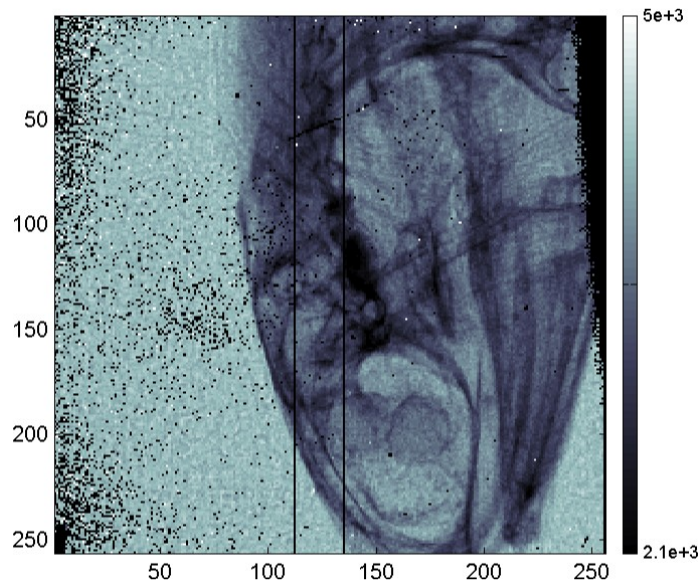
	Medipix2	Timepix	Medipix3	Timepix3	Medipix4	Timepix4
Pixel side (μm)	55	55	55/110	55	x/2x/3x	y
Technology (nm)	250	250	130	130	65	65
# pixels in x and y	256	256	256/128	256	512/256/128	512
Readout architecture	Frame based Sequential RW	Frame based Sequential RW	Frame based Continuous RW	Data driven/ frame based	Frame based Continuous RW	Data driven/ frame based
Charge summing and allocation mode (CSM)	No	No	Yes	No	Yes	No
# thresholds	2 (window discriminator)	1	2/4/8 Seq RW 1/4 Cont RW	1	?	1
ToT/ToA	No	ToT (14 bit) OR ToA (14 bit, 10ns precision)	No	ToT (10 bit) AND ToA (14 bit, 1.56ns precision)	No	ToT AND ToA
Front end noise (e^- rms)	110	100	80(SPM) 174(CSM)	62	≤ 80 (SPM) ≤ 174 (CSM)	≤ 62
Peaking time (ns)	150	100	120	30	$\ll 120$	$\ll 30$
Max count rate ($\text{Mc}/\text{mm}^2/\text{s}$)*	826	-	826 (SPM 55 μm) 164 (CSM 55 μm) 376 (SPM 110 μm) 28 (CSM 110 μm)	0.43 (data driven)	x5 Medipix3	x10 Timepix3
Number of sides available for tiling	3	3	3	3	4	4

JINR is a member of Medipix collaboration since 2015

Characterisation of GaAs:Cr based Timepix detectors

First Medipix+GaAs:Cr detector

Developed in 2008 by the collaboration of JINR, Tomsk and CERN



G.Shelkov, L.Tlustos, O.Tolbanov, "Characterisation of GaAs(Cr) Medipix2 Hybrid Pixel Detectors" NIM A663 (2011) S103-S107

Energy resolution (GaAs+Timepix)

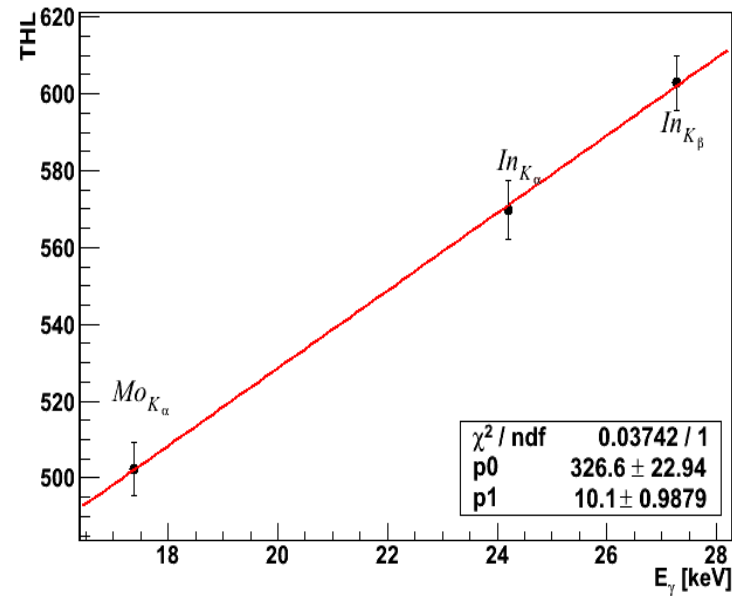
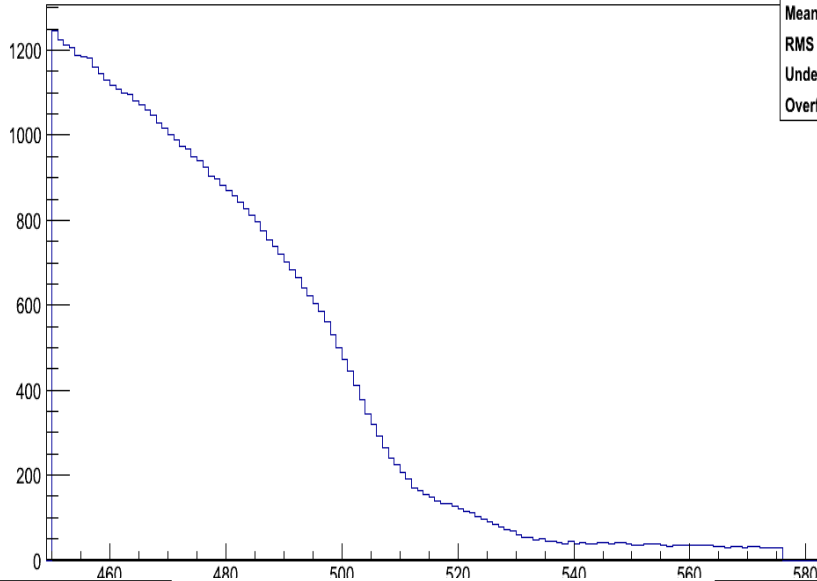
S02: 300 um GaAs+Timepix (Medipix mode),

S02 500V Ubias = -500 V

2012

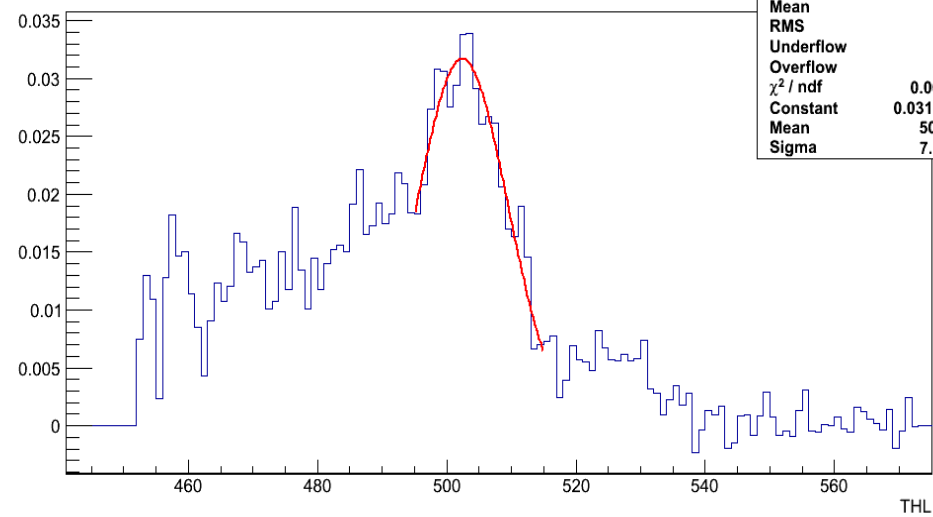
S02_Mo_500_average

S02_Mo_500_average	
Entries	126
Mean	478.5
RMS	22.3
Underflow	0
Overflow	0



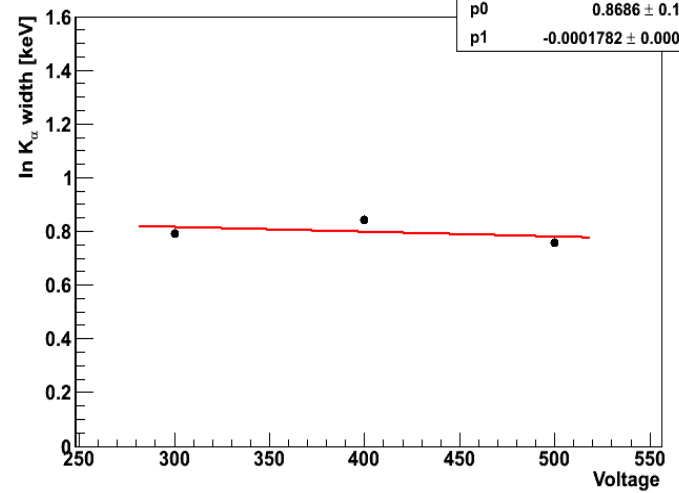
S02_Mo_500_deriv

S02_Mo_500_deriv	
Entries	122
Mean	492.1
RMS	20.33
Underflow	0
Overflow	0
χ^2 / ndf	0.005618 / 17
Constant	0.0317 ± 0.0613
Mean	502.4 ± 17.9
Sigma	7.02 ± 27.70



S02 energy resolution

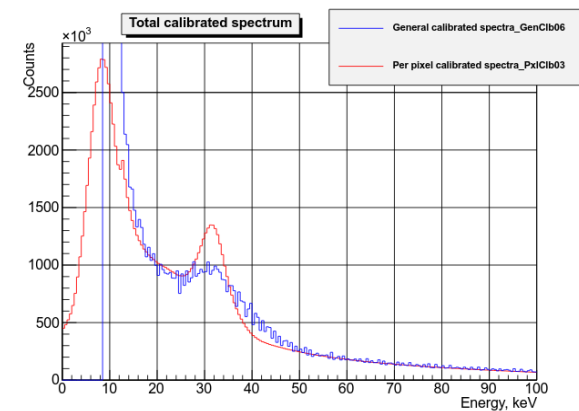
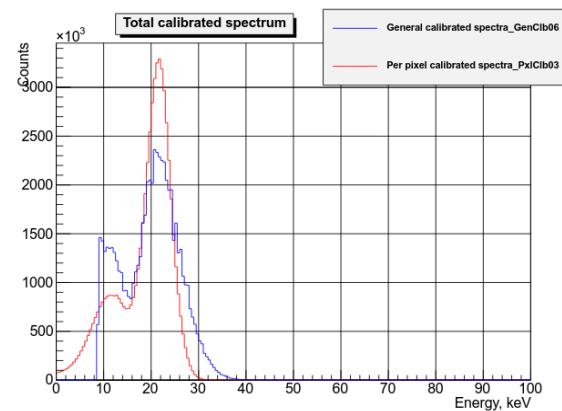
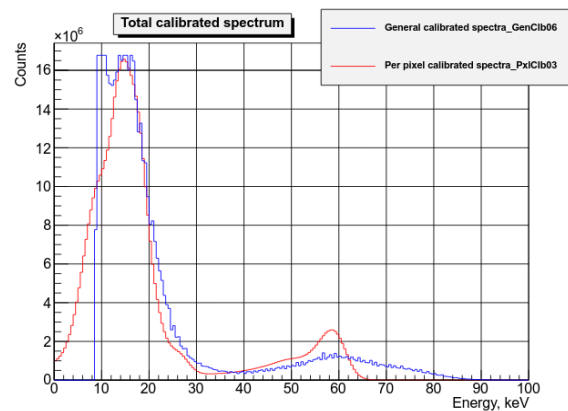
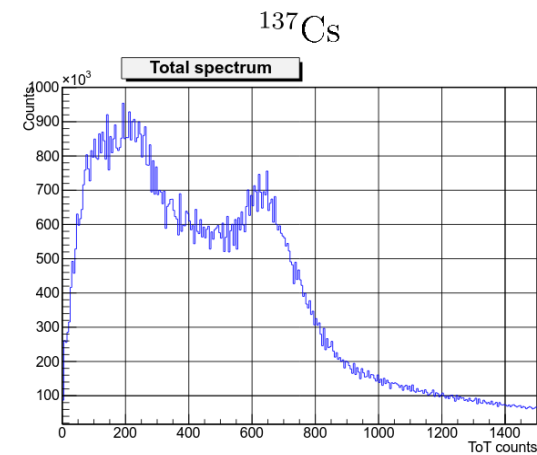
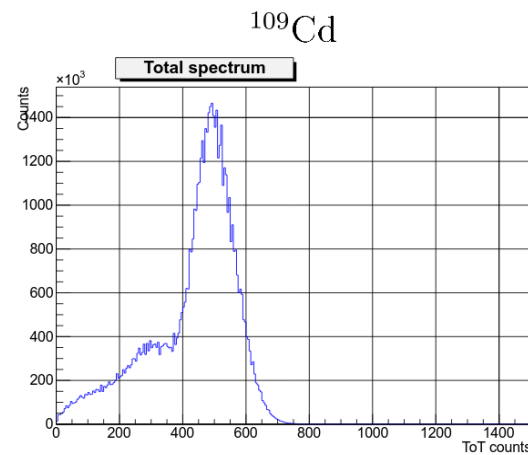
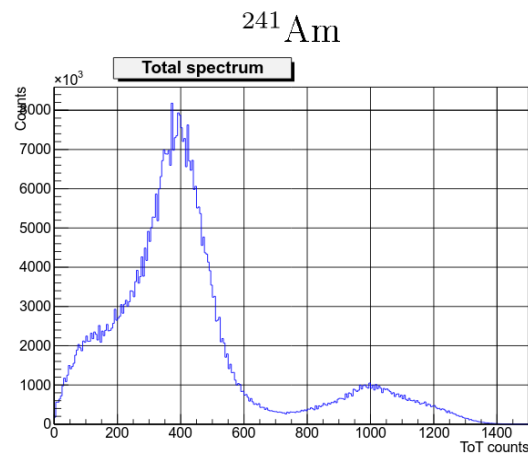
Statistics	
χ^2 / ndf	0.002934 / 1
p0	0.8686 ± 0.1564
p1	-0.0001782 ± 0.000383



Energy resolution (GaAs+Timepix TOT)

Суммарные спектры до и после обобщенной и попиксельной калибровки.
 ^{241}Am , ^{109}Cd , ^{137}Cs

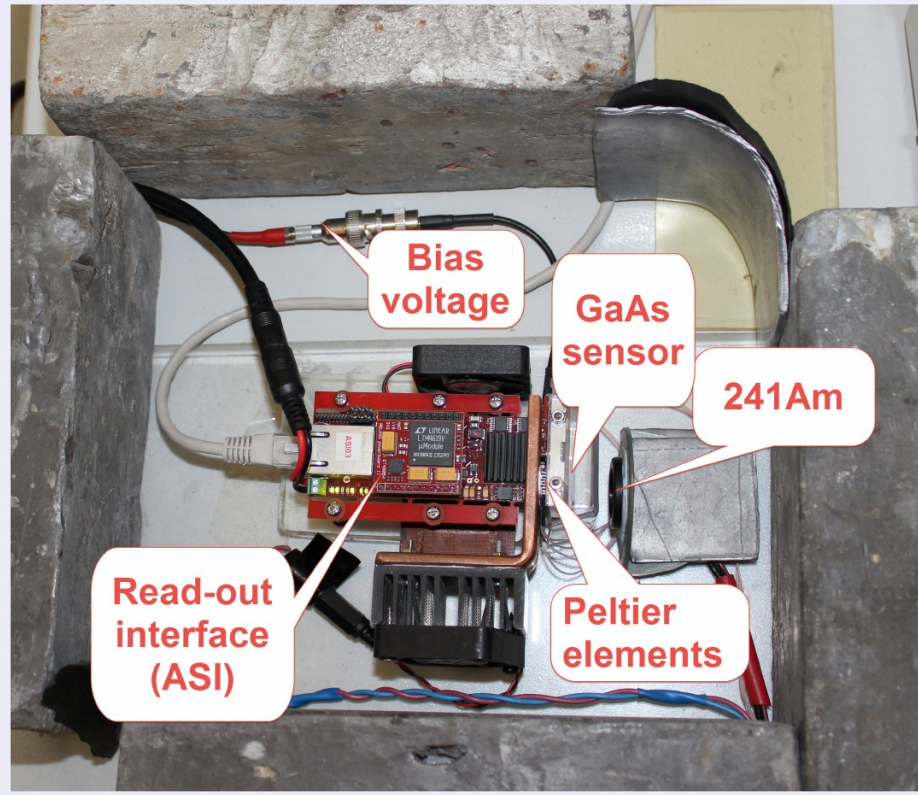
2013



Энергия, кэВ кэВ	Разрешение без калибровки, %	Разрешение после обобщ. калибр., %	Разрешение после попикс. калибр., %
16.6 (Zr)	18.6	18.7	17.4
18.4 (Mo)	15.1	21.9	15.7
21.3 (Rh)	14.7	18.9	15
22.0 (¹⁰⁹ Cd)	13.4	18	12.3
24.5 (Cd)	14.4	19.3	11.9
25.6 (In)	13.6	19.4	12.5
26.7 (Sn)	13.5	18	10.9
32.0 (¹³⁷ Cs)	17.6	18.3	12
59.5 (²⁴¹ Am)	11	13.8	5.5

