

# JOINT INSTITUTE FOR NUCLEAR RESEARCH

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December 9, 2022

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## Technical Design Report of the Spin Physics Detector

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The SPD collaboration

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**This draft is the internal document  
of the SPD collaboration  
and must not be shown in public!**

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# Preface

295 According to astrophysical and cosmological data, the relative contribution of visible baryonic matter,  
296 properties of which are determined by strong and electromagnetic interactions, is about 5% of the Uni-  
297 verse mass. With respect to two other components, dark matter and dark energy, baryonic matter seems  
298 to be a well-studied subject. In fact, despite the great advances in quantum chromodynamics made in  
299 describing the interaction of quarks and gluons within the framework of the perturbative approach, the  
300 question of why nucleons are exactly like we see them, remains open. Understanding the structure and  
301 fundamental properties of the nucleon directly from the dynamics of its quarks and gluons based on first  
302 principles is one of the main unsolved problems of QCD.

303 The nucleon behaves like a spinning top with a spin of  $\hbar/2$ . This spin is responsible for such fundamental  
304 properties of Nature as the nucleon magnetic moment, different phases of matter at low temperatures,  
305 the properties of neutron stars, and the stability of the known Universe. That is why the study of the spin  
306 structure of the nucleon is of particular importance. The naive quark model has successfully predicted  
307 most of the gross properties of hadrons, such as charge, parity, isospin and symmetry properties and  
308 their relations. Some of the dynamics of particle interactions can be qualitatively understood in terms  
309 of this model as well. However, the model falls short of explaining the spin properties of hadrons in  
310 terms of their constituents. Since the famous "spin crisis" that began in 1987, the problem of the nucleon  
311 spin structure remains one of the most intriguing puzzles in contemporary high-energy physics. The  
312 central problem, for many years attracting both enormous theoretical and experimental efforts, is the  
313 problem of how the spin of the nucleon is built up from spins and orbital momenta of its constituents –  
314 the valence and sea quarks as well as gluons. A full description can be given in terms of the so-called  
315 transverse-momentum dependent parton distribution functions.

316 Over the last 25 years, both polarized deep inelastic scattering experiments (CERN, DESY, JLab, SLAC)  
317 and high-energy polarized proton-proton collisions (RHIC at BNL) have been the major providers of  
318 information about spin-dependent structure functions of the nucleon. Nevertheless, our knowledge of  
319 the internal structure of the nucleon is still limited. This is especially true of the gluon contribution. New  
320 facilities for spin physics, such as the Electron-Ion Collider at BNL and the fixed-target experiments at  
321 CERN LHC are planned to be built in the near future to obtain the missing information.

322 The Spin Physics Detector, a universal facility for studying the nucleon spin structure and other spin-  
323 related phenomena with polarized proton and deuteron beams, is proposed to be placed in one of the  
324 two interaction points of the NICA collider that is under construction at the Joint Institute for Nuclear  
325 Research (Dubna, Russia). At the heart of the project is extensive experience with polarized beams at  
326 JINR. The main objective of the proposed experiment is the comprehensive study of the unpolarized and  
327 polarized gluon content of the nucleon. Spin measurements at the Spin Physics Detector at the NICA  
328 collider have bright prospects to make a unique contribution and challenge our understanding of the spin  
329 structure of the nucleon.

330 The Conceptual Design Report of the Spin Physics Detector was presented at the 54th meeting of the

- 331 JINR Program Advisory Committee for Particle Physics in Jan. 2021 and approved at the 56th meeting  
332 in Jan. 2022 based on the report of the international SPD Detector Advisory Committee.
- 333 In this document the Technical Design of the Spin Physics Detector is presented.

# Chapter 1

## Executive summary

The Spin Physics Detector collaboration proposes to install a universal detector in the second interaction point of the NICA collider under construction (JINR, Dubna) to study the spin structure of the proton and deuteron and other spin-related phenomena using a unique possibility to operate with polarized proton and deuteron beams at a collision energy up to 27 GeV and a luminosity up to  $10^{32} \text{ cm}^{-2} \text{ s}^{-1}$ . As the main goal, the experiment aims to provide access to the gluon TMD PDFs in the proton and deuteron, as well as the gluon transversity distribution and tensor PDFs in the deuteron, via the measurement of specific single and double spin asymmetries using different complementary probes such as charmonia, open charm, and prompt photon production processes. Other polarized and unpolarized physics is possible, especially at the first stage of NICA operation with reduced luminosity and collision energy of the proton and ion beams. The SPD physics program is described in detail in [1–3]. This document is dedicated exclusively to technical issues of the SPD setup construction.

The SPD experimental setup is designed as a universal  $4\pi$  detector with advanced tracking and particle identification capabilities based on modern technologies that will be installed in the SPD experimental hall of the NICA collider. The silicon vertex detector (VD) will provide resolution for the vertex position on the level of below  $100 \mu\text{m}$  needed for reconstruction of secondary vertices of  $D$ -meson decays. The straw tube-based tracking system (ST) placed within a solenoidal magnetic field of up to 1 T at the detector axis should provide the transverse momentum resolution  $\sigma_{p_T}/p_T \approx 2\%$  for a particle momentum of 1 GeV/c. The time-of-flight system (PID) with a time resolution of about 60 ps will provide  $3\sigma$   $\pi/K$  and  $K/p$  separation of up to about 1.2 GeV/c and 2.2 GeV/c, respectively. Possible use of the aerogel-based Cherenkov detector in the end-caps will extend this range. Detection of photons will be provided by the sampling electromagnetic calorimeter (ECal) with the energy resolution  $\sim 5\%/\sqrt{E}$ . To minimize multiple scattering and photon conversion effects for photons, the detector material will be kept to a minimum throughout the internal part of the detector. The muon (range) system (RS) is planned for muon identification. It can also act as a rough hadron calorimeter. The pair of beam-beam counters (BBC) and zero-degree calorimeters will be responsible for the local polarimetry and luminosity control. To minimize possible systematic effects, SPD will be equipped with a free-running (triggerless) DAQ system. A high collision rate (up to 4 MHz) and a few hundred thousand detector channels pose a significant challenge to the DAQ, online monitoring, offline computing system, and data processing software.

The SPD operation should start already in 2028 using the possibilities of polarized  $p$ - $p$  and  $d$ - $d$  collisions at  $\sqrt{s} < 9.4$  GeV and  $\sqrt{s} < 4.5$  GeV/nucleon, respectively, as well as  $A$ - $A$  collisions. The starting configuration should consist of the range system, solenoidal magnet, straw tube-based tracking system, and a pair of zero-degree calorimeters. A simple micromegas-based central tracker will be installed in

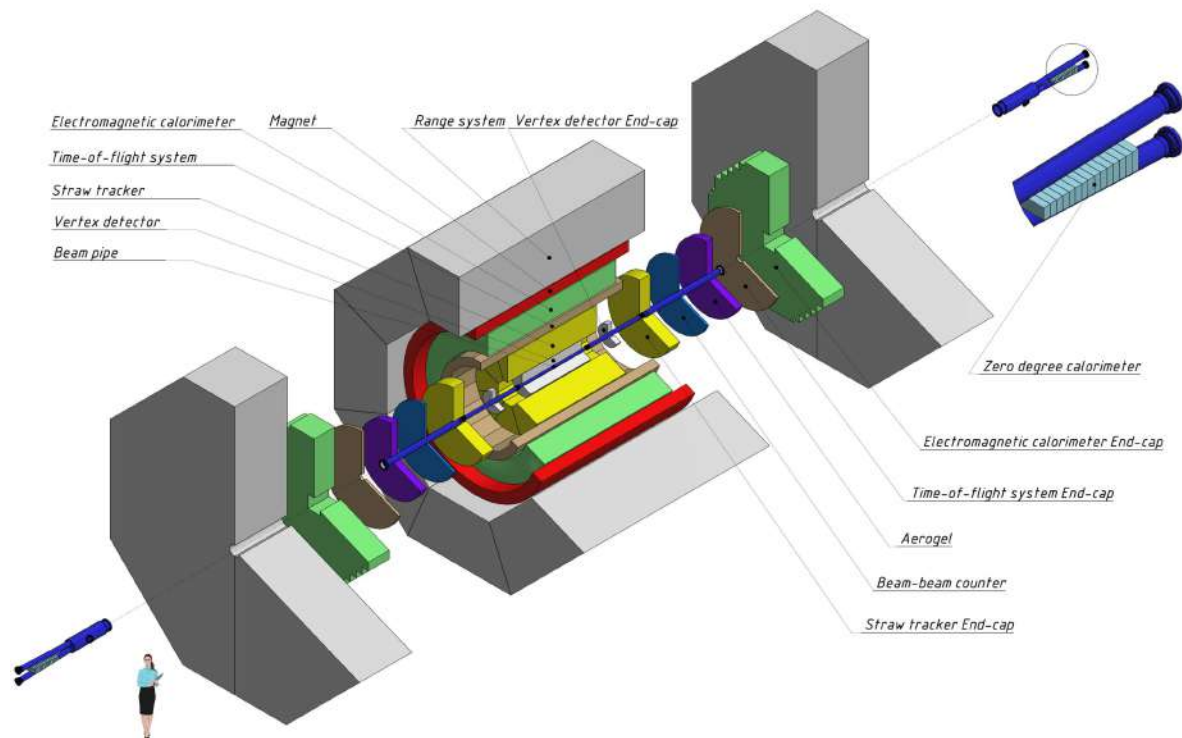


Figure 1.1: General layout of the SPD setup.

369 the central region instead of the sophisticated silicone vertex detector to keep a reasonable momentum  
 370 resolution.

371 The estimated cost of the Spin Physics Detector in its full configuration is about 80 M\$ at current prices  
 372 **(Feb, 2022, 1 Euro = 1.15\$)**. 40 M\$ of this amount is the cost of the first stage. Any expenses related  
 373 to the development and construction of the infrastructure for polarized beams at NICA are out of this  
 374 estimation.

## Chapter 2

# General concept of the SPD experiment

NICA, a new research facility aimed at the study of the properties of the strong interaction, is under construction at JINR and should be put to operation at the end of 2023. At the first stage of operation, the study of hot and dense baryonic matter will be performed in heavy-ion collisions with the MultiPurpose Detector (MPD) placed at the first interaction point of the collider. This study should shed light on the in-medium properties of hadrons and the nuclear matter equation of state, the onset of deconfinement, chiral symmetry restoration, phase transition, existence of mixed phase and the critical end-point, etc. The collider also provides the ability to operate with polarized proton and deuteron beams of high intensity that will be used for the study of the polarized structure of proton and deuteron with the Spin Physics Detector (SPD) installed in the second interaction point.

The main goal of the SPD experiment is to get information about the gluon Transverse Momentum-Dependent Parton Distribution Functions (TMD PDFs) in the proton and deuteron, as well as the gluon transversity distribution and tensor PDFs in the deuteron, via the measurement of specific single and double spin asymmetries using such complementary probes as charmonia, open charm, and prompt photon production processes [2]. This physics task imposes general requirements on the concept of the experimental setup.

Unlike the case of high-energy collisions where the collision energy  $\sqrt{s}$  is a few orders of magnitude higher than a typical hard scale  $Q$  of the studied reactions, at the SPD energies for all the probes planned to be used to access the gluon content of the colliding particles  $Q \sim M_{J\psi} \sim 2M_D \sim p_{T\gamma min}$  is just a few times less than  $\sqrt{s}/2$ . Therefore, one should expect quite a uniform distribution of all signal particles (muons from the  $J/\psi$  decay, prompt photons, products of  $D$ -mesons decay, etc.) over the kinematic range. In other words, there is no preferable range in rapidity, which could be specified for each probe for the optimal overall performance. Together with the relatively small cross-sections of the discussed probes, this fact leads to a requirement of  $\sim 4\pi$  coverage of the SPD setup.

The Spin Physics Detector must have sufficient tracking capabilities and a magnetic system for spectroscopic purposes for the majority of the addressed physics tasks. It has to be equipped with a muon system thick enough for effective separation of muons and hadrons to make it possible to deal with the decay  $J/\psi \rightarrow \mu^+ \mu^-$ . A precision vertex detector is needed for the recovering of the secondary vertices from the decays of  $D^{\pm/0}$  mesons and other short-lived particles. An electromagnetic calorimeter ensures the capability to detect signal and background photons. A low material budget and general transparency of the setup should also provide favorable conditions for photon physics. Hadron identification capability is needed for any physics task with protons and/or kaons in the final state, in particular, to enforce a signal-to-background ratio for  $D$ -mesons selection, and also to improve tracking at low momenta. Since tiny effects are intended to be investigated, a triggerless DAQ system is planned in order to minimize



410 possible systematic uncertainties of the measurements. Table 2.1 brings together elements of the SPD  
 411 physics program and the requirements to the experimental setup.

Table 2.1: Required setup configuration for each point of the SPD physics program. (++) – needed, (+) – useful.

Physics goal	VD	Tracker	PID	ECAL	RS	BBC	ZDC
Study of polarized gluon content in proton and deuteron with:							
– charmonia		++		++	++		
– open charm	++	++	++	+	+		
– prompt photons		+		++			
Elastic $pp$ and $dd$ scattering		++	+			++	+
Single-spin physics		++	++			++	+
Vector light and charmed meson production		++	++		++		
Scaling behavior of exclusive reactions with lightest nuclei and spin observables		++	+			++	+
Multiquark correlations and exotic hadron state production		++	++				
Exclusive hard processes with deuteron		++	+			++	++
Search for deconfinement in $pp$ and $dd$ central collisions		++	++				
Search for dibaryons		++	+			+	+
Search for lightest neutral hypernuclei with strangeness -1 and -2		++	++				
Problems of soft $pp$ interactions		++	++				
Measuring antiproton production cross-section for dark matter search		++	++				+
Hadron formation effects in heavy ion collisions		++	++				
Polarization of hyperons		++	+				

412 Strict limitations to the SPD detector layout arise from the external conditions, such as the maximal  
 413 possible load to the floor of the SPD experimental hall (1500 tons together with the lodgement and the  
 414 detector moving system). Together with the requirement to have the overall thickness of the muon system  
 415 not less than 4 nuclear interaction lengths ( $\Lambda_I$ ), this limits the outer size of the SPD detector and the size  
 416 of the inner part of the detector. The location of the collider infrastructure, in particular, of the focusing  
 417 elements, also defines the size of the SPD setup along the beam axis.

418 Although  $p$ - $p$  and  $d$ - $d$  collisions can be studied at MPD as a reference, and SPD setup has limited  
 419 capabilities to operate with ion collisions, each of the detectors is optimized for its tasks. MPD with the  
 420 TPC-based tracking system can disentangle hundreds of charged tracks, but can not operate at luminosity  
 421 above  $10^{29} \text{ cm}^{-2} \text{ s}^{-1}$ . The design of the MPD detector does not provide for the construction of a full-  
 422 fledged muon system. Conversely, the SPD is optimized for operation at high luminosity (up to  $10^{32}$   
 423  $\text{cm}^{-2} \text{ s}^{-1}$ ) but low track multiplicity. Optimum physics analysis in these two neighbouring experiments  
 424 requires different luminosities. Therefore they have to take turns in recording data at NICA. Based  
 425 on the plans for putting into operation and commissioning of the accelerator complex, development of  
 426 the NICA polarized infrastructure, the plans of the MPD collaboration for technical and physics runs,  
 427 as well as on realistic assumptions of the SPD funding, we propose the following stages of the SPD  
 428 project implementation. The **first stage** of the SPD experiment will be devoted to the study of polarized

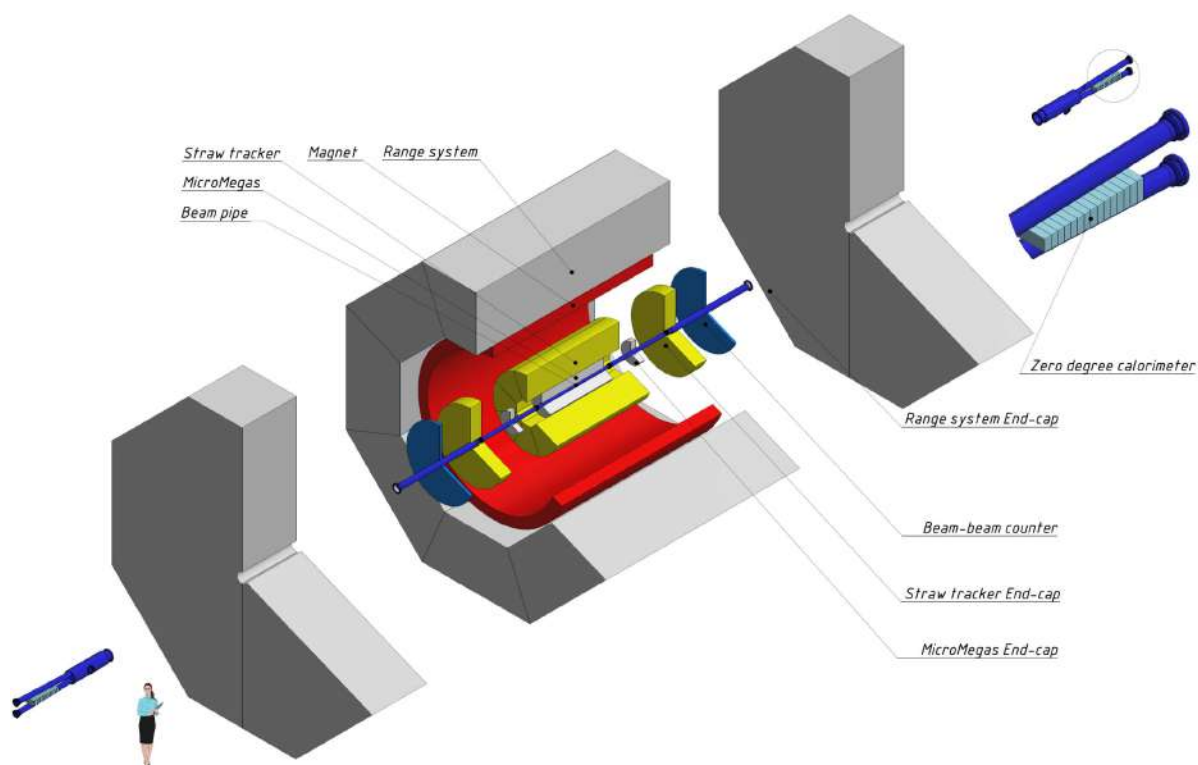


Figure 2.1: General layout of the SPD setup at the first stage.

429 and non-polarized phenomena at low energies and reduced luminosity using heavy ion (up to Ca) and  
 430 polarized proton and deuteron beams such as: polarized phenomena in elastic  $p$ - $p$  and  $d$ - $d$  scattering  
 431 and other exclusive reactions, spin effects in hyperon production, production of dibaryon resonances and  
 432 hypernuclei, near-threshold charmonia production, etc. The duration of the first stage can be up to two  
 433 years. It implies construction of a minimum setup configuration that should include (see Fig. 2.1):

- 434 – a Range System (supporting structure of the entire installation and a magnet yoke, muon identi-  
 435 cation);
- 436 – a superconducting magnet (charged particle momentum reconstruction);
- 437 – a Straw-based Tracking system (charged particle momentum reconstruction);
- 438 – a simple Micromegas-based Central Tracker to improve event vertex and charged particle momen-  
 439 tum reconstruction;
- 440 – a Beam-Beam Counter (local polarimetry, luminosity control, and timing);
- 441 – a Zero Degree Calorimeter (local polarimetry and luminosity control).

442 It could also include some elements of an Electromagnetic Calorimeter for physics with photons and a  
 443 local  $\pi^0$ -based polarimetry.

444 We expect that for the first stage the collider will be able to operate with polarized protons and deuterons  
 445 in the spin transparency mode. The absolute value of the beam polarization should be not less than 0.5  
 446 for protons and 0.6 for deuterons. Collisions of longitudinally and transversely polarized particles,  $p$ - $p$   
 447 and  $d$ - $d$  (in all combinations: LL, TT, TL, and LT), will be available at any energy up to  $\sqrt{s} = 9.4$  GeV  
 448 for protons and  $\sqrt{s} = 4.5$  GeV/nucleon for deuterons. The corresponding luminosity is up to about  $10^{31}$   
 449  $\text{cm}^{-2} \text{s}^{-1}$  and  $10^{30} \text{cm}^{-2} \text{s}^{-1}$ , respectively. Both vertical and radial directions will be possible for the  
 450 transverse polarization. Tensor polarization for deuteron will also be available. Absolute polarimetry is  
 451 expected to be provided with accuracy not worse than 5% for both vertical and radial directions. We also  
 expect that it will be possible to operate in the mode of heavy-ion collision.

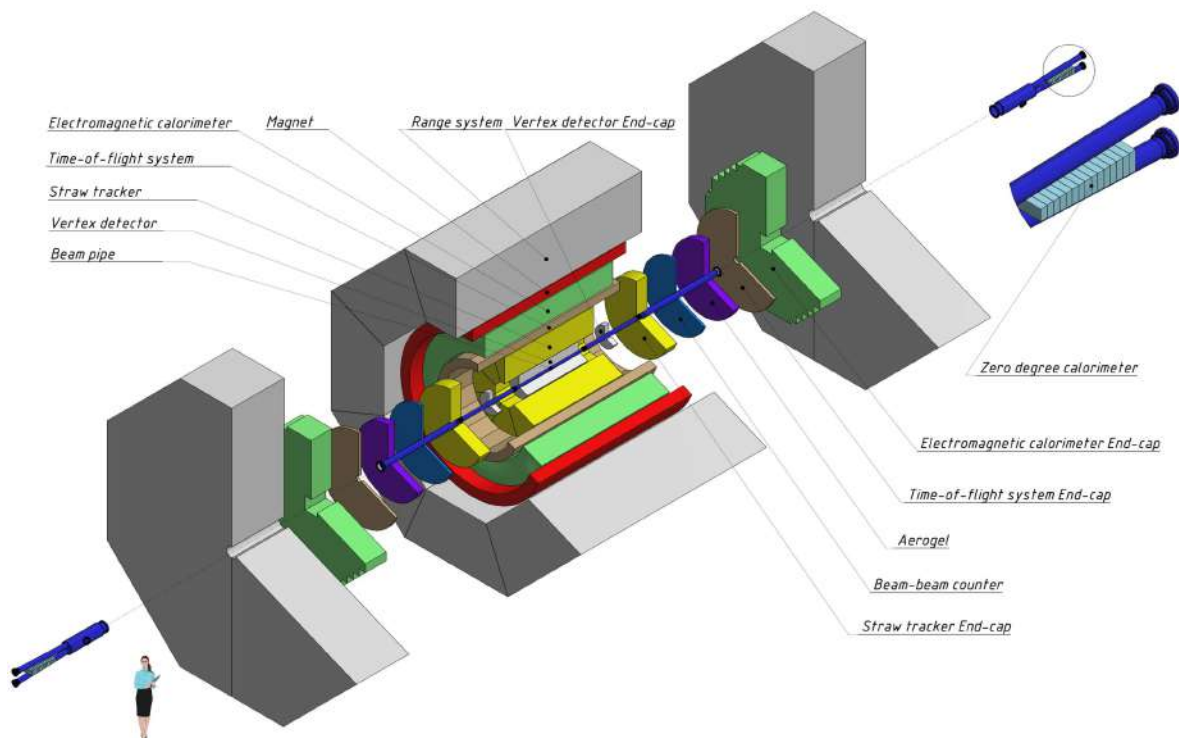


Figure 2.2: Final layout of the SPD setup.

452

453 The main part of the SPD physics program of the experiment, the study of the polarized gluon content in  
 454 proton and deuteron, is planned to be implemented during the **second stage** with the full setup (see Fig.  
 455 2.2). This stage should last not less than 4 years. By then we expect the accelerator to be able to deal  
 456 with polarised protons and deuterons up to energies of 27 and 13.5 GeV/nucleon in the centre of mass  
 457 system and luminosities of  $10^{32} \text{cm}^{-2} \text{s}^{-1}$  and  $10^{31} \text{cm}^{-2} \text{s}^{-1}$ , respectively. The transverse polarisation  
 458 for protons will be available for all energies, while the longitudinal polarisation will be available at spin  
 459 resonance points with a beam energy step 0.51 GeV. The tentative operating plan of the SPD project is  
 460 presented in Fig. 2.3.

461 Taking into account the high degree of integration of the detector subsystems, we decided to present the  
 462 SPD Technical Design Report as a single document. The general subsystems as well as the subsystems

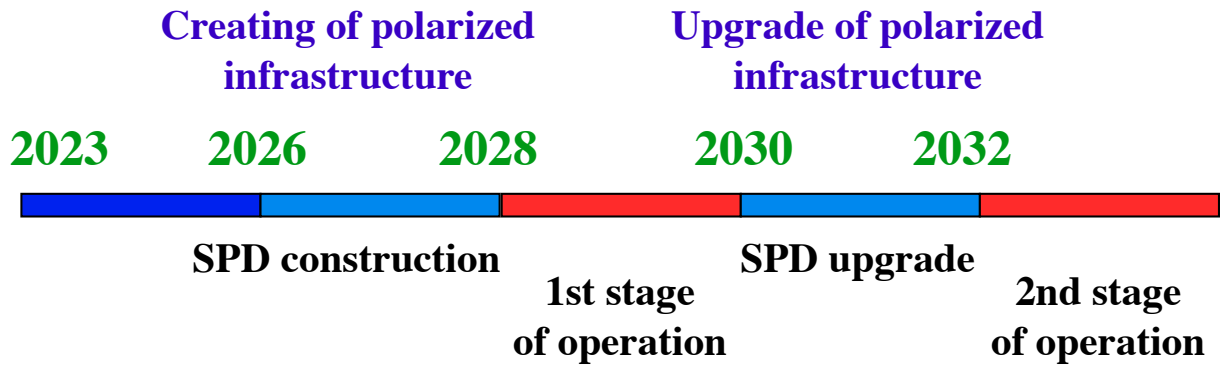


Figure 2.3: Tentative operating plan of the SPD project.

463 that are assumed to be part of the first phase are highly elaborated. The subsystems of the second phase  
 464 are described in a more schematic way.

## 465 Chapter 3

### 466 Detector summary

467 To describe the SPD setup, we use a global coordinate system, where the  $z$ -axis is oriented along the  
 468 nominal beam direction, the  $y$ -axis is vertical, and the  $x$ -axis is perpendicular to them and is directed  
 469 toward the center of the collider ring. The origin of the coordinate system is the nominal center of the  
 470 setup. We often refer to it as the Interaction Point (IP), although the real beam-crossing region has a  
 471 gaussian shape along  $z$ -axis with  $\sigma_z$  of about 30 cm (zero beam-crossing angle) [4]. As for timing, we  
 472 suppose that in the  $p$ - $p$  mode we will have a bunch crossing every 76 ns.

473 The detector consists of a barrel part and two end-caps. A pair of Zero-Degree Calorimeters should be  
 474 installed far enough from the interaction point to be surrounded by a beam-line equipment. A scheme of  
 475 the detector in the full configuration with basic dimensions is shown in Figs. 3.1 and 3.2. Longitudinal  
 476 and radial geometric dimensions of subsystems and technological gaps between them, required for the  
 477 assembling and installation, are given in the Tab. 3.1 and Tables 3.2, respectively.

Table 3.1: Longitudinal dimensions of the SPD subsystems.

#	Layer	$\Delta z$ , mm	$z_{min}/z_{max}$ , mm
1	Beam pipe	8980	-4490/4490
2	Vertex detector	2360	-1180/1180
3	Z-gap 1	30	–
4	Straw tracker	286	1210/1496
5	Z-gap 2	30	–
6	Aerogel	160	1526/1686
7	Z-gap 3	30	–
8	Beam-beam counter	50	1716/1766
9	Z-gap 4	30	–
10	Time-of-flight system	60	1796/1856
11	Z-gap 5	30	–
12	Electomagnetic calorimeter	550	1886/2436
13	Z-gap 6	30	–
14	Solenoidal magnet	4080	-1988/1988
15	Z-gap 7	30	–
16	Range system	1390	2466/3856

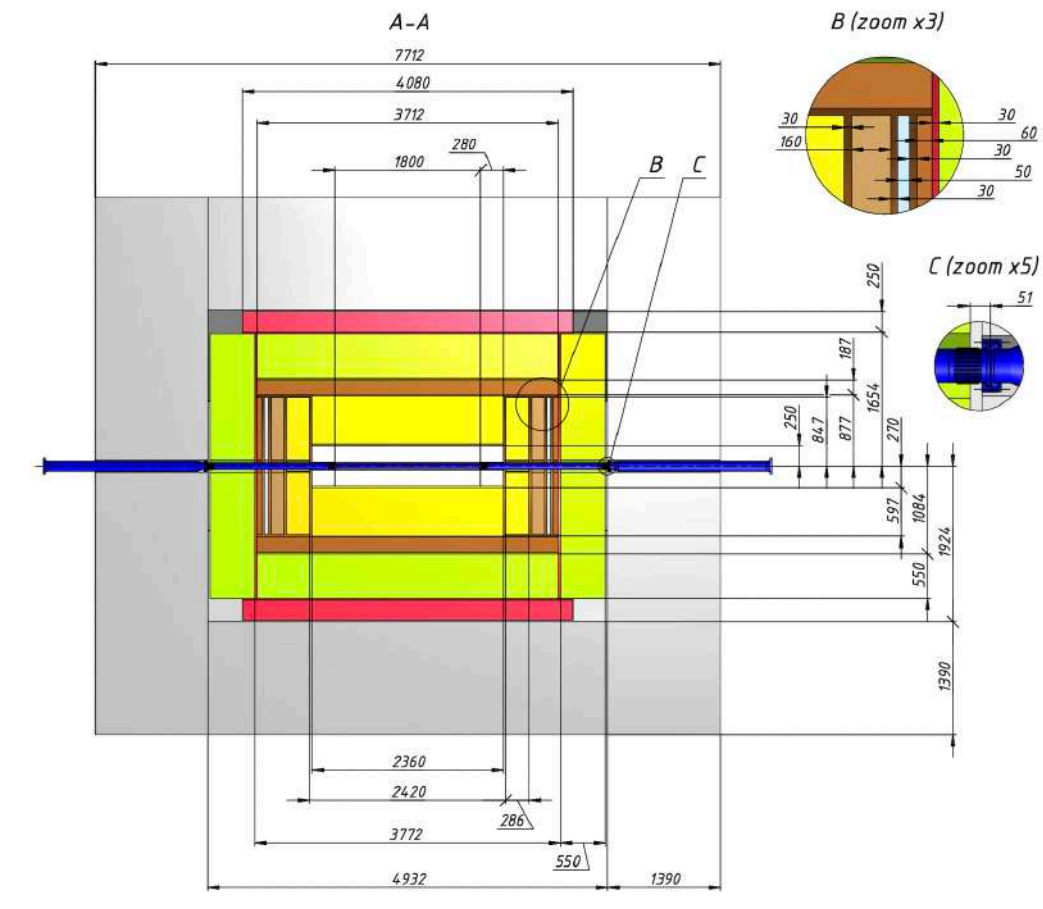


Figure 3.1: Cross section of the barrel part of SPD.

478 The main parameters of the SPD setup as a whole, its subsystems, and their resolutions are listed in  
 479 Tables.3.3, 3.4 and 3.5, respectively.

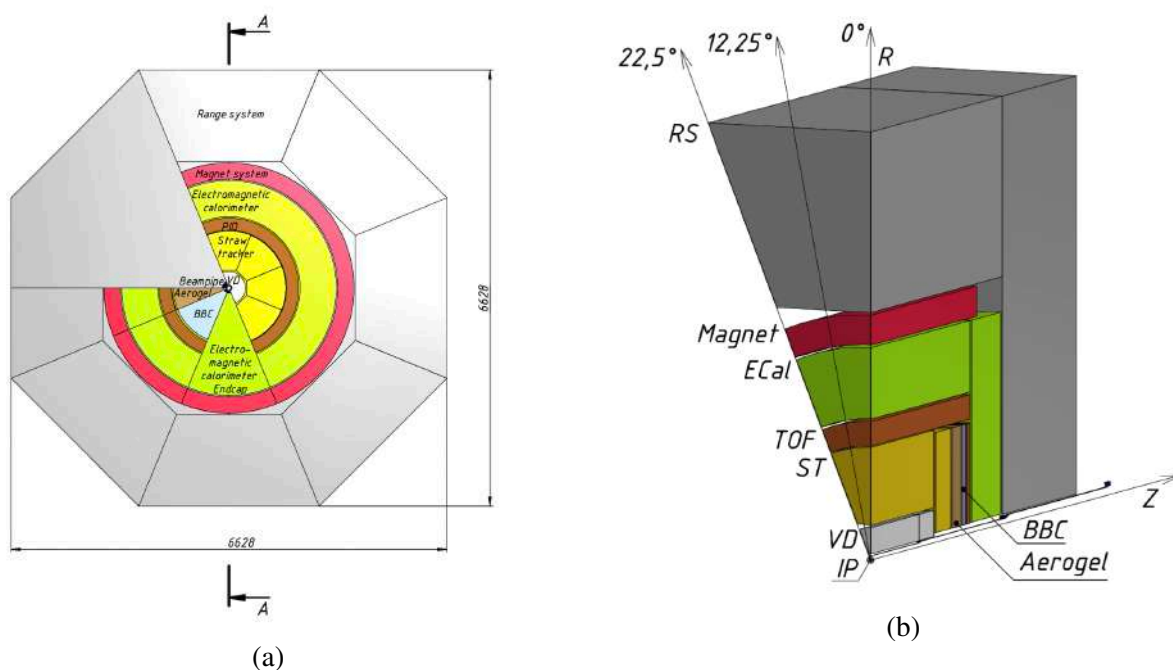


Figure 3.2: (a) End view of the detector. (b) Junction of barrel and end-cap parts of the detector.

Table 3.2: Radial dimensions of the SPD subsystems.

#	Layer	$\Delta R$ , mm	$R_{min}/R_{max}$ , mm
1	Beam pipe	32	0/32
2	Vertex detector	218	32/250
3	Z-gap 1	20/42	–
4	Straw tracker	597	270/867
5	Z-gap 2	10	–
6	Time-of-flight system	187	877/1064
7	Z-gap 3	20	–
8	Electromagnetic calorimeter	550	1084/1634
9	Z-gap 4	20	–
10	Solenoidal magnet	230	1654/1884
15	Z-gap 5	20/176	–
16	Range system	1390	1924/3314

Table 3.3: Main parameters of the SPD setup.

	Stage I	Stage II
Maximum luminosity, $10^{32} \text{ cm}^{-2} \text{ s}^{-2}$	up to 0.1	1
Interaction rate, MHz	up to 0.4	4
Magnetic field at IP, T	up to 1.2	1.2
Track momentum resolution $\frac{\delta p}{p}$ at 1 GeV/c, %	$\sim 2$	$\sim 2$ for DSSD $\sim 1$ for MAPS
Photon energy resolution, %		$5/\sqrt{E} \oplus 1$
$D^0 \rightarrow K\pi$ vertex spatial resolution, $\mu\text{m}$	200÷300	60 for DSSD 35-40 for MAPS
PID capabilities	$dE/dx$ , RS	$dE/dx$ , Ecal, RS, TOF, Aerogel
Number of channels, $10^3$	180	558 (for DSSD)
Raw data flow, Gb/s	up to 1	20
Total weight, t	1232	1236
Power consumption, kW	107	144

Table 3.4: Main parameters of the SPD setup subsystems.

Subsystem	Stage	Main task	Active element	Weight, t	Power, kW	N channels, $10^3$
RS	I+II	$\mu$ -ID	mini drift tubes Ar + CO <sub>2</sub> , 70/30	927	47	130.2
ECAL	II	$\gamma$ detection	Pb/scint.-shashlyk	57	8	26.1
TOF	II	PID	RPC chambers (C <sub>3</sub> H <sub>2</sub> F <sub>4</sub> )	4	4	8.8
Aerogel	II	PID	aerogel	0.1	0.5	0.3
Straw	I+II	tracking, PID	straw tubes Ar + CO <sub>2</sub> , 70/30	0.2	4	30.5
SVD MAPS	II	vertex, tracking	Si pixels	< 0.1	2	*
SVD DSSD	II	vertex, tracking	Si strips	< 0.1	2	327
MCT	I	tracking	gas chambers Ar + CO <sub>2</sub> +iC <sub>4</sub> H <sub>10</sub> , 70/20/10	< 0.1	1	25.6
BBC inner	I+II	polarimetry	MCP	$\ll 0.1$	$\ll 1$	0.3
BBS outer	I+II	polarimetry, timing	scint.	0.1	0.5	0.5
ZDC	I+II	$n, \gamma$ det.	W/scint.	0.3	2	2
Magnetic system	I+II			24	23	
Supporting structure	I+II			220.3		



Table 3.5: Spatial, time and energy resolution, as well as, signal length for each of the subsystem.

Detector	Spatial resolution	Time resolution	Energy resolution	Signal length
RS	3 mm (wires), 1 cm (strips)	150 ns	$90\%/\sqrt{E}$ (p, n)	250÷500 ns
ECAL	5 mm ( $\gamma$ , 1 GeV)	1 ns	$5\%/\sqrt{E} \oplus 1\%$	
TOF	10 cm	50 ps	–	
Aerogel	$\sim 10$ cm	1 ns	–	
Straw	150 $\mu\text{m}$	1 ns	$8.5\%(dE/dx)$	120 ns
SVD MAPS	25 $\mu\text{m}$	–	–	
SVD DSSD	27.4 $\mu\text{m}$ ( $\phi$ ) 81.3 $\mu\text{m}$ ( $z$ )	–	–	
MCT	150 $\mu\text{m}$	10 ns	–	$\sim 300$ ns
BBC inner	?	50 ps	–	
BBC outer	$\sim 10$ cm	400 ps	–	
ZDC	$\sim 1$ cm	150 ps at 0.4 GeV	$50\%/\sqrt{E} \oplus 30\%$ ( $n$ ) $20\%/\sqrt{E} \oplus 9\%$ ( $\gamma$ )	

## Chapter 4

# Range (muon) System

### 1 General description

The Range System (RS) of the SPD detector serves the following purposes: (i) identification of muons in the presence of a significant hadronic background and (ii) estimation of hadronic energy (coarse hadron calorimetry). It is important to stress that the Range System is the only subdetector of the main part of the SPD setup, which can identify neutrons (by combining their signals with the electromagnetic calorimeter and the inner trackers). Muon identification (PID) is performed via muonic pattern recognition and further matching of the track segments to the tracks inside the magnets. The precise muon momentum definition is performed by the inner trackers in the magnetic field. The Mini Drift Tubes (MDT) [5, 6] are used in the Range System as tracking detectors, providing two-coordinate readout (wires and strips running perpendicularly). Such readout is mostly needed for the events with high track multiplicity and also for the reconstruction of the neutron spatial angle.

One of the main physics goals of the Range System is the identification of muons from  $J/\psi \rightarrow \mu^+ \mu^-$  decays contaminated by misidentified pions and their decays.

As for the design and construction of the present system, we hope to capitalize on the experience gained by the JINR group in the development of the PANDA (FAIR, Darmstadt) Muon System [7]. These two systems (PANDA and SPD), dealing with muons of comparable momentum ranges and solving the same PID tasks, should look very similar in their design and instrumentation.

### 2 System layout

The Range System serves as an absorber for hadrons and a "filter" for muons. It also forms the magnet yoke. It consists of a Barrel and two End-Caps (ECs). The schematic 3D view of the system and its main sizes are shown in Fig. 4.1 (a). The absorber structure is shown in Fig. 4.1 (b). The two outer 60-mm steel layers are used for bolting the modules together, for attachment of internal detectors (inside) and external service devices (outside). The 30-mm thickness of the main absorber plates (nineteen in total) is selected as comparable with muon straggling in steel, thus giving the best possible muon-to-pion separation, and also providing a rather good sampling for hadron calorimetry. The interlayer gaps of 35 mm are taken for the reliable mounting of the detecting layers (twenty in total) comprising of the MDTs, the stripboards and the front-end electronic boards on top of them, and corresponding cables.

The barrel consists of eight modules, and each end-cap consists of two halves (sashes) divided vertically, each sash in its turn is also divided in two equal parts in vertical plane running perpendicular to the beam direction. Such subdivision of the system (16 parts in total) is chosen to optimize its further assembly

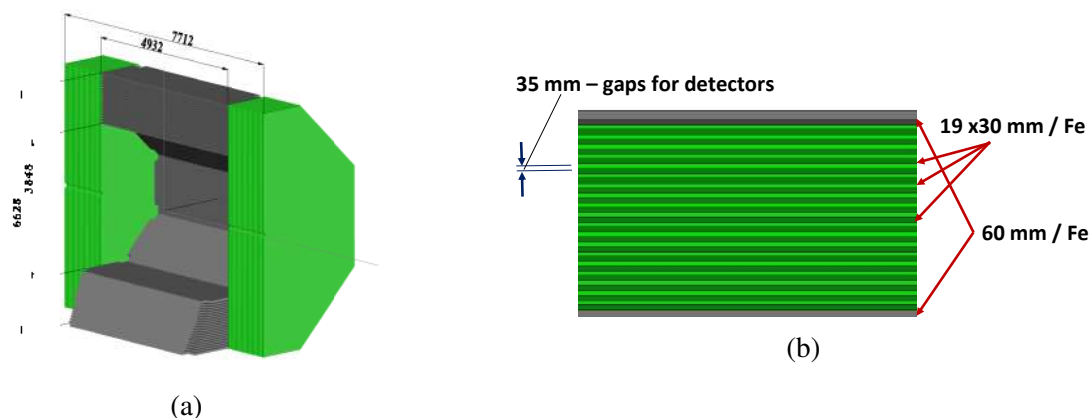


Figure 4.1: 3D view (half cut) and sizes (in mm) of the Range System: (a) barrel is shown in grey, end-cap disks – in green; (b) absorber structure.

512 and to satisfy the constructional requirements of the SPD experimental hall (80 ton crane capacity). The  
 513 total weight of the system is about 927 tons, including 37 tons of detectors. The total number of MDT  
 514 detectors is about 10000 units. The MDTs are deployed in the following way: along the beam direction  
 515 in the barrel, and perpendicular to the beam (horizontally) in the end-caps.

516 The absorption thicknesses of the barrel and end-caps are selected to be equal to 4 nuclear interaction  
 517 lengths ( $\lambda_I$ ) each. It provides a rather uniform muon filtering in all directions. Together with the thickness  
 518 of the electromagnetic calorimeter ( $\sim 0.5 \lambda_I$ ), the total thickness of the SPD setup is about  $4.5 \lambda_I$ .

### 519 3 Mechanical design simulation

520 The calculations were made to evaluate the stress and displacement of the SPD detector (the barrel and  
 521 two end-caps with all internal detectors/systems), together with Support and Transportation Systems  
 522 (STS), as well as to choose a rational design for STS, wherein the Range System is fully included in the  
 523 model (force diagram/scheme) of the entire design of the SPD detector. Ultimately, the total weight of  
 524 the installation and its distribution over 3 pairs of support carts and additional supports in the case of  
 525 open end-caps were determined.

526 The following cases were considered: the full SPD installation in the operating position - the end-caps  
 527 are closed, and the case with the EC sashes as far apart as possible. For control purposes, the cases with  
 528 intermediate positions of the EC sashes were also considered. To reduce the order of the calculation task,  
 529 a double symmetry of the entire setup was used, that is, a quarter of the installation was considered. The  
 530 pictures demonstrating the results, which are presented below, were obtained using this double symmetry  
 531 of the task (a quarter of the setup).

532 It was assumed that:

- 533 – in the working position and while moving along the rails, the installation is based on three pairs of  
 534 support carts, the weight of one cart was assumed to be  $\sim 400$  kg;
- 535 – the weight of all internal detectors and systems is about 100 tons in total, which is applied as a  
 536 distributed load over the entire internal surface of the barrel;
- 537 – the weight of the upper platform with the equipment (cryogenics and electronics racks) located  
 538 on it was taken as 40 tons, which are applied as a distributed load over the surface of the upper  
 539 load-bearing elements of the SPD setup model;

540 – in the case of the EC open sashes, the consoles of the STS power beams were additionally loaded  
541 (supported) on 2 pairs of supports (except for the carts).

542 This simulation of the mechanical design takes into account only the forces of gravity. When the mag-  
543 netic field of the SPD setup is turned on, the elements of the Range System will experience additional  
544 magnetic forces, since the Range System is the yoke of the superconducting solenoid of the assembly.  
545 These forces will have the greatest impact on the central (axial) part of the end-caps - the field will push it  
546 inward. According to preliminary estimates, it will be possible to keep displacements within acceptable  
547 limits by simple design solutions. However, the corresponding calculations for the final selection of the  
548 end-caps design will be carried out in the near future.

549 The maximum displacements (see Fig. 4.2) are observed in the elements of the upper barrel module in  
550 the region of the largest plates of the barrel module, and do not exceed  $2 \div 2.25$  mm, which at this stage  
551 is considered as an acceptable result. In the elements of end-caps, displacements are insignificant, due to  
552 the vertical arrangement of the metal plates of the structure.

553 It should be mentioned that the stresses in all considered cases (see Fig. 4.3) correspond to low or  
554 medium values for the main material of the structure (usual construction steel), and do not exceed  
555  $600 \div 800$  kg/cm<sup>2</sup>.

556 A rational arrangement of the support cart pairs has been selected, which provides an approximately  
557 uniform distribution of the total weight of the SPD on these cart pairs. In the case of the assembly in the  
558 working position, the weight distribution is 36% for the central pair and 32% for each of the outer pairs.

559 In other cases, the maximum load on any pair of carts or additional support does not exceed 33.5%.

560 The RS and STS weights (excluding (100 + 40) tons mentioned above) are shown in Table 4.1.

Table 4.1: The RS and STS weight.

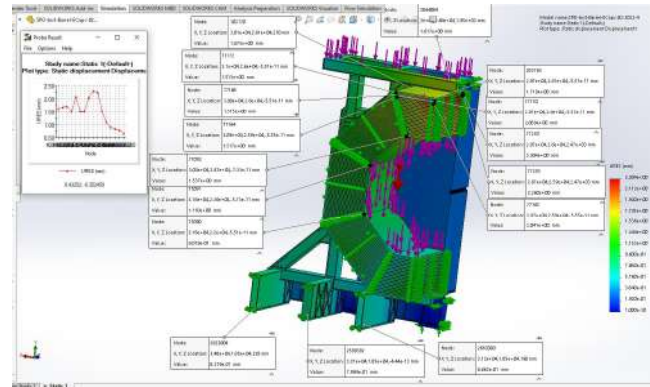
SPD elements:	Barrel module	Barrel total	1/2 EC	EC	2 × EC	6 carts	STS
Weight, tons	60.1	480.8	111.45	222.9	445.8	2.5	77.8

561 Total weight of the RS is about 927 tons. Total weight of the fully constructed SPD detector - RS with all  
562 internal systems (electromagnetic calorimeter, solenoid, PID systems, inner tracker etc.) together with  
563 top platform (including the corresponding equipment) and support and transportation systems equals to  
564 about 1147 tons.

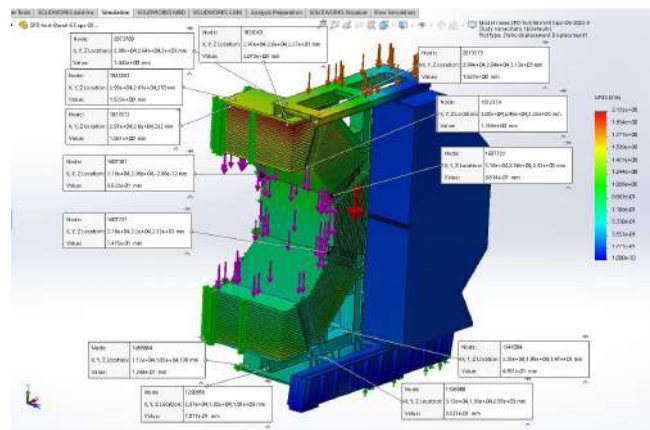
#### 565 **4 Assembly of Range System**

566 The RS should be assembled in the following sequence. Pre-assembled detector layers (each consisting  
567 of MDT detectors attached to stripboard and equipped with FEE electronic cards) are placed in the as-  
568 sembly hall in a horizontal position (Fig. 4.4 (a)). Each barrel module, also placed in a horizontal position  
569 in the assembly hall, is equipped with these detector layers (Fig. 4.4 (b)). The module is lifted by a crane  
570 using a special traverse and moved on to the support and transportation system for assembling (Fig. 4.5).  
571 The modules are mounted in pairs, maintaining symmetry (left-right) about the longitudinal axis of the  
572 installation. The assembly of the barrel is completed by the last upper closing module (Fig. 4.6). After  
573 that, the STS upper load-bearing elements are mounted.

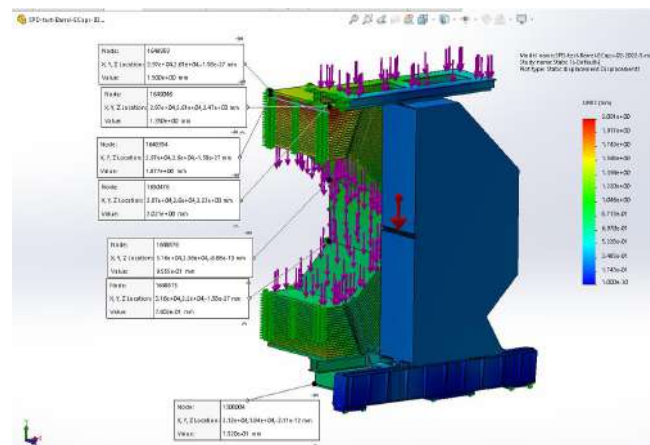
574 Installation of the end-caps is carried out in a similar way, first equipping them with the detector layers  
575 of MDTs in a horizontal position. Since the weight of one EC sash exceeds 80 tons (maximum crane



(a)



(b)



(c)

Figure 4.2: Displacements of system elements for the case of fully assembled SPD detector (including Range System, all inner detectors, solenoid magnet and the weight of the top platform with corresponding equipment) loaded on support and transportation system (six carts) (a), fully opened end-caps (b) and partially opened end-caps (c).

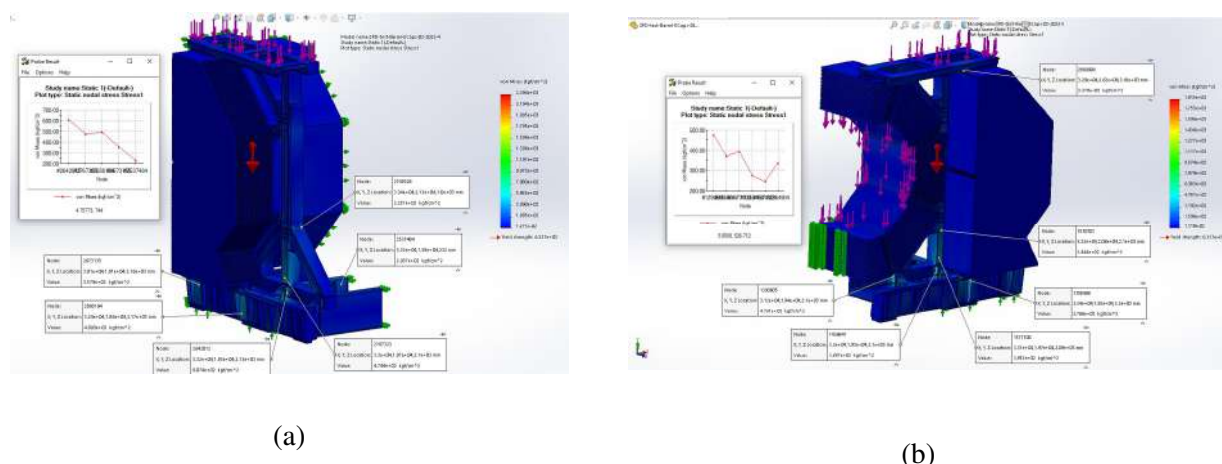


Figure 4.3: Stress map of fully assembled SPD detector (a) and SPD detector with fully opened end-caps (b) Blue color demonstrates acceptable level of stress.

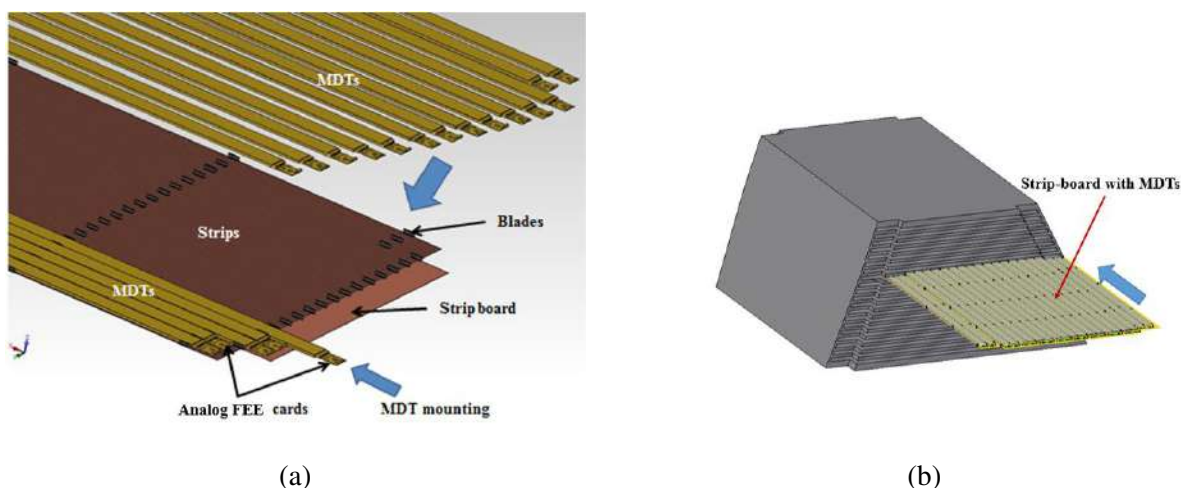


Figure 4.4: (a) Mounting of MDT detectors on the strip board, forming the detecting plane. (b) Assembly of barrel module with detecting layers (MDTs with strip board and corresponding electronics).

576 capability), the design of the sash involves structurally dividing it into two parts along the beam. The  
 577 final view of the RS before mounting of the internal SPD detectors and the upper platform is shown in  
 578 Fig. 4.7.

579 **5 Mini drift tubes detector**

580 The Mini Drift Tubes detector was initially developed and produced at JINR for the Muon System of the  
 581 D0 experiment at FNAL [8]. Later on, an MDT-based muon system was also produced for the COM-  
 582 PASS experiment at CERN [9]. The two-coordinate readout modification of the MDT with open cathode  
 583 geometry and external pickup electrodes was developed, proposed to and accepted by the PANDA col-  
 584 laboration at FAIR for the muon system of their experimental setup. This new version of the MDT is  
 585 proposed for the SPD project, as it has all the necessary features – radiation hardness, coordinate resolu-  
 586 tion and accuracy, time resolution, robustness, as well as the advanced level of already conducted R&D  
 587 within the PANDA project.

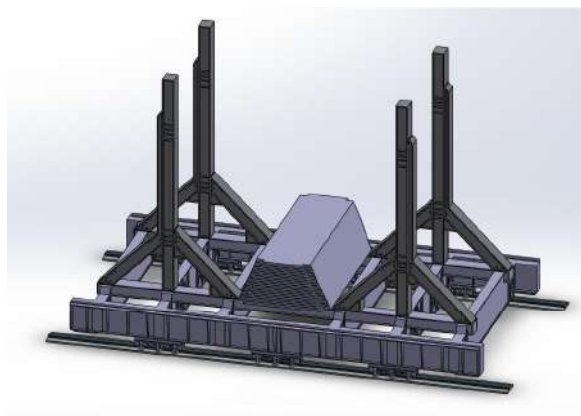


Figure 4.5: Support structure of SPD detector with first barrel module positioned on the transportation system.

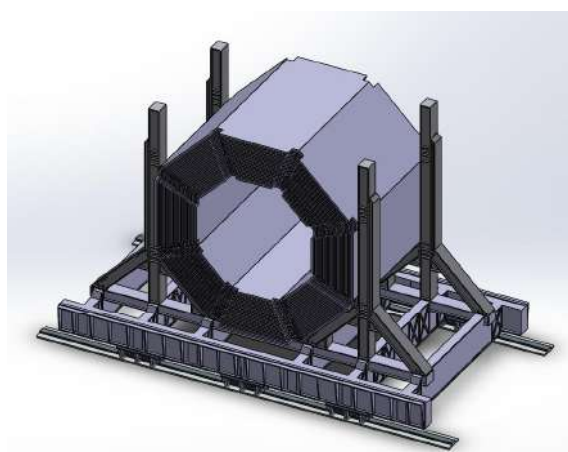


Figure 4.6: Fully assembled RS barrel.

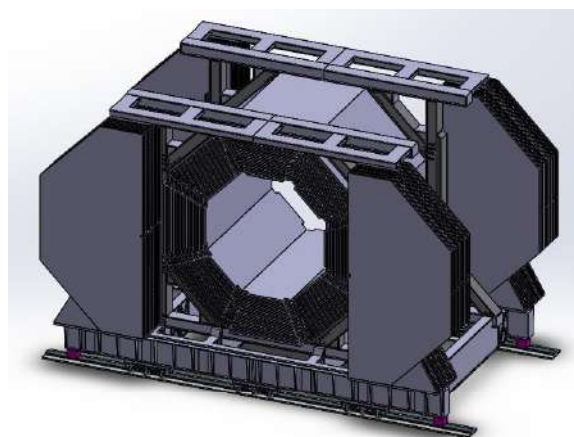


Figure 4.7: Fully assembled Range System with opened end-caps.

588 The cross-section and layout of the MDT with open cathode geometry are shown in Fig. 4.8. The  
 589 detector consists of a metallic cathode (aluminum extruded comb-like 8-cell profile), anode wires with  
 590 plastic supports, and a Noryl envelope for gas tightness.

591 The comb-like profile of the cathode provides each wire with an opening left uncovered to induce wire  
 592 signals on the external electrodes (strips) perpendicular to the wires. The strips are applied to obtain the  
 593 second coordinate readout. The shape of the induced signal repeats the initial one, having the opposite  
 594 polarity, but the amplitude is about 15% of the wire signal (see Fig. 4.9). Thus, the strip signal readout  
 595 requires higher signal amplification and proper electromagnetic shielding.

596 Application of an open cathode leads to the loss of the electric field symmetry in each of the 8 detector  
 597 cells, resulting in lower gas gain for the applied voltage compared to the standard MDT (cathode openings  
 598 closed with stainless steel lid). The conducted R&D proved that the MDT with open cathode geometry  
 599 easily achieves the parameters of the one with a closed cathode at higher voltages. The comparative  
 600 plots for counting rate, efficiency, and gas gain for both detector types (see Fig. 4.10) show that the MDT  
 601 with open cathode geometry repeats the standard MDT performance at a high voltage shift of +100 V.  
 602 The drift time and the amplitude spectra of both detector variants also match, if we set this voltage shift  
 603 between their operating points.

MDT with open cathode geometry and external pickup electrodes (strips)  
cross-section

External board with strips perpendicular to MDT wires

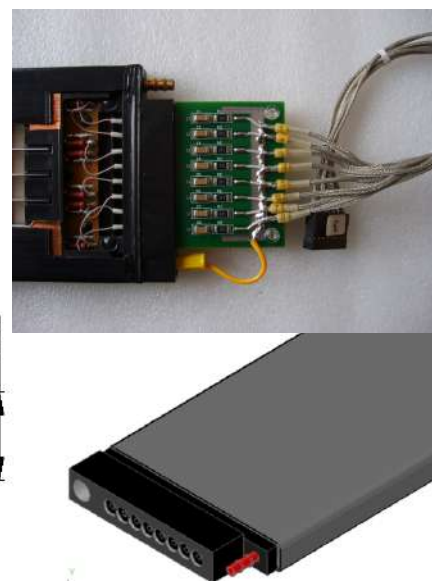
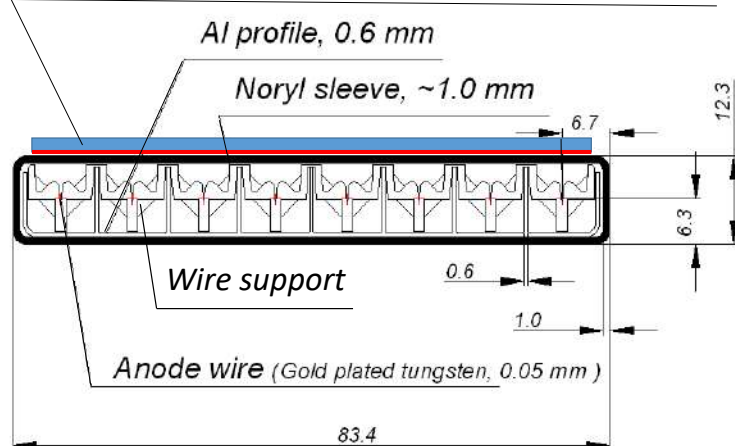


Figure 4.8: Mini Drift Tube with open cathode geometry cross-section (left) and layout (right).

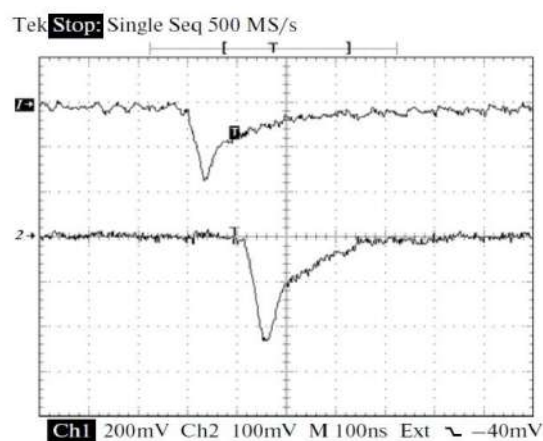


Figure 4.9: Oscillograms of single signals: from the anode wire (1) and the strip (2, inverted); the conversion factors are 60 and 480 mV/ $\mu$ A, respectively.

604 According to the results of the MDT (open cathode geometry) ageing tests, accumulation of a 1 C/cm  
 605 total charge does not produce any significant effect on the detector performance. To monitor the ageing  
 606 effects, measurements of the counting rate curves (Co-60 source) together with oscilloscopic observa-  
 607 tions of the MDT average signals (256 events) for Co-60 and X-rays were made twice a week over the  
 608 whole period of intense irradiation (see Fig. 4.11). Later on, these measurements (with X-rays) were  
 609 repeated for up to 3.5 C/cm of irradiation without any visible degradation of the MDT performance. This  
 610 should ensure a stable MDT performance for the lifetime of the SPD project.

611 All R&D studies were made with a gas mixture of 70% Ar + 30% CO<sub>2</sub> at atmospheric pressure, the  
 612 one to be used in the proposed SPD Muon System. It is non-flammable, radiation hard and fast enough  
 613 (150÷200 ns drift time, depending on incoming angle). The wire pitch in the present design equals 1  
 614 cm, and a 3-cm strip width is selected for the second coordinate. These spatial parameters provide the



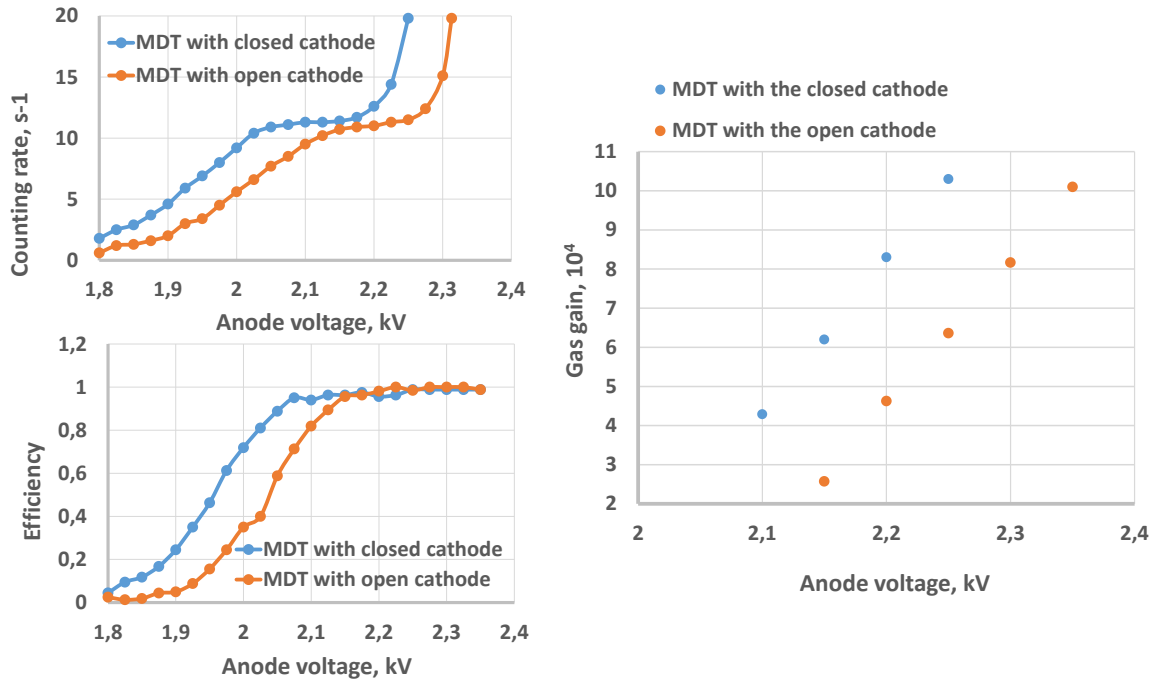


Figure 4.10: Comparative plots for counting rate, efficiency, and gas gain versus the supply voltage for the MDT with closed and open cathode geometry.

615 Range System with coordinate accuracy well enough for identification of muons and give the system the  
 616 features of a digital hadron calorimeter.

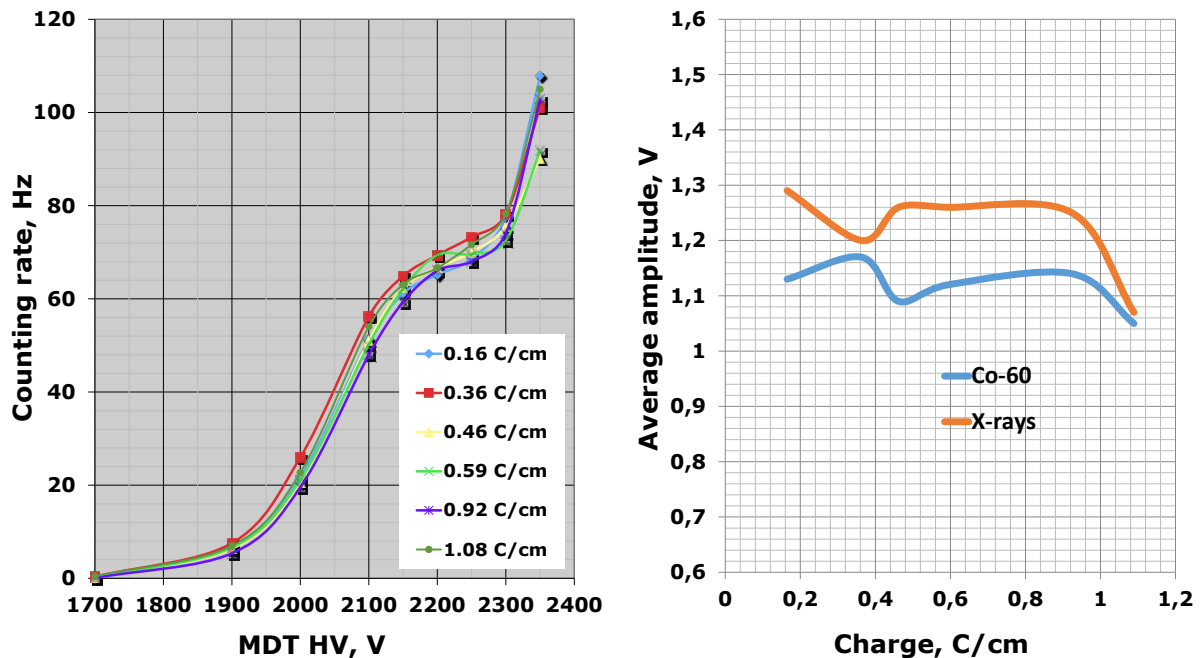


Figure 4.11: Counting rate curves for different accumulated charges (0.16 ÷ 1.08 C/cm) (left); average wire signal amplitudes vs accumulated charge for Co-60 and X-ray sources (right), the peculiar view of the curves (generally demonstrating stability of the amplitude within few percent) is due to the long duration of the monitoring (several months)

and absence of amplitude correction for the atmospheric conditions (pressure and temperature).

## 6 Gas system

The Range System will use quite a simple gas system (see Fig. 4.12). It should prepare and distribute over the whole detector volume the non-flammable, non-explosive and cheap gas mixture of argon and carbon dioxide:  $\text{Ar}:\text{CO}_2 = 70:30$ . Such a mixture, being cheap, does not require a closed circuit for recuperation of the outgoing gas flow. This mixture had been successfully used for years in the operation of the Muon Wall 1 and Rich Wall subsystems of the COMPASS experiment at CERN, which have practically the same MDT detectors. It is supposed now that the mixture composition will be prepared by the mass flow meters. The required accuracy is about 1% (relative value with respect to the smaller component, so  $\text{CO}_2$ ), and purity is of the standard technical value. The main components - Ar and  $\text{CO}_2$  - should be centrally supplied by a standard gas distribution system of the SPD setup to the inputs of mass flow meters. The two outputs of mass flow meters feed a mixer volume. From this volume the mixture is distributed over the Range System channels. The distribution is done in a simple way by using the mechanical flowmeters (rotameters).

Presently, we assume to have 16 main channels for the control of the incoming gas flow (rotameters) and their outlets (simple bubblers). These 16 channels are comprised of the following parts: 8 octant modules of the barrel and 8 half-sashes of the end-caps. The gas volumes of these channels are the following: about 4 cubic meters for each barrel module and 2 cubic meters for each half-sash of ECs. In each channel/module the detecting planes are connected in parallel, and the MDT detectors of each plane are connected in series.

Technical details which reflect the features of the gas system are the following:

- The total volume of the Range System is about 50 cubic meters.
- The gas exchange rate, which defines the flow, is about  $(1/2 \div 1) \times V_0/\text{day}$ , where  $V_0$  is the nominal system volume ( $\sim 50 \text{ m}^3$ ). This corresponds to the total fluxes in the range of 1000  $\div$  2000 liters per hour. For the normal system operation (long term stable running) the flux of 1000 l/h is assumed.
- For fast gas exchange, the flushing mode should provide for  $2 \times V_0/\text{day}$ , which corresponds to 4000 l/h. This large value occurs in very rare occasions and should not be taken into consideration in the overall total gas balance of the SPD setup.

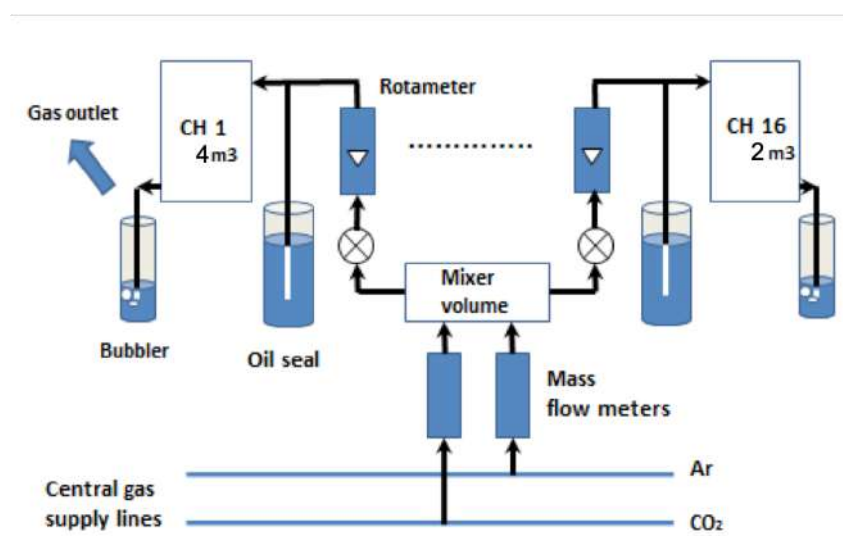


Figure 4.12: Schematic diagram of the gas system.

