



Status of the concentrator chip development for TPC

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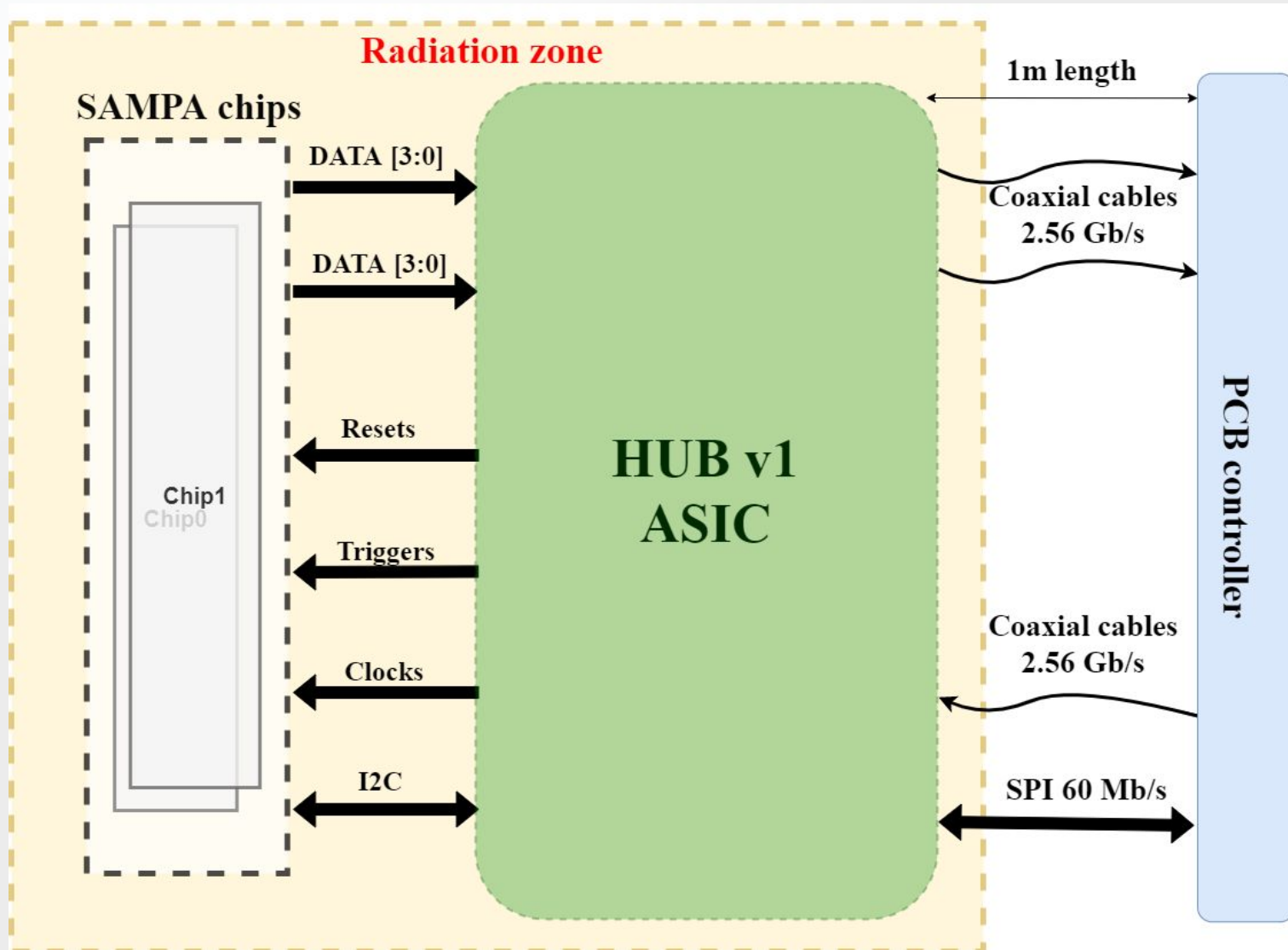
(Key designers: D. Azarov, P. Ivanov, D. Normanov, A. Serazetdinov, V. Shumikhin)