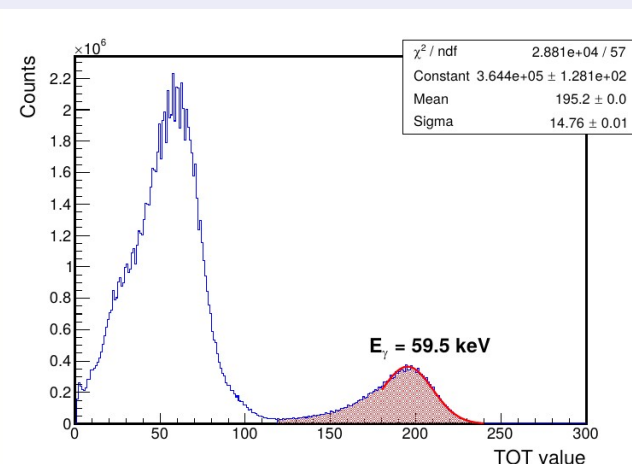
Long term stability measurements

Photo of setup



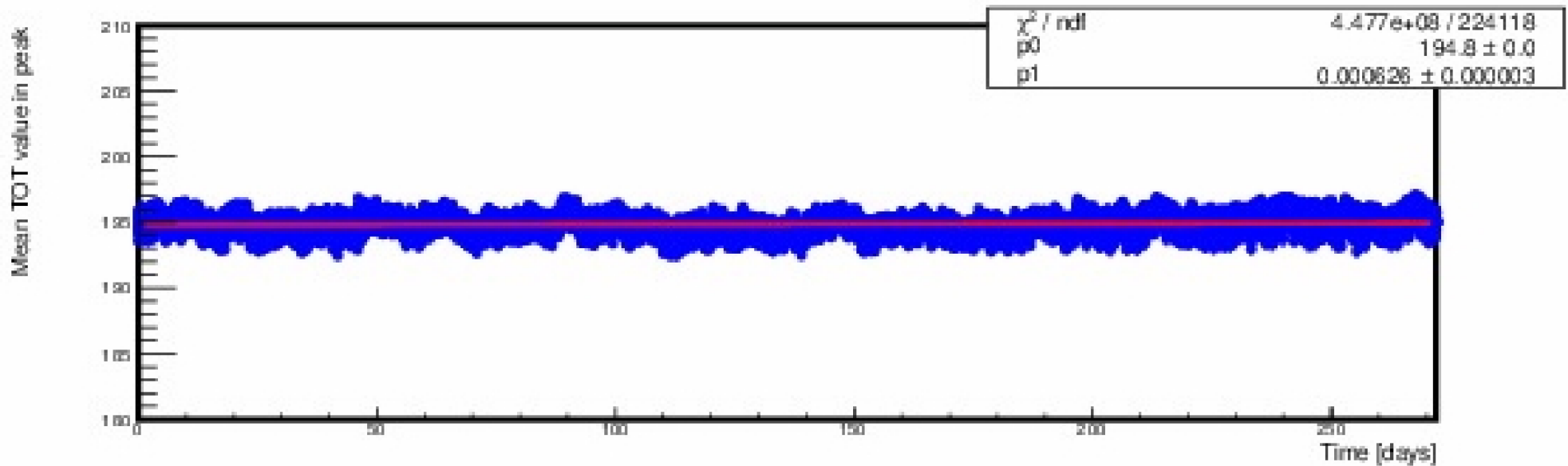
- Timepix + GaAs:Cr sensor ($1000 \mu\text{m}$) thermostabilized at $T_{stab} = 20 \pm 0.2^\circ\text{C}$ operates in TOT mode
- RelaxD read-out (by ASI) + SoPhy v.1.1.3
- irradiation by ^{241}Am source and looking for changing position of $E_\gamma = 59.5 \text{ keV}$ peak in time
- 10 month of almost continuous measurements

Measured ^{241}Am spectrum



Long term stability measurements

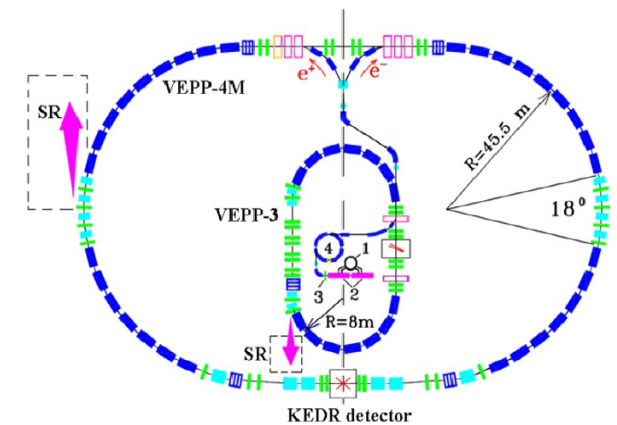
²⁴¹Am peak position during time



- Mean value of peak changed less than promile per year
- From 28 \rightarrow 61 'dead' pixels after 10 month of operation

Beam tests at synchrotron radiation facility in Novosibirsk

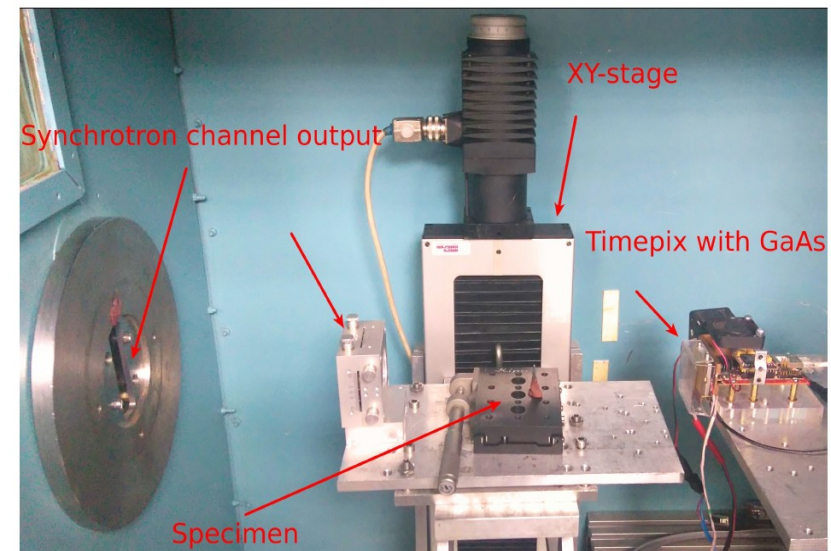
- Measurements were done at electron-positron storage rings VEPP-3M and VEPP-4M, serving as sources of synchrotron radiation
- VEPP-3M:
 - ▶ Electron beam energy: 2 GeV
 - ▶ Beam current up to 100 mA
 - ▶ Bunch length: 1 ns
 - ▶ Period: 125 ns
 - ▶ Flux up to: $6 * 10^{10} \text{ ph/mm}^2/\text{s}$



1 — Girokon (430 MHz)	Perimeter: 74.4 m
2 — Linac (50 MeV)	Injection energy: 350 MeV
3 — Electron to positron converter	Maximal energy: 2000 MeV
4 — Synchrotron B-4 (350 MeV)	Maximal e^+ current: 50 mA

Timepix with 1 mm GaAs:Cr in MPX mode

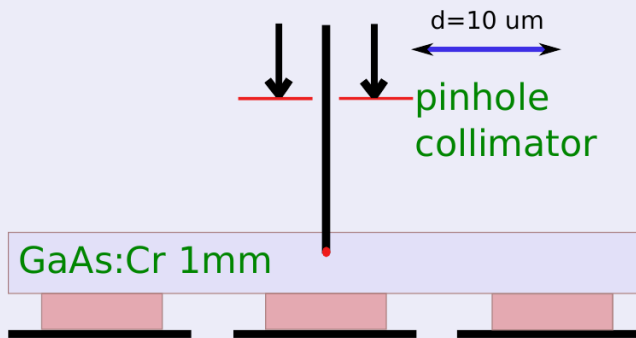
- SR station "X-ray microscopy and microtomography":
 - ▶ Energy range of monochromatic radiation: 6 - 44 keV
 - ▶ Monochromated SR beam size: 2 mm x 40 mm
 - ▶ Collimator down to $10 \times 10 \mu\text{m}$



Beam tests at synchrotron radiation facility in

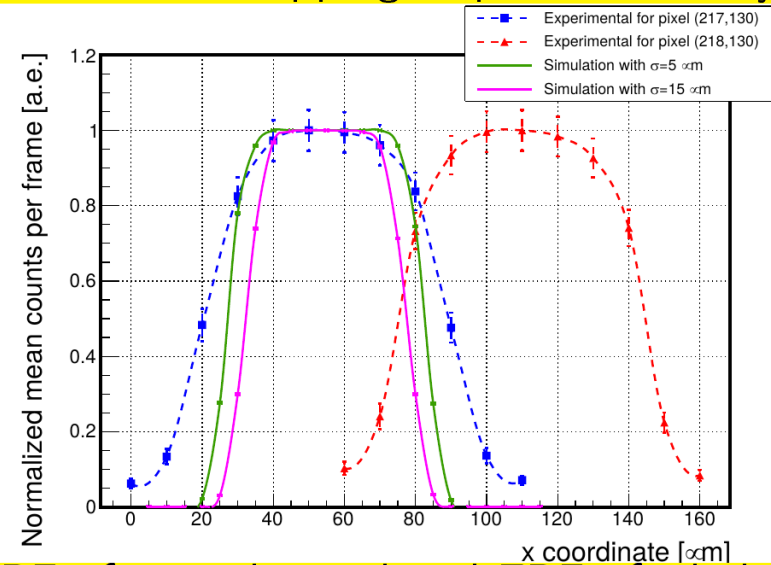
Novosibirsk

Scan with pinhole collimator

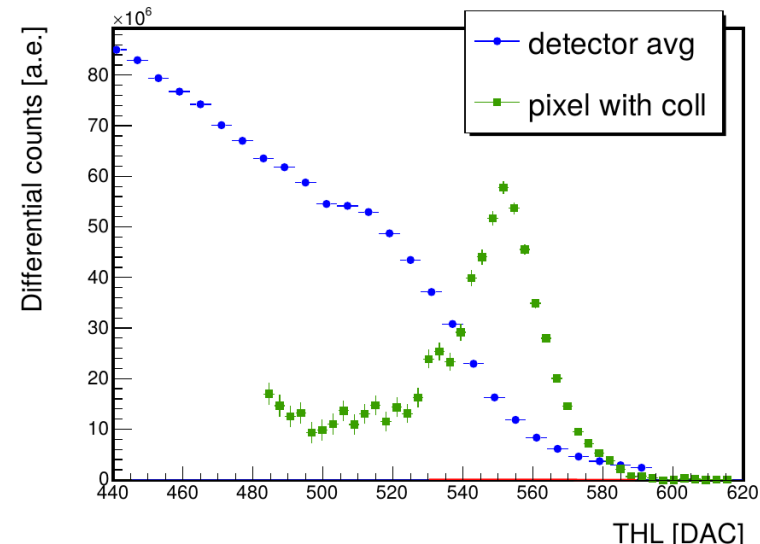


- Several pixels of the detector have been scanned with step of $10 \mu\text{m}$ using a monochromatic collimated photon beam of $10 \times 10 \mu\text{m}^2$ (12 - 40 keV)
- Pixel response was obtained for various beam positions - geometrical mapping of pixel sensitivity
- Energy resolution of a single pixel was measured: **4.5 %** @ 18 keV

Geometrical mapping of pixel sensitivity



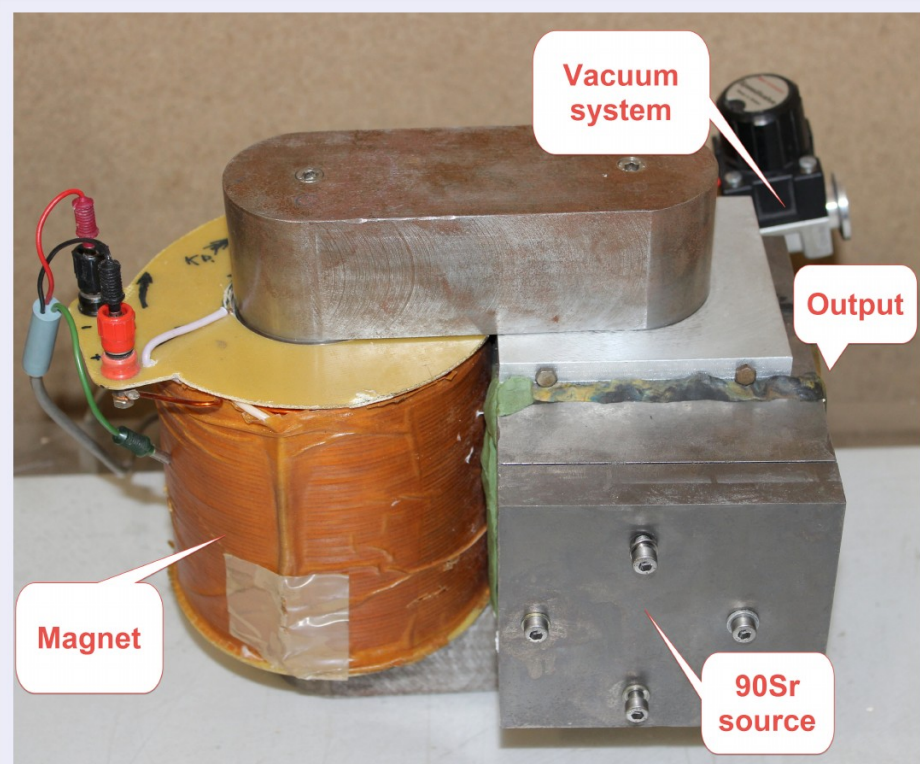
ERF of a single pixel and ERF of whole detector



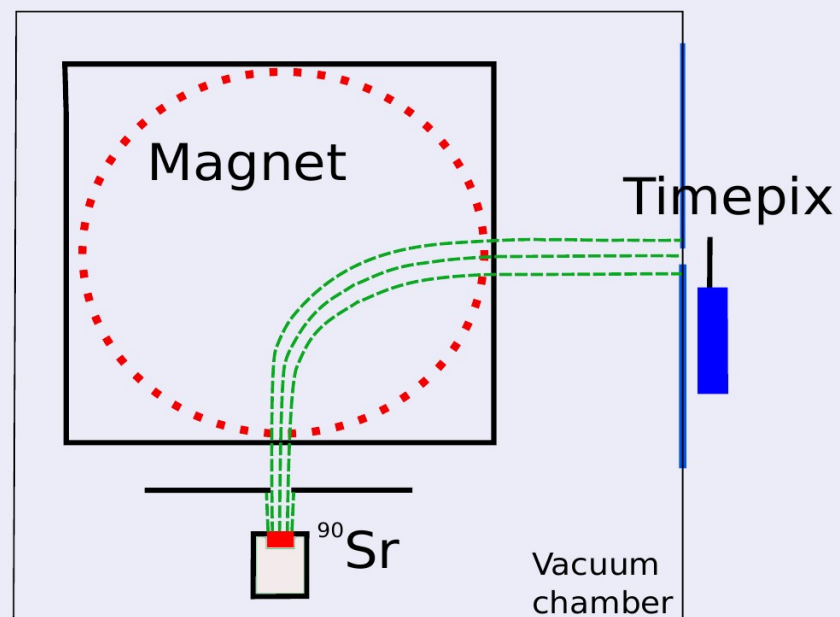
Separator of monoenergetic electrons

Source ^{90}Sr , $E_e \in [80, 2000]$ keV

Photo of separator



Schema of separator

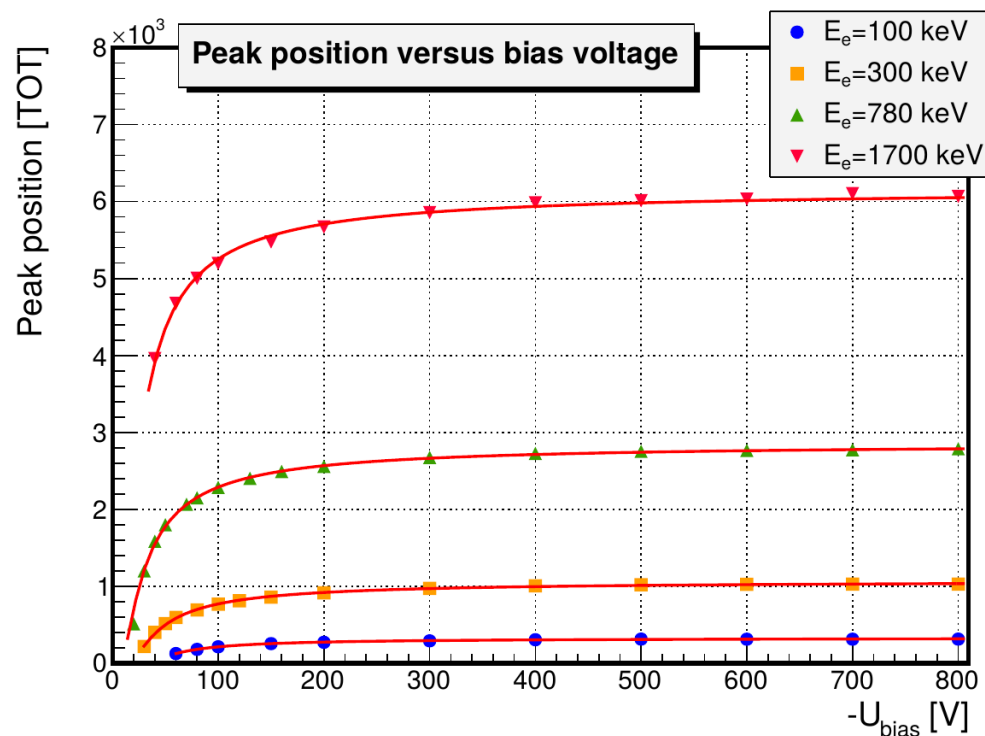


$\mu\tau$ vs depth

For Timepix with GaAs:Cr sensor of 900 μm thickness:

- it is shown that collected charge is maximal for various electron energies
- fit by Hecht equation \rightarrow $\mu_e\tau_e$ values are obtained