## 644 7 Analog front-end electronics

645 As the SPD Muon System inherits all technical solutions developed for the PANDA Muon System, for  
 646 the analog front-end electronics (FEE) we also will use general ideas of wire and strip signals readout,  
 647 already developed and well tested using the PANDA Range System prototype. Thus, we are planning  
 648 to use the analog front-end electronics solutions (with minor modifications) developed for the D0/FNAL  
 649 and the COMPASS/CERN experiments and also accepted by the PANDA/FAIR.

650 The signal readout is based on two ASIC chips: 8-channel amplifier Ampl-8.3 [10] and 8-channel com-  
 651 parator/discriminator Disc-8.3 [11]. To arrange wire readout, we need a high voltage distributor and a  
 652 signal connector circuit followed by an amplifier – discriminator circuit with LVDS outputs. Combina-  
 653 tion of HV/S-8 and ADB-32 cards [12] is the most common among the existing variants (see Fig. 4.13  
 654 (a), (b)). For the strip signal readout we use a circuit with two stages of Ampl-8.3 followed by the  
 655 discriminator with LVDS output. Combination of preamplifier cards A-32 (Fig. 4.13 (c)) and ADB-32  
 656 (Fig. 4.13 (b)) fulfills this task. Mentioned electronic cards without any modifications can be applied for  
 657 the wire and strip signals readout of the end-caps. The view of the basic FEE cards is shown in Fig. 4.13.

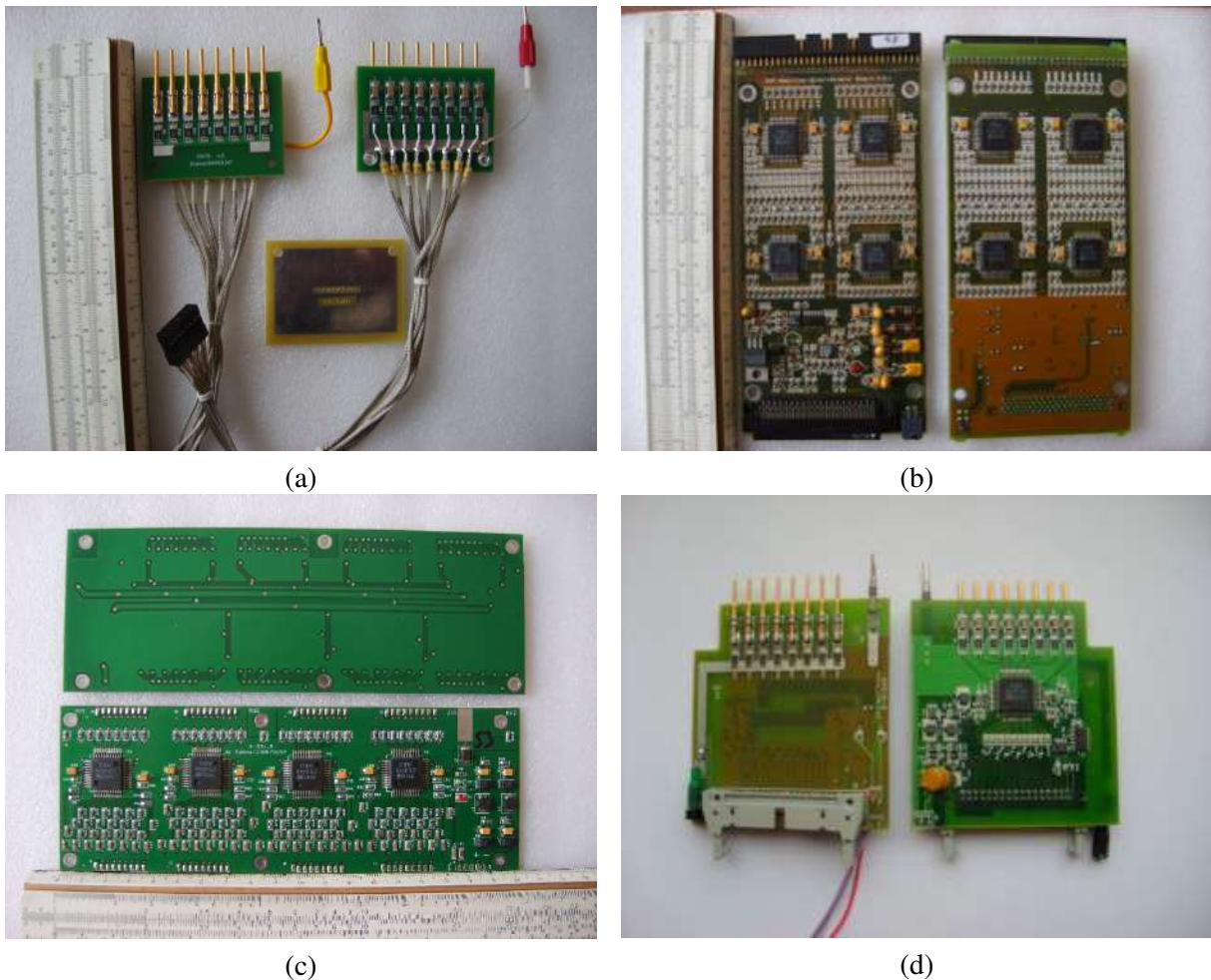


Figure 4.13: Front-end analog electronics cards: HV/S-8 (a), ADB-32 (b), A-32 (c), and HV/S/A-8 (d).

658 For the barrel part we use the same general idea of the readout circuitry, but its implementation will  
 659 differ from electronics mentioned above. This is connected to the fact that the barrel analog FEE is a  
 660 constructive part of the detector layer and will be buried inaccessible.

661 By now, we assume to use 8-channel electronic cards for both wire and strip readout in the barrel with

662 all needed circuitries implemented in a single card. For the wire readout it will be a modification of  
 663 HVS/A – 8 (Fig. 4.13 (d)) designed for the PANDA barrel – the new board will contain high voltage  
 664 distribution circuit, amplifier and discriminator with all related circuitry. Strip analog FEE will also be an  
 665 8-channel board containing preamplifier, amplifier and discriminator with all related circuitry. To match  
 666 8-channel electronics with 32-channel inputs of the digital FEE part, we are planning to use special  
 667 "patch panel" cards that will be placed on the edge of the detector layer and stay accessible. These cards  
 668 will also act as LVDS drivers and LV and threshold distributors with a manual LV adjustment.

669 Analog FEE cards are located mostly inside the slots of the RS iron absorber – fully (for the wires and  
 670 strips) in the barrel and partially (for the strips only) in the end-caps. Corresponding power dissipation  
 671 (see Table 4.2), despite looking quite large, does not impose any practical limitations, as it is "immersed"  
 672 into the massive iron "radiator" of the RS absorber. So, we do not plan to use additional ventilation apart  
 673 from the natural convective cooling.

Table 4.2: Analog FEE power dissipation.

	Barrel, kW	End-Caps, kW	Total, kW
Wires	6.5	9.75	16.25
Strips	7.2	6.93	14.13
Total	13.7	16.68	30.38

674 We still continue our R&D work intended to improve strip board performance, results of this work will  
 675 influence the detector layer design. In collaboration with the Institute of Physics of the National Academy  
 676 of Science of Belarus we also continue R&D devoted to Ampl-8.3 modification that will improve its  
 677 applicability for the strip signal readout and reliability of long-term operation. Results of these R&D  
 678 works can significantly influence the PCB design of the barrel analog FEE, that is why the development  
 679 of these particular cards is postponed.

680 Totally, the Range System has 130200 readout channels (80000 of which are wires and 50200 strips), see  
 681 Table 4.3.

Table 4.3: FEE channels.

	Barrel	End-Caps	Total
Wires	32000	48000	80000
Strips	25600	24600	50200
Total	57600	72600	130200

## 682 7.1 Ampl-8.51 – low input impedance amplifier for the Muon System wire and strip readout

683 As mentioned above, all present analog FEE designed for the Muon System use Ampl-8.3 to read both  
 684 wire and strip signals. The amplifier ASIC was specially designed for MDT, but also managed to cope  
 685 with strip signals when used in the two-stage circuit. Generally, Ampl-8.3 meets the strip readout re-  
 686 quirements well, but not perfectly. In terms of the set stripboard parameters, value of the strip wave  
 687 impedance varies in range of  $R_z \sim 10 \div 30 \Omega$ , but Ampl-8.3 has a  $50 \Omega$  input impedance. The present  
 688 impedance mismatch does not seem significant, but anyway matching is preferred, especially for the  
 689 long strip signal readout. Moreover, it would be much better to have an input impedance less than  $10$   
 690  $\Omega$ , so that after matching the wave impedance of the strip (or wire) with the input impedance of the

691 amplifier, carried out using a series-connected resistor  $R_d$ , the maximum value of the high-voltage surge  
692 is reduced by the resulting voltage divider in  $(R_d + R_{in})/R_{in}$  times, increasing the amplifier's resistance  
693 to high-voltage breakdown, increasing its lifetime and reliability. In addition, the low input impedance  
694 of the amplifier reduces external pickup at its input, which increases its immunity to self-excitation and  
695 external interference. Low or absent accessibility of strip and wire readout electronics of the RS barrel  
696 makes a real demand for increased reliability of the amplifiers. Following the given considerations, it  
697 was decided to develop a low input impedance modification of Ampl-8.3 that would keep all proven  
698 virtues of its predecessor.

699 The new amplifier chip design was carried out under the following guidance:

- 700 1. the amplifier general parameters should correspond the ones of Ampl-8.3 (or close);
- 701 2. an input stage should be made on a common base npn transistor to provide low input resistance;
- 702 3. amplifier inputs should be protected by the diodes against HV pulses (both negative and positive);
- 703 4. input Rush amplifier circuit should be followed by differential amplifying stages to minimize  
704 cross-talks;
- 705 5. the amplifier should belong to a trans-resistance type; it should not have a common feedback to  
706 exclude possibility of parasitic generation by excluding stray capacitances and resistors of the  
707 feedback integrated capacitors and resistors between the input and output of the amplifier;
- 708 6. maximum layout symmetry to minimize DC voltage shift at the amplifier's differential outputs at  
709 a quiescent mode.

710 As a result, an Ampl-8.51 circuit has been developed to meet all requested parameters. Amplifier cir-  
711 cuit design together with spice simulations have been done using Cadence 6 CAD software. General  
712 parameters of the Ampl-8.51 spice model are presented in Table 4.4. All parameters are given taking  
713 into account the technological spread of the circuit elements values. For resistors, it is  $\pm 20\%$  of the  
714 nominal values. The Rush cascade cannot be implemented in an integral design with a small scatter of  
715 parameters, since they are determined not only by the ratio of the resistors, but also by their nominal  
716 values. The spread of the main parameters of the ASIC Ampl-8.51 will repeat the technological spread  
717 of the resistor values.

718 The oscillograms of the Ampl-8.51 output signals within the boundaries of the technological spread of  
719 the circuit elements parameters are shown in Fig. 4.14 – the simulation is performed for the so-called  
720 fast, typical and slow models of the circuit elements. In these figures, fast models are represented by  
721 brown lines, typical models - by green lines, and slow models - by red lines.

722 Figure 4.15 presents the plots of the Ampl-8.51 input impedance frequency response. At a frequency of  
723 30 MHz, the value of the input resistance will vary within  $3.32 \div 8.7 \Omega$  due to technological spread in  
724 the values of the circuit elements. At a frequency of 10 MHz, the value of the input impedance remains  
725 within  $0.9 \div 2.2 \Omega$ , and at low frequencies it does not exceed  $0.25 \Omega$ .

726 The presented simulation results of the Ampl-8.51 with the Rush cascade show that the main parame-  
727 ters of the developed integrated circuits correspond to the requirements of the technical specifications  
728 for typical values of the parameters of the circuit elements and retain the operating values within the  
729 technological spreads of the circuit elements parameters.

730 The topology of the Ampl-8.51 and the AISIC have been made using BJT-JFET technology by the  
731 research and production corporation "Integral" (Minsk, Belarus).

Table 4.4: Ampl-8.51 general parameters (spice simulation).

Parameter	Value
Input impedance for signal bandwidth:	
1 MHz, Ohm	0.25
10 MHz, Ohm	0.9÷2.2
30 MHz, Ohm	3.32÷8.7
Input signal polarity	±
Input ± overvoltage protection:	Yes
Differential output	Yes
Gain, mV/μA	100÷150
DC output offset voltage, V	< 1.0
Output load, W	1000
Output signal leading/trailing edge (0.1, 0.9), ns	8÷12
$I_{noise}$ for detector capacitance:	
CD = 0, r.m.s., nA	63÷110
CD = 40 pF, r.m.s., nA	96
CD = 1800 pF, r.m.s., nA	315
CD = 5000 pF, r.m.s., nA	572
Dynamic range for signals of both polarities, dB	48
Channel-to-channel cross-talk, dB	<-40
Voltage supply, V	± (2.8÷3.2)
Dissipated power at ±3 V supply, mW/channel	64
Channels per chip	8

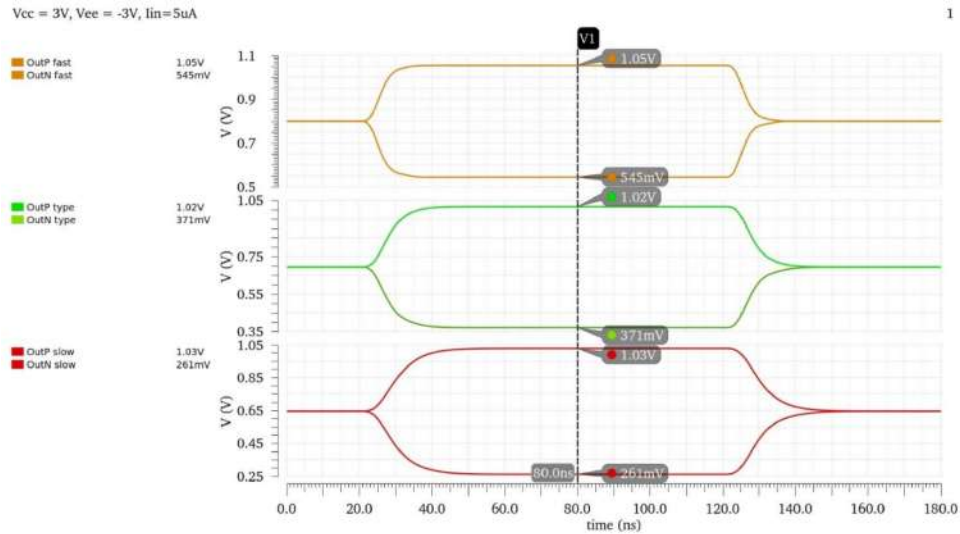


Figure 4.14: Ampl-8.51 output signals,  $I_{in} = 5 \mu A$ .

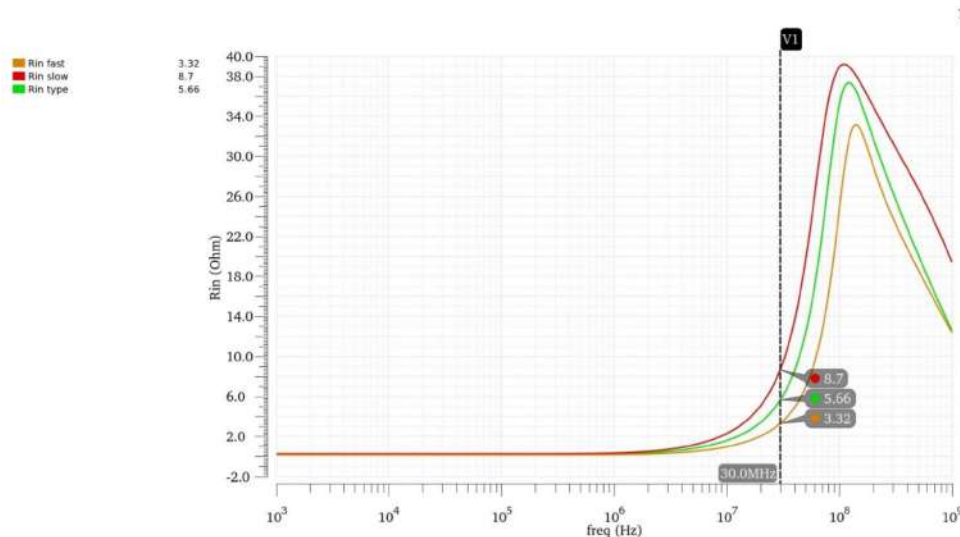


Figure 4.15: Ampl-8.51 input impedance frequency response.

732 First tests of the manufactured chip showed that this iteration has two general problems – low operating  
 733 stability (self-excitations) and imbalance of the differential output offset. According to preliminary ex-  
 734 amination, these problems are due to the following mistakes in microchip topology (circuit peculiarities  
 735 were not taken into account):

- 736 – inadequate power bus and traces width ( $R \neq 0$ , V drop);
- 737 – series power connections (not star type) in the circuit parts most sensitive to power;
- 738 – complimentary parts of differential circuit powered from different power bus points (operation  
 739 point floats);
- 740 – the same power bus for input current amplifier and following differential amplifier, power traces  
 741 are mixed (input senses current jerks of the output circuit, resulting in self-excitations);
- 742 – common input ground (input amplifier circuits sense neighbors, resulting in self-excitations).

743 To minimize described negative effects 1-st and 8-th amplifier channels were disconnected from common  
 744 ground and power bus (applied to 4 chips). Separated channels restore the output baseline and operate  
 745 without self-excitations, giving a chance to check general amplifier parameters. General parameters  
 746 of Ampl-8.51 individual channels were measured, and its ability to provide a strip signal readout was  
 747 checked, test stand is shown in Fig. 4.16.



Figure 4.16: Ampl-8.51 single-channel tests.

748 Measured single-channel parameters (see Table 4.5) perfectly matched the technical requirements.

Table 4.5: Ampl-8.51 single-channel parameters.

Parameter	Value
Input impedance (30 MHz), Ohm	5.4
Gain, mV/ $\mu$ A	131
Rise time/fall time, ns	9.2
$I_{noise}$ (CD = 1.8 nF), nA	550
Dynamic range (CD = 0 nF), dB	48
Dissipated power, mW/channel	63

749 As it stands, we still need to achieve a combined 8 channel stable operation of the amplifier. We will  
 750 try to apply all possible and necessary corrections to the metal layers of existing chips (with unfinished  
 751 metallization) to fulfill this task.



## 8 Digital front-end electronics

The digital electronics being created for the Muon System is based on the use of FPGA chips. The prototype of the digital 192-channel MFDM module (see Fig. 4.17) (Muon FPGA Digital Module) that we have developed includes a XC7A200T chip of the Xilinx Artix 7 family. Functionally, mechanically, in data format, and DAQ interface this unit is compatible with the previously developed MWDB (Muon Wall Digital Board) unit [13] made on the basis of TDC F1 (ASIC) and successfully used for data readout from the Muon System of the COMPASS experiment (CERN). This approach allows both types of units to be used in the same readout system, thus making it possible for the new MFDB cards to be tested under actual operating conditions.

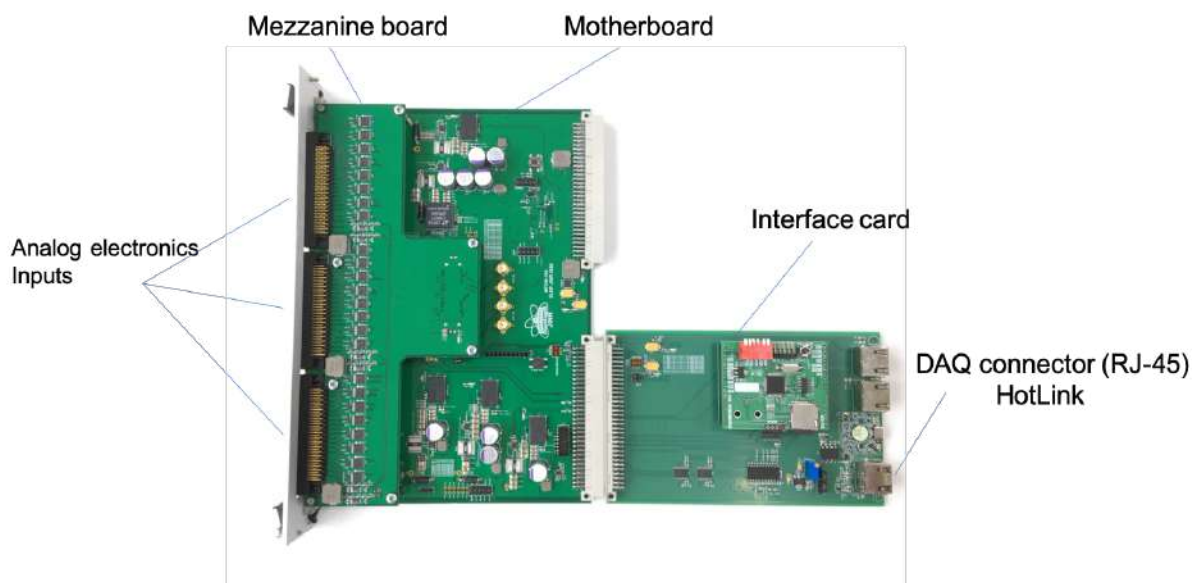


Figure 4.17: MFDM readout unit.

The MFDM unit is made in the VME standard (6U, 2M) with the following technical parameters:

- the number of registered channels - 192;
- input signals levels - LVDS;
- discrimination of input signals from the detector is carried out in the range of  $(0 \div +3V)$ ;
- the unit operates in the latch mode;
- the maximum time interval for digitizing input signals  $\sim 9 \mu s$ ;
- discreteness of the time interval digitizing (bin size) –  $(4 \div 5)$  ns;
- power consumption per unit is about 24 W.

The unit includes three electronic boards (Fig. 4.18): motherboard, mezzanine card, and interface card.

The motherboard accepts 96 LVDS signals from the analog electronics through 3 high-density connectors, converts them to LVTTTL levels and writes to the FPGA, and also communicates with two other boards. The mezzanine card accepts the remaining 96 LVDS signals through 3 connectors, converts them to LVTTTL levels and transmits through the 120-pin board-to-board connector to the motherboard. The interface card is designed to connect the MFDM module with the DAQ via the HotLink interface

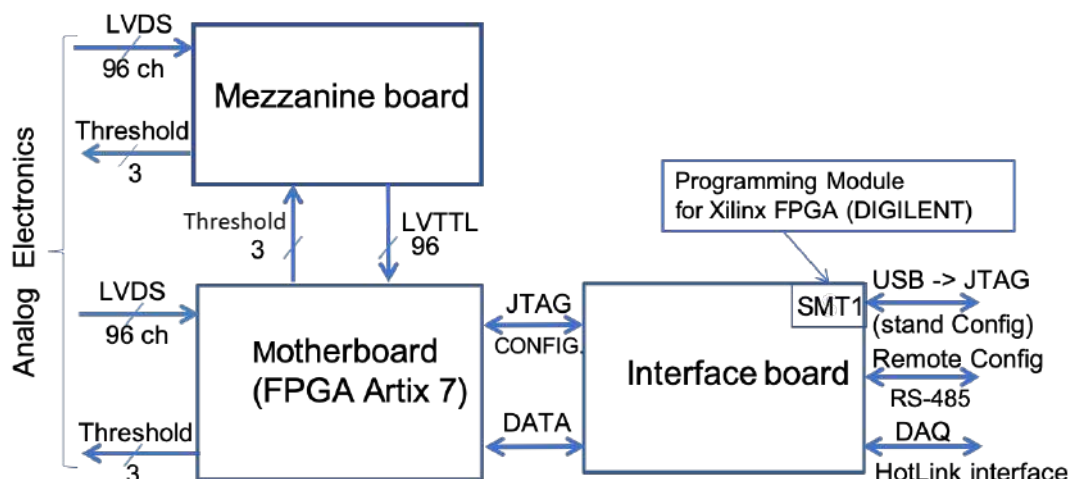


Figure 4.18: Block-diagram of the MFDM module.

775 (RJ45 connector), to download the firmware to the FPGA from a local computer, as well as to down-  
 776 load the firmware via the RS-485 interface (RJ45 connector) from a remote computer. Interface card is  
 777 installed on the backside of the VME crate in the P2 connector.

778 To treat the total information from 130200 channels (wires and strips) we need 679 digital modules  
 779 (housed in 76 VME 6U crates) with total power consumption about 16.3 kW.

780 Tests of the MFDM unit performed at CERN with the Muon System prototype (250 MDT detectors,  
 781 4000 readout channels) on cosmic rays gave encouraging results. Figure 4.19 shows the structure of a  
 782 stand-alone data acquisition system, based on GeSiCa and a multiplexer (MUX) units from COMPASS  
 783 DAQ, in which two MWDBs (F1 TDC / ASIC) were replaced by two MFDM modules (FPGA) in order  
 784 to verify their performance.

785 Figure 4.20 displays the tracks and the time spectra obtained from the tests, using only MWDB (F1  
 786 TDC) units (a) in one case, and two MFDMs (FPGA) (b) instead of two MWDBs (planes No. 17, 18)  
 787 in the other. In both cases, the obtained results were the same – in planes No. 17, 18 the triggered  
 788 wires are in correct position on the track, the time spectra also coincide with small deviations due to the  
 789 peculiarities of TDC F1 operation in the latch mode. The maximal drift time of MDT ( $\sim 150$  ns) defines  
 790 the time resolution of the Muon System providing the time interval / window for assembly of the event  
 791 (association of the hits from different detectors in one event) by event builder.

792 The final tests of the MFDM unit will be carried out with a prototype of SPD range system (1300 channels  
 793 of wire and strip readout) in the SPD test zone. Described stand-alone readout system will be used at the  
 794 first stage of the prototype operation. Further on, MFDM HotLink interface is meant to be replaced with  
 795 an optical interface. This will significantly simplify and improve reliability of the stand-alone readout  
 796 system by direct connection of the MFDM units to the FPGA-based block HDmx (data handling multi-  
 797 plexer) (VME 6U, 2M) (Fig. 4.21), which is used as a first level concentrator in the COMPASS/AMBER  
 798 DAQ. This block contains 15 optical input ports (UCF protocol) to connect with FEE electronics; one  
 799 output port (Slink), and also several service interfaces: JTAG for downloading firmware program into  
 800 HDmx FPGA; IPbus for connection via Ethernet, and a TCS channel for connection with the Trigger  
 801 Control System. The output data from the concentrator is transmitted via the PCIe card to the computer.

802 In the SPD DAQ, the connection between FEE of the muon system and the first level concentrator DAQ  
 803 is supposed to be carried out through serial, local electrical links (e-links), including the following com-  
 804 munication lines:

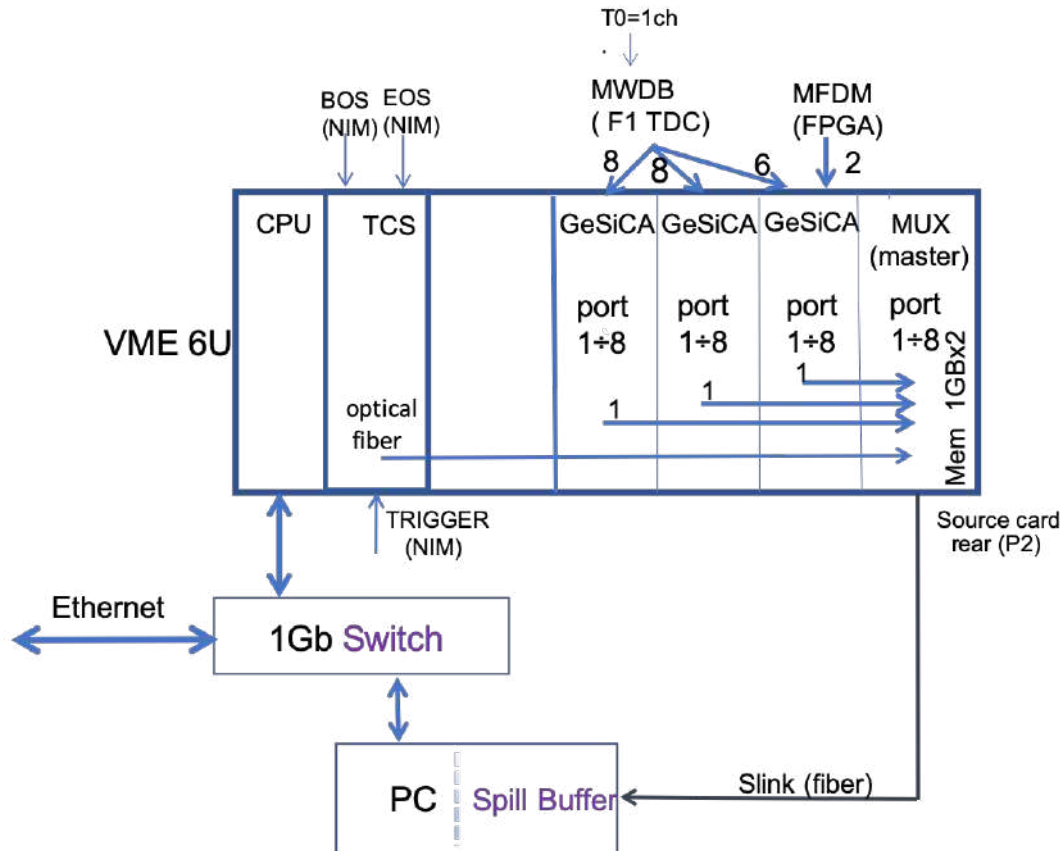


Figure 4.19: Stand-alone DAQ block-diagram.

- 805 – reset (LVTTL) from DAQ;
- 806 – reference Clock (LVDS/SLVS) from DAQ;
- 807 – synchronization signals Start of Slice, Start of Frame, and Set next Frame (LVDS/SLVS) from
- 808 DAQ;
- 809 – data/clock for FEE initialization (I2C interface, bidirectional, LVTTL);
- 810 – data link FEE (LVDS/SLVS).

811 Communication between the first and second level concentrators uses optical link designed for the total  
 812 bandwidth of e-link lines. As part of R&D in digital electronics for the Muon System, interface cards  
 813 with an option of connecting MFDM unit to DAQ through either an optical channel or e-link lines will  
 814 be created.

815 A general view of the data flow structure for the Muon System is shown in Fig. 4.22.

## 816 9 Prototyping

817 The evaluation of the main parameters of the proposed Range System is being performed with a big  
 818 prototype installed at CERN within the PANDA program. The prototype (see Fig. 4.23) has a total weight  
 819 of about 10 tons (steel absorber and detectors with electronics) and comprises 250 MDT detectors with  
 820 4000 readout channels (2000 for the wires and 2000 for the strips, 1 cm wide; finally, the 3 cm wide  
 821 strips were adopted for the SPD Range System). It has both samplings (3 cm and 6 cm) present in the

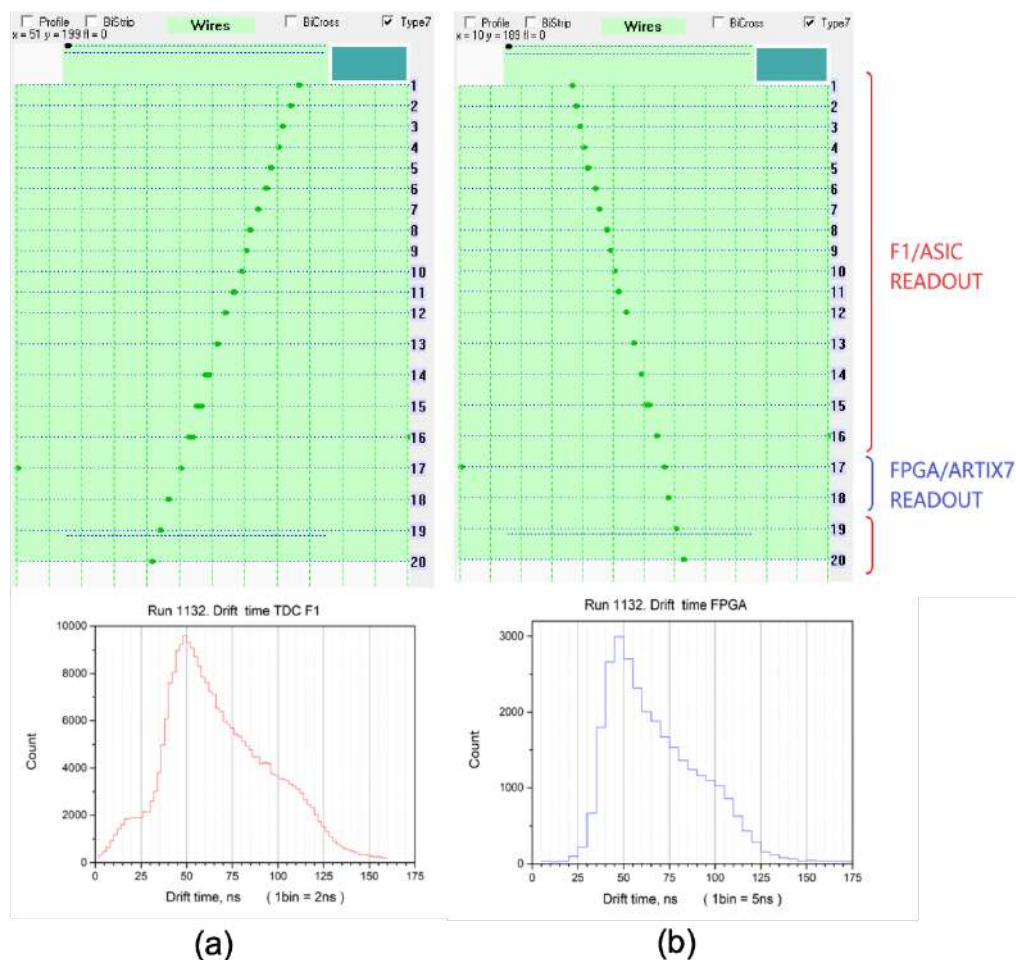


Figure 4.20: FPGA digital readout test.

822 system (PANDA barrel and end-caps) and provides an opportunity for direct calibration of the response  
 823 to muons, pions, protons, and neutrons.

824 Figure 4.24 gives examples of the prototype response to different particles. The patterns demonstrate  
 825 excellent PID abilities of the Range System. The data were taken during the May and August runs in  
 826 2018 at the T9/PS/CERN test beam. The beam particles hit the prototype from the top of the picture.  
 827 The beam momentum for all the particles is 5.0 GeV/c. Neutrons were generated by a proton beam on a  
 828 carbon target placed in the very vicinity of the first detecting layer. The points on the pictures represent  
 829 hit wires, thus giving the impression of a typical device response with an accuracy of  $\sim 1$  cm.

830 In addition to good PID quality, the Range System also has rather good features as a measuring device – in  
 831 calorimetry and tracking. Figure 4.25 demonstrates the linearity of the RS response to the kinetic energy  
 832 of the hadrons and modest resolution (due to the sampling). Such calorimetric signal may potentially  
 833 help in data analysis in combination with the signals from the electromagnetic calorimeter and tracking  
 834 system (used for precise momentum definition). Most importantly, this calorimetric signal is the only  
 835 one to register the neutrons and roughly estimate their energy.

836 The Range System may also provide additional space information – space angle for track segment or  
 837 shower, and entry point to the system. Figure 4.26 shows an example of track and angle resolution  
 838 obtained for the muons in  $(R, \varphi)$  plane. (It depends on accuracy about 1 cm provided by the wire readout  
 839 and smeared by the multiple scattering in the massive absorber.) Accuracy of the reconstruction for the

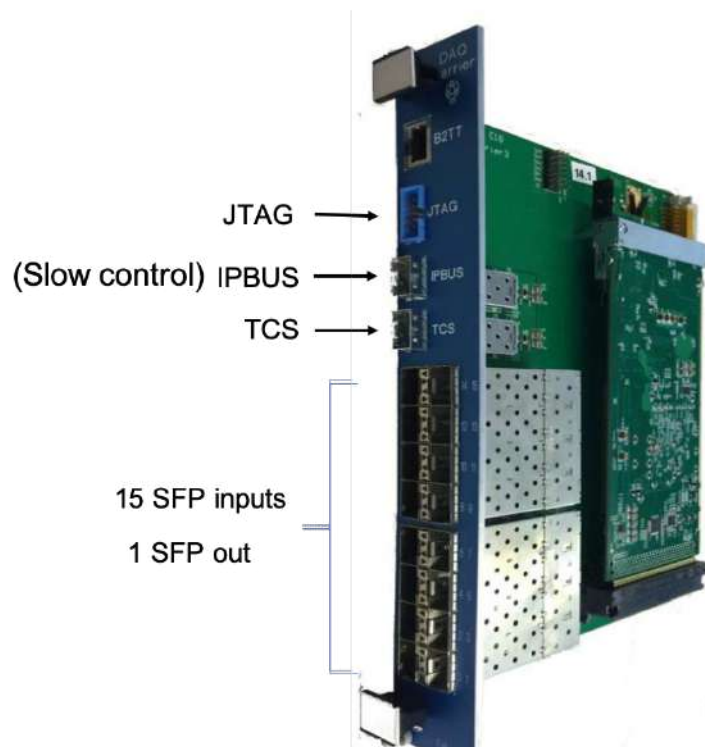


Figure 4.21: Compass/Amber FPGA-based concentrator.

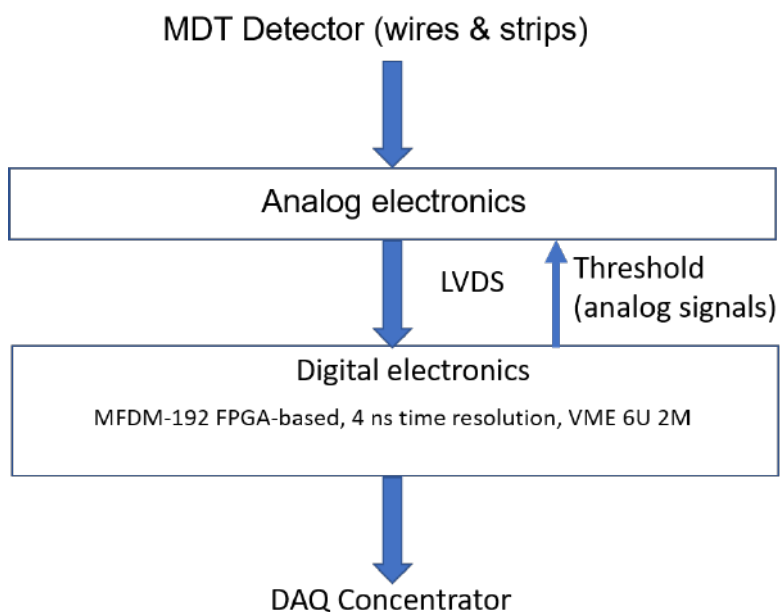


Figure 4.22: Data flow diagram – from the RS to the DAQ.

840 entry space point may be estimated as  $\sim 3$  cm, and is limited by the strip width.

## 841 10 Simulations and performance

842 The performance of the Range (Muon) System was evaluated using Monte Carlo simulations of the  
843 detector within the SpdRoot framework as well as R&D program conducted with the RS prototype on

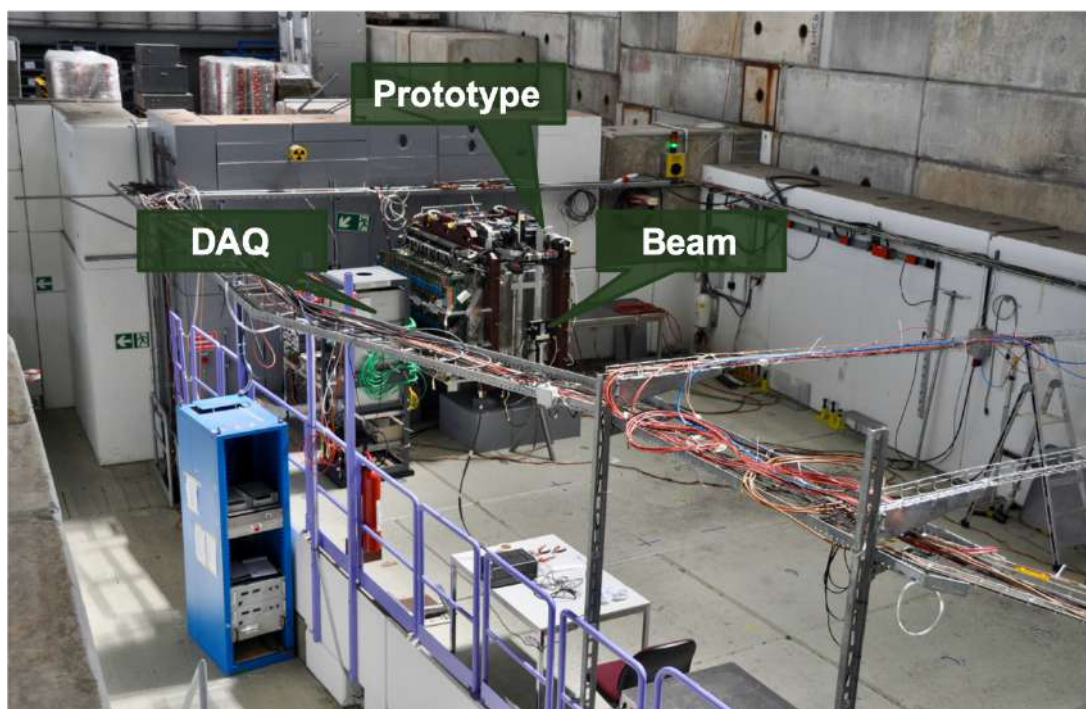


Figure 4.23: Range System prototype (10 tons, 4000 readout channels) at CERN.

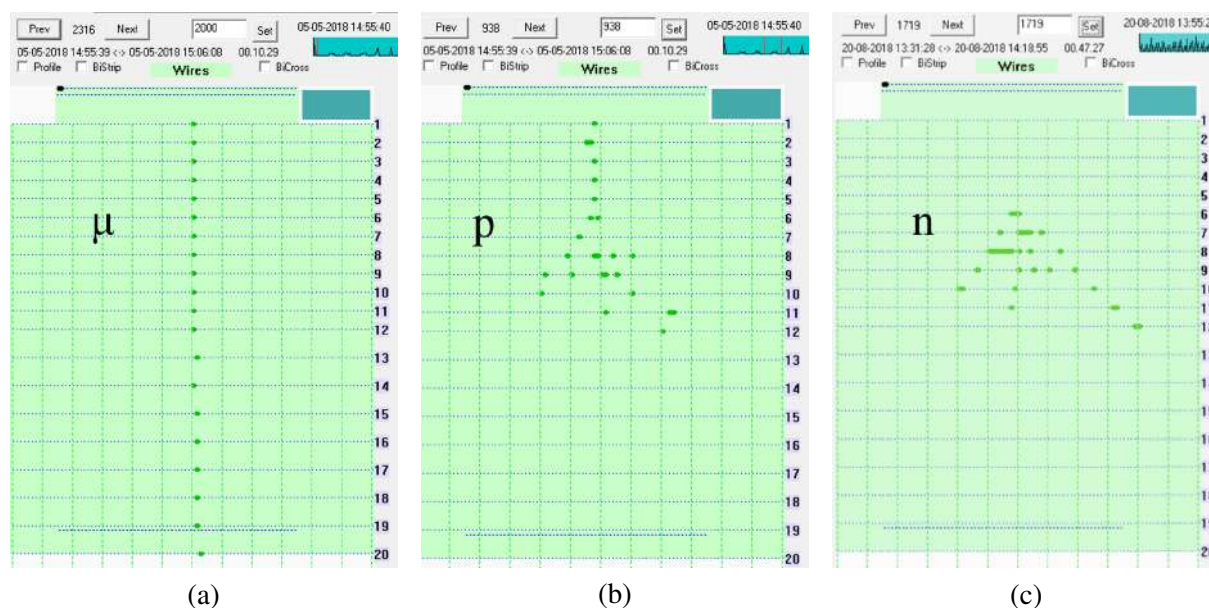


Figure 4.24: Demonstration of PID abilities: patterns for (a) muon, (b) proton, and (c) neutron.

844 test beams (see Section 4.9). The studies included system response to the passage of particles with  
 845 different momenta, the efficiency of muon/hadron separation, testing pattern recognition algorithms, and  
 846 tuning the parameters of Monte Carlo simulation using experimental data.

847 The full simulation of the RS detector is based on the geometrical model of the SPD Range System,  
 848 incorporated within the SpdRoot framework from engineering drawings. The model of the RS prototype  
 849 was also implemented within the SpdRoot package, which made possible a direct comparison of the  
 850 detector response to traversing particles.

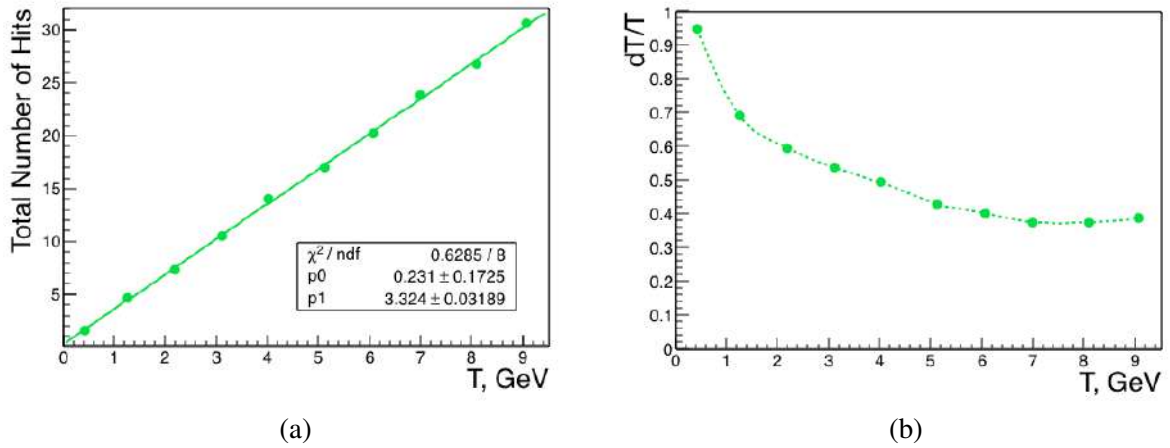


Figure 4.25: Calorimetric signal (a) and energy resolution (b) vs kinetic energy (T) of hadrons.

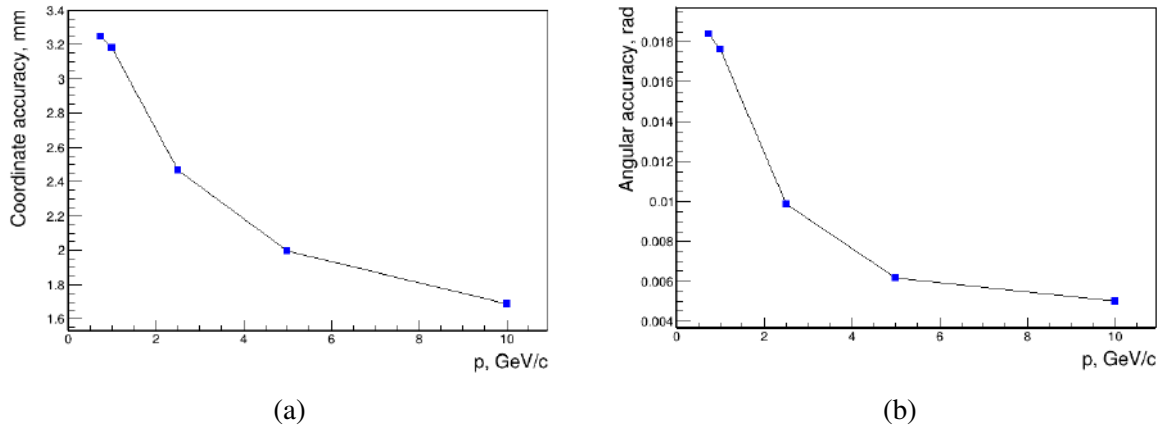


Figure 4.26: Coordinate (a) and angular (b) accuracy of the Range System vs muon momentum.

## 851 10.1 Detector model

852 Preliminary Range System model was created and simulated using Geant4 and encapsulated within the  
 853 SpdRoot framework. It consists of a barrel and two end-caps with equal thickness  $4\lambda_I$ . MC-point is  
 854 created by Geant4 in a sensitive detector volume when a particle traverses through it.

855 Digitization is used while converting MC-points into hits (detector signal). The procedure is based on at  
 856 least one of two requirements:

- 857 – Cut 1: minimum passage in active volume  $\geq 1$  cm;
- 858 – Cut 2: minimum energy deposited in active volume  $\geq 1$  keV.

859 Figure 4.27 shows main reference signal/response distributions: average hits per wire (all layers), average  
 860 hits per layer, and normalized hit multiplicity in an event. It shows good agreement between data and  
 861 MC with the digitization procedure applied.

## 862 10.2 PID algorithms

863 One of the primary purposes of the Range System is reconstruction of charged particles traversing the RS  
 864 and identification of muons and hadrons. Charged particles produce hits in the MDT detectors forming

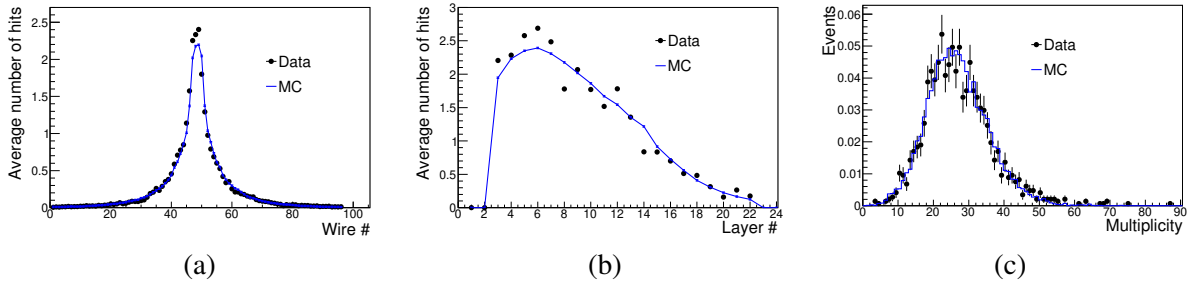


Figure 4.27: Calorimetric signal/response to the protons with momentum 6 GeV/c: (a) average hits per wire (all layers), (b) average hits per layer, and (c) normalized hit multiplicity in an event.

865 a hit profile in a layered structure of the Range System. Two approaches may be applied: a Kalman  
 866 propagation algorithm for fitting tracks and algorithms based on machine learning (ML) techniques. The  
 867 second approach can be represented as a pipeline of algorithms that process the resulting hit profile in two  
 868 steps: (a) forming groups of hits by clustering algorithms and (b) assigning the obtained clusters to muons  
 869 or hadrons by classification algorithms. The main advantage of the described procedure is a relatively  
 870 high processing speed, compared to traditional track-reconstruction algorithms, since it exploits only the  
 871 signals from the Range System alone with no need of assigning tracks to those reconstructed in the Straw  
 872 Tracker.

### 873 10.3 Clustering

874 Clustering is one of the unsupervised machine learning tasks and only hard clustering algorithms (each  
 875 hit belongs to a cluster or not) are considered. The most basic class of clustering algorithms is the  
 876 centroid-based K-Means algorithm. Each data point is classified by computing the distance between that  
 877 point and each group centre, and then classifying the point to be in the group whose centre is closest to  
 878 it. Then the group centre is recomputed by taking the mean of all the vectors in the group. These steps  
 879 are repeated for a chosen number of iterations or until the group centres do not change much between  
 880 iterations. Despite the speed and linear complexity, the application of the algorithm is found to be nearly  
 881 impossible for our aims, since the number of clusters should be known in advance. As a result, it splits  
 882 hadron showers and muon tracks into segments.

883 A possible solution could be the application of density-based algorithms that do not require a pre-set  
 884 number of clusters at all. The DBSCAN algorithm (Density-based Spatial Clustering Application with  
 885 Noise) considers clusters as areas of high density separated by areas of low density. The algorithm  
 886 identifies outliers as noise, associates hits to clusters of arbitrary shapes, naturally exploits 3D coordinates  
 887 of hits (wire/strips), and has only two hyper-parameters. The main downside is that it doesn't perform as  
 888 well as others, when the clusters are of varying density.

889 Figure 4.28 illustrates the results of the DBSCAN clustering algorithm performed in barrel and end-caps  
 890 of the RS for all hits within polar angle  $\pi/16 < \theta < 15\pi/16$  for a single  $J/\psi \rightarrow \mu^+ \mu^-$  MC event.

891 In order to estimate the quality of the algorithm, we use two evaluation metrics: clustering purity and  
 892 V-measure. Clustering purity ( $P$ ) is defined as a ratio of the sum of correctly defined hits over the total  
 893 number of hits  $P = \sum_i N_{i,hits}^{correct} / N_{hits}^{total}$ . It is found to be a very straightforward and transparent metrics, but  
 894 it increases as the number of clusters increases. Another metrics is defined by the values of *homogeneity*,  
 895 where each cluster contains only members of a single class, and *completeness*, where all members of a  
 896 given class are assigned to the same cluster. The V-measure is defined as a harmonic mean between the  
 897 homogeneity and completeness. The advantages of this metrics is that it is normalized between 0 and  
 898 1, and it can be used to compare different clustering models that have different number of clusters. The  
 899 downside is that the random labelling will not yield zero scores, especially when the number of clusters



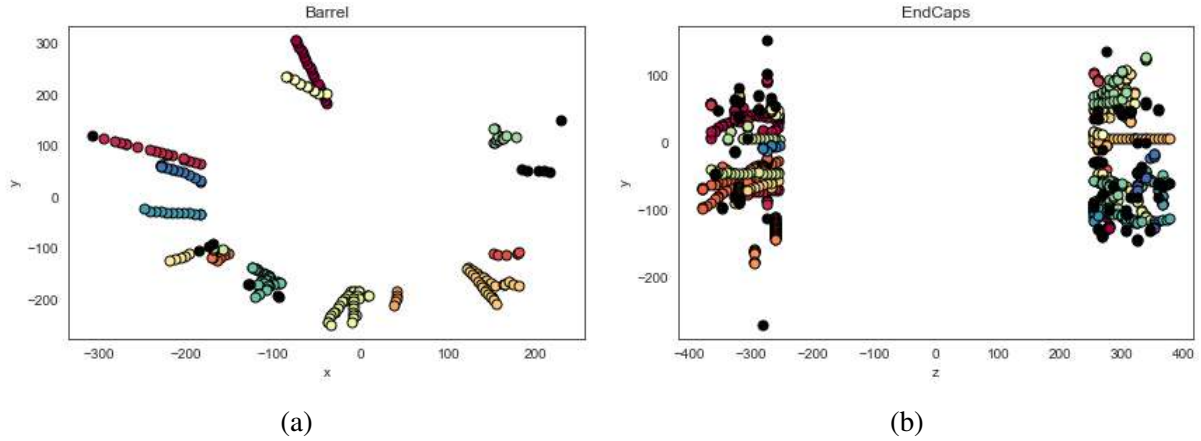


Figure 4.28: Result of the DBSCAN clustering algorithm performed in (a) barrel and (b) end-caps of the RS for all hits within polar angle  $\pi/16 < \theta < 15\pi/16$  for a single  $J/\psi \rightarrow \mu^+ \mu^-$  MC event.

900 is large. Figure 4.29 shows the DBSCAN evaluation metrics as a function of polar angle threshold  
 901  $\theta_{thrd} < |\theta| < (\pi - \theta_{thrd})$ . The performance of the clustering procedure looks reasonable, starting from  
 902 the  $\pi/16 < \theta < 15\pi/16$  that approximately corresponds to pseudorapidity requirement  $|\eta| < 2.4$ , quite  
 903 regularly used by  $J/\psi$  physics analyses.

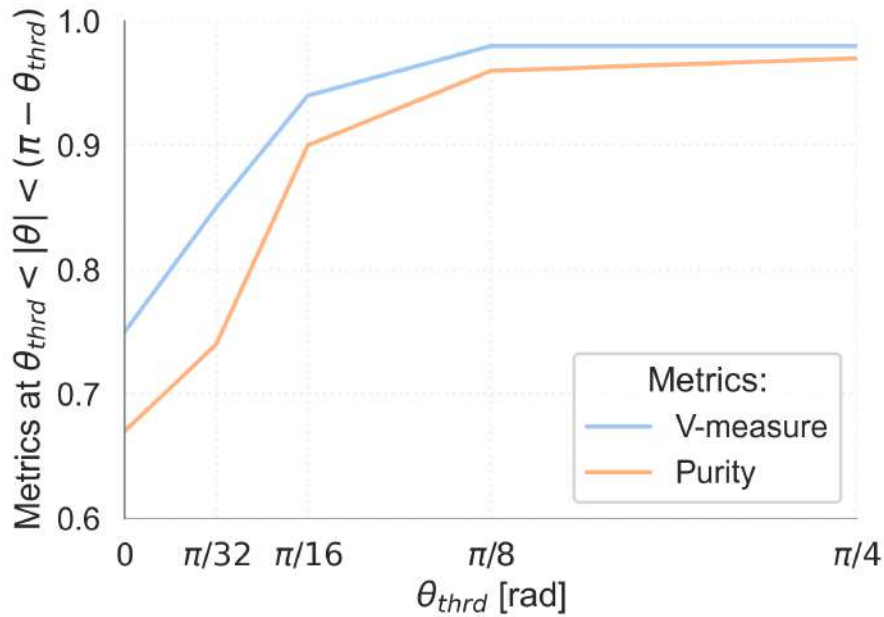


Figure 4.29: The DBSCAN evaluation metrics as a function of polar angle threshold.

#### 904 10.4 Muon/hadron separation

905 The second stage of the reconstruction is used to separate between muon and hadron clusters found in the  
 906 clustering stage by using ML classification algorithms. A hit profile in the Range System corresponding  
 907 to a particular kind of particle with a certain momentum has a specific pattern. Low-momentum hadrons  
 908 ( $p < 1$  GeV/c) are almost indistinguishable from muons with the same momentum (see Fig. 4.30). The  
 909 increasing energy of hadrons significantly changes the profile of hits, forming a cascade of secondary  
 910 particles for hadrons with momentum up to 10 GeV/c (see Fig. 4.31).

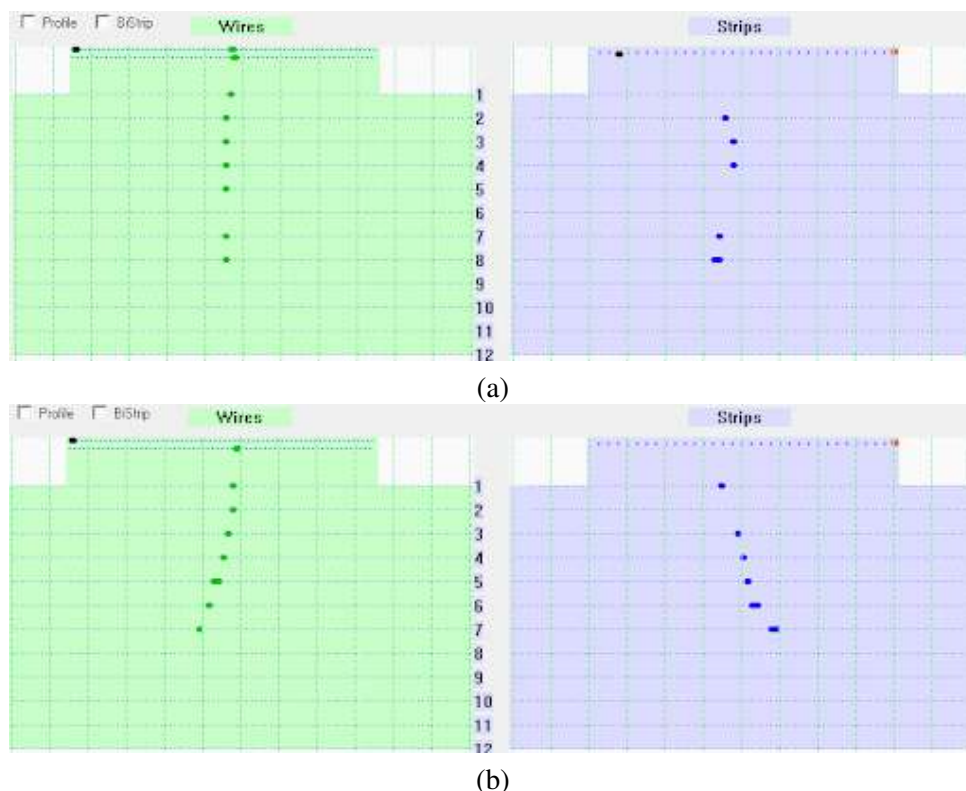


Figure 4.30: Comparison of wire (green) and strip (purple) patterns in the RS Prototype for (a) muons and (b) pions with the same momentum  $0.5 \text{ GeV}/c$ .

911 Finding variables sensitive to differences in such patterns is directly related to the possibility of separation  
 912 between muons and hadrons. It can be used as an input to various Machine Learning techniques.

913 As a starting point, a Decision Tree classification algorithm is used to separate between signal (muon) and  
 914 background (protons and pions) samples in Data and MC. The chosen technique is a well-known solution  
 915 for binary classification (DecisionTreeClassifier from scikit-learn library). The main advantages of the  
 916 algorithm are its robustness, transparency, and limited number of hyper-parameters for optimization.  
 917 Events in both samples were labeled using time-of-flight detectors only. Later, the Cherenkov counter  
 918 tags will be used to fix the muons. The following variables are chosen as an input to the Decision Tree:  
 919 hit multiplicity in an event, first and last fired layers, splitting layer number (the lowest number of a layer  
 920 having  $\geq 2$  hits), and number of hits in the last layer. The normalized distributions of hit multiplicity  
 921 per event and last fired layer number for muons compared to protons with momentum  $p = 1 \text{ GeV}/c$  and  
 922  $p = 6 \text{ GeV}/c$  obtained with SPD Range System (MC) are shown on Fig. 4.32 and Fig. 4.33.

923 The hit multiplicity is found to be the most powerful discriminative variable while the last fired layer  
 924 number also showed high importance for muon/hadron separation. The applied technique allows to  
 925 differentiate between the classes with  $95 \div 97\%$  accuracy for muons/pions (see Fig. 4.34 (a)) and  $96 \div 99\%$   
 926 for muons/protons (see Fig. 4.34 (b)). The analogous method was applied on RSP dataset and showed  
 927 less accuracy for muons/protons separation (93%), mainly due to the impurity of the signal in the muon  
 928 sample, since the events in data were labeled using TOF detectors only. Later, the Cherenkov counter  
 929 tags will be used to fix the muon data sample.

930 The combined algorithms based on ML-technics and Kalman propagation can be expected to be more ef-  
 931 fective. The preliminary MC-simulations show that the pion suppression rate below 1% can be achieved,  
 932 but it has not been confirmed yet in the analysis of data from the RS prototype.

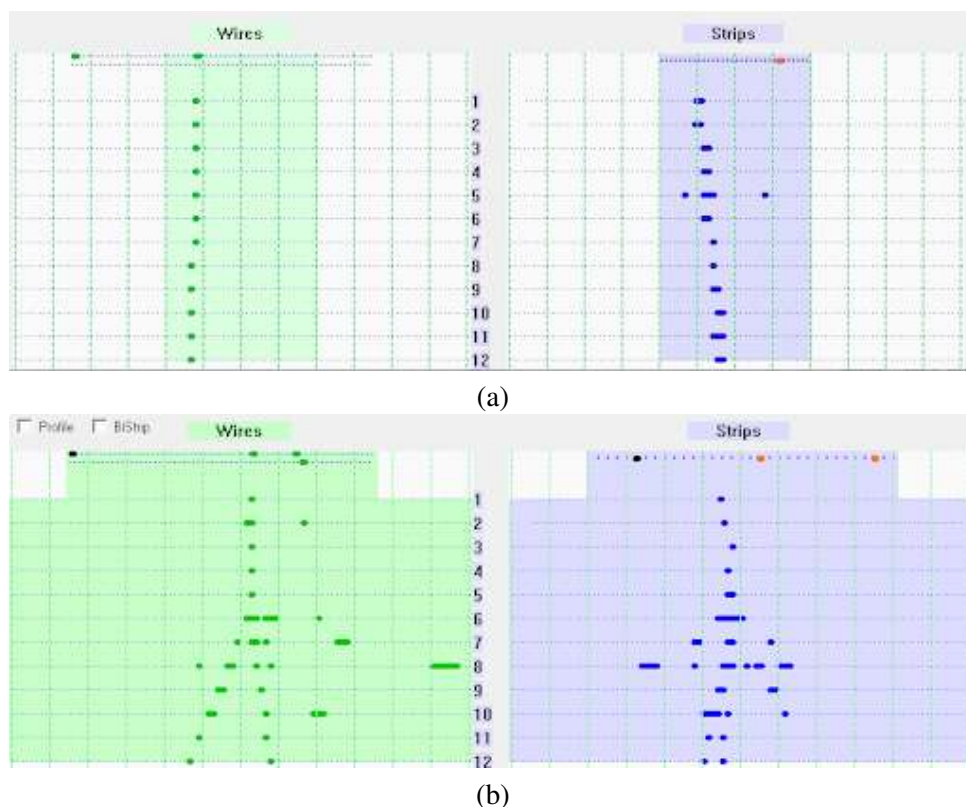


Figure 4.31: Comparison of wire (green) and strip (purple) patterns in the RS Prototype for (a) muons and (b) pions with the same momentum 10 GeV/c.

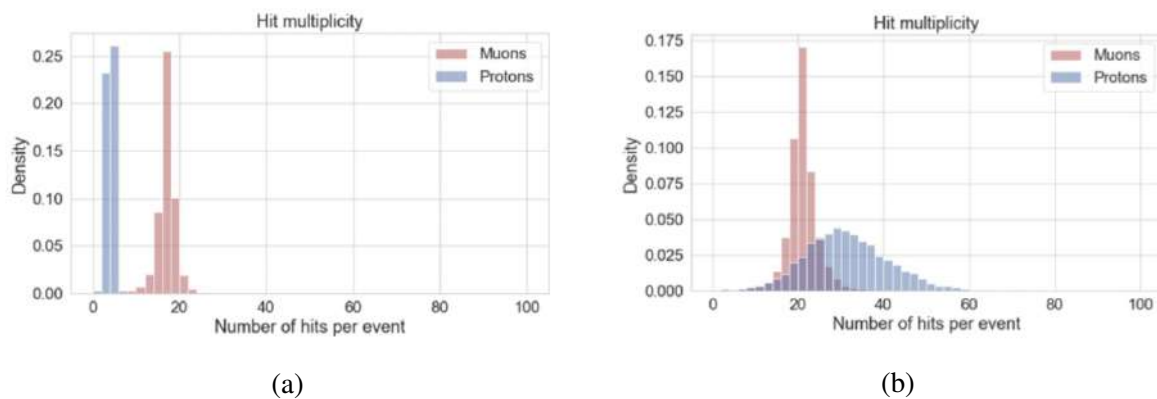


Figure 4.32: Normalized distribution of hit multiplicity per event for muons compared to protons with momentum (a)  $p = 1$  GeV/c and (b)  $p = 6$  GeV/c in SPD Range System (MC).

## 933 11 Cost estimate

934 The preliminary cost estimate for the Range System is presented in Table 4.6.

## 935 12 MDT workshop: production and test areas

936 MDT (see Fig. 4.8) are gaseous detectors manufactured from thin-walled (0.6 mm thickness) 8-section  
 937 aluminum profiles (see Fig. 4.35 (a)), with tungsten wires of a  $50 \mu\text{m}$ -diameter stretched inside each  
 938 section. The profile is placed in a plastic case (see Fig. 4.35 (b)) sealed with plastic end-plugs from both  
 939 ends (see Figs. 4.36 and 4.37). The end-plugs have special openings designed for the input and output

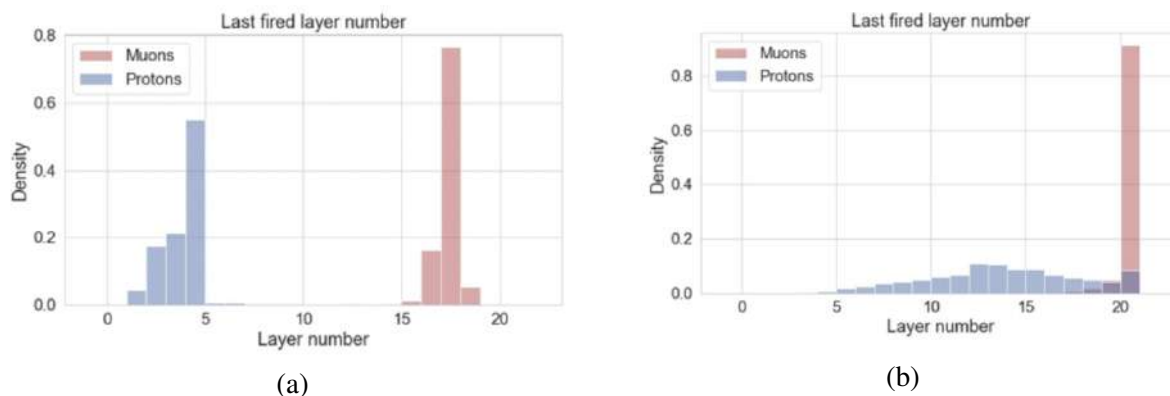


Figure 4.33: Normalized distribution of last fired layer number for muons compared to protons with momentum (a)  $p = 1 \text{ GeV}/c$  and (b)  $p = 6 \text{ GeV}/c$  in SPD Range System (MC).

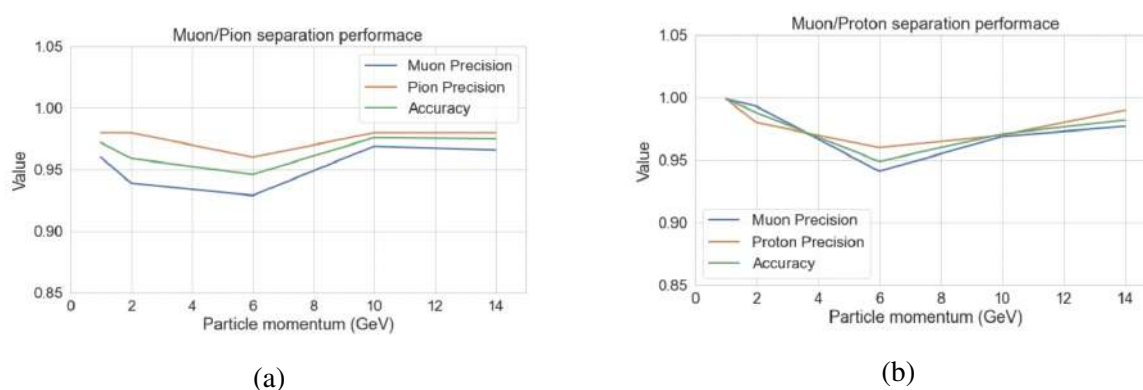


Figure 4.34: Muon/pion (a) and muon/proton (b) separation performance as a function of particle momentum.

Table 4.6: Cost estimate for the RS.

	Cost, M\$
MDT detectors with stripboards	2.94
Analog front-end electronics (including cabling)	3.41
Digital front-end electronics (including VME crates and racks)	3.75
Yoke/absorber (without support and transportation system)	6.00
Total	16.1

940 of the working gas, as well as for high voltage supply and detector signals readout.

941 It is planned to organize a full cycle for the serial production of a large number of MDT detectors with  
 942 length dimensions reaching up to 4.5 m in building 73. The production cycle implies the presence of the  
 943 following premises: two procurement halls, a washing room, assembly and test areas.