Outline

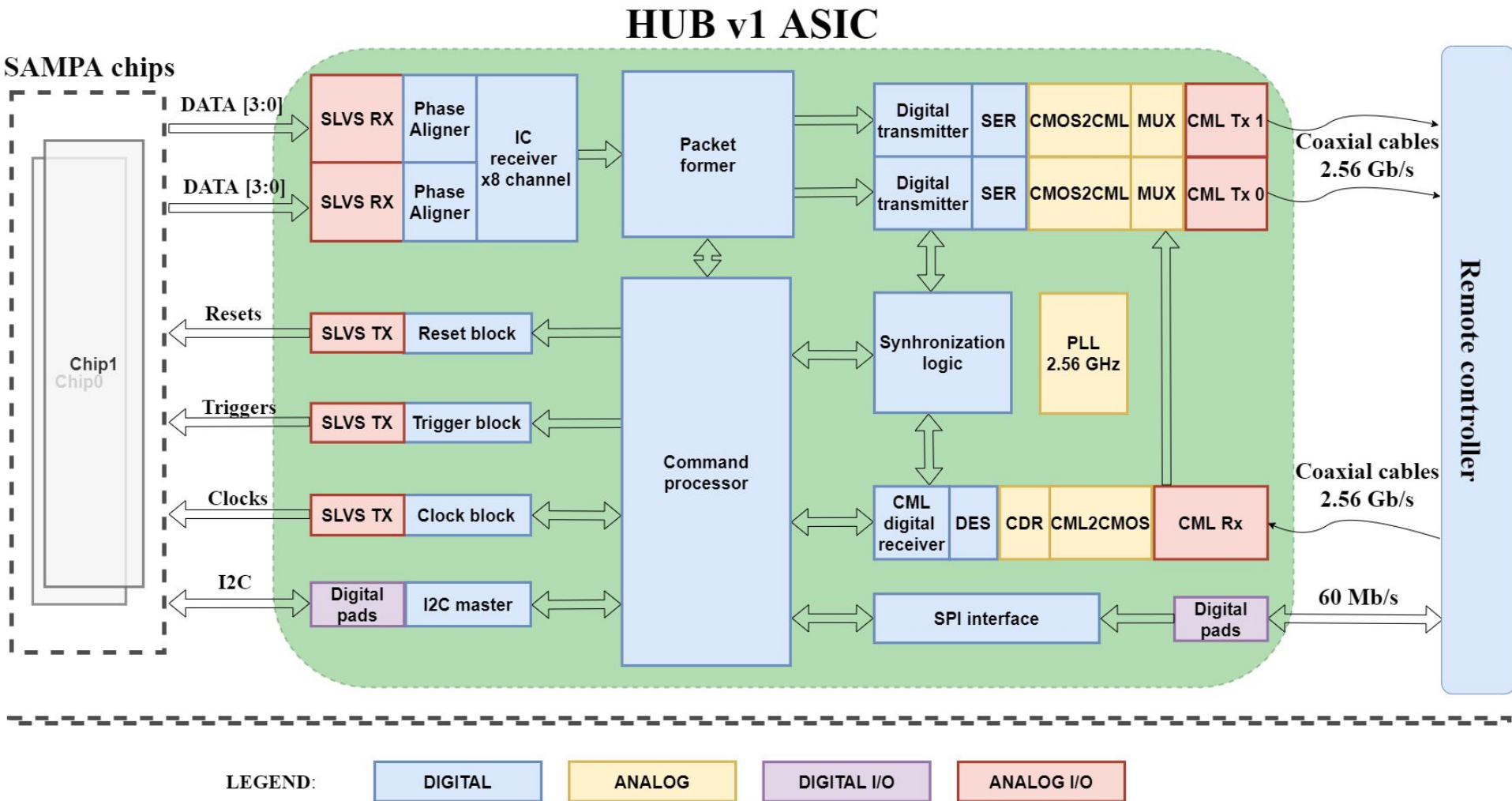
- Hub v1 ASIC
- Activity status
- Test stand
- Demonstrator for TPC
- Hub v2 ASIC

ASIC function

is data concentration and transfer from two SAMPA chips to counting room via fast 2.56 Gb/s bi-directional interface