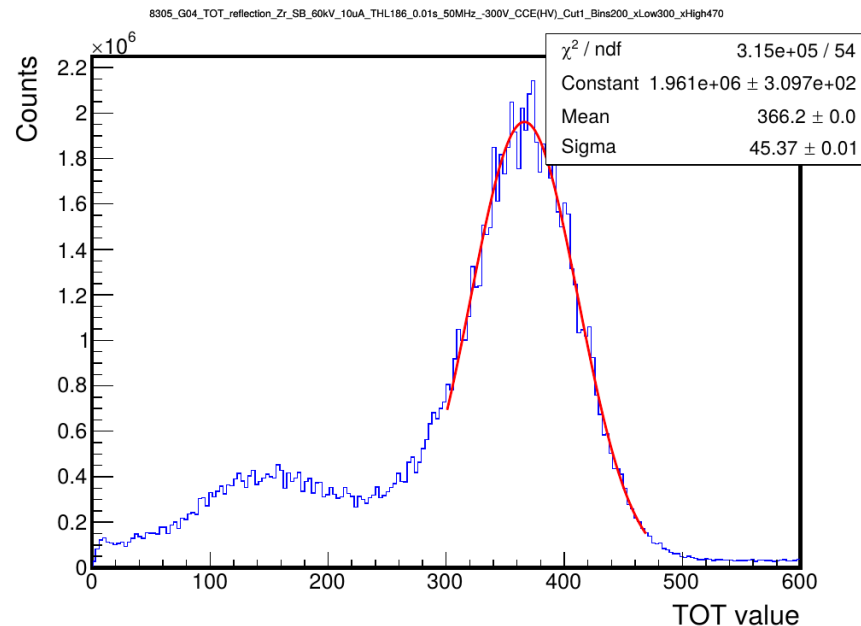
E_e [keV]	Range [μm]	$\mu_e\tau_e$ [cm^2/V]
100	24	$(1.2 \pm 0.05) \times 10^{-4}$
300	143	$(1.4 \pm 0.05) \times 10^{-4}$
780	450	$(1.9 \pm 0.02) \times 10^{-4}$
1700	881	$(2.7 \pm 0.06) \times 10^{-4}$



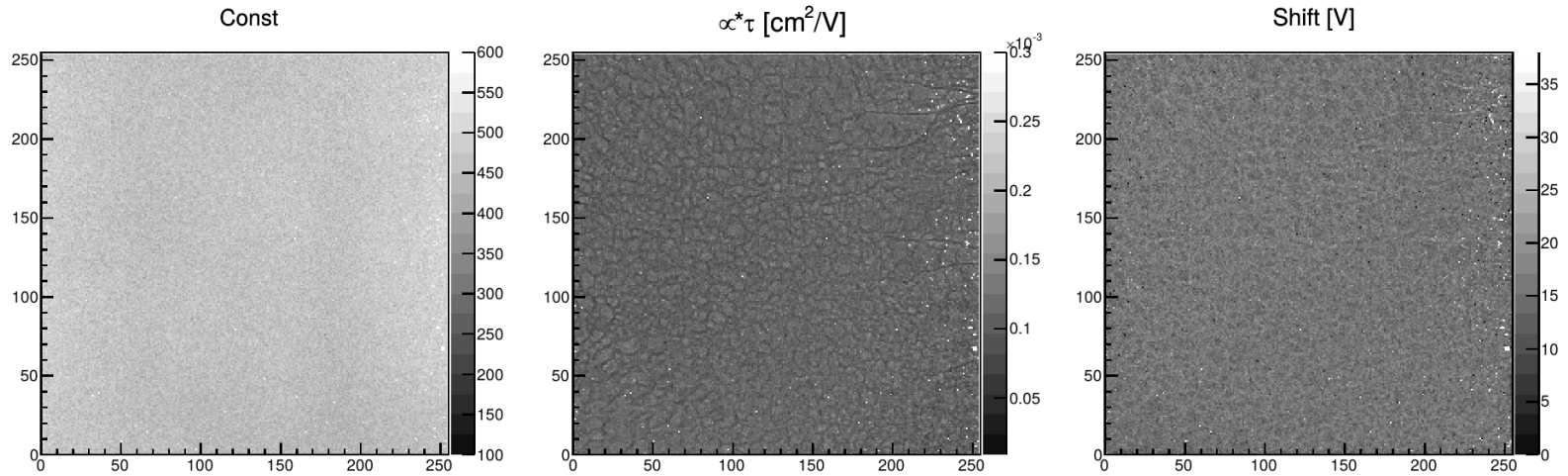
- Peak from 100 keV electrons is observable \rightarrow dead layer (if exists) is less 20 μm

Electron charge transport in GaAs:Cr based Timepix detectors

- DUT: Timepix L05-W0203 with sensor AG-892N^o59-1 (500 μm)
- X-ray characteristic spectra of a Zr foil were collected at varying bias voltages
- Photons corresponding to Zr K_{α} = 15.7 keV have a mean free range in GaAs less 25 μm \rightarrow the majority of interactions will occur close to cathode
- Mean value of 15.7 keV photo peak was calculated for each pixel at different bias voltages - only single pixel events are evaluated
- Obtained dependencies "Peak position vs bias voltage" for each pixel were fitted using modified Hecht equation for case of small pixels [arxiv:1701.03459]

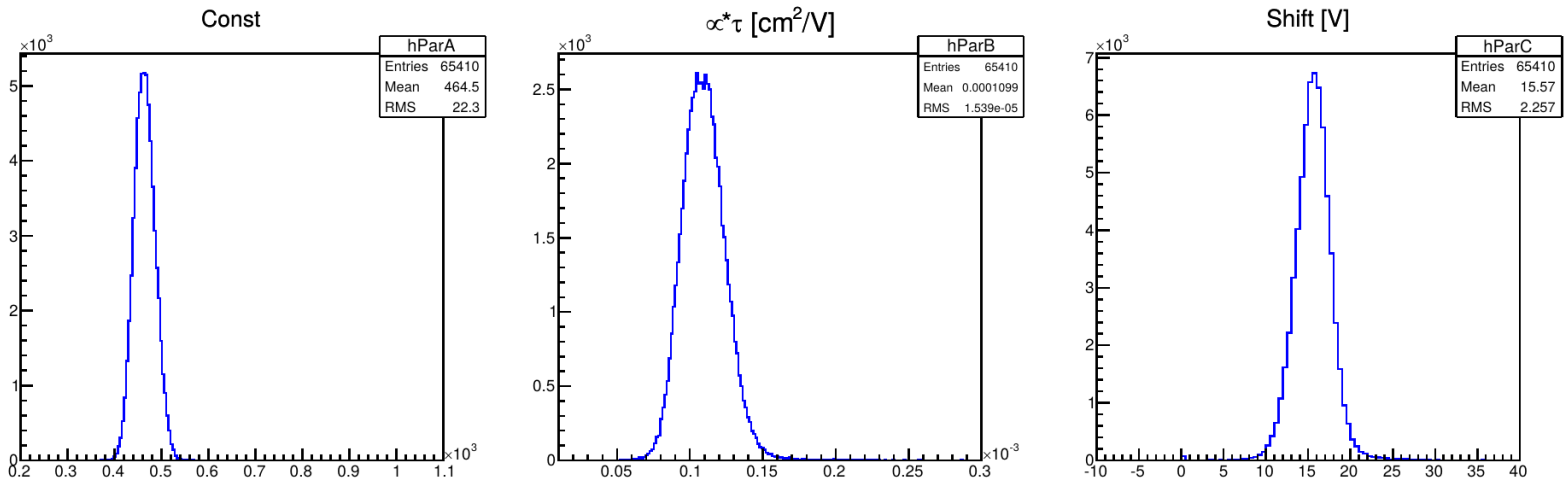


Electron charge transport in GaAs:Cr based Timepix detectors



$$Q(U) = Q_0 \cdot \frac{d}{\mu\tau \cdot (U - U_0)} \cdot \int_0^d w(x) \cdot e^{-\frac{x \cdot d}{\mu\tau \cdot (U - U_0)}} dx + e^{-\frac{d^2}{\mu\tau \cdot (U - U_0)}}$$

$\mu_e \tau_e = 1.1 \cdot 10^{-4} [cm^2/V]$

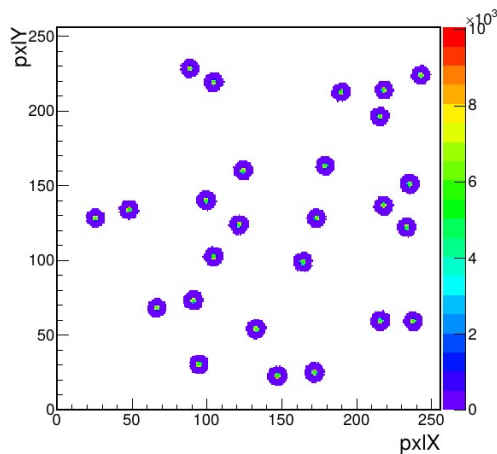


Irradiation by heavy ions

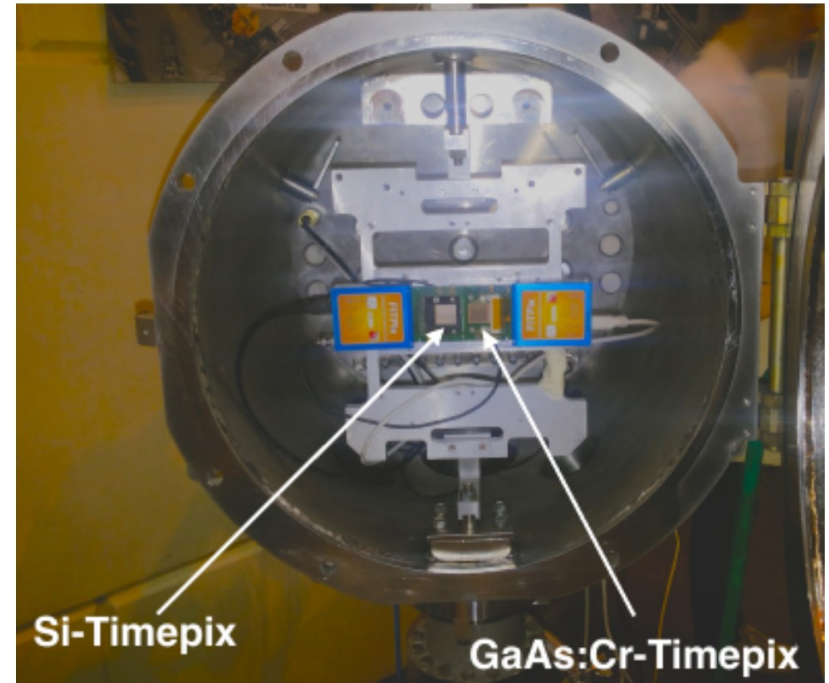
Several irradiation test-beams of GaAs:Cr and Si detectors with different ions were carried out using the JINR cyclotron U-400M:

- ^{22}Ne
- ^{40}Ar
- ^{84}Kr
- ^{132}Xe

Kinetic energy from 30 MeV to 2.9 GeV.



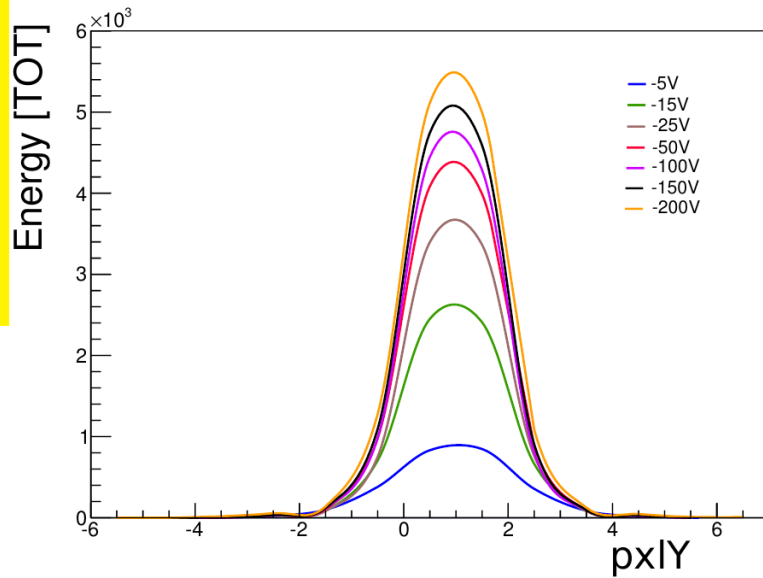
Typical frame from ions



Irradiation by heavy ions

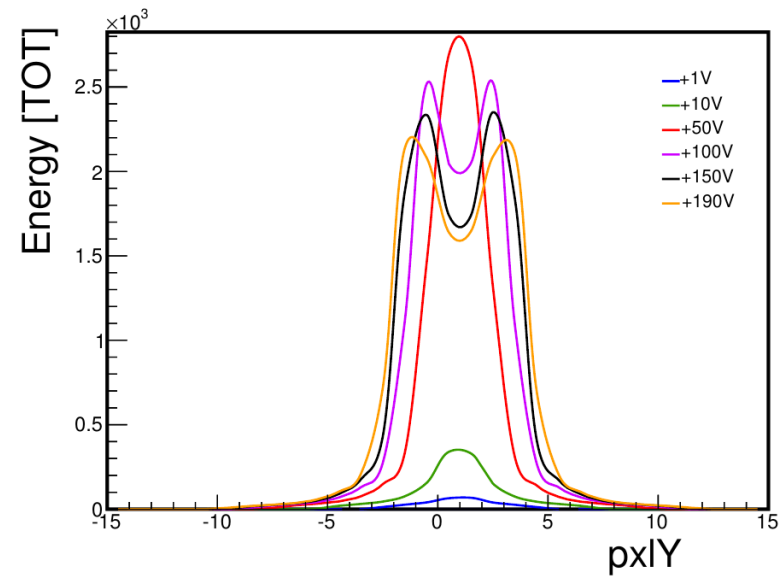
Profile of cluster

77 MeV



e^- collection mode

2378 MeV

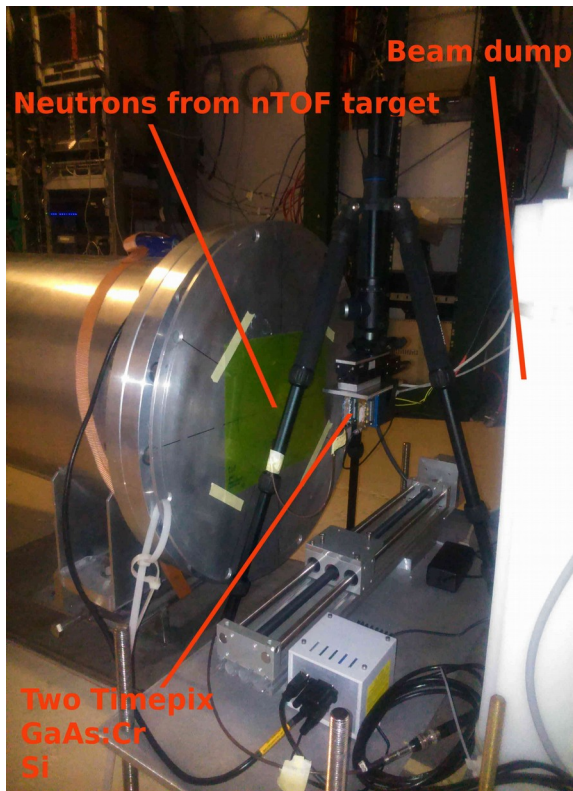


h^+ collection mode

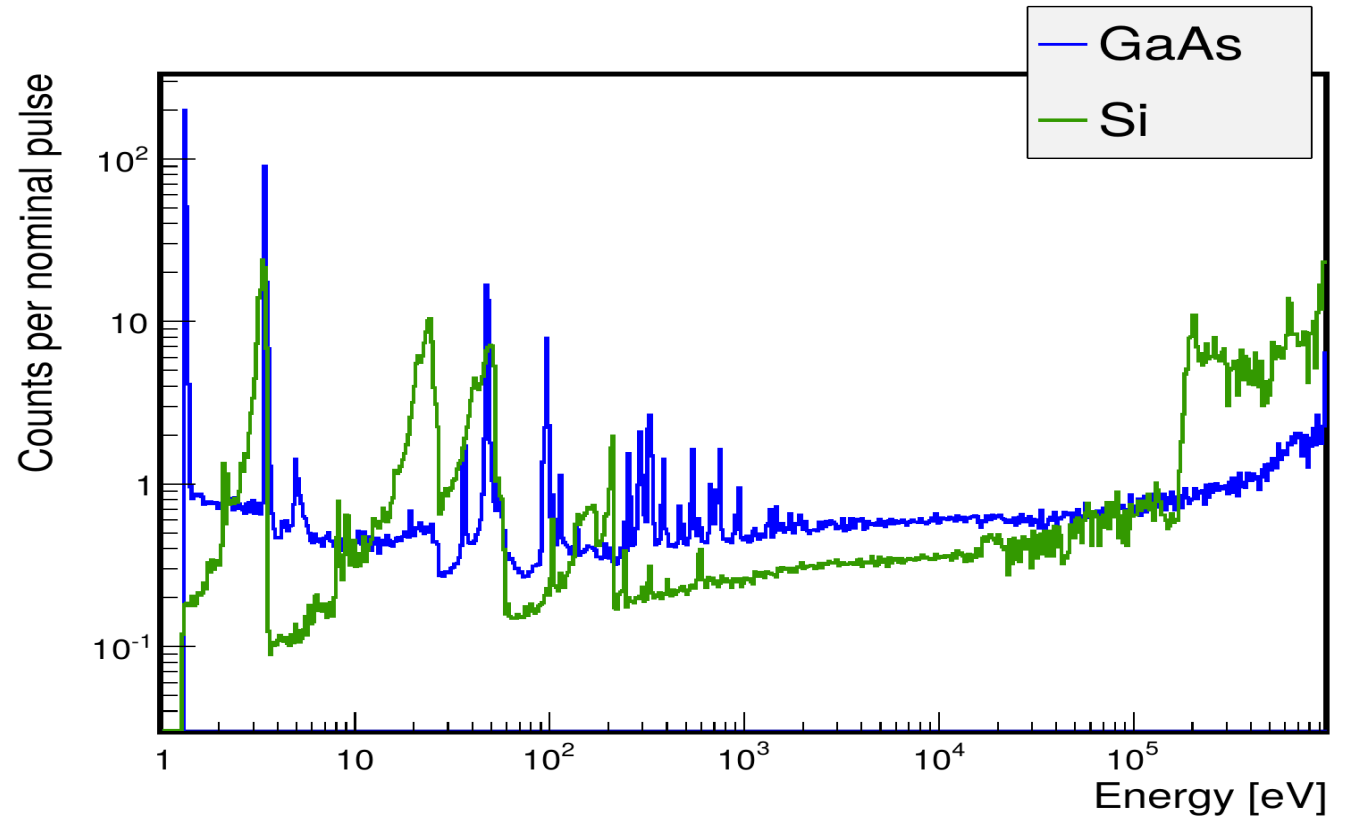
- More detailed information: S.M. Abu Al Azm et.al. Response of Timepix Detector with GaAs:Cr and Si Sensor to Heavy Ions. Physics of Particles and Nuclei Letters, 2016, Vol. 13, No. 3, pp. 363–369.