### 944 12.1 Technological process of MDT production

945 The preparation of the MDT plastic cases and aluminium profiles with the desired lengths, as well as per-  
 946 foration (penetration of holes for laying the bases) of profiles, are made in the procurement area. Then  
 947 cases are blown with compressed air to remove the dust, and moved to a separate rack in the assembly

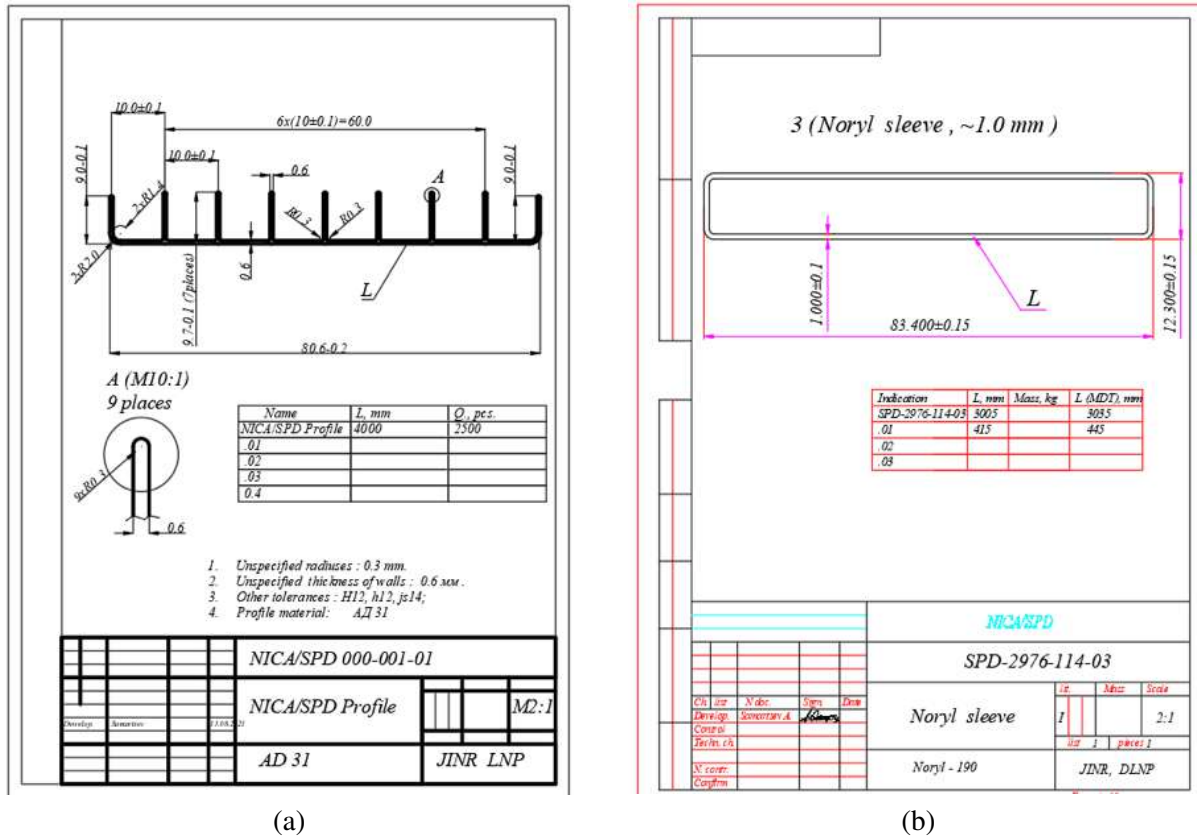


Figure 4.35: (a) Drawing of aluminum extruded profile manufactured by AGRISOVGAZ. (b) Drawing of plastic envelope for MDT detector.

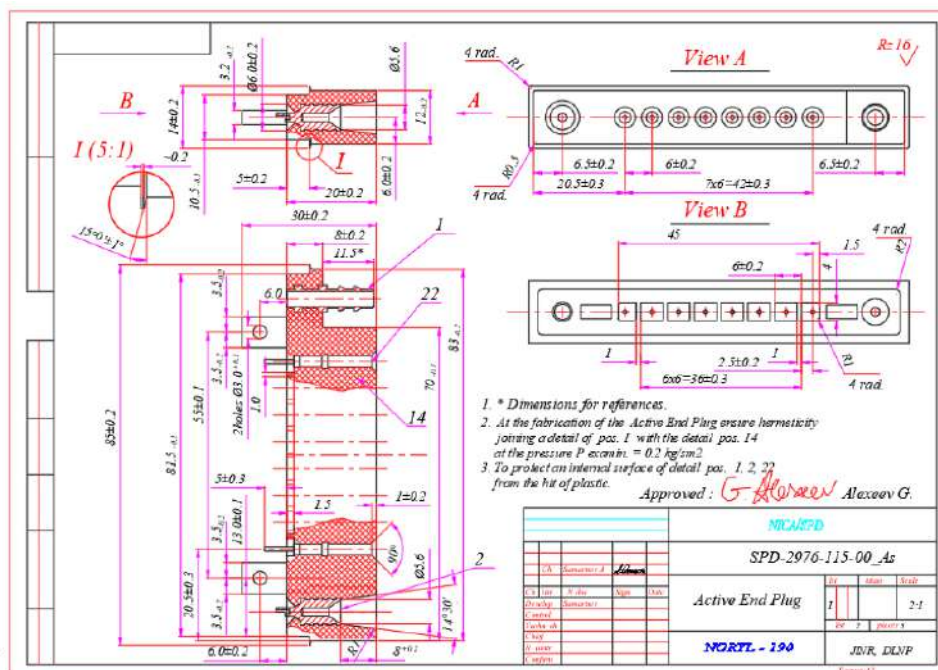


Figure 4.36: Drawing of active end-plug which contains 8 signal connectors, high voltage and gas connectors.

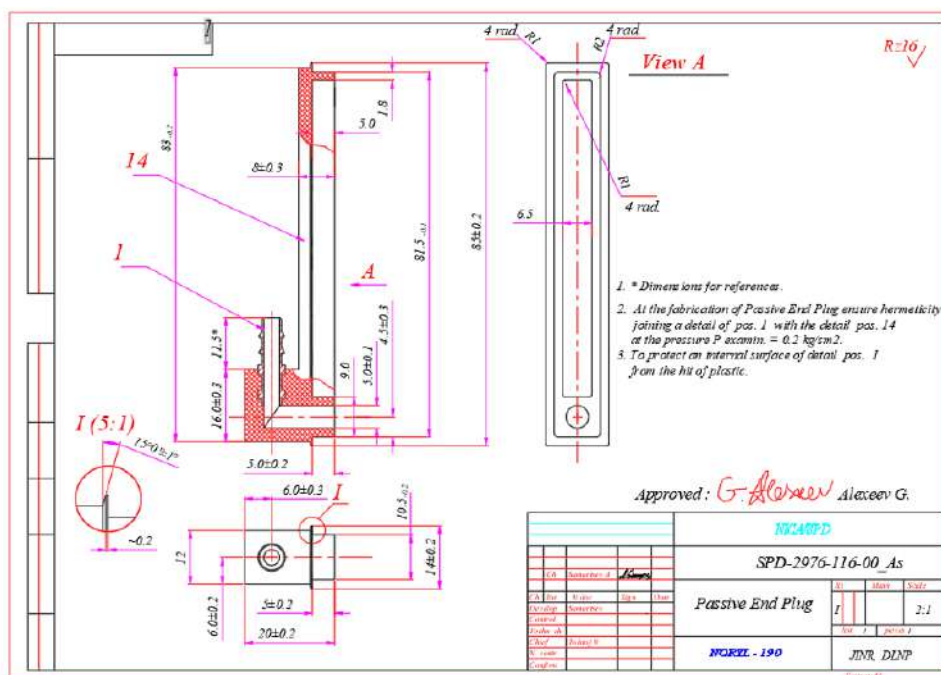


Figure 4.37: Drawing of passive end-plug which contains only gas connector.

948 area. Ready profiles are moved to the washing room, where they go through a washing procedure in 3  
 949 stages. At the first stage, the profiles are cleaned in hot water containing detergent powder at a temper-  
 950 ature of about 60 °C to remove possible grease stains and other contaminants. In the second and third  
 951 stages, the profiles are rinsed in hot and distilled water, respectively.

952 The washed and dried profiles are stored on the racks in the second procurement hall. In a separate  
 953 room, the selection, purging and washing of the plastic parts (end-plugs, covers, bases, boards, support  
 954 spacers) are carried out in a solution of ethyl alcohol with water; wires are soldered to the active end-  
 955 plugs and matching resistors to the boards; installation and welding of bases into profiles is done; spacers  
 956 are marked and laid into the profiles. Then the profiles are transferred to the assembly area.

957 Soldering of the 8 anode wires, laid along the profile sections on the spacers, is made using a semi-  
 958 automatic winding machine. Then the spacers are welded on the brewing machine to fix them in certain  
 959 places inside the profile. After that, the wires of the active end-plug are soldered to the boards installed  
 960 in the profile. Then a plastic case muffled from one end by a passive end-plug is put on the profile.

961 After that, the testing cycle begins on special stands for the anode wire tension test and preliminary high  
 962 voltage test. In the case of a positive test result, the second end of the case is muffled by the active  
 963 end-plug and welded using a brewing machine. Then the ready tube is filled with the working gas and  
 964 passes high-voltage training. The last stage of testing is a gas tightness check.

965 Verified MDTs are stored on special racks.

## 966 12.2 The terms of reference

967 The terms of reference provides for:

- 968 1. Partial reconstruction of building 73.
- 969 2. Allocation of manufacturing facility (previously used at the JINR Experimental Workshop) for the  
970 MDT mass-production and testing in the announced building.

971 3. Fulfillment of all requirements for production and auxiliary premises, workplaces, equipment and  
972 personnel, needed:

- 973 – to provide safe working conditions in the manufacture of products at all stages of the techno-  
974 logical process of assembly and installation;  
975 – to manufacture the products that meet the requirements.

976 The building plan is given in Fig. 4.38, and includes the following premises distinguished by the type  
977 of work:

978 1. Service and utility rooms:

- 979 (a) Room 1, 1A - physicists rooms;  
980 (b) Room 2 - warehouse;  
981 (c) Room 3 - service room;  
982 (d) Room 11 - computer room;  
983 (e) Room 11A - service room;  
984 (f) WC room - bathroom and shower;  
985 (g) Meeting and relaxation room, 3<sup>rd</sup> floor.

986 2. Industrial premises:

- 987 (a) Room 4 – assembly room:  
988 i. C - table for washing and preparation of plastic parts (end-plugs, bases, spacers, covers);  
989 ii. MC - assembly table for soldering wires to active end-plugs and putting on shrink tubes.  
990 (b) Room 5 - procurement area No. 1:  
991 i. Racks 5<sub>1,2</sub> - racks for profiles and plastic cases before processing;  
992 ii. Racks 5<sub>3</sub> - rack for finished products;  
993 iii. Electric hoist for 0.5 ton.  
994 (c) Room 6 - washing area:  
995 i. B1, B2 and B3 – three baths for sequential washing of profiles. Baths B1 and B2 are  
996 filled with hot water (about 0.6m<sup>3</sup>) from the plumbing system and maintained at a tem-  
997 perature of about 60 °C using electric heaters. Dimensions of B1 and B2: 600×600×6000  
998 mm<sup>3</sup>, B3: 400×400×6000 mm<sup>3</sup>. Bath B3 is filled with distilled water (about 0.4m<sup>3</sup>) at  
999 a room temperature.  
1000 ii. D – distiller. Overall dimensions: 700×700×2000 mm<sup>3</sup>.  
1001 iii. B4 – tank for checking the gas tightness of the manufactured MDT. Dimensions B4:  
1002 300×360×7000 mm. Bath B4 is filled with distilled water (about 0.4m<sup>3</sup>).  
1003 iv. B – a cylinder with N2 gas.  
1004 v. Cz6 – rack for preliminary drying of washed profiles.  
1005 (d) Room 7 – procurement area No. 2:  
1006 i. installation of boards, bases, spacers;  
1007 ii. Sz7 – rack for prepared profiles;  
1008 iii. St1 and St2 – machines for profiles trimming and perforating;  
1009 iv. St3 – machine for cutting of plastic cases.

- 1010 (e) Room 8 – Assembly area:
- 1011 i. C1 – machine 1 for wire winding;
- 1012 ii. C2 – machine 2 for spacers welding;
- 1013 iii. C3 – workstation for soldering wires of active end-plugs to boards;
- 1014 iv. C4 – machine 4 for welding of the end-plugs to the plastic cases;
- 1015 v. Collection table – mobile table for MDT assembly;
- 1016 vi. B – tank with cooling water for machine tool 4;
- 1017 vii. Szh8 – rack for MDTs prepared for testing.
- 1018 (f) Room 9 – area for testing of manufactured MDT:
- 1019 i. Stand 1 – wire tension test bench;
- 1020 ii. PC - personal computers (3 pcs.);
- 1021 iii. Stand 2 – stand for testing MDT for dark current;
- 1022 iv. Stand 3 – stand for high-voltage training of MDT with a working gas mixture of 30%
- 1023  $\text{CO}_2 + 70\% \text{ Ar}$ ;
- 1024 v. Szh9 – rack for finished product.
- 1025 (g) Room 10:
- 1026 i. GP – gas control panel;
- 1027 ii. Cylinders with  $\text{CO}_2$  (1–2 pieces) and Ar (3–4 pieces);
- 1028 iii. Szh10 – rack.
- 1029 (h) Room 12 – Scintillator site:
- 1030 i. Stand 4 – stand for scintillator assembly, gluing and taking of scintillator samples optical
- 1031 characteristics;
- 1032 ii. Szh12 – rack 12.



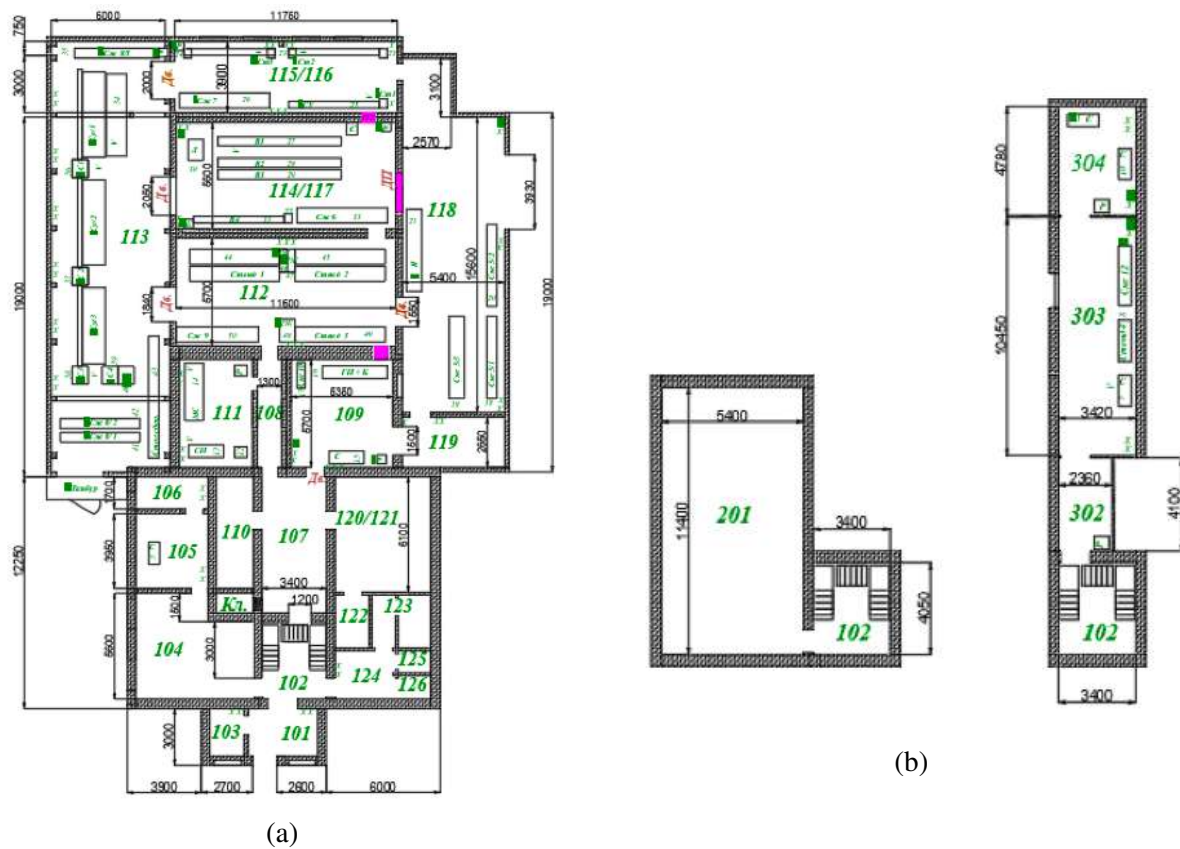


Figure 4.38: Plan of the building to be used for the MDT detectors mass production workshop and deployment of the equipment for production of auxiliary parts for the MDT detectors: (a) first (b) second and third floors.

## Chapter 5

# Magnetic system

A superconducting magnet is one of the most important parts of the AMBER setup. Together with the tracking system, it provides the measurement of charged particle momenta with accuracy of about 2%. The steel elements of the Range System serve as a yoke of this magnet. Two fundamentally different magnet designs are currently under consideration. The first, proposed by the Institute of Nuclear Physics (Novosibirsk), is based on the experience of creating a magnet for the PANDA setup. The second is proposed by JINR and is based on the experience of creating superconducting magnets for accelerators. The final decision should be taken by the SPD Technical Board till the end of 2022.

### 1 Novosibirsk option

#### 1.1 General performance requirements

##### 1.1.1 Magnetic field

The magnetic field along the solenoid axis should be at least 1.0 T.

##### 1.1.2 Main dimensions and parameters of the magnet

The cryostat of the magnet with the coils, cold mass, and thermal shields is located inside the yoke. A distribution box called control dewar is located on the upper octant of the yoke. The overall dimensions are driven by the area allocated for the SPD subdetectors and by the magnet field parameters. Outside diameter of the cryostat is 3808 mm, and the gap between the yoke and the cryostat is about 20 mm. In the transverse direction, a free space with a diameter of 3308 mm is left for the inner SPD detectors. The length of the magnet is 4080 mm. The magnet should be installed symmetrically inside the yoke (see Fig. 5.1).

#### 1.2 Technical specification of components

##### 1.2.1 Magnetic analysis

The SPD solenoid is designed to provide a magnetic field of 1 T over a length of about 4 m in a bore of 3.2 m. In general, the uniformity of the field is not a critical factor. The field variation up to 20% in the area of the tracking detectors ( $|z| < 1.4$  m,  $r < 0.9$  m) is acceptable. To meet the above requirements, the cold mass design detailed in foresaw splitting of the solenoid in three inter-connected windings, featuring 300, 150 and 300 turns in the upstream, center and downstream coils, respectively. Two options of the operating current of 4.4 kA and 5.2 kA are considered, which correspond to the value of the field in the center of the magnet 1 T and 1.2 T, respectively.

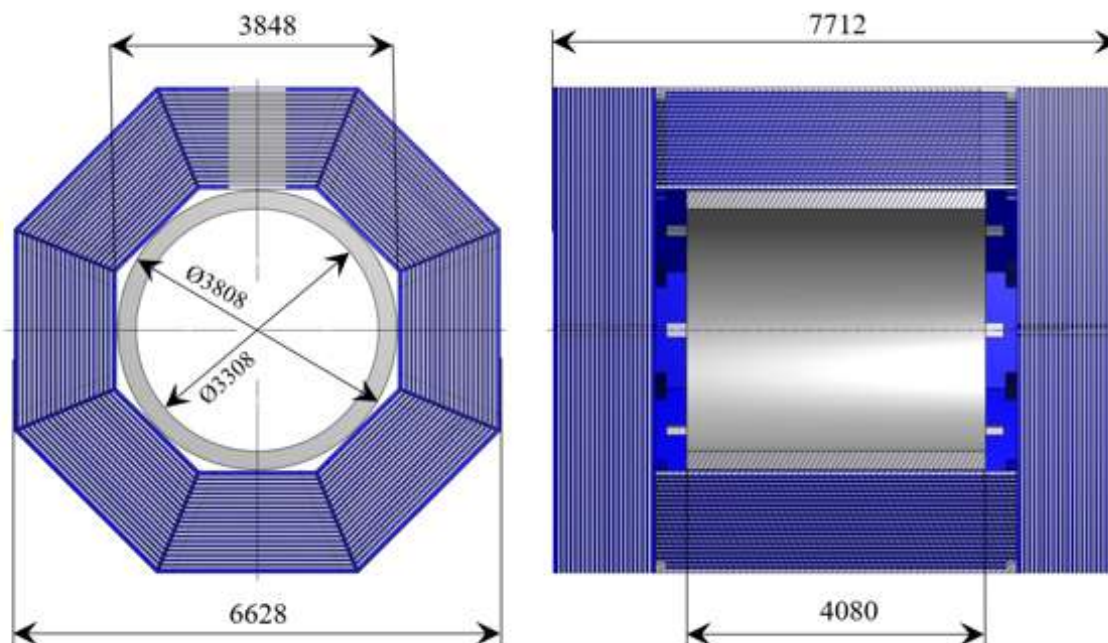


Figure 5.1: The main dimensions of the cryostat and the yoke.

1063 **1.2.1.1 3D simulation** The following conditions were applied for the 3D simulation: the configura-  
 1064 tion of the superconducting coil and magnetic design according to the latest STEP model with three coils.  
 1065 The coil arrangement is shown in Fig. 5.2. The current of the coil is 5200 A. Conductor cross-section is  
 1066 8 mm × 12 mm. Length of the side coils is 2×1260 mm, while length of the central coil is 630 mm.  
 1067 The calculations were carried out using the MASTAC software package. Three options were considered:

- 1068 1. the basic version with three coils;
- 1069 2. the correction coils added to the basic version (see Table 5.1 );
- 1070 3. the central coil is absent to increase the field uniformity.

1071 Figure 5.3 shows the identification of the superconducting coils. The "A" configuration is a basic three  
 1072 coils arrangement, "B" and "C" are the types of correction coils added. Table 5.2 shows the correction  
 1073 coil designs in terms of the number of layers and ampere-turns.

Table 5.1: Design of the correction coils.

Configuration	Coil "B"	Coil "C"
1	2 layers of 60 turns	2 layers of 60 turns
2	2 layers of 20 turns	2 layers of 50 turns
3	2 layers of 50 turns	2 layers of 50 turns
4	2 layers of 40 turns	2 layers of 40 turns

1074 Table 5.2 presents the uniformity for simulation of cases described in Table 5.1. From the data in Table  
 1075 5.2, it can be seen that for coils 40×2 + 40×2 the results are optimal. This field map can be considered  
 1076 as a reference for estimating the rate of reconstruction in a homogeneous field.

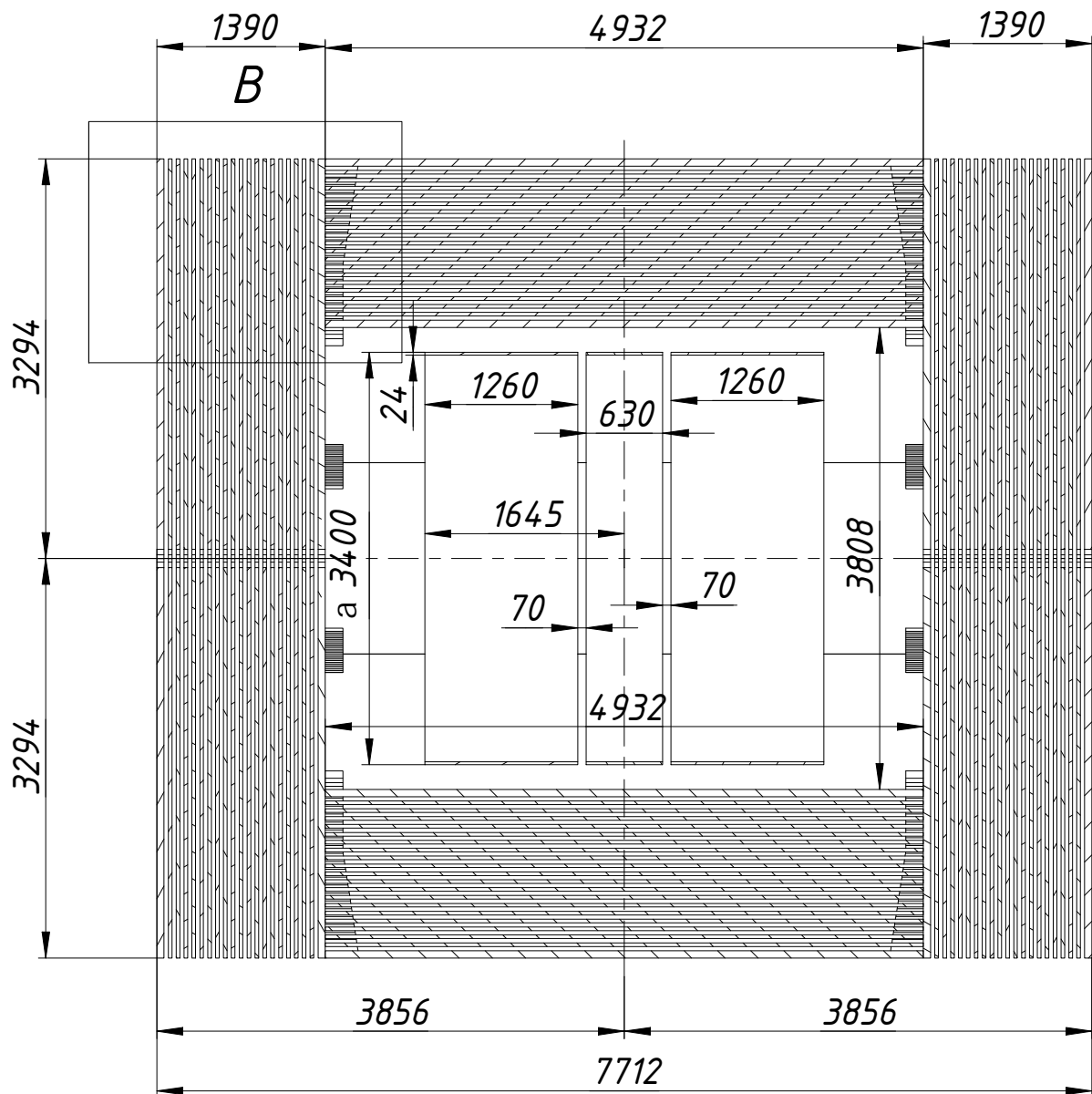


Figure 5.2: Cross-sectional view of the magnet demonstrating the arrangement of superconducting coils for the basic option with three main coils and without correction coils.

Table 5.2: Maximum values of deviations of  $B_z(z)$  values from  $B_z(0)$  in % at different vertical Y positions.

	Y=0 m	Y= 0.5 m	Y=1.0 m
65×2	12.2	10.8	3.7
60×2 + 60×2	5.7	2.9	13.7
20×2 + 50×2	9.7	8.0	3.9
50×2 + 50×2	6.6	4.2	10.1
40×2 + 40×2	8.3	6.3	5.8
80×2 + 30×2 + 30×2	3.9	3.4	15.8

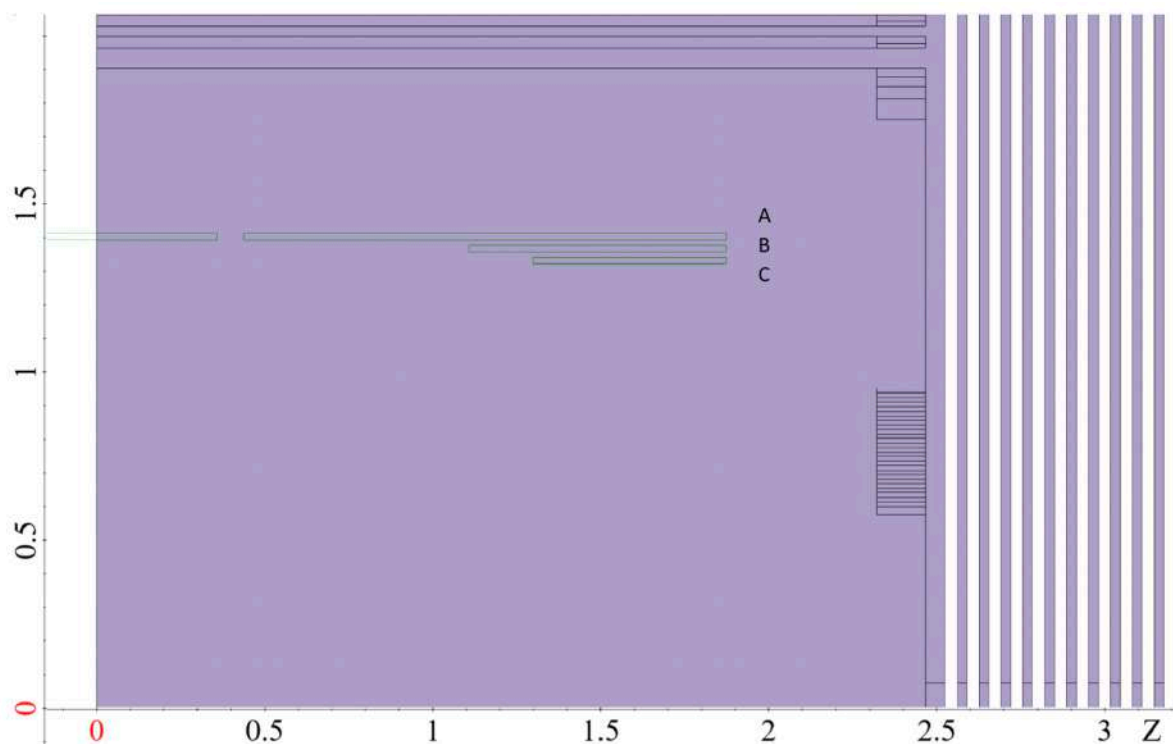


Figure 5.3: Schematic cross-section view of the yoke and coils for the configuration of the solenoid with correction coils.

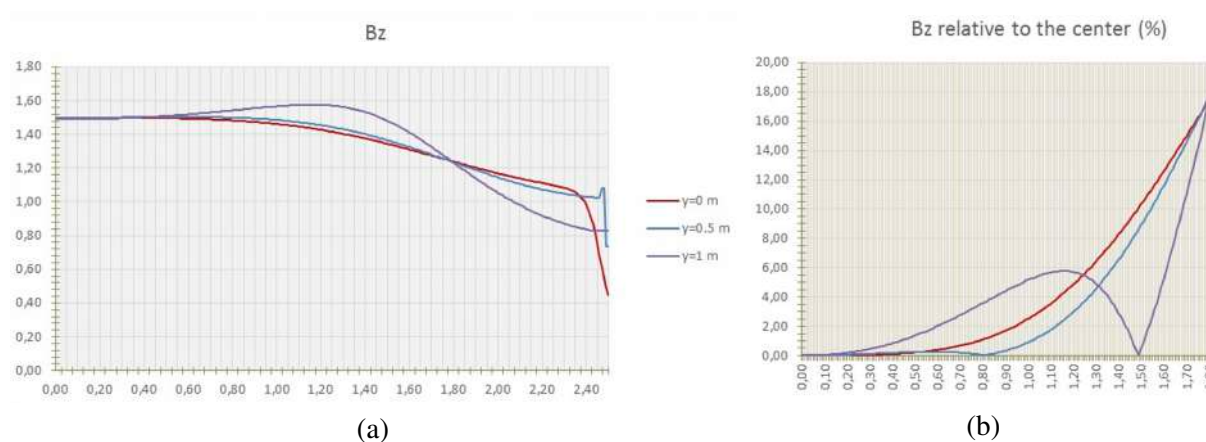


Figure 5.4: Distribution of the axial component of the magnetic field  $B_z$  along the  $z$  axis for the magnet configuration with correction coils  $40 \times 2 + 40 \times 2$  and the current of 5200 A. (a) shows the absolute value of  $B_z$  and (b) shows  $B_z$  normalized to its value at  $z = 0$ . Three curves correspond to the displacements  $y = 0$  m,  $y = 0.5$  m,  $y = 1$  m at  $x = 0$  m.

1077 The distribution and uniformity of  $B_z$  field component in the section YZ at  $X = 0$  for coils  $40 \times 2 + 40 \times 2$   
 1078 are shown in Fig. 5.4 (a) and (b), respectively. The color plot for  $B_z$  component is presented in Fig. 5.5.

1079 Switching off the central coil in order to reduce its contribution to the central region of the solenoid  
 1080 is considered a potential option for improving the field uniformity without the use of the additional  
 1081 correction SC coils. In this case, the uniformity improves up to 10% (see Figs. 5.6 and 5.7). The  
 1082 disadvantage of this method of improving uniformity is the decrease in the solenoid field and, as a  
 1083 consequence, the need to increase the current from 5200 A to 6500 A to achieve 1.1 T at the center of

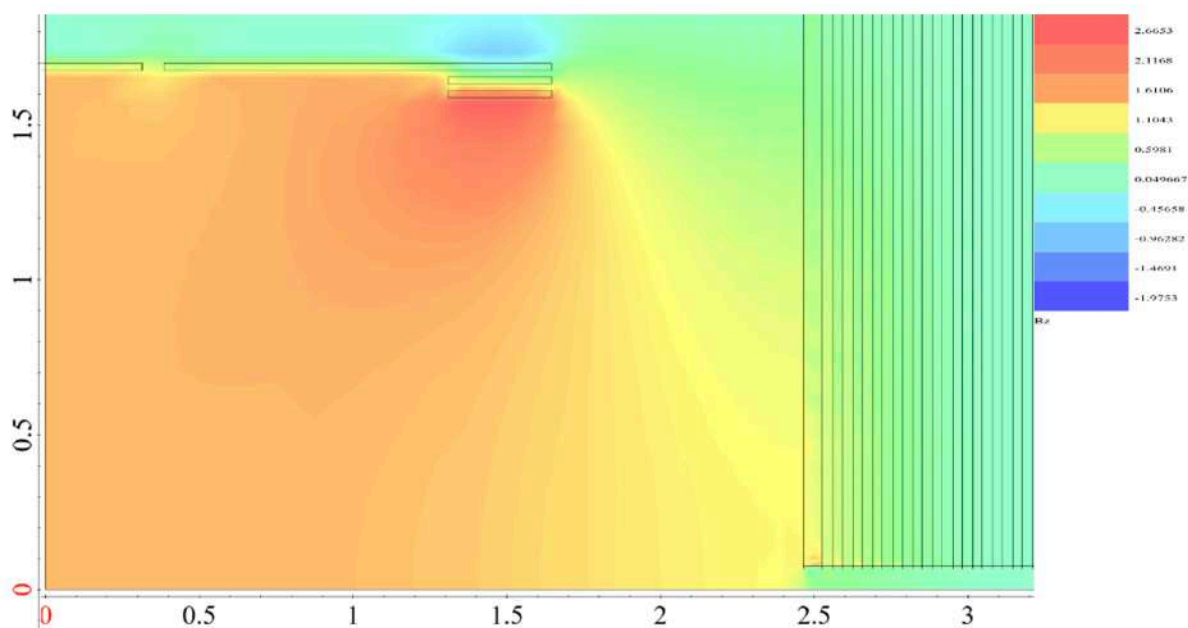


Figure 5.5: Distribution of the  $B_z$  component of the magnetic field in the YZ section at  $X = 0$  for correcting coils configuration  $40 \times 2 + 40 \times 2$ .

1084 the solenoid. The distribution and uniformity of  $B_z$  in the section YZ at  $x = 0$  for central coil switch off  
 1085 are shown in Fig. 5.8 (a) and (b). The color plot for  $B_z$  component for this case is presented in Fig. 5.8.

1086 Therefore, the three coils version of Fig. 5.2 is the basic variant. The distribution and uniformity of  $B_z$   
 1087 in the section YZ at  $x = 0$  for basic version are shown in Fig. 5.8 (a) and (b).

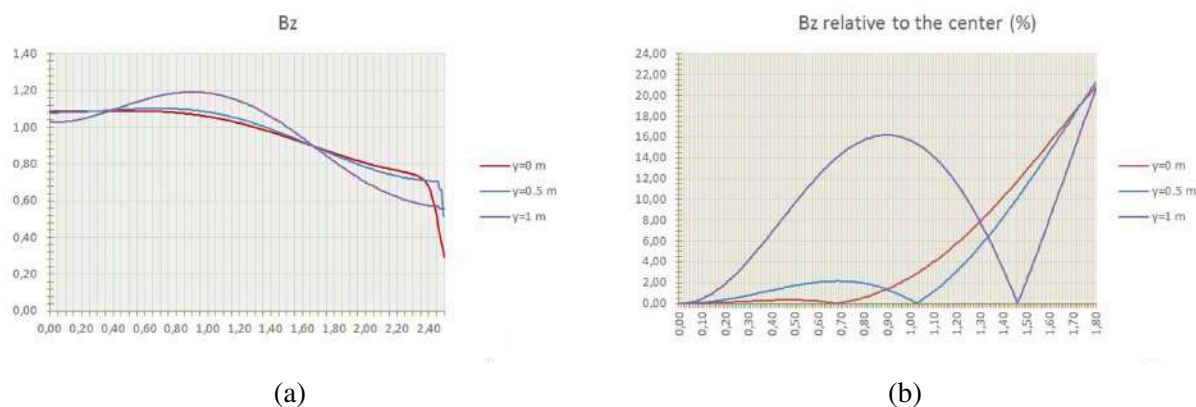


Figure 5.6: Distribution of the axial component of the magnetic field  $B_z$  along the  $z$  axis for the magnet configuration without the main central coil and the current of 6500 A. (a) shows the absolute value of  $B_z$  and (b) shows  $B_z$  normalized to its value at  $z = 0$ . Three curves correspond to the displacements  $y = 0$  m,  $y = 0.5$  m,  $y = 1$  m at  $x = 0$  m.

1088 **1.2.1.2 Magnetic forces** Simulation of the magnetic forces was performed with the Maxwell tensor  
 1089 method from 3D magnetic field data. The results of simulation are shown in Table 5.3. The elements on  
 1090 which the force acts are shown in Figure 5.9.

1091 Figure 5.10 shows a map of the distribution of magnetic forces acting on one of the door wings. The  
 1092 force values are calculated for the centers of the corresponding grid elements  $0.1 \times 0.1$  m and displayed  
 1093 in color ranges of 200 Newtons. The results of calculation for magnetic forces acting on the coils during

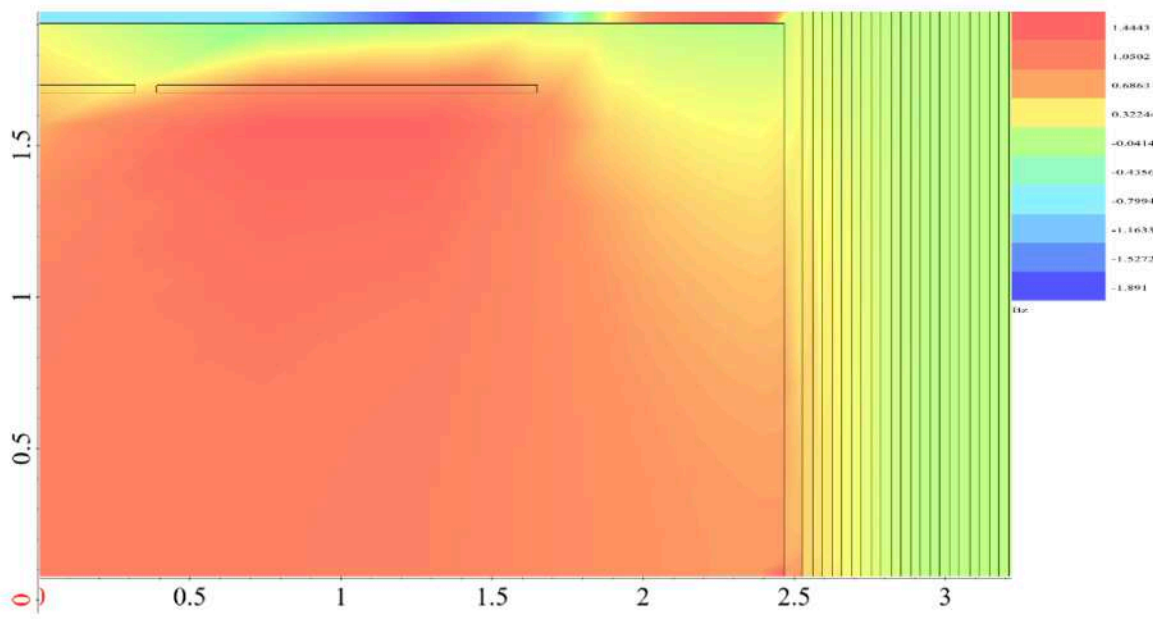


Figure 5.7:  $B_z$  component of the magnetic field in the YZ section at  $X = 0$  for the central coil switched off and current 6500 A.

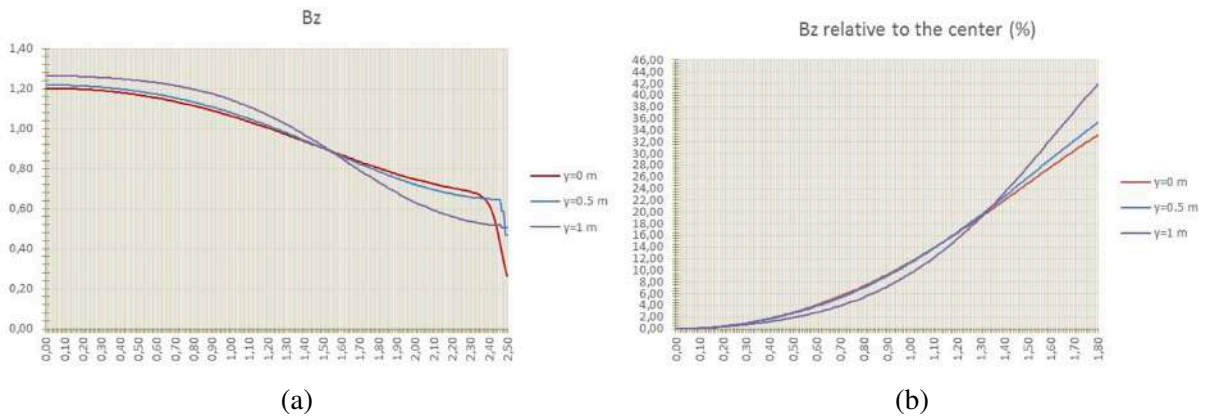


Figure 5.8: Distribution of the axial component of the magnetic field  $B_z$  along the  $z$  axis for the basic magnet configuration with three main coils and a current of 5200 A. (a) shows the absolute value of  $B_z$  and (b) shows  $B_z$  normalized to its value at  $z = 0$ . Three curves correspond to the displacements  $y = 0$  m,  $y = 0.5$  m,  $y = 1$  m at  $x = 0$  m.

1094 their displacement are shown in Table 5.4.

Table 5.3: Magnetic forces in kN acting on the elements of the solenoid (1 mm air gap before end-caps). Calculations were performed for the basic configuration of the magnet with three coils.

Force component	Barrel top sector (half along Z)	Barrel top sector	End-caps (half)	End-caps	Central coil (1/8 of top sector)	Side coil (1.8 of top sector)
X	0	0	-12.4	0	0	0
Y	-143.8	-287.6	0	0	658.9	1185.9
Z	67.5	0	-694.1	-1388.2	0	-594.1

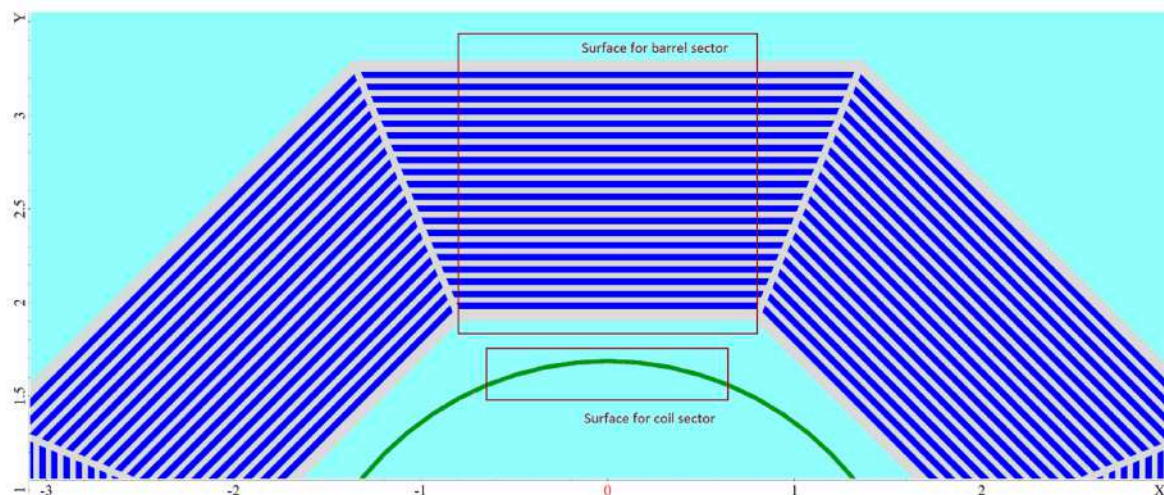


Figure 5.9: Schematic view of contour surfaces for force calculation.

Table 5.4: Magnetic forces in kN acting on the displaced coils.

Displacement, mm	Force comp.	Left coil	Central coil	Right coil
0	X	0	0	0
0	Y	0	0	0
0	Z	4748.0	0	-4748.0
5 in Z	X	0	0	0
5 in Z	Y	0	0	0
5 in Z	Z	4521.4	-69.6	-4743.4
5 in Y	X	-2152.8	-1065.1	2152.8
5 in Y	Y	0	0	0
5 in Y	Z	4752.8	-0.3	-4753.3

### 1095 1.2.2 Cold mass with conductor and coil

1096 The SPD solenoid is designed to operate at a current of 4.4 kA, that is 24% of the critical current at 4.5  
 1097 K, and 2.05 T peak magnetic field in the coil and 1.0 T magnetic field in the axis of the solenoid.

1098 The conductor is a superconducting NbTi/Cu wire-based Rutherford cable, co-extruded with a high purity  
 1099 aluminum-stabilizing matrix. The insulated conductor dimensions at 4.5 K are 10.90 mm in width and  
 1100 7.90 mm in height. The Rutherford cable is composed of 8 strands with a diameter of 1.40 mm and a  
 1101 Cu/SC ratio of 1.0. The critical current density of the superconductor at 4.2 K and 5 T shall be larger  
 1102 than  $2800 \text{ A/mm}^2$  to ensure a temperature margin for a quench well above 2.0 K. The same type of the  
 1103 conductor is produced in Russia and used for the PANDA solenoid, FAIR, Darmstadt.

1104 The SPD solenoid consists of three 2-layer coil modules to be wound on a collapsible mandrel. After  
 1105 curing, aluminum alloy support cylinders are placed over each module and the assemblies are epoxy  
 1106 bonded. The pre-assembled modules are then removed from the mandrel to be electrically connected  
 1107 and bolted together to form a single cold mass assembly before installation in the cryostat.

1108 The magnet is indirectly cooled by a network of aluminum alloy cooling tubes, securely bonded to the  
 1109 outer surface of the aluminum alloy support cylinder, ensuring proper heat conduction. During normal  
 1110 operation, two-phase helium is circulated through the cooling tubes by natural convection.



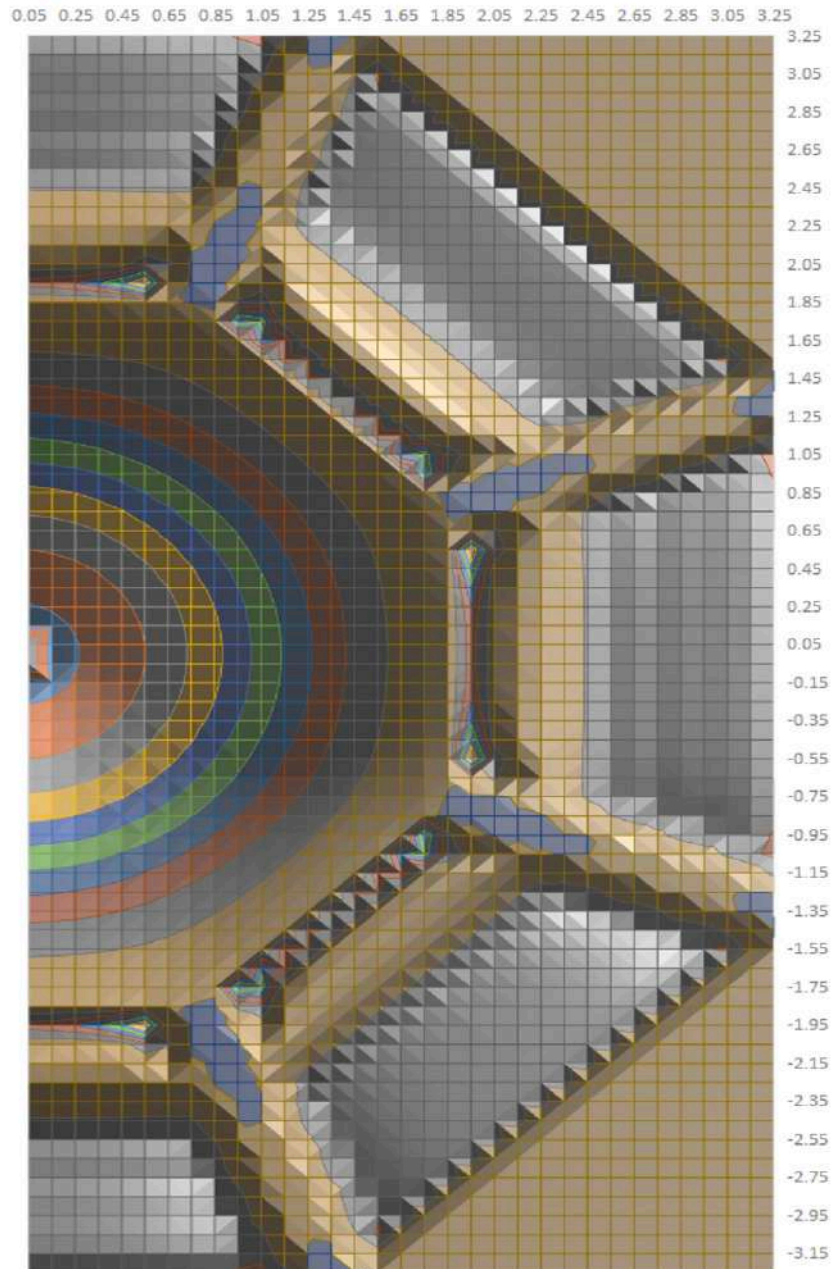


Figure 5.10: Magnetic forces map for one of the door wings.

1111 The magnet quench protection system relies on the continuous monitoring of the coil's voltages and the  
 1112 extraction of the energy to an external dump resistor, once a quench is detected. The maximum coil wind-  
 1113 ing temperature and electrical voltage across the coil terminals during a quench has to be limited to 100  
 1114 K and 500 V, ensuring a robust and extremely low-risk operation, as appropriate for the unique particle  
 1115 detector magnets. Quench propagation across the coil winding is accelerated by using the quench-back  
 1116 effect of the support cylinder, as well as the aluminum heat drains.

1117 The cold mass of the SPD solenoid consists of three epoxy resin impregnated coils, reinforced by shells  
 1118 made of structural aluminum.

1119 The upstream and downstream winding packs are identical and feature 2 layers of 150 turns. The center  
 1120 coil, instead, is smaller, featuring 2 layers of 75 turns. The conductor is wound around the aperture with

1121 a tension. The tension of the conductor is set with tensioning rollers weighing about 50 kg. The coils  
 1122 should be prepared and impregnated in vacuum according to the standard BINP technological scheme  
 1123 TTS4 STO 103-2011.

1124 Figure 5.11 shows the dimensions of the coil envelopes at room temperature, as computed taking into  
 1125 account thermal shrinkage, shrink fit, and the magnetic field. Note that the dimensions include both cable  
 1126 insulation and ground insulation.

1127 The cold mass components are shown in Fig. 5.12 (a).

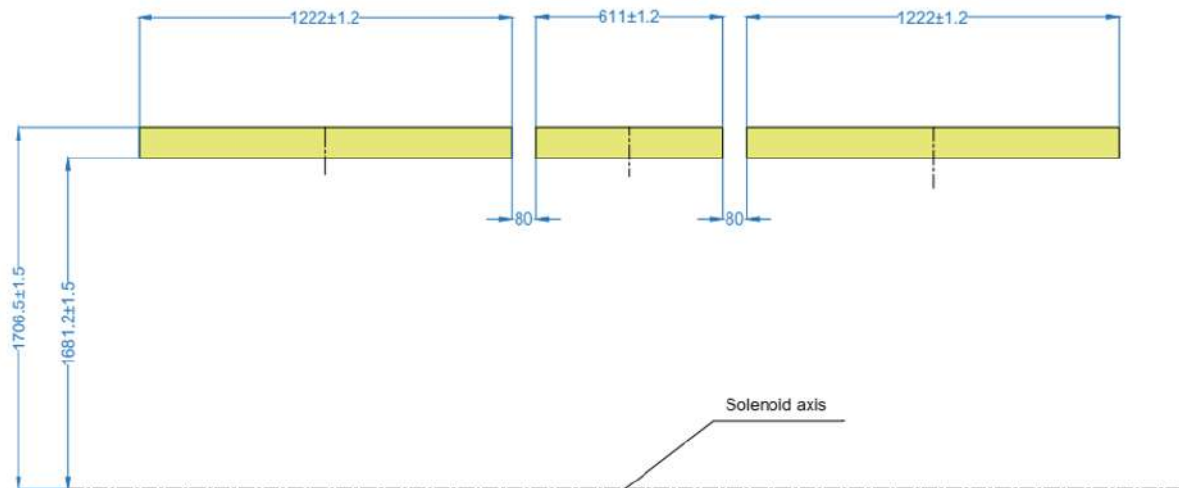


Figure 5.11: Room temperature dimensions in mm of the coil envelopes, including cable and ground insulation.

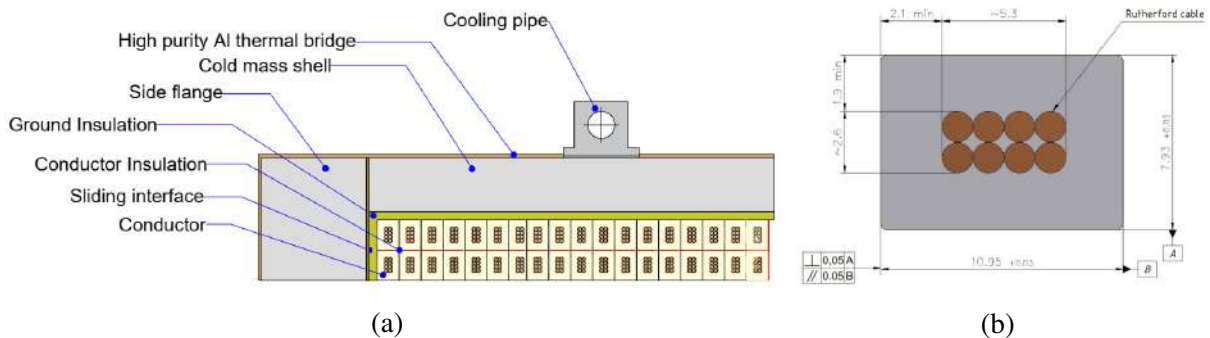


Figure 5.12: (a) Part of the cold mass cross-section, showing the layout at the end flange. (b) Cross-section of the solenoid conductor, showing the 8 strands Rutherford cable enclosed by the Al matrix, including sizes and their tolerances.

1128 **1.2.3 Conductor**

1129 Al stabilized conductors for detector magnets are selected for the following reasons:

- 1130 – simplicity of conduction cooling; affordable, since no dynamic operation is needed; quasistationary;
- 1131
- 1132 – simplicity and reliability of electrical connection;

Table 5.5: NbTi/Cu strand mechanical and electrical specifications.

Parameter	Unit	Value	Tolerance
Diameter filament	$\mu\text{m}$	< 20	–
Diameter strand	mm	1.400	$\pm 0.005$
Cu/SC ratio	–	1.00	$\pm 0.05$
Surface coating	–	none	–
NbTi $J_c$ (at 4.2 K, 4.05 T)	$\text{A}/\text{mm}^2$	> 2800	–
Critical current (at 4.2 K, 4.05 T)	A	> 2600	–
n-value (at 4.2 K, 4.05 T)	–	> 30	–
Conductor RRR	–	> 100	–
Twist direction	–	left	–
Twist pitch	mm	25	$\pm 5$

Table 5.6: Rutherford cable mechanical and electrical specifications.

Parameter	Unit	Value	Tolerance
Number of strands	–	8	–
Cable width	mm	5.3	$\pm 0.1$
Cable thickness	mm	2.60	$\pm 0.05$
Transposition angle	degree	20.0	$\pm 0.5$
Twist direction	–	right	–
Critical current (at 4.2 K, 4.05T)	A	> 20800	–
Critical current degradation of extracted strand (at 4.2 K, 4.05 T)	%	< 5	–
RRR of extracted strands	–	> 100	–
Residual twist on 1 m of cable	degree/m	< 45	–

1133 – high-purity Al stabilized, the residual-resistance ratio (RRR)  $\geq 1000$ , maximum MPZ (m), much  
1134 larger  $\lambda/\rho$  than copper;

1135 – particle transparency for minimum particle scattering.

1136 This type of conductors was used in production of larger detectors, such as CELLO, CDF, TOPAZ,  
1137 VENUS, ALEPH, DELPHI, CLEO, SDC, BELLE, ATLAS CS, ATLAS ECTs, ATLAS BT, CMS,  
1138 PANDA and Mu2e solenoids. Exactly the same conductor, as was used for the PANDA solenoid is  
1139 supposed to use in SPD. The solenoid conductor consists of three components:

1140 – superconducting NbTi/Cu multi-filamentary strand with 1.4 mm diameter;

1141 – Rutherford-type flat cable with 8 strands;

1142 – high purity aluminum stabilizer of 10.95 mm  $\times$  7.93 mm cross-section, clad by a co-extrusion or  
1143 plating process (or another qualified process).

1144 Pure aluminum features a very high electrical and thermal conductivity at low temperatures, providing  
1145 the best possible stability in terms of maximum MPZ (Minimum Propagation Zone), making the coil least  
1146 sensitive to mechanical disturbances that can cause coil training during commissioning and quenching  
1147 during normal detector operation. Furthermore, aluminum stabilized superconductors can be made by  
1148 co-extrusion of several kilometers long. Precise rectangular conductor shapes can be obtained, allowing  
1149 for high accuracy in the coil winding. The cross-section of the conductor is shown in Fig. 5.13 (b).

Table 5.7: Solenoid conductor mechanical and electrical specifications.

Parameter	Unit	Value	Tolerance
Width (after cold work) at 300 K	mm	10.95	$\pm 0.03$
Thickness (after cold work) at 300 K	mm	7.93	$\pm 0.03$
Width (after cold work) at 4.5 K	mm	10.90	$\pm 0.03$
Thickness (after cold work) at 4.5 K	mm	7.90	$\pm 0.03$
Minimum Al layer thickness in height	mm	$> 1.9$	–
Minimum Al layer thickness in width	mm	$> 2.1$	–
Surface roughness	–	$Ra < 3.2$	–
Critical current (at 4.2 K, 4.05 T)	A	$i_c 20800$	–
Critical current (at 4.5 K, 3.6 T)	A	$i_c 23400$	–
Critical current degradation of extracted strand w.r.t. virgin wire	%	$< 15$	–
Overall Al/Cu/superconductor ratio	–	10.5/1.0/1.0	–
Extracted strand RRR	–	$> 100$	–
Aluminum RRR (at 4.2 K, 0 T)	–	$> 600$	–
Al 0.2% yield strength at 300 K	MPa	$> 30$	–
Al 0.2% yield strength at 4.2 K	MPa	$> 40$	–
Shear strength Al to strands	MPa	$> 20$	–
Unit length for upstream & downstream coils	m	$2 \times 3203$	–
Unit length for center coil	m	1604	–
Total length of conductor	m	8010	–
Minimum bending radius during production and on spools	mm	$> 1000$	–

1150 Tables 5.5, 5.6, and 5.7 present a summary of the main mechanical and electrical properties of the  
 1151 strands, Rutherford cable, and Al-stabilized conductor. The full technical specifications for manufacture,  
 1152 inspection, and test can be found in reference [?????].

1153 The conductor has a temperature margin of about 2,4 K. The shape of the conductor allows to easily  
 1154 wind the coil from both the wide and the narrow sides.

#### 1155 1.2.4 Insulation

1156 The main requirement for coil insulation is to provide the required electrical strength in terms of break-  
 1157 down voltage, while maximizing heat conduction, in order to reduce the peak temperature in the conduc-  
 1158 tor in the 2-layer windings. The conductor insulation used in PANDA is proposed for the SPD solenoid.  
 1159 The insulation scheme relies on the use of fiberglass 3÷5 mm thick in the first and the last layers, and a  
 1160 nominal conductor insulation between layers. The nominal cable insulation thickness is 0.200 mm per  
 1161 side. It is made of two half-overlapped layers of 100  $\mu\text{m}$  thick fiberglass tape. The tape is wrapped  
 1162 around the surface of the conductor. BINP technology of a vacuum impregnation provides a reliable  
 1163 electrical strength and a good resistance to coil winding imperfections, especially when using two layers  
 1164 of the conductor, in the SPD case.

1165 Ground insulation is added at the outer surface and sides of the coil modules. No ground insulation is  
 1166 applied at the inner diameter, where detector vacuum already provides the necessary dielectric strength.  
 1167 At the outer diameter (3÷5 mm thick), the first layer is wound, which is then machined, after curing of  
 1168 the coil module to obtain precise fitting to the supporting cylinder-to-coil interface. The precise thickness  
 1169 of ground insulation after machining depends on the control of the radial dimensions of the coil during  
 1170 winding. A minimum thickness of 2.0 mm is recommended.

1171 The envisaged thickness of ground insulation at the coil sides is 2.80 mm for the upstream and down-  
 1172 stream coils and 1.50 mm for the central coil. The thickness of the axial ground insulation can be adjusted

1173 to correct winding tolerances, since dielectric strength is always ensured by the mylar layer, located at  
 1174 the sliding interface. At the side flange, used as the base for coil winding, the axial ground insulation is  
 1175 provided in the form of epoxy shims, precisely machined, in order to accommodate winding tolerances.  
 1176 At the opposite side, axial ground insulation is provided by filling the empty spaces between the winding  
 1177 pack and the flange with epoxy resin after the flange assembly.

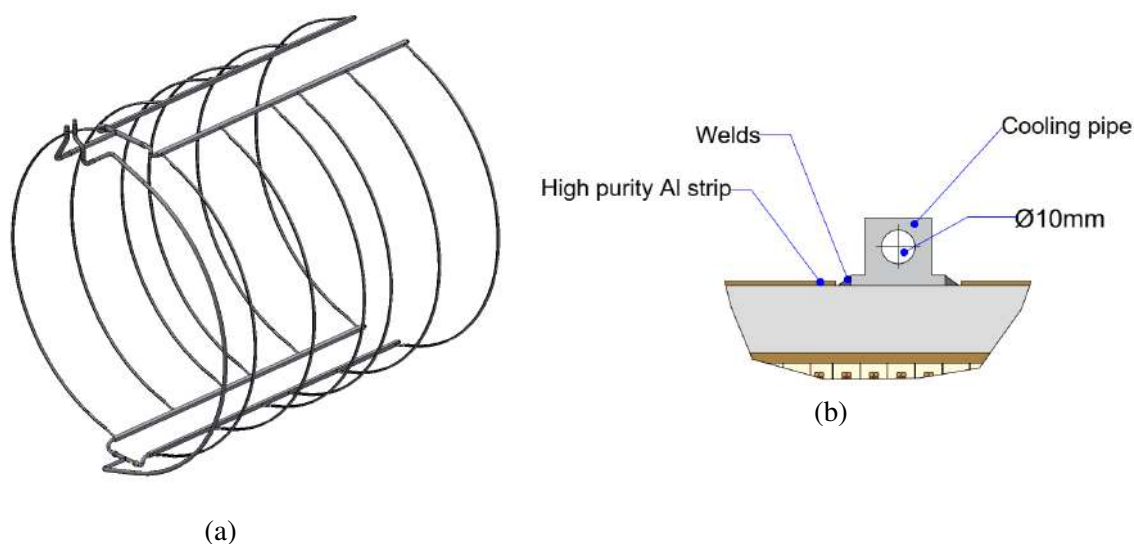


Figure 5.13: (a) Thermo-syphon circuit. (b) Connection of the cooling tubes and aluminum strip on the outer surface of the aluminum alloy support cylinder.

### 1178 1.2.5 Thermo-syphon cooling circuit

1179 The cold mass of the SPD solenoid is indirectly cooled by circulating two-phase helium by natural  
 1180 convection. Homogenous model, used for the preliminary study for CMS [14] and then BINP, is also  
 1181 used for cooling of the PANDA detector solenoid and the CBM detector dipole magnet.

1182 The main advantages of a thermo-syphon system are its simplicity and reliability, as it does not require  
 1183 any moving parts, such as cold pumps and high pressure for piping of the coils. On top of this, thermo-  
 1184 syphon cooling ensures constant and uniform temperature, since the helium flow automatically adjusts  
 1185 to the heat load distribution.

1186 The thermo-syphon circuit consists of two manifolds, at the top and bottom of the cold mass, connected  
 1187 by two sets of six syphon tubes, as illustrated in Fig. 5.13 (a).

1188 The SPD coils feature six cooling tubes with two tubes for each.

1189 The material selected for the thermo-syphon circuit is Al-1100 due to its high thermal conductivity. The  
 1190 extruded tubes have a diameter of 10 mm and are welded to the support cylinder – a technically proven  
 1191 solution to ensure reliable thermal contact, as shown in Fig. 5.13 (b).

1192 The thermo-syphon circuit is assembled as two halves consisting of six cooling tubes, welded to the top  
 1193 and bottom manifolds. The division in two halves is on purpose, as then each half-circuit can be fully  
 1194 tested for leaks, prior to installation on the cold mass, including the bimetallic (steel-aluminum) joints at  
 1195 the connectors, interfacing the manifolds and the cryogenic lines to the cold box.

### 1196 **1.2.6 Sliding Interface**

1197 Due to the presence of NbTi/Cu strands in the Al-stabilized conductor, the thermal contraction of the coil  
1198 is less than that of the aluminum alloy, used for the support cylinder and flanges. On top of this, small  
1199 gaps tend to develop at the coil winding-to-flange interfaces under the bending action of the Lorentz  
1200 force.

1201 In order to prevent the risk of stress accumulation at the coil winding-to-flange interfaces that could result  
1202 in cracks in the insulation, triggering magnet quenches, the coil is allowed to slide with low friction and,  
1203 if needed, separate from the flange. Therefore, sliding interfaces are created between coil windings and  
1204 flanges by placing a 0.1 mm Mylar foil and 0.4 mm of Kapton®.

### 1205 **1.2.7 Support cylinder**

1206 In order to limit coil deformation and stress, due to the Lorentz force, support cylinders are placed  
1207 around the coil windings. The cylinders are made of graded aluminum alloy Al-5083-O, exhibiting good  
1208 mechanical strength at cryogenic temperature. Being the main structural elements of the cold mass, the  
1209 shells must be produced as single pieces with uniform material properties.

1210 The assembly formed by coil winding and support cylinder is referred to as a coil module. The assembly  
1211 operation is performed via shrink fit with interference in order to ensure radial pre-stress. The required  
1212 radial interference between coil windings and shells is 0.70 mm at room temperature. For this purpose,  
1213 the support cylinders are produced with oversized dimensions to allow for machining of the inner surface.  
1214 The thickness of the cylinders after machining shall not be less than 20 mm.

1215 The coils are permanently bonded to the support cylinders by means of epoxy resin or grease (for example  
1216 Apiezon N), suitable for cryogenic applications. The shells are connected together using bolts passing  
1217 through the flanges, as described in the next section.

### 1218 **1.2.8 Flanges, bolts, spacers and venting holes**

1219 The flanges are disks made of aluminum alloy Al-5083-O that cover the coil winding ends (outer flanges)  
1220 or separate the coil modules (inner flanges). Similar to the requirements for the support cylinders, the  
1221 flanges have to be produced as single pieces. Joining several flange pieces by welding is not allowed.

1222 The bolt calculations assume a safety factor of 1.5 and are based on the Eurocode 3, which is the standard  
1223 adopted at CERN/DESY/FAIR. All bolted interfaces should be designed to hold the weight of the cold  
1224 mass in tension during assembly and for all operating conditions. All bolted interfaces should be de-  
1225 signed to be slip-critical under any condition. As such, the friction force under each bolt shall be higher  
1226 than the shear force. Therefore, the bolts need to be sufficiently pre-loaded during the assembly. The  
1227 recommended pre-load at room temperature amounts to 60% of the tensile strength of the bolt. Since the  
1228 thermal contraction of the material SS A4 is lower than that of Al-5083-O, the pre-load will reduce to  
1229 35% of the bolt tensile strength after a cool-down. Compressive forces during the magnet operation will  
1230 also reduce the bolt pre-tension to some extent.

1231 Bolt tightening shall be performed in steps with a torque wrench, and each bolt pre-load should be  
1232 measured using an ultrasonic stress meter. Bolts shall be tightened uniformly, with an acceptable pre-  
1233 load variation of  $\pm 10\%$ . It is recommended to re-measure the bolt pre-load, and adjust if necessary, prior  
1234 to the installation of the cold mass in the cryostat to correct possible relaxation, due to a local yielding  
1235 and creep in the material.

1236 Gaps of 8 mm are envisaged between the inner flanges that are to be shimmed with aluminum spacers.  
1237 The gap allows for adjusting the axial position of the coil modules, in order to compensate winding and  
1238 assembly tolerances and obtain the correct magnetic field profile (Fig. 5.14). The axial dimensions of

1239 the spacers are to be determined after the dimensions of the coil modules have been precisely measured.

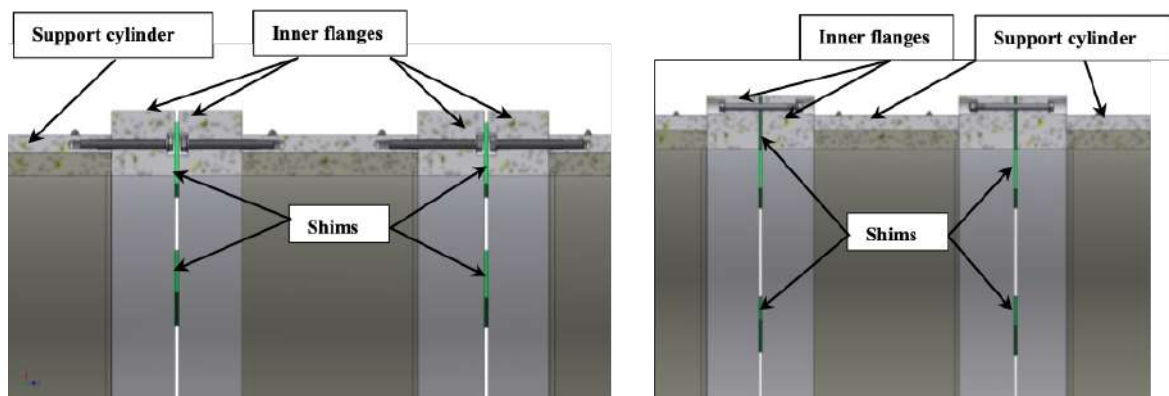


Figure 5.14: Connections "inner flanges – support cylinder" (left) and "inner flange – inner flange" (right).

1240 In order to reduce the work associated with shimming and not interfere with the thermal bridges, spacers  
 1241 will be placed only at the locations of the bolts. Shimming of the entire surface of the flange is not  
 1242 required: based on the maximum axial force on the coil modules, the Al 5083-O yield strength (145  
 1243 MPa) and, assuming a sufficient safety factor, the minimum shim area is  $0.04 \text{ m}^2$ . The value is much  
 1244 smaller than the surface of the inner flanges ( $\sim 1 \text{ m}^2$ ).