Block diagram



Layout

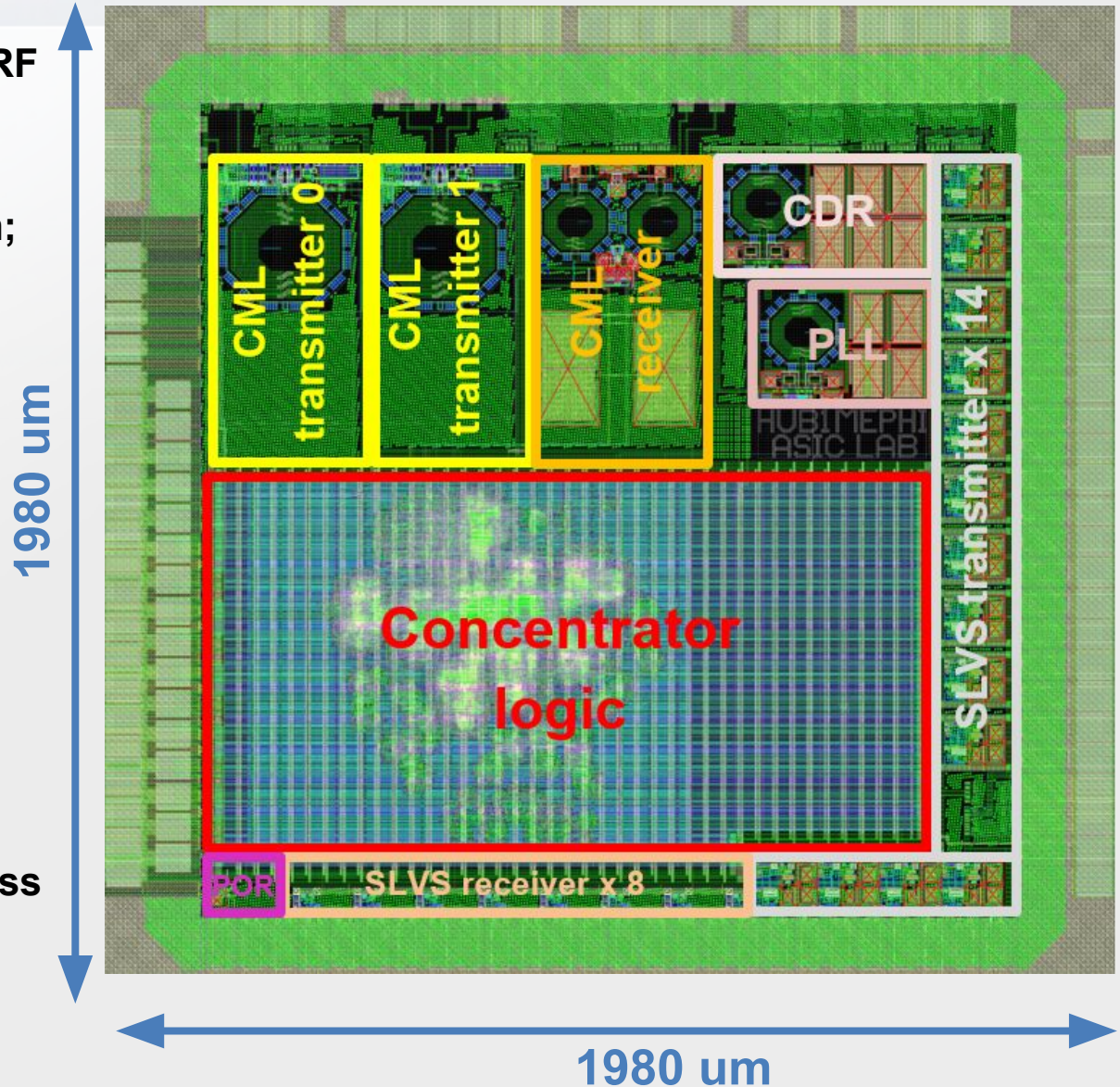
1) Process – TSMC65 LP MS RF
1P9M_6X1Z1U_RDL;

2) Chip area – 1980 x 1980 um;

3) Bond pads – 111
37 type CUP staggered
74 type IN-LINE
Pad size – 57 x 69 um
Pad Pitch – 60 um

4) Europractice technological
run of Nov. 2020

5) 2 types of packaging:
CPGA 120 (10 pcs) & caseless
(80 dies)