Irradiation by neutrons

n-TOF @ CERN
October 2015



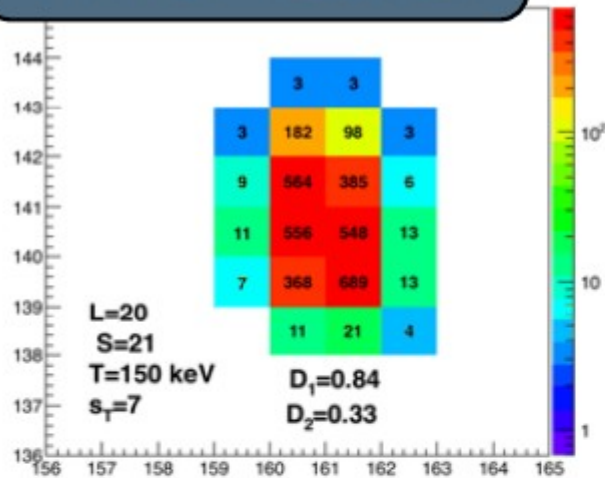
Neutron spectrum measured by Timepix detector



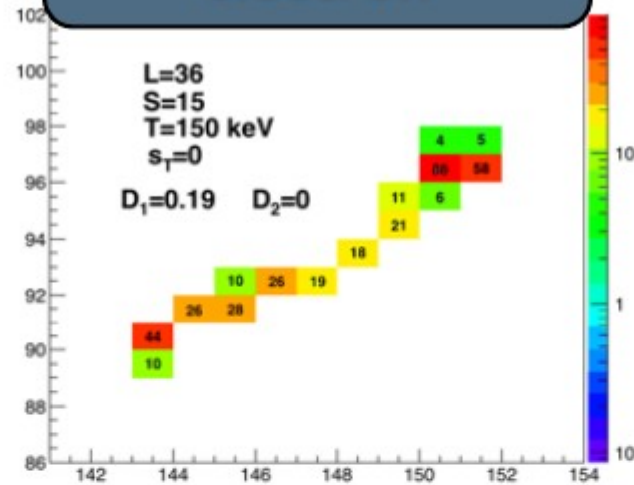
Nominal pulse = 7×10^{12} protons

Particle identification?

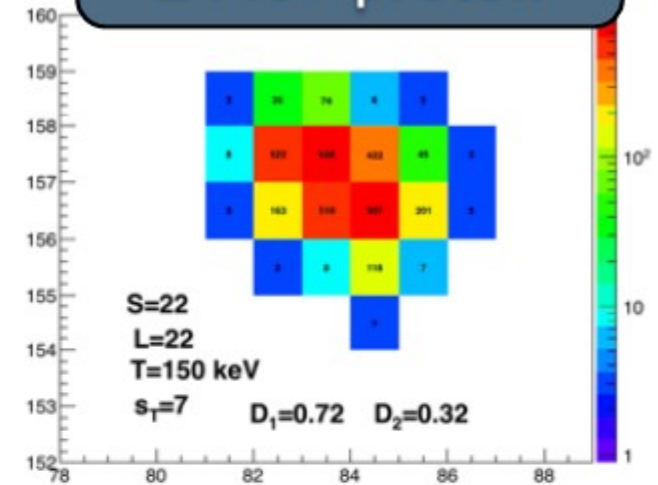
14 MeV neutron



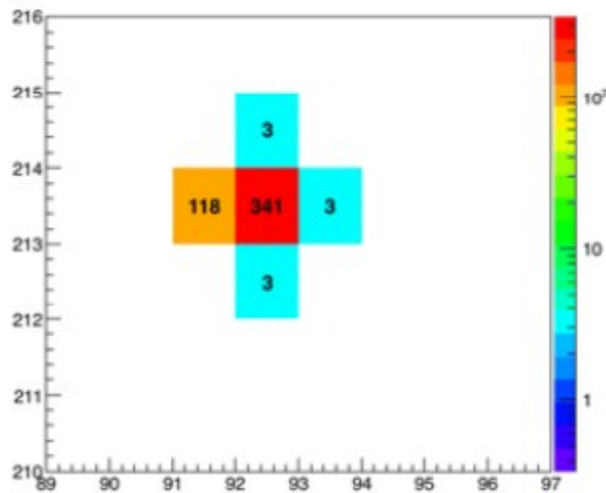
electron



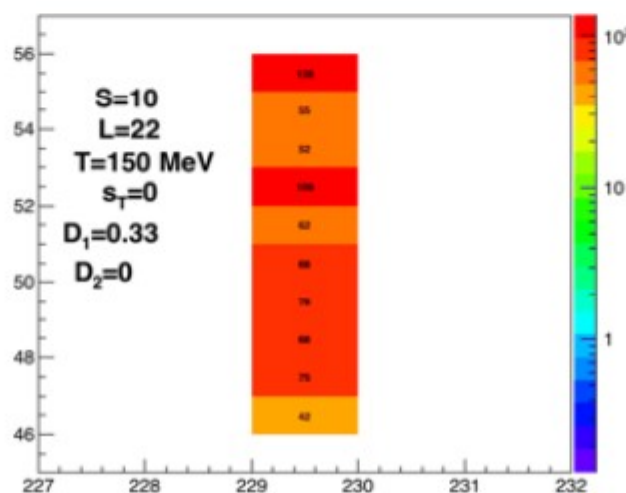
2 MeV proton



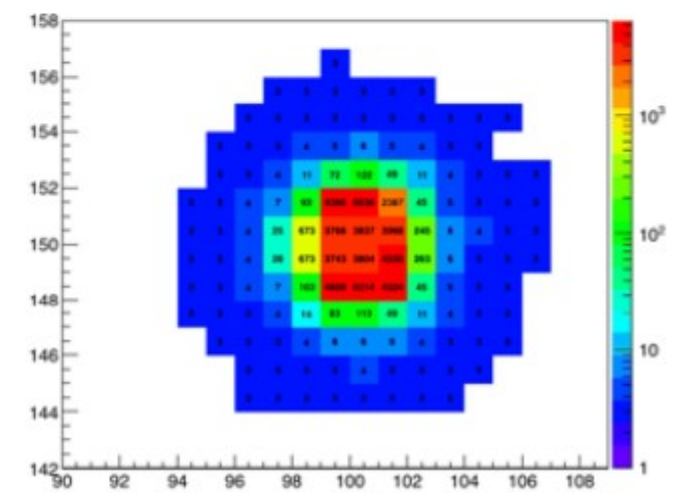
150 MeV proton 0°



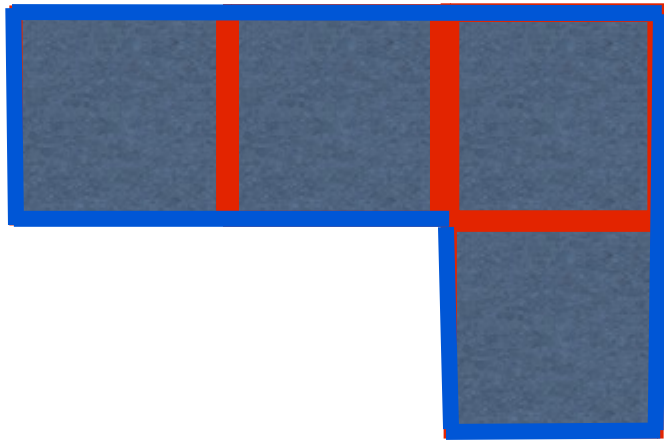
150 MeV proton 60°



^{22}Ne 3.5 MeV/N



Discriminator 1



$$D_1 = 16 S / L^2$$
$$0 < D_1 \leq 1$$

$S=4$ - square of the cluster

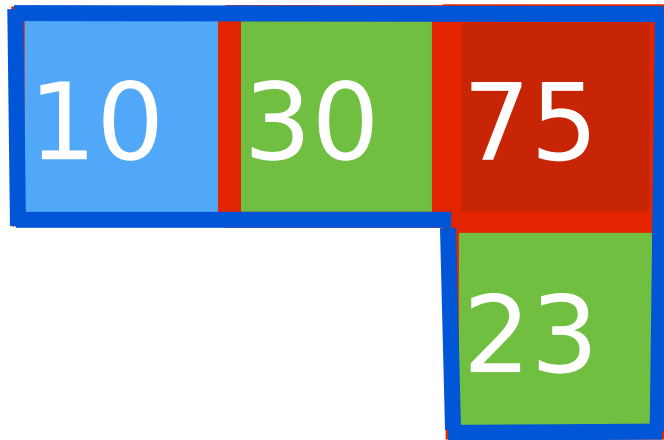
$L=10$ - perimeter

$D_1=0.64$

D_1 characterises the shape of the cluster.

In pixel geometry D_1 is maximal for square: $D_1=1$

Discriminator 2



$$D_2 = s_T / S$$
$$0 \leq D_2 \leq 1$$

$S=4$ - square of the cluster

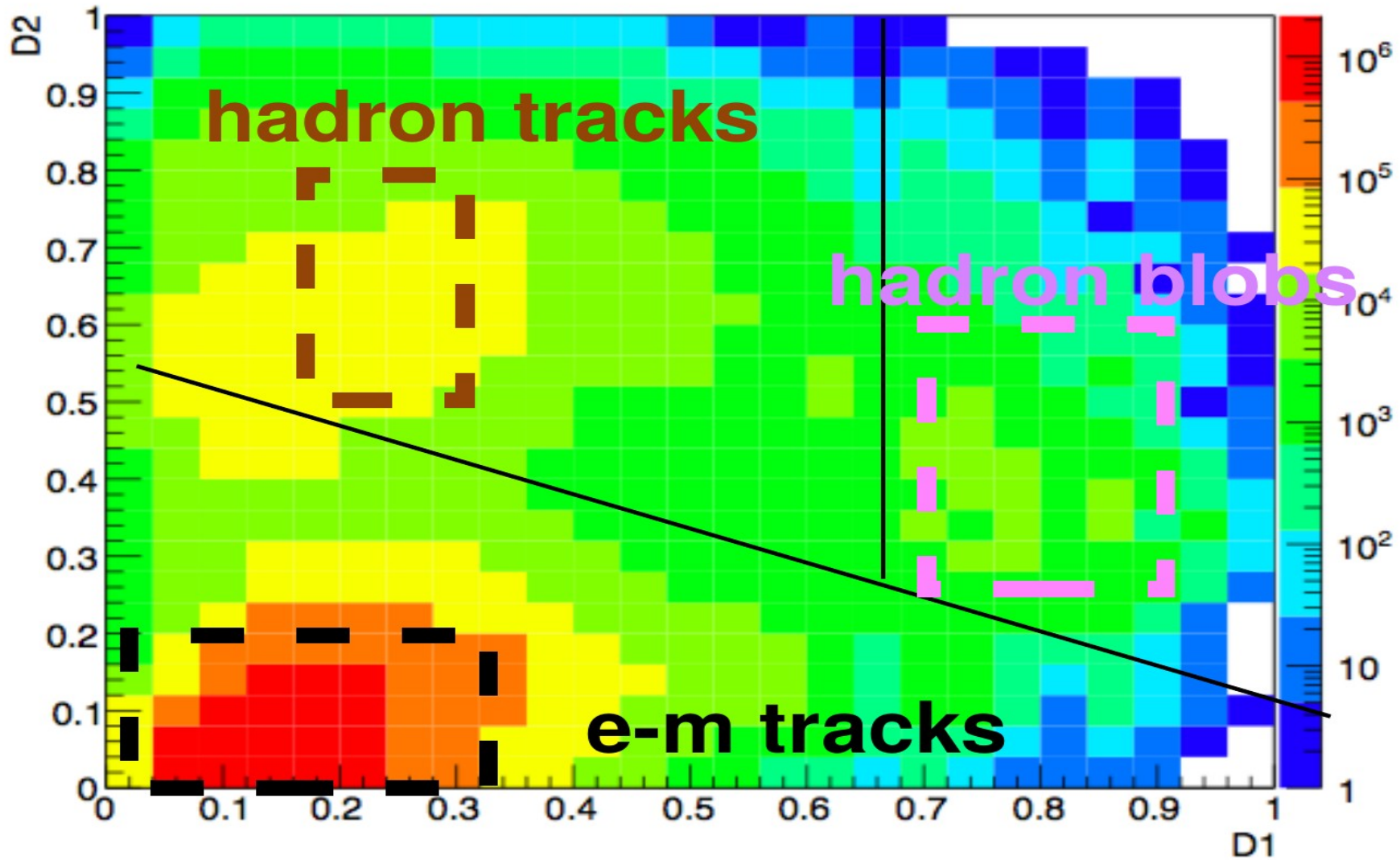
$T=20$ - threshold

$s_T=3$ - square of the cluster above the threshold T

$D_2=0.75$

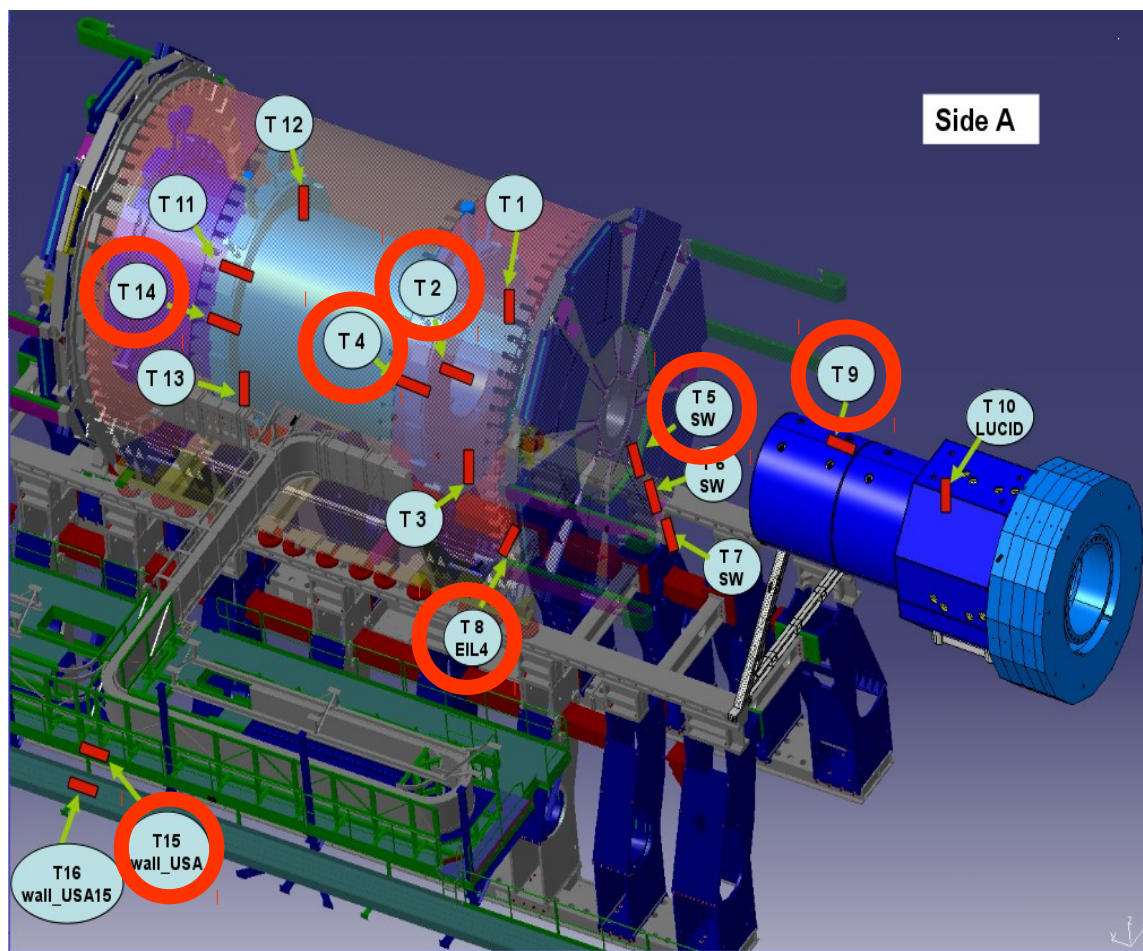
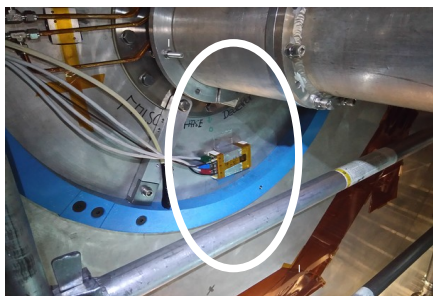
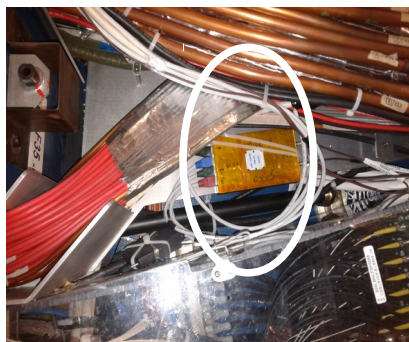
D_2 characterises energy distribution over the pixels