1245 When the thermal bridges are placed in correspondence with the position of the bolts, and hence of the  
 1246 spacers, attention shall be paid to limit the stress on the soft aluminum, so that the thermal conduction of  
 1247 the strip is not degraded.

1248 To reduce the air evacuation time of the cryostat during pumping, it is recommended that all closed  
 1249 volumes should have a hole to vent to the cryostat vacuum (minimum diameter of 1 mm).

1250 Venting holes are recommended at the location of the bolt connections, although at present they are not  
 1251 included in the technical drawings of the cold mass. When the threaded hole is filled with epoxy, venting  
 1252 holes allow for an exit of excess resin, which can be regarded as an indicator of good bond quality.

### 1253 **1.2.9 Cold mass thermalization**

1254 The cryogenic scheme of the SPD solenoid relies on indirect cooling of the cold mass by circulating  
 1255 saturated helium at 4.5 K by natural convection. A thermosyphon circuit consists of a bottom and top  
 1256 manifold connected by 12 parallel syphon tubes, attached to the outer surface of the support cylinder, as  
 1257 in Fig. 5.15.

1258 The cooling method chosen for the SPD magnet's superconducting coil is based on the natural convection  
 1259 of liquid helium flow. It is a self-regulating thermosyphon circulation flow system. Natural circulation  
 1260 loop works on the principle that a heat load on the channels of the heat exchanger produces a two-phase  
 1261 flow that is, on average, less dense than the liquid phase.

1262 The liquid from the helium vessel of the control dewar will be fed through the front pipeline and man-  
 1263 ifolds at the bottom of the support cylinder. Then, the liquid will be heated in the tubes of the heat  
 1264 exchanger (a rib cage configuration) on the surface of the support cylinder. The two-phase helium from  
 1265 the top manifold will return back through the reverse pipeline to the upper part of the helium vessel.

1266 The design of the thermosyphon cooling circuit includes the definition of the optimal size for the syphon

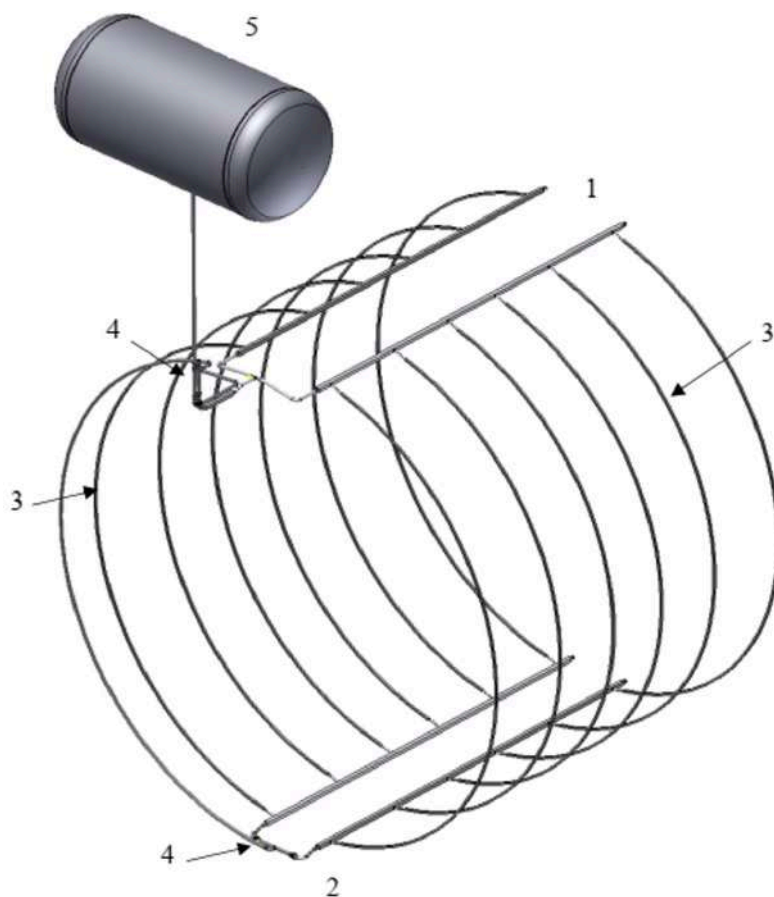


Figure 5.15: Design of the cooling cold mass circuit: 1 – upper manifold; 2 – lower manifold; 3 – syphon tubes; 4 – Al-SS bi-metal adapters; 5 – vessel with liquid helium.

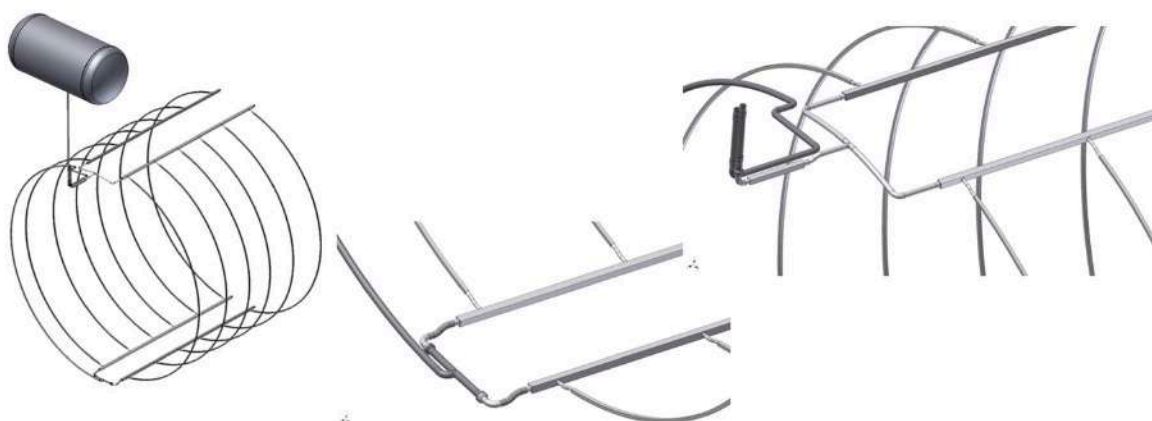


Figure 5.16: Thermosyphon circuit of the SPD solenoid showing the two-halves assembly of the cold mass, as well as the height of the chimney and position of the control dewar.

1267 tubes and their position on the cold mass support cylinder. PED and AD2000 pressure vessel rules have  
 1268 to be applied for the construction of the cryogenic system.

1269 In order to verify the feasibility of thermosyphon cooling, the expected mass flow rate and vapor fraction  
 1270 have been assessed with the homogenous model, described in Ref. [15]. In the model, the required  
 1271 quantities are determined by balancing the driving hydrostatic pressure difference, which results in the



1272 thermally induced density gradient between the hot and cold sides of the loop, with the fluid acceleration  
 1273 and friction pressure drops in the supply and return tubes. The reported diameters correspond to the  
 1274 inner diameters of the pipes. It must be noted that the current technical drawings may contain out-of-  
 1275 date values for the dimensions of the pipes of the thermosyphon circuit.

1276 The model thus confirms that the height of the control dewar installed on the upper platform of the SPD  
 1277 yoke with respect to the bottom of the magnet is sufficient to guarantee the driving hydrostatic pressure.  
 1278 The thermosyphon tubes and supply/return lines are also properly dimensioned to guarantee minimal  
 1279 pressure drop along the cooling circuit (Fig. 5.16). The main advantages of a thermosyphon system are  
 1280 its reliability, since it does not include any moving part, and its ability to maintain a uniform temperature,  
 1281 as the helium flow automatically adjusts to the heat load distribution and variations.

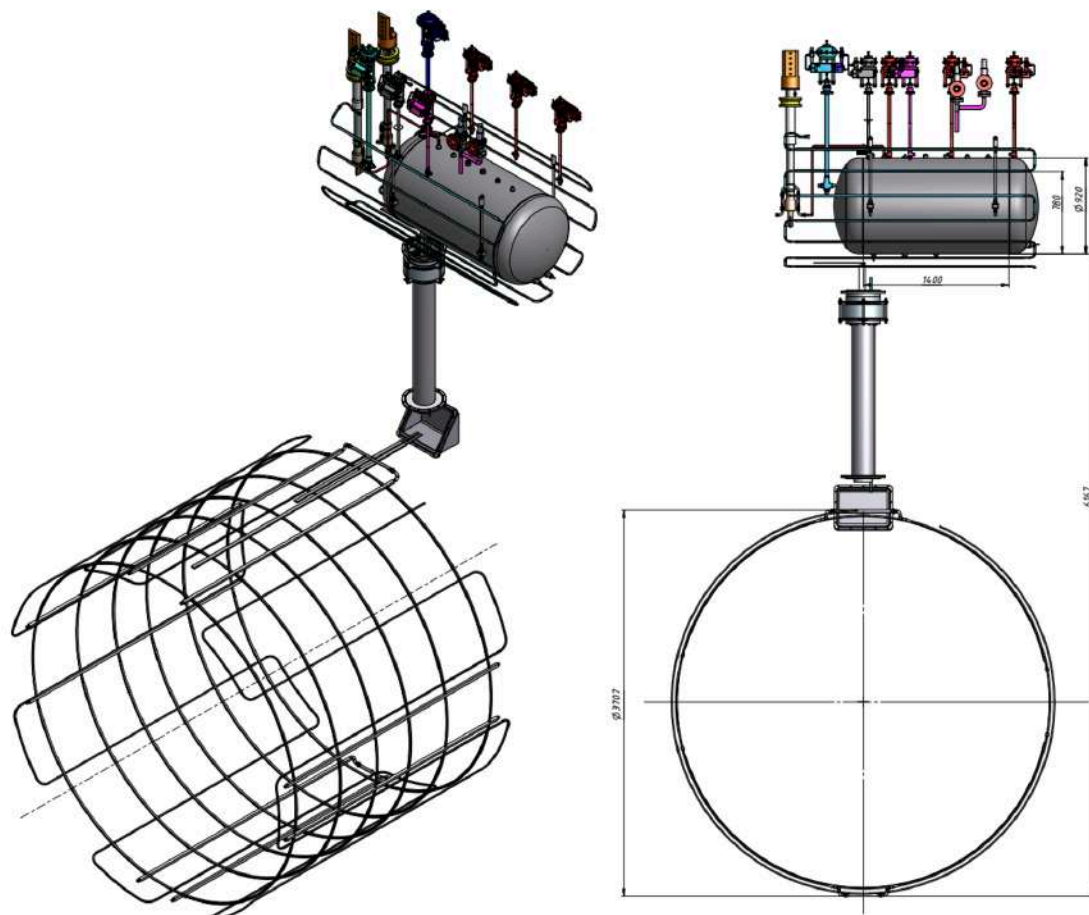


Figure 5.17: General view of the SPD cryostat with the control dewar.

### 1282 1.2.10 Cryostat and control dewar

1283 All materials and components used in the construction of the cryostat and control dewar must be suit-  
 1284 able for the use for which they are intended, in particular for the use at low temperatures. The choice  
 1285 of materials has to be in line with the directive 2014/68/EU PED and must be made according to the  
 1286 regulation prescribed by the AD/AD2000 Technical Rules for Pressure Vessels. The general view of the  
 1287 SPD cryostat with the control dewar is presented in Fig. 5.19. The cryostat comprises of the cold mass  
 1288 with the superconducting coil, surrounded by a thermal screen and suspended on low heat conduction  
 1289 triangle supports. The cryostat should be mounted on the supports connected to the magnet yoke. The  
 1290 design of the cryostat supports will be defined later.

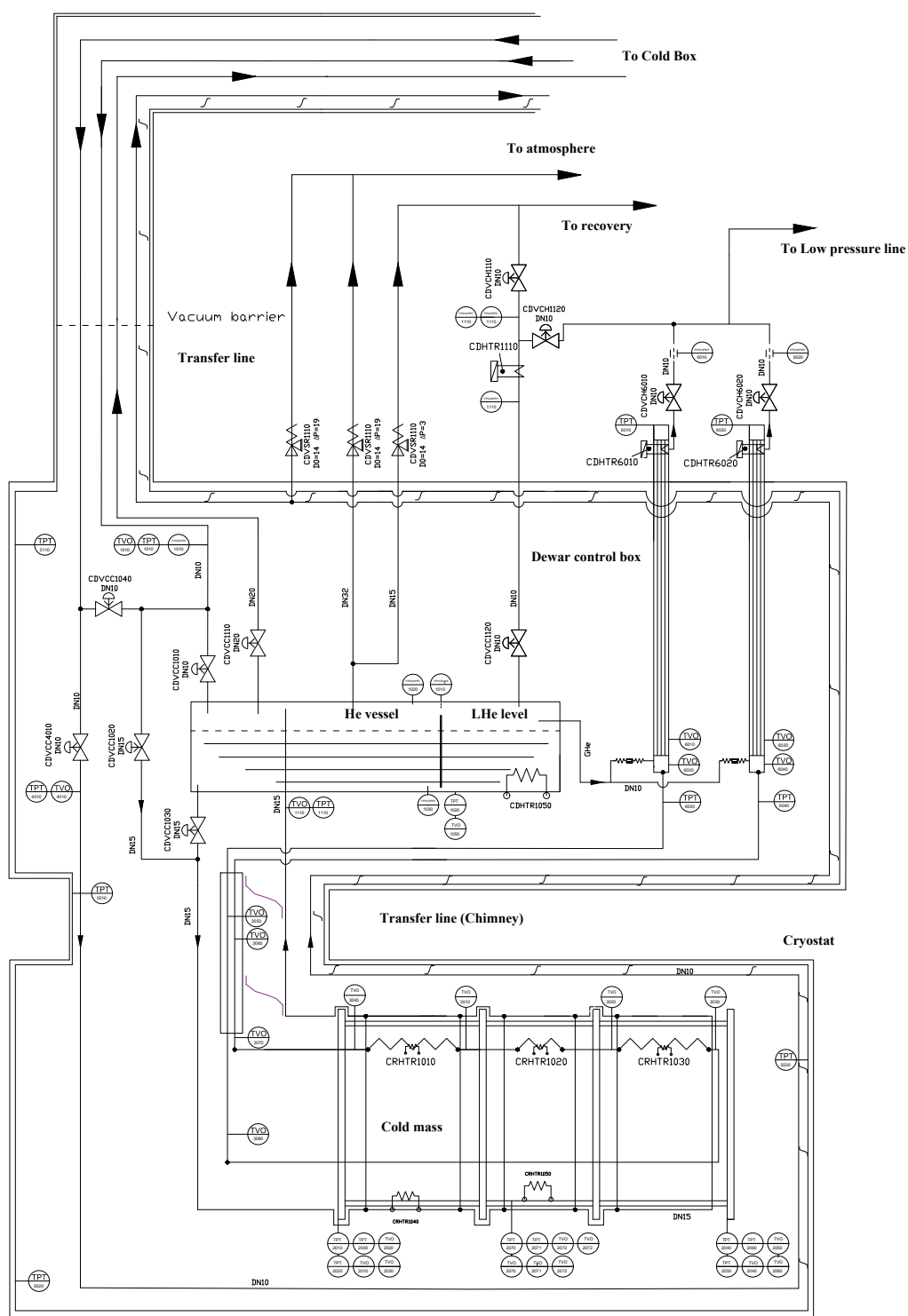


Figure 5.18: Process flow diagram of the SPD cryogenic system.

1291 The control dewar is a functional unit of the cryogenic system and is intended to maintain the required  
 1292 parameters of liquid and gaseous helium (flow rate, pressure, temperature) and to provide cooling of the  
 1293 current leads. In the process flow diagram of the SPD cryogenic system, it is located between the cryostat  
 1294 and the helium liquefier.

1295 Physically, the control dewar is located on the top of the yoke. The vessel for liquid helium, current  
1296 leads, piping, control and relief valves, and temperature sensors are placed in the horizontal vacuum tank  
1297 of the control dewar.

1298 Cryogenic and current supplies will be connected from the control dewar to the cryostat through the  
1299 service chimney in a special slit at the backward end of the yoke barrel. In the bottom part of the  
1300 chimney an interface box is located, which is intended to accommodate connections of the cryogenic  
1301 pipelines and current bus bars from the cryostat and the control dewar.

1302 Based on the experience of creating a similar superconducting magnet, when assessing the cyclic strength  
1303 of the cryostat, it was estimated that the solenoid parts should allow for 1000 cooldown cycles from room  
1304 temperature to the operating temperature and back to room temperature, and 2500 energization cycles to  
1305 the nominal current or any fraction of it.

1306 The cryogenic system of the cryostat and the control dewar will be designed to handle the loads resulting  
1307 from all operation scenarios. Design pressure for all pipelines and helium vessel is 19 bar absolute  
1308 (bar-a).

1309 Liquid helium that is used for cooling the cold mass is fed from the liquefier at 4.5 K. Thermal shields  
1310 of the solenoid surround the cold internal parts and are cooled by gaseous helium, which passes through  
1311 the pipes of the heat exchanger of serpentine type. The helium flow leaves the liquefier at a temperature  
1312 level of 40 or 50 K and returns to the liquefier after passing the thermal shields at a temperature level of  
1313 about 80 K. The process flow diagram of the SPD cryogenic system has the same principle as for CMS  
1314 solenoid (CERN) and PANDA (FAIR), and is shown in Fig 5.18.

1315 The main components of the cryogenic system are:

1316 1. the cryostat, which includes:

- 1317 – the superconducting coil cooled indirectly via the thermal contact with the aluminum support  
1318 cylinder,
- 1319 – thermal shields cooled by gaseous helium,
- 1320 – a vacuum vessel;

1321 2. the control dewar, which includes:

- 1322 – a vessel for liquid helium,
- 1323 – current leads,
- 1324 – thermal shields cooled by gaseous helium,
- 1325 – valves, gauges and other instrumentation,
- 1326 – a horizontal vacuum tank with pumping system;

1327 3. a transfer line (chimney) connecting the vacuum shell of cryostat and the control dewar;

1328 4. the helium liquefier;

1329 5. the transfer lines for helium supply connecting refrigerator and the control dewar.

### 1330 **1.2.11 Thermal loads of cryostat and control dewar**

1331 Estimated thermal loads of the control dewar, cold mass, and thermal shields of the SPD solenoid are  
1332 summarized in Table 5.8.

Table 5.8: Heat loads of the control dewar, transfer line, and cryostat.

T=4.5K	Heat loads, W		
	Normal condition	Without magnetic field	Current ramping
Cryostat			
radiation	7.8	7.8	7.8
supports	5*	5*	5*
eddy current loss in cold mass	-	-	11.50**
eddy current loss in conductor	-	-	0.09**
current leads, 6.5kA B=1.25T	15	9	9
Control dewar			
radiation	0.45	0.45	0.45
supports	0.26	0.26	0.26
cold valves	1.05	1.05	1.05
safety relief valves	3,22	3,22	3,22
vacuum barrier	0.35	0.35	0.35
Transfer line			
radiation	0.06	0.06	0.06
supports	0.20	0.20	0.20
Total	33,39	27,39	44,98
T=60K	Heat loads, W		
	Normal condition	Without magnetic field	Current ramping
Cryostat			
radiation	160	160	160
supports thermal shields	12.00	12.00	12.00
eddy current loss in thermal shields	-	-	47.00**
Control dewar			
radiation	10.66	10.66	10.66
supports thermal shields	6.30	6.30	6.30
supports helium vessel	16.50	16.50	16.50
cold valves	22.50	22.50	22.50
safety relief valves	1.07	1.07	1.07
vacuum barrier	1.18	1.18	1.18
Transfer line			
radiation	0.99	0.99	0.99
supports	2.00	2.00	2.00
Total	233,2	233,2	280.2

\*ATLAS data; \*\* PANDA data

Table 5.9: Vacuum vessel dimensions and operating conditions.

Envelope	Dimension
Inner radius	1604 mm
Outer radius	1834 mm
Length	3800 mm
Inner cylinder thickness	8 mm
Outer cylinder thickness	12 mm
End plates thickness	45 mm
Operating conditions	
Operating pressure inside/outside	0/1 bar-a
Designed inside overpressure against 1 bar-a	1.45 bar-a

### 1333 1.2.12 Cryostat vacuum vessel

1334 The cryostat vacuum vessel is designed as two concentric shells with thick annular end plates, all made  
 1335 of stainless steel, according to AD2000 W10; its basic parameters are given in Table 5.8. A cross-section  
 1336 of the cryostat is shown in Fig. 5.19.

1337 The nominal wall thickness is 12 mm for the outer cryostat shell and 16 mm for the inner shell. The  
 1338 thickness of the flanges is 45 mm. The thickness of the shells allows to minimize the displacement  
 1339 of the cold mass under the action of the magnetic forces, relative to its nominal position. The flanges  
 1340 are attached to the vacuum vessel shells by 96+96 stainless steel bolts, according to the State Standard  
 1341 11738-84 (DIN912) M10×1.5 (L = 60 mm).

1342 The installation of the ECal, weighing 44 tons, requires the cryostat to be optimized, taking into account  
 1343 additional loads. It may be possible to increase the thickness of the inner shell. The calorimeter is  
 1344 proposed to be installed on two horizontal rails, welded to the inner shell.

1345 The cryostat supports (to be designed later) will provide a high rigidity of the construction for all struc-  
 1346 tural loads, including the action of the magnetic forces, and will take into account the minimal dimensions  
 1347 between the outer shell of the cryostat and the yoke (see Fig. 5.20). The 18 supports will be installed, 9  
 1348 pieces for each side. The maximal load (about 64 tons) should be on the bottom octant of the yoke. To  
 1349 distribute this load, four supports are installed on the top plate of the octant next to the edges, whereas  
 1350 the biggest part of the load goes on the side plate of the octant. The mechanical stress analysis shows  
 1351 that the maximum dimensional deformation is 1.6 mm for the top octant plate and the maximum stress  
 1352 is about 140 MPa (Fig. 5.21). Also, these supports make it possible to align the solenoid axis with the  
 1353 beam axis.

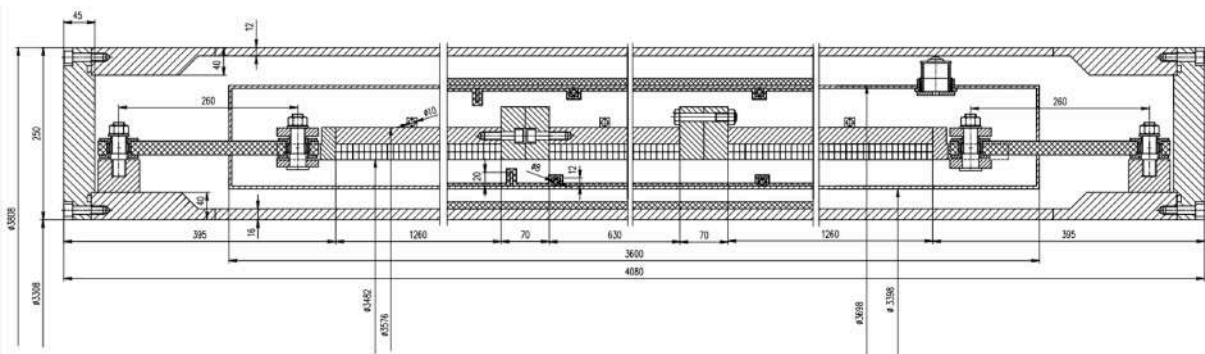


Figure 5.19: Cross-section of the cryostat.

1354 The axial and radial gaps between the cryostat vacuum shell and the thermal shield, as well as between

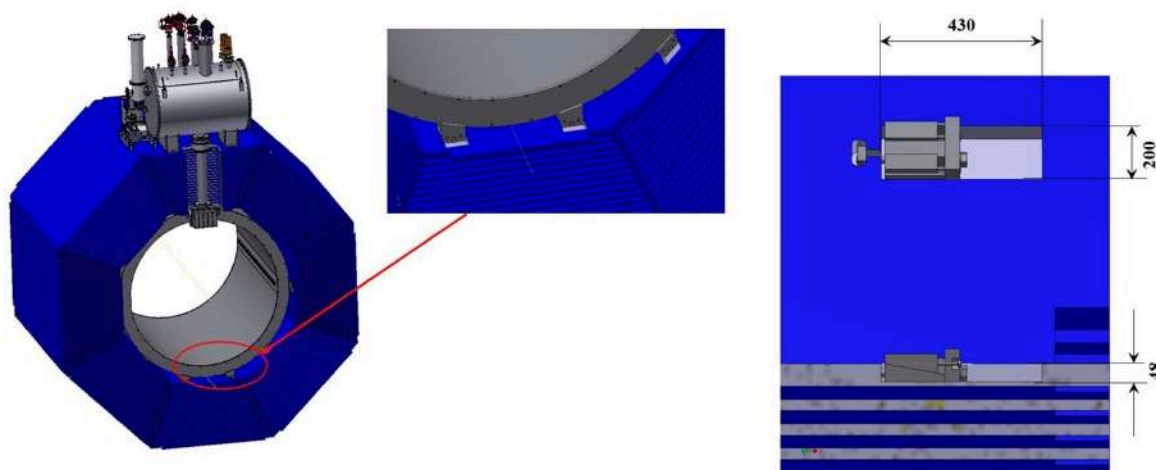


Figure 5.20: Location of the cryostat in the yoke and arrangement of the cryostat supports.

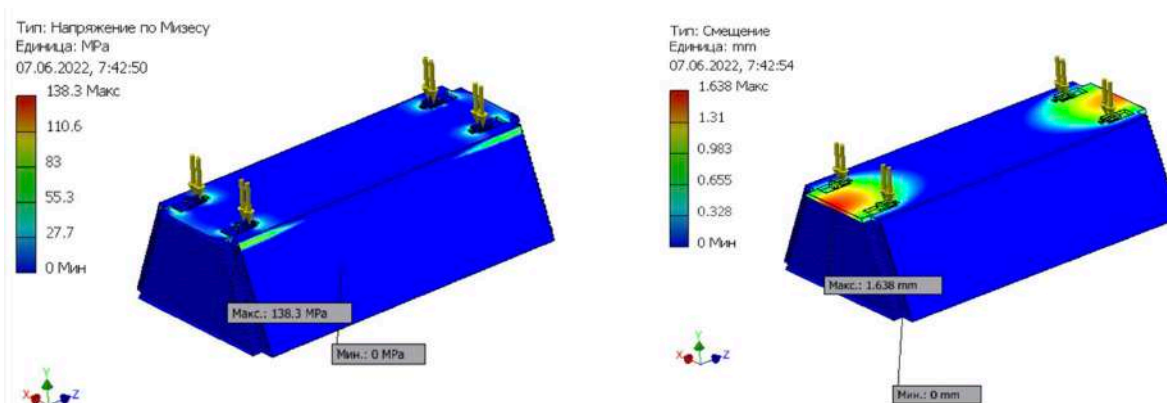


Figure 5.21: Calculation of mechanical and magnetic loads on the bottom octant.

1355 the shield and the cold mass in warm and cold state, are indicated in Fig. 5.19. They are not sufficient  
 1356 for the cryostat assembly and for avoiding of thermal contacts between the shells after cooling. A certain  
 1357 amount of space is needed for adjusting the optimal mutual positions of the holes for the triangle supports  
 1358 in the support flanges on the inner cryostat shell and in the brackets or holes for connecting the triangle  
 1359 supports to the cold mass. There are 12 triangle supports on each side. The wide side of a triangle  
 1360 support is attached to a part of the vacuum shell by a special flange with two M16 bolts. The apex of  
 1361 the triangle is attached to the cold mass. The shape of the support takes into account the mechanical  
 1362 and thermal loads, as a compromise. To compensate for the radial changes in lengths of the cold mass  
 1363 and the vacuum shell (more than 12 mm), spherical washers are installed in all attachment points. To  
 1364 minimize the change in the position of the cold mass, we assume the pre-setting of the cold mass to be at  
 1365  $+5 \div 6$  mm from the plane of the support flange, and after cooling down to 4.5 K – at  $-5 \div 6$  mm from the  
 1366 plane of the support flange. To compensate for the longitudinal changes in length (more than 12 mm), a  
 1367 slot is proposed in the cold mass, at the point of attachment of the triangle apex. The design of a triangle  
 1368 support is shown in Fig. 5.22 and the mechanical analysis in Fig. 5.23. The estimated loads on the  
 1369 triangular supports are given in Table 5.10.

1370 As a material for the supports, it is proposed to use STEF1 or some type of carbon fiber. Mechanical  
 1371 calculations were made for a support with a thickness of 20 mm and a load of 10 kN (Fig. 5.23).  
 1372 Calculations indicate an acceptable stress level of 96 MPa, with Limit stress of STEF1 – 132 MPa  
 1373 and with a maximal deformation of 0.9 mm. Testing of the triangle supports at room and cryogenic

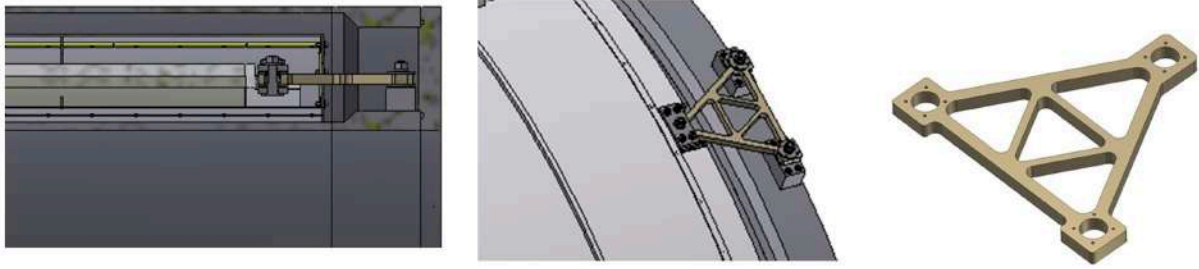


Figure 5.22: Design of the triangle support of the SPD cold mass.



Figure 5.23: Calculated mechanical loads on the triangle support.

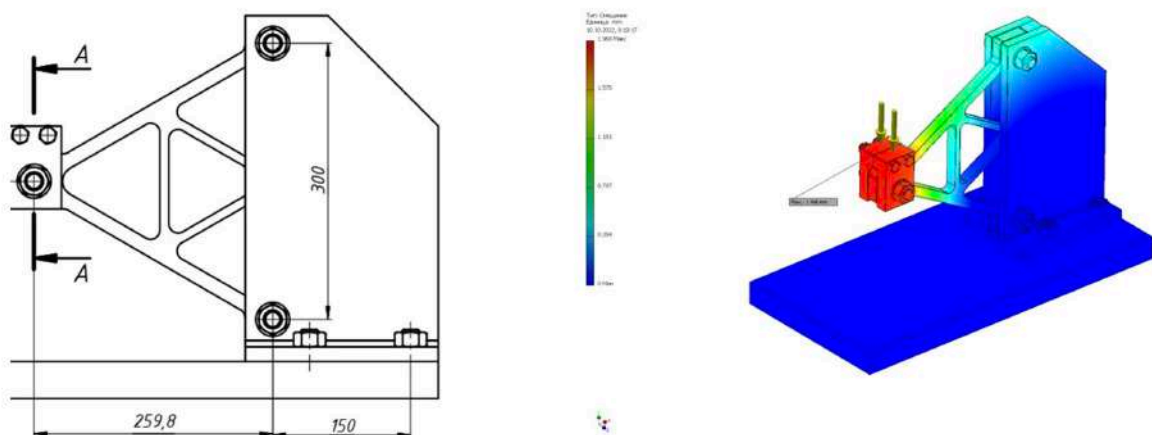


Figure 5.24: Triangle support test device.

1374 temperatures is planned. The proposed scheme of the tests is shown in Fig. 5.24.

1375 The exact location of the cold mass inside the cryostat after its assembly should be defined with maximum  
 1376 precision. This is necessary to determine an optimal position of the superconducting coil inside the yoke  
 1377 aperture. After the cryostat assembly, any correction of the cold mass position inside the cryostat is  
 1378 impossible. A correction of the coil position, relative to the yoke aperture, can only be provided by  
 1379 means of fitting spacers in the cryostat support legs. This correction can be implemented in accordance  
 1380 with the results of field measurements in the tracker area and measurements of forces in the suspension

Table 5.10: Loads on the trianglar support.

Load conditions	Load, kN	Maximum load to support, kN
Cold mass weight	42	4.0
Decenytering force (5 mm)	47.5	4.47
Total load	89.5	8.47

1381 rods.

1382 In the normal operative condition mode, the inner cryostat volume is evacuated, which leads to general  
 1383 membrane compressive stresses in the outer cryostat shell, due to the action of the outer atmospheric  
 1384 pressure. In the process of magnet operation, an emergency situation may happen, when an overpressure  
 1385 up to 0.05 MPa appears in the inner volume. This leads to general membrane compressive stresses in the  
 1386 inner cryostat shell.

1387 The buckling analysis of the cryostat shells is based on an FE model. The considered load cases are the  
 1388 following:

- 1389 – cryostat weight;
- 1390 – weight load of the cold mass and thermal screen octants, applied to the outer cryostat shell;
- 1391 – weight loads of the thermal screen octants and of the inner detectors, applied to the inner cryostat  
 1392 shell;
- 1393 – outer overpressure of 0.1 MPa (first variant);
- 1394 – inner overpressure of 0.05 MPa (second variant).

1395 According to computations, the stability of the cryostat shell under the action of an outer overpressure of  
 1396 0.1 MPa is ensured with a safety margin of 8.5. The stability of the cryostat shell from the action of an  
 1397 inner overpressure of 0.05 MPa is ensured with a safety margin of 17 (Fig. 5.25).

### 1398 **1.2.13 Control dewar**

1399 **1.2.13.1 Vacuum vessel** The outer vacuum housing of the control dewar encloses the stainless steel  
 1400 vessel for liquid helium, control valves, current leads, and process piping, surrounded by a thermal shield,  
 1401 located between the outer housing and the interior of the control dewar (Fig. 5.26). The vacuum vessel  
 1402 of the control dewar has a horizontal barrel shape and is made of stainless steel.

1403 The thickness of the outer walls of the vessel is 8 mm and the weight of the assembled control dewar  
 1404 is about 1600 kg. The main dimensions of the control dewar are shown in Fig. 5.26. The diameter of  
 1405 the vacuum shell is 1500 mm, the height with valves is about 2500 mm, the width of the control dewar  
 1406 is 2780 mm and with the vacuum pump system – 3425 mm. The flanges of the control dewar lids are  
 1407 tightened by 2×48 studs M12.

1408 The vapor-cooled current leads of the solenoid and the cryogenic relief valves are mounted on the top  
 1409 plate of the control dewar housing.

1410 Vacuum vessels, shells of transfer lines and the cryostat must handle the loads from all possible operating  
 1411 scenarios. Design pressure of all vacuum vessels is 0.45 bar(g).



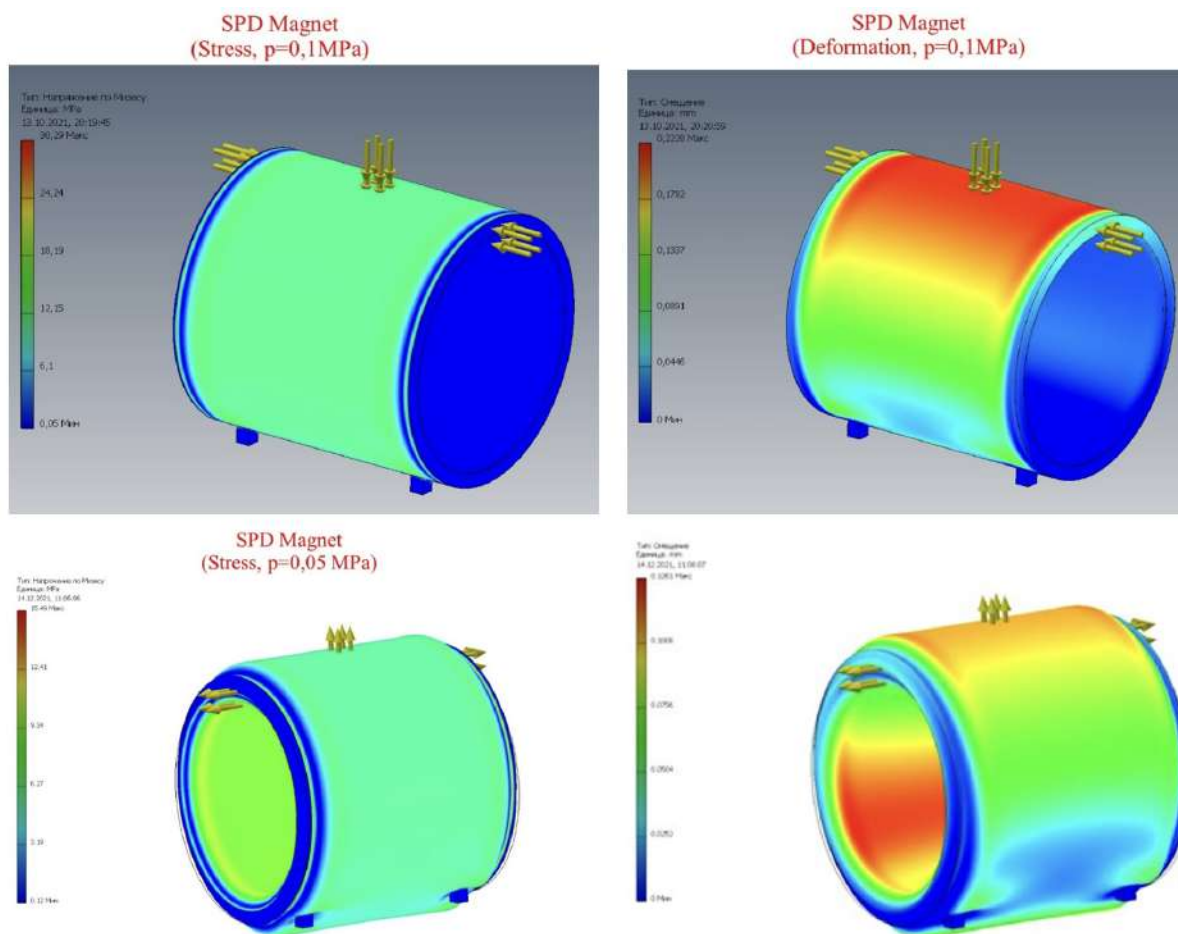


Figure 5.25: Calculations of the cryostat stresses and deviations. The load of the calorimeter is not included.

1412 **1.2.13.2 Valves of the control dewar** Chosen types of the control dewar valves are listed in Table  
 1413 5.11. The regimes of the flow through the heat exchangers of the cold mass and the thermal shield will be  
 1414 defined in detail later. The positions of valves of the control dewar for various magnet operation regimes  
 1415 are established in accordance with Table 5.12, where the positions of controlled valves are indicated for  
 1416 each regime.

1417 **1.2.13.3 Vessel for liquid helium** A stainless steel vessel for liquid helium, required to maintain the  
 1418 operating conditions of the solenoid, is placed inside the control dewar. The hydraulic volume of the  
 1419 helium bath of the vessel is chosen to provide stable operation of the magnet with heat inflows to the  
 1420 control dewar and the superconducting coil during the period necessary for safe de-energizing the super-  
 1421 conducting coil, when the liquefier is stopped. The heat flow into the vessel and to the superconducting  
 1422 coil, including heat losses in current leads, amounts to 50 W, which corresponds to a liquid helium flow  
 1423 rate of 71 l/h. Since it takes more than 60 minutes for safe de-energization of the coil, the volume of  
 1424 the helium vessel is chosen to be 300 liters, to have a sufficient safety margin. The outer surface of the  
 1425 vessel is covered by a multilayer screen-vacuum insulation to reduce heat inflows.

1426 The volume and the outer surface area of the vessel for liquid helium is 300 l and 2.5 m<sup>2</sup>, respectively.  
 1427 It is possible to increase the volume of the helium vessel, because the space on the upper yoke platform  
 1428 allows a placement of the control dewar with bigger dimensions. The helium vessel suspensions are  
 1429 made by combining a pipe and a rod (Fig. 5.27). The heat load on the suspension (0.09 W) is calculated

Table 5.11: Control dewar valves.

Part	Nominal diameter, mm	Rated pressure, bar	Rated temperature, K	Valve type
CV1	10	25	4.5 ÷ 300	pneumatically-actuated control valve with digital positioner (0...100%)
CV2	10	25	4.5 ÷ 300	pneumatically-actuated control valve with digital positioner (0...100%)
CV3	25	25	4.5 ÷ 300	pneumatically-actuated control valve with digital positioner (0...100%)
CV4	10	25	4.5 ÷ 300	pneumatically-actuated control valve with digital positioner (0...100%)
CV5	10	25	4.5 ÷ 300	pneumatically-actuated control valve with digital positioner (0...100%)
CV6	8	25	80 ÷ 300	pneumatically-actuated control valve with digital positioner (0...100%)
CV7	8	25	80 ÷ 300	pneumatically-actuated control valve with digital positioner (0...100%)
CV8	8	25	40 ÷ 300	pneumatically-actuated control valve with digital positioner (0...100%)
CV9	8	25	40 ÷ 300	pneumatically-actuated control valve with digital positioner (0...100%)
SV1	15	25	80 ÷ 300	pneumatically-actuated shut-off valve (open/closed)
SV2	20	25	80 ÷ 300	pneumatically-actuated shut-off valve (open/closed)
RV1	20	20	4.5 ÷ 300	safety relief valve
RV2	20	20	4.5 ÷ 300	safety relief valve

Table 5.12: Positions of the control dewar valves for various SPD magnet operation regimes. C: valve closed, O: valve open, R: valve regulated.

Valve	Initial setting	Cool down from 300 to 4.5 K	Steady-state	Warm-up	Cooling of the thermal shields	Emergency (coil quenching)	Cooling after coil quenching	Emergency (refrigerator failure)	Emergency (power failure)	Emergency (current lead voltage rise above allowable level)	Emergency (loss of vacuum)
CV1	C	R	C	R	C	C	R	C	C	R	C
CV2	C	R	R	C	C	C	R	C	C	C	C
CV3	C	C	O	C	C	C	C	O	O	C	C
CV4	C	O	O	R	C	C	O	C	C	R	C
CV5	C	C	C	R	C	O	R	R	R	R	O
CV6	C	R	R	R	C	C	R	R	R	R	C
CV7	C	R	R	R	C	C	R	R	R	R	C
CV8	C	R	R	R	R	R	R	C	C	R	C
CV9	C	O	O	O	O	O	O	C	C	O	C
SV1	C	C	C	O	C	C	C	C	C	O	C
SV2	C	O	O	C	C	O	O	O	O	C	O

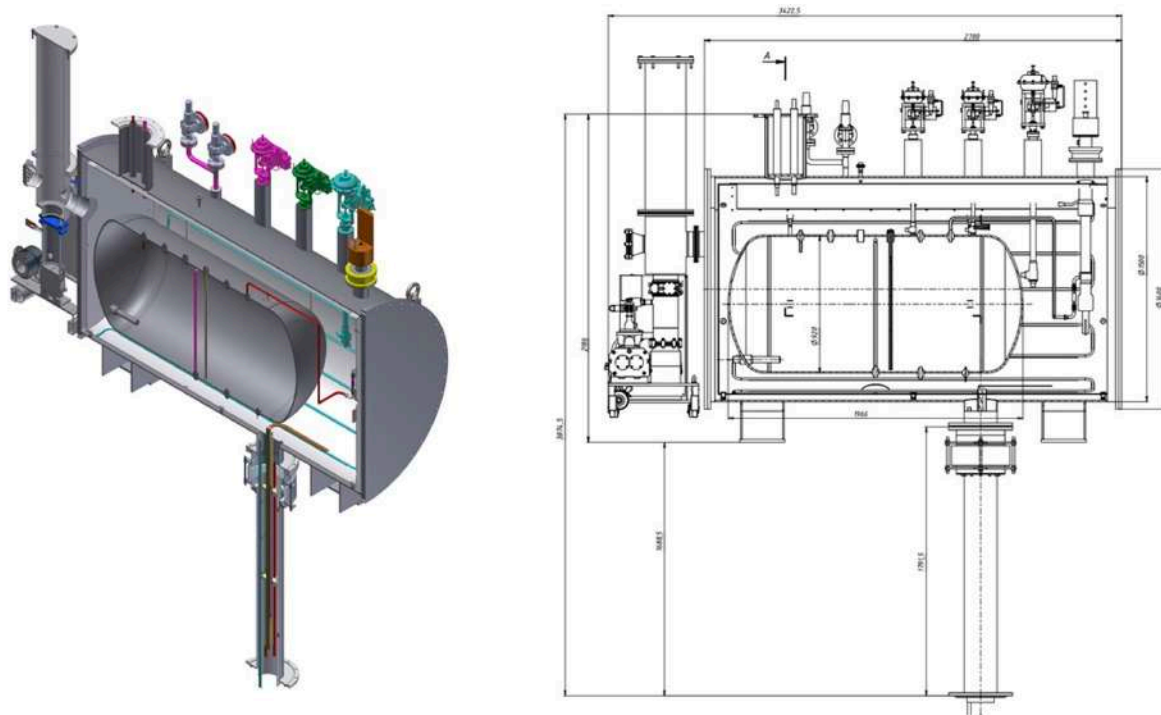


Figure 5.26: Layout of the control dewar.

1430 with the following parameters: the temperature of the shell – 300 K, of the helium vessel – 4.5 K, and of  
 1431 the thermal shields – 60 K. The components of the suspension are:

- 1432 – a stainless steel rod 217 mm long with a diameter of 40 mm;
- 1433 – a stainless steel pipes with a diameter of  $21.3 \times 2$ , length 588 mm;
- 1434 – a rod 200 mm long, stainless steel M12.

1435 Stability of the helium vessel, when it is exposed to external pressure of  $-1$  bar(g) (vacuum inside the  
 1436 vessel), is provided with a sufficient safety margin. The conditions of static and cyclic strength and the  
 1437 stability condition will be fulfilled in this case as well.

1438 An electrical heater is installed in the helium bath to maintain the required level of liquid helium and to  
 1439 control the rate of the return helium flow to the helium liquefier (maintenance of thermal balance). The  
 1440 heater power of about 400 W corresponds to the maximum cooling capacity of the liquefier. This heater  
 1441 is also used for rapid evaporation of liquid helium from the bath. The power capacity of the heater may  
 1442 vary from zero to the maximum value, determined by the cooling power of the liquefier at a temperature  
 1443 level of 4.5 K. Two identical liquid helium level-meters (one active, one spare) will be installed in the  
 1444 helium vessel.

1445 It is also suggested to install a differential pressure sensor. The first point of pressure measurement is the  
 1446 upper part of the helium vessel with gas medium; the second capillary should be installed at the bottom  
 1447 of the helium vessel. The value of the  $\Delta P$  equals to the level liquid helium in the vessel. The control of  
 1448 the liquid helium level in the vessel will be included in the control system of the magnet.

#### 1449 1.2.14 Chimney and interface

1450 The vacuum pipe (chimney) connects the vacuum volumes of the cryostat and the control dewar. The  
 1451 outer diameter of the chimney is 219.1 mm, the wall thickness is 2 mm. It encloses the superconducting

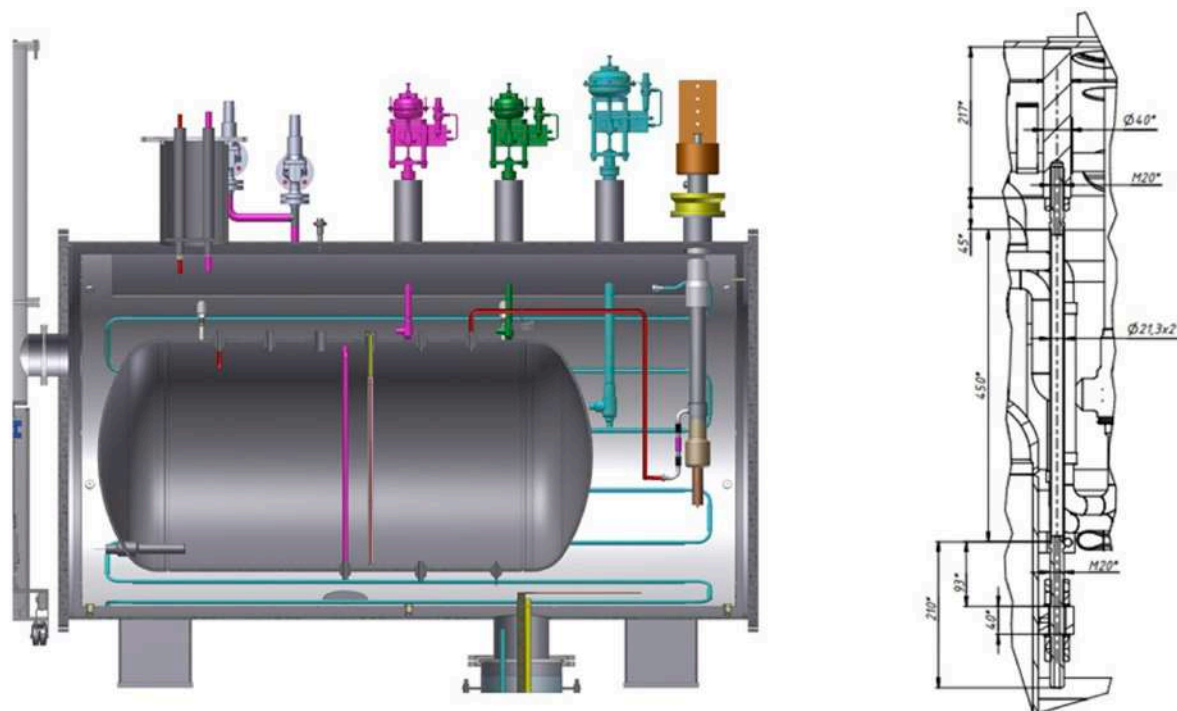


Figure 5.27: Arrangement of the helium vessel into the control dewar and a scetch of the suspension of the helium vessel.

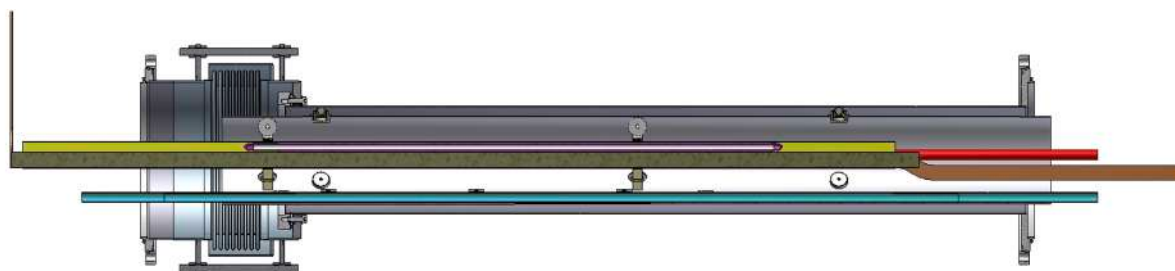


Figure 5.28: Section of the chimney with the control dewar.

1452 bus-bars, direct and return pipes for gaseous and liquid helium flows, measurement wiring, all of which  
 1453 are surrounded by a thermal shield (Fig. 5.28). Its bottom part is supplied by a weld ring flange DN 250  
 1454 ISO-K with rotatable bolt ring DN 250 ISO-K (both made of stainless steel 304/1.4301). This flange is  
 1455 tightened to the flange on top of the interface box by 12 bolts M10. The rotatable bolt ring facilitates the  
 1456 connection procedure of the flanges at the stage of the cryostat and control dewar assembly.

1457 A decoupling spring bellow (made of stainless steel 1.4541), supplied with two flanges DN 250 ISO-  
 1458 K (made of stainless steel 304/ 1.4301), is placed at the top of the chimney, in order to compensate  
 1459 for mutual shifts of the control dewar and the cryostat during assembly, reloading of the magnet from  
 1460 stationary supports to roller skates and back, and during magnet movement along the rail track. The  
 1461 upper flange of the decoupling spring bellow is connected to the flange at the bottom of the control  
 1462 dewar. The main parts of the chimney are shown in Figure 5.29.

1463 The current leads and process piping surrounded by a thermal shield are located between the outer shell  
 1464 and cold part with temperature  $4.5 \div 50$  K. The 80-K return pipe should be fixed to the chimney thermal  
 1465 shield and have the copper thermal bridges installed every  $350 \div 400$  mm. To fix the location of the  
 1466 thermal shield in the vacuum shell, a few ball supports are installed (see Fig. 5.30). Also, these supports

1467 allow the movement of the thermal shield, relative to the vacuum shell, after cooling and shrinkage of  
 1468 the thermal shield. The material of the thermal shield is stainless steel 304/ 1.4301. One edge of the  
 1469 copper thermal bridges is brazed to the stainless steel 80-K return pipe, and another edge is connected to  
 1470 the thermal shield by screw rivets. Apiezon N grease provides a reliable heat contact of the connection.

1471 The positions of the 4.5-K forward and return pipes, the 50-K forward pipe, and bus-bars into the chim-  
 1472 ney are fixed by two G10 spacers. The spacers will be equipped with two or three G10 wheels, to  
 1473 compensate for the changing dimensions of this assembly, relative to the thermal shield during all oper-  
 1474 ating conditions. The 50-K return pipe has a rigid fixation to the spacers, while other pipes and bus-bars  
 1475 have a slippery fixation. To avoid any risk of heating the bus-bars and high risk of quenching or even  
 1476 overheating of the superconductor, the bus-bars are connected to an assembly with a 4.5-K return pipe  
 1477 (Fig. 5.31).

1478 **1.2.14.1 Interface box** The interface box is located in the bottom part of the chimney and is fixed on  
 1479 the flange of the cryostat. The box accommodates connections of the pipelines, as well as joints of the  
 1480 superconducting bus-bars of the cryostat and the control dewar. The flanges with connectors for sensors  
 1481 are located on the side cover of the interface box. Testing of the solenoid welds of superconducting  
 1482 cables in the interface box will be performed using extensions of the bus-bars (Fig. 5.32). The joints will  
 1483 be made by edge welding of Al to Al stabilizer, up to three times. These extensions can be cut to allow  
 1484 dismantling of the solenoid a few times.

1485 **1.2.14.2 Thermal shields** Thermal shields of the solenoid surround the cold internal parts and are  
 1486 cooled by gaseous helium, which flows through the pipes of the heat exchangers. The design of the  
 1487 cooling circuit of the screen provides its cooling independently from the cold mass cooling. The helium  
 1488 flow leaves the liquefier at temperature of 50 K and passes the heat exchangers of the thermal shields of  
 1489 the cryostat, chimney and control dewar successively. After that it returns to the liquefier at temperature  
 1490 of 80 K. Heat gains to the thermal shields of the cryostat, chimney and control dewar, as well as the  
 1491 temperature of the cooling gas at inlet and outlet of the heat exchangers of each circuit element in the  
 1492 steady-state regime, are indicated in the flow scheme. The total length of the cooling tube of the heat  
 1493 exchangers is about 76.3 m (cryostat, control dewar, and chimney).

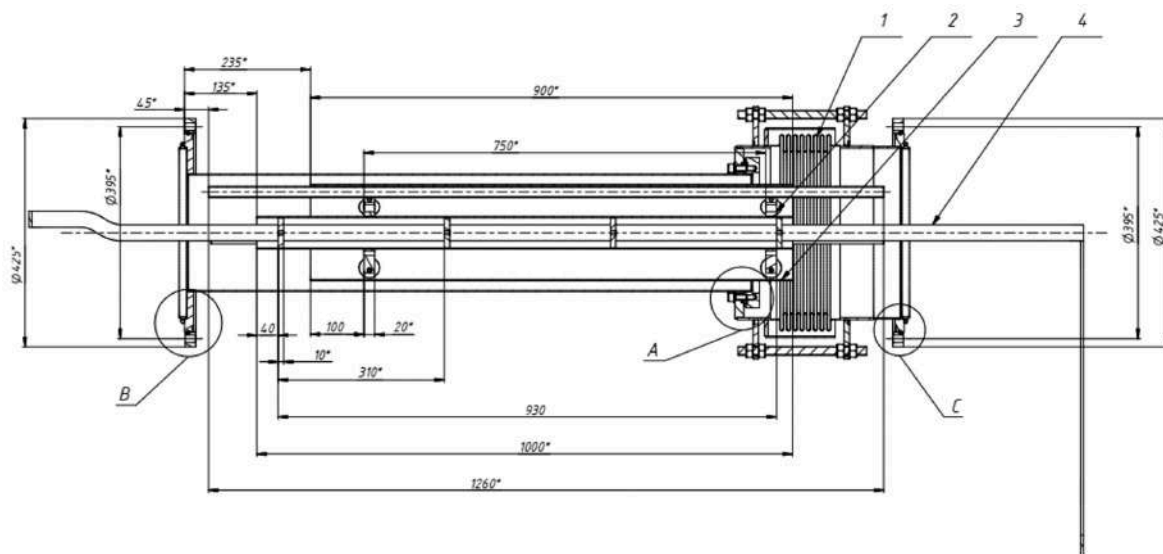


Figure 5.29: The main dimension of the chimney. 1 – bellows; 2 – G10 spacer; 3 – thermal shield; 4 – bus-bar.

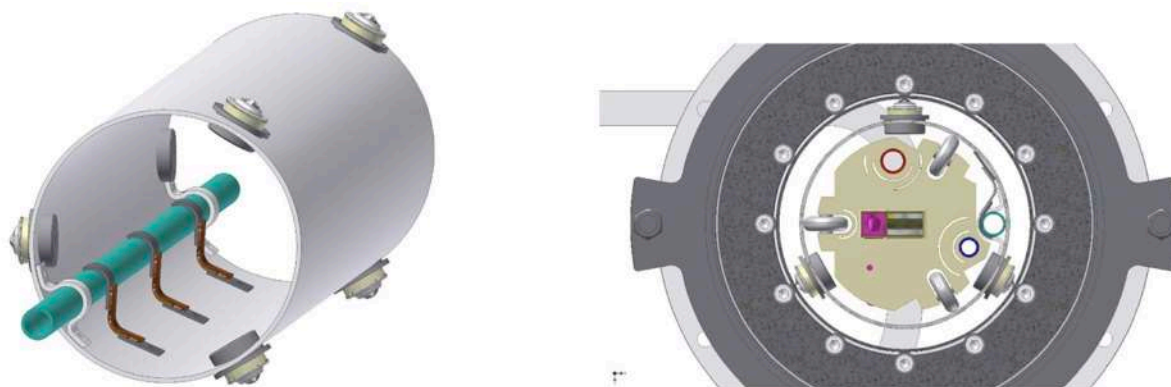


Figure 5.30: Views of the chimney's thermal shield with thermal bridges and a cross-section of the chimney.

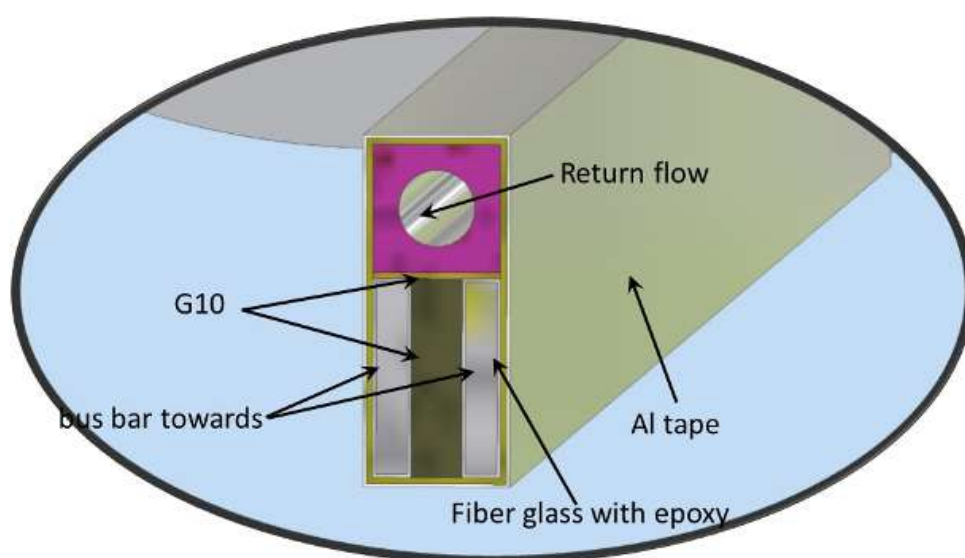


Figure 5.31: Cross-section of a bus-bar assembly.



Figure 5.32: Connecting bus-bars and process pipes into the Interface box.

1494 **1.2.15 Thermal shield of the cryostat**

1495 The cryostat thermal shield surrounds the cold mass with the coil. It consists of two cylindrical sectors  
 1496 and two flanges. The heat exchanger of the cryostat thermal screen consists of Al alloy pipes with a  
 1497 diameter of 12×2 mm fixed on the outer and inner shells of the quadrants and connected by intermittent  
 1498 welding. The cooling pipes were optimized for 50 K helium gas, but it is possible also to use liquid  
 1499 nitrogen.

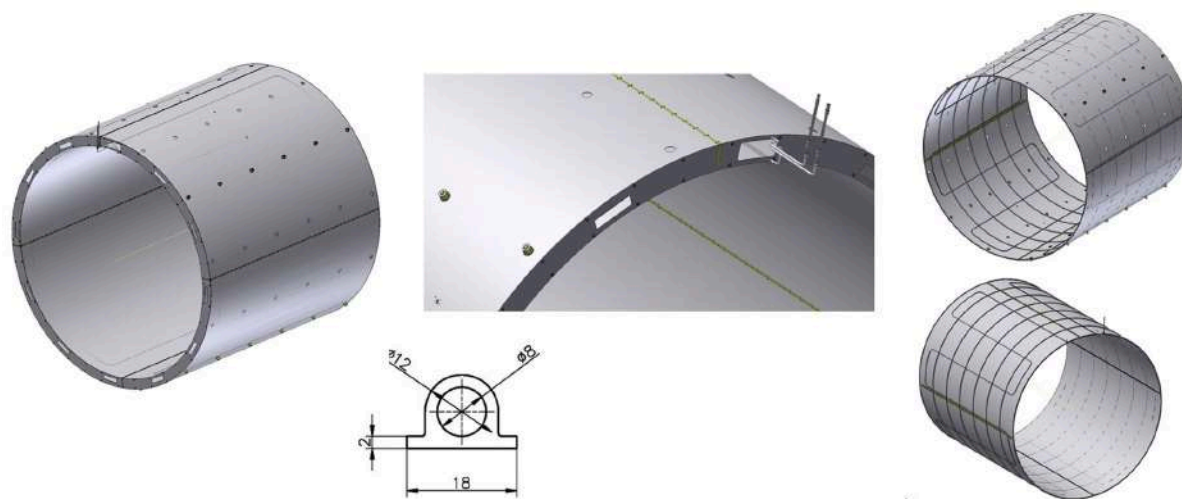


Figure 5.33: Cryostat thermal shield.

1500 The shield envelope is split up into electrically separated parts (quadrants) (Fig. 5.33), to avoid damage  
 1501 and deformations of the screen, when the coil undergoes an emergency discharge. The quadrant shells  
 1502 are separated by gaps of about 14 mm, covered by sheets of insulating material G10. In addition, there  
 1503 are radial flange cuts of 10 mm. As can be seen from these pictures, there are four different types of  
 1504 quadrant configuration (depending on the shape of the heat exchanger tube and on the positions of the  
 1505 attachments for the temperature interceptions of the cold mass suspension).

1506 The inner and outer shells of the octants are supported by the stiffening ribs (angled profile  $30 \times 20$  mm)  
 1507 and interconnected by the flanges at the ends. Shells, flanges and stiffening ribs of the octants are made  
 1508 of aluminum alloy AL 5083 (AMg5). The thickness of the sheets of the shells and flanges is 4 mm. The  
 1509 mass of the outer shell of a quadrant is about 60 kg, the mass of the inner shell is about 52 kg. These  
 1510 masses are convenient for assembling. The total area of the screen surface of the cryostat is  $78 \text{ m}^2$ . The  
 1511 total mass of the cryostat screen is 880 kg.

1512 The shield is positioned into the cryostat with the help of the ball support units with a G10 ring. On  
 1513 the outer and inner surface of the shield 30 layers of superinsulation will be placed. The total heat  
 1514 inflow through the shield supports is about 15 W. Appropriately oriented slots, made in the octant shells,  
 1515 are intended to reduce the lateral loads applied to the studs, caused by thermal shrinkage of the shield  
 1516 material.

### 1517 1.3 Electrical systems

#### 1518 1.3.1 Electrical connections of the coils

1519 The SPD solenoid relies on the following electrical joints:

- 1520 – two layer-to-layer joints in the upstream and downstream coil modules;
- 1521 – two coil-to-coil joints connecting the center coil module to the upstream and downstream coil  
1522 modules;
- 1523 – two terminal joints connecting the solenoid to the bus-bars.

1524 The routing of the coil-to-coil joints and terminal joints on the cold mass is displayed in Fig. 5.34.  
 1525 The joints are aligned with the magnetic field lines to avoid forces. The joints are clamped and glued

1526 to the cold mass, resulting in good thermal contact with the cold surface of the support cylinder. No  
 1527 thermalization of the joints to the cooling circuit is envisaged in this reference design, due to the expected  
 1528 low heat generation. A support bracket, shown in Fig. 5.35 (a), holds the weight of the bus-bars at the  
 1529 upstream end of the cold mass. The bracket is designed to sustain a total weight of 800 N, while the  
 1530 expected weight of the bus-bars is about 300 N.

1531 Although the current routing of the bus-bars and joints is such as not to interfere with the other compo-  
 1532 nents installed on the cold mass, it is advisable to further optimize the layout of the upstream end of the  
 1533 cold mass. The present design of the area is crowded, due to the necessity to route both the electrical and  
 1534 cooling lines through the cryogenic chimney.

1535 In Fig. 5.35 (a) it is possible to distinguish the grooves in the inner flanges, allowing routing of the  
 1536 conductor from the coil to the outer surface of the cold mass. The cross-section of the coil conductors is  
 1537  $8 \times 11 \text{ mm}^2$ .

1538 The area is crowded due to the presence of the radial rod supports and cooling line manifold, connecting  
 1539 the thermo-syphon circuit to the cold box.

1540 The design of the joints between the SPD solenoid conductors is essentially the same as applied in the  
 1541 ATLAS magnets. The configuration of the layer-to-layer and coil-to-coil joints is shown in Fig. 5.35 (b)  
 1542 left. Terminal joints are instead illustrated in Fig. 5.35 (b) right. The use of the left-over conductor,  
 1543 developed for the ATLAS end-cap toroids, is intended in this reference design for the bus-bars of the  
 1544 SPD solenoid.

1545 All conductor joints inside the cryostat are made without removing the aluminum stabilizer. The joints  
 1546 are made by TIG welding of the adjoining cables. Al-1050 is recommended as the filler material, as  
 1547 used for the conductor in the ATLAS toroids. The use of different aluminum alloys is also possible,  
 1548 depending on the expertise of the firm, building the SPD solenoid. After welding and cleaning, the  
 1549 conductor insulation is applied around the layer-to-layer joints. Ground insulation, instead, has to be  
 1550 wrapped around the coil-to-coil and terminal joints.

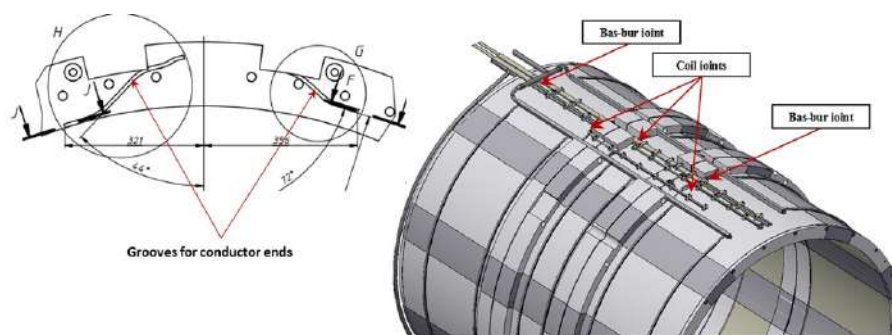


Figure 5.34: Position of coil-to-coil and terminal joints on the PANDA solenoid cold mass as an example.

1551 The electrical resistance of the joint shall not exceed  $1.0 \text{ n}\Omega$  at 4.2 K and 3 T. The joint length resulting in  
 1552 the envisaged resistance is determined experimentally by welding and testing the conductor samples. In  
 1553 this reference design a minimum joint length of 700 mm is assumed for all joints (note that some joints  
 1554 in the drawings of this document may have erroneously a shorter length). Cooling and interruption of  
 1555 welding must be applied to the joints during welding, in order to limit the duration of the superconducting  
 1556 cables inside the conductors at temperatures above 600 K, to avoid critical current degradation. The  
 1557 critical current degradation in the superconducting cables due to the joint welding shall not exceed 5%.



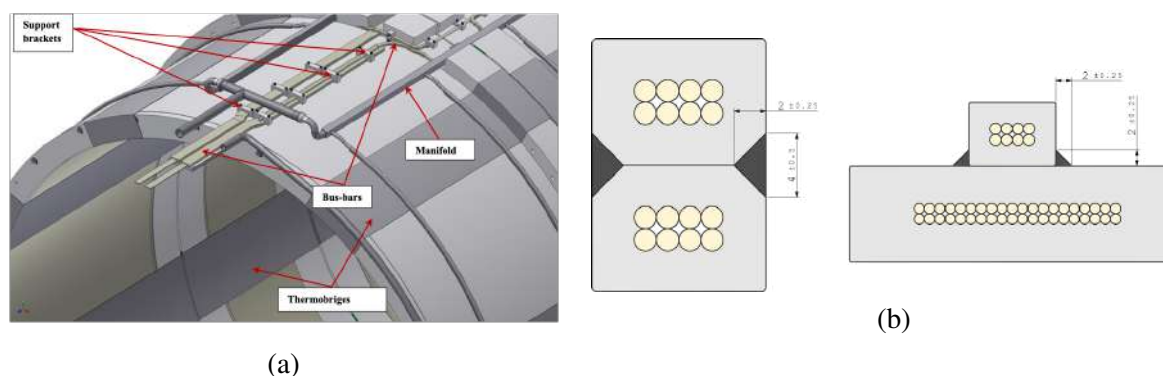


Figure 5.35: (a) Upstream end of the cold mass showing the bus-bars and their support bracket. (b) Layer-to-layer and coil-to-coil (left) and terminal (right) joint layouts.

### 1558 1.3.2 Power converter

1559 The magnet is powered by a DC power supply, providing an operational current **5.7 kA, 6.5 kA**. It is  
 1560 possible to increase the value of the current to 8 kA by installing additional power converters, when the  
 1561 planned field at the solenoid axis is 1.5 T. The bus-bars connecting to the power supply are equipped  
 1562 with the circuit breakers. The bus-bars resistance is negligible, compared to the circuit resistance during  
 1563 slow and fast dumps. The slow discharge of the magnet is achieved by opening the circuit breakers,  
 1564 to disconnect the magnet from the power supply. The current is discharged via the slow dump unit,  
 1565 composed of several diodes in series. A series of four diodes is assumed, featuring a total resistance of 3  
 1566 m $\Omega$ , which results in a discharge time of 2000 s. Block scheme of the electrical racks is shown in Figure  
 1567 5.36 (a).

1568 The power convertor assembly design is shown In Fig. 5.36 (b). It is proposed to use the TDK-Lambda  
 1569 type current source. One current source has a value of the current up to 1000 A. Seven or eight current  
 1570 sources are connected in parallel.

### 1571 1.3.3 Quench protection

1572 The quench protection system is designed to limit the peak temperature on the coil windings to 80 K and  
 1573 the peak voltage to ground to 500 V during any normally protected quench. The system relies on the  
 1574 monitoring of the resistive voltages, associated with the normal zone spread, and the quench development  
 1575 via the voltage taps, installed on the coil modules, as well as on the joints and bus-bars. A schematic  
 1576 view of the magnet electrical circuit is shown in Fig. 5.37 (a).