Specifications

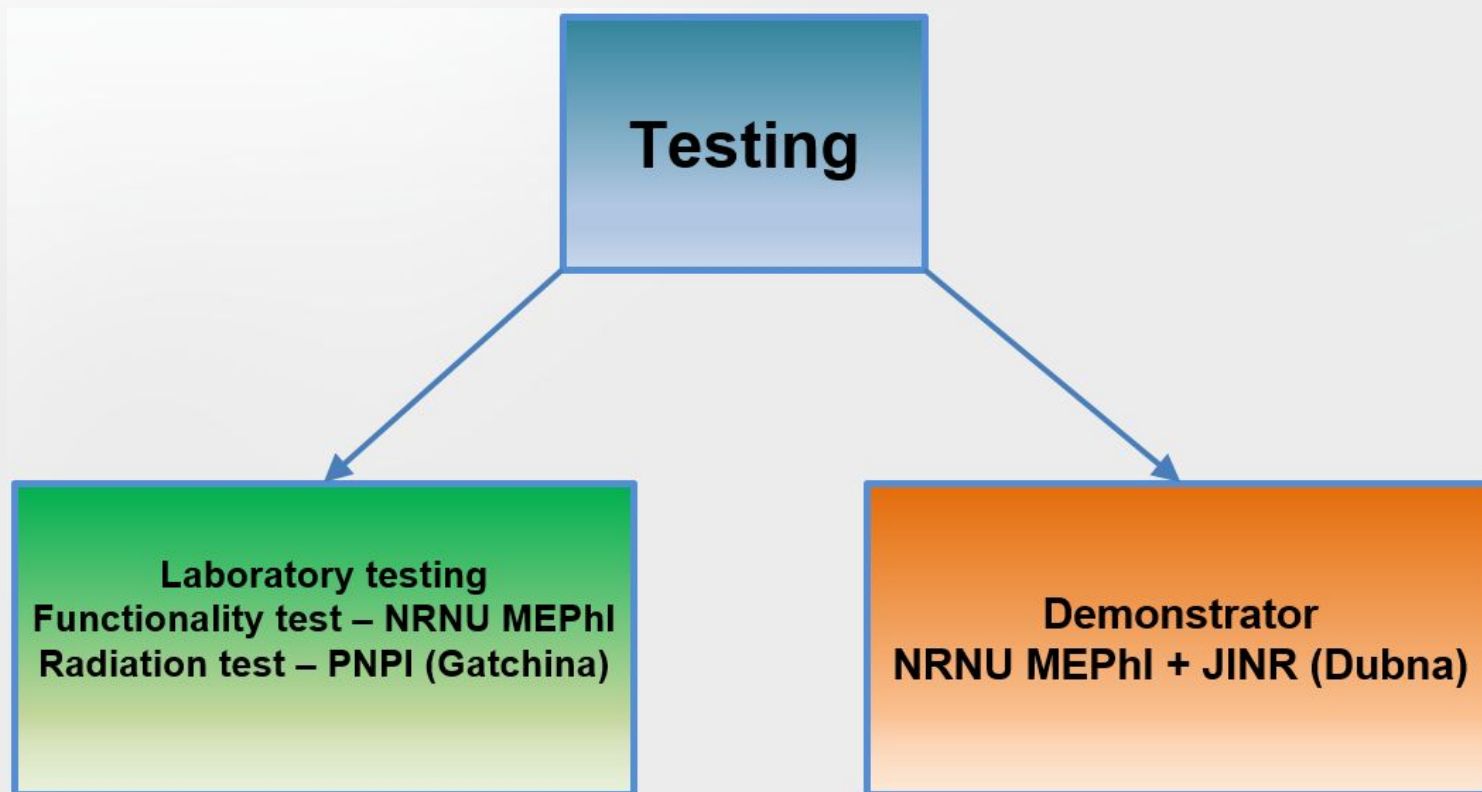
Specifications	Value
Technology	TSMC CMOS 65 nm
I/O voltage	2.5 V
Core voltage	1.2 V
Power consumption	< 500 mW
Radiation tolerance	> 100 Krad
Input control interface	1 channel, speed - 2.56 Gbit/s, type - CML
Data output interface	2 channels, speed - 2.56 Gbit/s, type - CML
Data input interface	8 channels, speed - 320 MHz, type - SLVS
Output control interface	IIC , 10 bit address , frequency 100 kHz ÷ 5 MHz, LVCMOS
Synchronization interface	6 channels, 5/10/20/40/80/160/320 Mbit/s, type - SLVS
Trigger output channels	6 channels, type - SLVS
Reset output channel	2 channels, type - SLVS

Radiation tolerance

- 1) Well characterized 65 nm TSMC (Taiwan) design process was used
- 2) The number of high-impedance nodes was reduced. To the remaining nodes low-pass filtering was applied
- 3) Channel length optimization (bandwidth vs tolerance) to reduce small channel radiation effects was done
- 4) Majority-logic schemes were employed in critical digital blocks

