

# Detector installation, experimental zone

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13.09.2022

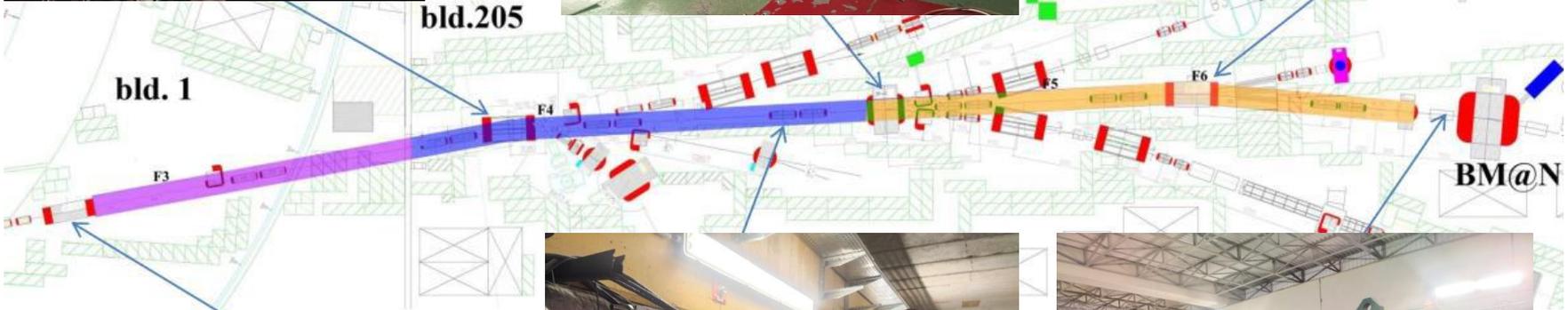
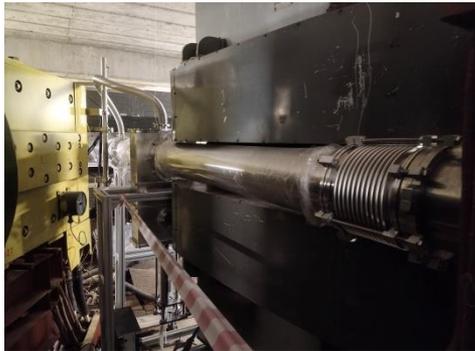


# Development of the ion beam pipe from Nuclotron to BM@N



S. Yu. Anisimov

LLC "Vacuum systems and technologies"



7 pairs of quadrupole lenses; 6 magnets; 9 ion beam profilometers

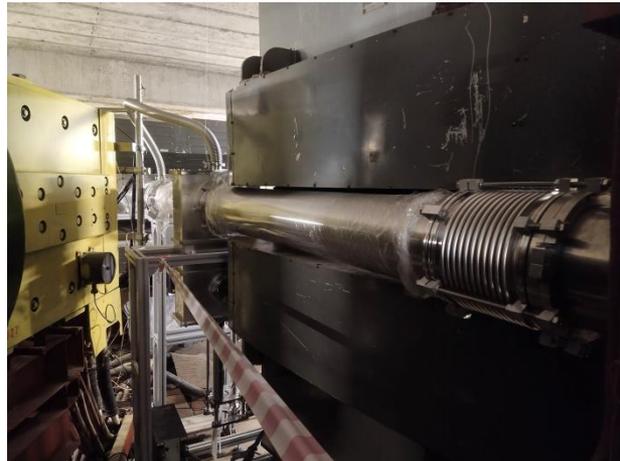


# Development of the ion beam pipe from Nuclotron to BM@N

Main elements of the beam pipe:

- Vacuum compatible tubes with **ISO200** flanges (the total length is about of **63** m)
- Ion beam profilometers (**9** pcs)
- Vacuum boxes for magnets (**4** pcs)
- Vacuum pump stations based on roots vacuum pumps (**6** pcs)
- Vacuum gate valves (**14** pcs)
- Vacuum radiation resistant gauges with controllers (**21** pcs)
- Support stages for the ion beam pipe elements (**29** pcs)

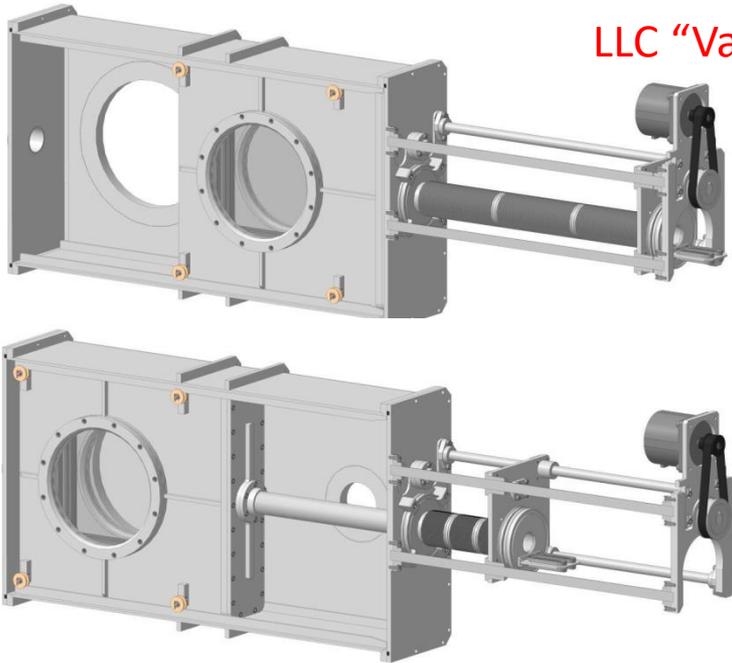
**100%** of the elements are produced; **90%** of the beam pipe is assembled and tested.



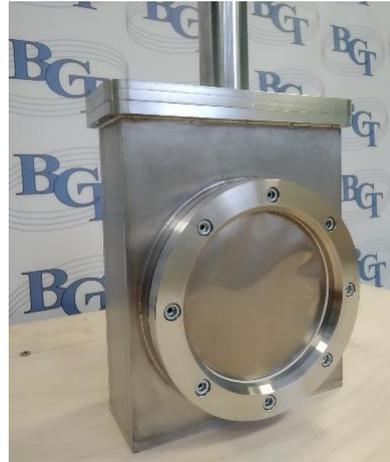
# The vacuum compatible ion beam profilometers

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&

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Vacuum box with the beam profilometer:  
two positions of the profilometer.