1577 The quench protection system (QPS) continuously monitors the magnet voltage during operation. In case  
 1578 a resistive voltage exceeding the threshold of 0.5 V is detected, the QPS waits for 1 s to eliminate false  
 1579 signals and gives the magnet a chance to recover, if the perturbation energy was below the minimum  
 1580 quench energy. If a quench recovery does not occur, the QPS activates the circuit breakers (Fig. 5.37 (b))  
 1581 to disconnect the power supply from the magnet, and the current is discharged in the fast dump resistor.  
 1582 The value of the resistor is set to 62.5 m $\Omega$ , to limit the voltage to ground. The grounding circuit is  
 1583 designed to symmetrically divide the voltage across the magnet terminals. Quench protection, in the  
 1584 case of a fast dump, is helped by the quench-back effect of the support cylinder, which improves quench  
 1585 propagation, thereby reducing the temperature increase of the coils.

1586 To assess the quench performance of the SPD solenoid, quenches have been initiated at different locations  
 1587 in each of the three sub-coils (i.e. across the two layers, as well as at the edges and the center of the  
 1588 winding packs). The quench is initiated by rising the temperature of the selected turn above the critical  
 1589 value.

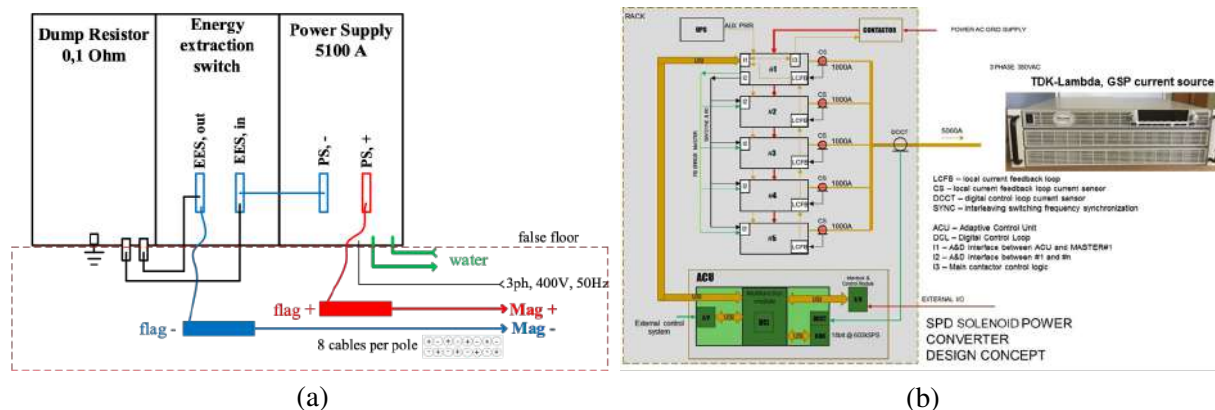


Figure 5.36: (a) Cabling diagram of the power supply scheme. (b) General design of five paralleled current sources controlled by ACU.

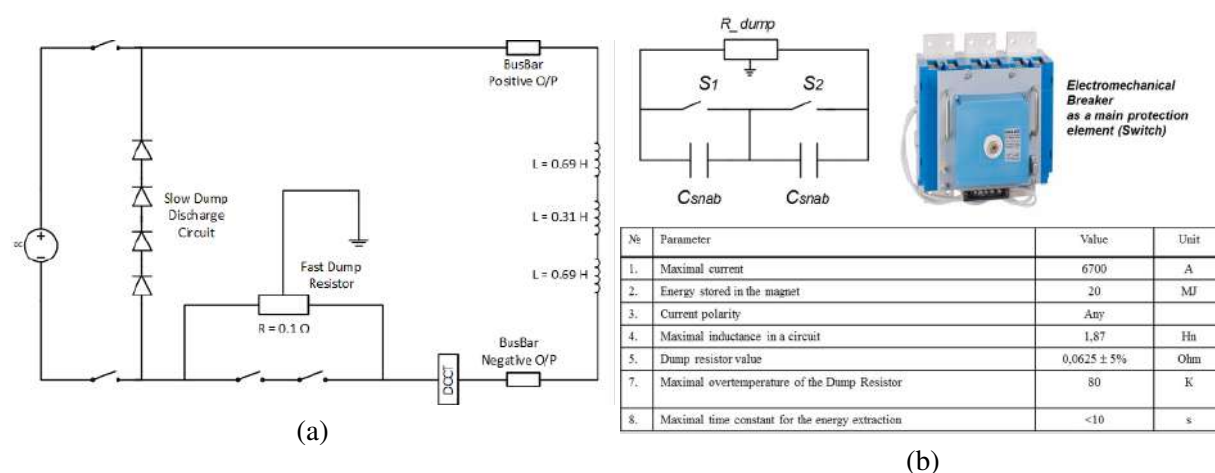


Figure 5.37: (a) Electrical quench protection scheme of the PANDA solenoid. (b) Main parameters of the electromechanical breaker.

1590 During a fast dump, independently from the location of origin of the quench, the current in the coils  
 1591 decays with a time constant of 9.5 s. The maximum voltage drop is 360 V, well below the maximum  
 1592 design limit of 500 V (Fig. 5.38). The hot spot temperature is limited to a very safe value of 60 K.

1593 The total stored energy  $E$  is:

$$E = \frac{1}{2\mu_0} B_0^2 \times V = 19.3 \text{ MJ}. \quad (5.1)$$

1594 With the present layout of the quench protection system, 58% of the initial magnetic field energy is  
 1595 dissipated in the dump resistor, 26% as eddy current loss in the coils and casing, and the remaining 16%  
 1596 in the diode unit.

1597 The results of the quench analysis show that proper operation of the QPS limits the peak coil temperature  
 1598 and voltage well below the threshold values. The maximum temperature reached by the coils is here re-  
 1599 assessed in the case of failure of the QPS, which results in the entire stored energy being dissipated in  
 1600 the winding. Under the assumption that the quench-back effect of the support cylinder causes a rapid  
 1601 propagation of the normal zone to the entire coil without extracting energy from the system, the magnet  
 1602 would heat up to 80 K. Even in the unrealistic case that the energy is entirely dumped in only one of the  
 1603 sub-coils, the temperature would reach 112 K and 161 K for the upstream/downstream and center coils,  
 1604 respectively. Although unwanted from the cooling point of view, these temperature values do not pose

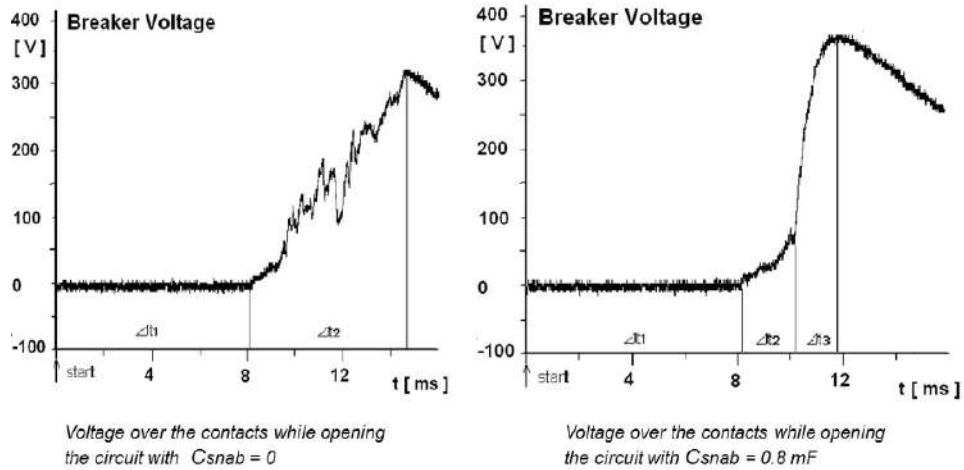


Figure 5.38: Electromechanical breaker and help of snubber against the arc.

1605 risks for the integrity of the solenoid.

#### 1606 1.4 Vacuum system of the SPD magnet

1607 The control dewar, chimney, and cryostat with superconducting coil have a common vacuum volume. A  
 1608 pumping station with rotary and turbo-molecular pumps performs the vacuum pumping. The pressure  
 1609 to be obtained by vacuum pumping before cooling and cryostatic temperature regulation is  $10^{-5}$  mbar.  
 1610 Further pumping will be performed in the process of cooling by cryogenic panels, mounted on the outer  
 1611 surface of the support cylinder. The vacuum system is shown in Fig. 5.39 (a). The pumping station is  
 1612 placed on the upper platform of the magnet. Two pressure sensors are fitted on the vacuum casing of the  
 control dewar to check the pressure. For pumping of the vacuum volumes of the control dewar, chimney,

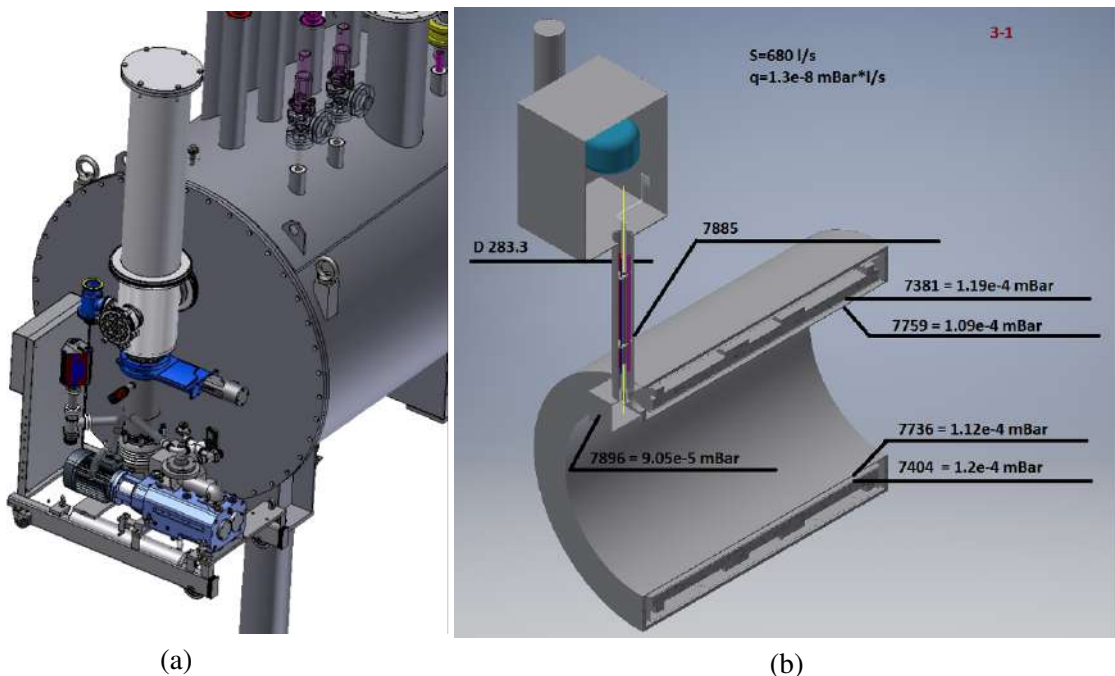


Figure 5.39: (a) Vacuum equipment. (b) Distribution of the pressure inside of the vacuum system.

1613 and superconducting coil cryostat up to  $10^{-1}$  mbar with a safety factor of 2, a rotary pump could be  
 1614 employed with a pumping speed of  $15 \div 18$  l/s. For pumping down to  $10^{-5}$  mbar, a turbo pump with a  
 1615

Table 5.13: Instrumentation summary for the cold mass of the SPD solenoid.

Function	Location	Quantity	Sensor type	Notes
Quench detection	Coil modules	6	Voltage taps	3 Primary/Redundant pairs
	Coil-to-coil joints	4		2 Primary/Redundant pairs
	Terminal joints	4		2 Primary/Redundant pairs
	Bus-bar joints	4		2 Primary/Redundant pairs
	Vertical bus-bars	4		2 Primary/Redundant pairs
	Current leads	4		2 Primary/Redundant pairs
Cryogenic monitoring	Coil modules	6	Cryogenic	1 Top/Bottom
	Bus-bars	4	temperature	2 Primary/Redundant sensors
	Cryogenic lines	2	sensor	1 Supply/Return line

1616 pumping speed of 500÷680 l/s can be chosen. Distribution of the pressure inside the vacuum system is  
 1617 presented in Figure 5.39 (b). Calculation was done by software "MOLFLOW+ 2.6.62".

1618 The cryostat and control dewar of the SPD solenoid will be built according to AD2000. The worst-case  
 1619 scenario concerning the safety of the cryostat would arise, if a leak evolved in the part of the liquid helium  
 1620 (LHe) cooling circuit that runs through the vacuum vessel. Only in this case the pressures balance could  
 1621 actually be reversed, and the pressure inside the cryostat could exceed the atmospheric pressure.

1622 The cryostat vacuum vessel, control dewar, and all connections have to be verified to resist up to a pres-  
 1623 sure of 1.50 bar (absolute pressure) from the inside. This provides a good safety margin, as the coolant  
 1624 circuit will be working at an absolute pressure of 1.30 bar, and we foresee safety flange DN250. For the  
 1625 outer cryostat shell, the stability against a pressure reverse is easily guaranteed, since it is designed to  
 1626 work with 1.0 bar from the outside. This is naturally different for the inner wall of the cryostat, which  
 1627 is designed to keep, under normal operation, the atmospheric pressure from inside. However, the inner  
 1628 wall of the cryostat is designed to keep safely the full load of the detector, mainly the weight of the ECal  
 1629 with minimum deformation. The extra thickness needed to fulfill this requirement is more than enough  
 1630 to guarantee against buckling of the inner wall of the cryostat in case of a pressure reversal, due to a leak  
 1631 in the helium circuit.

1632 A system of safety valves has been foreseen to prevent an excessive pressure rise in the vacuum vessel  
 1633 of the cryostat, control dewar, and chimney. A relief flange opening at 0.3 bar is foreseen. In case of  
 1634 LHe vaporization, the relief valve would open, venting the helium gas to the atmosphere and preventing  
 1635 damages to the cryostat vessel.

### 1636 1.5 Proximity cryogenics safety

1637 The different parts composing the cryostat should be designed, fabricated, and inspected according to the  
 1638 intent of the AD2000 norm, including corresponding documentation, certificates, and used standards.

1639 The choice of indirect cooling of the solenoid will greatly reduce the amount of liquid helium in the  
 1640 cryogenic system. The pipes, guaranteeing the coil refrigeration, will contain ~10 l of refrigerant. This  
 1641 includes the two manifolds placed on the top and on the bottom of the cold mass for the thermo-syphon  
 1642 circulation. Another ~300 l of liquid helium will be stored in the helium vessel, housed in the control  
 1643 dewar.

1644 The operating pressure of the SPD coil cryogenic system will be 130 kPa (absolute pressure), corre-  
 1645 sponding to a coolant temperature of 4.5 K during cooldown and warmup. The two phases of liquid  
 1646 helium, used by the cooling system, will be fed to the helium vessel of the control dewar through a trans-  
 1647 fer line from the helium liquefier during normal operation. Liquid helium from this vessel will give the  
 1648 coil cryogenic system the capability to operate for up to 60 min. for safe de-energization of the coil.

Table 5.14: List of purchasing equipment for control dewar cryogenic system.

No.	Type device/ instrument	Producer
1	Cold Valves	Velan Weka Stoehr Flowserve
2	Relief valves	Leser Velan
3	Warm valves	Weka Stoehr Flowserve
4	Pressure transmitters	Emerson/ Siemens/ WIKA
5	Pressure indicators	Swegelok
6	T platinum sensors	Heraeus
7	Low-temperature thermometers	Business Logistix Ltd OXFORD/ JINR/ BINP
8	Warm flow meters	BROOKS Smart series/ BRONKHORST
9	Heaters	many companies
10	Level meters	AMI
11	Connectors, 2 bars	Fischer
12	Connectors, 2 bars for heaters	Fischer
13	Connectors, 40 bars	Serie_Hermetique_Jager
14	Pumps, preliminary and TMP	Edwards/ Laybold or equal
15	Gate valve DN150	VAT
16	Vacuum angle valves	many companies
17	Fittings	Swegelok
18	MLI	Groupe HUTCHINSON ex- JEHIER/ RUAG
19	Ball supports	Bosch Rexroth

1649 The transfer line will decouple the refrigerator from the solenoid cryogenics, in case of refrigerator  
1650 failure. In the worst case, the gas would be transferred into the helium vessel at the full pressure of the  
1651 running compressor of the liquefier ( $\sim 16$  bar). In this case, it would be vented to the air through the  
1652 relief valve and safety flange DN250. Furthermore, it will help that the liquefier and the control dewar  
1653 will be connected through a long transfer line. This line will hydraulically decouple them in the scenario  
1654 of a liquefier failure with the 16 bar helium gas, at the temperature of the last heat exchanger, transferred  
1655 into the system.

1656 As an additional safety measure, all the cooling loops and distribution lines inside the cryostat (including  
1657 the intermediate radiation shields) are designed for a nominal operating pressure of 16 bar. The helium  
1658 vessel of the control dewar, operating at 1.3 bar, is designed for an overpressure of 19 bar and will be  
1659 equipped with a relief valve, venting the vessel into the atmosphere for the pressure  $p = 1.8$  bar in case  
1660 of helium boiling off, due to a quench or vacuum failure.

## 1661 1.6 Cold mass instrumentation

1662 The instrumentation of the cold mass of the SPD solenoid, taken as an example, falls under two groups:  
1663 quench protection and cryogenic monitoring. Table 5.13 provides a summary of the sensors to be in-  
1664 stalled.

1665 The quench protection system monitors the coil modules and superconducting bus-bars for resistance  
1666 growth, and provides a trigger for the current breaker to isolate the power converter from the solenoid, in  
1667 order to limit the rise of conductor temperature, due to Joule heating. The quench detection system relies  
1668 on voltage taps. Voltage taps are critical sensors and, therefore, must have redundancy. The voltage taps,  
1669 installed on the joints, also provide the capability to monitor the joint resistance. Similarly, voltage taps  
1670 are installed on the current leads to monitor the lead resistance.

1671 Cryogenic monitoring is based on temperature sensors to control cooldown, warmup, steady state oper-  
1672 ation, and changes in response to a heat load, such as a quench. Temperature sensors are installed on the  
1673 cold mass and bus-bars, as well as on the supply and return cryogenic lines.

1674 Appropriate instruments and tools are required to control cryogenic processes. There are cryogenic  
1675 cold and warm control valves with transmitters and actuators, flowmeters, pressure transmitters and  
1676 manometers, thermosensors, level meters and related accessories. The minimal list of needed instruments  
1677 and tools is presented in Table 5.14.

## 1678 2 JINR option

1679 Main distinctions between the SPD magnet and the existing or projected magnets for detectors of parti-  
1680 cles are the design features of the solenoid. The technology using a hollow composite superconducting  
1681 cable, proposed in the Veksler and Baldin Laboratory of High Energy Physics (VBLHEP) and well-  
1682 proven in magnets of the synchrotron Nuclotron [16], was chosen as the basis for its production. In this  
1683 case, the winding is cooled by the circulation of a supercritical helium flow in the cooling channels of a  
1684 hollow cable. The SPD magnet is designed to create a uniform magnetic field with a nominal induction  
1685 of 1 T in its aperture. The superconducting solenoid will be surrounded by an iron yoke, designed to  
1686 close the magnetic flux and form a magnetic field with the required uniformity.

1687 The requirements to the SPD magnet are:

- 1688 – maximum field on the solenoid axis –  $B_z \leq 1$  T;
- 1689 – uniformity of the magnetic field on the axis –  $dB_z/B_z \leq 0.05$ ;

- 1690 – diameter of the "warm" aperture – 3.2 m;  
 1691 – solenoid length – 3.8 m.

## 1692 2.1 Solenoid design

1693 The technology using a hollow composite superconducting (SC) cable (Fig. 5.40), proposed at VBLHEP  
 1694 and well-proven in magnets of the Nuclotron, was chosen as the basis for the production of the solenoid.  
 1695 VBLHEP has a base for the production of such a cable, which only requires an upgrade of the existing  
 1696 equipment.

1697 Since the solenoid operates at a constant current value, the SC wires can be soldered to the cooling tube,  
 1698 and the tube can be made of copper. Unlike the Nuclotron cable operating in a pulsed magnetic field, the  
 1699 SPD solenoid cable does not have a fixing wire. A solenoid with an average winding radius of 1.742 m  
 1700 and a length of 3.8 m should have a high uniformity of the magnetic field in the aperture. The two-layer  
 1701 winding is planned to be made of 10 coils (see Fig. 5.41 (a)) of 2 sections each. The 0.38 m coil, as it is  
 1702 shown in Fig.5.41 (b), contains 30 turns of a hollow superconducting cable.

## 1703 2.2 Solenoid from the Nuclotron-type superconducting cable

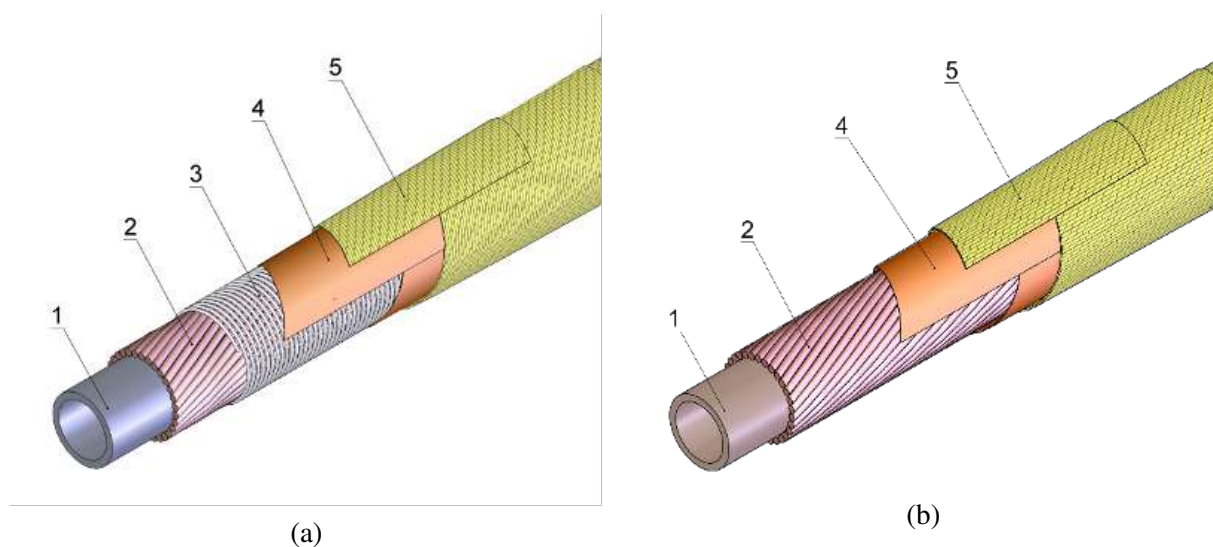


Figure 5.40: (a) Hollow SC cable of the Nuclotron and (b) the SPD solenoid: 1 – a tube with a channel for cooling; 2 – SC wire; 3 – fixing wire; 4 – polyimide tape; 5 – glass fiber tape impregnated with epoxy compound for hot hardening.

1704 The SPD winding of 10 coils is carried out on a mandrel, made of stainless steel. Profiled copper  
 1705 inserts are laid below and above each layer of the coil (see Fig. 5.42), filling the voids between the  
 1706 turns. At the bottom of each layer of the coil, shunts are laid-winding heaters, which are necessary to  
 1707 protect against overheating at quench. A bandage of stainless steel wire is wound over the coil. After  
 1708 the winding of both sections of the coil, the coil is heat-treated to polymerize the epoxy compound.  
 1709 The coils are assembled together on a special device. In this case, the mandrels of the individual coils  
 1710 are mechanically interconnected. Then, the helium cooling lines of the solenoid are connected, and the  
 1711 electrical connections between the coils are made.

1712 The magnetic and stress calculations have been performed using the OPERA simulation software. The  
 1713 value of  $B_z$  component equal 1 T at the axis of the magnetic system is achieved by the current in the coils  
 1714 of 5067 A. The variation of  $B_z$  at the axis is less than 5%, which satisfies the requirement of the SPD

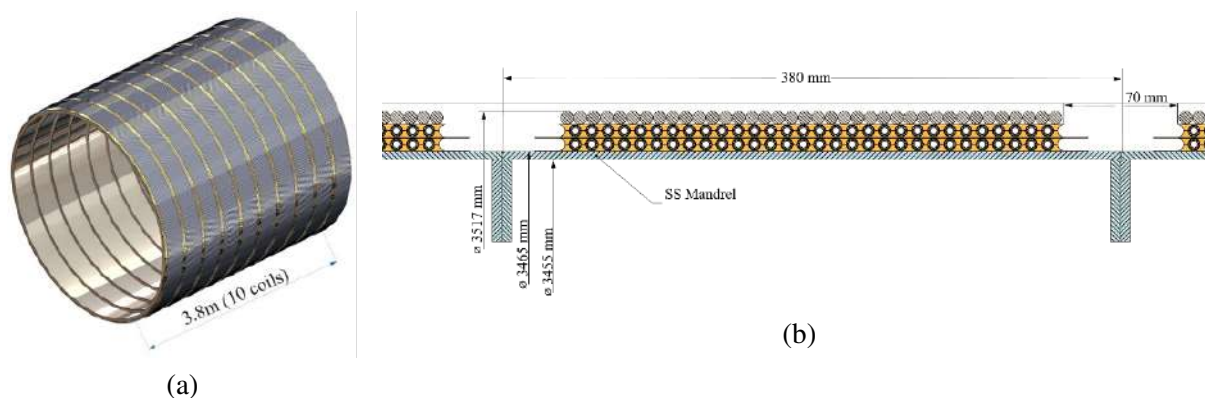


Figure 5.41: (a) SPD solenoid of 10 coils. (b) Coil winding with two sections.

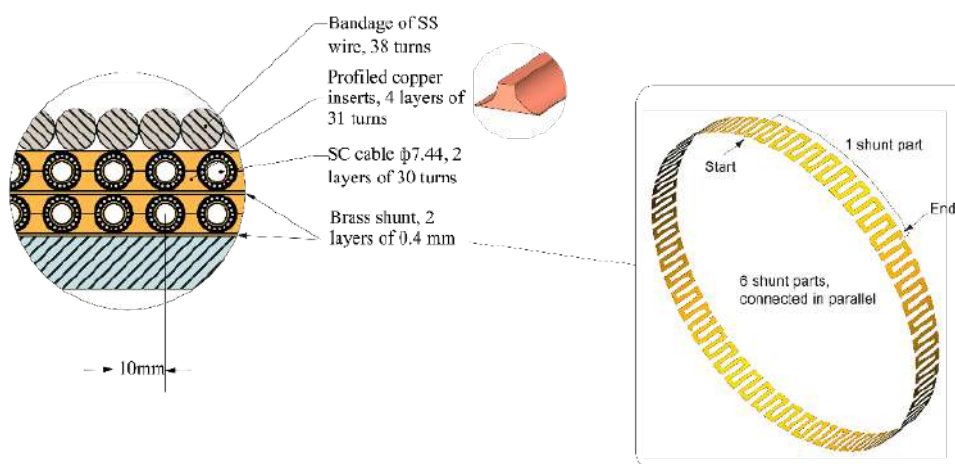


Figure 5.42: Elements of the SPD solenoid coil.

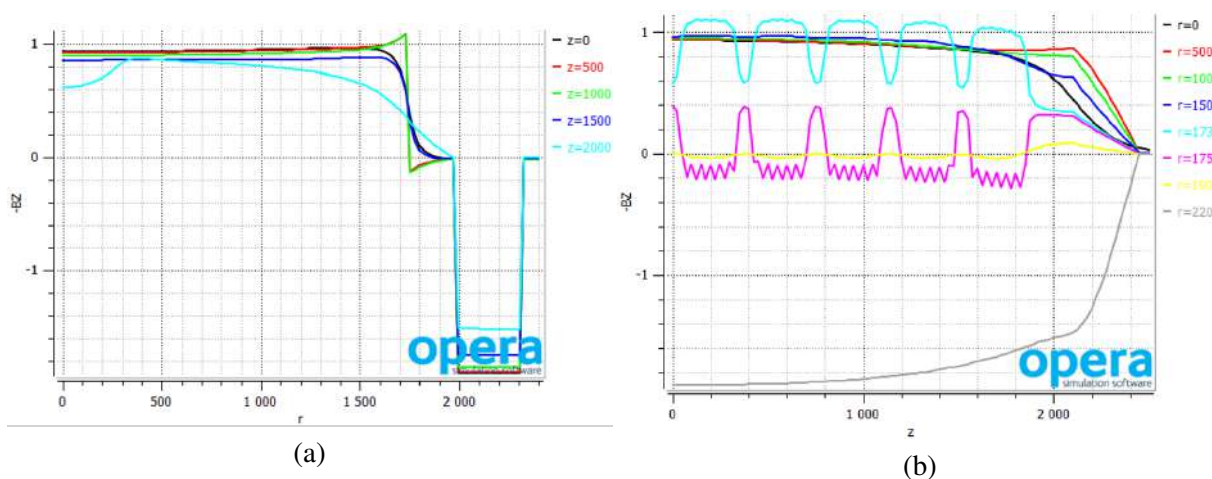


Figure 5.43:  $B_z$  as a function of radius (a) for various distances from the center of the solenoid and distances (b) from the center of the solenoid for various radii. Detector working area is  $Z \leq 1900$  mm,  $r \leq 1570$  mm.

1715 magnetic system. The maximal value of the forces acting between the neighboring coils is 1.36 MN.  
 1716 The pressure of the magnetic field on the solenoid is 0.398 MPa. Dependence of  $B_z$  on radius  $r$  and  $z$   
 1717 coordinate is shown in Fig. 5.43. The magnetic field lines of force are shown in Fig. 5.44.



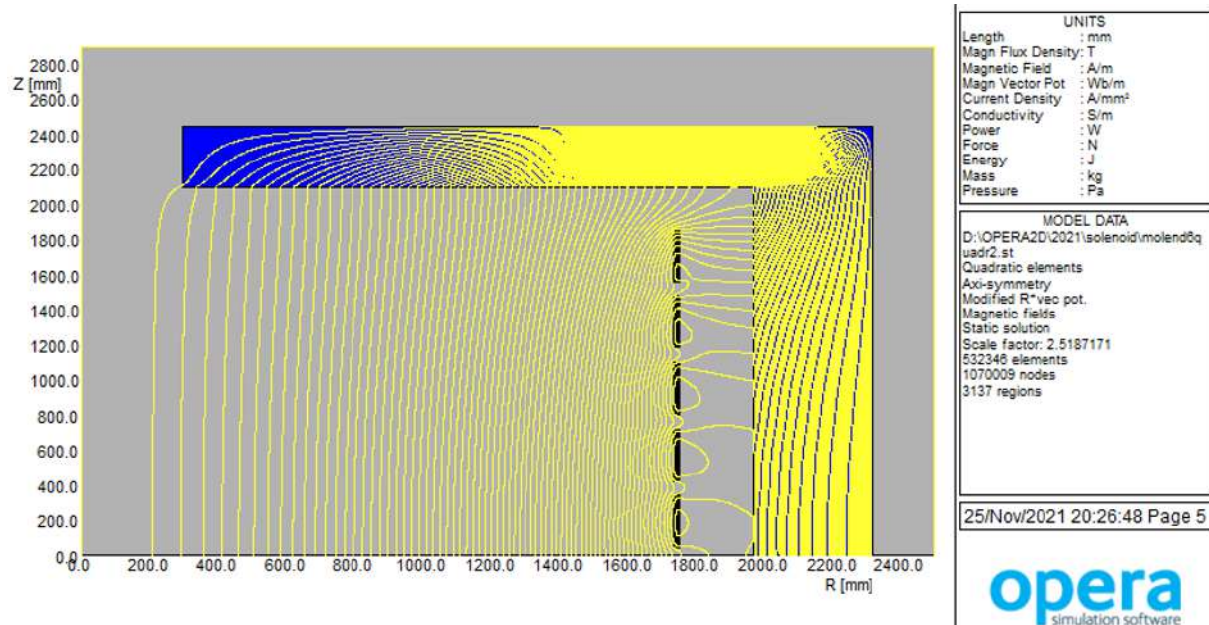


Figure 5.44: Magnetic field lines.

1718 The characteristics of the SPD cable and winding are presented in Table 5.15.

### 1719 2.3 Cooling system

1720 The solenoid winding is cooled by a supercritical pressure helium flow, which is pumped inside the  
 1721 cooling channel of the cable. In total, there are 20 parallel cooling channels (10 coils of 2 sections  
 1722 each). Each section of the solenoid is connected in parallel to the supply and return helium collectors.  
 1723 The operating temperature of the winding is 4.8 K, the nominal flow rate of liquid helium through the  
 1724 solenoid is about 16 g/s. The cold mass of the solenoid is about 7.9 tons. Cooling of the solenoid is  
 1725 planned by a helium refrigerator with a nominal cooling capacity of 100 W, which will be installed close  
 1726 to SPD. Some characteristics of the cold mass and cooling system are presented in Table 5.16.

1727 The calculated values of the heat load on the cooling system are shown in Table 5.17.

### 1728 2.4 Quench protection system

1729 Protection of the magnet against overheating at its transition from the superconducting state to the normal  
 1730 state is achieved by solenoid sectioning [17] and uniform dissipation of energy over the whole winding.  
 1731 For this purpose, the winding is divided into 20 electrical sections. The energy stored in the magnet is  
 1732 dissipated both on the external resistance and on 20 shunts – heaters, located on the inner radius of each  
 1733 layer of the winding. The external resistance  $R_e = 0.04 \Omega$  limits the maximum voltage, with respect to  
 1734 ground to  $\pm 100$  V. The shunts divide the winding into 20 sections, in each of which a shunt made of brass  
 1735 tape is connected in parallel to the winding section (see Fig. 5.45). The shunt is electrically connected  
 1736 in parallel to the SC cable of its section and has good thermal contact with the SC cable along its entire  
 1737 length, which provides a very high velocity of the normal zone propagation in the winding.

1738 Part of the energy released in the winding will be about 54% of the energy stored in the solenoid or 7.9  
 1739 kJ, and the time constant of the energy dissipation process will be about 13 s, calculated by the following  
 1740 equation:

$$\tau_1 = L / (R_e + \sum R_{sec.aver.}), \quad (5.2)$$

1741 where  $\tau_1$  is a time constant of energy dissipation,  $L$  is the inductance,  $R_e$  and  $R_{sec.aver.}$  are the external

Table 5.15: Characteristics of the SPD solenoid.

Cable	
Parameter	Value
Helium cooling channel diameter, mm	4
Cooling tube outer diameter, mm	5
Cooling tube material	Cu
Number of strands	19
Lay pitch of strands, m	0.1
Diameter with insulation, mm	7.44
Copper sectional area, mm <sup>2</sup>	15.77
Superconductor sectional area mm <sup>2</sup>	3.38
Cu/SC ratio	4.66/1
Length in section, m	328.3
Total length in the winding, m	6566
Strand	
Diameter, mm	0.9
Superconductor	Nb–Ti/Cu
(Nb–Ti)/Cu – volumetric ratio	1/2.57
Nb–Ti filament diameter, <i>mm</i>	7
Operational current $I_{max}$ , A	270
Critical current at 2 T and 4.2 K, A	$\geq 670$
Supporting cylinder	
Inner diameter, m	3.455
Outer diameter, m	3.465
Material	Steel 12X18H10T
Winding	
Nominal (maximal) magnetic field $B_0$ , T	1.0
Inner diameter, m	3.465
Outer diameter, m	3.498
Length, m	3.8
Number of layers	2
Number of winding sections	$2 \times 10$
Number of turns	$30 \times 2 \times 10$
Operational current $I_{max}$ , A	5067
Inductance $L$ , H	1.144
Stored energy $E$ at $I_{max}$ , MJ	14.7

Table 5.16: Some characteristics of the SPD solenoid cold mass and cooling system.

Cold mass at 4.8 K, kg	
Parameter	Value
Cu in conductor, $M_1$	560
Cooling tube, $M_2$	413
Cu inserts in winding voids, $M_3$	2402
Brass electrical shunts	162
SS bandage	1670
SS mandrel	2500
Nb–Ti alloy in strands	158
Total	7865
Cooling	
Operating temperature, K	4.8
Operating pressure, MPa	0.3
Heat load at operational condition, W	$\leq 40$
Heat load at energy input, W	$\leq 74$
Nominal He mass flow rate, g/s	16
Number of parallel cooling channels	20
Nominal pressure drops in channel, kPa	$\leq 50$
Pressure in cooling channel, MPa	$\leq 3$
Cool down time from 300 K to 4.8 K, hours	$\geq 50$

Table 5.17: Calculated values of the heat load on the SPD magnet cooling system.

Heat inflow	Value, W
Residual gases	7.6
Thermal radiation	6.2
By suspensions	14.4
By current leads	11.0
Total W	39.2

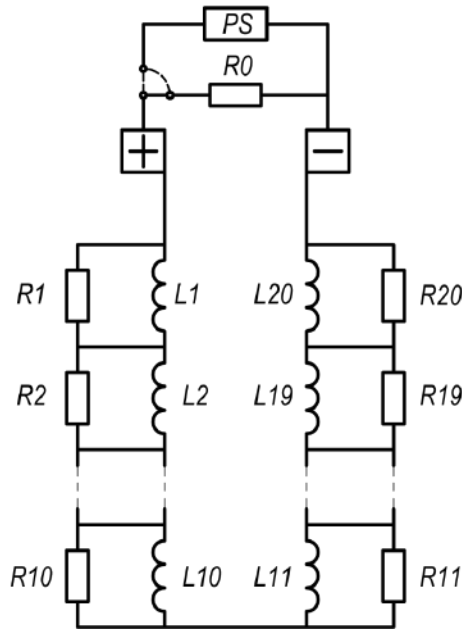


Figure 5.45: Electrical circuit diagram of the one section.

1742 resistance and average resistance per section, respectively.

1743 An estimated maximum heating temperature of the winding (at initial winding temperature  $T_0 = 4.2$  K),  
 1744 as a result of its transition to the normal state (quenching) is calculated under the following assumptions:

- 1745 – energy, released in the solenoid, dissipates in the superconducting wires, a copper tube, and copper  
 1746 inserts;
- 1747 – normal zone propagation velocity  $v = \infty$ .

1748 So,

$$\Delta T \approx 0.54E / (M \times C), \quad (5.3)$$

1749 where  $\Delta T$ , K is the temperature rise after the quench at the point of origin of the normal zone;  $E$  is the  
 1750 stored energy at maximum current  $I_{max}$ .  $M = M_1 + M_2 + M_3$ , where  $M_1 = 560$  kg is the mass of copper  
 1751 in the SC wire,  $M_2 = 413.2$  kg is the mass of the copper tube, and  $M_3 = 2402$  kg is the mass of the  
 1752 copper inserts.  $C = 39.31$  J/(kg×K) is the heat capacity of copper at an average temperature of 34.1 K.  
 1753  $\Delta T = 59.8$  K, thus the maximum temperature of the winding after the quench is  $T_{max} = T_0 + \Delta T \leq 65$  K.

## 1754 2.5 Cryostat

1755 The cryostat for the SPD solenoid is being developed. The design of the solenoid suspension system in  
 1756 the cryostat is underway. The basic characteristics of the cryostat are presented in Table 5.18.

1757 The design of a superconducting solenoid made of a Nuclotron cable is proposed based on the technology  
 1758 developed at VBLHEP in the production of magnets for the Nuclotron and NICA accelerators [18]. The  
 1759 use of this technology makes it possible to produce a solenoid at JINR involving enterprises of the  
 1760 Moscow Region. Calculations show that the solenoid will have the required field quality, the reliable  
 1761 cooling and quench protection system, and maintainability. Less time and money are expected to be  
 1762 spent for producing a solenoid using the Nuclotron technology, compared to a commercially available  
 1763 solenoid produced using traditional technology.

Table 5.18: Basic characteristics of the cryostat.

Parameter	Value
Length, m	4.0
Diameter of the heat shield at 80 K	
Inner shield, m	3.305
Outer shield, m	3.617
SS vacuum shell diameter	
Inner shell, m	3.175
Outer shell, m	3.767
Number of solenoid supports	24
Mass of vacuum shells, kg	15330
Mass of thermal shields, kg	1340
Total mass of the cryostat, kg	16700

### 1764 3 Cost estimate

1765 An estimate of the cost of each of the two magnetic system options is presented in the Table 5.19. To the  
 1766 indicated values, we must add the cost of the system of detailed measurement and control of the magnetic  
 1767 field of 500 k\$. **Development of the magnet control and monitoring system is additionally estimated at 1**  
 1768 **M\$.**

### 1769 4 Cryogenic system

1770 The magnetic field is formed by a superconducting (SC) coil. The NbTi superconductor, which has an  
 1771 operating temperature of 4.5 to 9.0 K, has been selected for the SC coil of the detector SPD. Keeping  
 1772 the SC coil in the SC state implies the use of a non-standard cryogenic system operating at 4.5 K. The  
 1773 working substance being gas/liquid helium. For the SPD magnetic system project, two fundamentally  
 1774 different variants of structures and technical solutions of SC coils are being developed. One concept  
 1775 is based on the application of a tubular SC cable of the Nuclotron type; this variant is proposed by  
 1776 the JINR LHEP working group (the first variant). To cool the proposed SC coil, supercritical helium  
 1777 is required, which requires the use of a refrigerator-type cryogenic plant. The second concept implies  
 1778 the use of a Rutherford SC cable and for this SC coil a thermosiphon cooling method is used, which  
 1779 means the use of a liquefier type of cryogenic plant, this variant was proposed by the INP working  
 1780 group (second variant). The cryogenic helium plant with the input cryostat will be placed on a technical  
 1781 platform, which is moved together with the SPD detector. The cryogenic system consists of three main  
 1782 subsystems: helium and nitrogen systems, as well as auxiliary systems. The helium system includes the  
 1783 cryogenic plant, high- and low-pressure helium flow pipelines, and cryogenic flexible pipeline for liquid  
 1784 and vapor helium. Nitrogen system: two cryogenic tanks for liquid nitrogen storage, cryogenic pipeline,  
 1785 pipeline for nitrogen vapor. Auxiliary systems: vacuum, measuring, cryogenic monitoring and control  
 1786 system, order gas system and water-cooling system. The cryogenic systems for both variants of SC coils  
 1787 will differ in the type of cryogenic plant and the design of the input cryostat.

#### 1788 4.1 Helium cryogenic system

##### 1789 4.1.1 Cryogenic plant for the JINR variant of the SPD magnet

1790 The concept of the first version of the SC coil requires the use of a cryogenic helium plant of refrigeration  
 1791 type. It has the ability to work with supercritical helium flow and allows slow cooling of the SC coil by

Table 5.19: Cost estimate (kEuro).

Milestone	Description	Novosibirsk option	JINR option
1	Project management and testing	<b>1870</b>	<b>1220</b>
	Technical project	800	500
	Plan review	170	120
	Preliminary design review	250	200
	SAT full solenoid	650	400
2	Conductor	<b>1650</b>	<b>850</b>
	Contract conductor with ext. firm	360	
	Production conductor material and Cu inserts at ext. firm		400
	Production conductor at LHEP		200
	FDR conductor	160	100
	Start of conductor production at ext. firm	870	
	FAT conductor	260	150
3	Cryostat and cold mass	<b>1060</b>	<b>640</b>
	Cryostat design	140	100
	FDR cryostat	140	70
	Procurement components	250	150
	FAT cryostat	420	250
	SAT cryostat	110	70
4	Cryogenics	<b>740</b>	<b>1840</b>
	Control dewar design	100	
	Control dewar vacuum equipment	150	
	Feed box design		100
	Helium refrigerator		1100
	Vacuum equipment		150
	FDR	170	170
	FAT	220	220
	SAT	100	100
	5	Electrical components	<b>760</b>
Contract el. components		120	120
FDR el. components		180	180
Procurement of el. components		340	340
FAT el. components		120	120
6	Magnet alarm safety system	<b>120</b>	<b>120</b>
	FDR safety system	40	40
	Tender of components for safety system	60	60
	FAT safety system	20	20
7	Coil winding	<b>580</b>	<b>490</b>
	Design coil winding	40	40
	Tooling design	30	30
	FDR coil	60	60
	Procurement of coil components	180	150
	FAT coil winding	220	160
	Cold mass integration	50	50
	Total (with installation and commissioning)	<b>6780</b>	<b>5920</b>

Table 5.20: Main operating parameters of the cryogenic plant for the JINR option of the magnet.

p.	Operating parameters	Unit
1	Cooling capacity	100 W 4.5K
2	Temperature of outlet flow from the SPD	4.8 K (2.5 bar)
3	Temperature of inlet flow from the SPD	4.8 K (3.0 bar)
4	Hydraulic resistance of the SC coil	0.5 bar
5	Cold weight	7865 kg
6	Maximum pressure in coil	5 MPa
7	Mass flow rate	$\leq 16$ g/s
8	Equipment Requirement	Maximum reliability, energy efficiency, compactness, automatic mode
9	Interval of repair/regulatory work of the plant	Not more than once a year

Table 5.21: Main operating parameters of the cryogenic plant for the Novosibirsk option of the magnet.

p.	Operating parameters	Unit
1	Cooling capacity	140 l/h
2	Temperature of outlet flow from the SPD	4.3 K (1.05 bar)
3	Temperature of inlet flow from the SPD	4.5 K (1.15 bar)
4	Hydraulic resistance of the SC coil	0.1 bar
5	Cold weight	3800 kg
6	Maximum pressure in coil	5 MPa
7	Maximum heat load	45 W
8	Equipment Requirement	Maximum reliability, energy efficiency, compactness, automatic mode
9	Interval of repair/regulatory work of the plant	Not more than once a year

1792 helium vapor, at a rate of about 4 K/h, as well as step-by-step cooling of the heat shields. The main  
1793 operating parameters of the cryogenic plant are given in Table 5.20.

1794 The plant must have an additional outlet of liquid nitrogen from the nitrogen vessel to provide cooling of  
1795 the SC coil heat shields, as well as meet all modern solutions in the cryogenic technology.

1796 The plant includes flexible lines to connect to the input cryostat for transportation of liquid and gaseous  
1797 helium and nitrogen flows. Maximum heat load for flexible lines: for helium communications is 3 W/m;  
1798 for nitrogen communications is 5 W/m. All cryogenic flexible lines and pipelines are vacuum insulated,  
1799 condensate formation on external surfaces of communications is not allowed.

1800 The power consumption of the cryogenic plant is 2 kW.

#### 1801 **4.1.2 Cryogenic plant for the Novosibirsk option of the SPD magnet**

1802 The concept of the second variant of the SC coil requires the use of a cryogenic helium liquefaction plant,  
1803 which allows to cool the SC coil and heat shields with helium vapor, the maximum cooling rate is 1 K/h.  
1804 This variant uses the thermosiphon method of SC coil cooling. A similar cooling principle and SC coil  
1805 design is used in such projects of MPD, PANDA, etc. detectors.

1806 The plant must have an additional outlet of 50 K helium flow with a smooth adjustable temperature  
1807 from 297 K to 50 K, to cool the heat shield of the detector SC coil. The plant includes flexible lines to  
1808 connect to the input cryostat for transportation of liquid and gaseous helium flows. The maximum heat

1809 load for flexible lines of helium communications is 3 W/m. All cryogenic flexible lines and pipelines  
1810 are vacuum insulated, condensate formation on external surfaces of communications is not allowed. The  
1811 power consumption of the cryogenic plant is 2 kW.

### 1812 **4.1.3 Helium pipelines**

1813 The cryogenic system requires pipeline installation along the route from the central cryogenic station to  
1814 the location of the SPD detector. Figure 5.46 shows the routing of the high- and low-pressure helium  
1815 flows. The total length of the traces is about 220 meters. Pipelines of high-pressure helium flow have  
1816 a 60 mm diameter and low-pressure helium flow has a 100 mm diameter. The material of the pipelines  
1817 is stainless steel 12X18H10T or analog. Tracing has the following route. From the room 177 the route  
1818 goes piping with other communications in one route to room 109/1 (about 120 meters of traces). From  
1819 the room 109/1 the route goes to the courtyard of building 17 and on the ramp comes to the room 140/2.

1820 The pipelines section from the entrance to room 140/2 to the cryogenic plant is made of flexible lines.  
1821 Figure 5.46 shows the location of the cryogenic equipment on the technical platform and the flexible  
1822 line. The pipelines have a system of safety devices, to provide safe operation.

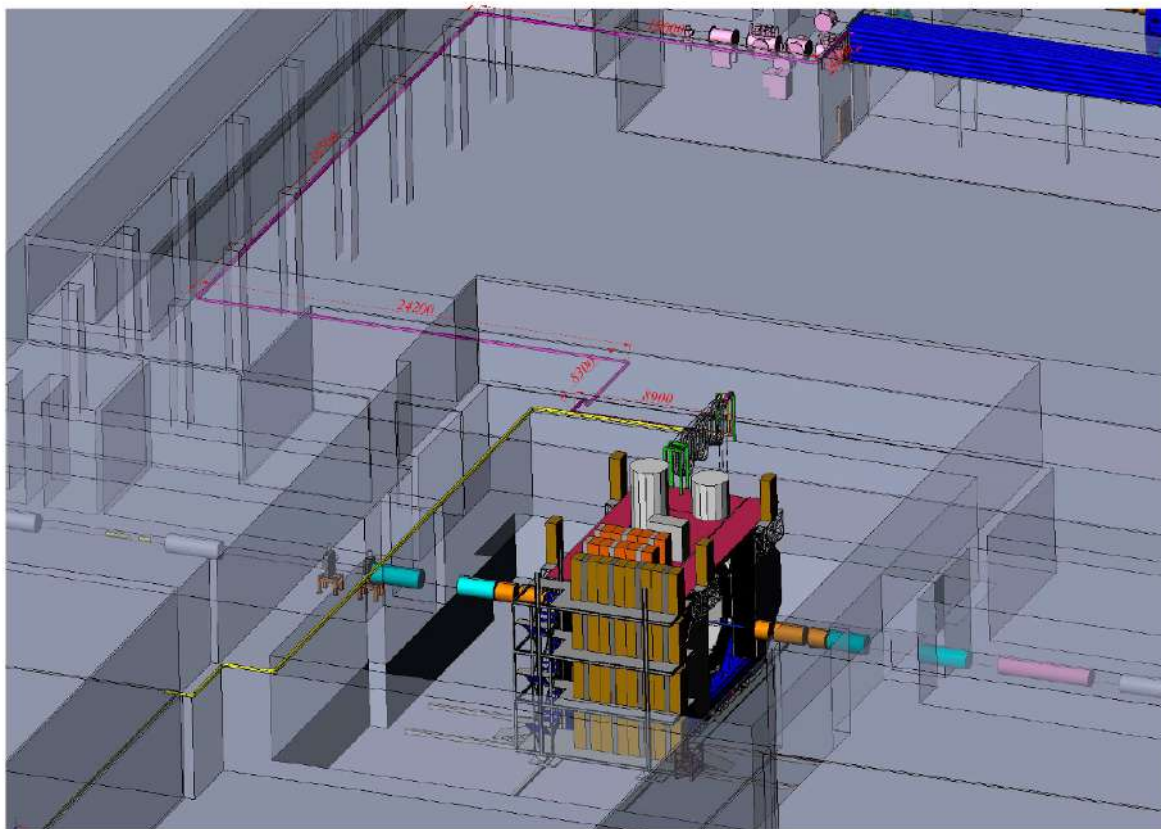


Figure 5.46: Tracing pipelines of high- and low-pressure helium flows.

## 1823 **4.2 Nitrogen system**

1824 To provide operation of the cryogenic helium plant it is necessary to create a nitrogen system. The  
1825 nitrogen system includes the following main elements: two cryogenic storage tanks for liquid nitrogen,  
1826 cryogenic pipeline and flexible line. The system uses two cryogenic tanks each with a capacity of 20 m<sup>3</sup>,  
1827 the main technical parameters are presented in Table 5.22.



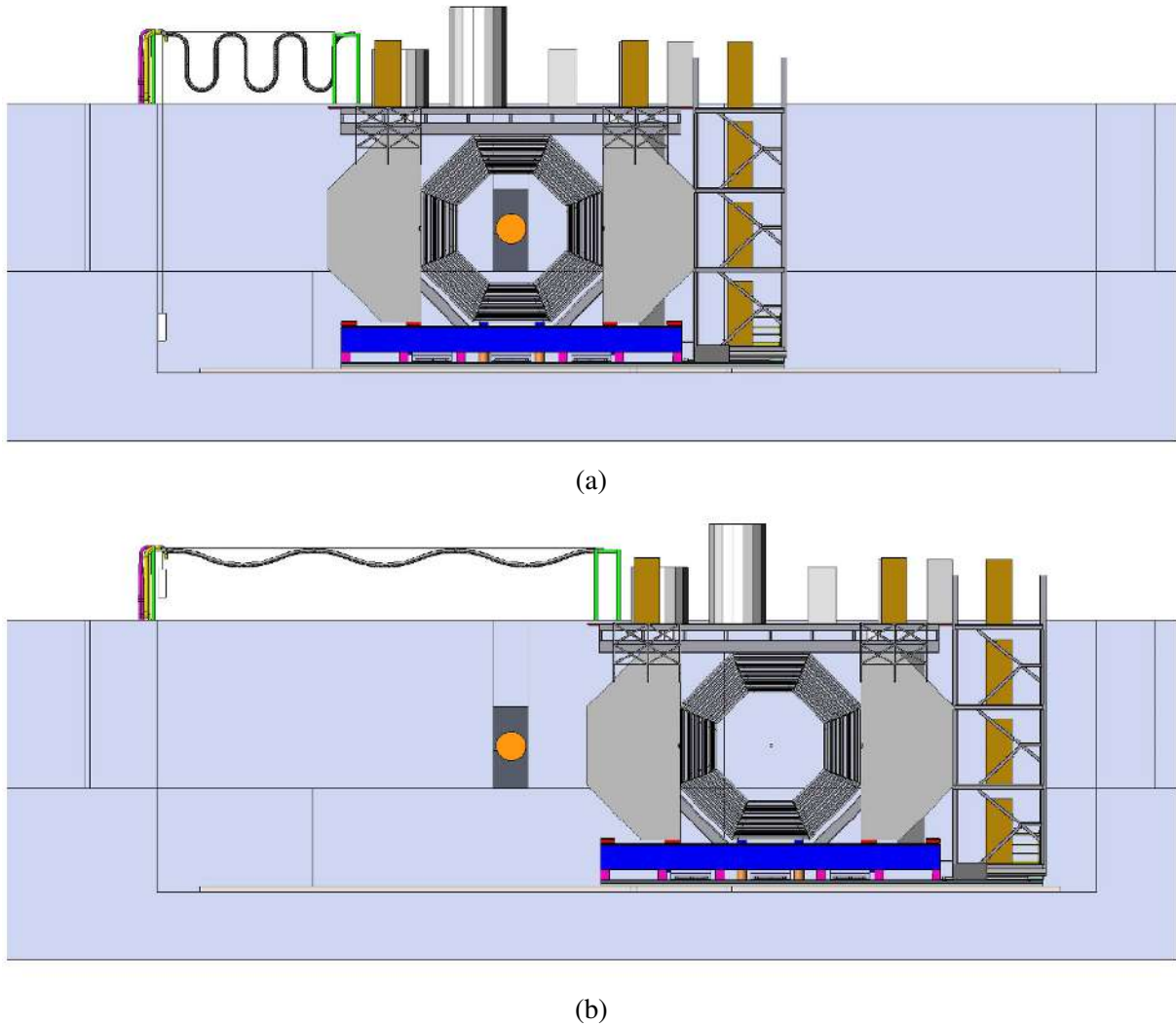


Figure 5.47: Flexible lines in the room 140/2 when SPD is in the "beam" (a) and "service" (b) position.

1828 The cryogenic storage tanks are located on a special foundation to the Building 17 on the side of the  
 1829 room 140/1. Liquid nitrogen is supplied through a cryogenic pipeline by raising the pressure to 4.0 bar  
 1830 in the cryogenic storage tank. When the minimum liquid nitrogen level in the first cryogenic storage tank  
 1831 is reached, the control system automatically switches the liquid nitrogen supply from the first cryogenic  
 1832 storage tank to the second cryogenic storage tank. The cryogenic pipeline is vacuum insulated and  
 1833 condensate formation on external surfaces of communications is not allowed. Total length of the route is  
 1834 about 120 meters. The pipeline is made on a tube-in-tube type, the inner pipeline is 30 mm in diameter,  
 1835 the outer pipeline is 70 mm in diameter. The material of the pipeline is stainless steel 12X18H10T or  
 1836 analog. The route has the following (Figure 5.48 shows a preliminary route): from the tanks the pipeline  
 1837 rises to a height of 6 meters for the passage over the road, then along the wall of the building 17, room  
 1838 140/1, enter the room and bring it to the cryogenic plant. The route has a system of safety devices, to  
 1839 ensure safe operation.

1840 The discharge of gaseous nitrogen is carried out according to the principle of the shortest route with exit  
 1841 to the atmosphere. The discharge pipelines's diameter is 70 mm. Energy consumption of the system is  
 1842 2 kW.

Table 5.22: Main technical parameters of the cryogenic storage tank.

p.	Operating parameters	Value
1	Overall volume	20 000 l
2	Maximum daily evaporation rate depending on pressure 100 kPa and ambient temperature 15 ° C	0.17 %
3	Maximum outlet flow rate (nitrogen)	600 Nm <sup>3</sup> / h
4	Maximum operating pressure	1.8 MPa
5	Operating pressure range	From 1.2 bar to 4.0 bar
6	Minimum permissible wall temperature (inner vessel)	77 K
7	Maximum pressure in vacuum space at T=293 K	10 Pa
8	Interval of repair / regulatory work of the plant	Not more than once a 7 years.

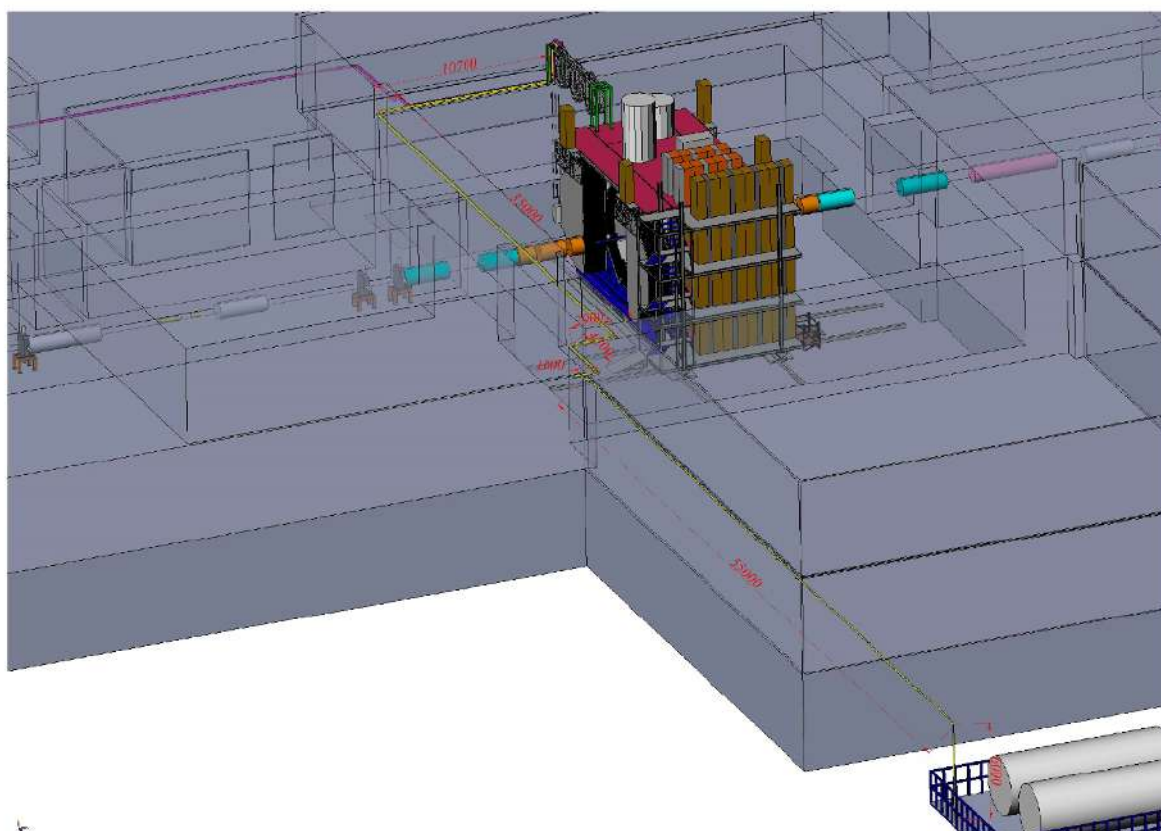


Figure 5.48: Tracing cryogenic pipelines of nitrogen flow.

### 1843 4.3 Auxiliary systems

1844 Vacuum subsystem provides maintenance of discharged medium in isolation volumes of the cryogenic  
 1845 plant, input cryostat and SC coil cryostat. Maximum pressure value in the isolation volumes at 293 K  
 1846 (before start of cooling) is  $1 \times 10^0$  Pa, maximum pressure value at 4.5 K (after cooling) for the cryogenic  
 1847 plant is  $1 \times 10^{-3}$  Pa, for inlet cryostat and SC coil cryostat is  $1 \times 10^{-5}$  Pa.

1848 The subsystem includes several types of vacuum pumps: rotary vane pumps, Roots pumps, diffusion  
 1849 vapor pumps and turbomolecular pumps. The subsystem equipment is located on the technological  
 1850 platform of the detector SPD. The total power consumption of the subsystem is 14 kW.

1851 Pneumatic valves and valves are used to control technological processes of the cryogenic system, their

Table 5.23: Costs and required equipment capacity

p.	Name of system	Cost, k\$	Power consumption, kW
1.1	Cryogenic plant (JINR option)	3 000	2
1.2	Cryogenic plant (Novosibirsk option)	3 330	2
2	Helium pipeline	500	-
3	Nitrogen system	1 500	2
4	Vacuum subsystem	500	14
5	Pneumatic subsystem	50	3
6	Cryogenic system control	500	2
	Total (JINR option)	6 050	23
	Total (Novosibirsk option)	6 380	23

1852 stable operation is ensured by the ordering of gas. The ordered gas subsystem has the following char-  
 1853 acteristics: working pressure 6 bar, working gas – dry air. The system includes: air screw compressor,  
 1854 receiver, moisture separator and various fittings (valves and reducers). Power consumption of the sub-  
 1855 system is 3 kW.

1856 The cryogenic system is controlled by means of data acquisition from all related subsystems (cryogenic  
 1857 unit, helium pipelines, nitrogen system, pneumatic system, vacuum system and data from SC coil control  
 1858 system). Figure 5.49 presents a block diagram of cryogenic control system. The control system has  
 1859 automatic circuits with which the following steps are carried out: preparation, cooling of the SC coil,  
 cryostatting at workloads, and heating.

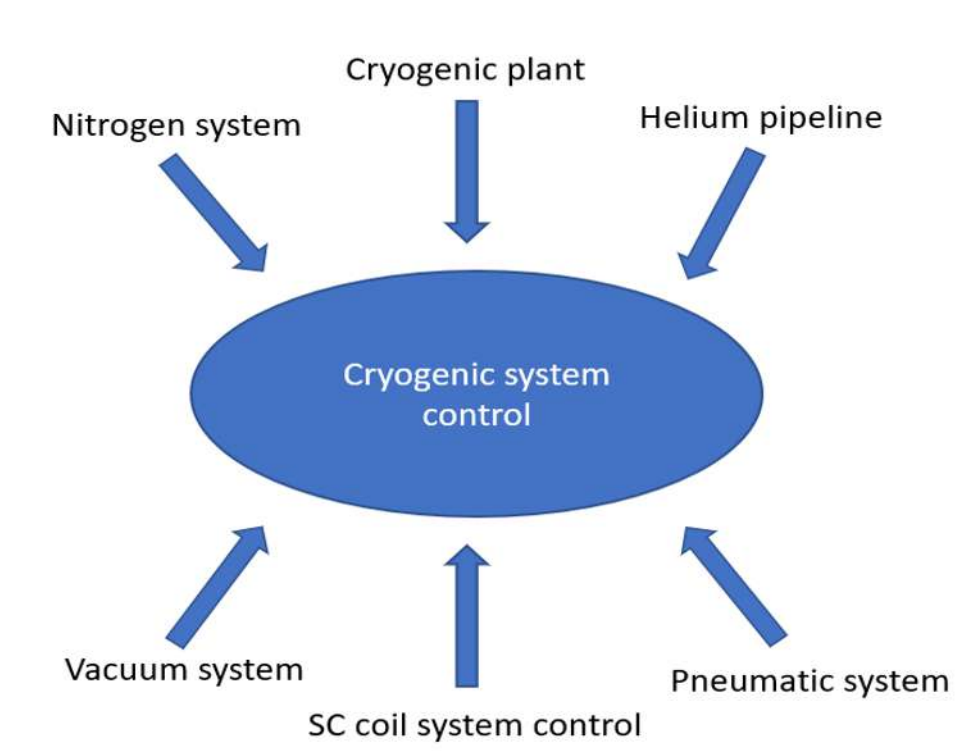


Figure 5.49: Tracing cryogenic pipelines of nitrogen flow.

1860

#### 1861 4.4 Cost estimate

1862 The cost of the equipment described above and the required capacity are presented in Tab. 5.23.

## Chapter 6

# Electromagnetic calorimeter

### 1 Electromagnetic calorimeter concept

The electromagnetic calorimeter (further calorimeter) should meet the criteria imposed by the physical goals of the SPD [19] experiment of various nature and importance. The most important criteria arises from the physical requirements for the measurement accuracy of energies, impact positions, and timing of photons and electrons. The technological possibilities of modern experimental physics should be taken into account when choosing the calorimeter setup. Cost factors should be considered also to ensure the feasibility of the project. High multiplicity of secondary particles leads to the requirements of high segmentation and high dense of absorber's medium with a small Moliere radius. It is required in order to have a sufficient spacial resolution and a capability to resolve overlapping showers. The transverse size of the calorimeter cell should be of the order of the Moliere radius. A reliable reconstruction of photons and neutral pions is possible only for small a overlap of showers. Occupancy should not exceed 5%, in order to make possible an efficient photons reconstruction with high precision. The SPD experiment imposes the following requirements on the calorimeter characteristics:

- reconstruction of photons and electrons in the energy range from 50 MeV to 10 GeV;
- energy resolution for the above-mentioned particles:  $\sim 5\%/\sqrt{E}[\text{GeV}]$ ;
- good separation of two-particle showers;
- operation in the magnetic field;
- long-term stability:  $2\div 3\%$  in a six-month period of data taking.

The energy range requirement follows from the kinematic range of secondary particles, which are produced in a collision of protons with energy up to 27 GeV and emitted into  $4\pi$  solid angle. Good energy resolution is required for the identification and quantitative measurement of single photon and neutral pion energies. Good two-particle separation is needed to separate photon showers from the  $\pi^0$  decay in order to suppress background events in measurements with prompt photons. Long-term stability is necessary for polarization measurements featuring  $\pi^0$  reconstruction in the calorimeter, especially in the end-caps. Calorimeter instability may result in false asymmetry values. While it is essential to meet the physics requirements imposed on the calorimeter design, one should also take into account the cost estimate and the technical feasibility when choosing its granularity, because a larger number of cells leads to higher costs of manufacturing and readout electronics.

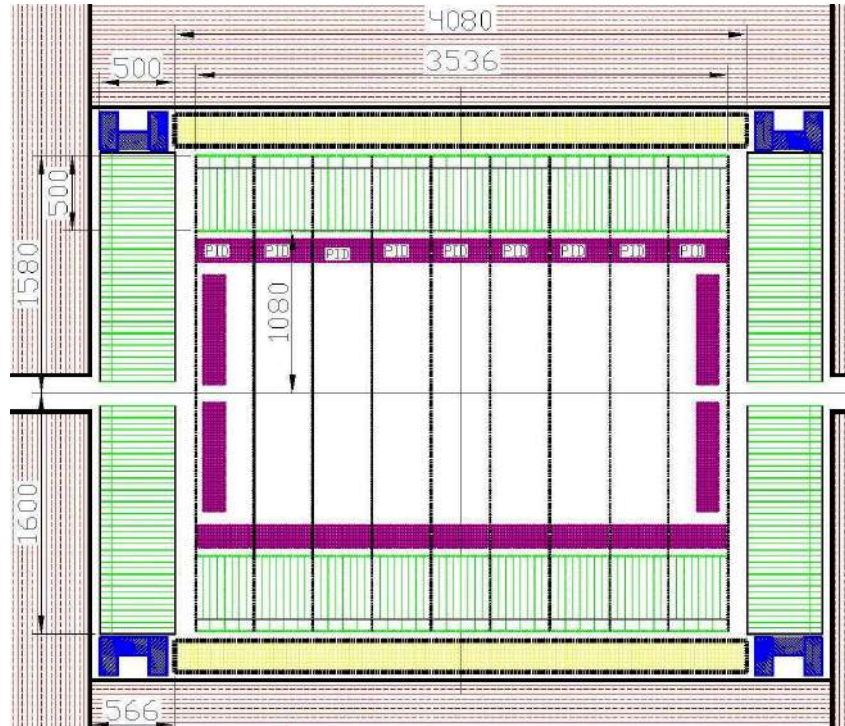


Figure 6.1: Barrel and end-cap parts of the calorimeter (green), side view. Purple – PID, yellow – cryostat, red – muon RS, blue – the frame for the end-caps.

## 2 Overview of the SPD calorimeter

The SPD electromagnetic calorimeter is placed between the cryostat with magnet coils and the Particles Identification Detector (PID), as shown in Fig. 6.1. The calorimeter consists of a barrel and two end-caps, covering a  $4\pi$  solid angle. The outer dimensions of the calorimeter are determined by the inner size of the cryostat. The thickness of the calorimeter is determined by the required thickness of the active part and the size of the readout block consisting of a photodiode and the amplifier boards, as well as by the size of the flexible part of the fibers. For an efficient absorption of electrons and photons with energies up to 10 GeV, the calorimeter thickness, which is defined by the number of sampling layers, should be at least  $17 \div 20 X_0$  in terms of radiation lengths  $X_0$ .

For the sampling structure of 190 layers of 1.5-mm polystyrene scintillator and 0.5-mm lead, the length of the active part is 380 mm, which corresponds to  $17.6 X_0$ . The flexible parts of the fibers take up to 8 cm. The transverse size of the calorimeter cell should be on the order of the effective Moliere radius of the calorimeter medium, which is, in its turn, defined by the scintillator-to-lead sampling ratio. The selected structure has a Moliere radius of 5.8 cm. The separation efficiency of two photons with energies from 200 MeV to 500 MeV depends on the cell size and reaches a plateau at a cell size of 40 mm, as it was determined in the MC simulation. Therefore, we have selected  $\sim 40$  mm cell granularity for both the barrel and the end-caps. The cells in the barrel part of the calorimeter have a trapezoidal shape in the azimuthal direction to minimize the gaps between the modules. The vertex angle of the trapezoid equals  $1.87^\circ$ .