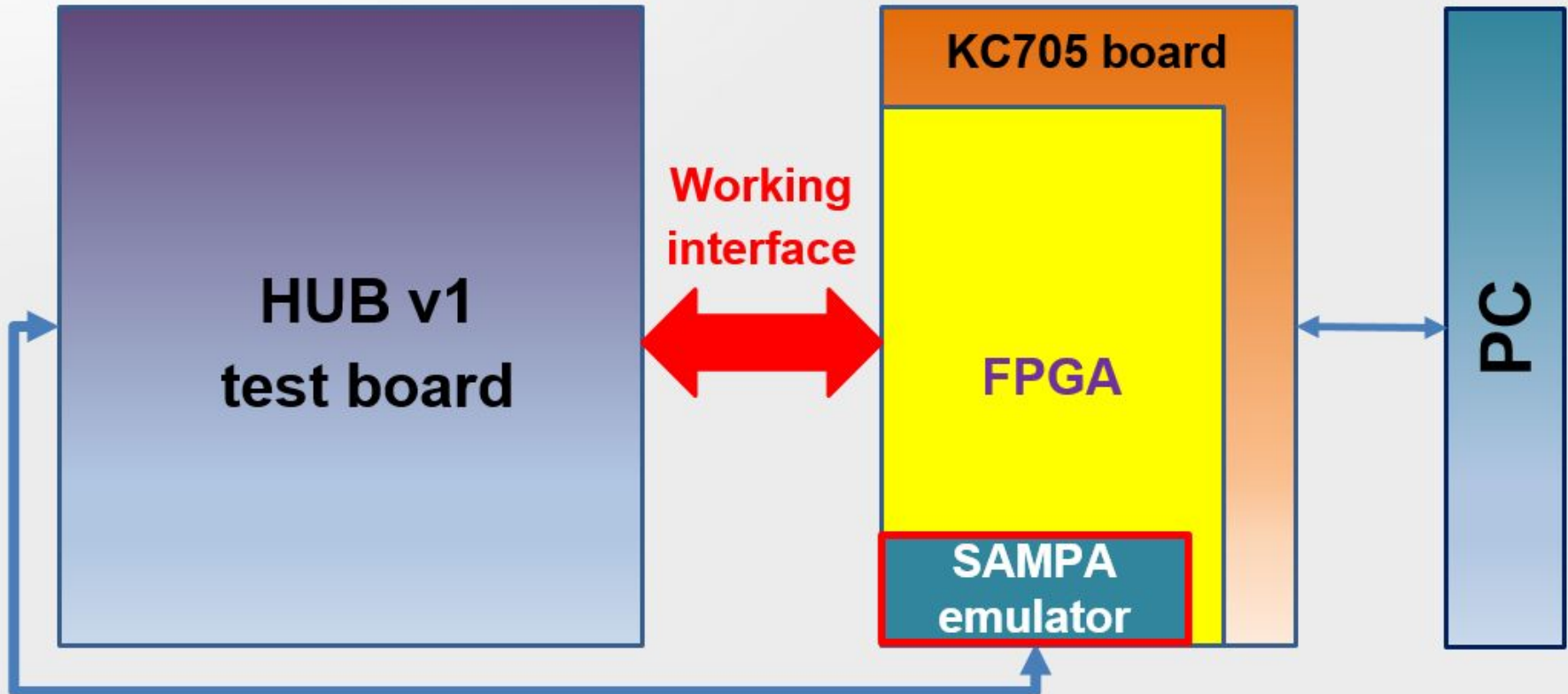
Current status

- 1) Fabricated Hub v1: 10 chips in CPGA-120 package and 80 chips - caseless
- 2) Hub v1 is in laboratory testing phase
- 3) Prototype demonstrator is being built