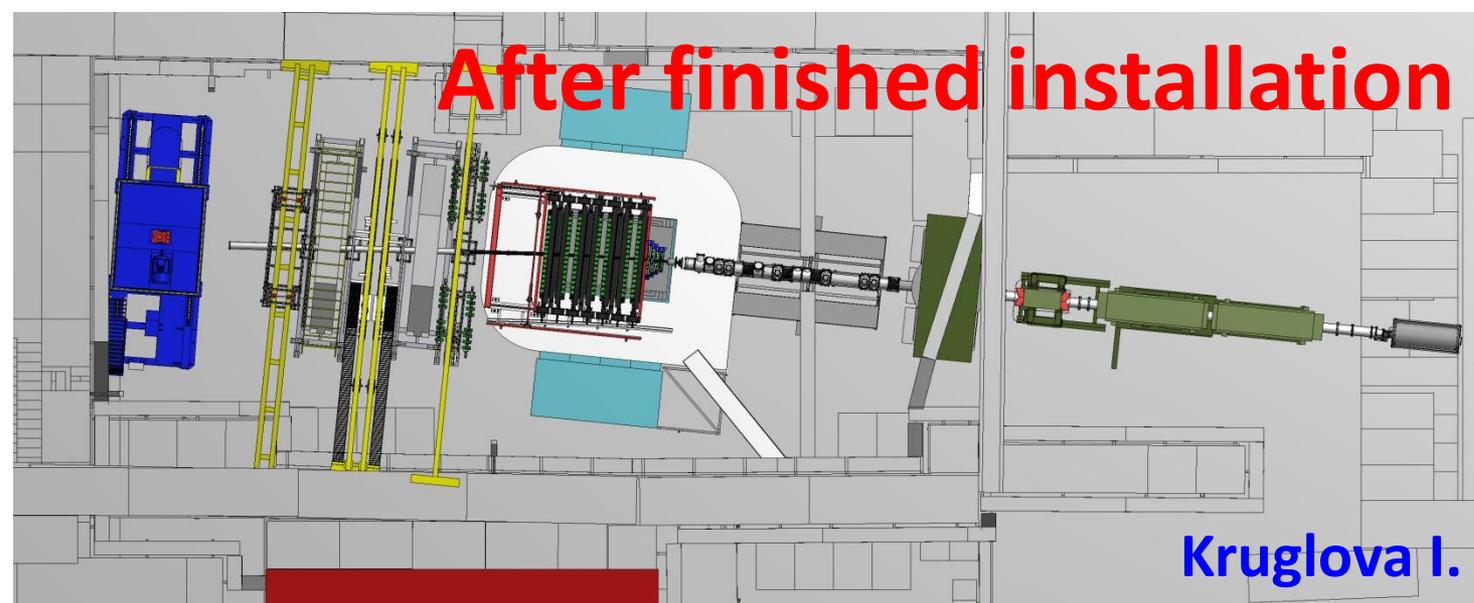
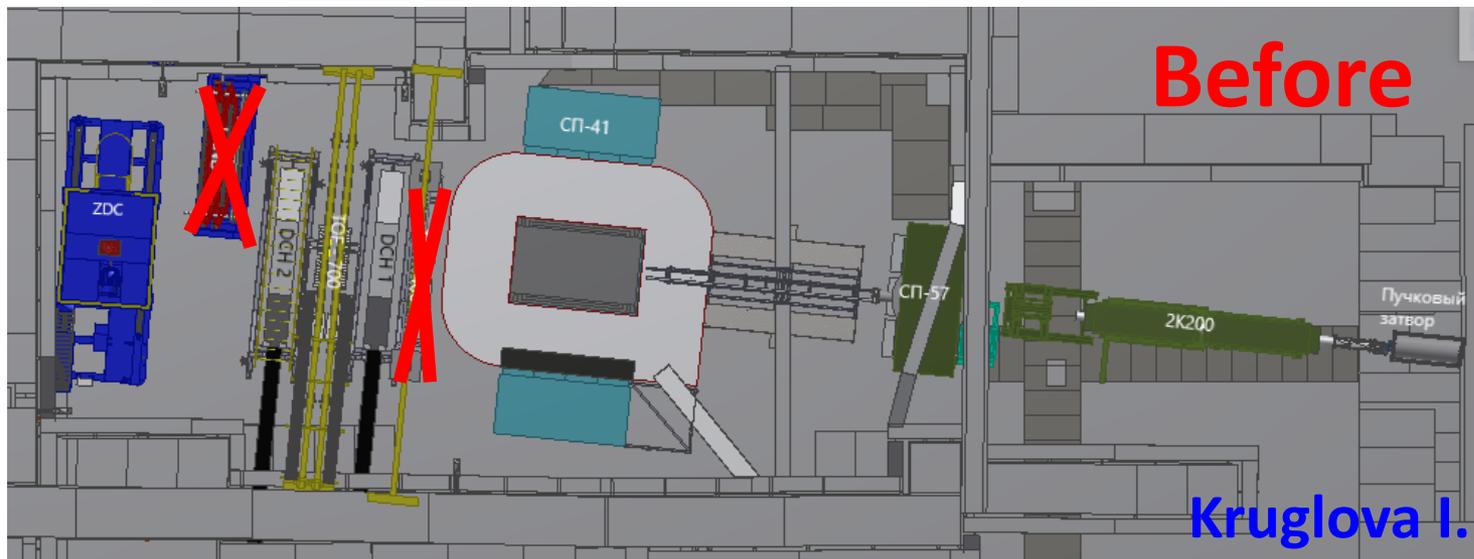
Vacuum body of the  
profilometer has a thin  
titanium window



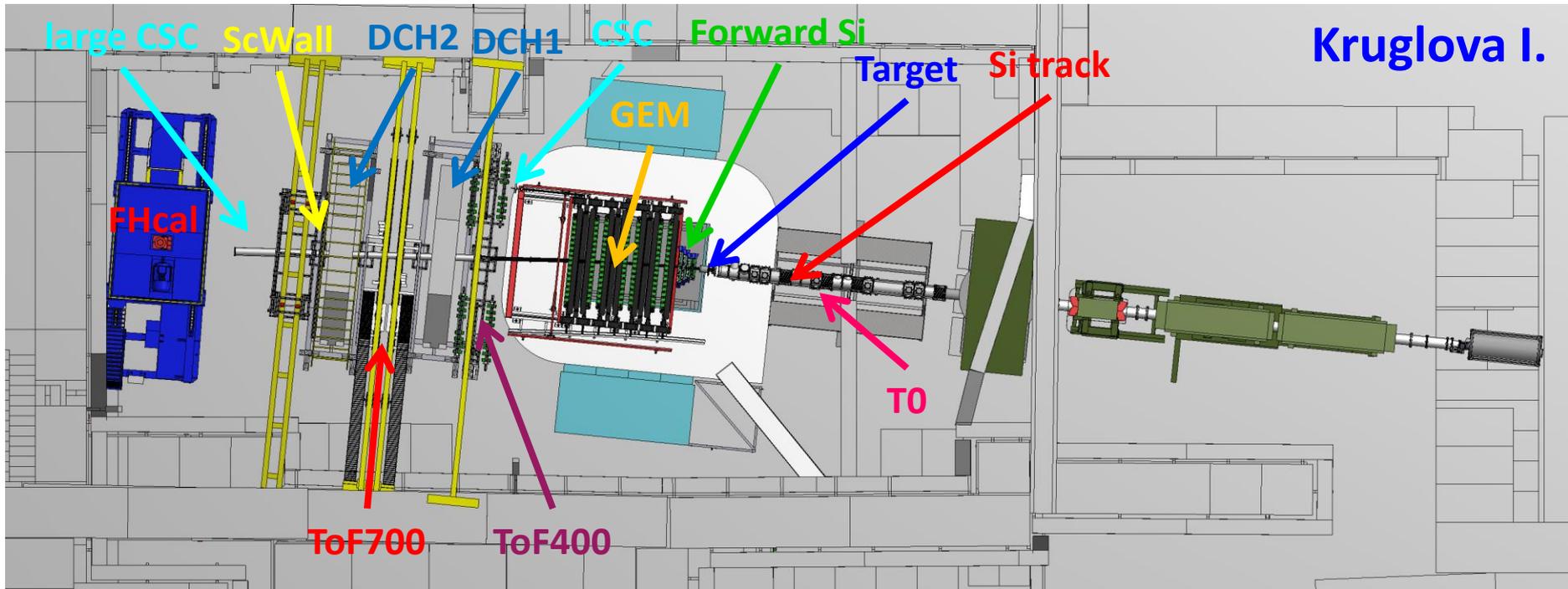
Vacuum box with the  
beam profilometer  
instaled in chanell VP1

**Current status:** all part are ready. All detectors are ready. Beam test of all profilometers was performed the SRCrun. Profilometers are being installed.

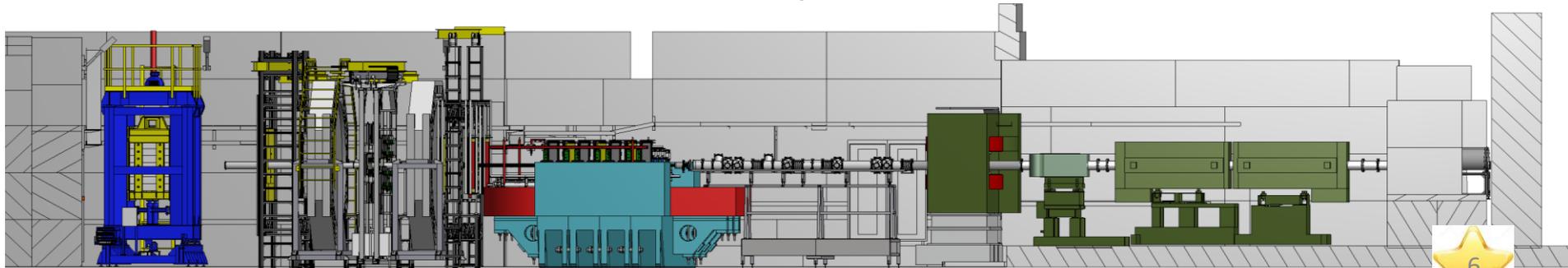
# Detector installation in BM@N experimental hall