### 2.1 Barrel

A schematic drawing of the calorimeter barrel part is shown in Fig. 6.1. Its transverse size is limited by the cryostat and PID. The barrel part is composed of the cells of trapezoidal shape in the azimuthal direction with a vertex angle of  $1.87^\circ$ . The front size of one cell is equal to 34 mm. In the direction

1916 along the beam axis the cell size is equal to 48 mm. A schematic drawing of the calorimeter barrel part  
 1917 is shown in Fig. 6.2 (a), an isomeric calorimeter view is shown in Fig. 6.2 (b). The barrel consists of 44  
 1918 annular layers, located one after another along the beam axis. Each layer of the calorimeter's barrel is  
 1919 composed along the  $\phi$  angle of 96 modules (4 cells per module). The design of the modules is described  
 1920 in more detail in Section 6.3. Every four layers of the calorimeter barrel are grouped, forming a ring  
 1921 containing 384 modules weighting 4 tons. The ring is made up of two half-rings to facilitate moving and  
 1922 handling at installation. Four layers are combined into a single block using 2 mm thick stainless steel  
 1923 sheets, which finally determine the gap between the layers. Subsequently, the half-rings are combined  
 1924 into a single ring and mounted on two rails fixed to the cryostat inner side, as shown in Fig. 6.3. The  
 1925 calorimeter ring is divided into 24 sectors by the angle  $\phi$ , thus forming a cluster of 64 cells which are  
 1926 read by one ADC, as shown in Fig. 6.2 (b). The calorimeter barrel is composed of 9 rings, as shown in  
 1927 Fig. 6.3. In total, there are 13824 cells with the weight of 36.41 tons.

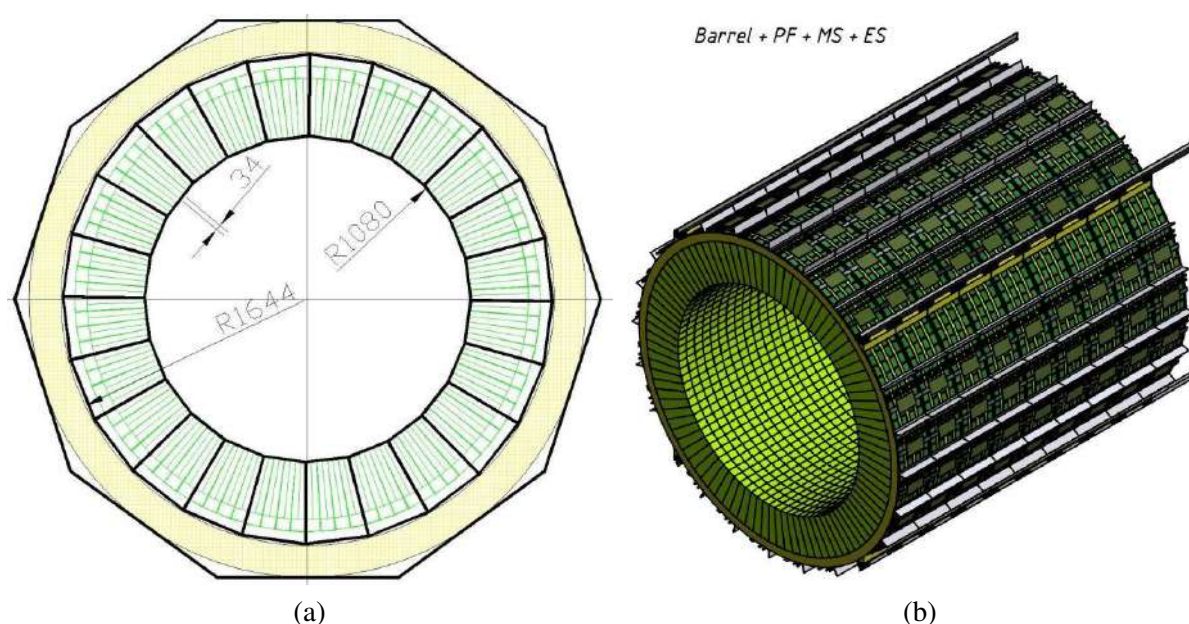


Figure 6.2: Schematic drawing (a) of a cross-section of the barrel part of the calorimeter. It is sectioned into 192 cells azimuthally, with a vertex angle of  $1.87^\circ$ . All dimensions are in millimeters. The isometric view (b) shows an assembled barrel part.

1928 Bias voltage for all 1536 cells of one ring is provided by 96 front end-cards (FE-boards), and data  
 1929 acquisition from all these cells is provided by 24 pcs. of 64-channel ADC boards. All of 96 pcs. of  
 1930 FE-boards, intended for one ring bias voltage, are controlled and powered by one HV module. See more  
 1931 details about related electronics below in Sections 6.5, 6.6. The HV control box is located outside of  
 1932 the barrel. It can be remotely placed at a distance up to 100 meters from the calorimeter. All 96 pcs.  
 1933 of FE-boards of one ring are connected to one HV control box by one flat cable of 5-pair twisted wires.  
 1934 FE-cards are mounted directly on the calorimeter module together with scintillator light sensors MPPCs.  
 1935 The power supply concept of ADCs and FE-boards is shown in Table 6.3.

1936 ADC and cable traces are located along the surface of the ring, as shown in Fig. 6.4. A free space of  
 1937  $60 \div 80$  mm between the cryostat and the top of the calorimeter should be provided for the placement of  
 1938 ADC and cable traces. This space is also required for the air flow that cools the ADCs. Air flow must be  
 1939 forced from outside of the calorimeter to avoid overheating. The rails for fastening of the ECAL's barrel  
 1940 inside of the cryostat are mounted in this gap also.

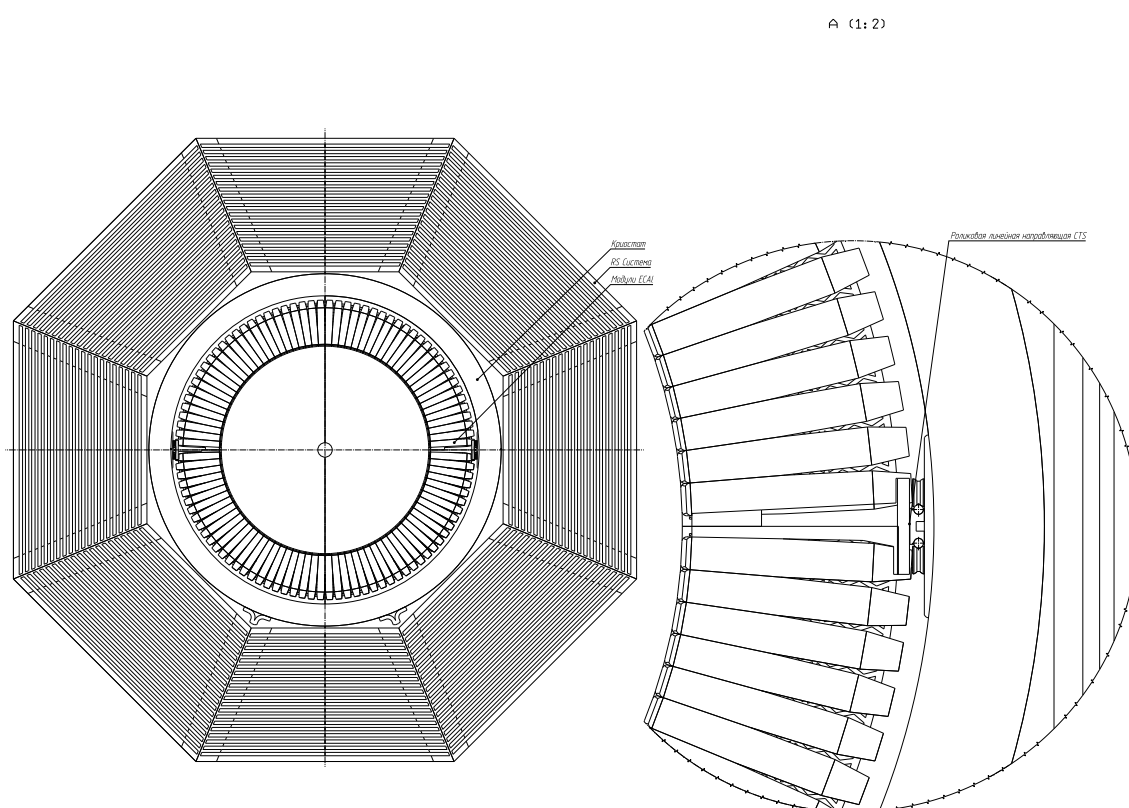


Figure 6.3: The rails to ECAL support and fastening to the cryostat inner side. Two roller trays support each calorimeter ring. There are 9 such rings installed inside of cryostat. One ring weights about 4 tons.

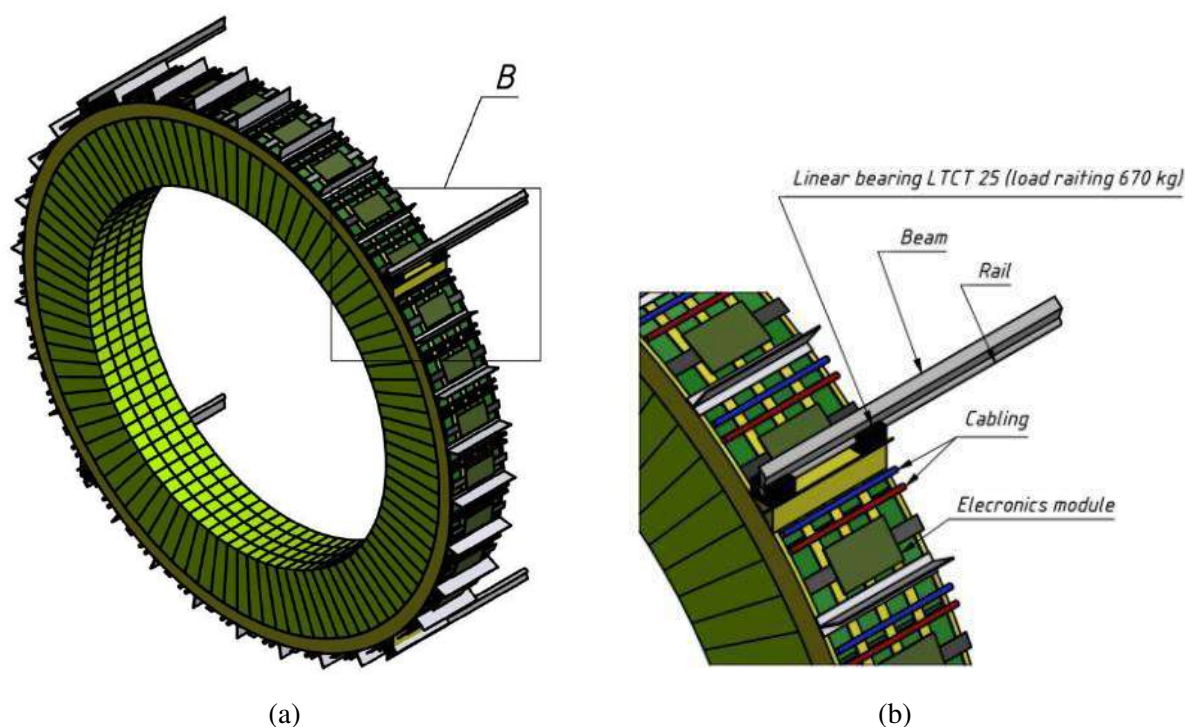


Figure 6.4: The isometric view of one ECAL barrel ring (a) and supporting rails are shown (b). Electronics (ADC) are located according to calorimeter clusters.

## 1941 2.2 End-caps

1942 Each end-cap (one is shown in Fig. 6.5) consists of 4576 cells, grouped by 64, forming 72 clusters. All  
 1943 64 cells of each cluster are connected to 4 pcs. of 16-channel FE-boards for MPPC's bias voltage control  
 1944 and their readout is provided by one ADC. A complete list of ECAL's main components – ADC, FE,  
 1945 HV, MPPC, etc. is presented in Table 6.2. The cell cross-section is  $40 \times 40 \text{ mm}^2$  and the length is 500  
 1946 mm along the beam. The end-cap has the absorber length equal to  $17.6 X_0$ . The weight of one end-cap  
 1947 is 10.1 tons and for two parts 20.2 tons, respectively, as it is shown in Table 6.1. In total, there are 9152  
 1948 cells in both end-caps. There is a hole for the beam pipe in the center of each end-cap. The hole has a  
 1949 size of  $320 \times 320 \text{ mm}^2$ , which is equivalent to 64 cells.

1950 The end-cap is mounted in the frame that supports it and shapes its geometry. The frame is installed  
 1951 directly on the barrel RS, as shown in Fig. 6.5. There is a gap about 6 cm between the end-cap of  
 1952 the RS and calorimeter's end-cap for the ADC's placement and cable routes (Fig. 6.1). This gap is also  
 1953 necessary for air circulation of the ADC cooling.

## 1954 3 Design of the calorimeter module prototype

1955 The first version of the module, which was described in CDR of SPD in 2020 and published in [20], had  
 1956 a sampling structure of 220 layers of 1.5 mm and 0.3 mm scintillator and lead respectively. This version  
 1957 had the absorber length of  $12.6 X_0$  and a Moliere radius equal to 7.6 cm. The second (new) version of  
 1958 the module, which was made for testing purposes, consisted of 190 alternating layers of polystyrene  
 1959 scintillator and lead with a thickness of 1.5 mm and 0.5 mm, respectively. The new version of the  
 1960 modules with 190 layers of scintillator and lead has a shorter length along the absorbed particles path  
 1961 (48.8 cm instead of 58 cm), but has a greater absorption quality of  $17.6 X_0$  and a smaller Moliere radius of  
 1962 5.8 cm. The lead plates are intended to absorb the particle energy and develop an electromagnetic shower,



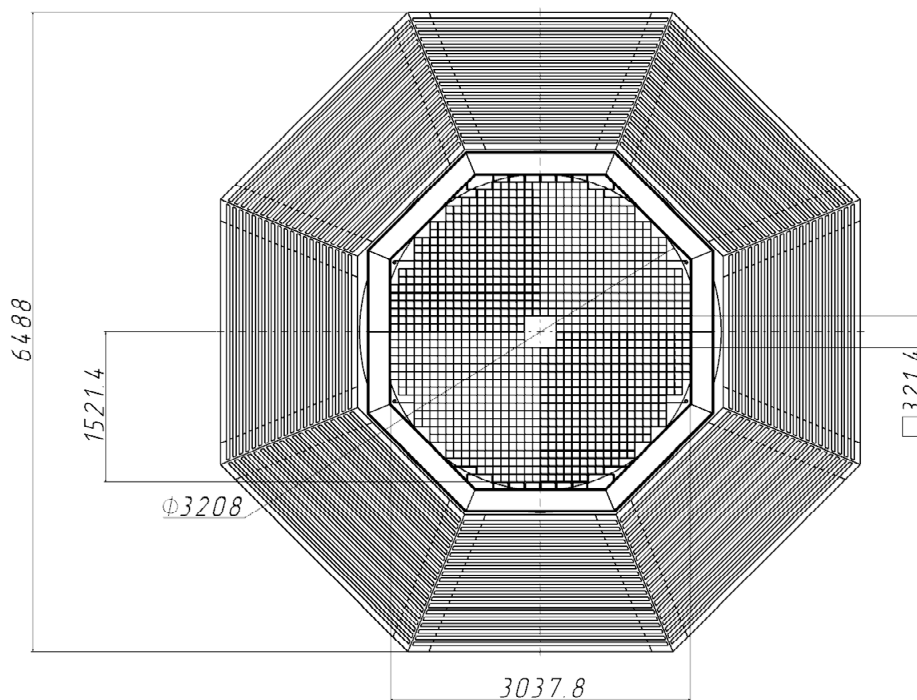


Figure 6.5: The end cap-part of the calorimeter in the frame, installed in RS. One end-cap consists of 4608 cells with a total weight of 11.1 tons. The holes of size  $320 \times 320 \text{ mm}^2$  for the beam pipe can be seen in the centers of the end-caps. All dimensions are in millimeters.

1963 whereas the scintillator plates produce an amount of light proportional to the energy of the particles. The  
 1964 properties of the absorber and the scintillator define the Moliere radius, which is equal to 5.8 cm for the  
 1965 selected structure [21]. The energy resolution for 1 GeV photons is assumed to depend on the calorimeter  
 1966 sampling fraction and is expected to be  $\sim 5\%$  [22]. The scintillator plates are made of polystyrene beads  
 1967 with an added luminophore admixture of 1.5% p-Terphenyl and 0.05% POPOP ( $\text{C}_{24}\text{H}_{16}\text{N}_2\text{O}_2$ ) [23, 24].  
 1968 It has scintillation time of about 2.5 ns and light output of 60% of anthracene, which are good results. The  
 1969 radiation hardness of the scintillator is sufficient for radiation doses up to about 10 Mrad ( $10^5 \text{ Gy}$ ), which  
 1970 is important for operating the calorimeter in the radiation field of secondary particles in the vicinity of  
 1971 the interaction point. The luminophore admixtures re-emit the energy of excitations in polystyrene in  
 1972 the form of visible light. The first admixture (p-Terphenyl) emits light with a wavelength of maximum  
 1973 emission at 340 nm. This light is absorbed by the second admixture (POPOP) and is re-emitted into a  
 1974 spectrum with a wavelength of maximum emission of 420 nm, which is seen as a light of blue glow. The  
 1975 light from the scintillator plates is gathered using wavelength shifting fibers (WLS) [25]. Fibers of type  
 1976 Y-11 manufactured by KURARAY are used.

1977 The fibers absorb the light from the POPOP and re-emit it into a spectrum with a wavelength of maximum  
 1978 emission of 490 nm. Thirty six WLS fibers go along each cell, gather in one bundle and transmit light  
 1979 to one multi-pixel  $6 \times 6 \text{ mm}^2$  photodiode (multi-pixel photon counter, or MPPC). The schematic module  
 1980 drawing is shown at Fig. 6.6 (a). The active part of the module is 380 mm and the total module length is  
 1981  $\sim 490 \text{ mm}$  without MPPC board. A single module consists of 4 cells with 190 layers of the scintillator  
 1982 and the absorber with a thickness of 1.5 mm and 0.5 mm, respectively. The period of the structure is  
 1983 set to 2 mm in order to avoid optical contact between the lead and the scintillator, and because of the  
 1984 connection technique involves special "Lego" spikes. Four bundles of fibers for guiding the light to the  
 1985 MPPC can be seen on the photo in Fig. 6.6 (b). Two modules with different sampling structure are shown  
 1986 at Fig. 6.7. These modules have different lengths due to differing number of layers – the first version

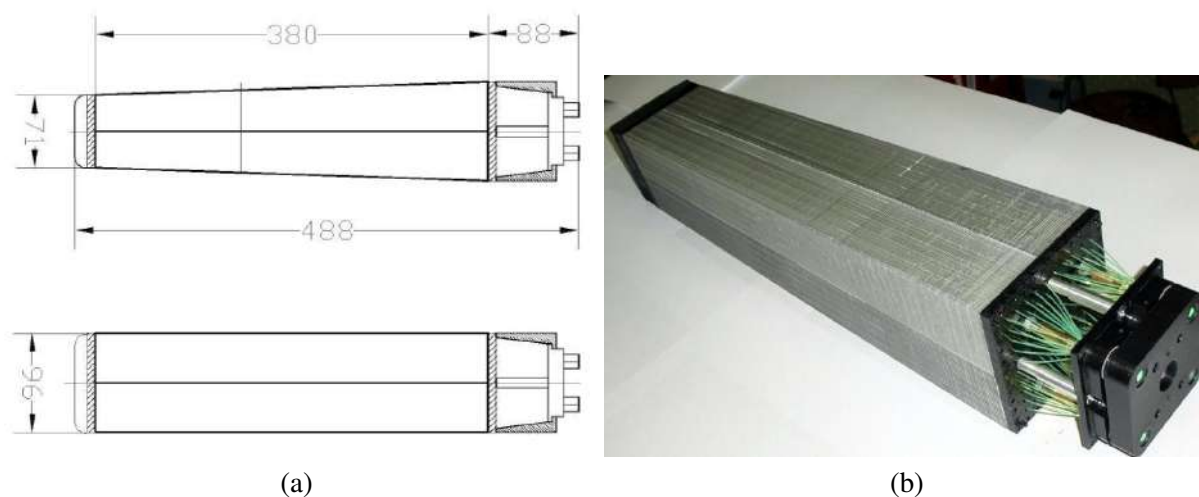


Figure 6.6: ECAL module drawing (a) and photo (b) without light shielding cover.



Figure 6.7: Two calorimeter modules covered in light isolation paper are shown in this photo. The modules have different lengths due to a different number of layers (190 and 220) and a different absorber thickness of 0.5 and 0.3 mm, respectively.

1987 with 220 layers and the second version with 190 layers, and a different absorber thickness of 0.3 mm and  
 1988 0.5 mm, respectively. The length of the shortest one (second version) does not exceed 500 mm.

## 1989 4 Scintillator production

### 1990 4.1 Injection molding technology

1991 As it was mentioned in detail in Section 6.3, calorimeter employs polystyrene scintillator plates from  
 1992 Polystyrene with an added luminophore admixture of 1.5% p-Terphenyl and 0.05% POPOP (C<sub>24</sub>H<sub>16</sub>N<sub>2</sub>O<sub>2</sub>)  
 1993 [23, 24]. Scintillation plates for calorimeter prototypes were manufactured by injection molding tech-  
 1994 nology at the pilot plant of IHEP [26]. Scintillation material of this type has been successfully used in  
 1995 calorimeters for the last 20 years. It has a high radiation hardness (about  $10^7$  rad =  $10^5$  Gy), a good



Figure 6.8: Thermo plastic injection molding machine, general view.

1996 light output (60% of anthracene), a fast decay time (1.2 ns), a high transparency for blue light (420 nm)  
1997 with attenuation length  $\sim 60$  cm. The injection molding technology requires a special machine (Fig. 6.8)  
1998 and a matrix form (Fig. 6.9) for scintillation plates production with given dimensions. Thermo plastic  
1999 injection molding machines are a standard series of injection molding machines designed to perform  
2000 most typical tasks that do not require the use of special materials or particularly high requirements for  
2001 molded products. These injection molding machines have incorporated the most reliable, time-tested  
2002 and effective solutions. The production procedure is automatic and allows a production rate of about one  
2003 cycle per one minute (4 tiles). Granulated Polystyrene PSM-115 [27] with dopants (1.5% Pt-Terphenyle  
2004 [23] and 0.05% POPOP [24]) is used for scintillator production. All used components are pre-dried and  
2005 then mixed in special mixers. Then the prepared mixture is fed into the receiver of the injection molding  
2006 machine.

## 2007 4.2 Matrix form

2008 One of the important points is the molding press-form for the scintillator production. It should be built  
2009 of high-precision components, made of high-quality materials (see Fig. 6.9 (a)). The number of molding  
2010 cycles should be in the order of one million to produce 4 million plates required for the SPD calorimeter.  
2011 Figure 6.9 shows 4 pcs. of scintillator plates coming out of the injection machine. Each injection cycle  
2012 for 4 plates takes one minute. The total number of SPD calorimeter scintillator plates is about 4,000,000  
2013 pieces with a total weight of about 15 tons.

## 2014 4.3 Time estimate for calorimeter modules production

2015 Taking into account that one injection molding machine cycle is one minute and with two molds running  
2016 24 hours a day, a total of 583 days are needed to produce the required amount of the scintillator and  
2017 absorber tiles. Considering 273 working days per year, production process of the tiles will take about 2  
2018 years. Assembly of the calorimeter modules at the rate of 10 modules per day allows to complete this  
2019 process within 2.4 years, as it is shown in Table 6.5. In order to produce the SPD calorimeter by 2030,  
2020 it is necessary to manufacture components and assemble modules in parallel.

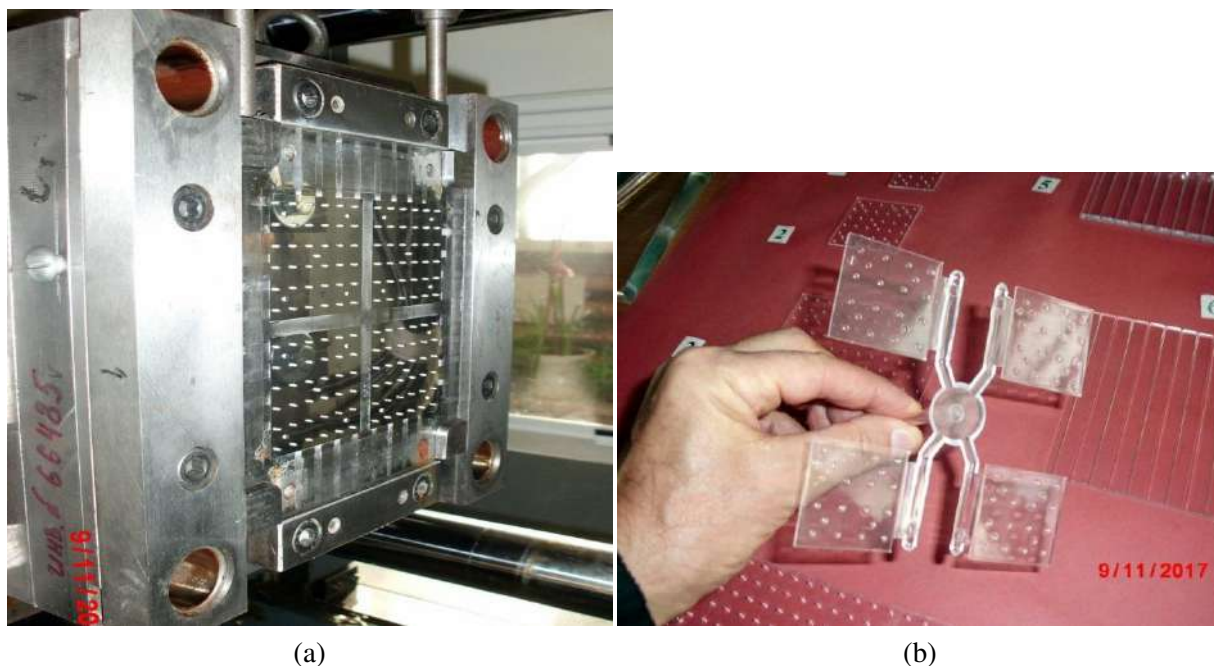


Figure 6.9: a) 4-set matrix for scintillator production; b) The scintillation plates released from the molding machine, details of the molding system are visible.

## 5 Multi-pixel photodiodes

All of the MPPCs that are used in this prototype have the same size of  $6 \times 6 \text{ mm}^2$ . The S13360-6025 [28] series has the best response speed, low capacitance and a large number of pixels, but the largest temperature coefficient of  $K_t \sim 0.054 \text{ V/}^\circ\text{C}$ . The temperature coefficient represents a linear dependence of breakdown voltage on temperature. Temperature dependence of MPPC's breakdown voltage leads to MPPC's gain variation, if this temperature dependence is not compensated. To achieve calorimeter's stability of about 2%, one needs to ensure temperature stability of the surrounding environment, or use the breakdown voltage compensation scheme:

$$U_{OP}(T) = U_{BR} + \Delta U + (K_t \times \Delta T), \quad (6.1)$$

where:  $U_{OP}$  and  $U_{BR}$  are MPPC bias voltage at temperature  $T$  and MPPC's breakdown voltage at device characterization temperature, respectively.  $\Delta U$  is a given over-voltage and  $\Delta T = T - 20^\circ\text{C}$  is a deviation of the current temperature ( $T$ ) from temperature selected by the compensation program, typically  $20^\circ\text{C}$ . MPPCs of the S14160-6050 series have a higher photodetector efficiency but fewer pixels, which is worse in terms of the dynamic range. This series has a small temperature coefficient. An optimal solution would be usage of MPPCs with properties similar to the S13360-6025 or S14160-6050 series but with a smaller pixel size of  $15 \div 20 \mu\text{m}$ , i.e. larger amount of pixels, which would make them more suitable for the calorimeter. Four MPPCs are surface-mounted on a circuit board, as it is shown at Fig. 6.10. A thermistor is also installed on the board to measure the photodiode's temperature. The circuit board is attached to a module in such a way that the photodiodes are located exactly opposite the ends of fiber bundles. There is no optical contact between the photodiode and the WLS, there is an air gap of about  $0.1 \text{ mm}$  instead. Optical grease is not used in order to avoid instability in the conditions of light guiding. A light insulating basket made of black plastic is installed above of the circuit board.

The MPPC boards are connected to the amplifier / bias control board (FE-board) (Fig. 6.11 (a)) with up to

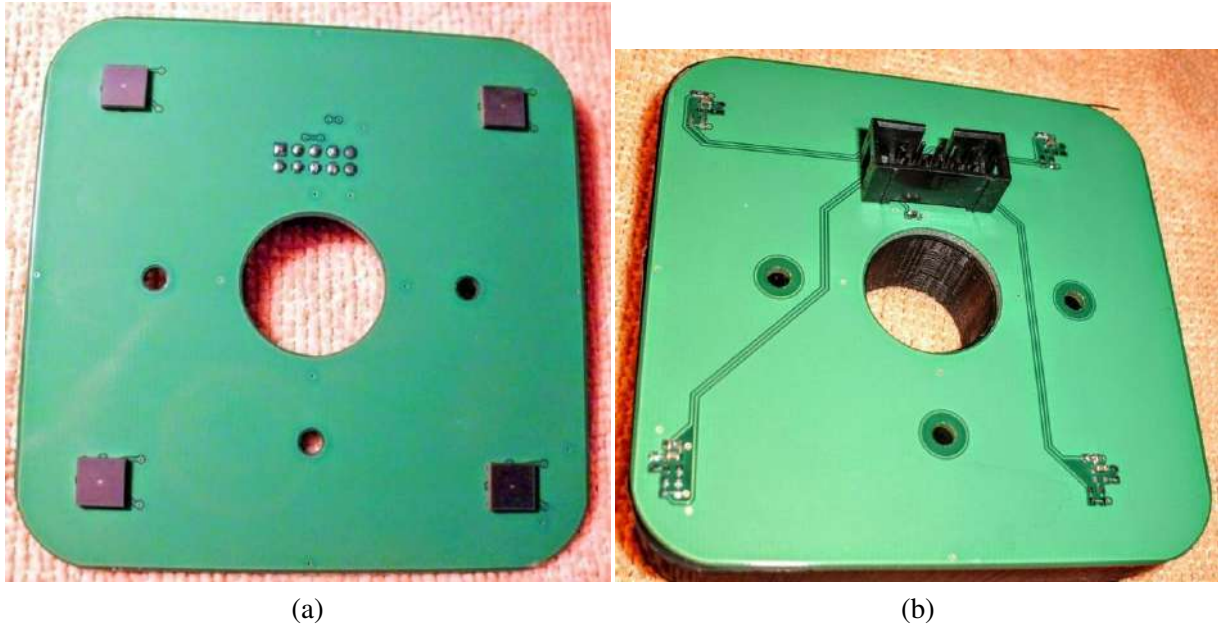


Figure 6.10: Printed circuit board with 4 MPPC diodes: front (a) and back (b) sides.

2043 1-meter of flat 5-pair twisted-pair cable. Four wires transmit signals from four MPPCs to the amplifiers  
 2044 of FE-board. One wire is used to provide regulated common bias voltage to all MPPCs on the board  
 2045 (up to  $\sim 55$  V) and another one to connect the thermistor for local temperature measurement of MPPCs.  
 2046 Output signals of each MPPC are transmitted via twisted pairs of wires (signal/GND). Small regulated  
 2047 individual reverse bias voltage can be applied by FE-board on signal wires of each MPPC in the range  
 2048 from 0.0 to  $\sim 3.0$  V for individual adjusting of bias voltage. This way, the bias voltage of each MPPC can  
 2049 be individually and precisely trimmed in a small range with a 10-bit precision (i.e.  $\sim 3$  mV step) in order  
 2050 to take into account and compensate for the possible variations of individual parameters of each MPPC.  
 2051 FE-board provides hardware control of regulated MPPC's bias voltage and also amplifies MPPC's signals  
 2052 and converts them to a differential type, which is required by the ADC board. Calculations required for  
 2053 the bias voltage compensation with temperature are performed at a software level by the control PC,  
 2054 taking into account the local temperature measured by the thermistor installed on the MPPC's circuit  
 2055 board. This approach allows calorimeter operation without special measures for MPPC's temperature  
 2056 stabilization. Signal stability on the order of 1% was achieved during measurement over an extended  
 2057 period of time with the usage of such technique.

## 2058 **6 MPPC readout and high voltage control**

### 2059 **6.1 Analog-to-digital converter (ADC)**

2060 The readout electronics consists of a 64-channel ADC board – an analog-to-digital converter ADC-64  
 2061 (Fig. 6.11 (b)). The ADC continuously performs simultaneous samples on all 64 input channels with  
 2062 a fixed frequency and provides a full digital representation of an input signal time-shape. Samples are  
 2063 done at a 64-MHz frequency, which corresponds to the sampling period of 15.625 ns. Each sample is  
 2064 digitized with a 12-bit conversion. At present, there is an ADC-64ECal modification, which improves  
 2065 digitization up to 14-bit and significantly extends the dynamic range of the measured amplitudes. The  
 2066 new ADC-64ECal [29] modification also allows operation in strong magnetic fields, which is necessary  
 2067 for experiments at the NICA accelerator complex.

2068 The ADC-64ECal power consumption is about 13 W per one 64-channel board, i.e.  $\sim 200$  mW/ch.

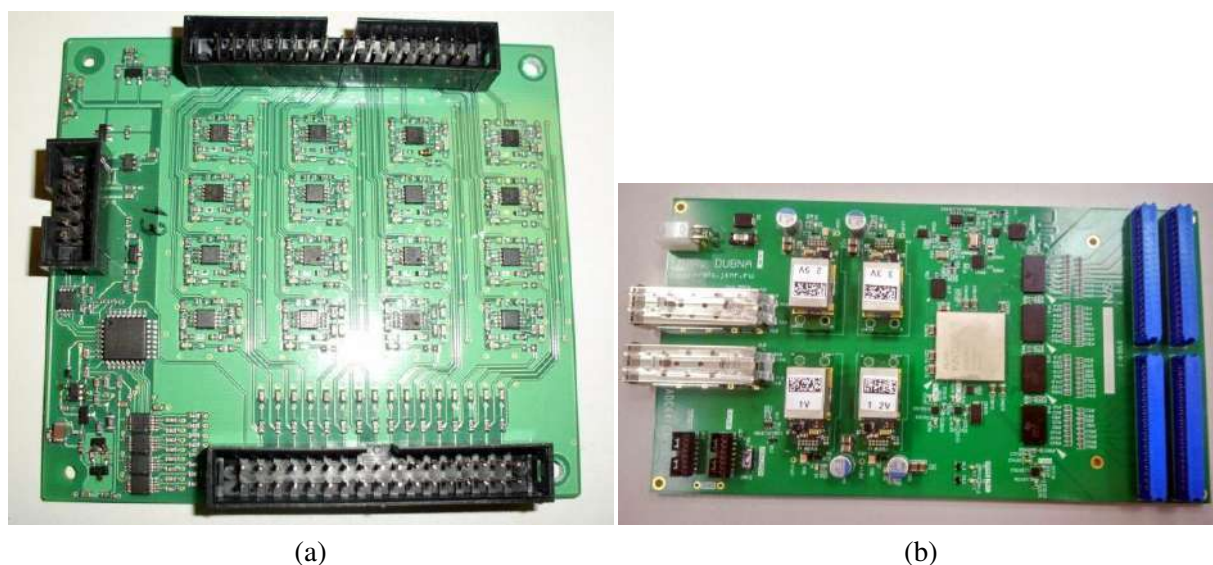


Figure 6.11: (a) 16-channel amplifier / bias control board (FE-board). (b) ADC-64ECAL digitizer. The ADC-64ECal power consumption is about 13 W per one 64-channel board.

2069 ADC's total power consumption is shown in Table 6.3. It is equal to 2.8 kW for the barrel and 0.9 kW  
 2070 for the calorimeter end-cap. the ADC card will be located directly on the calorimeter to reduce signal  
 2071 noise and reduce the cabling bundles between ADC and data collectors. ADC provides two Ethernet  
 2072 interfaces (shown in Fig. 6.11 (b)): one for data transfer to a higher level of data acquisition system,  
 2073 and another one for time synchronization (White Rabbit technology is employed), which provides sub-  
 2074 nanosecond accuracy.  $50\ \Omega$  coaxial input can be used as external trigger for readout synchronization.  
 2075 The ADC can also operate in the streamer mode due to a dedicated firmware.

## 2076 6.2 Front-end amplifier

2077 the Front-end (FE) electronics will be located directly on the calorimeter. Small path of the analog signal  
 2078 to FE means less signal distortion and pickup noise. FE electronics card with an 16-channels amplifier /  
 2079 bias control is shown in Fig. 6.11 (a). It is used to:

- 2080 – control the MPPC's bias,
- 2081 – amplify MPPC's output signals,
- 2082 – convert them to a differential type and transmit them to the analog inputs of ADCs (Fig. 6.11 (b)).

2083 Each FE-board can service up to 4 pcs. of MPPC boards (Fig. 6.10). The FE-board and the MPPCs  
 2084 must be located close to each other, therefore they will be placed on the same printed circuit board. The  
 2085 FE-board has a power consumption of about 33 mW, i.e.  $\sim 2$  mW/ch., and their total power consumption  
 2086 is  $\sim 1.4$  kW for the whole calorimeter.

## 2087 6.3 High voltage system

2088 All required power supply voltages for FE-boards (High voltage, required for MPPC's bias, and Low  
 2089 voltage, required for internal circuits of FE-boards) are supplied from the specially designed HV control  
 2090 power box [30], which is shown in Fig. 6.12. The HV control box can provide the required power supply  
 2091 for up to 127 pcs. of FE-boards, which are connected in parallel on a 10-wire flat cable. The HV control



Figure 6.12: Control power box (HV) for MPPC's bias voltage.

2092 box has Ethernet control from outside. The HV control box communicates with FE-boards by the RS-  
2093 485 interface for MPPC's bias voltage control and temperature feedback. The flat cable length can be  
2094 over 100 meters. Therefore, this box can be installed outside of the calorimeter at a distance of up to 100  
2095 meters. The consumed power of this unit is up to 100 watts. Taking into account that 20 such units are  
2096 needed for the calorimeter, their total consumption is up to 2 kW (Table 6.3).

#### 2097 **6.4 LED generator**

2098 To make a precise calibration of each ECAL channel and for the continuous monitoring of channel  
2099 amplification a LED generator has been designed [31] and built. The main requirement for this device is  
2100 its stability. Light intensity variation should be below 1%. To reach such stability and to reduce residual  
2101 variations of LED light intensity, the feedback loop has been implemented on the device. A pin diode  
2102 has been located on the LED back side. Light from the LED back side is detected by the pin diode  
2103 and analyzed by control circuits to organize a feedback control and improve LED's stability. Light from  
2104 the LED front side has a high luminosity and can be distributed by the optical fiber light guides to a  
2105 large number of calorimeter cells. One such generator can supply light for up to 100 channels with the  
2106 intensity of about 1000 photoelectrons, which is enough to provide MPPC's gain control and sensitivity  
2107 monitoring. This LED control system was used in the test setup, shown in Fig. 6.13, for monitoring  
2108 long-term stability during data-taking on cosmic rays.

#### 2109 **6.5 Slow-control system**

2110 The main objectives of the slow-control system (SC) are:

- 2111 – operating equipment parameters control;
- 2112 – monitoring of low and high-voltage power supplies;
- 2113 – recording of slow-control commands and data;
- 2114 – notification about problems (alarms);
- 2115 – recording of LED signals for the long-term stability check.

2116 High voltage (HV) has been designed especially for the MAPD-based devices and is part of the slow-  
2117 control system. Specific points of HV are:

- 2118 – multichannel ( $\sim 30\,000$  channels);
- 2119 – very precise voltage setting for each channel;
- 2120 – need for voltage correction depending of temperature of MAPD;
- 2121 – temperature control for the ADC boards.

## 2122 **7 Cosmic ray test results**

### 2123 **7.1 Energy resolution**

2124 A test setup was made from four calorimeter modules consisting of 16 cells with a cross-section of  
2125  $55 \times 55 \text{ mm}^2$  and then tested on cosmic rays. In this prototype, light detectors were based on MPPC  
2126 types S13360-6025 with 25 micron pixel pitch. For testing on cosmic rays, a small setup of 4 modules  
2127 (each  $11 \times 11 \text{ cm}^2$ ) with the total cross-section of  $22 \times 22 \text{ cm}^2$  was used (Fig. 6.13). The cells,  $55 \times 55$   
2128  $\text{mm}^2$  each, are assembled in a  $4 \times 4$  setup. The modules are placed vertically, while the direction of  
2129 the registered cosmic rays is determined by trigger counters. Trigger counters are scintillator detectors  
2130 based on multi-pixel photodiodes of FC6035 type and size  $6 \times 6 \text{ mm}^2$ . All photodiodes of the counters  
2131 were connected to a coincidence circuit to make a trigger for the ADC for cosmic rays events selection.  
2132 Auxiliary trigger signals from the generator which controls the LEDs were also logically added (by the  
2133 "or" function) to the cosmic rays trigger signals. LEDs were used for control and calibration of the  
2134 calorimeter cells, estimations of the light yield, and for the long-term stability check. Data acquisition  
2135 was conducted by the 64-channel ADC board, similar to the one described in Section 6.1 with intended  
2136 software usage from the ADC developer [29]. During a data-taking period of 5÷6 days, statistics on the  
2137 order of million events was obtained. The setup allows one to measure energy depositions and trajectories  
2138 of cosmic ray particles. Relativistic muons with energy above 250 MeV pierce through the calorimeter  
2139 and form a peak in the deposited energy spectrum. In order to select straight tracks of the particles, which  
2140 pass vertically through one module, only those events that have the number of hits equal to 1 are selected  
2141 to avoid side tracks.

2142 Signals obtained on cosmic muons were used for amplitude alignment and calorimeter energy calibration.  
2143 Only events with exactly one cell hit were selected. The bordering cells have more events with smaller  
2144 amplitudes due to angled tracks. We perform calorimeter calibration using only vertical tracks. Each  
2145 maximum position in terms of ADC units is mapped to the corresponding energy deposition. The energy  
2146 scale is determined from the Monte-Carlo simulation as the scale factor between the energy deposition  
2147 in scintillator plates for the given structure of an electron with 1-GeV energy and a relativistic muon with  
2148 energy above 1 GeV. From this proportion we estimate the MIP signal in this calorimeter to be 240 MeV.  
2149 This value divided by the position of the muon's peak maximum is used as a calibration coefficient for  
2150 each cell. This calibration procedure involving the MIP energy deposition is not absolute or conclusive.  
2151 Primarily, it aligns the gain coefficients in each cell to ensure an equal response of each cell. The mea-  
2152 sured electron or photon energy can be further revised by reconstructing neutral pions or calibrating the  
2153 calorimeter using electron or photon beams of known energy. The electromagnetic calorimeter measures  
2154 electron or photon energy by summing up signals from all 16 cells. Each cell can only contain a fraction  
2155 of energy deposited by the particle in the calorimeter (if the particle is not a relativistic muon or a MIP).  
2156 The energy resolution of the calorimeter for vertical cosmic ray particles is 9.0% (Fig. 6.14 (a)). This  
2157 value corresponds to energy deposition of 240 MeV. Assuming the resolution depends on the energy as  
2158  $\sqrt{E}$ , the energy resolution at 1 GeV is estimated to be 5%. The energy resolution dependence on the  
2159 ADC's threshold is shown in Fig. 6.14 (b).





Figure 6.13: Photo of the calorimeter test setup consisting of 4 modules of the size  $11 \times 11 \text{ cm}^2$ , with the total cross-section of  $22 \times 22 \text{ cm}^2$ . The environment temperature was measured by thermistors, provided for each of the 4 MPPC boards, and by a digital thermometer as well. One of the boards in light protection cover and the digital thermometer were placed on top of the setup. The optical fibers (visible on this photo) distributed the light from the LED generator.

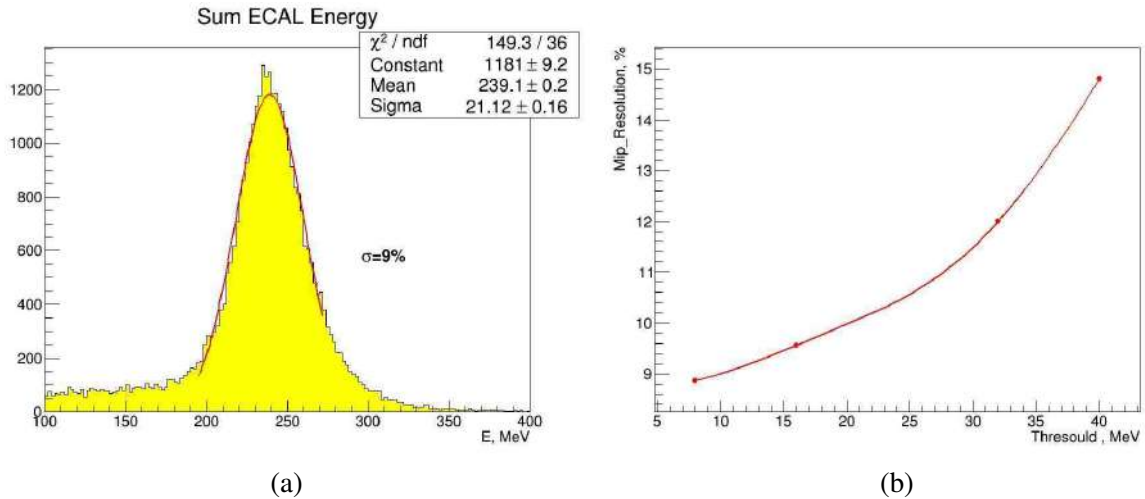


Figure 6.14: (a) Energy spectrum from the calorimeter for vertical cosmic ray particles with energy resolution of 9%. This point corresponds to ADC threshold  $\sim 8$  MeV. (b) Energy resolution dependence on the ADC threshold in MeV.

## 2160 7.2 Long-term stability

2161 Temperature dependence of calorimeter stability was estimated with usage of daily temperature varia-  
 2162 tions in the range of 18-26 °C. Signals from cosmic rays particles as well as signals from LEDs of a 1-Hz  
 2163 frequency were captured during the measurement over 10 days. Photodiode's temperature was contin-  
 2164 uously monitored by FE-board through MPPC's board thermistor. The bias voltage on photodiodes was  
 2165 corrected during data capture in accordance with a measured temperature using a linear dependence:

$$U_{bias}(T) = U_{base} + K_t \times (T - 20), \quad (6.2)$$

2166 where T is the MPPC board temperature, (°C),  
 2167  $U_{bias}(T)$  is the total bias voltage applied to MPPC at temperature T, (V),  
 2168  $U_{base}$  is the MPPC base voltage from power supply [30] at 20 °C (V).

2169 The temperature coefficient  $K_t = 0.054 \text{ V}/^\circ\text{C}$  that was used for temperature compensation of bias voltage  
 2170 is shown in Fig. 6.15 (a, b), and depends on MPPC type.

2171 The lower temperature dependence typical for diodes with a low breakdown voltage as S14160-6050.  
 2172 But this type of MPPC has few pixel numbers ( $\sim 14000$ ) and therefore recently new type S14160-6015  
 2173 was developed with 160000 pixels of 15  $\mu\text{m}$  pixel pitch and it will be tested soon.

2174 Dependences of the calorimeter signals on the measurement time are shown in Fig. 6.16 (a, b). These data  
 2175 are presented in % with respect to the first 5 minutes of the measurement period for normalization. The  
 2176 temperature variations during the measurement were about  $\pm 4^\circ\text{C}$ . After compensation was employed,  
 2177 daily variations in the MPPC signal amplitude were constrained within  $\pm 0.5\%$ . The calorimeter can op-  
 2178 erate with a stability of  $\sim 1\%$  during time over 10 days, if the temperature compensation of the operating  
 2179 voltage is maintained, as it can be seen from these results and is shown in Fig. 6.16 (a, b).

## 2180 8 Cost estimate and the time scale

2181 The cost of the calorimeter is proportional to the number of channels. Mechanical assembly of a  
 2182 calorimeter cell from the scintillator and the lead plates costs 60\$ per channel. Another expensive ele-

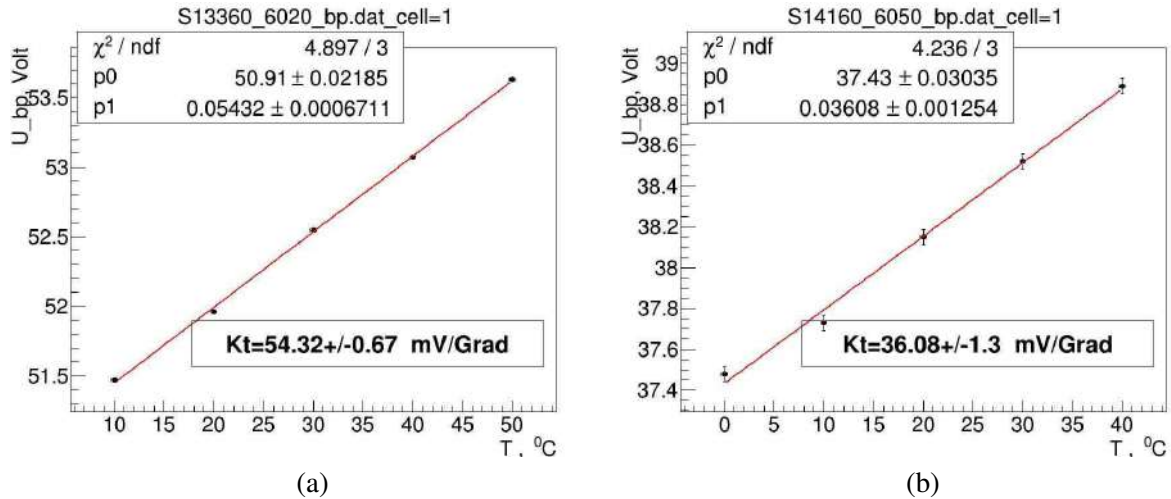


Figure 6.15: Dependencies of MPPC breakdown voltage on temperature for different MPPC types: (a) for S13360-6025, (b) for S14160-6050.

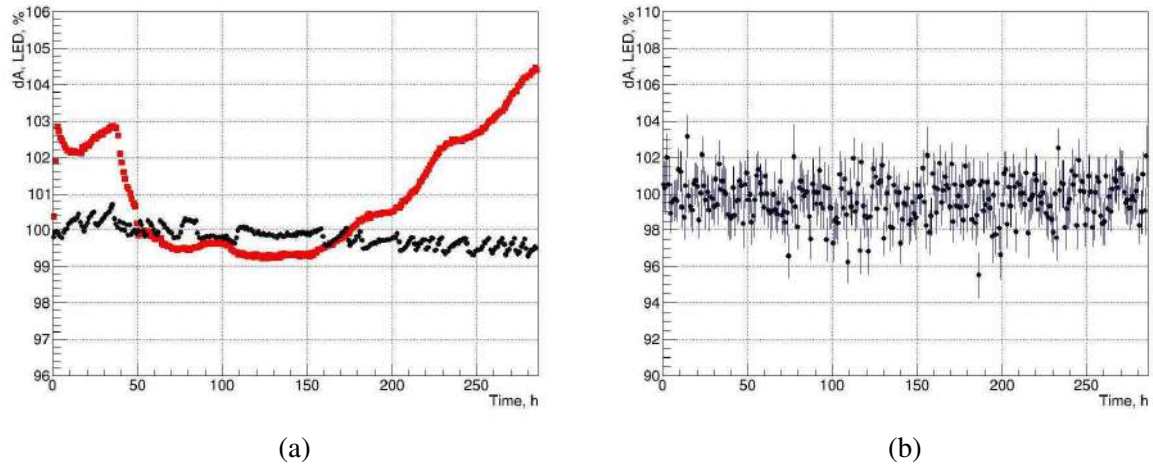


Figure 6.16: Dependencies of the sum (average value) of MPPC signals on the time of measurement (in hours). (a) LED signals with temperature-dependent bias voltage compensation (black) and ones without compensation (red). (b) MIP signals with temperature-dependent bias voltage.

2183 ment is the wavelength shifting fibers. For a  $40 \times 40 \text{ mm}^2$  cell, 16 fibers of the total length of 8 m are  
 2184 used. Assuming an average price of 5\$/m, the price per channel amounts to 40\$. The cost of photodiodes  
 2185 depends on the quantity. For purchases of tens of thousands of units, their price is about 50\$ per unit.  
 2186 The electronics also contributes significantly to the total cost, especially the ADC with a price of 52\$  
 2187 per channel. The cost of the supply and voltage control systems is 28\$ per channel. The total cost of  
 2188 a calorimeter cell is about 342\$. Thus, the total cost of a 22976-cell calorimeter is 7.866 M\$, as it is  
 2189 shown in Table 6.4. Starting in 2022 with the Technical Design Report, at first, we need to prepare first  
 2190 the technical documentation with drawings of the calorimeter components. Then we can start production  
 2191 operations. The readout front-end electronics should correspond to the data acquisition system. It should  
 2192 have low power consumption and high rate of data acquisition. For these, a new electronic base should  
 2193 be used to achieve these goals.

Table 6.1: The weight distribution for the ECAL parts. Columns 2, 3 are related to the absorber (lead) and scintillator in a single cell; 4 – single cell weight in kg; 5, 6 – lead and scintillator contribution in tons. 7 – the total weight of the calorimeter main parts, the supporting mechanical frame is also taken into account.

1	2	3	4	5	6	7
Material	Lead	Scint	Cell	Lead	Scint	Total
Units	kg	kg	kg	ton	ton	ton
Barrel	2.07	0.56	2.63	28.62	7.79	36.41
EC-1	1.73	0.47	2.19	7.89	2.15	10.04
EC-2	1.73	0.47	2.19	7.89	2.15	10.04
Total	5.52	1.50	7.02	44.41	12.09	56.50

Table 6.2: Number of the main ECAL components: 2 – number of calorimeter cells, 3 – number of 64-channel ADC boards, 4 – number of 16-channel front-end boards (FE-boards), 5 – number of HV power control units, 6 – number of MPPC, 7 – length of WLS fiber in meters.

1	2	3	4	5	6	7
Item	N cells	ADC64E	FE	HV	MPPC	Fiber, m
Barrel	13824	216	864	12	13824	110592
EC-1	4576	72	286	4	4576	36608
EC-2	4576	72	286	4	4576	36608
Total	22986	359	1436	20	23110	183808

Table 6.3: Power consumption of the ECAL in kW for: 2 – ADC [32], 3 – FE-boards [31], 4 – HV power units, 5 – total in kW.

1	2	3	4	5
Item	ADC	FE	HV	Total
mW/ch	200	63	1.2	264
Barrel	2.8	0.9	1.2	4.8
End cap-1	0.9	0.3	0.4	1.6
End cap-2	0.9	0.3	0.4	1.6
Total	4.6	1.4	2.0	8.0

Table 6.4: The calorimeter cost estimate. EC-1 and EC-2 – the cost of the end-caps. The cost per channel of various calorimeter components in \$ is shown on the bottom line. In the lines above, the cost in k\$ is shown for barrel, end-caps, and the entire calorimeter. The cost of assembling the calorimeter modules and manufacturing of the supporting mechanical frame is estimated in columns 6 and 7.

1	2	3	4	5	6	7	8	9	10	11	12
Item	N cells	ADC	FE	HV	Assembl.	Frame	MPPC	Fiber	Lead	Scint	Total
Barrel	13824	720	369	10	1382	85	691	553	725	130	4666
EC-1	4576	238	122	2	458	85	229	183	240	43	1600
EC-2	4576	238	122	2	458	85	229	183	240	43	1600
Total	22976	1197	613	14	2298	256	1149	919	1206	216	7866
USD/ch	342	52	27	1	60	11	50	40	52	9	342

Table 6.5: ECAL components manufacturing time estimate. 2 – number of cells; 3\*, 4\* – time for scintillator and lead plates production, in days; 5 – time for calorimeter modules assembling, in days, at estimated production rate of 10 modules / day; 6 – total time required for calorimeter’s main parts production, in years. \*) – tasks in columns 3 and 4 must be carried out in parallel.

1	2	3*	4*	5	6
Item	N cells	Scintillator	Lead	Assembling	Years
Barrel	13824	228	228	346	1.5
EC-1	4576	151	151	114	0.5
EC-2	4576	151	151	114	0.5
Total	23110	530	533	574	2.4

## Chapter 7

# Time-of-Flight system

The purpose of the time-of-flight (TOF) system is to distinguish between charged particles of different masses in the momentum range up to a few GeV/c. Current configuration of the TOF detector at about 87.7 cm from the collision point implies that to separate pions from kaons up to a momentum of 2 GeV/c, the time resolution of the TOF system would have to be 70 ps or better. The beam length RMS of about 30 cm means that the true collision event time  $t_0$  can not be set to the nominal bunch crossing clock time from the accelerator as the uncertainty would be of the order of 1 ns (larger than the required time resolution). Therefore, TOF system will be used in events with multiple charged tracks to determine both the collision event time  $t_0$  and the individual track identification. For details of this analysis, see Section 1.4 of Chapter 9 of the SPD CDR [1]. In addition to particle identification, the detector will also provide a start time to the straw drift tubes.

The TOF system will consist of a barrel and two end-cap parts with an overall active area of 27.1 m<sup>2</sup>. The charged particle rate that detector will have to withstand is 0.1 kHz/cm<sup>2</sup> for the barrel. The rate increases rapidly when moving closer to the beam axis. Thus, for the TOF elements located in the end-caps 20 cm off the beam axis, the rate of about 1 kHz/cm<sup>2</sup> is expected (see Fig. 16.1 for details). The MRPC technology is being considered for the TOF detector.

### 1 General layout

Layout of the SPD TOF detector is shown in Fig. 7.1.

Table 7.1: Parameters of the SPD TOF system.

	Element	Number of elements	Number of readout strips	Sensitive area m <sup>2</sup>	Number of FEE cards	Number of FEE channels
Barrel	MRPS	1	24	0.14	3	48
	Module	10	240	1.4	30	480
	Total	120	2880	16.8	360	5760
End-cap	MRPS	1	16	0.06	2	32
	Module	3	48	0.18	6	96
	Total	96	1536	5.8	192	3072
TOTAL		216	4416	22.6	552	8832

The Multigap Resistive Plate Chamber (MRPC) is a stack of resistive glass plates with high voltage

2214 applied to external surfaces. The pickup electrodes are located inside the chamber. A fast signal, induced  
 2215 on the pickup electrodes by an electron avalanche, is further transported to FEE located nearby. In order  
 2216 to increase the speed of gas exchange and reduce gas consumption, we designed a new self-sealed MRPC.  
 2217 The schematic cross-section of the MRPC is shown in Fig. 7.2 [33]. In order to achieve a good time  
 2218 resolution around 50 ps, two MRPC stacks with  $10 \times 0.22$  mm gaps can be used in SPD. The number of  
 2219 MRPCs for barrel and end-caps TOF, and the number of the corresponding readout channels are shown  
 2220 in Table 7.1. In total, the TOF system consists of 216 MRPCs and 8832 readout channels.

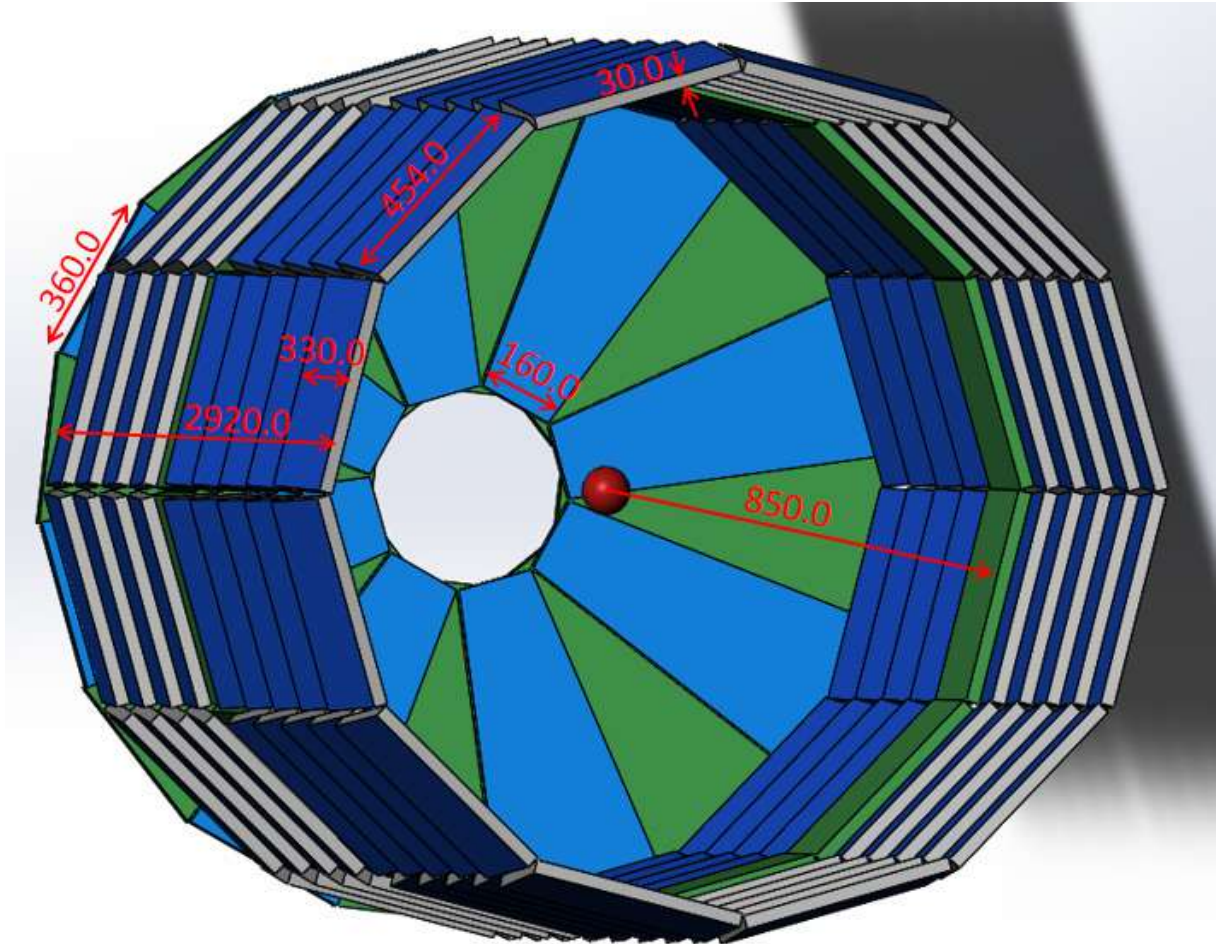


Figure 7.1: Multigap Resistive Plate Chambers, MRPCs, are considered for the PID system. Barrel and one of two end-cap parts are shown.

## 2221 2 MRPC-based TOF system

2222 The required time resolution for SPD is better than 60 ps, while the efficiency of particle registration  
 2223 at high rate (few kHz/cm<sup>2</sup>) should be above 98%. Based on the experience of building similar systems  
 2224 in such experiments as ALICE [34], HARP [35], STAR [36], PHENIX [37], and BM@N [38], a glass  
 2225 Multigap Resistive Plate Chamber could be used as a base time detector. For example, the TOF-700  
 2226 wall in the BM@N experiment, placed at a distance of 8 m from the target, provides the p/K separation  
 2227 up to 3 GeV/c and p/K separation up to 5 GeV/c, under the assumption that the time resolution of the  
 2228 start timing detector is below 40 ps. As we know, the time jitter of MRPC should be correlated with  
 2229 the width of the gas gap. In order to study the intrinsic time resolution of MRPC, a 32-gap MRPC with  
 2230 0.128 mm of gas gap was developed. The structure is shown in Figure 7.3 (a) [39]. Six readout strips

2231 with 1 cm pitch are configured on the PCB sheets. Five PCBs are required in this design. The cathode  
 2232 and anode signals are transmitted through differential cables. During the preliminary cosmic ray test,  
 2233 the high-performance Analog Front-end Electronics (AFE) and the Lecroy oscilloscope (10 GHz pulse  
 2234 sampling) were used. The crossing time of a signal is determined when setting a fixed threshold, and it  
 2235 is related to the amplitude of the signal. The time spectrum of the difference of the two MRPCs is shown  
 2236 in Figure 7.3 (b). It can be seen that the time resolution of each MRPC is  $23.24 \text{ ps} / \sqrt{2} = 16.4 \text{ ps}$ .

2237 Beside the implementation of the MRPC type described above, it is possible to realize cameras in the  
 2238 variant with the application of the resistive layer on each of the camera glasses. This option was created  
 2239 and tested in IHEP (Protvino) [40], it showed time resolution better than 40 ps. An additional advantage  
 2240 in terms of reduced power supply voltage, in comparison with the camera described above.

### 2241 3 Advantage of self-sealed MRPC

2242 The choice of the working gas mixture for MRPCs has always been an important topic. It should allow  
 2243 the MRPC detector to perform successfully and stably for different purposes, and be eco-friendly at the  
 2244 same time. This indicates that the gas mixture should have a low ozone depletion power (ODP) and  
 2245 global warming potential (GWP). The tetrafluoroethane currently used in MRPCs is ozone-friendly, but  
 2246 with a GWP of about 1430 (the reference GWP of  $\text{CO}_2$  is 1). Therefore, a lot of research has gone into  
 2247 looking for possible replacements. Among the possibilities, HFO-1234ze (1,3,3,3-tetrafluoropropene,  
 2248  $\text{C}_3\text{H}_2\text{F}_4$ ) with a GWP of 6 is one of the most popular candidates, and tests of gas mixtures based on it are  
 2249 ongoing. Another reasonable approach is to reduce gas consumption or recycle gas. The CSR external  
 2250 target experiment (CEE) in Lanzhou, China, will adopt a sealed technology of MRPC to construct the  
 2251 TOF system. The MRPC detector, shown in Figure 7.2, is sealed by gluing an integral 3D-printed  
 2252 frame and the outermost electrodes together. It can operate stably with a gas flux of 4 ml/min, which is  
 2253 extremely low, compared to when MRPCs are placed in a sealed box.

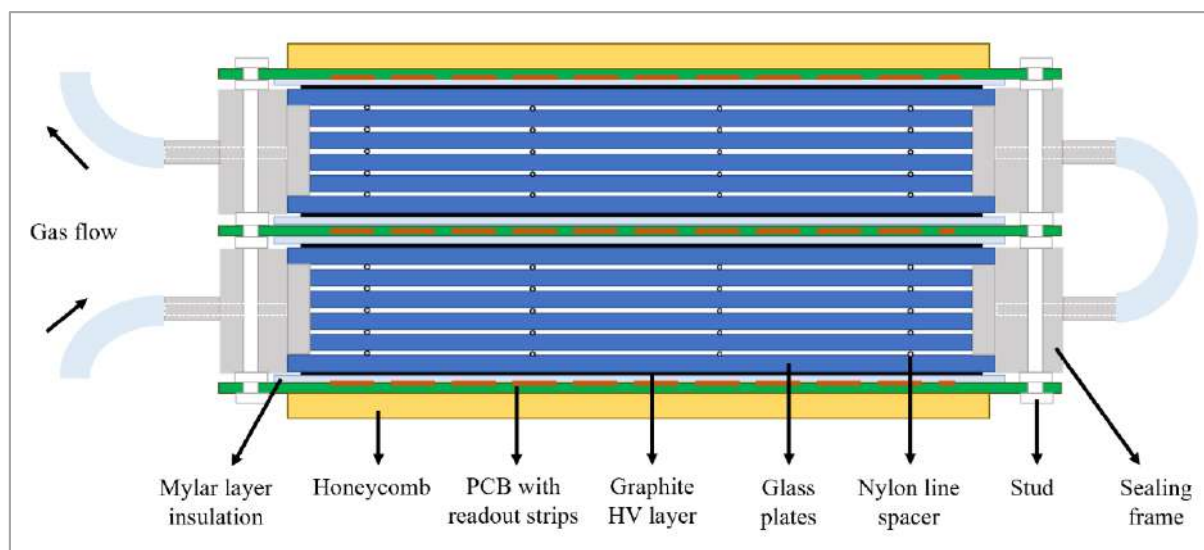


Figure 7.2: Schematic view of self-sealed MRPC [33].

#### 2254 3.1 Prototype test results

2255 Two sealed MRPC prototypes have been assembled for the testing performance. They were different in  
 2256 number of strips (32 and 16), while the same in geometry parameters: 10 gas gaps of 0.25 mm thickness,  
 2257  $48 \times 1.5 \text{ cm}^2$  strip size, and 0.2 cm gap between strips. Working (sensitive) area 5 cm width was split  
 2258 to a 4-strip interval and signals are readout from a connector located at both end of strips. Under cosmic



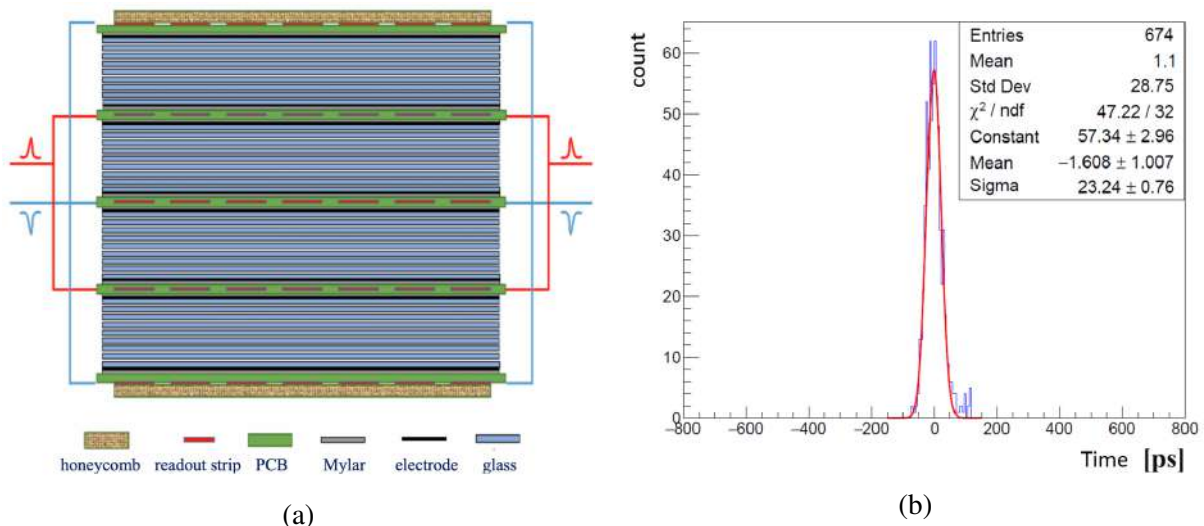


Figure 7.3: (a) Schematic picture of the 32-gap MRPC chamber [39]. (b) Time resolution results of the cosmic test.

2259 rays, the signal characteristics and time resolution were examined with different readout methods. Figure  
 2260 7.4 (a) shows the cosmic test layout, in which both prototypes operate under  $\pm 6900$  V high voltage. The  
 2261 readout strips are read out at both ends for each counter. We use a fast amplifier (described in Section  
 2262 4.1) and a Tektronix MSO58 oscilloscope to process the waveform. In this way, the dynamic range of the  
 2263 MRPC signal is obtained, as shown in Fig. 7.4 (b). It can be translated to a 40-200 fC dynamic range.

2264 The distribution is filled by the amplitudes of the largest signal for each event, so the loss of these signals  
 2265 will lead to the loss of detection. Based on the idea above, the MRPC efficiency in variant electronic  
 2266 thresholds is plotted in Fig. 7.4 (c). Based on the result, the suggested threshold is 40 fC, and the  
 2267 prototype can reach an efficiency over 97%.

2268 The dynamic range is very helpful when testing the prototypes with NINO-TDC chain, since the proper  
 2269 level of threshold for NINO has been determined in advance. Figure 7.4 (d) shows the flight time distri-  
 2270 bution between two counters after a series of corrections, e.g., gain correction, time delay correction, and  
 2271 slewing correction in Figure 7.5. For a single time start/stop of counter-electronic combination, the time  
 2272 resolution is  $75/\sqrt{2} = 53$  ps. Meanwhile, from the number of reconstructed events and that of triggers,  
 2273 we can estimate that the efficiency of both counters is greater than 97.3%. It compares well with earlier  
 2274 tests.

2275 At last, it is important to note that the two prototypes worked stably during the test period of about 25  
 2276 days, with a gas flow of less than 5 ml/min. The working gas consumption is decreased by a factor of 10,  
 2277 compared to operations of traditional MRPCs.