Particle identification



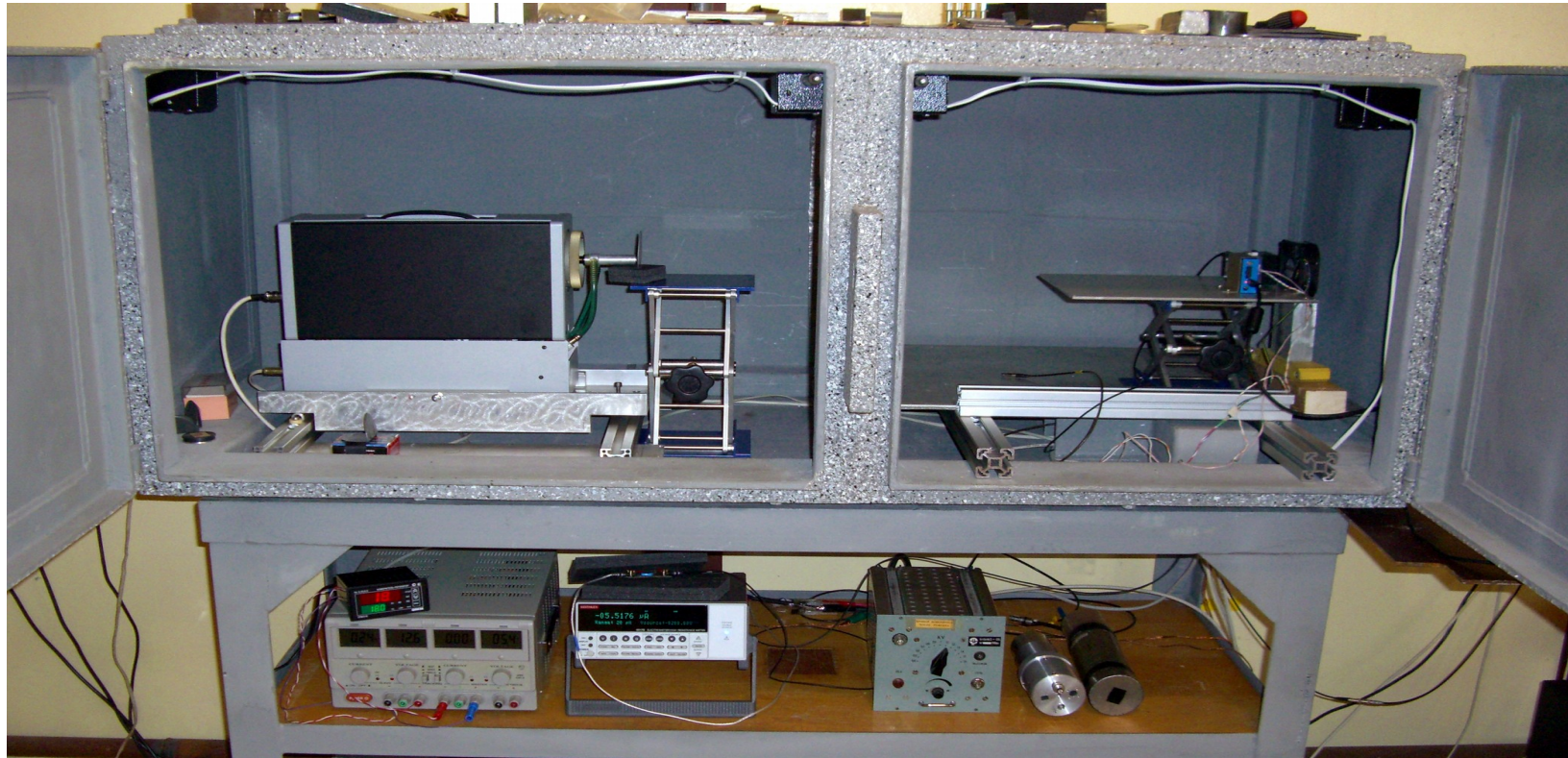
ATLAS GaAsPix

15 GaAs:Cr based Timepix detectors were installed in the ATLAS pit in 2016-2017 to monitor the radiation background



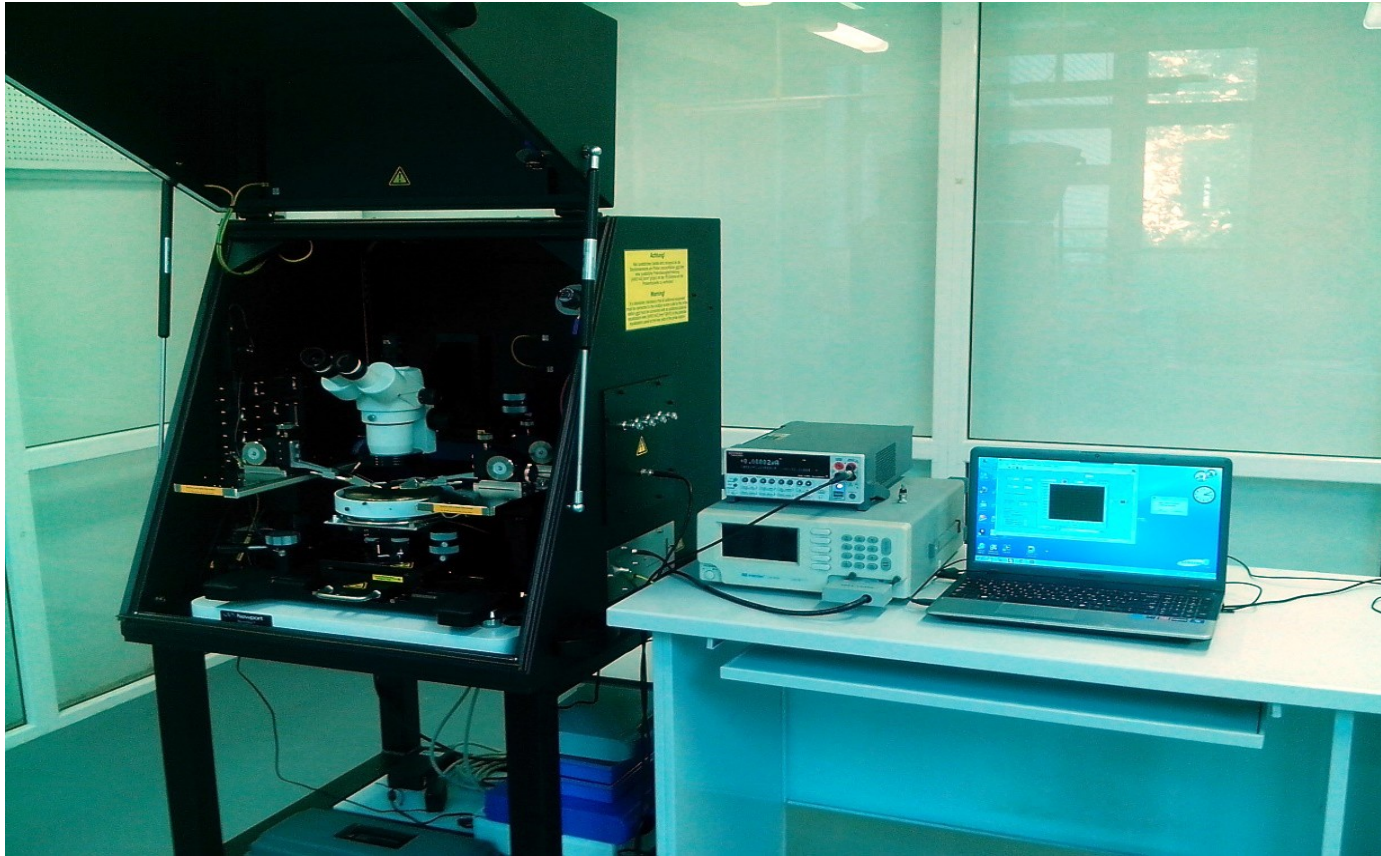
Infrastructure

X-ray facility 'Kalan'



X-ray source SourceRay SB120:
Focal spot $\sim 70 \mu\text{m}$
X-ray energy up to 120 keV

Probe station Cascade Microtech EPS150TESLA

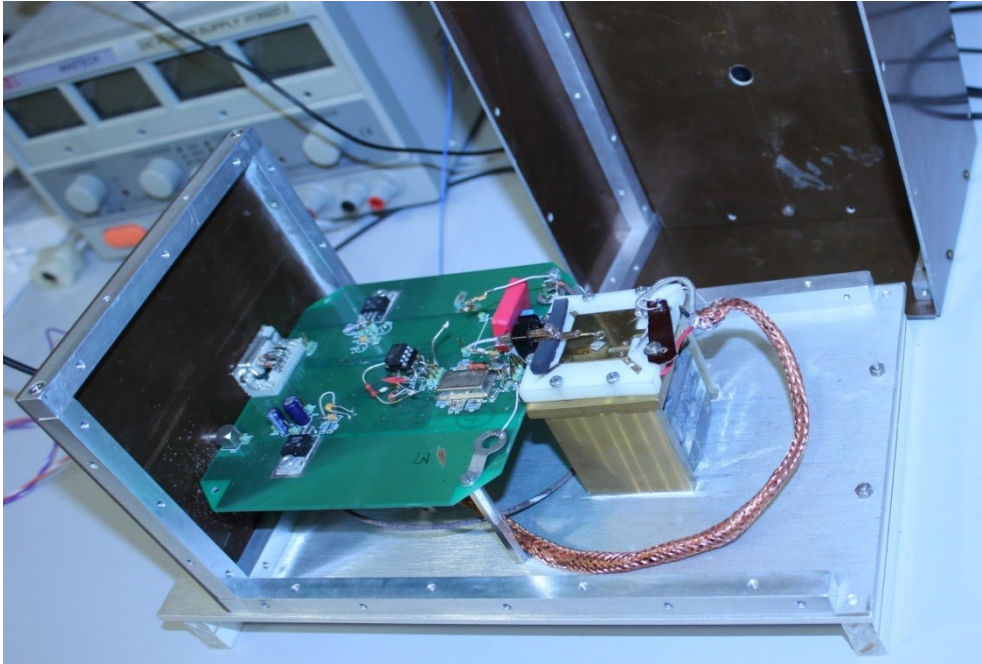


I-V measurements (V up to 1 kV, I range 0.1 nA — 100 mA, precision $\leq 5\%$)

C-V measurements

Probe size 5 μm x 5 μm

CCE meter

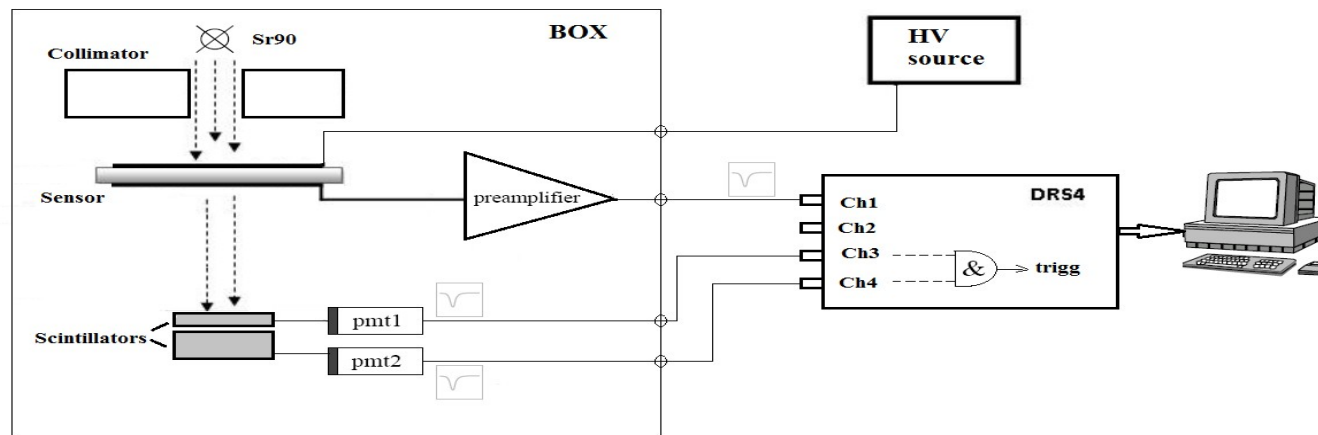


Capable to measure CCE down to 1%

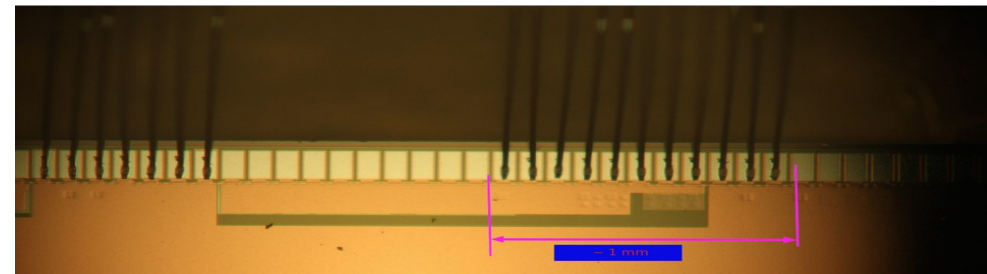
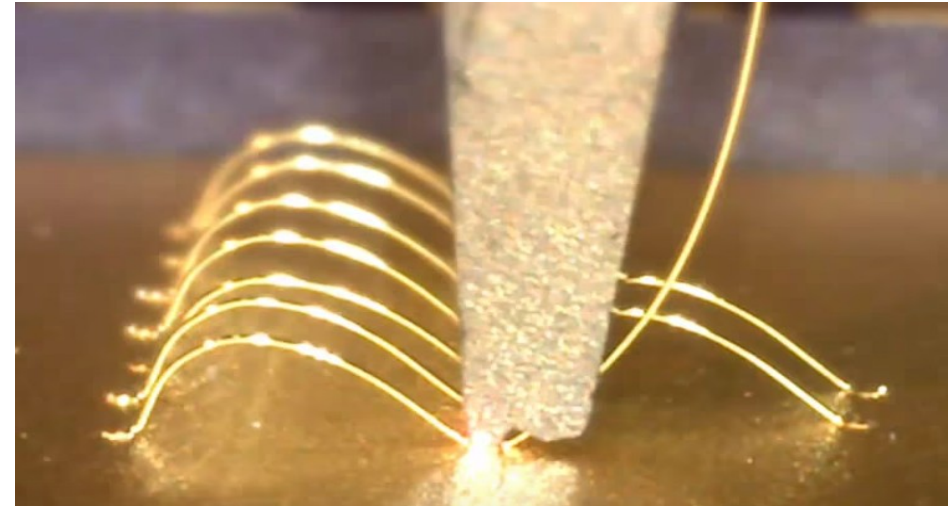
CCE measurement ~ 15 min

I-V measurement ~ 10 min

Mounting the sample to a PCB is not necessary



Ultrasound wire bonder



TPT HB16

Programmable

Gold, aluminium, silver & copper wire

Wire sizes from 17 μ m to 75 μ m

Wedge, ball & ribbon bonding

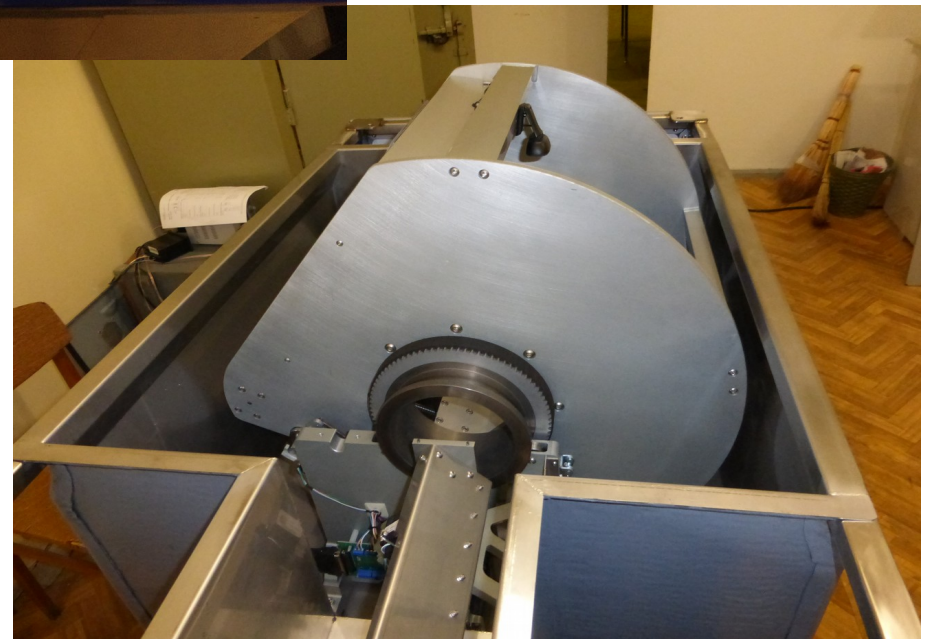
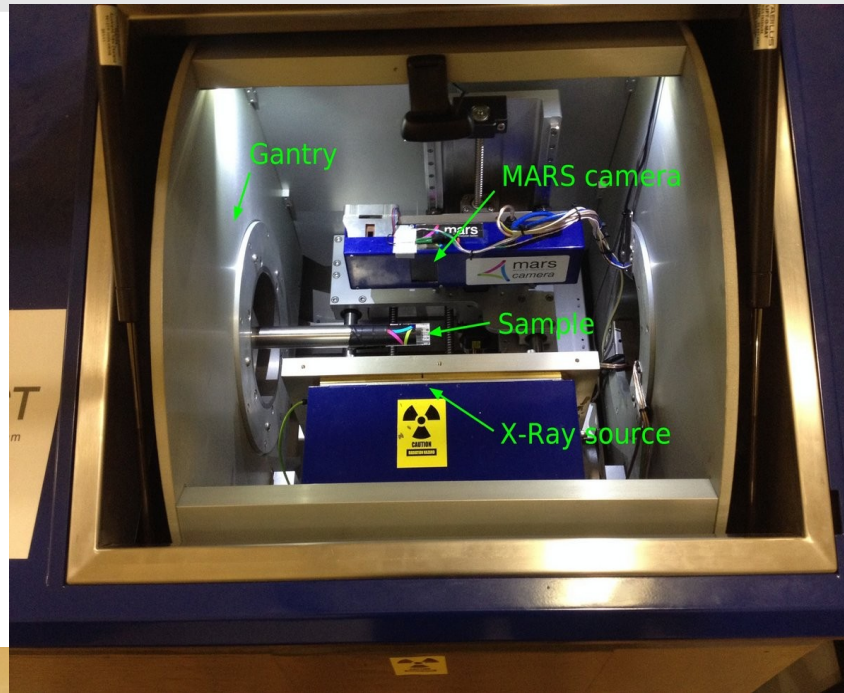
microCT