# Detector installation in BM@N experimental hall

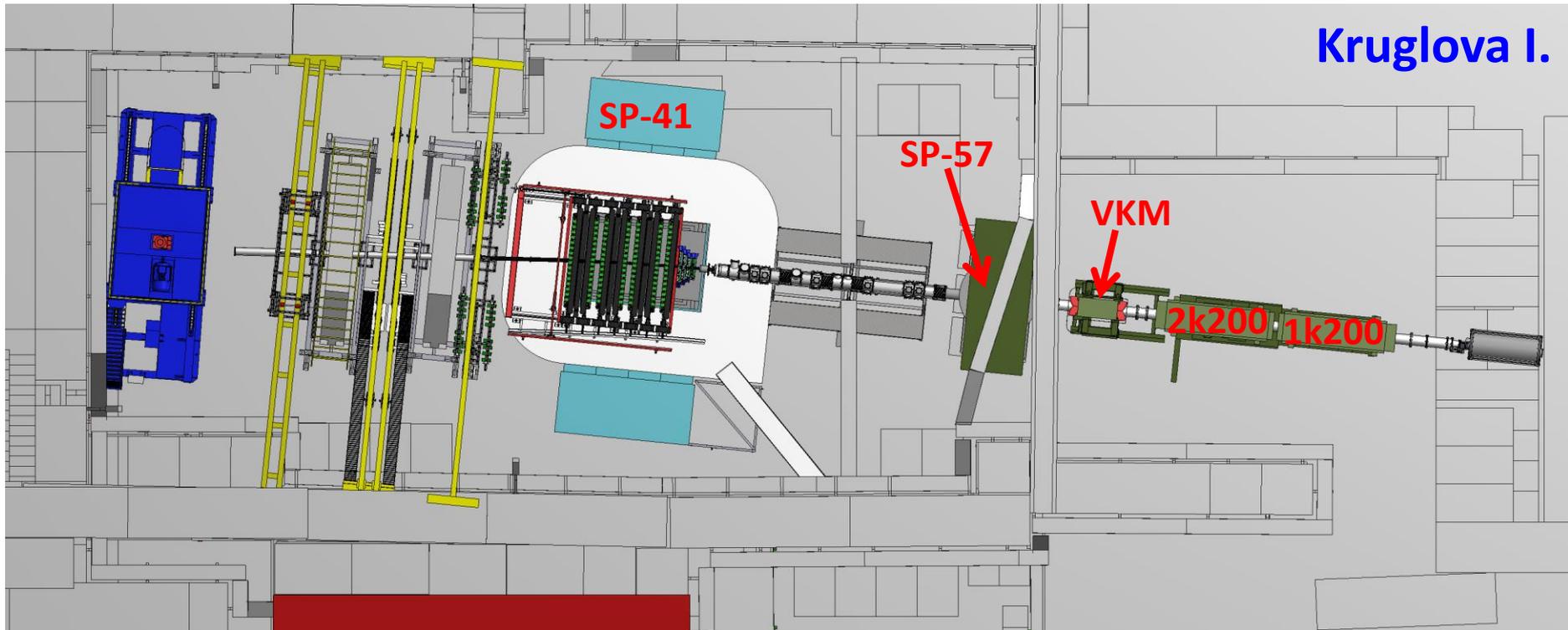


3D model of the entire experimental hall of BM@N



# 5 Magnet elements in experimental hall of BM@N

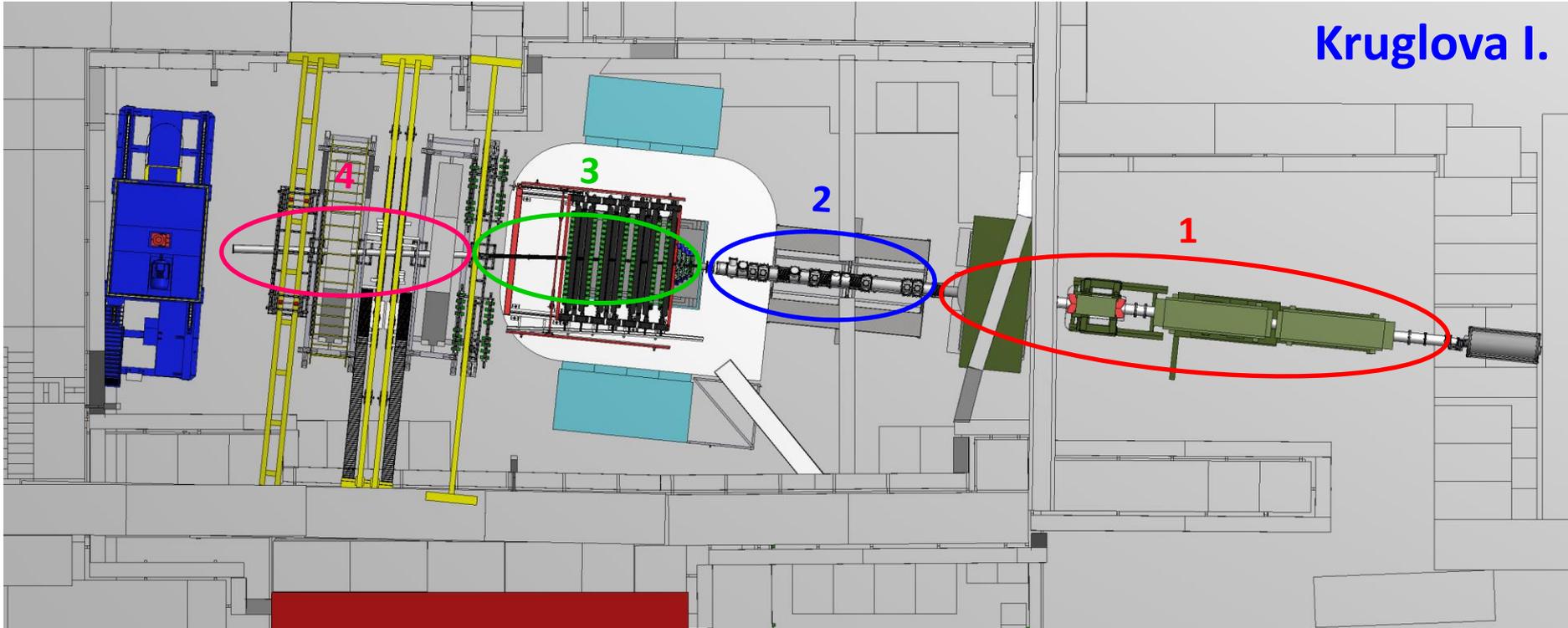
Kruglova I.



- 1k200 & 2k200 – quadruple lenses
- VKM – vertical correction magnet
- SP-57 – horizontal correction magnet
- SP-41 – analyzing magnet

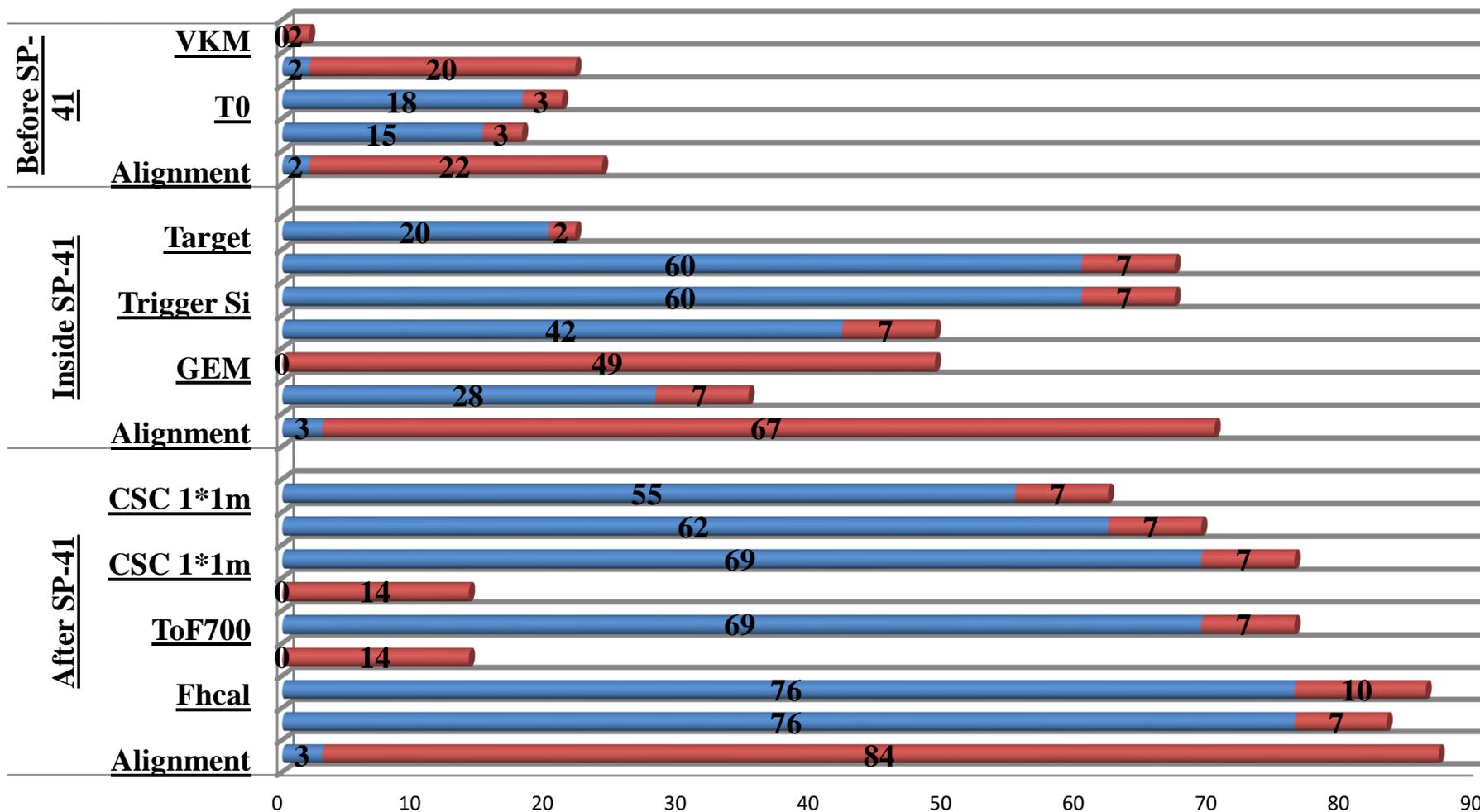
# 4 segments of vacuum beam pipe in experimental hall of BM@N

Kruglova I.