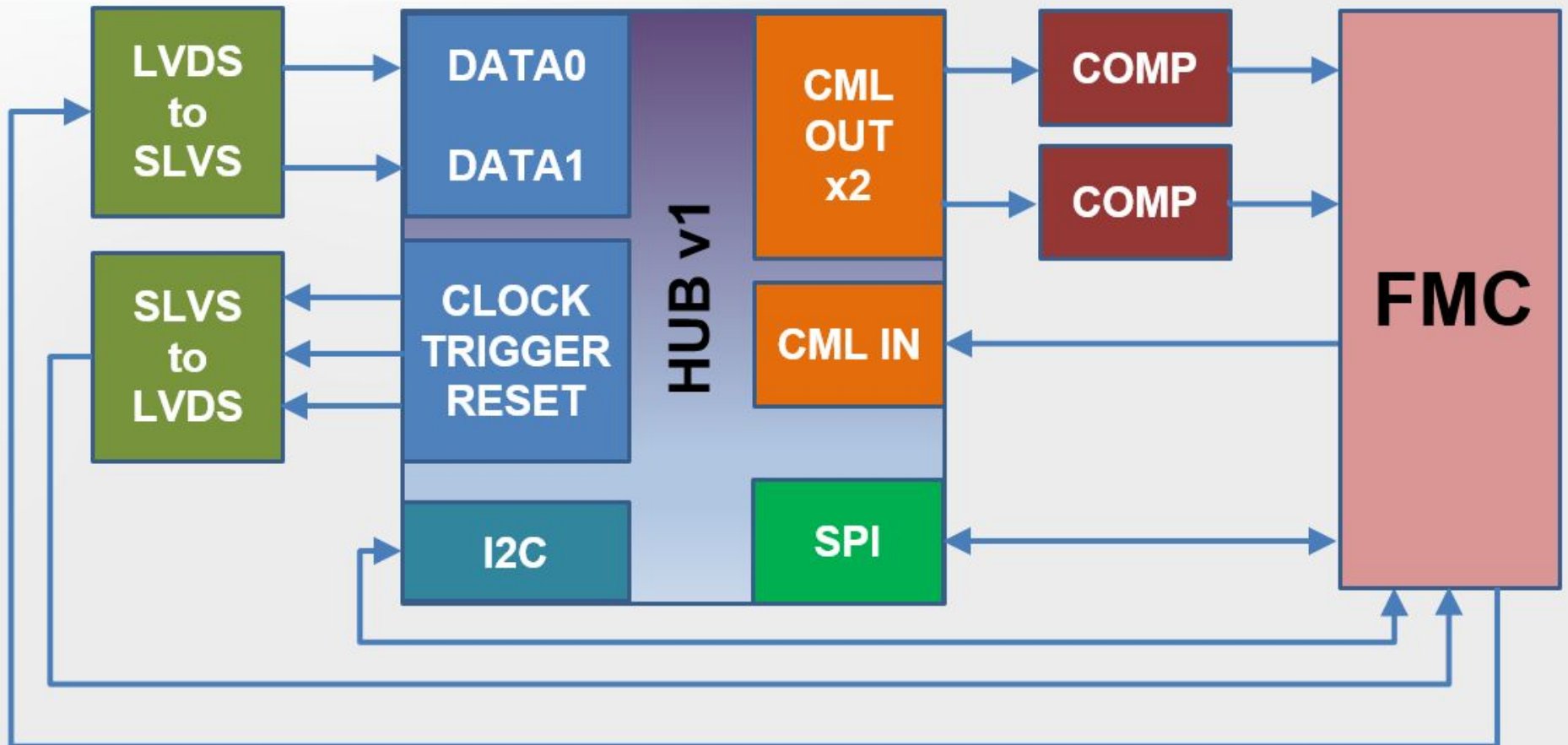


Structure of test stand

Purpose - check functionality of the chip at lab conditions

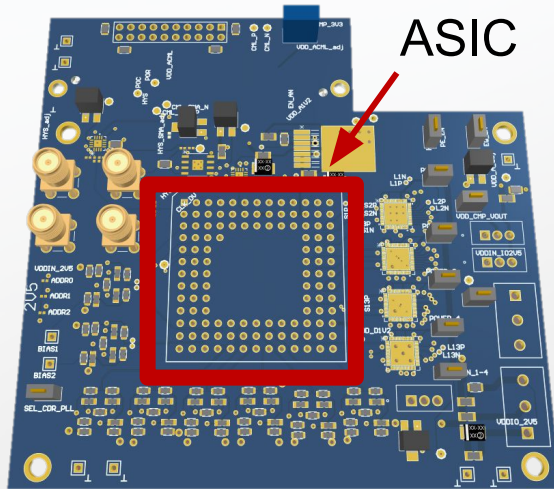


Test board block diagram



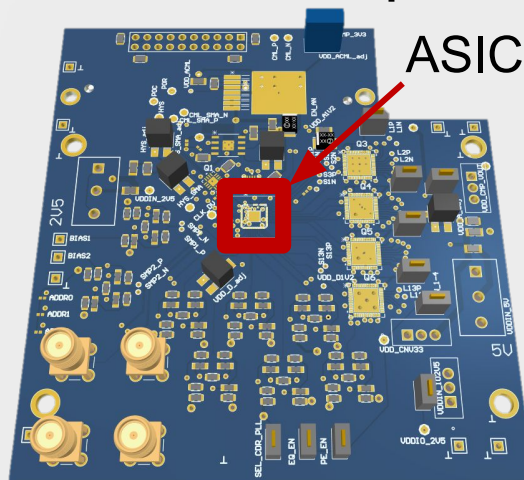
PCBs for lab tests

PCB with CPGA-120 socket



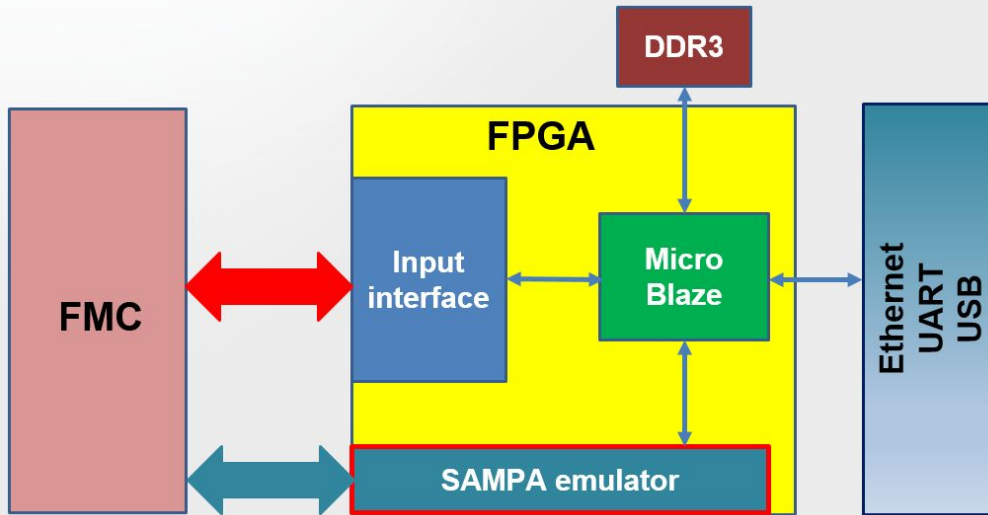
- Two versions: in CPGA-120 socket (initial testing) and caseless (final testing)
- SLVS – LVDS translators ICs and passive discrete components
- Comparators with adjustable hysteresis to evaluate CML eye-opening at different loads
- FMC HPC (on back side)