MARS-CT

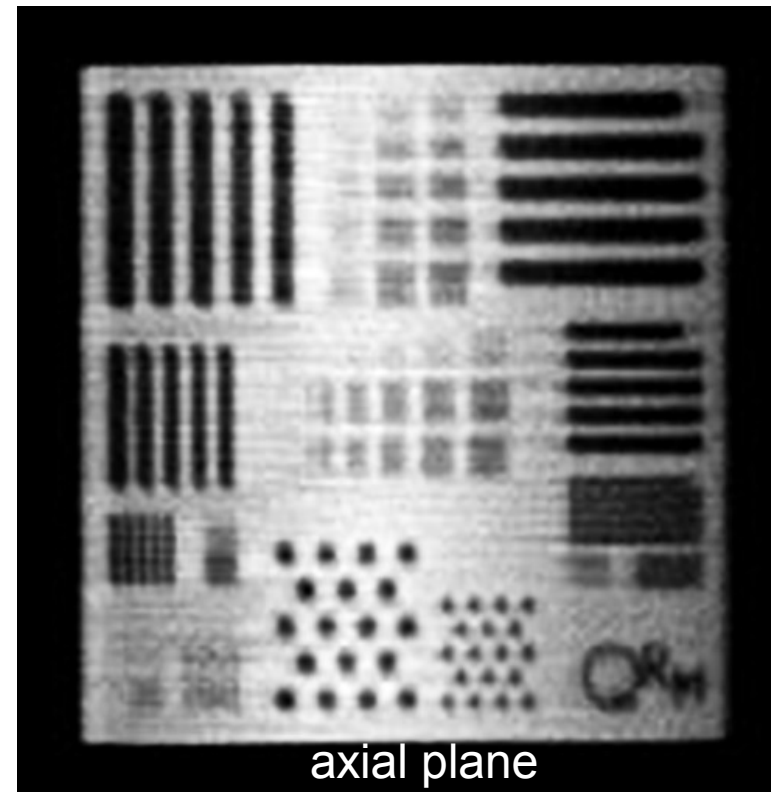
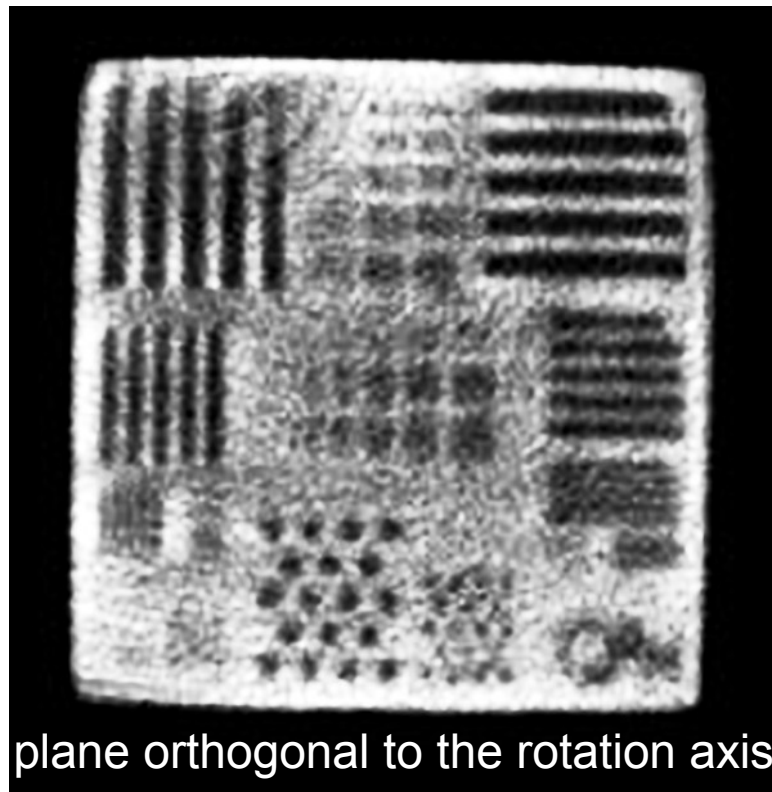
- Fully-functional microCT scanner equipped with GaAs:Cr Medipix detectors
- X-ray energy up to 120 keV
- Current up to 350 μ A
- Sample size up to \varnothing 10 cm X 30 cm
- The sample is immovable
- Geometrical magnification up to 1.8 times (big samples) or up to 4 times (small samples)



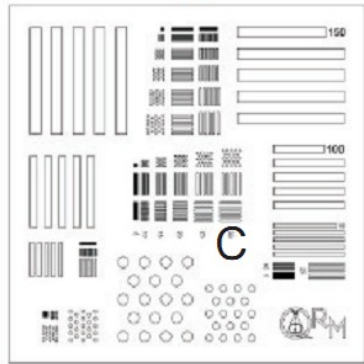
Manufactured by MARS Bioimaging Ltd., New Zealand



Spatial resolution



B



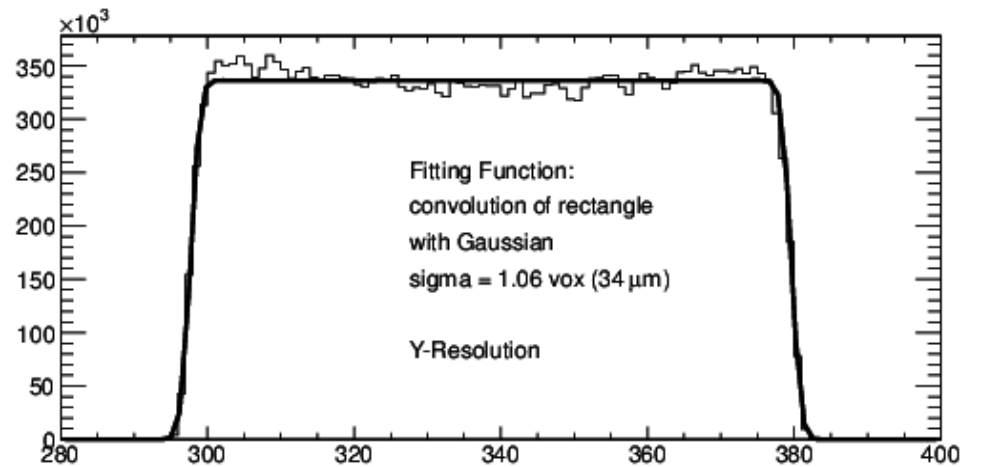
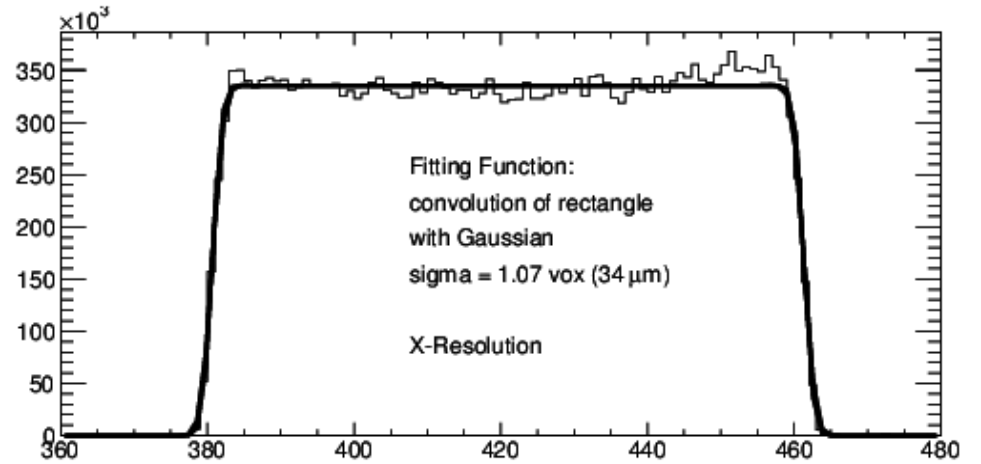
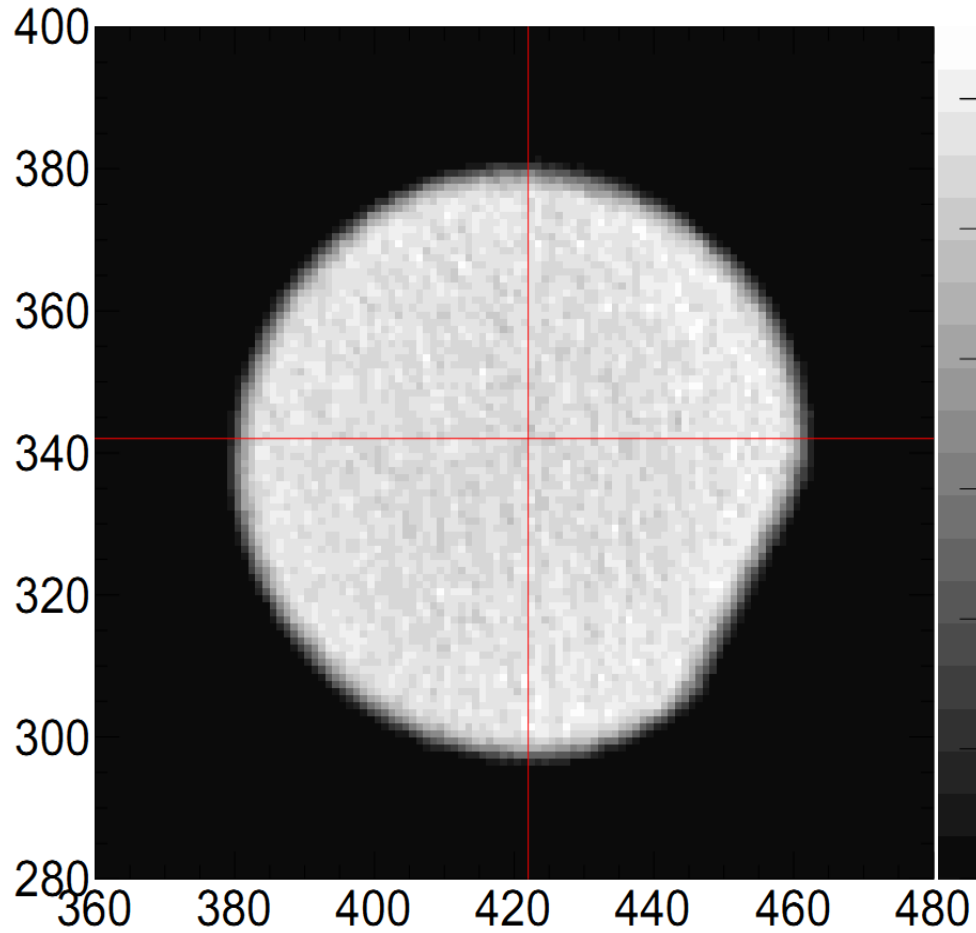
E

Block	linewidth (μm)	linepairs per pattern	points (μm)	points per pattern
A	5, 10, 25, 50, 100, 150	5		
B	5, 10, 15, 20, 25, 30	5	5, 10, 15, 20, 25, 30	18
C	5, 10, 15, 20, 25, 30	5	5, 10, 15, 20, 25, 30	18
D			5, 10, 25, 50, 100, 150	18
E	5, 10, 25, 50, 100, 150	5		