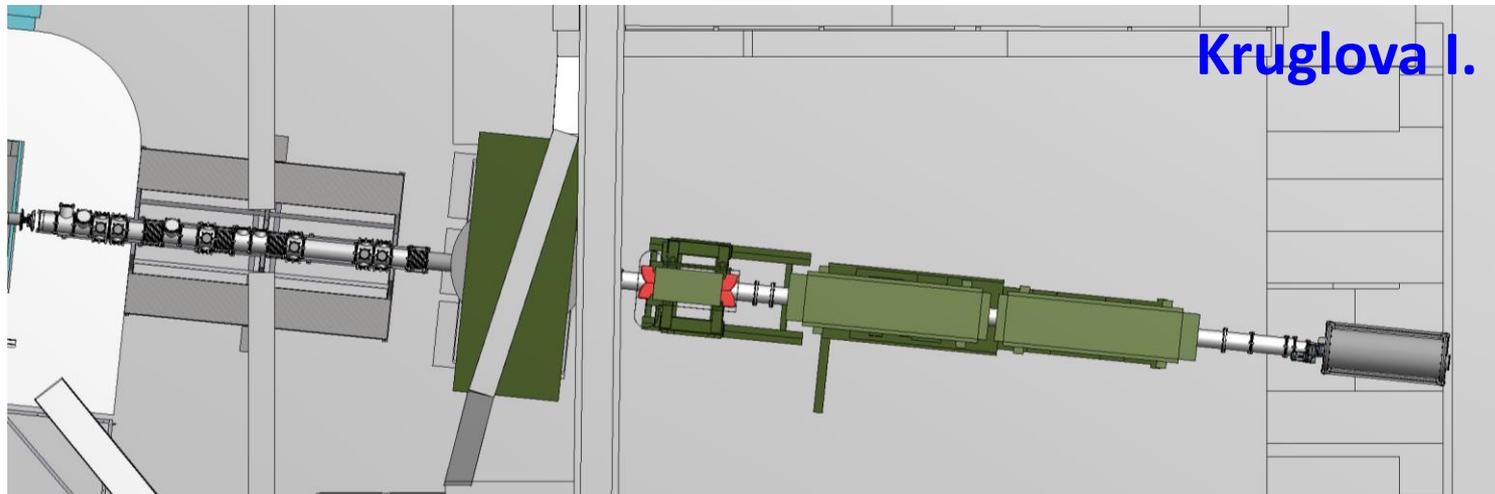
1. Beam pipe segment made of stainless steel
2. Stainless steel beam pipe + 4 aluminum elements
3. Carbon beam pipe
4. Aluminum beam pipe

# Time table for installation all elements of BM@N experiment

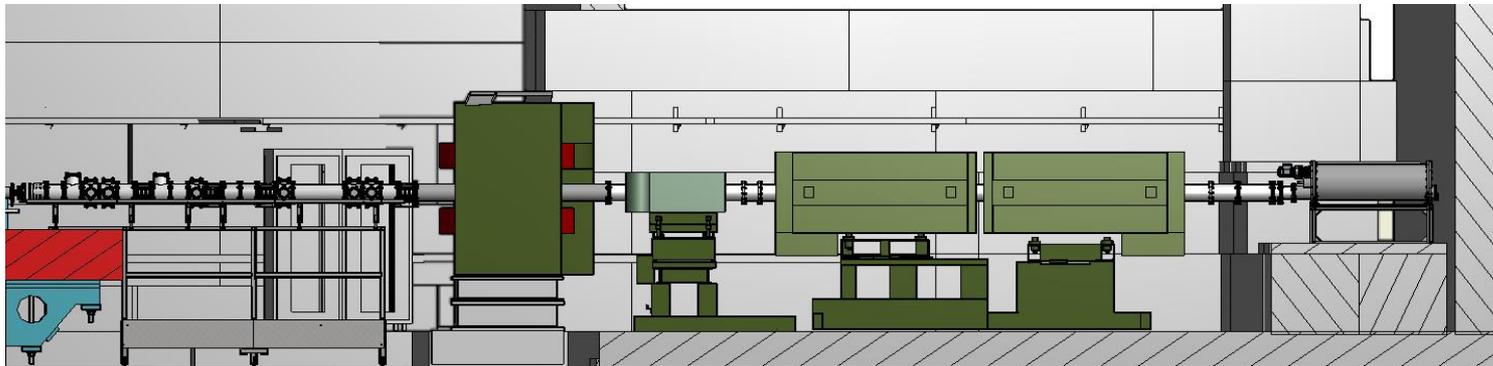


■ before the start of the work      ■ Duration of work

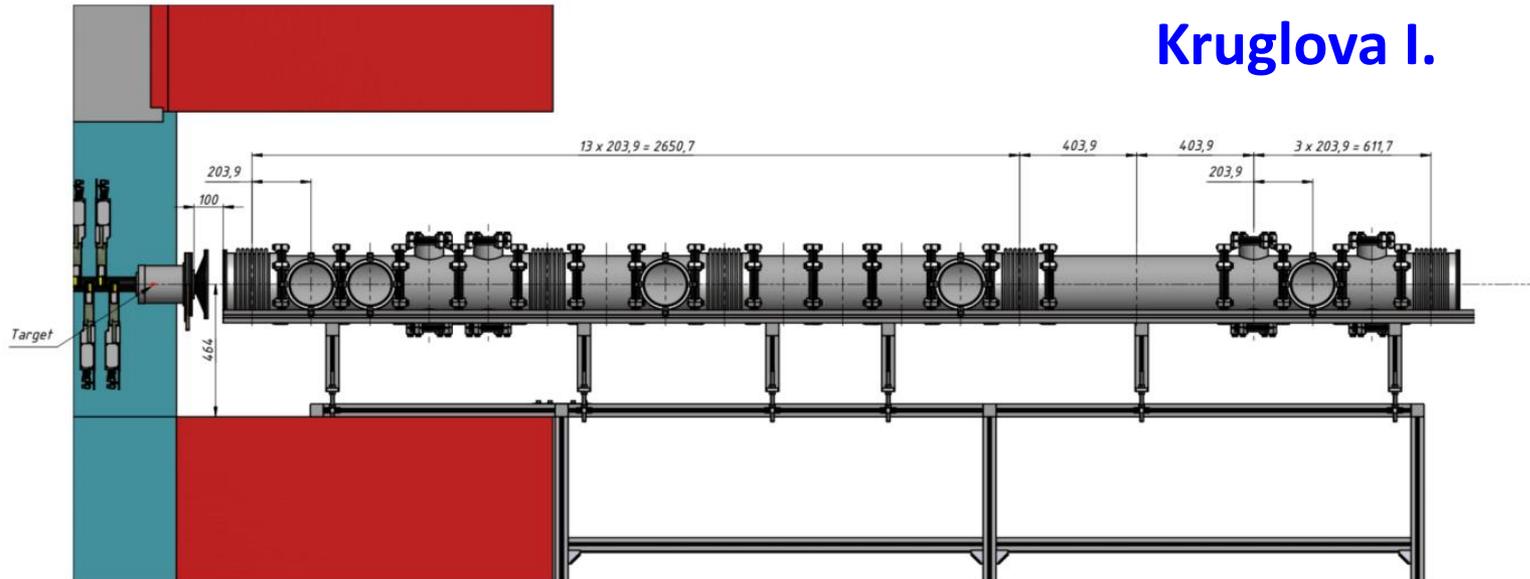
# Beam pipe upstream the SP-41



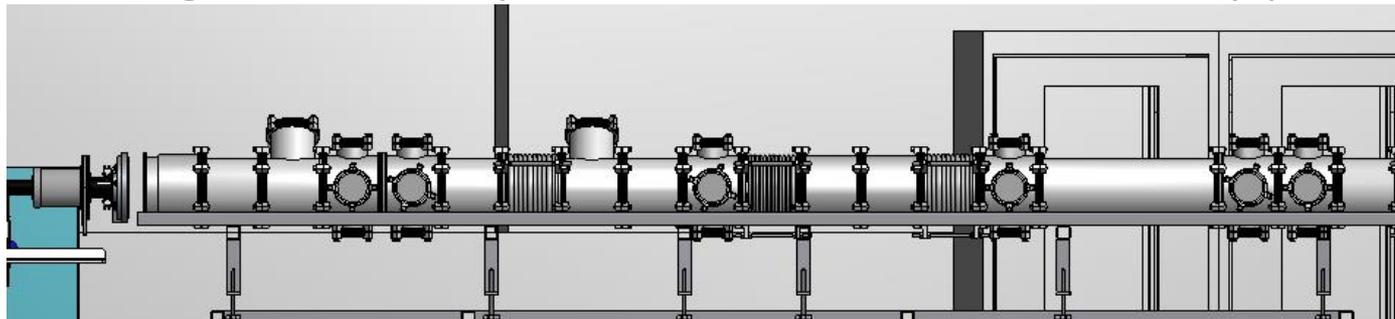
3D view of the beam pipe upstream the target