PCB with caseless chip



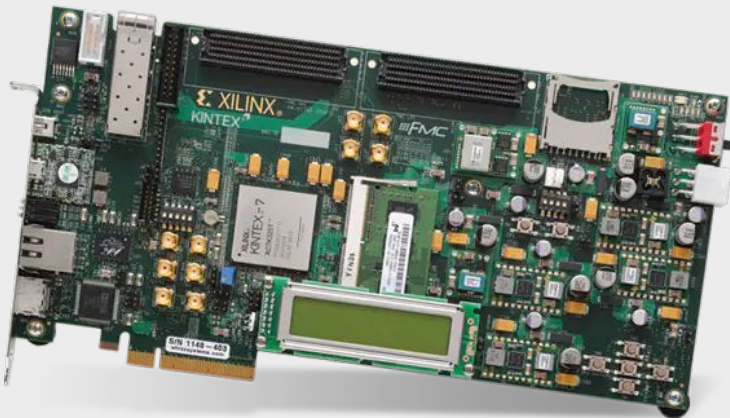
PCBs are under manufacturing

KC705 FPGA control board

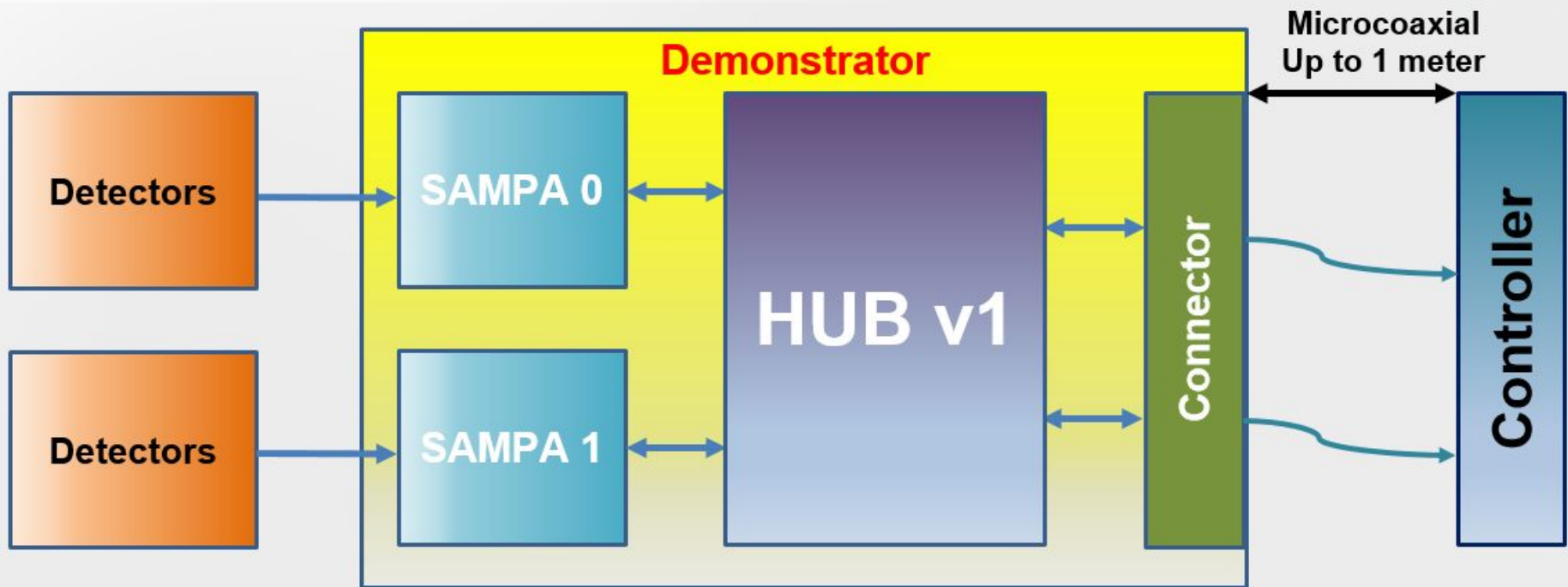


Key features:

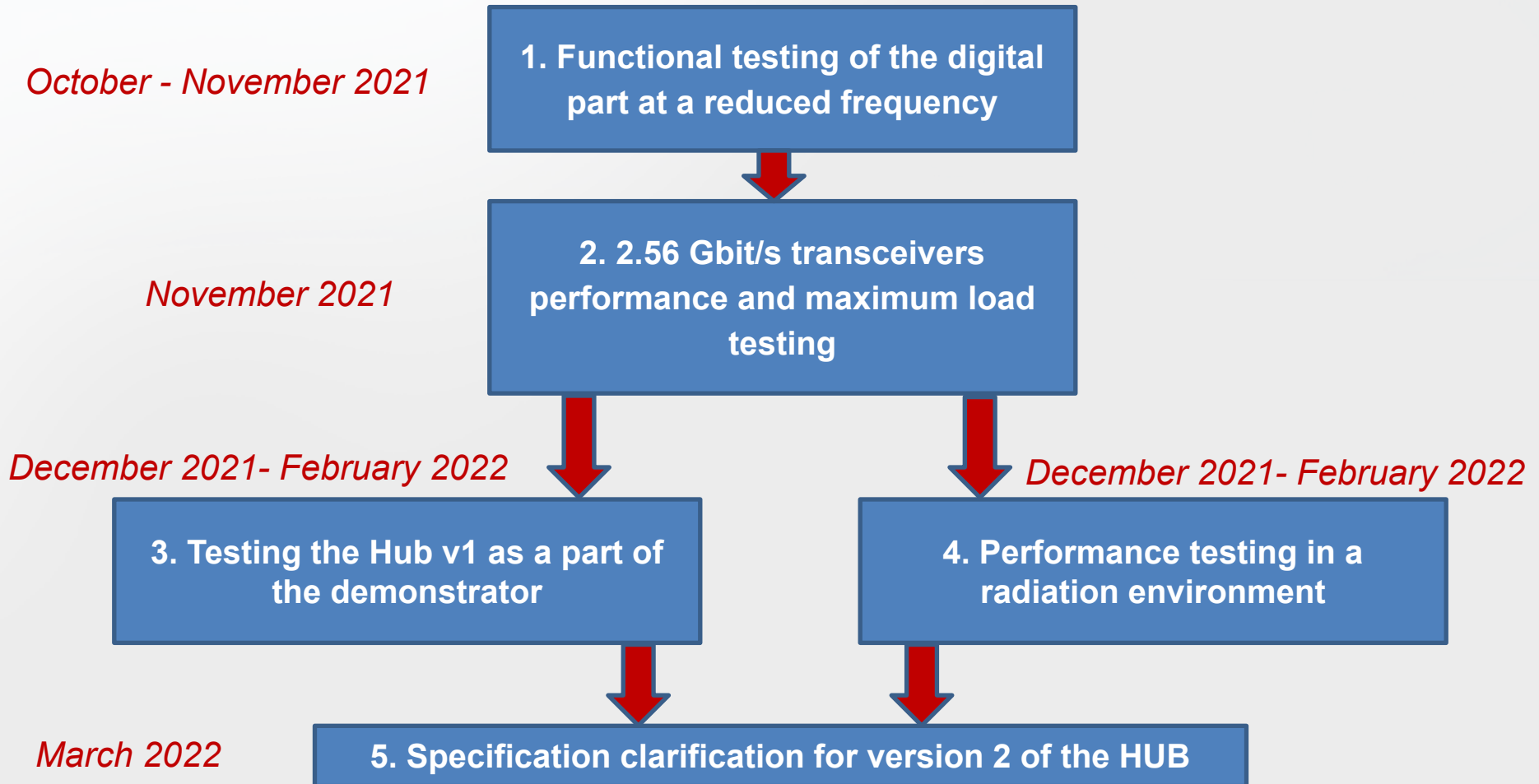
- Kintex-7 XC7K325T FPGA with MicroBlaze capability
- 1 GB DDR3 memory
- USB port with USB-to-UART bridge
- 1000 Mb/s Ethernet interface
- FMC HPC:
 - 4 high-speed GTX transceivers
 - about 70 differential LVDS lines



Block diagram of the demonstrator



Hub v1 testing plans



Next version of the chip – Hub v2

Planned are:

- 1) Study additional measures to improve the radiation resistance of the IP blocks against heavy charged particles
- 2) Shift to a flip-chip bonding
- 3) Optimize the size and functionality of the digital blocks
- 4) Based on the Hub v1 test results, adjust the IP blocks to improve their characteristics

Summary

- Two versions of boards for testing of Hub v1 ASIC are developed. They are in production
- Development of test technique for Hub v1 is in progress
- Demonstrator board is under development
- The design of the 2nd version HUB with improved radiation resistance and block parameters is planned