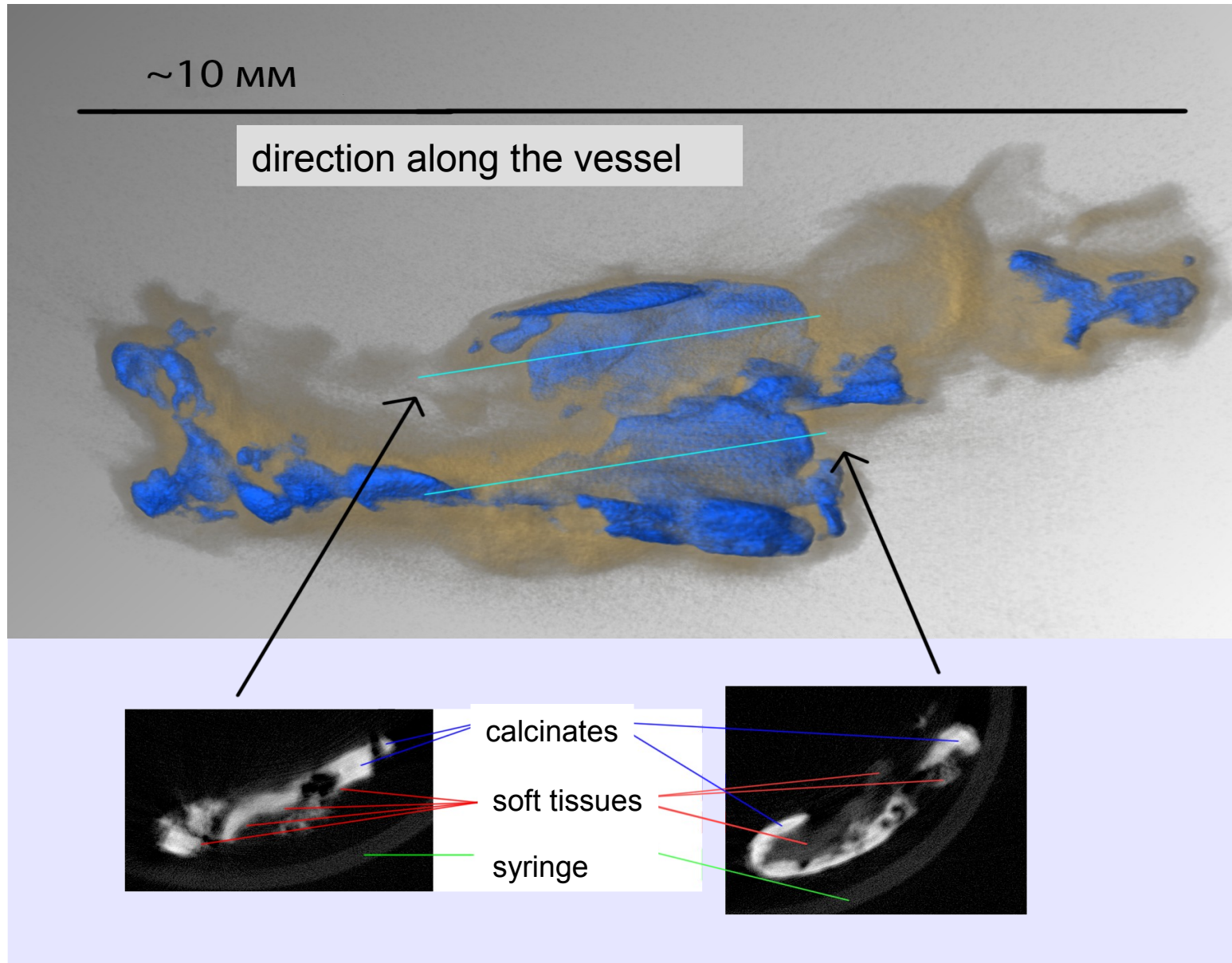
D

Spatial resolution

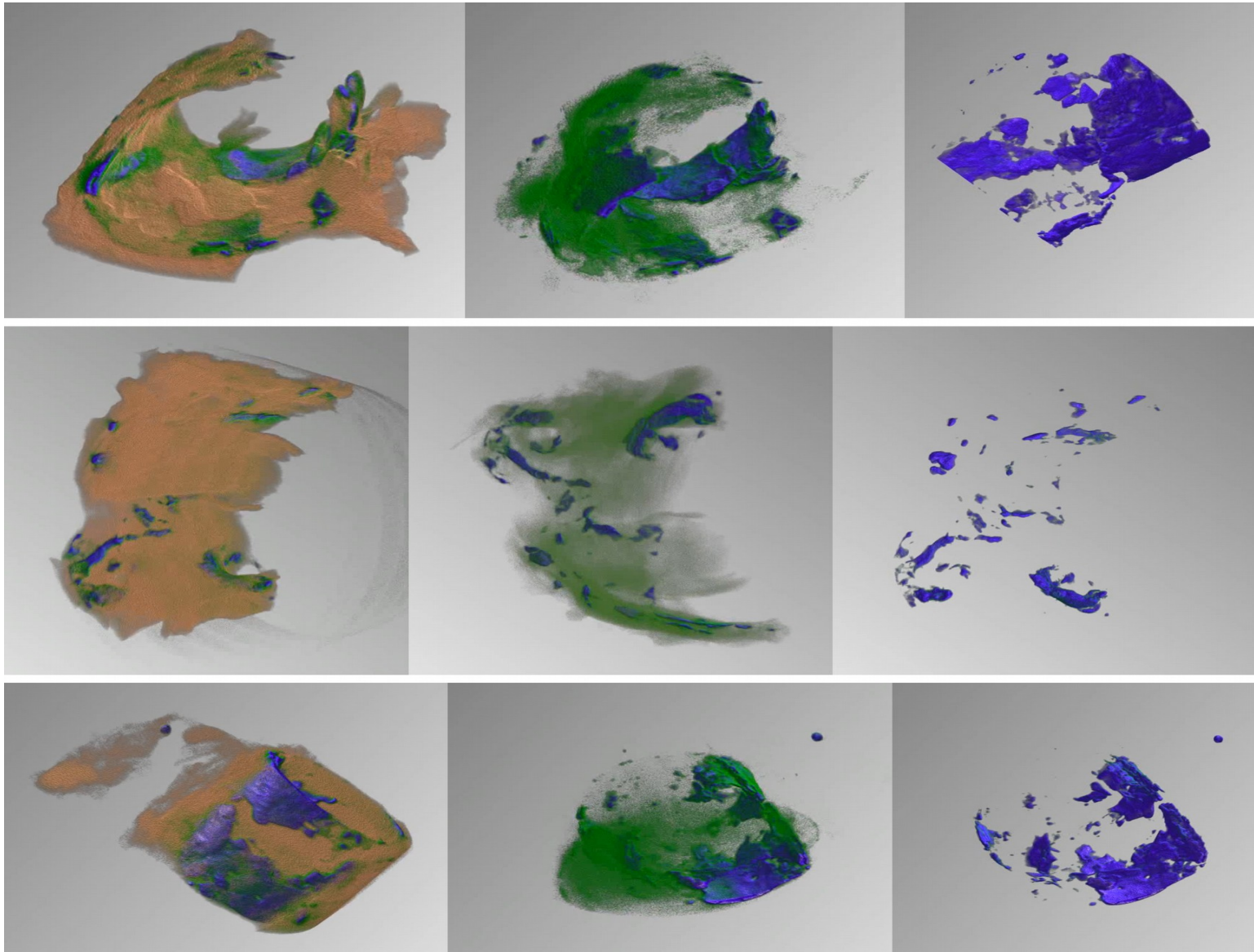
2.7 mm Al wire



Atherosclerotic plaque

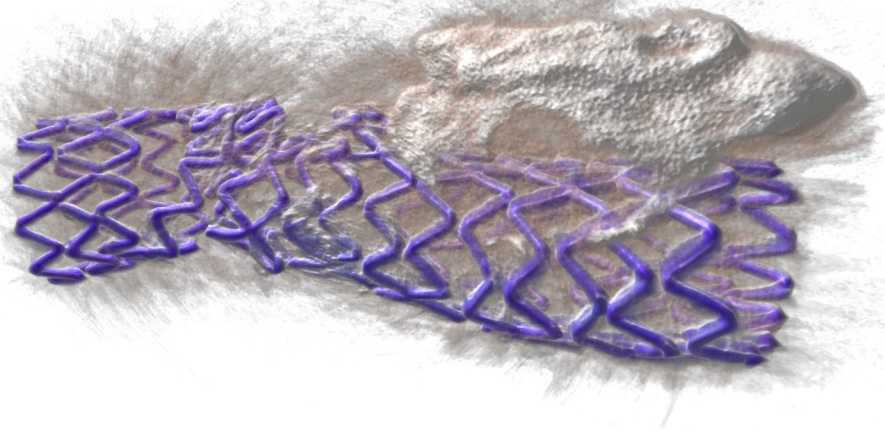


Sample of an abdominal aorta

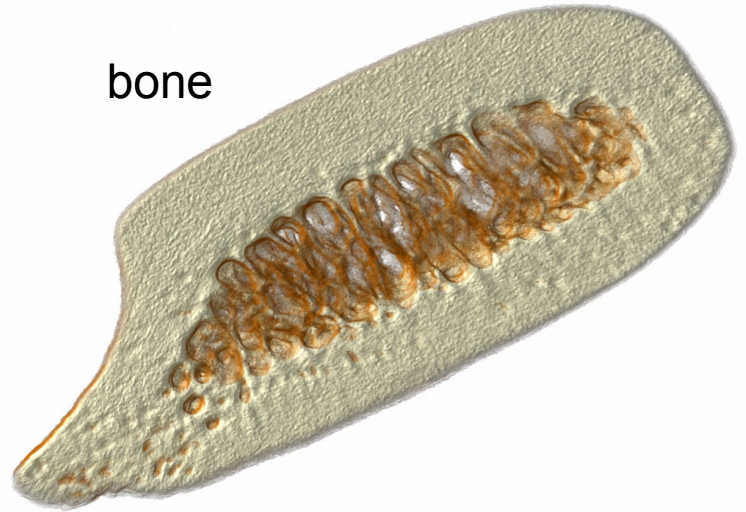


More samples

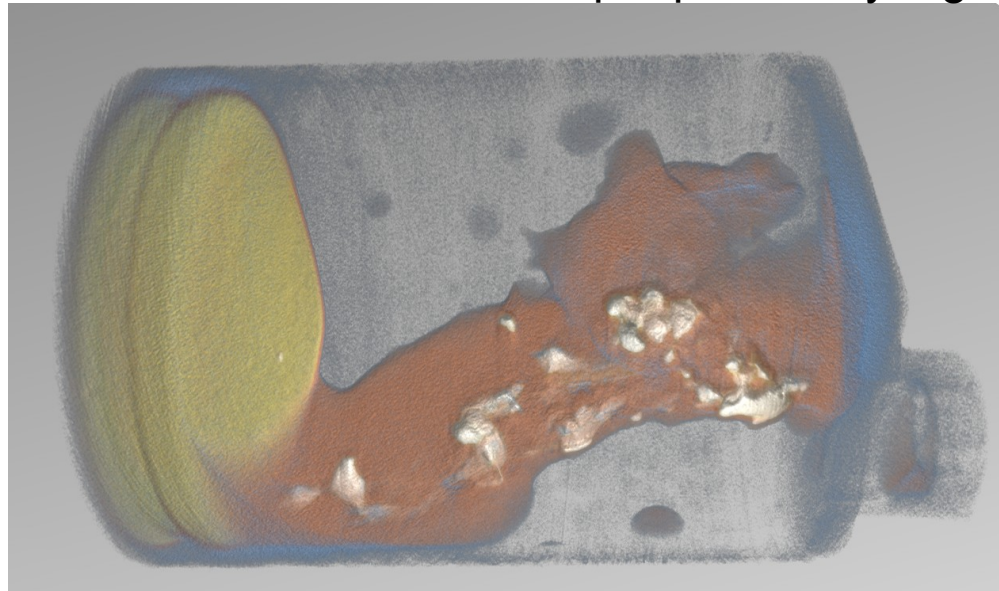
stent in a vessel



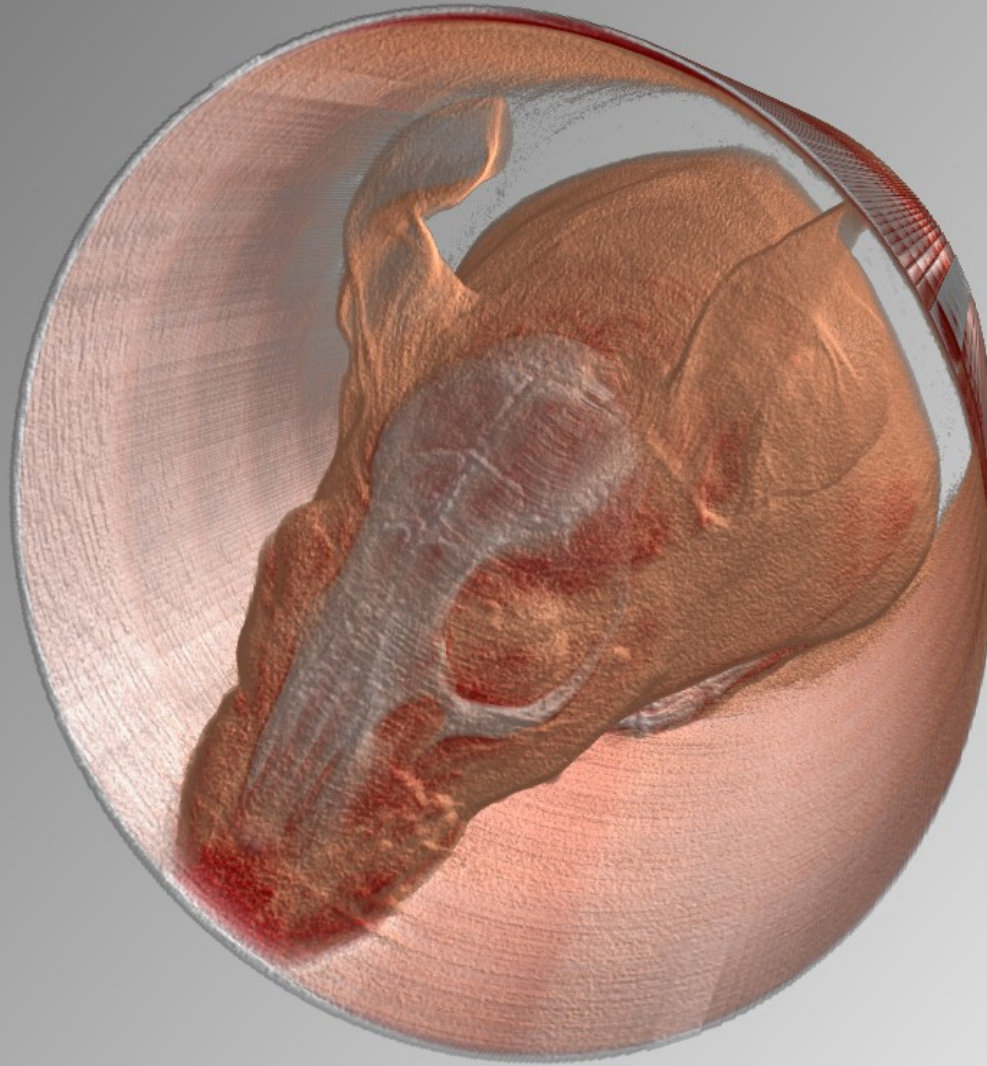
bone



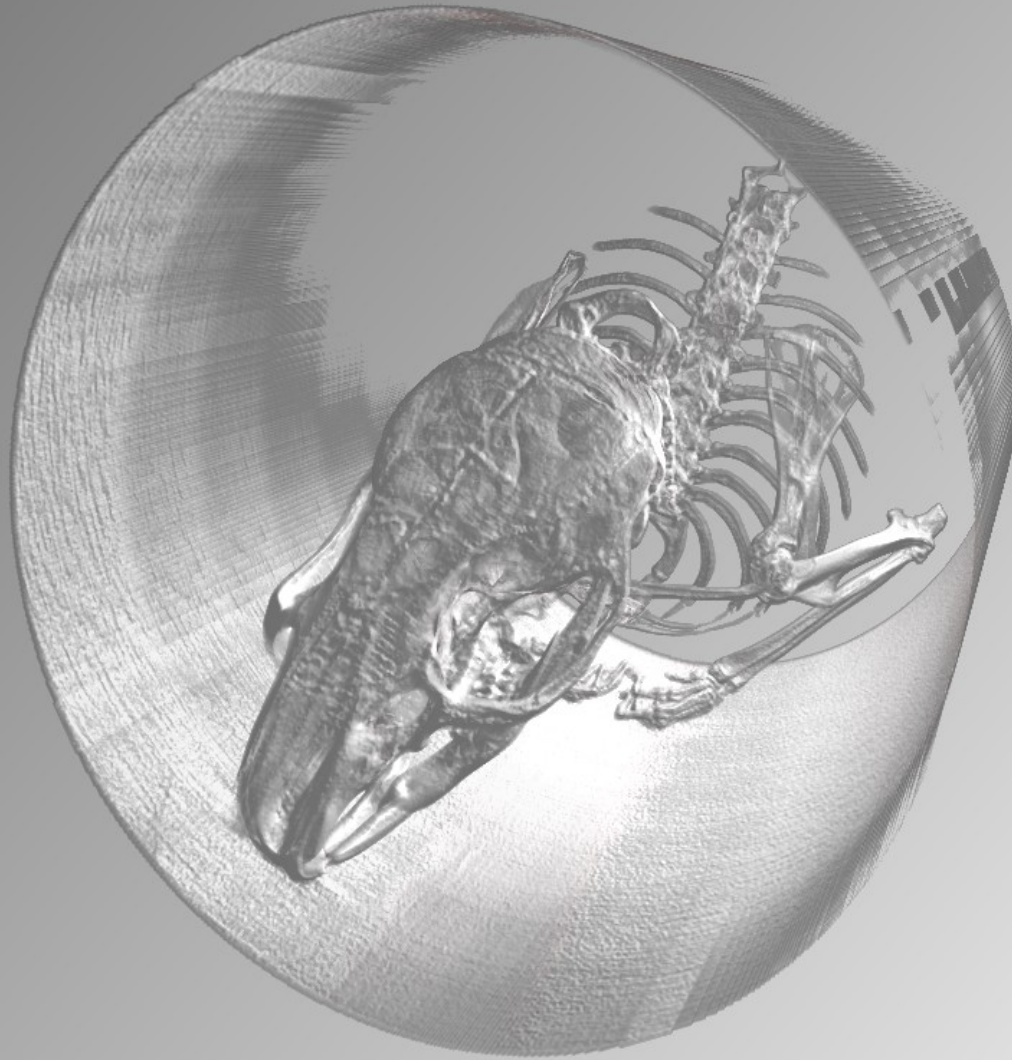
carotid plaque in a syringe



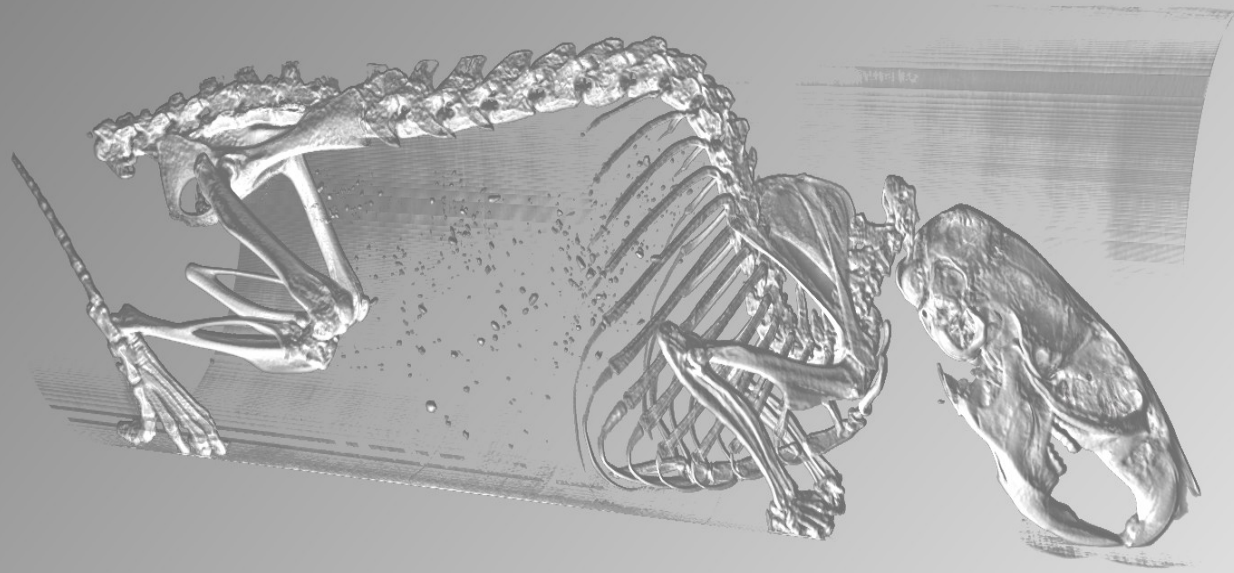
Mouse



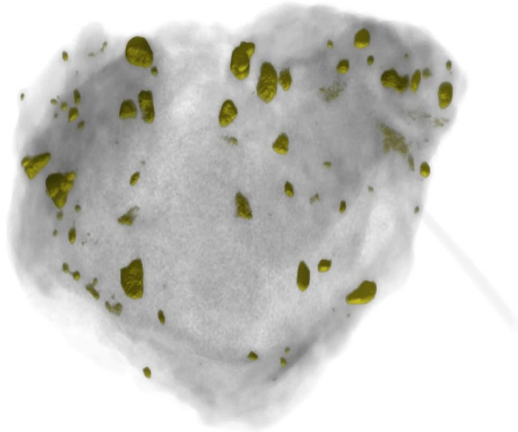
Mouse



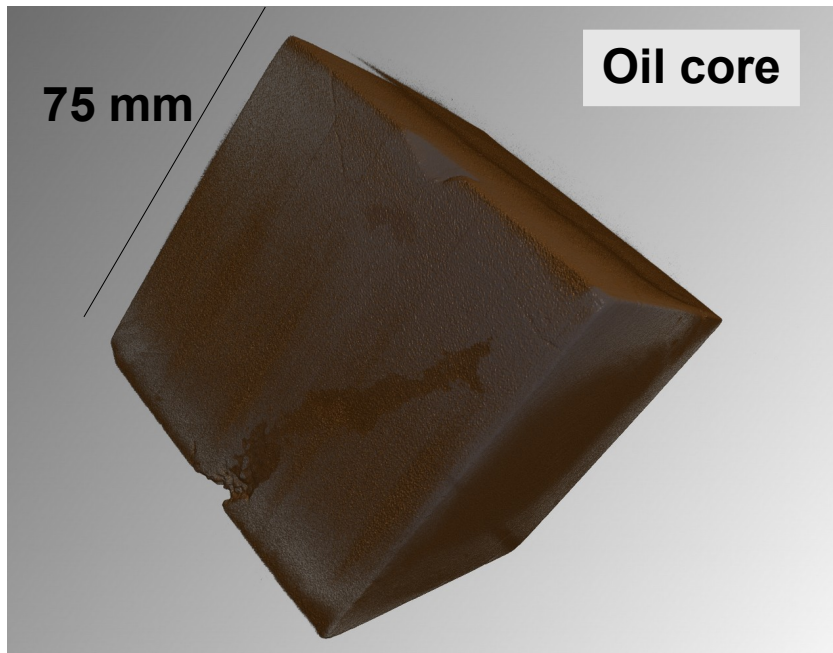
Mouse



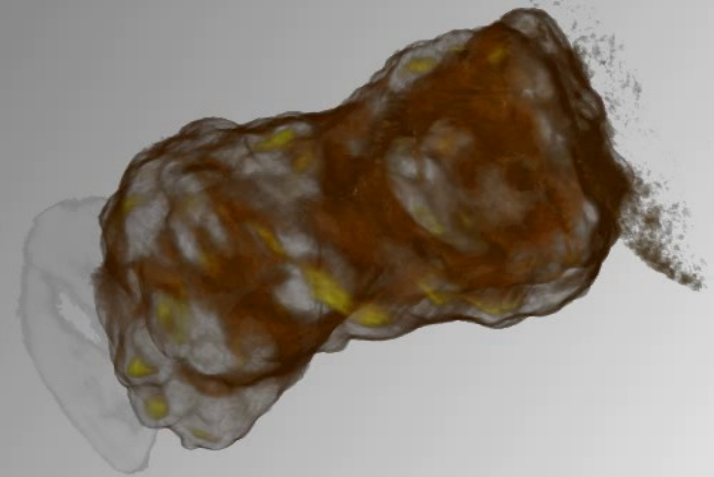
Chromites in manganese ore



1 mm

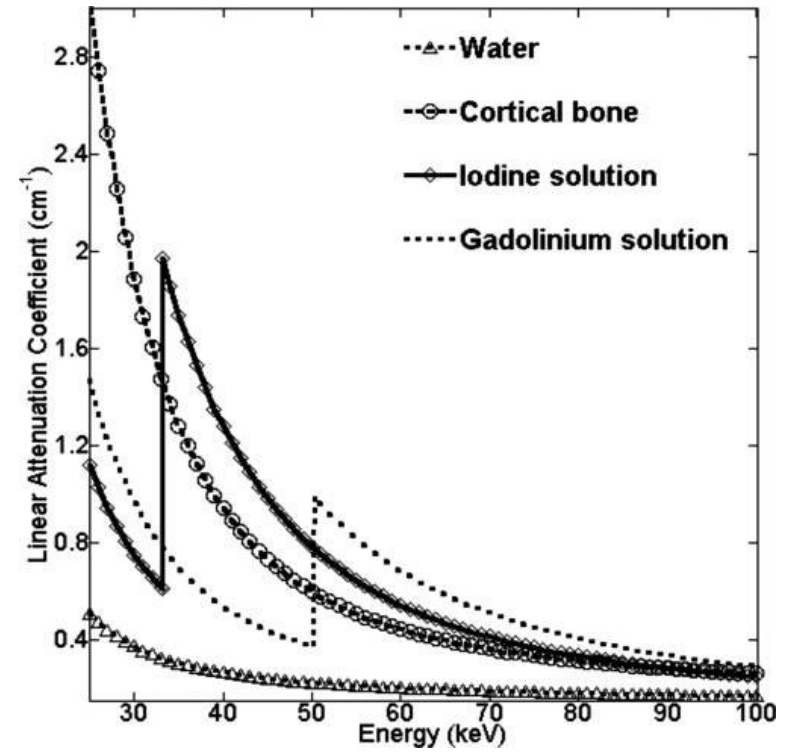