# Beam pipe upstream the SP-41

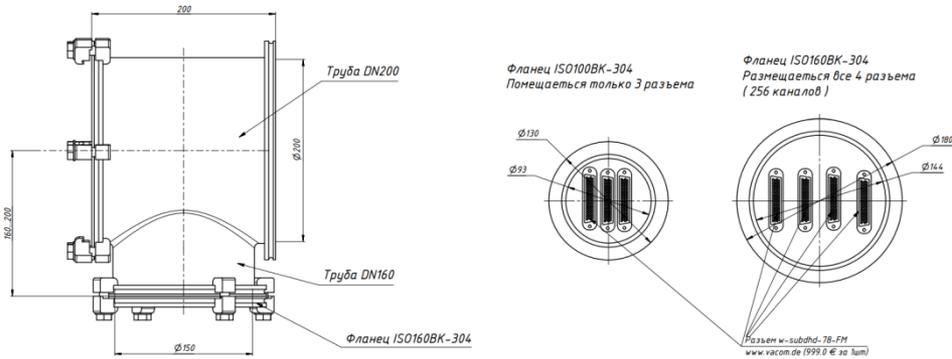


We have developed a design that allows you to arrange the elements of the beam pipe in a different order. The figure shows the selected configuration and sequence of vacuum boxes of the beam pipe.

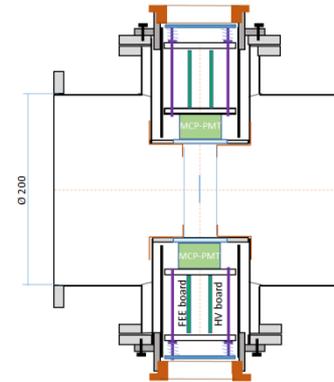


Current position of the beam pipe vacuum boxes

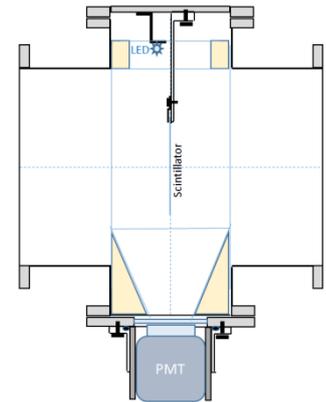
# Beam pipe upstream the SP-41



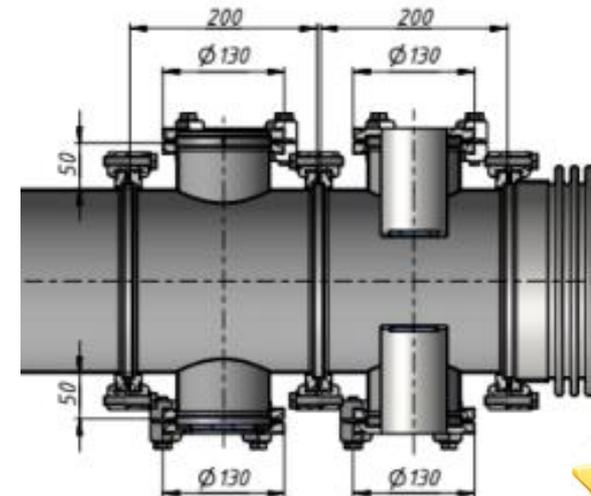
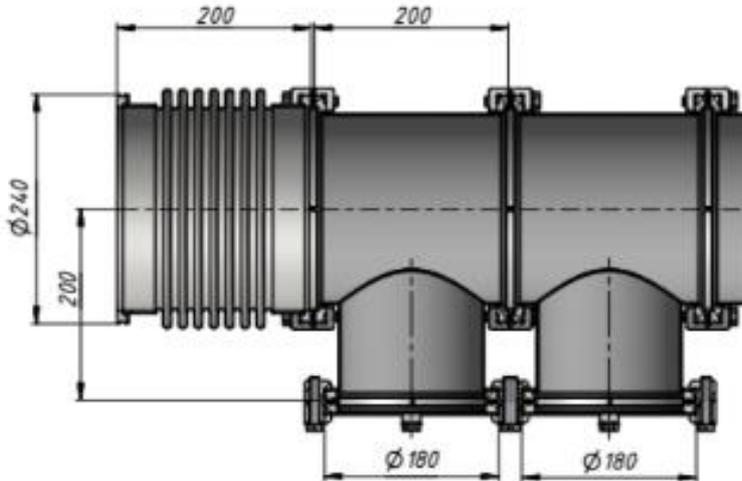
Vacuum boxes  
for Si detectors



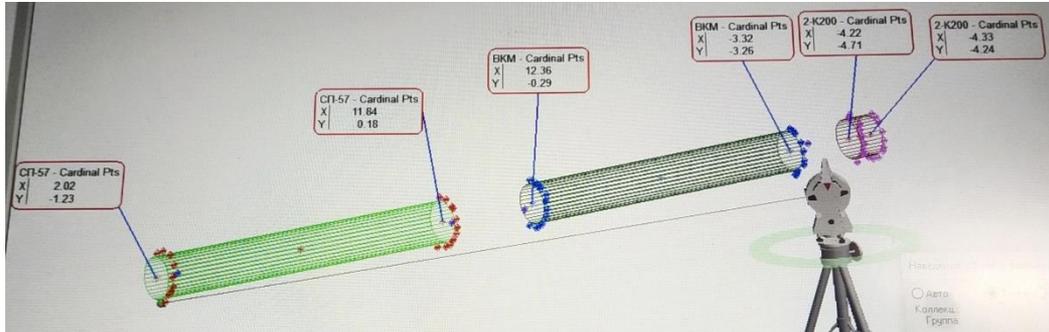
Vacuum box for  
BC2



Vacuum boxes for  
BC1 & VC



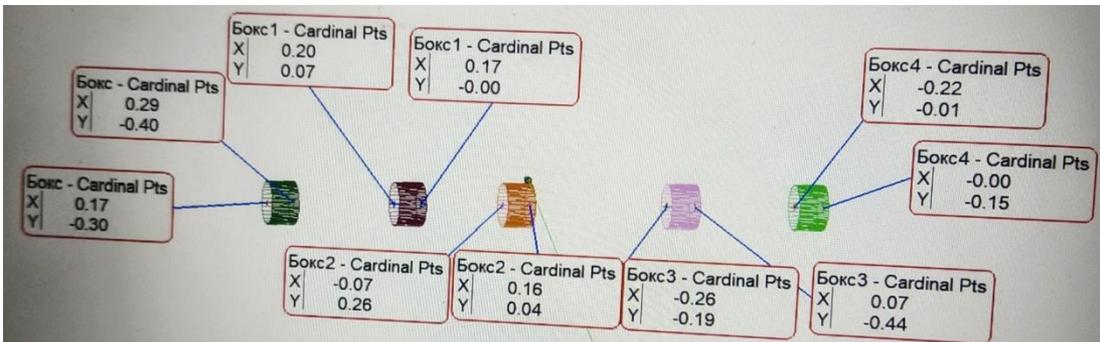
# Beam pipe upstream the SP-41



One of the moments of trial measurements.  
Beam pipe elements installed in VKM and SP-57

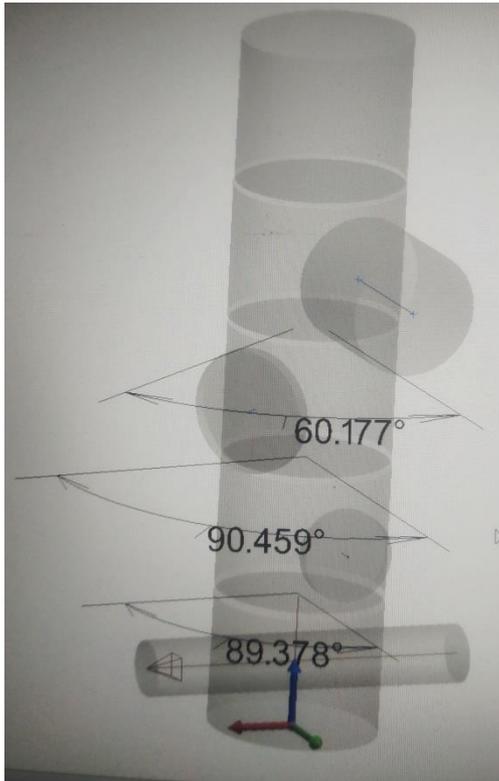


Taking measurements during adjustment



Adjustment of the support for the beam pipe for different detectors

# Beam pipe upstream the SP-41



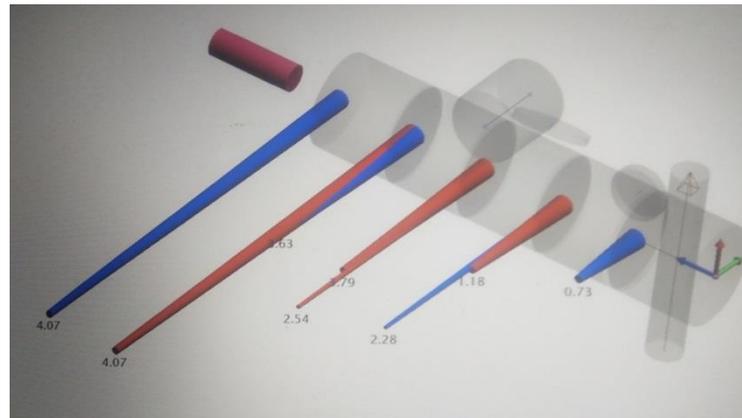
Adjustment of angular dependencies of each block