### 2278 3.2 Test results on the sealed MRPC constructed TOF super module

2279 The proposed prototype of the TOF system is based on end-cap Time of Flight (eTOF) wall, developed  
 2280 for the External target Experiment (CEE)[41]. It has a sensitive area of  $320 \times 160$  cm<sup>2</sup> divided into 7  
 2281 super modules. Each module includes 3 or 4 sealed MRPCs according to the position of the module.  
 2282 The assembled module for the test is shown in Fig. 7.6 (a). For the gas flow, we follow a strategy  
 2283 of connecting each gas chamber in sequence. All the counters worked stably at nominal high voltage  
 2284 under a 10 mL/min gas flow. During that time, noise level and dark current have been recorded to study  
 2285 the detector training procedure. As it is shown in Figure 7.6 (b), a brand new counter shows an initial  
 2286 noise level around 0.7 Hz/cm<sup>2</sup>, and after the 3-week training in high voltage the noise dropped to 0.35

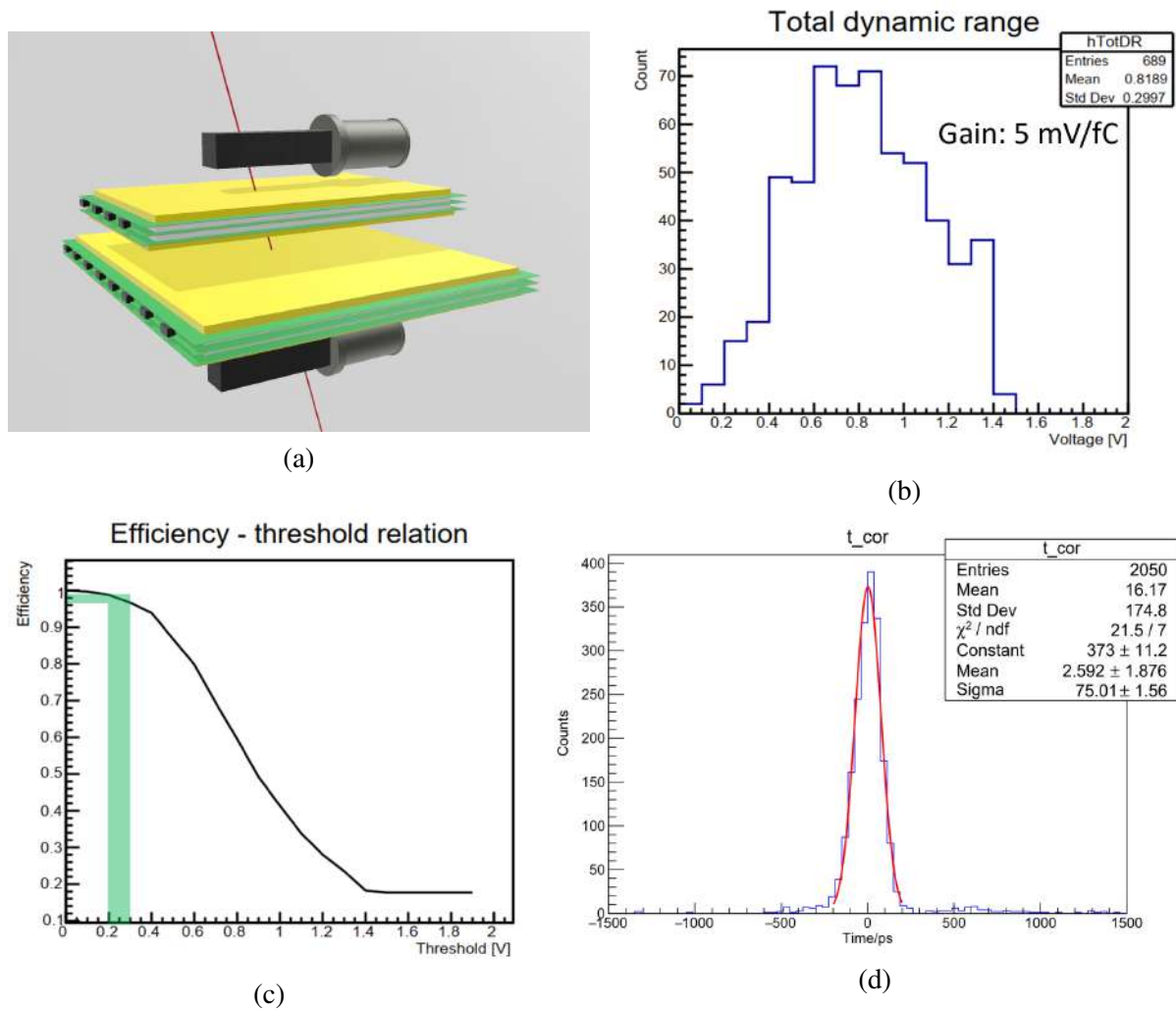


Figure 7.4: (a) Cosmic test layout. (b) Dynamic range of signal amplitudes of the sealed MRPC. (c) Efficiency vs. threshold dependence for the sealed MRPC. (d) Flight time distribution of two prototypes.

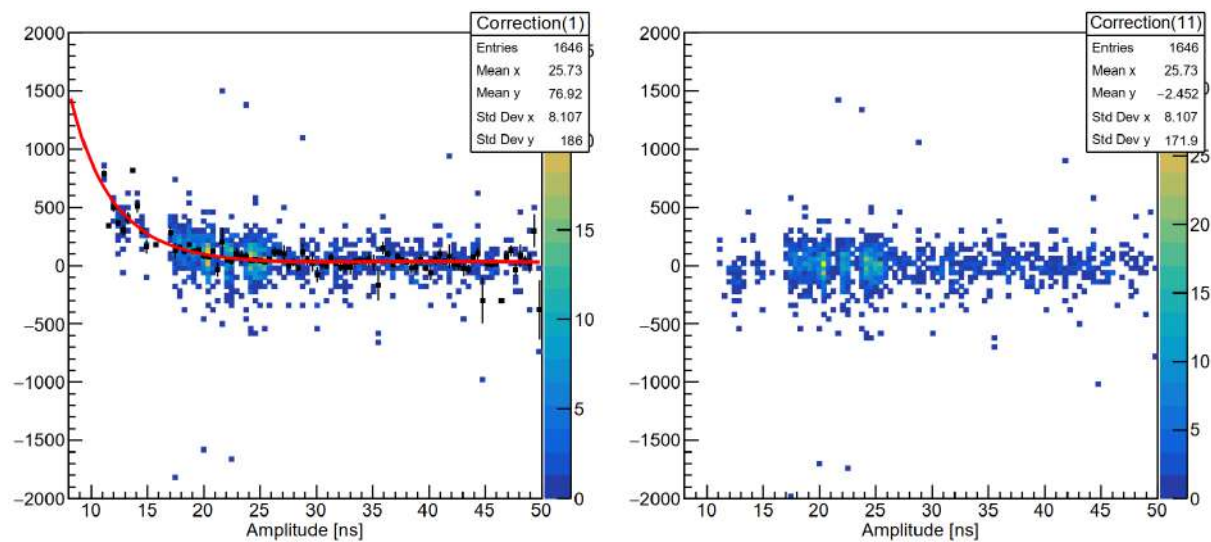
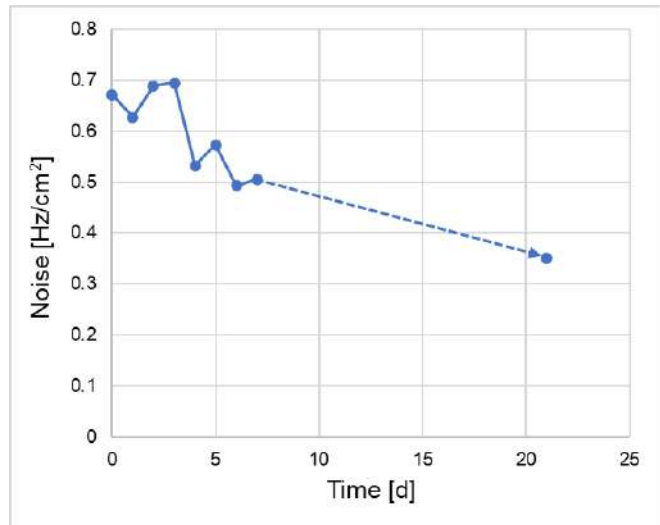


Figure 7.5: Slewing correction and the result.



(a)



(b)

Figure 7.6: (a) The CEE-eTOF super module. (b) Noise decay of a brand new sealed MRPC.

2287 Hz/cm<sup>2</sup>. This will benefit the signal-to-noise ratio in experiment operations. Besides, after the training  
 2288 the summed dark current of the super module settled to around 70 nA.

## 2289 4 TOF-related electronics

2290 A very important part of the high performance time-of-flight system is the readout electronics. For the  
 2291 full exploitation of the excellent timing properties of the Multigap Resistive Plate Chamber, front-end  
 2292 electronics with special characteristics is needed. The signals from MRPCs must be amplified as fast as  
 2293 possible without losses. Leading times of the signal must be digitized and measured with accuracy much  
 2294 better than the time resolution of the detector. The readout electronics for the SPD TOF will consist of  
 2295 the front-end electronics (FEE) and the data acquisition system (DAQ).

2296 In order to maximize the time performance of MRPC, the FEE should have a high bandwidth and low  
 2297 time jitter, the time digitization should also have a low jitter. The readout of MRPC can be done with the  
 2298 technologies described in [42, 43].

### 2299 4.1 Option 1: fast amplifier + pulse shape analyzer

2300 As we know, the time jitter of high sampling rate pulse shape analyzer is very low. For example, the time  
 2301 jitter of DRS4 is usually less than 5 ps. The time jitter of a high bandwidth fast amplifier is also low.  
 2302 The schematic diagram of USTC fast amplifier is shown in Fig. 7.7. It consists of eight channels and its  
 2303 time jitter is around 4 ps. The schematic diagram of the DRS4-based pulse shape digitizer is shown in  
 2304 Fig. 7.8.

### 2305 4.2 Option 2: CFD-based solution

2306 The analog signals from any detector have a spread in their own amplitude and width. Therefore, to  
 2307 determine the time of occurrence of the signal very accurately, it is necessary to take into account the

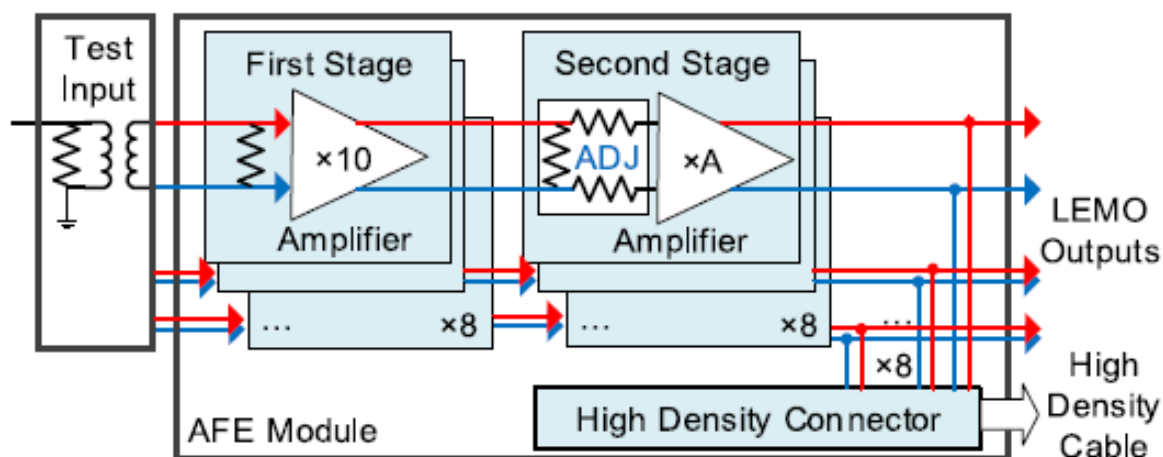


Figure 7.7: Schematic diagram of the USTC fast amplifier.

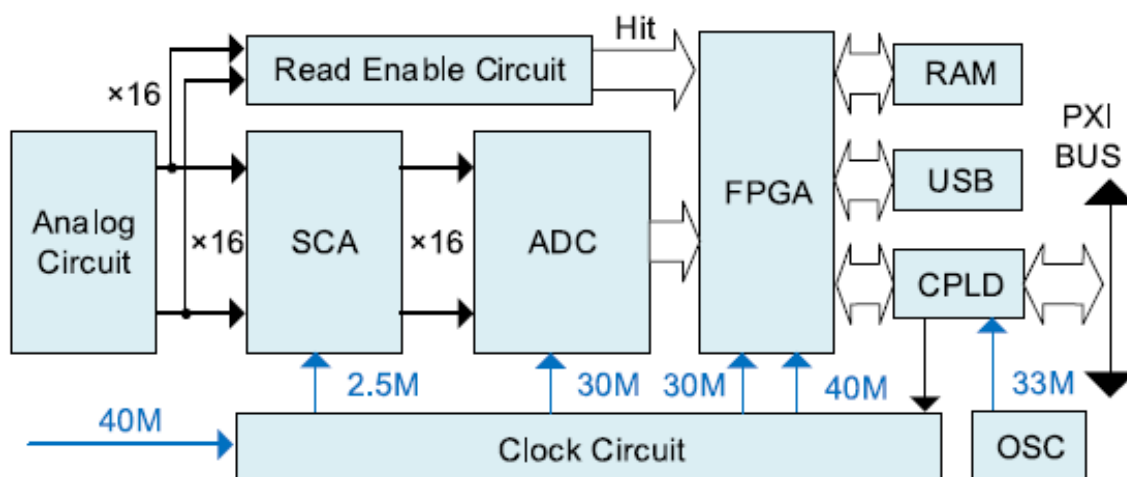


Figure 7.8: Schematic diagram of pulse shape digitizer.

2308 shape parameters of that signal. Traditionally, correction is carried out using three possible solutions:

- 2309 – hardware Constant Fraction Discriminator (CFD);
- 2310 – multichannel Analog to Digital Converter (ADC);
- 2311 – Time Over Threshold method (TOT).

2312 The first is a hardware solution, implemented in various applications of the CFD method. The commonly  
 2313 used in the past CFD method is currently not utilized for the following reasons:

- 2314 – the cost: cheap and fast ADCs have appeared on the market for some time;
- 2315 – the complex structure and specific components of the CFD dramatically increased in cost;
- 2316 – the CFD-based systems, known from past experiments, turned out to be ineffective and required  
 2317 constant complex configuration.

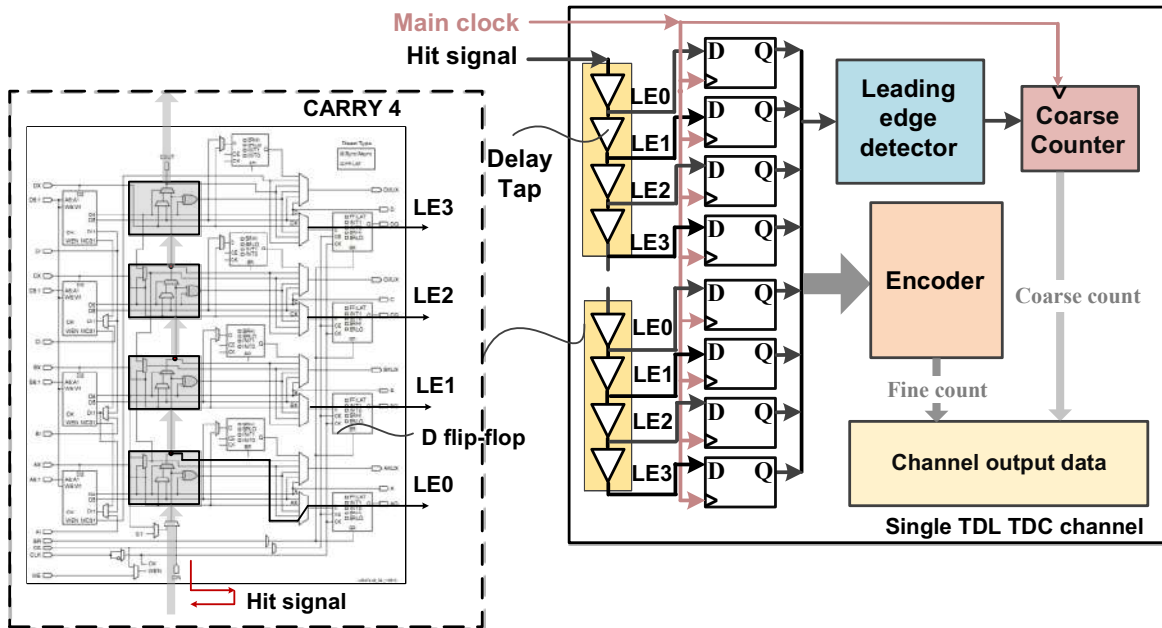


Figure 7.9: Schematic diagram of the FPGA TDC.

2318 The ADC is used in the second method. The method is characterized by the high power consumption  
 2319 and price. The price also includes the cost of communication cables, which further reduce the reliability  
 2320 of the system.

2321 The TOT method has lowered the price for different applications. We are considering two versions of this  
 2322 method. The first and simplest one is implemented in the NINO chip. The second one is implemented in  
 2323 the electronics of the TOF detector of the BM@N experiment. The second one meets our requirements to  
 2324 a greater extent, but has higher costs. Two methods of constructing the readout electronics with MRPC  
 2325 are being considered today. The first is the long-standing time-over-threshold method. The second  
 2326 one is the constant fraction (CF) method. Both methods have their own advantages and disadvantages.  
 2327 The FE electronics for the TOT method are quite simple to manufacture and use. The TOT method  
 2328 shows the time resolution of about 45 ps, instead of the desired 30 ps. The CF method requires more  
 2329 complex FE electronics. However, according to our measurements, this method allows to receive a better  
 2330 time resolution. To implement the capabilities of the CF method, a TDC with a time resolution of at  
 2331 least 10 ps is required. An attempt is now being made to combine both methods to achieve the utmost  
 2332 time resolution. It should be noted that such amplifiers (TOT and CF), integrated into the microcircuit  
 2333 are not available now. Therefore, it was decided, at the first stage, to use commercial microcircuits  
 2334 of the amplifiers and comparators. The developed amplifiers with the CF method have already shown  
 2335 encouraging results. A time resolution of about 40 ps was obtained. The main priority of the readout  
 2336 system is its cost. The main contribution to the cost is made by multi-channel readout systems, including  
 2337 analog ASIC and TDC digitization channels. Schematic diagram of the FPGA based TDC setup proposal  
 2338 presented in Fig. 7.9. The main problem is that there are no commercially available parts, unlike for the  
 2339 DAQ system, which is entirely based on commercial components.

#### 2340 4.2.1 Special analogue ASIC for MRPC readout

2341 Systems with a large number of readout channels require the use of special integrated circuits, such as  
 2342 NINO and PADI. We can not yet get the right number of chips, but we could fix the parameters of these  
 2343 chips as required to be completely sufficient. The Table 7.2 summarizes the main parameters of NINO  
 2344 and PADI ASICs.

2345 Both chips are specially designed for time-of-flight applications, but they have significant differences.  
 2346 The main difference of PADI is the absence of the TOT function of measuring amplitudes. The absence  
 2347 of the TOT function will require the use of an additional ADC channel to measure the charge. The second  
 2348 problem of PADI is a large Preamplifier Voltage Gain 250, against Gain 30 of the NINO chip. For this  
 2349 reason, PADI is unstable, especially when building large systems. PADI applications are limited, due  
 2350 to the absence of a pulse stretcher in its structure (pulse duration range is  $1 \div 6$  ns), the used TDC have  
 2351 restrictions on the minimum duration of the input pulse, usually  $5 \div 10$  ns. This is an important parameter  
 2352 that must be considered when choosing both an amplifier-discriminator and TDC types. Summing up, we  
 2353 can say that the PADI chip, although developed considering making of a NINO chip and produced using  
 2354 faster technology, does not exceed the parameters of the NINO chip due to errors in the task formulation,  
 2355 and in some applications is inferior. For these reasons, when determining the required parameters of the  
 2356 analog part of the electronics in the project, we will use as a prototype the basic parameters of the NINO  
 2357 chip indicated in Table 7.2.

Table 7.2: NINO and PADI ASICs specifications.

Main parameters comparison	NINO ASIC (ALICE)	PADI ASIC (GSI)
Channels per chip	8	8
Conversion Gain, mV/fC	1080	1900
PA Bandwidth, MHz	500	410
PA Voltage Gain, V/V	30	250
TOT function available	Yes	No
Stretch timer	Yes	No
Baseline DC offset, mV	2	1
Equivalent Noise Charge, e RMS	1750	1150
Input Impedance Range, $\Omega$	$35 \div 75$	$30 \div 160$
Power consumption, mW/channel	27	17
Threshold type	external	SPI protocol
Timing jitter, ps	$< 5$	$< 5$

## 2358 5 TOF performance

2359 The performance of particle identification with TOF is estimated with MC-simulation in the SpdRoot  
 2360 framework. For the simulation it assumed that  $t_0$  is determined (see CDR [1] for details) and the flight-  
 2361 time resolution  $t_{TOF} - t_0$ , where  $t_{TOF}$  is the TOF measurement) is 60 ps. Given the flight time and  
 2362 reconstructed track, the particle mass squared is reconstructed. In this procedure the average velocity  
 2363 of track from the Kalman fit is used. The performance estimated for minimum bias events in the  $pp$   
 2364 collisions at 27 GeV is shown in Fig. 7.10.

## 2365 6 Cost estimate

2366 As it was mentioned above, the whole TOF consists of 216 MRPCs and 8832 readout channels. At  
 2367 around 3000\$ per MRPC, the cost of 216 MRPCs is about 650 k\$. Assuming that the price of FFE and  
 2368 DAQ is about 60 and 80 \$ per channel, the total cost adds up to 1.24 M\$. The cost of ASIC development  
 2369 ( $\sim 150$  k\$) has to be accounted for additionally.

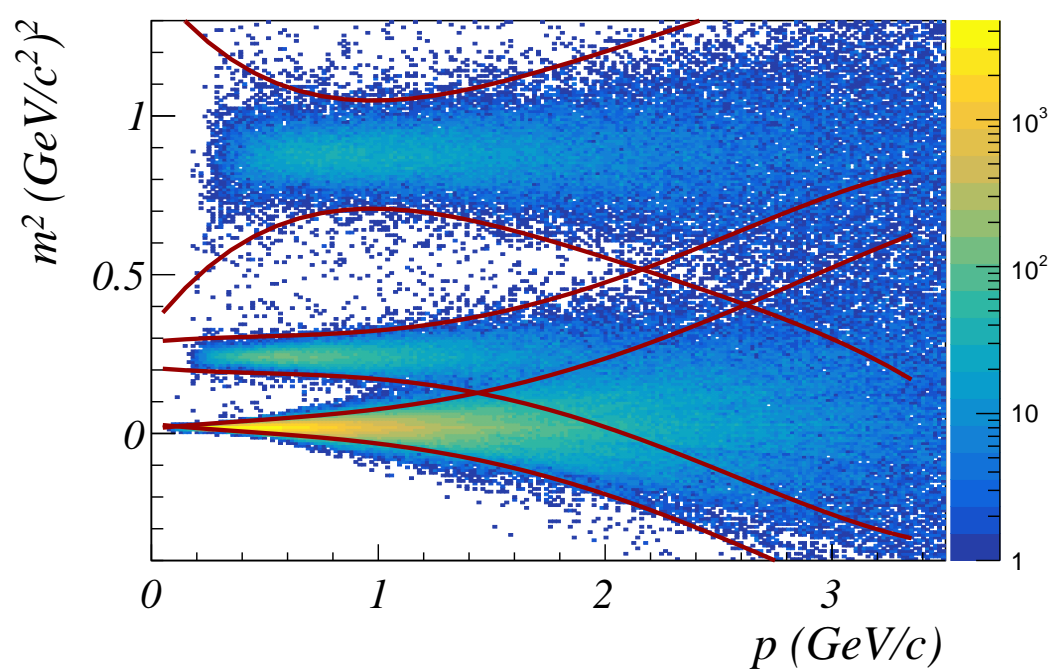


Figure 7.10: Reconstructed particle  $m^2$  as a function of the initial track momentum for pions, kaons, and protons. For each particle type  $3\sigma$  intervals are also shown. The figure is obtained for the minimum bias sample of  $pp$  collisions at 27 GeV.

## Chapter 8

# Aerogel counters

For particle identification in the end-cap regions, it is proposed to install threshold Cherenkov aerogel counters (in addition to another PID detector, MRPC). This will extend the momentum range of  $\pi/K/p$  separation compared with the TOF detectors of SPD.

### 1 Aerogel properties and production

Aerogel, first synthesized by S.S.Kistler in 1931, is a highly porous material of silica clusters with a micro-structure smaller than the wavelength of visible light. The first successful attempt to use silica aerogel in Cherenkov counter was made in 1974 [44]. This material is ultra-light and contains more than 90% air inside a volume. The complicated and prolonged process of the aerogel production includes two main stages: forming of gel in the medium of a corresponding solvent, and drying at the super-critical conditions of high pressure and density.

The technology of the aerogel production is well mastered at present in two centers: one in Japan (KEK/Chiba/Panasonic groups), another one in Russia (Budker INP and Boreskov Institute of Catalysis, Novosibirsk).

Aerogel has found an application, in particular, as a radiator in Cherenkov counters. Actually, aerogel fills the gap in the refractive index values between gases and liquids. This feature of aerogel allows one to use it in Cherenkov counters for particle identification in conditions when other Cherenkov radiators are not applicable, for instance, for  $\pi/K$  separation at the momenta from a few hundred MeV/c to about 3 GeV/c. Aerogel may have a refractive index in the range between 1.0006 and  $\sim 1.25$ , the refractive index for various density aerogel materials is roughly given by  $n = 1 + 0.21\rho$ . The exact value of  $n$  is specified at the production stage. Selection of the refractive index value defines the region of momenta where separation is effective. The momentum threshold  $P$  of a particle with mass  $m$  is given by  $P = m/\sqrt{n^2 - 1}$ . Table 8.1 shows the threshold momenta of particles for different  $n$  values.

Table 8.1: Threshold of Cherenkov radiation in GeV/c for different particles and refractive indices  $n$  of aerogel.

$n$	1.05	1.04	1.03	1.02	1.015	1.01
$\pi$	0.44	0.49	0.57	0.70	0.80	0.99
$K$	1.54	1.73	2.00	2.46	2.84	3.48
$p$	2.93	3.29	3.80	4.67	5.40	6.62



2394 Aerogel has a short scattering length of light,  $12 \div 40$  mm depending on wavelength. Therefore, the  
 2395 directivity of Cherenkov light cannot be used because directivity disappears soon after emission. For  
 2396 this reason, diffusive reflectors are used at the walls. No scintillation has been observed in aerogel.  
 2397 No detectable degradation of the optical properties of the aerogel (transmittance, refractive index) was  
 2398 observed up to radiation doses of  $\sim 10$  Mrad [45]. Aerogel samples suffered from hygroscopicity for a  
 2399 long time, but in the 1990s the technology of hydrophobic aerogel has been developed.

2400 Aerogel is manufactured in the form of tiles with dimensions up to  $20 \times 20 \times (1 \div 5)$  cm<sup>3</sup>. If a thicker  
 2401 radiator is needed, it is arranged as a stack of a few tiles. In order to put tiles into a needed shape,  
 2402 mechanical treatment is done with a diamond saw or with a water-jet cutter.

2403 There exists a positive experience of using threshold aerogel Cherenkov counters, in particular, in ex-  
 2404 periments KEDR (BINP, Novosibirsk) [46], [47], BELLE (KEKB, Tsukuba) [48, 49], DIRAC [50]. In  
 2405 the BELLE experiment a threshold aerogel Cherenkov counter with refractive index from 1.010 to 1.030  
 2406 provided  $\pi/K$  separation in the momentum region up to 3.5 GeV/c. In the KEDR detector, the aero-  
 2407 gel counters with refractive index 1.05 provided  $\pi/K$  separation in the range from 0.6 to 1.5 GeV/c. In  
 2408 DIRAC aerogel radiators with refractive indices 1.015 and 1.008 were used, the resulting amplitudes for  
 2409 kaons were on average 6.9 photoelectrons in the momentum range  $4.0 \div 5.2$  GeV/c (for  $n=1.015$ ) and 3.9  
 2410 p.e. for momenta  $6 \div 8$  GeV/c (for  $n=1.008$ ).

2411 In SPD, to extend to higher momentum values the region of  $\pi/K$  identification, compared with provided  
 2412 by the TOF system, we have to use a rather low refractive index, below the most commonly used  $n = 1.05$ .  
 2413 On the other hand, the lower the value of the refractive index, the lower the Cherenkov photon output,  
 2414 which is proportional to  $n \cdot l$ .

2415 As is well known, the maximum of the Cherenkov light emission spectrum lies in a short-wave region,  
 2416 below the visible light. Light absorption length in aerogel decreases with decreasing of the wavelength,  
 2417 and below  $\lambda=300$  nm it drops very sharply. Therefore, it is needed to shift the original Cherenkov light  
 2418 to larger wavelengths, to a region of maximum sensitivity of light detectors (PMT, APD, MPPC).

2419 In Fig. 8.1(a) the principle of the KEDR aerogel counter (ASHIPH) operation is shown. Cherenkov  
 2420 light from aerogel is captured by a wavelength shifter (WLS) and leads it to a light sensor. Fig. 8.1(b)  
 2421 shows the drawings of the KEDR counter. A PMMA light guide doped with BBQ dye is used as a  
 2422 wavelength shifter. BBQ has 250–430 nm absorption band, and  $\lambda=500$  nm emission peak, Fig. 8.2(a),  
 2423 which matches a sensitivity region of many light sensors. Cross-section of WLS is  $3 \times 17$  mm<sup>2</sup>. The  
 2424 microchannel plate photomultipliers served as light sensors in KEDR, but for later developments the  
 2425 APDs were used (BELLE-II), also, SiPMs were proposed for aerogel detectors in PANDA (GSI) and  
 2426 FARICH ( $c\tau$ -factory in Novosibirsk).

2427 If a particle crosses WLS, it produces a signal much higher than a particle traversing aerogel. To avoid  
 2428 misidentification, a two-layer structure is used with shifted layers with respect to the WLS position, so  
 2429 that a particle cannot cross WLS in both layers. The thickness of one layer in KEDR is 74 mm, the total  
 2430 amount of material in both layers is  $0.24 X_0$ .

2431 For relativistic cosmic muons that cross both counter layers of KEDR, the average number of photo-  
 2432 electrons was  $9.3 \pm 0.4$ , and the detection efficiency  $99.3 \pm 0.1\%$  at the threshold equal to 2 p.e. For  
 2433 under-Cherenkov-threshold muons ( $200 < p_\mu < 300$  MeV/c) the efficiency was  $3 \pm 1\%$ .

## 2434 2 Aerogel detector in SPD

2435 In the SPD a threshold aerogel counter in SPD, similar to the one used in the KEDR experiment, can be  
 2436 inserted between the ST end-caps and the Beam-Beam Counter. The available gap is 200 mm.

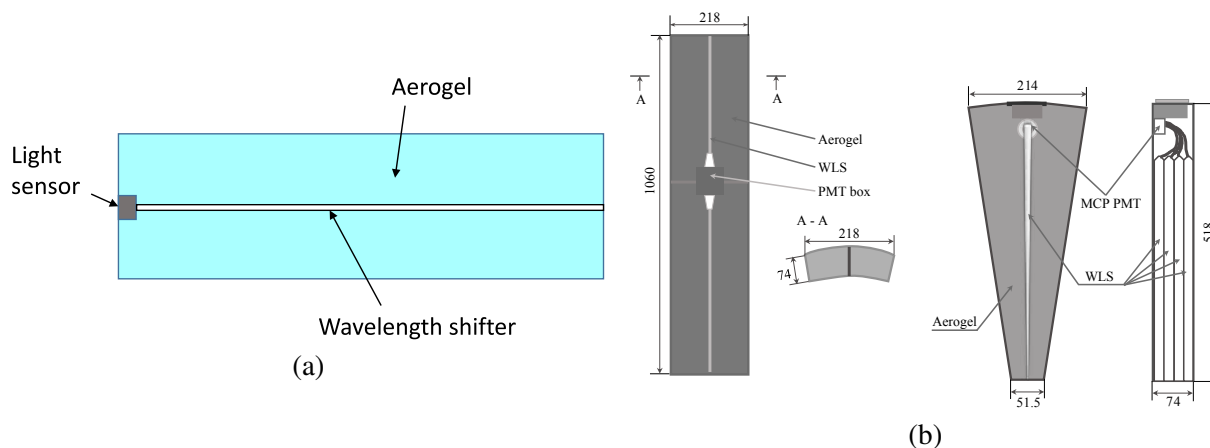


Figure 8.1: (a) Principle of ASHIPH operation. (b) KEDR aerogel counters: two barrel counters in a single housing (left), end-cap counter (right) [46].

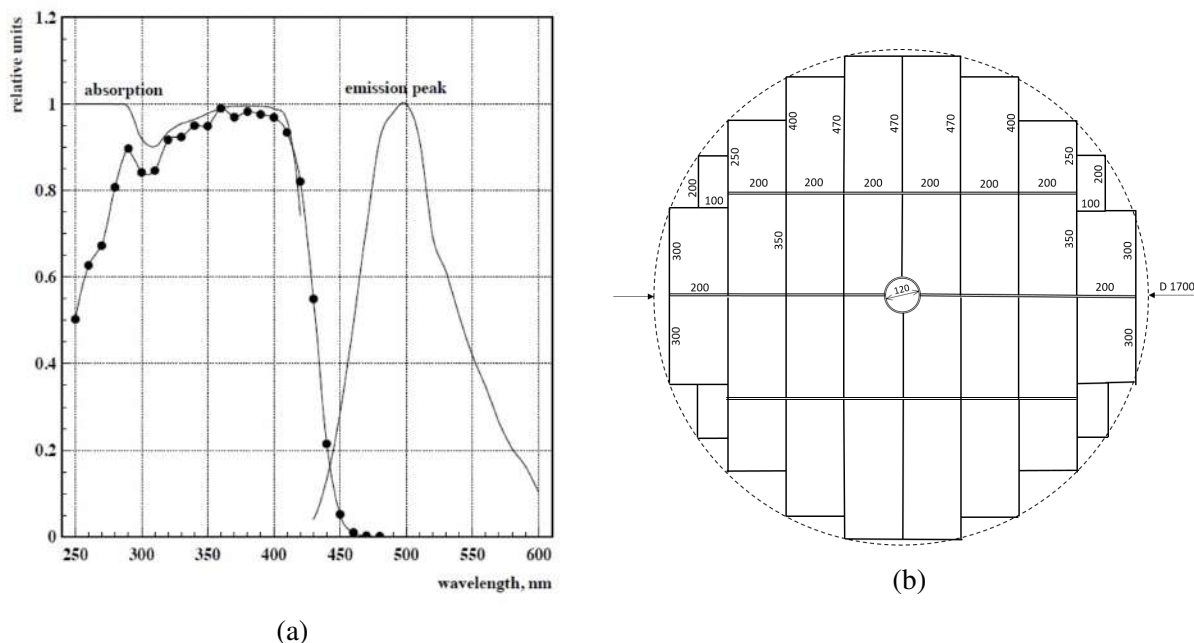


Figure 8.2: (a) Absorption and emission spectra of the BBQ wavelength shifter. (b) Aerogel layer composed of tiles.

2437 The value of the refractive index has to be selected for the momentum region where  $\pi/K$  separation  
 2438 with the TOF system becomes less reliable, that is above 1.5 GeV/c. This requires rather low  $n$  values.  
 2439 At the same time, the Cherenkov light output drops with decreasing refractive index, therefore, some  
 2440 compromise is needed.

2441 As was illustrated in SPD CDR (Fig. 4.38 (d) in SPD CDR [1]), refractive index  $n = 1.02$  allows for  $\pi/K$   
 2442 separation in the region of momenta from 1 to 2.5 GeV/c. From a numerical estimation, it follows that  
 2443 in aerogel with  $n = 1.02$  a relativistic particle produces 30 Cherenkov photons per cm in the wavelength  
 2444 range 250÷430 nm (this is just an absorption band of the wavelength shifter BBQ).

2445 The plan is to build the end-cap aerogel detector consisting of two layers with a shifted position of the  
 2446 wavelength shifters in each layer with respect to each other. Each layer has 80 mm thickness, the surface  
 2447 of a layer is composed of 32 rectangular aerogel tiles of different dimensions up to  $200 \times 470 \text{ mm}^2$  as

2448 shown in Fig. 8.2 (b). The innermost tiles are machined so that their form fits a circular beam pipe.

2449 WLS is made of polymethylmethacrylate with a BBQ dye. It extends along the full length of a tile and  
 2450 has a  $3 \times 14 \text{ mm}^2$  cross-section, with a long side (14 mm) along the Z direction. With a 3 mm thickness  
 2451 of a WLS bar, the Cherenkov photons are re-emitted with about 100% probability. An output surface of  
 2452 the shifter ( $3 \times 14 \text{ mm}^2$ ) is attached to two MPPCs Hamamatsu S13360-6075, each having a  $6 \times 6 \text{ mm}^2$   
 2453 photosensitive area, 50% photon detection efficiency and a high gain ( $4 \times 10^6$ ), Fig. 8.3 (a). Another  
 2454 option is to use four MPPCs S13360-3060 with a  $3 \times 3 \text{ mm}^2$  sensitive area, and a 40% photon detection  
 2455 efficiency. We are planning to collect light from both ends of a shifter bar. Low noise of the photosensors  
 2456 is an important condition for a clear detection of weak Cherenkov signals.

2457 In KEDR the probability of a Cherenkov photon conversion into a photoelectron was 2%-4%, depending  
 2458 on the distance between the point of a photon absorption and a light sensor, ranging between 5 and  
 2459 40 cm. This was achieved with MCP of 23% quantum efficiency and one-end light collection. In SPD,  
 2460 light collection from both ends and higher quantum efficiency of MPPC (40% or 50%), though with a  
 2461 shorter long side of WLS (14 mm instead of 17 in KEDR), would allow to reach not less than about 4%  
 2462 conversion efficiency. Then, with 30 Cherenkov photons per cm and 8 cm aerogel thickness, a total of  
 2463 240 Cherenkov photons would produce about 10 photoelectrons.

2464 The position of the shifters is seen from Fig. 8.3 (b). WLS bars in adjacent tiles are slightly shifted in  
 2465 order to avoid collision of MPPCs. The probability for a particle to hit the shifter in one layer is about  
 2466  $3 \text{ mm}/200 \text{ mm} \approx 2\%$ , a high signal, in this case, may lead to misidentification. The second layer of the  
 2467 aerogel detector has the same structure, but the WLS are shifted so that a particle cannot hit WLS in both  
 2468 layers, thus excluding misidentification. Horizontal gaps of a few millimeters between the tiles serve for  
 2469 placing MPPCs and the connecting cables. Similarly, horizontal gaps in the two layers are shifted so that  
 2470 a particle cannot pass through the gaps in both layers and escape detection. The aerogel volume of each  
 2471 tile is covered with the diffusive reflective material like Millipore paper or Gore®DRP®Diffuse reflector  
 2472 which have reflectivity above 97%.

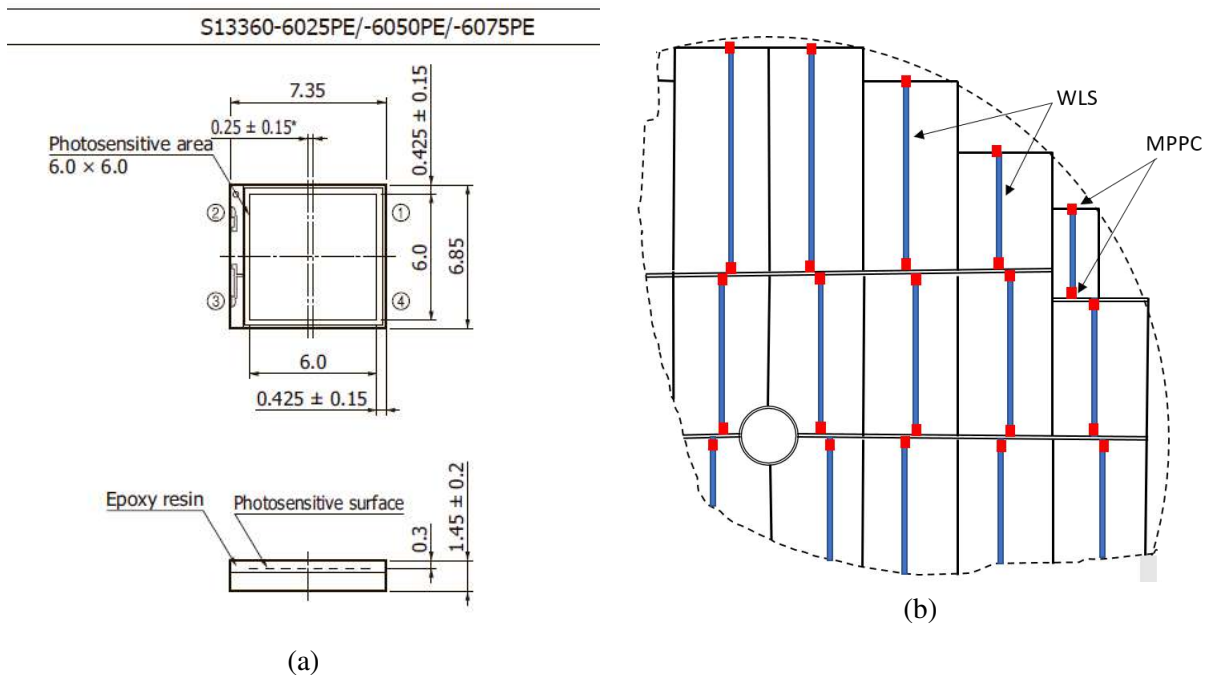


Figure 8.3: (a) Drawings of the MPPC Hamamatsu S13360-6075. (b) Wavelength shifters (blue) and light sensors MPPC (red) in the aerogel layer.

Table 8.2: Aerogel detector components and cost estimate.

Component	Units	Quantity	Price per unit, \$	Total price, k\$
Aerogel	$l$	800	2500	2000
Reflective material	$m^2$	40	1000	40
WLS	pc	128	150	20
MPPC	pc	1024	40	40
Electronics	channels	256	150	40
Mechanics and assembling				260
Total				2400

2473 The electronic channel of the aerogel counter consists of an amplifier and a digital part. The amplifier  
 2474 should include the summing of the analog signals of all (2 or 4) MPPCs at the end of a shifter. The  
 2475 digital part may be arranged similar to that of the electromagnetic calorimeter of SPD. Only MPPCs  
 2476 are positioned at the front view of the aerogel layer, the amplifiers and digital electronics can be placed  
 2477 outside of the aerogel aperture.

2478 Rectangular tiles leave empty areas at the outer region of a circular aperture of the end-cap, this results  
 2479 in 10% geometrical inefficiency, which is quite affordable, especially since it happens at the periphery  
 2480 of the end-cap. In principle, we could fill these empty areas with aerogel, too, but at the moment we do  
 2481 not consider this obligatory.

2482 One end-cap includes two aerogel layers with 32 tiles in each layer. When WLS is viewed from both  
 2483 ends, the number of the electronic channels in one end-cap will be  $2 \text{ (layers)} \times 32 \text{ (tiles)} \times 2 \text{ (ends)} =$   
 2484  $128$ , or 256 channels for both end-caps. The number of MPPCs is  $256 \times 2 \text{ (4)} = 512 \text{ (1024)}$  depending  
 2485 on the selected MPPC type. Table 8.2 summarizes information about the SPD aerogel detector and the  
 2486 cost estimate. Thus, the cost of two aerogel end-caps is estimated at 2.4 M\$.

## Chapter 9

# Straw tracker

The purpose of the Straw Tracker (ST) is to reconstruct tracks of primary and secondary particles with high efficiency, to measure their momenta with high precision, based on a track curvature in a magnetic field, and to contribute to a particle identification via energy deposition ( $dE/dx$ ) measurements. A spatial resolution of ST is required to be about  $150\ \mu\text{m}$ . It has to be achieved when operating in a magnetic field of about 1 T.

The detector is planned to be built of low-mass straw tubes, similar to those used in many modern experiments, such as NA62 [51], COMET [52], SHiP [53], Mu2e [54], COMPASS [55, 56], NA64 [57], and others.

The tracker will consist of the barrel part and two end-caps. Two different kinds of straw tubes are considered to be used for them.

### 1 Barrel part

#### 1.1 Welded straw tubes

##### 1.1.1 Material

The detector is assembled from about 26 000 straw tubes. A single straw tube is manufactured from a thin polyethylene terephthalate (PET) foil, which is welded longitudinally by ultrasonic welding to form a tube. The straw has an active length from 10 cm to 2.7 m and a nominal inner diameter of 9.8 mm. Its inner surface has a metal coating (Cu/Au) to provide electrical conductance on the cathode, while the electrons, produced in ionization processes, will drift towards the central wire anode.

The choice of the straw material is a compromise between many different requirements, i.e. radiation length, permeation of gases, mechanical properties, adhesion to metal coating, bonding with epoxy and the ability to be ultrasonically welded into a tube. A summary of the specifications is given in Table 9.1.

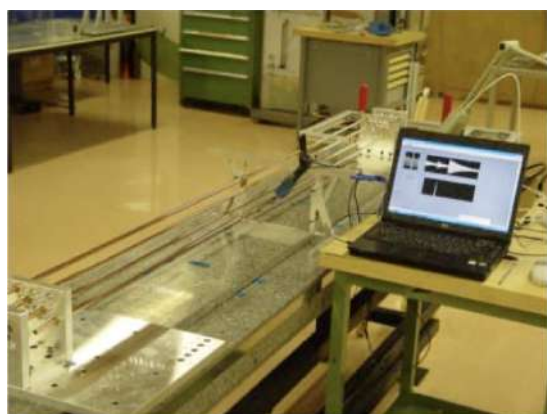
The straw tubes for the tracking detector in the SPD experiment are manufactured from a biaxially oriented coextruded film made of polyethylene terephthalate (PET). One side of the film is chemically pre-treated to improve adhesion. This side was chosen for the epoxy bonding between the straw tube and the polyetherimide (PEI) straw fixation plug. The nontreated side is coated by a conductive layer of 50 nm of Copper (Cu) followed by a protective layer of 20 nm of gold (Au). Once the production of the tube is completed, the conductive layer is on the inside of the tube, while the outside remains uncoated and pre-treated chemically for bonding. The thickness of the film is  $36\ \mu\text{m}$ .

Table 9.1: Summary of coated material specifications.

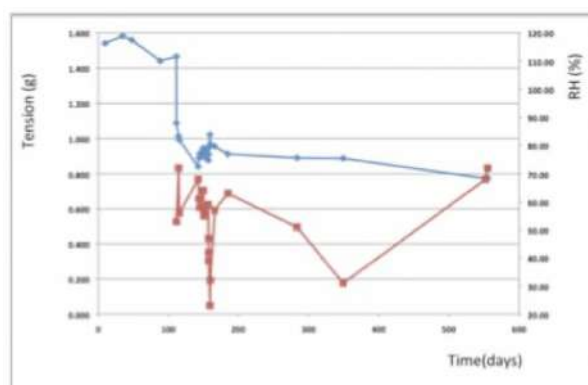
Description	Specifications
PET film	polyethylene terephthalate type Hostaphan RNK 2600 of ( $36 \pm 2$ ) $\mu\text{m}$ thickness
Density	$1.4 \text{ g/cm}^3$
Copper layer thickness	50 nm
Gold layer thickness	20 nm
Resistivity of straw tube (2.1 m)	$\sim 70\Omega$
Permeation of naked film, ( $10^{-12} \text{ Torr}\cdot\text{l}\cdot\text{cm/s}\cdot\text{cm}^2\cdot\text{Torr}$ )	6 for He, 0.06 for Ar, 1 for $\text{CO}_2$

### 2517 1.1.2 Long-term tests

2518 Long-term tests were carried out with the straws mounted under tension with a load of 15 N applied  
 2519 before the extremities of the tubes are bonded to the PEI supporting parts. The sag and the tension of the  
 2520 tubes were measured during a long-term test lasting 18 months. The values are recorded with the straws  
 2521 under pressure and compared to a reference straw at the atmospheric pressure. The results are shown in  
 2522 Fig. 9.1.



(a)



(b)

Figure 9.1: (a) View of the long-term test setup. (b) Straw tension as a function of time (blue curve) plotted together with humidity (red curve).

### 2523 1.1.3 Tensile test of PET samples

2524 The base material for the straw tubes was tested in CERN using the Instron tensile test apparatus. A  
 2525 close-up view of the apparatus with a tested film sample is shown in Fig. 9.2 (a). The values observed  
 2526 for welded samples are typically 25% lower than those of the coated unwelded PET. Unwelded PET has  
 2527 a tensile strength close to 130 MPa, whereas welded and coated samples fail at  $\sim 100$  MPa. The stress in  
 2528 the straws due to the pressure difference of 1 bar is 13 MPa, which gives sufficient safety margin.

### 2529 1.1.4 Coating and permeation

2530 The metal coating is accomplished by a sputtering process. The metallisation provides electrical conduc-  
 2531 tivity, as well as an improvement in the permeation properties of the PET substrate. Measured values of  
 2532 the permeation through a 50 nm Cu coated membrane show a barrier improvement factor of 8.5 for He

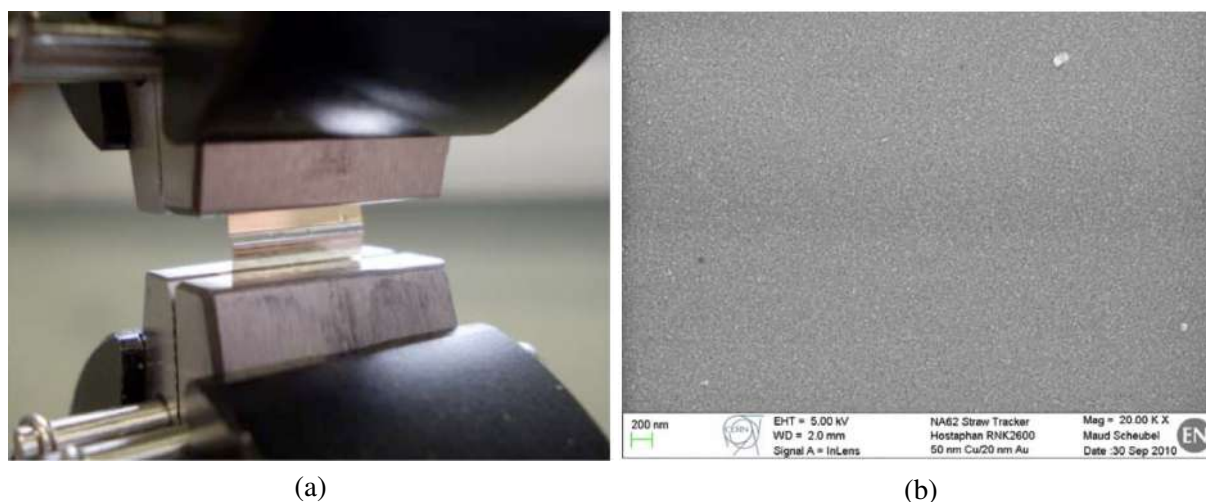


Figure 9.2: (a) Close-up view of the tensile test apparatus with a tested film sample (the weld is in the center). (b) Typical view of a coated PET with a magnification of 20 000 (RNK 2600).

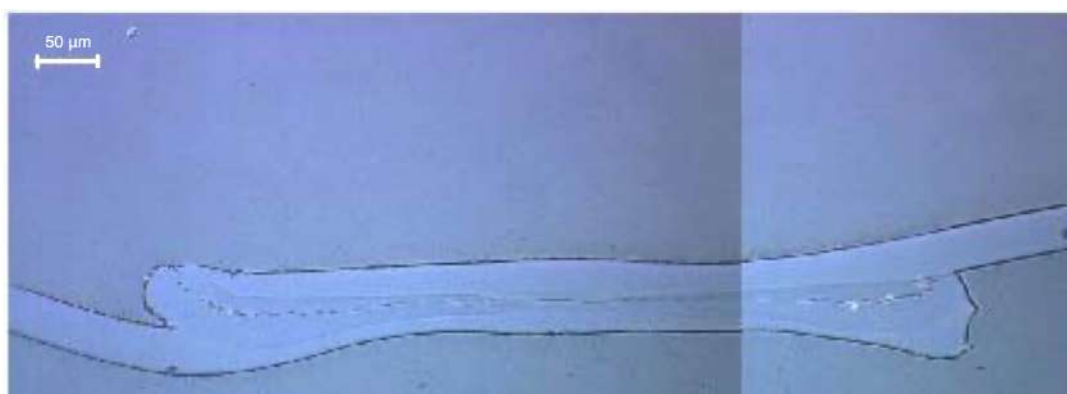


Figure 9.3: Cross-section of a welded seam where the two sides of the strip are fused.

2533 (helium), 9 for CO<sub>2</sub> and 5 for Ar (argon). The quality of the sputtered coating is measured by a peel test  
 2534 using adhesive tape.

### 2535 **1.1.5 Studies using a scanning electron microscope**

2536 The coated PET was examined using the Scanning Electron Microscope (SEM) in order to determine the  
 2537 quality of the coating and sputtering on the substrate. The SEM was also used to verify the metal coating  
 2538 thickness, not as a direct measurement, but by using the energy-dispersive X-ray spectroscopy facility  
 2539 and a third party software. The metal coating and weld quality of the seam were checked using both the  
 2540 SEM and the traditional optical microscopy, as shown in Fig. 9.2 (b) and Fig. 9.3.

### 2541 **1.1.6 Glue bonding test**

2542 The adhesion between the outer side of the straw tube and the PEI straw support is critical. The chosen  
 2543 epoxy resin for this operation was TRA-BOND 2115, fabricated by Tra-Con Inc., whose outgassing  
 2544 properties and radiation hardness were studied at CERN. This epoxy has a good resistance to stress and  
 2545 temperature cycles. Its pot life is close to two hours and curing in 24 hours. Samples of PET were peel  
 2546 tested after being bonded to an aluminium plate. The bond of the selected candidate was better than the  
 2547 natural resistance of the material. The selected material was also analysed by the X-ray photoelectron  
 2548 spectroscopy. This allowed us to better understand the chemical treatment made by the PET suppliers

2549 and its effects on bonding.

### 2550 *1.1.7 Straw manufacturing and welding*

2551 A dedicated machine for the straw production has been designed and constructed to manufacture 8000  
2552 straws for the NA62 experiment (diameter 10 mm, thickness 36  $\mu\text{m}$ ), 2000 straws for the COMET ex-  
2553 periment (diameter 10 mm, thickness 20  $\mu\text{m}$ ), and 100 straws for the SHiP experiment (diameter 20 mm,  
2554 thickness 36  $\mu\text{m}$ ). Straw sets are currently being produced for prototypes intended for the NA62 upgrade  
2555 and the straw tracker for DUNE (diameter 5 mm, thickness 20  $\mu\text{m}$ ). An ultrasound head with a movable  
2556 fixation at the frame and an anvil for the straw welding are shown in Fig. 9.6. They were designed and  
2557 constructed to obtain a good quality of the welding seam (see Fig. 9.5) and to minimize differences in the  
2558 straw diameter down to  $\sim 10 \mu\text{m}$ . The distribution of the straw seam widths and tube diameters, obtained  
2559 during the production of a large set of straws, are shown in Fig. 9.7. After manufacturing, each straw  
2560 is equipped with the glued end-plugs and tested for leaks. All measurements are individually recorded  
2561 in a logbook where all straw characteristics are stored, i.e. material, manufacturing date, inner diameter,  
2562 etc. A unique serial number is allocated to every straw tube. Using this number one can access the straw  
2563 information at any moment of the detector assembly.

2564 A few straws with a diameter of 10 mm were used for the dedicated mechanical tests. They were cut  
2565 in 20 segments of about 25 cm long and tested under overpressure until the breaking point. The other  
2566 straws were cut to 5.3 m and the cut ends were preserved for further analysis. The breaking pressure was  
2567 found to be 9 bar on average; and not one sample broke under 8.5 bar. The quality control procedure was  
2568 the same as for NA62 straws. During the ultrasonic welding process, the seam quality was verified by a  
2569 digital microscope and recorded to file for each straw. Furthermore, the seam quality was checked by an  
2570 operator in real time.

2571 Several measurements and tests are performed post-fabrication. The seam width and straw inner diameter  
2572 are measured by an optical method. The cathode electrical DC resistance is measured. The elongation  
2573 and breaking force are measured on the test samples (cut straw ends). The straws undergo a long-term  
2574 overpressure test with temporary end-plugs glued into both ends of each straw. An overpressure test to  
2575  $\Delta P \approx 2$  bar is performed for a period of about 1 hour. Subsequently, the straw is subjected to a long-  
2576 term overpressure test at  $\Delta P \approx 2$  for a period of at least 30 days. A gas leak estimation is obtained by  
2577 measuring the loss of pressure over time. The local straw deformation is measured under an applied  
2578 weight of 300 g, and the pressure is derived from the calibrated relation between loss of pressure and  
2579 deformation. The design of an individual straw tube is shown in Fig. 9.4.

### 2580 *1.1.8 Straw conditioning*

2581 Once the ultrasonic welding apparatus produces the straws, they need to be carefully stored, prior to  
2582 installation into the detector. The straws need to be stored during a period of time that varies from  
2583 several weeks to several months. The tube storage has several constraints that need to be addressed.  
2584 Namely, the inner diameter of the tube must remain free of dust and of foreign particles. The tube must  
2585 also have the ability to be manipulated by technicians without buckling. With the above constraints in  
2586 mind, it was decided that the optimal way to store the tubes would be under pressure. This would also  
2587 have the added value of being able to observe changes in pressure in the pipe over time. Straws that show  
2588 gas leakage and have poor weld quality can be removed. Taking into account further quality control tests  
2589 that are performed on the tubes before installation, and the manipulation of the tube itself during its  
2590 installation into the detector, a dedicated system was developed, in the form of valves. For storage, the  
2591 straws are gas-filled with an approximate overpressure of 1 bar. The pressure loss over time is measured  
2592 indirectly by measuring the local deformation of a straw under a 300 g weight and comparing it to the  
2593 day it was first subjected to pressure. The first valve must have the ability to let gas into the straw, then



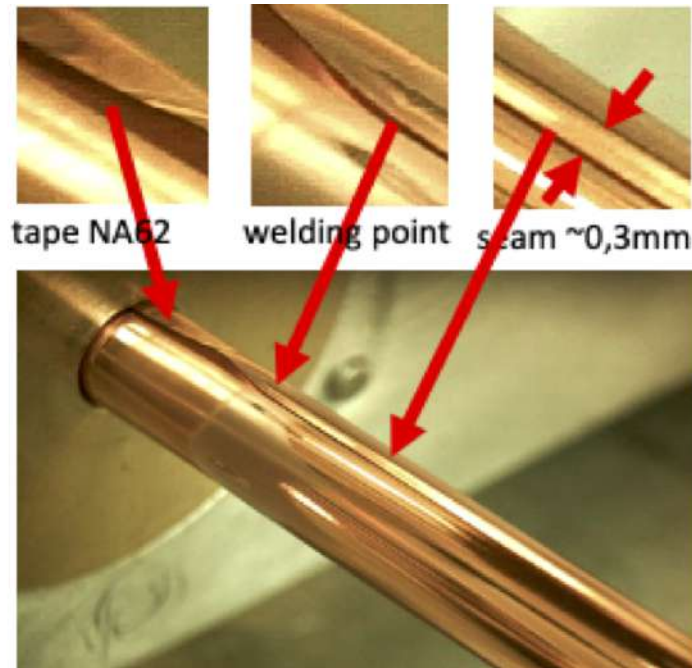


Figure 9.4: A single straw tube for the SPD barrel.



Figure 9.5: Quality of the welding seams of 0.4 mm (left) and 0.85 mm (right) at  $\times 60$  magnification.

2594 act as a non-return valve, thus keeping the straw under pressure. The valve design is loosely based on the  
 2595 "Dunlop" / "Woods" valve design, with an additional feature. To prevent leakage through the non-return  
 2596 system, an O ring and a threaded screw have been added. This is also used to fit the gas connector.

2597 The second valve used at the other end of the straw tube is a simplified version without a non-return  
 2598 mechanism. To run a leak test, we simply connect the test system to an M4 thread inside the valve and  
 2599 pressurize the straw. To simplify measurements of the sagitta of a freely supported tube, both valves  
 2600 have the same weight. In addition, the ends have the ability to be connected to the standard M4 threads.  
 2601 Furthermore, both valves have an outer diameter smaller than the straw tube outer diameter, which allow  
 2602 the installation of a straw tube under pressure. This facilitates handling of the straws and reduces the risk  
 2603 of buckling the straw wall and the welding seam.

#### 2604 **1.1.9 Mechanical properties and pre-tension of the straw**

2605 In order to determine the necessary straw pretension, a dedicated setup was developed to measure the  
 2606 straw sag and the vibration frequency of the straws as a function of pressure, as shown in Fig. 9.8. The



Figure 9.6: The straw production setup with an ultrasound head with movable fixation at the frame.

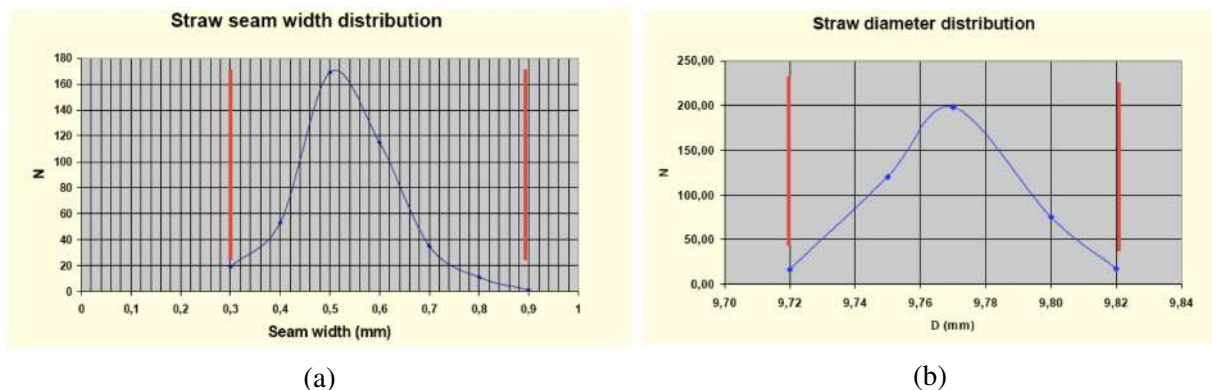


Figure 9.7: Welding seam width (a) and straw diameter (b) distributions.

2607 straw was connected to a gas bottle, and the absolute pressure inside the straws was set to 2 bar. Four  
 2608 straws were glued horizontally into two plates. One straw was equipped with a sliding fixation on one  
 2609 end to allow for a variable straw pre-tension. The sliding end of the straw was blocked (clamed ends)  
 2610 before measuring the deformation (sag) and frequency. The results of the measurements are shown in  
 2611 Fig. 9.9 (a). The increase in sag is clearly visible as the pressure inside the straw decreases.

#### 2612 1.1.10 Pressure influence

2613 A study of the straw sag as a function of overpressure at different pre-tension was carried out to determine  
 2614 the required straw tension. The results are shown in Fig. 9.9 (b). A minimum tension of 10 N is necessary  
 2615 to obtain an acceptable straw straightness. We have decided to apply a force of 15 N during installation,  
 2616 in order to allow for some loss of tension over time.

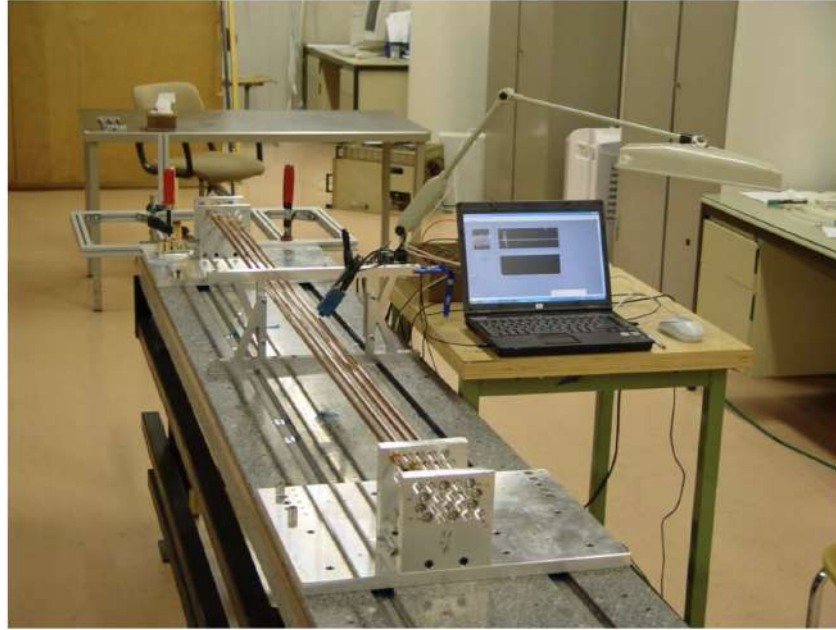


Figure 9.8: Setup for the measurement of the straw sag and frequency as a function of different pre-tension and pressure. The computer is connected to an IR emitter and receiver (OPB732) to measure the frequency of the vibrating straw.

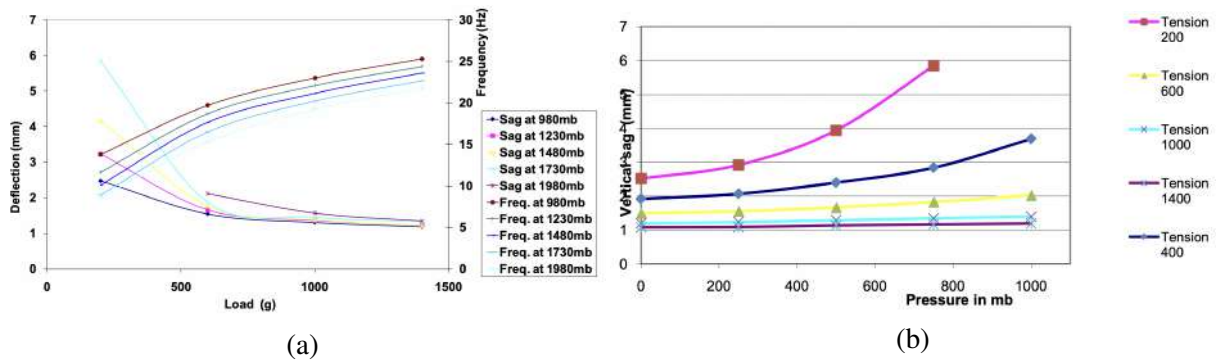


Figure 9.9: (a) Measured sag and frequency of the straw as a function of pre-tension at different overpressures. (b) Straightness as a function of pressure for a 1.85 m long horizontal straw for different values on the pre-tension.

### 2617 1.1.11 Wire centering and wire offset

2618 In order to evaluate the effect of electrostatic forces on the wire, the dependence of the wire displacement  
2619 on the straw length and high voltage was calculated. The following formula was applied:

$$y = \frac{C}{k^2} \left( \frac{1}{\cos(kL/2)} - 1 \right), \quad (9.1)$$

2620 where  $C = \rho g \sigma$  and  $k$  is calculated using the expression

$$k^2 = 2\pi\epsilon_0 E_0^2(b)/T. \quad (9.2)$$

2621 Here  $\rho$  is the density of the wire material,  $\sigma$  is the cross-section of the wire,  $T$  is the straw tension,  $E_0$   
2622 is the field strength at the straw wall,  $L$  is the length of the straw tube, and  $\epsilon_0$  is the vacuum permittivity  
2623 constant.

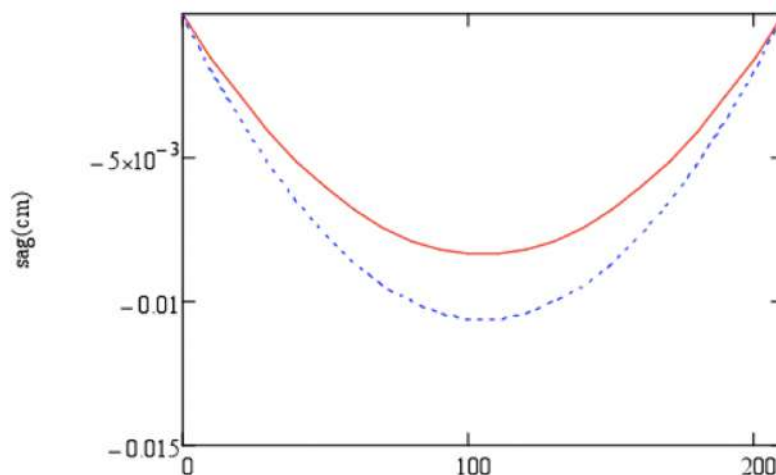


Figure 9.10: The wire deflection for a 2.1 m long straw with (blue dashed line) and without (red solid line) electrostatic deflection at 2.5 kV.

2624 The results are presented in Fig. 9.10. In the case when the voltage was set to 2.5 kV (slow gas) and the  
 2625 tension in the wire was set to 90 g, the increase in wire sag due to electrostatic forces is about 27% with  
 2626 respect to the case without electric field. For the fast gas with a high voltage of 1.8 kV, the corresponding  
 2627 increase in the wire sag is 9%.

## 2628 1.2 Detector response simulation

### 2629 1.2.1 Choice of the gas mixture and high voltage operating point

2630 The initial choice of the gas mixture and high voltage settings was based on experience of the NA62  
 2631 experiment [58], where the straw tracker consists of the straw tubes of identical design. Its performance  
 2632 requirements are similar to those of the SPD straw tracker. The  $Ar(70\%) + CO_2(30\%)$  gas mixture  
 2633 was demonstrated to provide the stable straw operation, sufficient spatial resolution and high detection  
 2634 efficiency. Moreover, it does not contain any flammable or non-ecological components. The optimal  
 2635 operation voltage was chosen to be 1750 V, which corresponds to a gas gain of about  $4.5 \times 10^4$ . In the  
 2636 case of the NA62 experiment readout electronics, based on the CARIOCA chip [59], such voltage allows  
 2637 for efficient operation with a spatial resolution better than  $120 \mu m$ .

2638 The straw spatial resolution and detection efficiency has been studied with the GARFIELD simulation  
 2639 software [60, 61] for the NA62 readout electronics models. The results as functions of the high voltage  
 2640 and signal discriminator thresholds are presented in Ref. [62] and are also shown in Fig. 9.11. The  
 2641 considered discriminator thresholds correspond to 4, 10 and 15 fC of the charge induced on an anode  
 2642 wire. The results are shown for charged tracks crossing the straw at the distance of 3 mm from the anode  
 2643 wire.

### 2644 1.2.2 GARFIELD simulation of the straw tube response

2645 Detailed studies of a straw tube response are ongoing for the SPD straw tracker operation environment.  
 2646 To evaluate influence of the SPD magnetic field on the tracker performance, GARFIELD simulation of  
 2647 the intrinsic straw response to a 1 GeV muon has been performed for two extreme cases of 0 T and 1.5 T  
 2648 field, aligned with the straw longitudinal axis. Muon tracks are generated to be normal to the anode wire  
 2649 at the distance of 3 mm. Drift trajectories of the electrons produced in clusters of primary ionization for  
 2650 0 T and 1.5 T magnetic fields are compared in Fig. 9.12 (a) and (b), respectively.