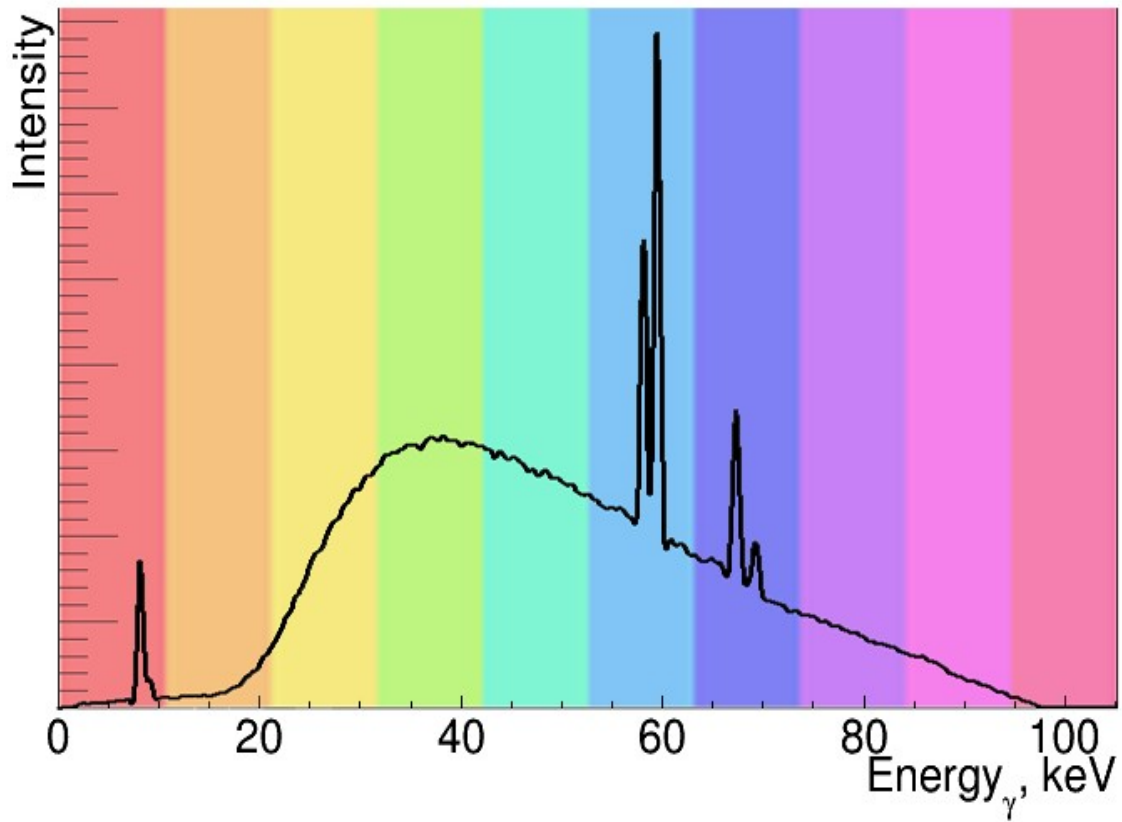


Titanomagnetite from Pudozhgorskoye deposit

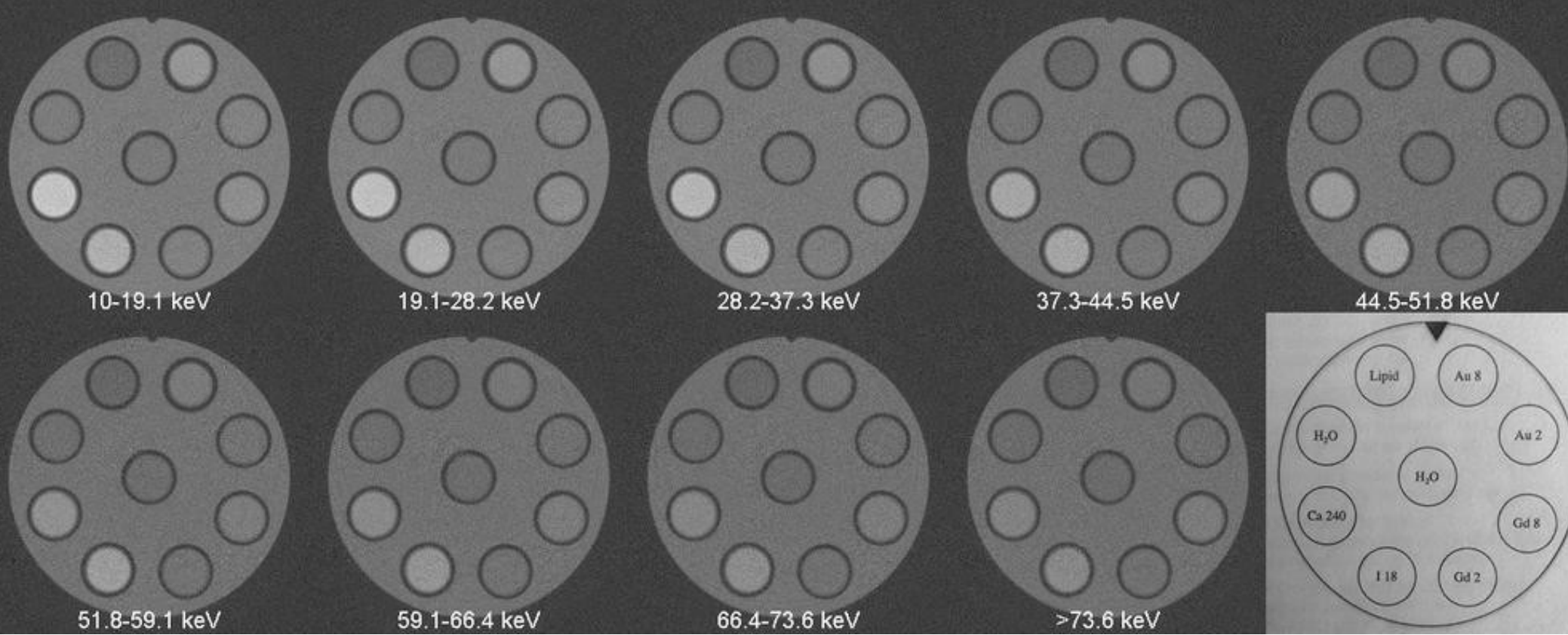


Spectral CT

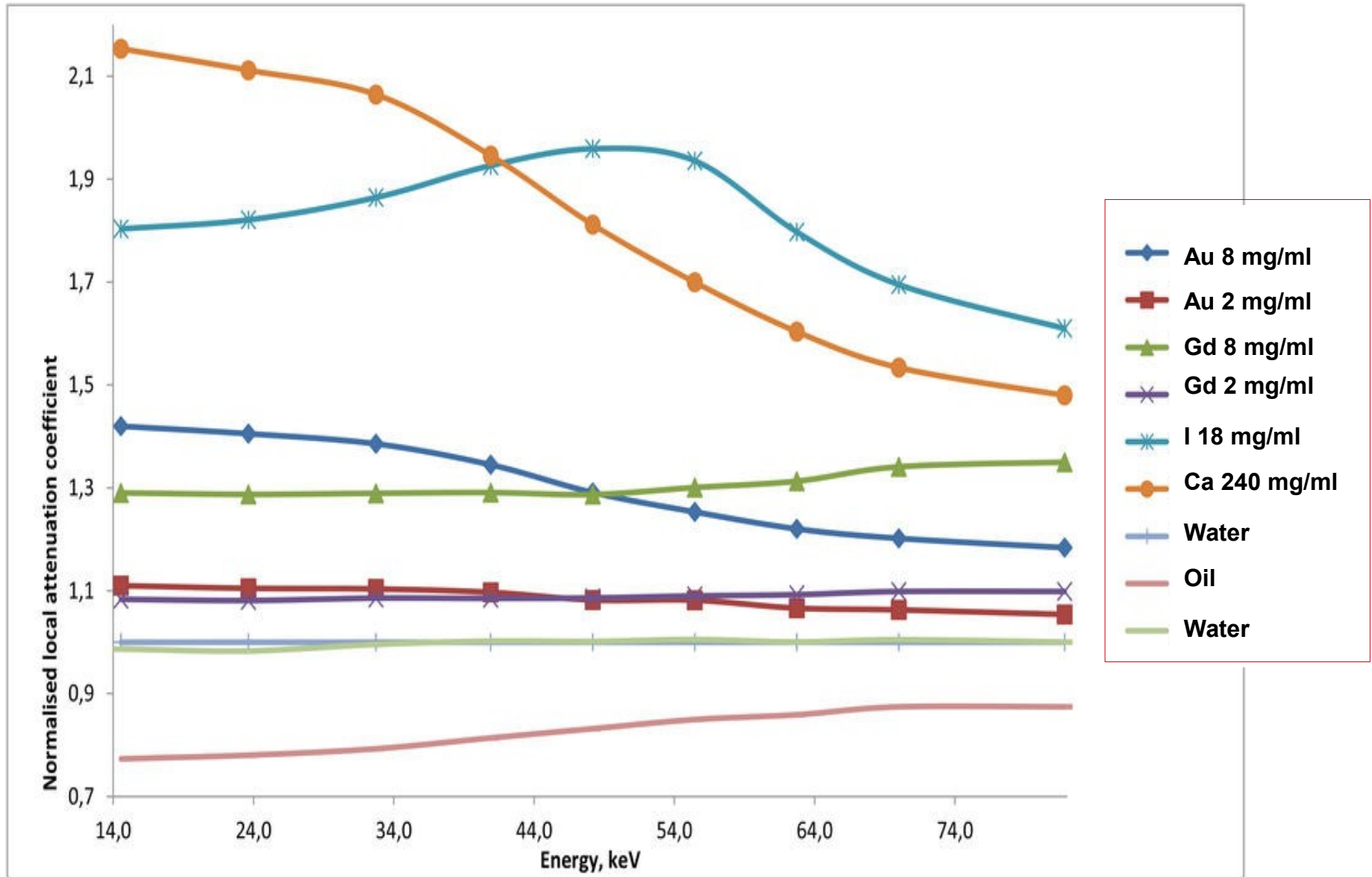
The idea



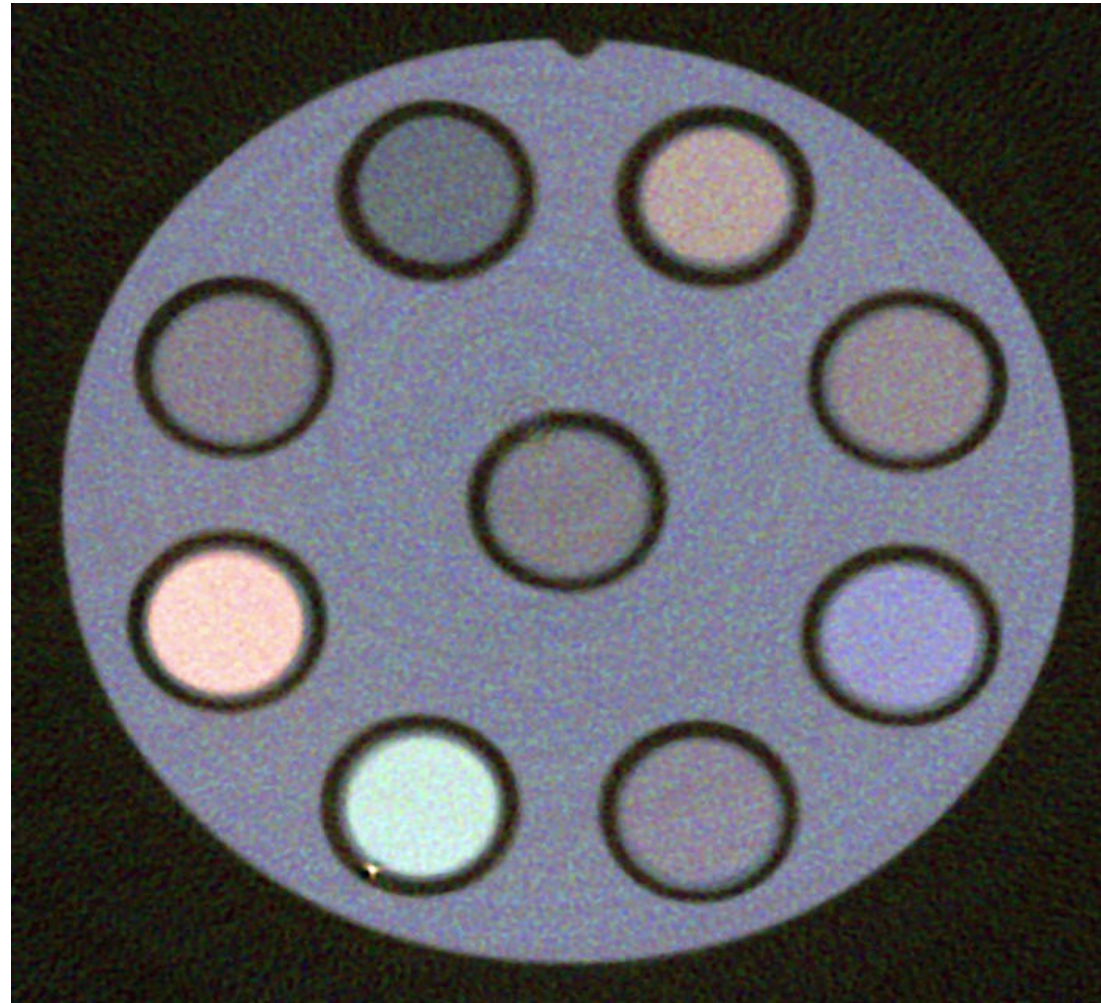
Tests with a standard phantom



Attenuation vs. X-ray Energy (measured)



Colour X-ray CT



Plans for 2018-2020

- Systematic study of response of GaAs:Cr based Medipix detectors to
 - heavy ions
 - neutrons
- Particle identification
- Model of radiation damage in GaAs:Cr → way to increase the radiation hardness?
- Spectral CT and further applications of GaAs:Cr based microCT in medicine and other fields
- Development of the relevant research infrastructure at LNP
- Preparation to develop our own Medipix4-based detectors