Inside view

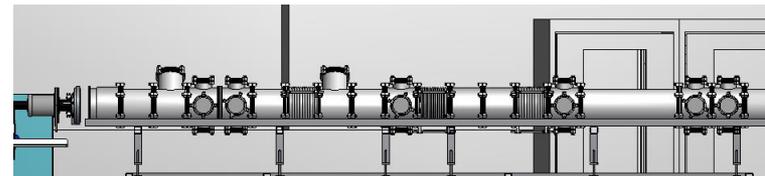
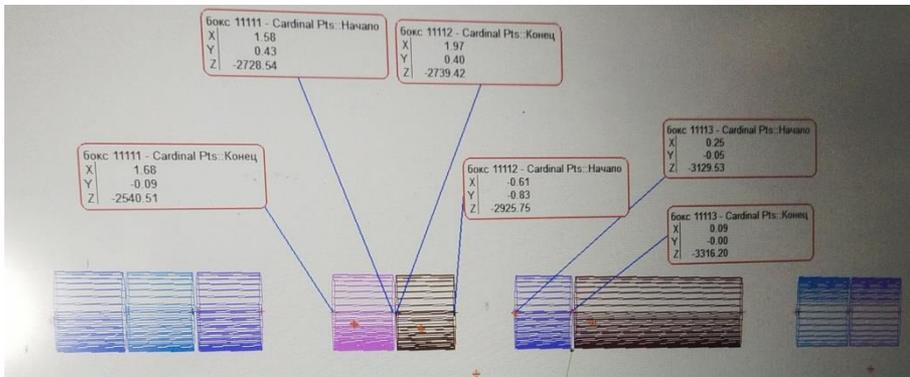


The process of measuring beam pipe segments



Offset adjustment of each box

# Beam pipe upstream the SP-41

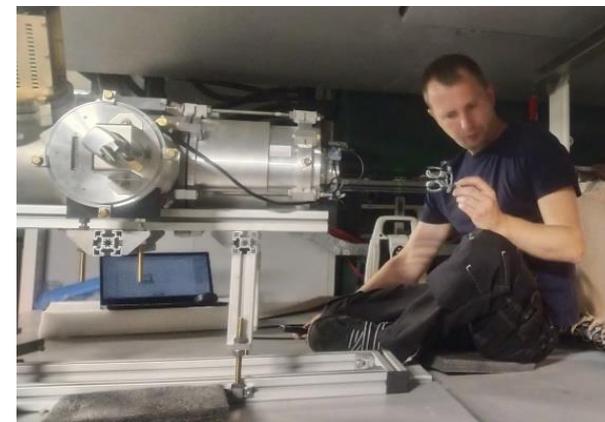


3D view of beam pipe

Screenshot at the moment of setting up the beam pipe elements

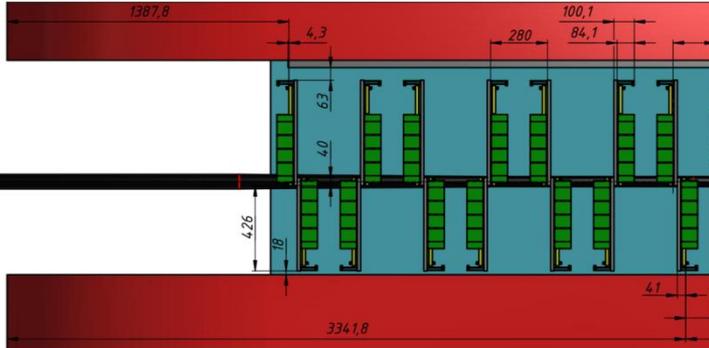


Photo of the installed beam pipe

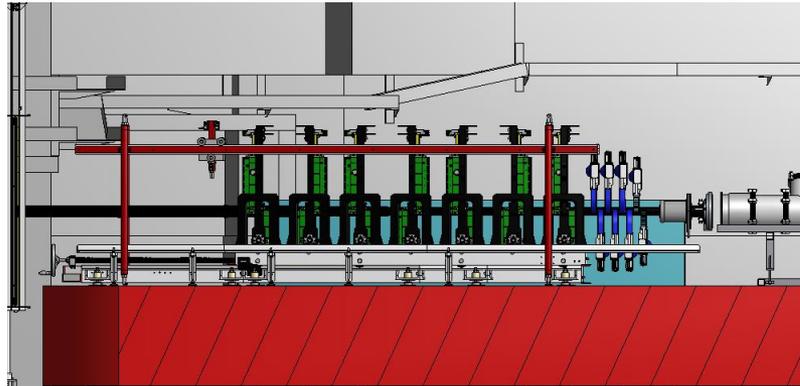


Moment of target station adjustment

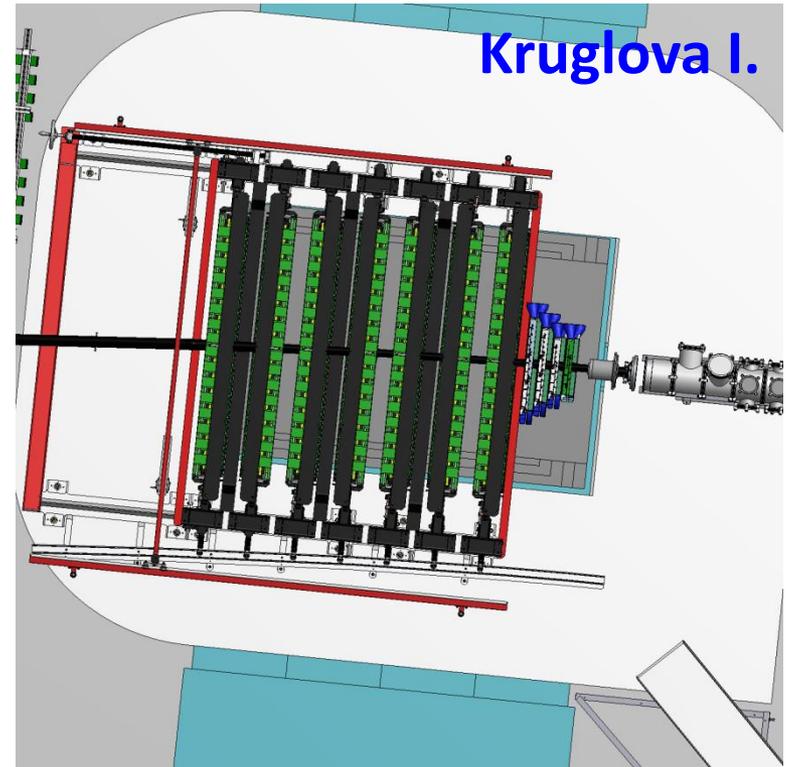
# Inside the SP-41



Demonstration of distances between the surface of the analyzing magnet and the GEM detectors



3D model of GEM detectors. Side view



3D model of GEM detectors. Top view

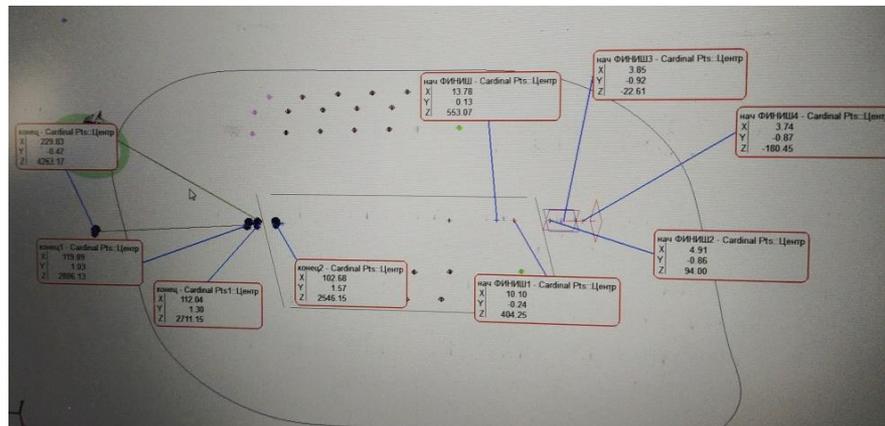
# Inside the SP-41



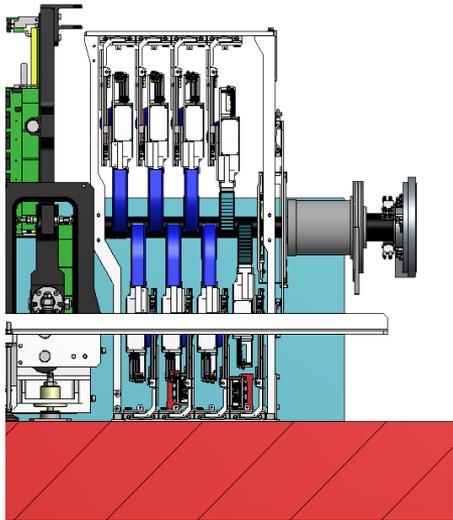
The position of the carbon beam pipe with installed lower GEM detectors



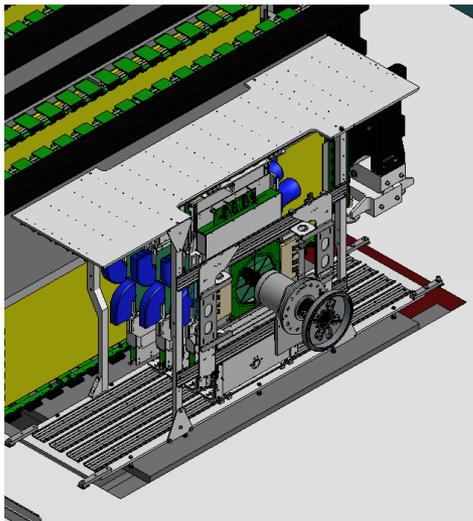
The moment of adjustment of the carbon beam pipe



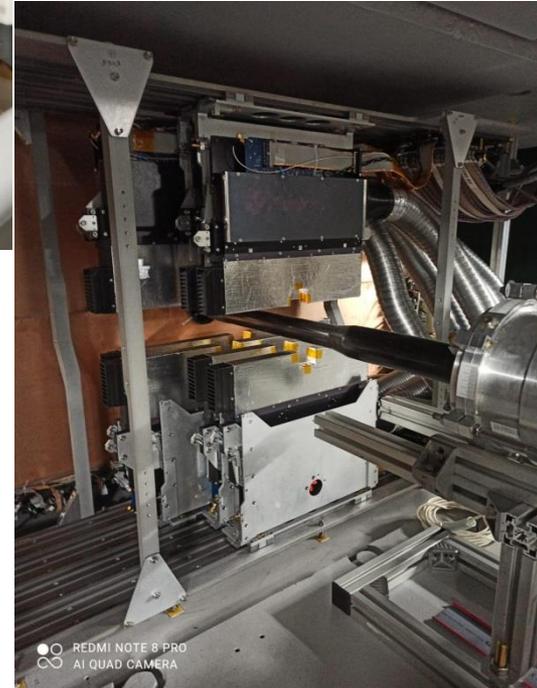
# Inside the SP-41



3D view of forward Si

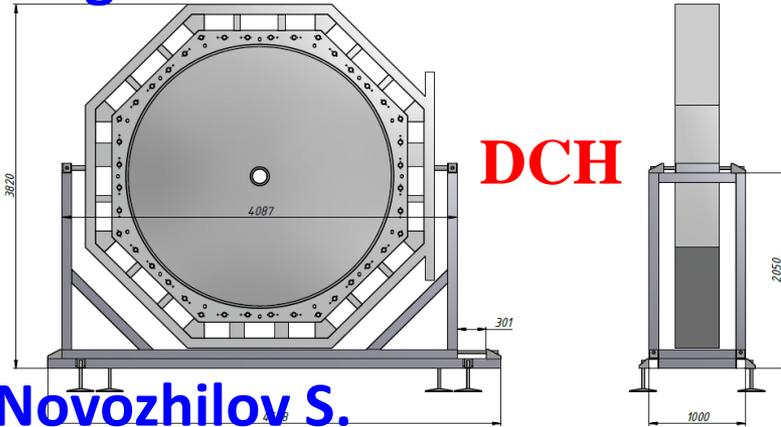


forward Si installed in BM@N



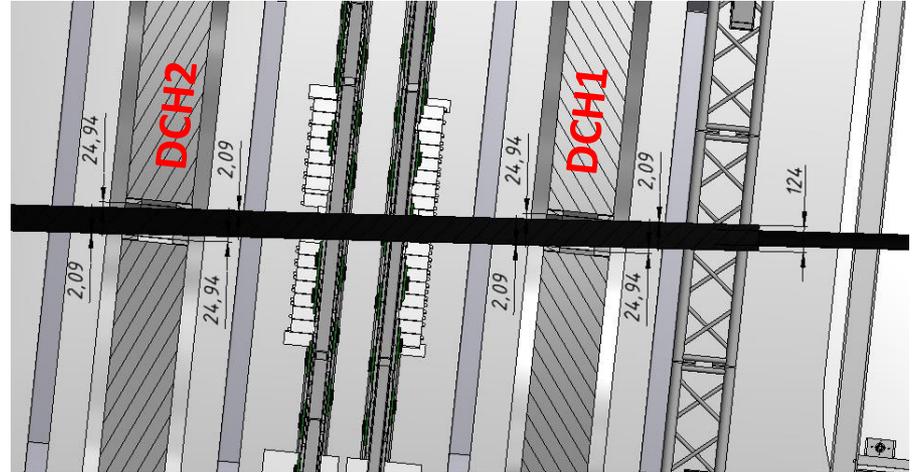
# Beam pipe downstream the SP-41

Kruglova I.



Novozhilov S.

3D view of DCH

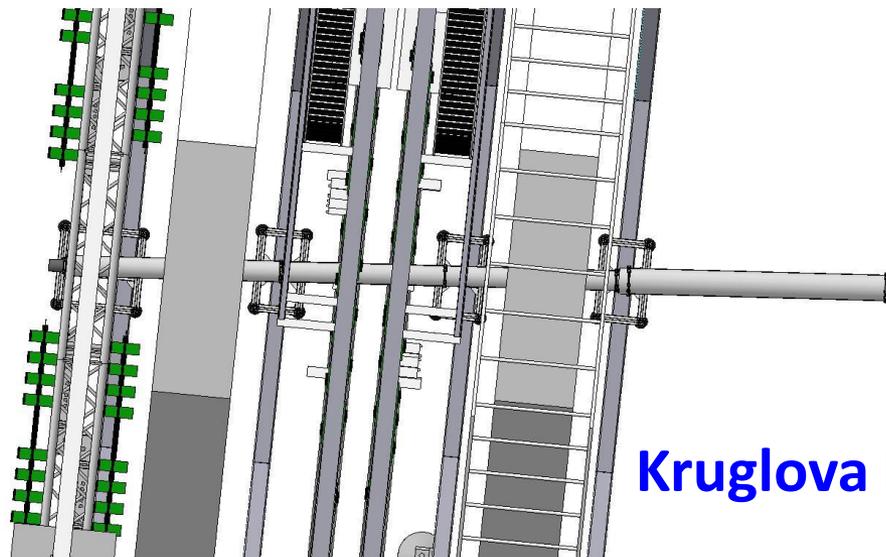


Gaps between DCH flanges and aluminum beam pipe

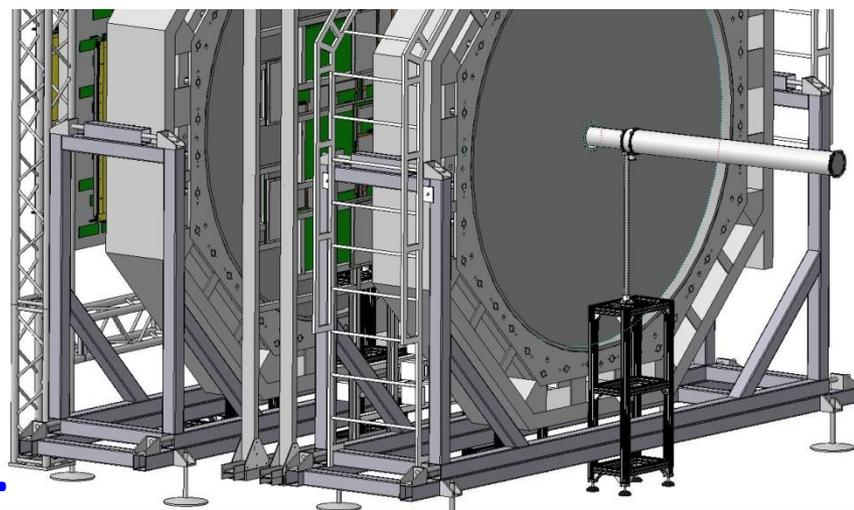


Researchers are connecting and testing the DCH after rearranging and aligning the detectors

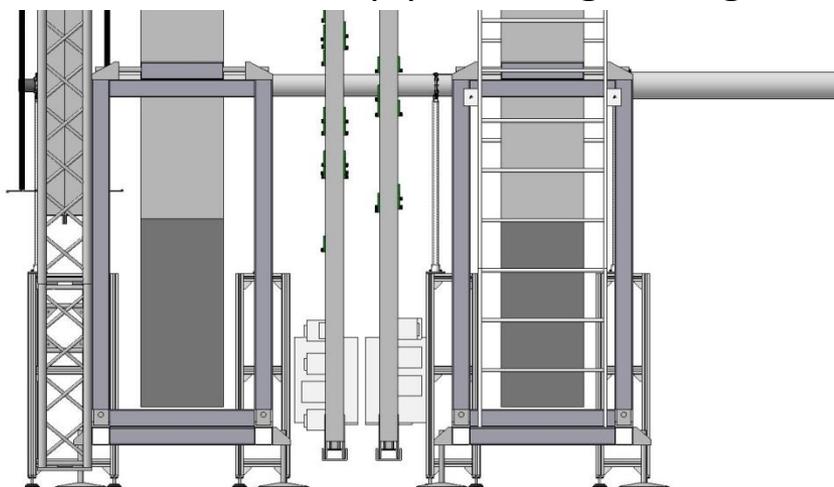
# Beam pipe downstream the SP-41



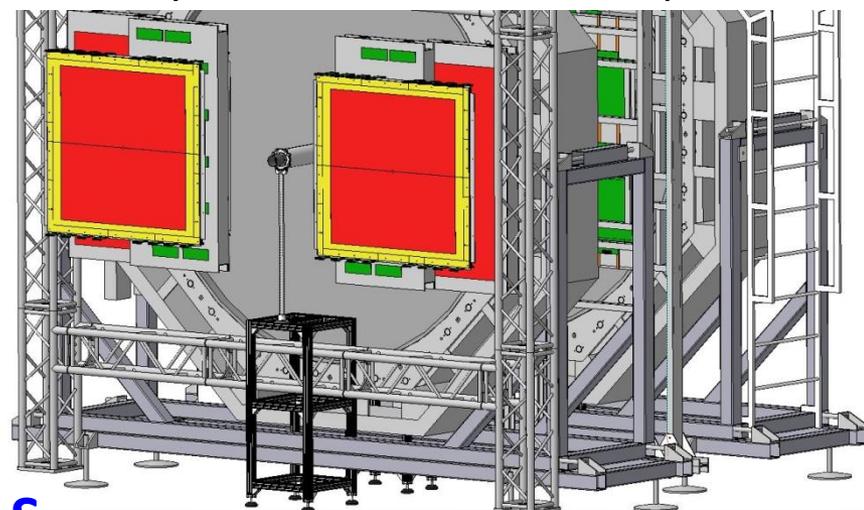
Kruglova I.



3D model of beam pipe tracing through outer tracker system of the **BM@N** setup

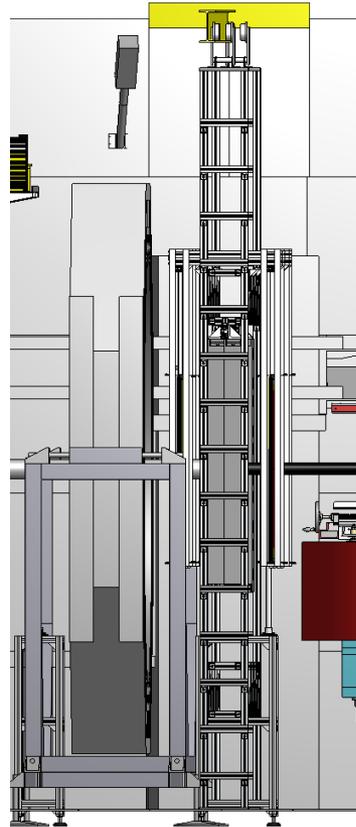
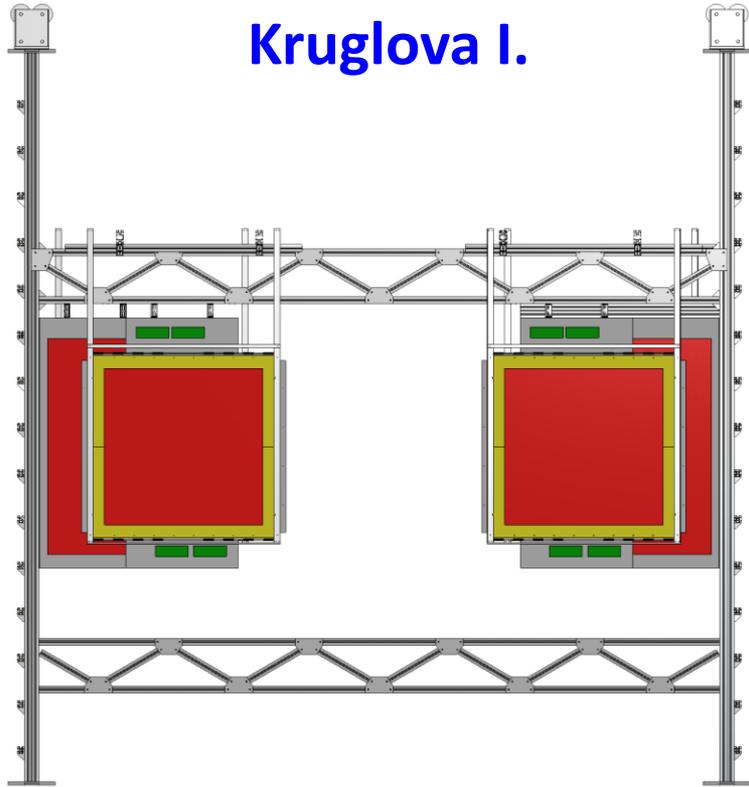


Novozhilov S.



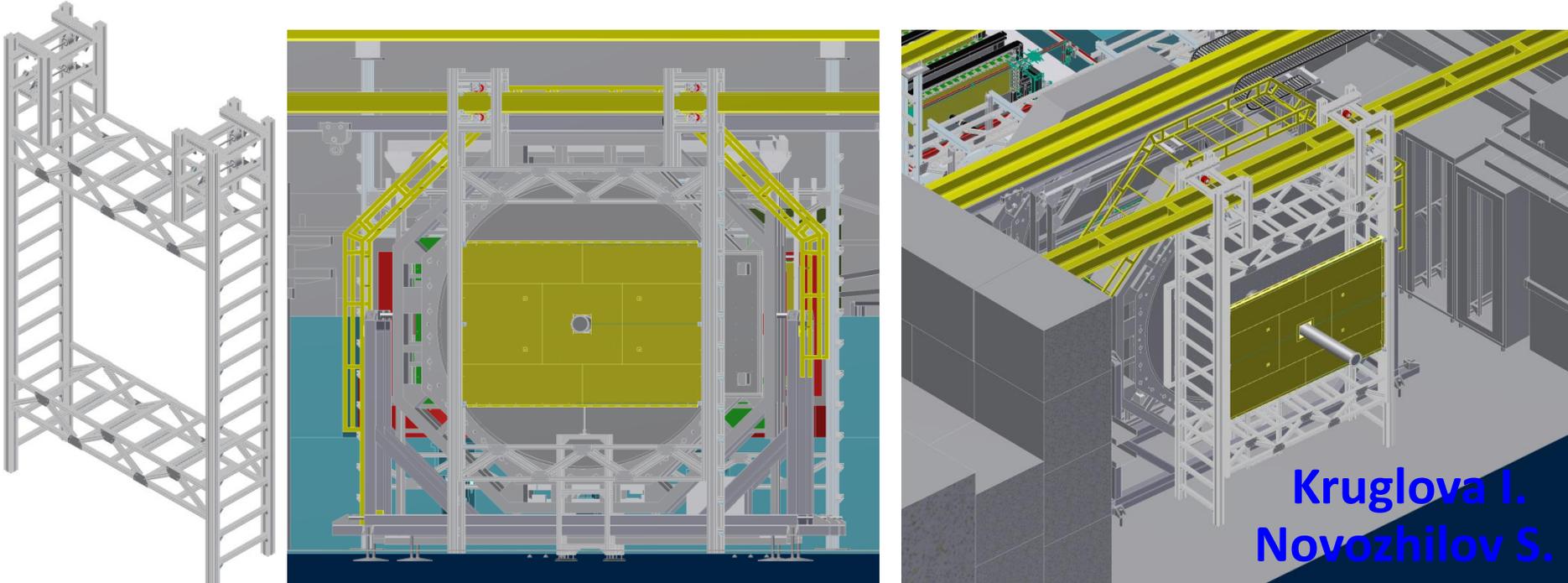
# Detectors downstream the SP-41

Kruglova I.



3D view of mechanical support of new type for **Tof400** & **CSC**

# Detectors downstream the SP-41



3D view of mechanical support for installation of SCWall & large CSC 1.5x2m

# Stages of production

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## ✓ Completed:

1. VKM
2. Beam pipe upstream the target
3. Si beam
4. T0
5. Target
6. forward Si
7. Gem
8. Carbon beam pipe
9. DCH1 & DCH2
10. CSC 1x1m after ToF400
11. ToF400
12. CSC 1x1m before ToF400
13. Alignment of all installed elements

## ✓ Will be done:

1. ToF700
2. Aluminum beam pipe
3. Barrel detector
4. Trigger Si
5. Mechanic for ScWall & big CSC
6. ScWall
7. large CSC

**THANK YOU  
FOR YOUR  
ATTENTION**