2651 The relative coordinate of the primary ionizing particle is reconstructed from the measured electron drift

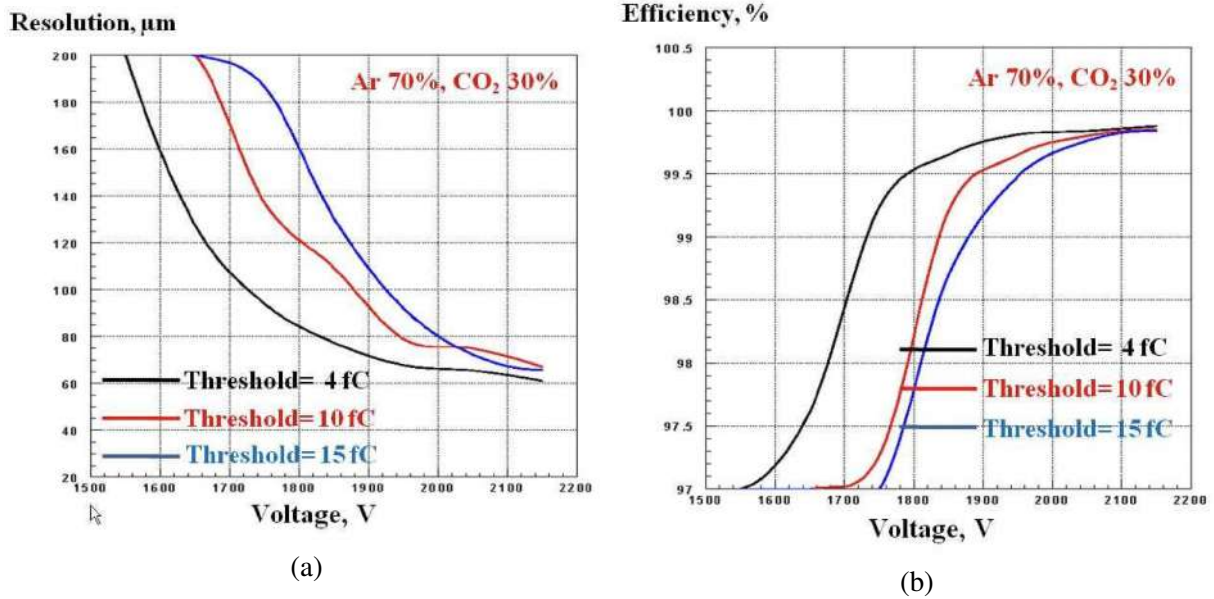


Figure 9.11: GARFIELD simulation results for the straw spatial resolution (a) and detection efficiency (b) as functions of the high voltage and discriminator thresholds for a charged track crossing a straw at the distance of 3 mm from the anode wire [62].

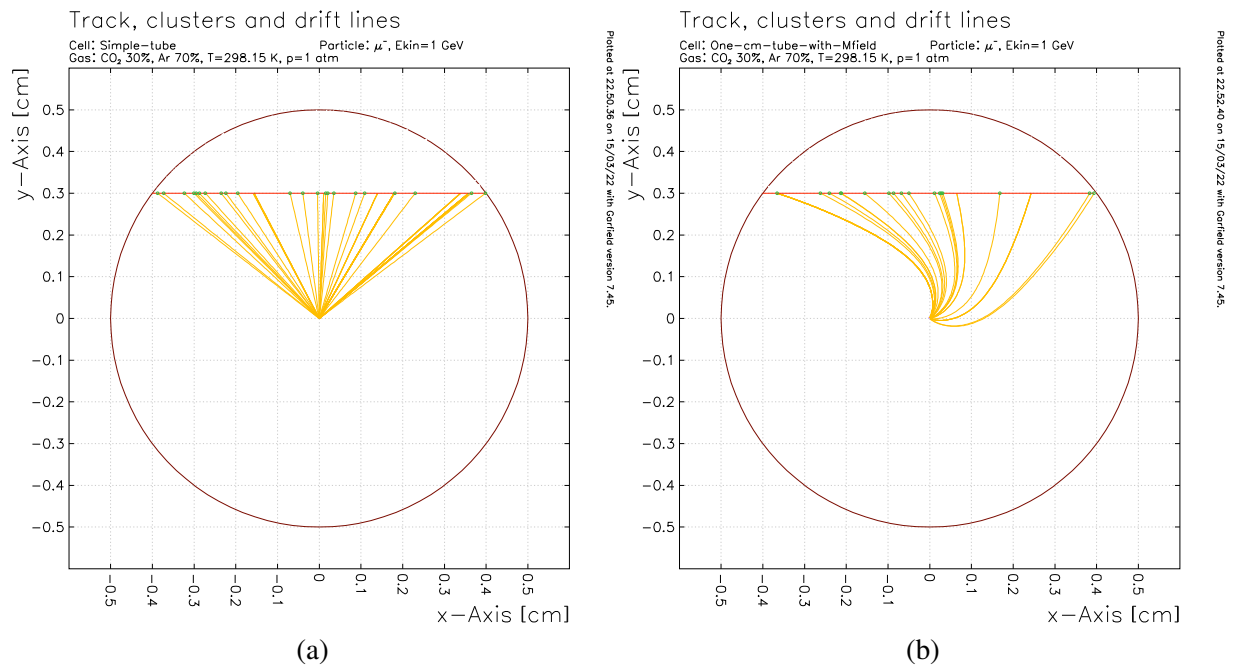


Figure 9.12: Muon track (red), primary ionization clusters (green), and electron drift trajectories (yellow), simulated with GARFIELD for 0 T (a) and 1.5 T (b) magnetic field, aligned with the straw longitudinal axis.

2652 time and is affected by its fluctuations, which, in turn, depend on fluctuations in the primary ioniza-  
 2653 tion cluster distribution, together with longitudinal diffusion as well as on characteristics of the readout  
 2654 electronics. To evaluate intrinsic performance of the straw tubes, the drift time of the first and second  
 2655 ionization clusters arriving at the anode is studied as a function of the distance between the muon track  
 2656 and anode wire. No transformation of the straw signal by the readout electronics is implemented at that

2657 stage. Examples of the obtained time distributions for the first and second arriving clusters, produced by  
 2658 a muon passing at a distance of 4 mm from the anode wire, are shown in Fig. 9.13 for a magnetic field  
 2659 of 0 T and 1.5 T.

2660 The small width of the obtained time distributions (much smaller than 0.1 ns) points to a negligible  
 2661 contribution of the cluster distribution fluctuations and electron diffusion to the straw time resolution.  
 2662 The influence of the magnetic field on the most probable arrival time is clearly noticeable, while the  
 2663 time distribution widths are not affected (first arriving cluster) or affected slightly (second cluster). The  
 2664 dominating influence of the read-out electronics on the straw tube time resolution will be demonstrated  
 2665 later in Section 1.2.3.

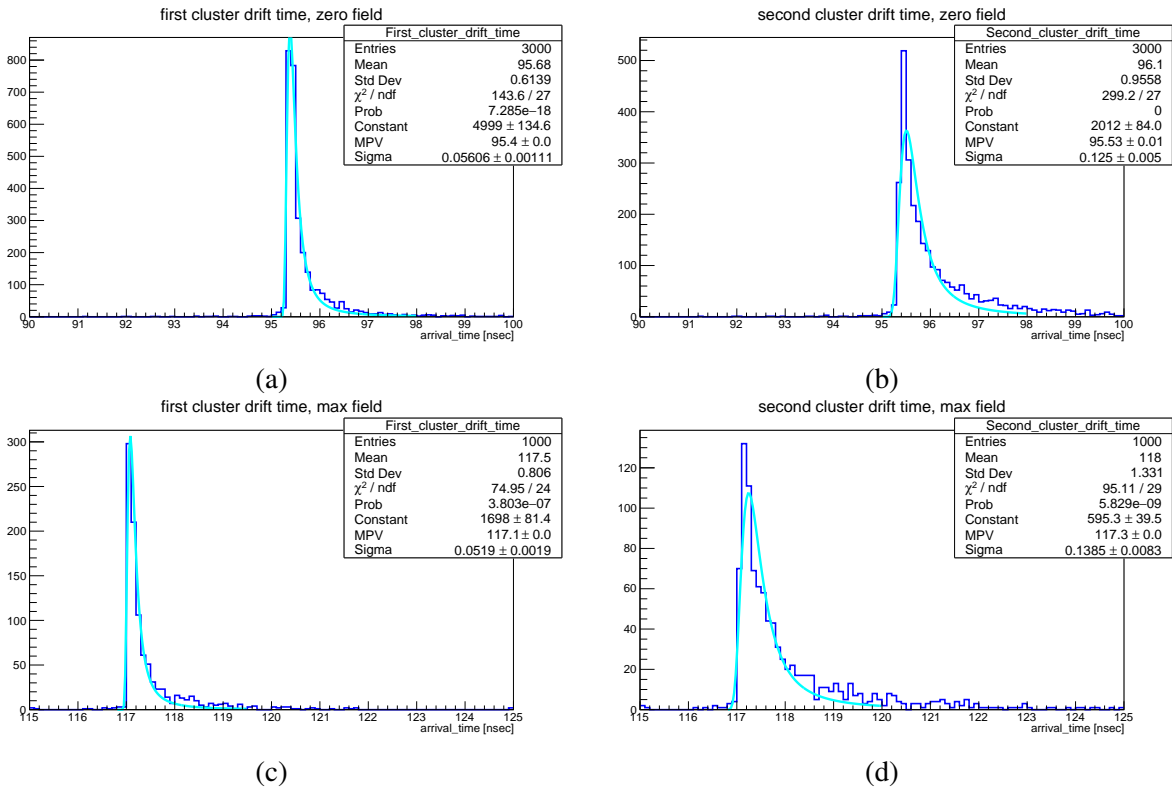


Figure 9.13: Examples of the obtained drift time distributions for the first (left) and second (right) arriving ionization clusters for a track passing at 4 mm from the anode wire for 0 T (top) and 1.5 T (bottom) magnetic field. To compare the most probable value (MPV) and the distribution width (RMS), the spectra (dark blue) are fitted to a Landau distribution (cyan).

2666 The most probable values (MPV) of the arrival time distributions, obtained for field-free simulations  
 2667 using GARFIELD and GARFIELD++ [63] packages as functions of a distance between the muon track  
 2668 and anode wire, are shown in Fig. 9.14 (a). The measurements performed at the NA62 experiment with  
 2669 the nominal tracker read-out electronics are shown for comparison as a two-dimensional histogram. The  
 2670 simulation results are shifted by a constant delay to compensate for the time delays introduced by the  
 2671 read-out chain in real measurements. Comparison of the MPV obtained in the simulation for a magnetic  
 2672 field of 0 T and 1.5 T is presented in Fig. 9.14 (b).

### 2673 1.2.3 Influence of realistic electronics readout on the straw time resolution

2674 Influence of the readout electronics on the straw spatial resolution is studied using a combination of  
 2675 GARFIELD and LTSpice [64] electronics simulation package. Individual straw signals simulated with  
 2676 GARFIELD are processed with LTSpice for a given electronics chain model. One of the possible SPD

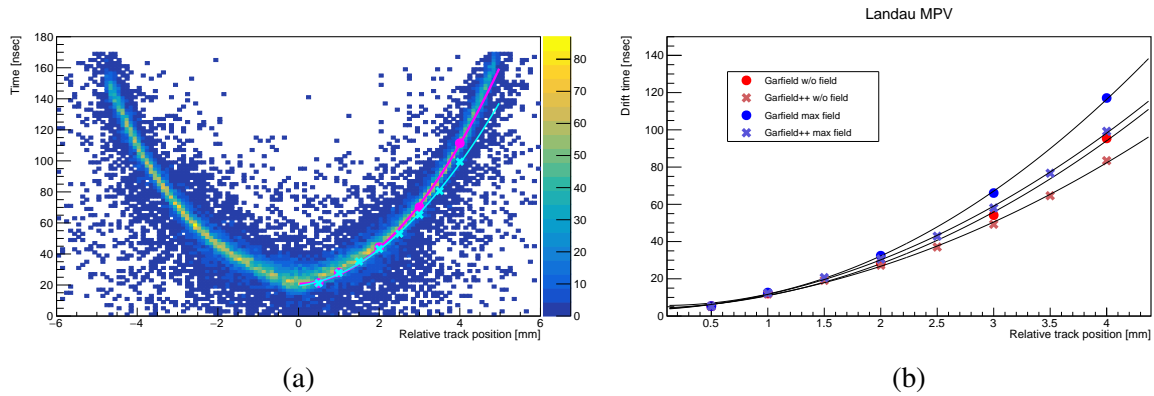


Figure 9.14: The most probable drift time of the first arriving cluster simulated with GARFIELD and GARFIELD++. (a) Values obtained with GARFIELD (magenta points) and GARFIELD++ (cyan points) delayed with a constant value compared to the experimental results, obtained for an NA62 tracker straw (2D histogram). (b) Most probable values of the first cluster arrival time for 0 T and 1.5 T magnetic field. The simulation results are fitted to a quadratic function.

2677 ST front-end electronics options, based on a VMM3a ASIC[REF], is considered in the study, and the  
 2678 corresponding model provided by the RD51 Collaboration (CERN) is used. Details of the read-out  
 2679 electronics are described in Section 9.3. At this stage, electronic noise and the influence of the magnetic  
 2680 field are not taken into account.

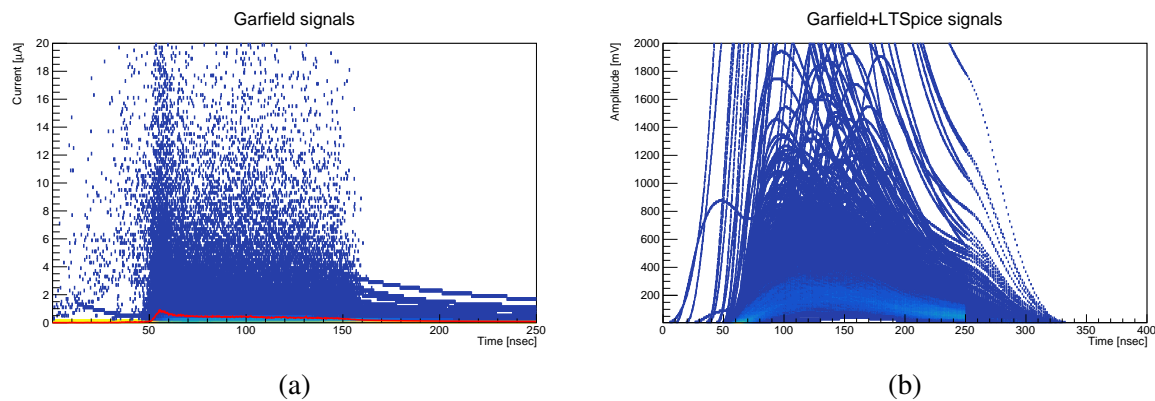


Figure 9.15: (a) Signals induced at the straw anode due to an avalanche development as generated by GARFIELD for 1500 muons crossing a straw at the distance of 3 mm from the anode wire. (b) Corresponding electronics responses emulated with LTSpice.

2681 A current induced at the straw anode due to an avalanche development upon a muon crossing the tube  
 2682 at the distance of 3 mm from the anode wire as generated with GARFIELD is shown in Fig. 9.15 (a).  
 2683 1500 individual signals are shown together with the average trend. The corresponding readout electronics  
 2684 signals, emulated with LTSpice, are shown in Fig. 9.15 (b). The electronics chain model is set to  
 2685 describe the VMM3a operation mode with the shortest signal peaking time of 25 ns. A 10 mV signal  
 2686 discrimination threshold is chosen to correspond to 3 fC of the input charge. The time distributions of  
 2687 the first arriving cluster and the discriminator threshold crossing are shown in Fig. 9.16 (a) and (b),  
 2688 respectively. In the case of realistic electronics, the time distribution is significantly wider. For the chosen  
 2689 electronics parameters, the time resolution was found to be 3.6 ns. The corresponding distribution,  
 2690 obtained with an NA62 straw readout with the original electronics, is shown Fig. 9.16 (c). The time of the  
 2691 discriminator threshold crossing, measured for the relative muon track distances of  $3.05 \pm 0.05$  mm, was  
 2692 obtained from the NA62 results shown in Fig. 9.14 (a).

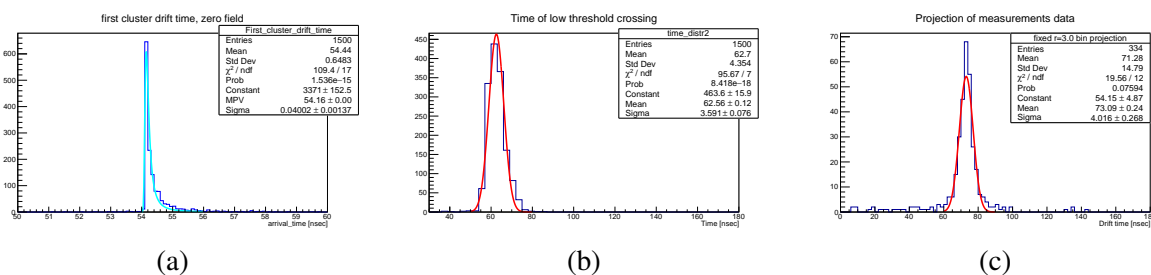


Figure 9.16: Drift time distribution, obtained for first arriving clusters as simulated with GARFIELD together with a Landau fit (a), and the time distribution of the VMM3a-based readout electronics response, modeled for the corresponding signal sample with LTSpice for 25 ns peaking time and 10 mV discriminator threshold together with a Gaussian fit (b). (c) Corresponding distribution obtained with an NA62 straw readout with the original electronics. The time of the discriminator threshold crossing is measured for the relative muon track distances of  $3.05 \pm 0.05$  mm.

### 2693 1.3 Chamber design, construction and installation

#### 2694 1.3.1 Detector geometry and layout

2695 The mechanical construction proposed for the SPD ST is based on engineering solutions, which were  
 2696 already efficiently applied in the ATLAS and PANDA experiments. The straw tracker consists of three  
 2697 parts: a barrel part and two end-caps. The barrel has inner and outer radii of 270 and 867 mm, respec-  
 2698 tively. It is subdivided azimuthally into 8 modules, with 31 double layers of straw tubes each, as shown in  
 2699 Fig. 9.17. The layout of a single module with the supporting frame are shown in Fig. 9.18 and Fig. 9.19.

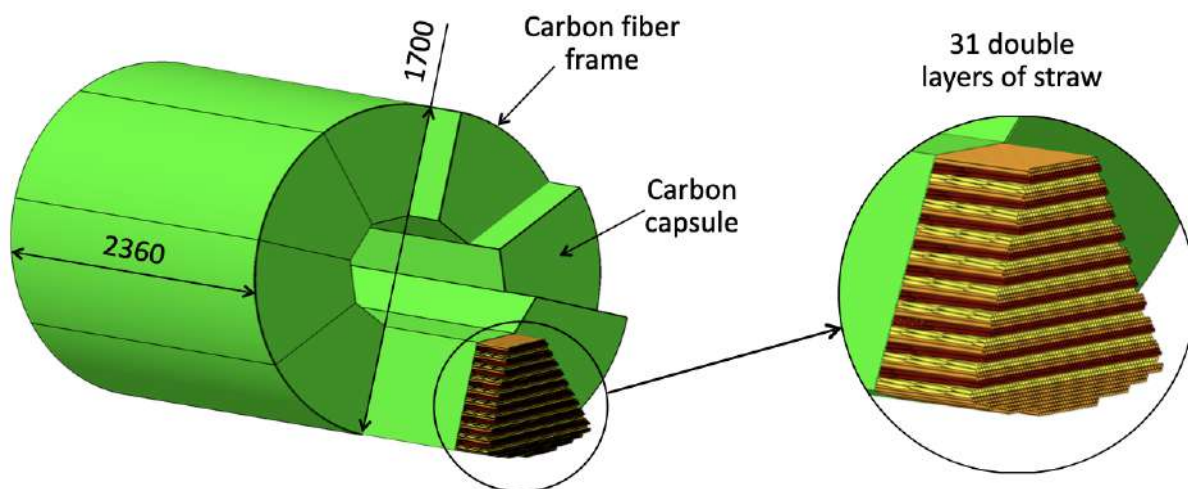


Figure 9.17: General layout of the barrel part of ST, which shows 8 modules (octants). Each module contains 31 double layers of straw tubes encased in a composite-polymer capsule.

2700 The main axes of the straw direction are  $Z, U, V$ . The  $Z$  axis is along the beam axis. The angle between  
 2701 the  $U, V$  and  $Z$  axes is  $\pm 5$  degree. The value of the angles by layers is shown in Table 9.2. Each tube  
 2702 has a diameter of 9.8 mm. Each module is enclosed in a  $400 \mu\text{m}$  thick carbon fiber mesh capsule. The  
 2703 capsule provides the positioning of the individual straw tubes with a  $50 \mu\text{m}$  accuracy. One side and two  
 2704 ends of the capsule have 5 mm holes, where straw end-plugs will be fixed. The FE electronic boards,  
 2705 which will be connected to these plugs, will additionally serve as the capsule covers, thereby isolating  
 2706 the inner volume from the external environment.

2707 The straw tubes will only be read out from one side. Each octant contains about 1100 tubes with parallel  
 2708 and about 2200 tubes with oblique angles to the beam direction. The total number of electronic channels



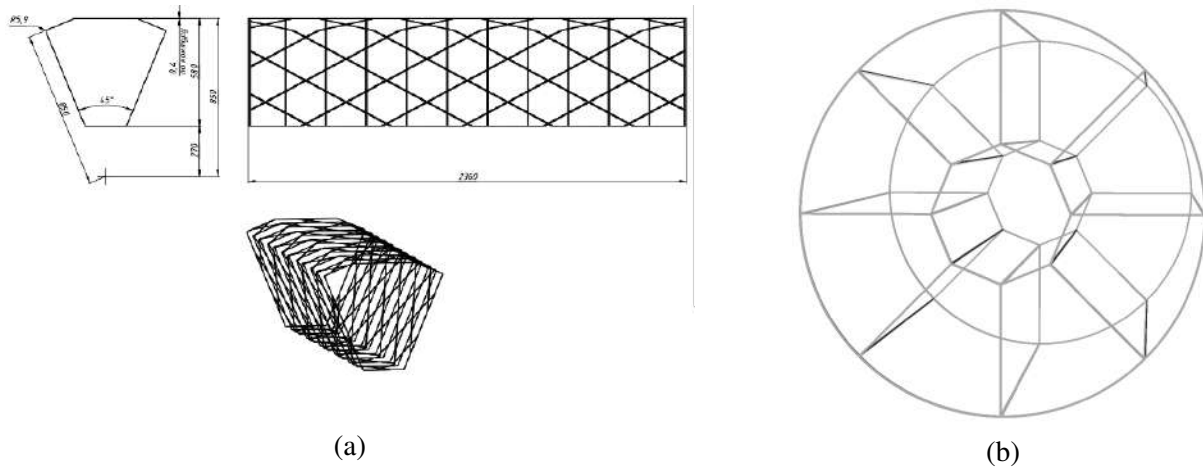


Figure 9.18: (a) Power frame of a single octant. (b) The barrel supporting frame for eight ST octants.

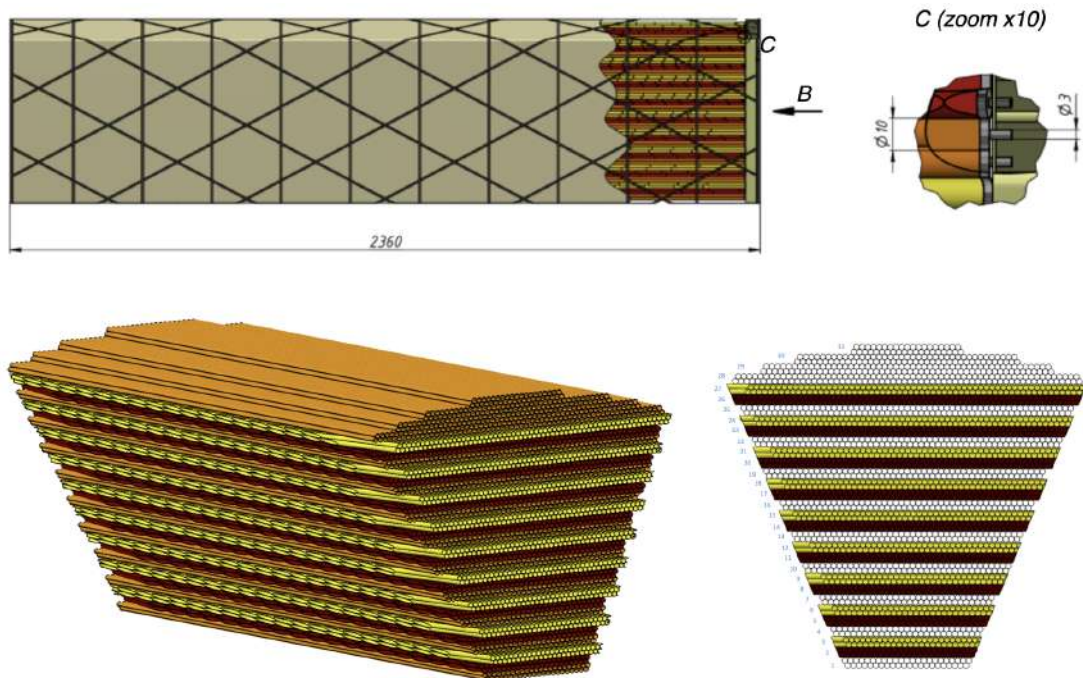


Figure 9.19: Sketch of one module (octant) of the barrel part of the straw tracker.

2709 per octant is 3238. Thus, the total number of channels in the barrel part of ST is  $3238 \times 8 = 25904$ .  
 2710 The rigidity of the structure is assured by the low overpressure of gas inside the tubes and their fixation  
 2711 inside the capsule volume. The anode wire positioning accuracy is achieved by the wire fixation in the  
 2712 carbon fiber covers. The capsule also serves to thermally stabilize the gas, circulating inside the detector  
 2713 volume, and to protect the straw surface from humidity. The sketch of one octant is shown in Fig. 9.19.  
 2714 One meter of straw tube has a weight of 1.15 g. Thus, the weight of all the tubes in one octant with the  
 2715 glued end-caps is about 17 kg.

### 2716 1.3.2 Assembling the straw tracker

2717 Prior to the octant assembly, the straws of a proper length have to be prepared with the end-plugs glued  
 2718 to both ends of the straw. Layers  $Z$ ,  $U$ , and  $V$  will be installed one by one, forming the octant. Each straw  
 2719 of the stereo-layers  $U$  or  $V$  will have one end positioned at one of the octant ends, while the opposite end

Table 9.2: Straw tubes in different layers of one octant of the ST barrel part.

Layer	1	2	3	4	5	6	7	8	9	10	11	12
Angle, deg	0	+5	-5	0	+5	-5	0	+5	-5	0	+5	-5
Straws, pcs.	45	83	85	53	91	95	61	99	103	73	111	111
Layer	13	14	15	16	17	18	19	20	21	22	23	24
Angle, deg	0	+5	-5	0	+5	-5	0	+5	-5	0	+5	-5
Straws, pcs.	81	119	123	89	127	131	99	139	139	109	147	151
Layer	25	26	27	28	29	30	31	Total				
Angle, deg	0	+5	-5	0	0	0	0	0	+5	-5	0,±5	
Straws, pcs.	117	155	158	123	103	79	39	1071	1071	1096	3238	

2720 of the straw will be located at the octant side and will be connected to the gas pipes during the assembly.

2721 A frame with precise holes for the straw end-plugs will be glued into the octant ends, maintaining the  
 2722 straw alignment. Then the anode wires are inserted into the straws, and their crimp tubes are connected  
 2723 to the flexible webs, as was implemented in the NA62 Straw Tracker and is shown in Fig. 9.20.

2724 At each end of the octant, four front-end covers (one per an octant quarter) will be installed, sealing the  
 2725 gas volume. A 50  $\mu\text{m}$  thick mylar foil, plated with 50 nm of aluminum, will be glued over the octant  
 2726 sides. Finally, carbon fibers will be glued onto the foil.

2727 The ST installation procedure is demonstrated in Fig. 9.21. Two separate halves of the carbon fiber  
 2728 frame are inserted into the inner volume of the SPD detector prior to mounting the octants. After that,  
 2729 the octants are installed into the frames one by one.

Gold plated crimp-tubes connect the signal wires to the web

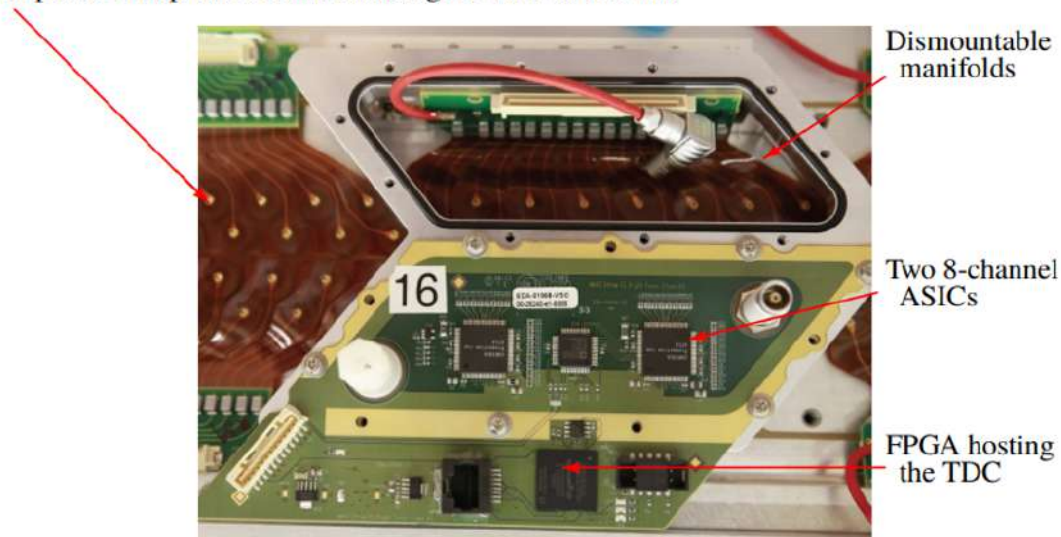


Figure 9.20: Picture of the straw end connectivity and gas manifold. A rigid-flex circuit board (web) connects high voltage to the signal wires and transmits the signal to the front-end cover. The cover also houses the high-voltage connector and feedthrough for the gas.

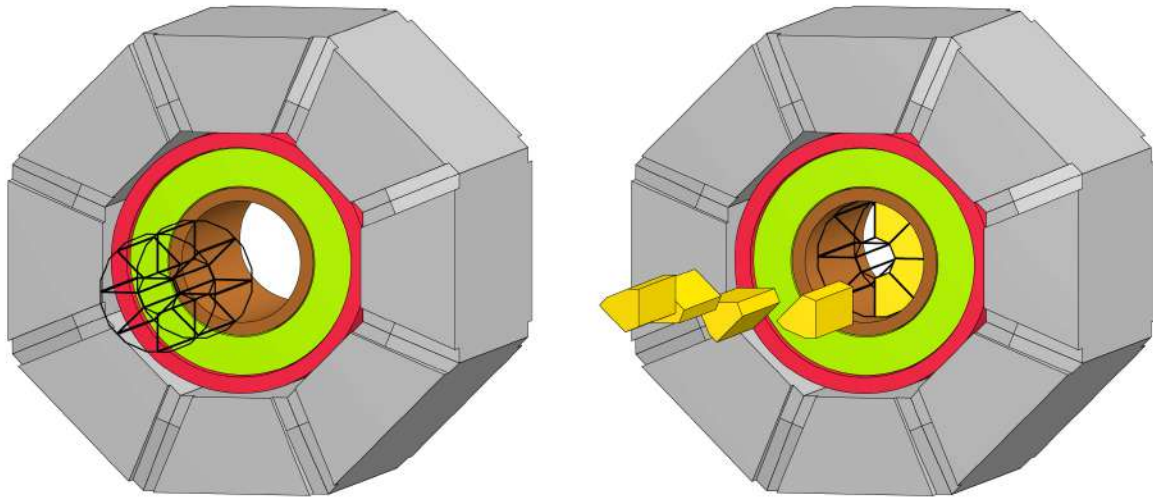


Figure 9.21: Straw tracker installation procedure. Left: installation of the carbon frame. Right: installation of the pre-assembled ST octants.

## 2730 1.4 Detector components and assembly principles

### 2731 1.4.1 Active web and wire connection

2732 A cross-section of the octant end mechanical structure holding the straws is shown in Fig. 9.22 (a). A  
 2733 carbon frame has holes for precise positioning of the straws and wires. The modularity in terms of HV,  
 2734 gas supply, and a readout system is represented by four sections containing about an equal number of  
 2735 straws. Removable partitions for the gas manifold and a dedicated polyurethane joint for gas tightness  
 2736 were developed. The partitions also serve as supports for the so-called cover, which contains the front-  
 2737 end electronics, high-voltage and gas connections. Polyetherimide (PET) insulating sockets are glued  
 2738 between the straws and the frame.

2739 High voltage is transferred to the wire by an active web, which also transmits the signal back to the front-  
 2740 end electronics. The web is a multi-layer rigid-flex printed circuit board having two connectors per straw,  
 2741 namely one for HV and one for the signals. The web has a connector to be plugged to the backside of  
 2742 the cover, as shown in Fig. 9.22 (b). The cover does not only provide the leak tightness of the manifold,  
 2743 it also comprises the front-end electronics, high-voltage and gas connections.

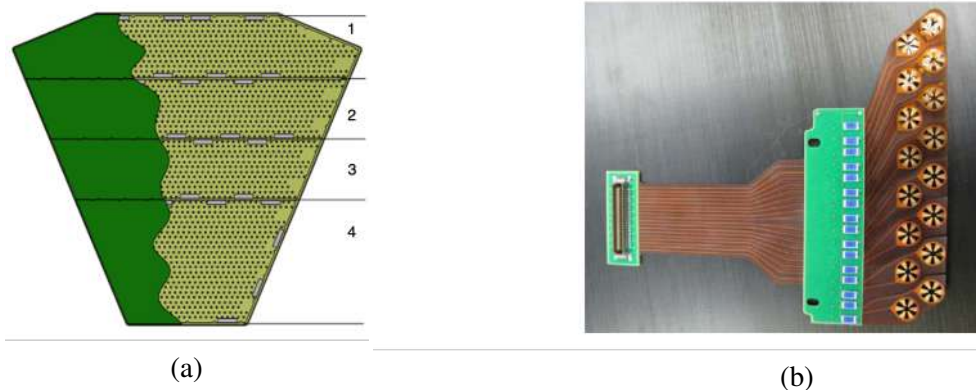


Figure 9.22: (a) Four gas volumes of an octant. (b) Detail of the rigid-flex circuits board (web) that connects to the straws (ground) and the wire (high voltage and signal).

2744 The wire is tensioned and positioned using a copper tube inserted in the so-called connection, shown in  
 2745 Fig. 9.23. The copper tube connects to the second layer of the web, which brings high voltage to the wire  
 2746 and the signal back to the front-end electronics.

#### 2747 **1.4.2 Measurement of the straw straightness**

2748 Once the straws are fixed at both ends in the detector frame, their straightness is measured layer by layer  
 2749 with two light sources and a CCD camera/microscope. The two laser diodes illuminate the straw and  
 2750 the camera/microscope takes a photograph of the straw section. The system is calibrated using a wire  
 2751 stretched from top to bottom, parallel to the straws. A stepper motor moves the camera, and a picture  
 2752 is taken at 10 equidistant positions along the straw. A dedicated LabVIEW® program transforms the  
 2753 pictures into a black and white image and finds the two straw edges automatically. The program then  
 2754 calculates the position of the straw center (straightness) in the  $XY$ -plane and the diameter of the straw.

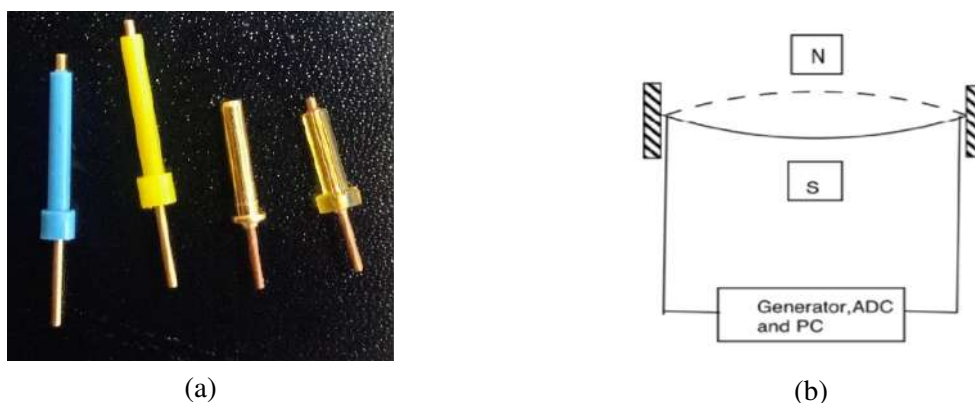


Figure 9.23: (a) Connection plugs. (b) Schematic view of the wire tension measurement device.

#### 2755 **1.4.3 Wiring**

2756 A gold-plated tungsten wire from Toshiba with a diameter of  $30\ \mu\text{m}$  is chosen for anode. The limit of  
 2757 elastic deformation has been measured up to 150 g and the rupture occurs around 220 g. The nominal  
 2758 wire tension is set to 90 g. The detector is placed in a horizontal position and the straw resistivity is  
 2759 measured. All straw diameters are measured and recorded in the logbook. The webs are then installed  
 2760 and the ground circuit is fixed to the inside of the straw with the help of the connection plug, which is  
 2761 shown in Fig. 9.23 (a). A tight fit is necessary to ensure a good electrical contact. The ground petals are  
 2762 formed with a special tool to facilitate the insertion of the PET plugs. A wire with a diameter of 0.1 mm  
 2763 ("needle" wire) is blown through the straw. The  $30\ \mu\text{m}$  wire is fastened to the needle wire and kept under  
 2764 a small tension at all times during installation to avoid kinks. The wire is gently pulled through the straw.  
 2765 From both sides, the  $30\ \mu\text{m}$  wire is inserted in the copper tubes and the copper tubes are then inserted  
 2766 through the electronic circuit into the contact plugs. Once the wire is fixed to the web side, a 90 g weight  
 2767 is suspended to the wire on the opposite side and fixed. The electrical continuity between the two pins  
 2768 is checked, as well as insulation between wire and straw (broken wire). After wiring one layer, the wire  
 2769 tension is measured and a HV test is performed to measure the leak current, which should not exceed  
 2770 1 or 2 nA per high voltage group at 1600 V.

#### 2771 **1.4.4 Measurement of wire tension**

2772 The full straw tracker contains a total of about 26000 anode wires, and the wire tension need to be  
 2773 verified during and after installation. The wire resonance frequency is close to 50 Hz for a tension of  
 2774 80 g and a wire length of 2200 mm. Since 50 Hz is close to the frequency of the 220 V voltage supply,  
 2775 in order to avoid this frequency, the nominal wire tension was set to 90 g. The acceptable values of wire

2776 tension during the module production are between 85 and 95 g. The upper limit of 95 g is considered  
 2777 to be comfortably below the elastic limit of 150 g, while the lower limit is high enough to allow good  
 2778 operation of the straw. Electrical instability of the wire was found for tensions below 35 g. Therefore, to  
 2779 minimize electrostatic deflections on the wire, the lower limit is set to 85 g.

2780 The principle of measuring wire tension is presented in Fig. 9.23 (b). Namely, the wire oscillations are  
 2781 stimulated in an external magnetic field with the help of a current generator, and the resonant frequency  
 2782 of the wire is measured. The current induced on the wires will be amplified with a high-input impedance  
 2783 amplifiers and an input signal threshold (typically of about 1.5 mV). Signals will be digitized by a PC  
 2784 based A/D board and the measured frequency will be translated into applied wire tension  $T$  (in grams),  
 2785 following the formula:

$$T = \frac{4\mu L^2 v^2}{a}, \quad (9.3)$$

2786 where  $L$  is the free wire length in cm,  $v$  is frequency in Hz,  $\mu$  is the mass per unit length in g/cm and  $a$   
 2787 is the gravitational acceleration. Uncertainties in the measured tension arise from variations in the wire  
 2788 diameter and the length of the vibrating wire. The minimum uncertainty can be estimated to be of about  
 2789 1%. The readout electronics, connected to a cell of 16 straws, measures the main resonance vibration  
 2790 frequency of each wire. The magnetic field near the tested wire must be at least 100 G. The operator  
 2791 can modify the parameters of the pulse generator and Fourier analysis on the Labview-based computer  
 2792 panel. The tension of the wires will be measured during the stringing process itself, and a final global  
 2793 wire-tension measurement of all wires in the module will be carried out before the next assembly step.  
 2794 The results of the measurement will be written to the production database. Loss of wire tension can  
 2795 happen between module assembly at the assembly hall and arrival at the SPD hall, so the wire tension  
 2796 will be measured again after delivery to the nominal position. Major attention will be paid to wires,  
 2797 which show a tension loss of more than 10 g. These wires will be investigated carefully and replaced if  
 2798 necessary.

#### 2799 **1.4.5 Gas tightness tests**

2800 The next stage will be to verify the joints glued between the straws and the frame. It is important to  
 2801 perform this test at this stage because the straws and their joints are still easily accessible and repairable  
 2802 in case of a problem. A dedicated gas-tightness setup is to be used to verify the quality of about 8000  
 2803 joints (per octant), glued between the straws and their end-plugs, and between the end-plugs and the  
 2804 straw support frame. The system contains a temperature sensor, pressure gauges, vacuum stand and a  
 2805 system of valves and pipes. Straws and gas manifolds will be filled with Ar from a bottle with a pressure  
 2806 of 100 mbar above atmospheric pressure. The volume of the octant to be tested is about 1 m<sup>3</sup>. The leak  
 2807 rate (mbar × l/sec) will be evaluated by measuring the pressure drop inside the straws as a function of  
 2808 time, once the pump has been stopped. A module will be approved for subsequent assembly, whenever  
 2809 the measured leak rate does not exceed 10<sup>-2</sup> mbar × l/sec. Nevertheless, every effort will be made to get  
 2810 the leak value as low as possible.

### 2811 **1.5 Gas system**

2812 The gas system consists of two parts. First, the mixer system which delivers quantity, mixing ratio and  
 2813 pressure conditioning to downstream elements. Second, the distribution system, which delivers the gas  
 2814 in well defined quantities to the individual detector components.

#### 2815 **1.5.1 Gas system requirements**

2816 The total gas flow chosen corresponds to a normal gas flow rate of 2÷4 cm<sup>3</sup>/min per straw. The gas  
 2817 modularity is optimized in order to minimize the number of lines between the detector and the distribution

2818 racks, and, on the other hand, to minimize the loss of performance in the case of an accidental leak in  
2819 any module.

### 2820 1.5.2 Mixer

2821 The detector shall be supplied with a constant gas mixture of Ar:CO<sub>2</sub>=70:30 with a precision better than  
2822 1%. The total flow of the mixer will be 1500 l/h. Each primary gas line is equipped with a Digital Mass  
2823 Flow controller to measure the component flow with appropriate accuracy. An output pressure regulator  
2824 adjusts the downstream pressure from 0.2 to 2 bar. The control system provides a flow an independent  
2825 mixing ratio and adequate error handling. The mixer has to automatically follow the demands of the  
2826 distribution system.

### 2827 1.5.3 Gas distribution

2828 The gas from the mixer is distributed to the eight gas distribution racks, one for each octant. The major  
2829 design criteria of the distribution system is the uniform gas supply to each cell with adequate separation  
2830 capabilities, in case of pressure loss, due to a leaking straw. Each octant is divided into four gas volumes,  
2831 as it is shown in Fig. 9.22.

## 2832 1.6 Aging studies

2833 In order to validate the different components and materials in the detector, a dedicated prototype was  
2834 built. The prototype contains two straws: one with aluminium coating and another with copper/gold. The  
2835 straw end-pieces were made from ULTEM, and the connection to the straws was made with a section of  
2836 the web. The wire is the 30  $\mu$ m gold-plated Tungsten from Toshiba, foreseen for the chamber production.  
2837 **Final crimp tubes** were used for electrical and mechanical connections of the wire to the web. The  
2838 prototype was mounted in the CERN aging test facility. A gas mixture of 70% argon and 30% CO<sub>2</sub> was  
used. The parameters during the aging test are summarized in Table 9.3.

Table 9.3: Parameters of setup for aging testing.

Gas mixture	Gas flow	Current	Total charge	Irradiation area	High voltage	Fe-55 scan slit size
Ar (70%)+ CO <sub>2</sub> (30%)	0.5 cm <sup>3</sup> /min	280 nA	0.27 C/cm (500 hours)	10 mm	1700 V	1 mm

2839

2840 A scan with a Fe-55 source is made at intermediate irradiation levels along the straw length from 10 mm  
2841 to 75 mm. The results are shown in Fig. 9.25. No change in amplitude can be seen up to a total charge  
2842 of 0.27 C/cm. The estimated accumulated charge for the hottest straws in the experiment is 0.04 C/cm.  
2843 After the initial run with Ar/CO<sub>2</sub>, it was decided to dismount the prototype and investigate the wire and  
2844 the inner surface of the straw around the irradiated region.

## 2845 2 End-cap part of ST

2846 The design of the ST end-cap has to satisfy the following criteria. The detector must have the shape of  
2847 a disk, have a relatively small central hole, which is defined by a vacuum beam pipe, and have a small  
2848 amount of matter in the sensitive region of the detector. The detection layers should be thin, and the  
2849 number of layers should be sufficient to identify particles via  $dE/dx$  measurement.

2850 For efficient registration of interactions with a large multiplicity, a detector with drift tubes, arranged  
2851 so that they form an  $X, Y, U, V$  coordinate system, is proposed. Each coordinate plane consists of two

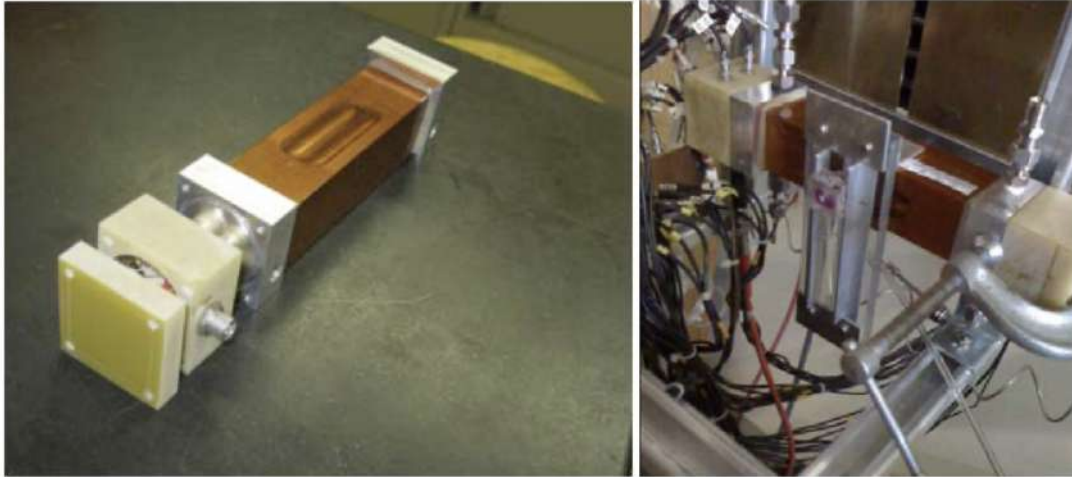


Figure 9.24: Straw prototype for material validation (left), mounted in the setup (right).

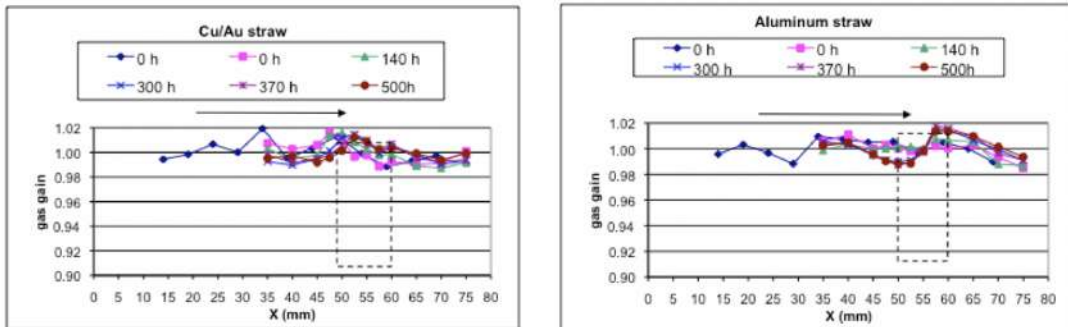


Figure 9.25: Scan of signal amplitude along the straw length for straws with two types of coatings Cu/Au (left) and Aluminium (right). Different graphs correspond to different accumulated charge.

2852 halves separated by a distance for installation on a vacuum tube, as shown in Fig. 9.26. All coordinate  
 2853 planes are mounted sequentially on a solid base that can be attached to other power element of the SPD  
 2854 detector.

2855 It is possible to implement such a detector on the basis of thin-walled drift tubes, made by winding two  
 2856 "kapton" tapes, as shown in Fig. 9.27 (a). The technology of manufacturing such detectors is being  
 2857 successfully developed in LHEP JINR. Over two decades, the straw chambers have been created for  
 2858 several large experiments, such as SVD-2 and Thermalisation at Protvino, ATLAS, COMPASS, and  
 2859 NA64 at CERN, CBM in Darmstadt, etc.

2860 It is supposed to use straw tubes with a diameter of 9.56 mm, made of two layers of polyimide film.  
 2861 The outer layer of the straw tube consists of a polyimide tape with a thickness of 25 microns. A copper  
 2862 coating with a thickness of 100 nm is applied on one side. The surface resistance is  $1 \pm 0.1 \Omega/\text{square}$ .  
 2863 Polyurethane hot-glue coating with a thickness of  $4 \pm 1 \mu\text{m}$  is applied on the other side. The inner layer  
 2864 of the straw tube consists of a similar polyimide tape. The layer of hot glue is applied to one side, and  
 2865 on the other side - a layer of aluminum  $0.2 \mu\text{m}$  thick. Graphite with a thickness of  $6 \pm 2 \mu\text{m}$  is applied  
 2866 on aluminum. The resistivity of this surface is about  $10 \Omega/\text{square}$ . The outer and inner tapes are glued  
 2867 together on a calibrated rod, as shown in Fig. 9.27 (a), heated to  $170^\circ\text{C}$ .

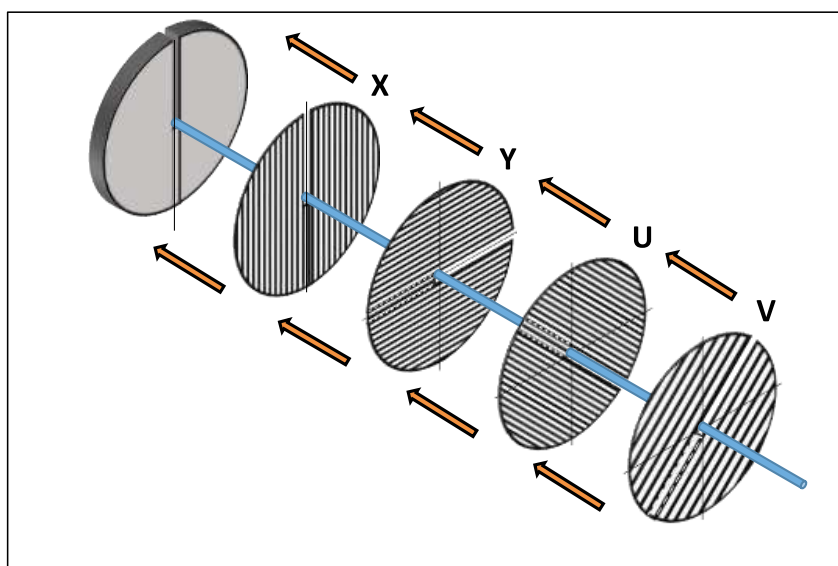


Figure 9.26: General layout of the ST end-cap detector with drift tubes.

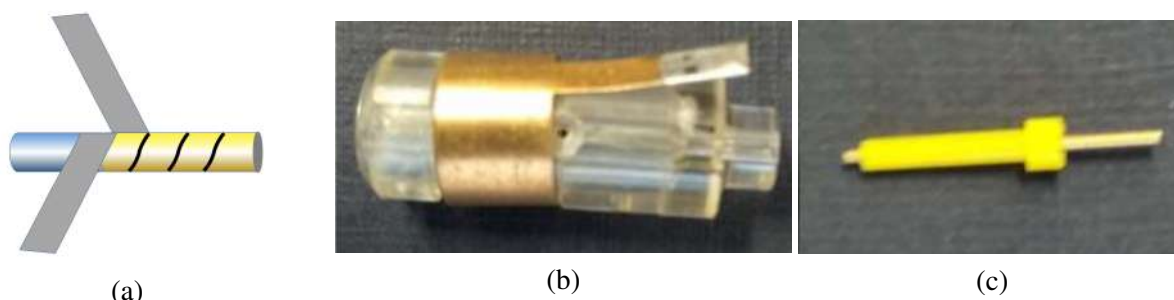


Figure 9.27: (a) Twisted structure of the straw tube. The picture illustrates a winding on a precision rod. The end-plug (b) and the crimping pin (c) are used to fix the anode signal wire.

## 2868 2.1 Elements of technology for assembling twisted straw tubes

2869 Before assembling the detector or its parts, each straw tube is filled with precision steel balls with a  
 2870 diameter of  $6.010 \pm 0.003$  mm or  $9.525 \pm 0.003$  mm for the straw tubes of the corresponding diameter.  
 2871 Filling with balls occurs automatically. It takes about 1 minute to fill a 1.8 m long straw tube. Tubes with  
 2872 balls are assembled into the size of a detector on a precision table and glued together to form a single  
 2873 straw array. Araldite 2011, VK-9, and ALK-5.8 are used for gluing planes and other structural elements.  
 2874 The amount of glue used does not exceed 60% of the weight of the straw tubes. After removing the straw  
 2875 balls, the tubes are installed in a common plane on a large precision table.

2876 The end-plug and crimp pins, located at both ends of the straw, are used for the installation and posi-  
 2877 tioning of the anode signal wire. The end-plug and the crimping pin are shown in Fig. 9.27 (b) and (c),  
 2878 respectively. The positioning accuracy of the signal wire is not worse than  $100 \mu\text{m}$ . The end-plug has a  
 2879 bronze spring contact that connects the inner conductive layer to the ground. It also has two longitudinal  
 2880 grooved channels for supplying a gas mixture.

2881 Internal supports of the signal wire (spacers) are installed inside the tubes and serve to prevent sagging of  
 2882 the signal wires. Spacers are pre-glued to the signal wire in the tubes with a length of more than 800 mm.  
 2883 The drawing and appearance of the spacer are shown in Fig. 9.28.

2884 External supports serve to reduce the sagging of the straw tubes. The support elements are made of thin



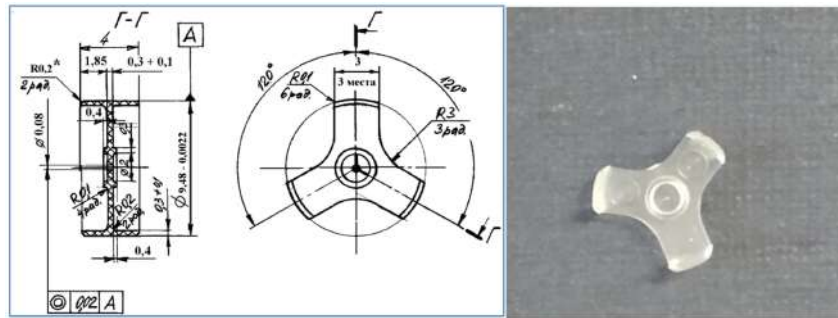


Figure 9.28: Technical drawing (left) and photo (right) of the internal backing of the signal spacer wire.

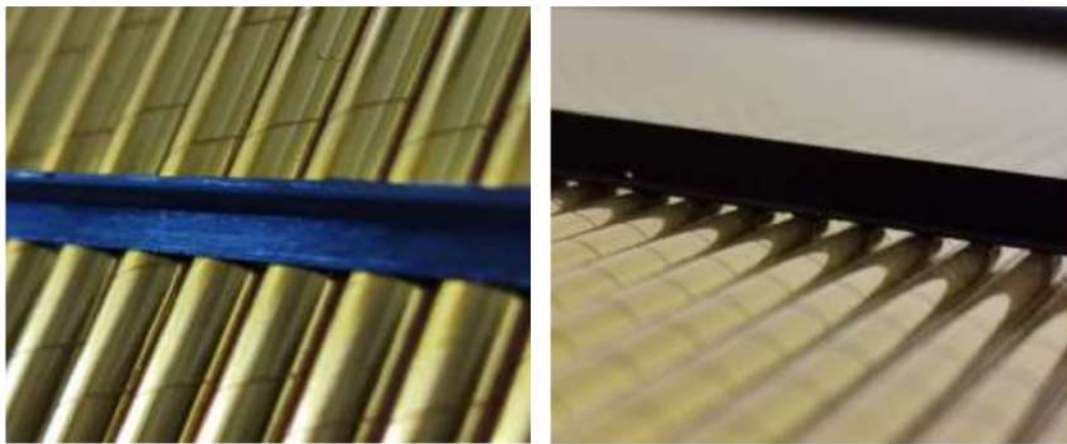


Figure 9.29: Example of carbon fiber strips used as external support for the straw tubes.

2885 carbon fiber plates, glued to the tubes. An example of such elements is shown in Fig. 9.29. Transverse  
 2886 T-shaped strips of  $0.5 \times 9 \text{ mm}^2$  are used to increase the geometric stability of the transverse dimensions  
 2887 of the straw array, which are glued in the direction perpendicular to the straw axis of the tubes.

2888 The positioning accuracy of each signal wire in the straw tubes is determined by the accuracy of the  
 2889 straw manufacturing and the accuracy of the plastic end-bushings and pins. The general positioning of  
 2890 the tubes in the detector plane is carried out on a precision table using precise rulers, as a result of which  
 2891 the accuracy does not exceed 0.1 mm.

## 2892 2.2 The main characteristics of twisted straw tubes

2893 The main characteristics of the drift detectors are given in Table 9.4.

## 2894 2.3 Radiation properties of twisted straw tubes

2895 Properties of the materials that are usually used for the straw production are given in Table 9.5.

2896 Figures 9.31 - 9.32 illustrate the results of calculating the radiation thickness of a straw detector consist-  
 2897 ing of two layers shifted by half the diameter of the tubes. The tubes in each layer are glued together  
 2898 without gaps into a single coordinate plane.

## 2899 2.4 Coulomb scattering in the straw material

2900 A charged particle passing through the medium is deflected repeatedly on the nuclei of the medium.  
 2901 Most of this deviation is due to Coulomb scattering on the nuclei. For many applications, it is sufficient  
 2902 to use the Gaussian approximation for the projection of the angular distribution with a width of  $\theta_0$ , for

Table 9.4: Main characteristics of the drift straw tubes.

Drift tube diameter	6 ÷ 10 mm
Gas amplification at 1800 V	$2.5 \times 10^4$
Operating voltage range	200 V
Electron collection time for $B = 0$ T	0 ÷ 100 ns
Electron collection time for $B = 2$ T	+20%
Registration threshold	2 ÷ 3 fC
Resolution when measuring drift time	100 ÷ 200 $\mu\text{m}$
Registration efficiency for a two-layer detector at 1 MHz	99.7%
Gas mixture	Ar:CO <sub>2</sub> = 70:30

Table 9.5: Characteristics of the materials used in the construction of the straw tubes.

Material	Density, g/cm <sup>3</sup>	Rad. length, g/cm <sup>2</sup>	Rad. length, cm
Tungsten, W	19.3	6.76	0.35
Graphite, C	2.2	42.70	19.4
Polycarbon Lex	1.2	41.50	34.6
Kapton	1.4	39.95	28.5
Acrylic (PMMA)	1.19	40.55	34.1
Polystyrene	1.06	43.79	41.3

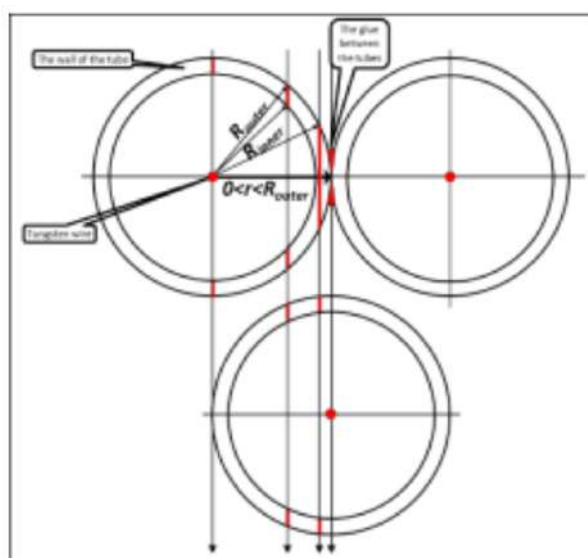


Figure 9.30: A typical arrangement of tubes in a two-layer detector, where the layers are shifted relative to each other by half the diameter.

2903 the scattering medium in units of radiation length  $10^{-3} < x/X_0 < 100$ :

$$\theta_0 = \frac{13.6 \text{ MeV}}{p\beta c} z \sqrt{x/X_0} \times (1 + 0.038 \ln(x/X_0)). \quad (9.4)$$

2904 For 8 double-layer single-coordinate chambers with a diameter of straw 10 mm and a radiation thickness

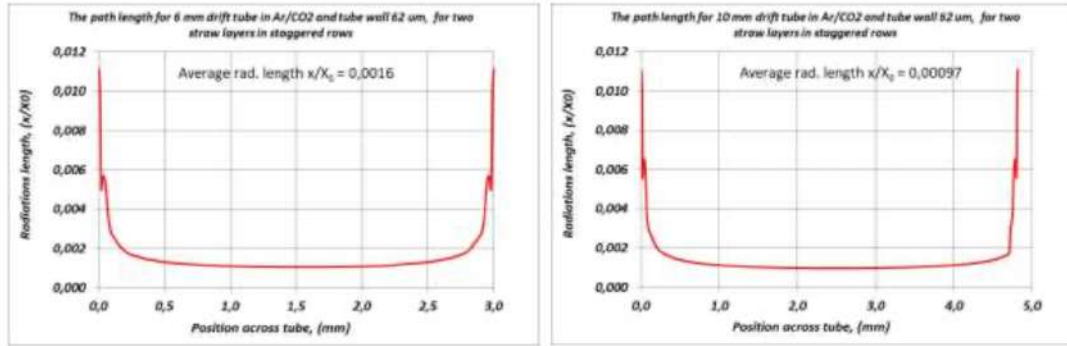


Figure 9.31: Dependence of the thickness of the two-layer straw detectors in radiation units  $x/X_0$  on the place of passage of the particle through the two layers of tubes for two diameters of a straw.

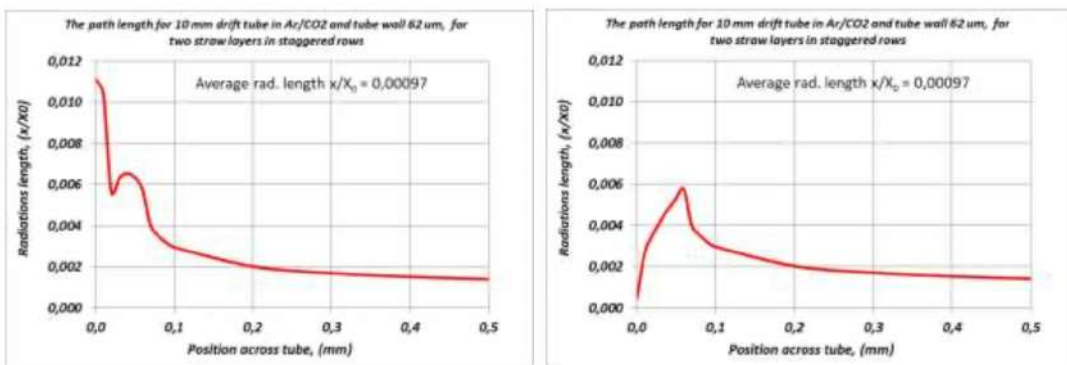


Figure 9.32: A more detailed picture for particles passing between tubes of the same layer. The figure on the left takes into account the adhesive layer between the tubes of the first layer and the substance of the signal wire  $30 \mu\text{m}$  in the second layer. On the right, only the substance of the tube walls in two layers without signal wire and glue is taken into account.

2905  $x/X_0 = 9 \times 10^{-4}$  and for a single-charged particle with a momentum  $p = 1 \text{ GeV}/c$  the multiple scattering  
 2906 angle  $\theta_0$  is  $9.4 \times 10^{-5}$  that corresponds to a deviation at a 1 m baseline of 0.094 mm. For the straw tubes  
 2907 of 6 mm ( $x/X_0 = 1.64 \times 10^{-3}$ ) the corresponding numbers are  $1.3 \times 10^{-4}$  and 0.13 mm. For the detector  
 2908 frame material made of aluminum 0.8 cm, radiation thickness ( $x/X_0 = 0.1$ ) the values  $\theta_0$  and spatial  
 2909 deviation are  $3.7 \times 10^{-4}$  and 0.37 mm, respectively.

## 2910 2.5 Humidity and ambient temperature. Influence on the parameters of the tubes

2911 The straw tubes are made by winding of kapton tapes on a rod, followed by sintering. It is known that  
 2912 the walls of the tubes change their size depending on the temperature and humidity of the environment.  
 2913 During the development of straw detectors for the COMPASS experiment in 2002, estimates of the  
 2914 elongation value depending on humidity were carried out. The elongation of the straw tubes depending  
 2915 on humidity is shown in Figures 9.33 and 9.34. The test showed that the length of the straw tubes is  
 2916 preserved after they are dried with dry air, i.e. the tubes have a range of elastic deformation.

2917 The same study was carried out when creating straw detectors with copper-coated tubes for the NA64  
 2918 experiment in 2019. As a result, the elongation value of the straw tubes was found to be  $1.4 \pm 0.2 \text{ mm/m}$   
 2919 for copper-coated tubes with diameters of 6 mm and 10 mm for a change in relative humidity from 50%  
 2920 to 80%.

2921 The temperature coefficient of expansion of the straw tubes  $25.2 \times 10^{-6} \text{ K}^{-1}$  is mainly determined by  
 2922 the material of the tube walls and does not depend much on the diameter and type of coating. Changing

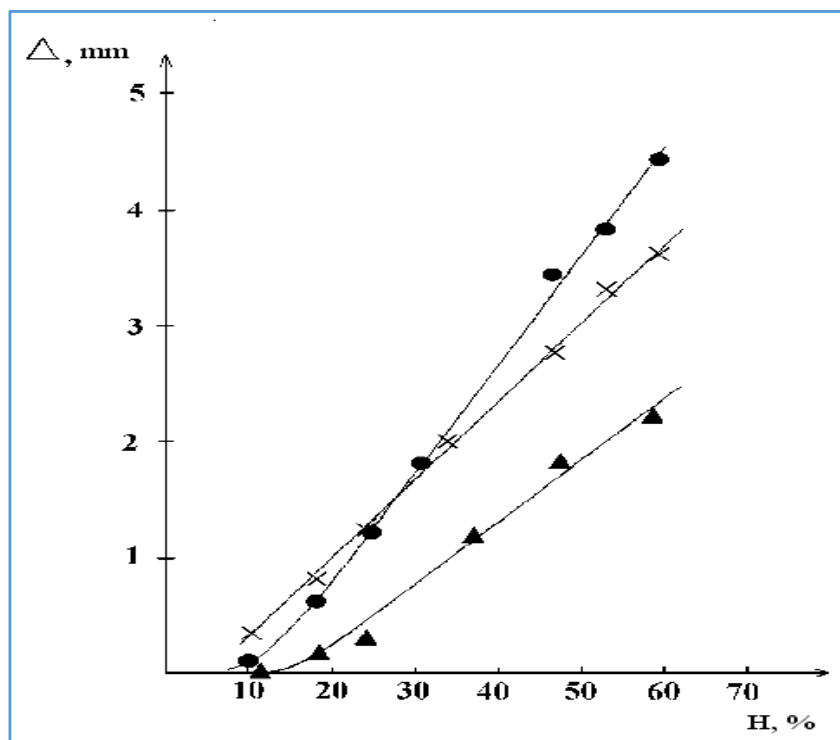


Figure 9.33: Dependence of the elongation of single tubes  $\varnothing 6$  mm and  $\varnothing 10$  mm with a length of 3.2 m employed in the COMPASS experiment. A large spread of data is observed for different tube materials.

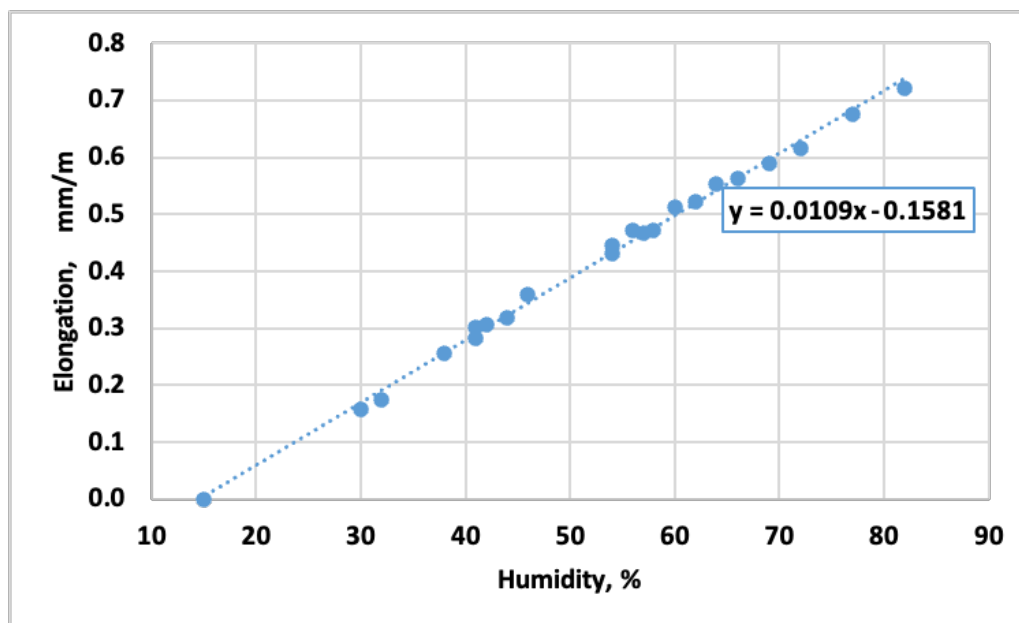


Figure 9.34: Effect of humidity on the elongation of tubes with a diameter of 10 mm and carbon/kapton coating.

2923 the temperature by 28 degrees elongates the straw tube by 0.7 mm. Elongating the tubes from humidity  
 2924 by 0.7 mm/m is equivalent to changing the temperature of the straw detector from 20 to 48 degrees. In  
 2925 our case, the detectors are in normal conditions at a temperature that will vary within  $5 \div 10$  °C. This  
 2926 may cause a change in the length of the tubes by  $0.1 \div 0.2$  mm/m. This temperature dependence must  
 2927 be taken into account when developing detectors. For comparison, the coefficients of thermal expansion

2928 of some materials that can be used for construction are (in units of  $10^{-6} \text{ K}^{-1}$ ): 23 for kapton, 18 for  
2929 aluminium, and 27 for mylar.

2930 The presented results show that it is advisable to install straw planes in the frame of the chamber at a  
2931 temperature not higher than the operating temperature of the chamber and humidity not lower than the  
2932 corresponding elongation will be in the future. The effect of different operating and assembling tem-  
2933 perature/humidity can be compensated by applying additional compressive forces to the frame elements  
2934 during the assembling procedure, or by stretching the frame after installing the straw tubes, compensating  
2935 for the influence of climatic factors.

## 2936 2.6 Mechanical properties of the straw tubes

2937 Mechanical tests were carried out for the straw tubes with a diameter of 6 mm and 10 mm. The tubes  
2938 were subjected to stretching. The test results are shown in Fig. 9.35 (a), from which it can be seen that  
2939 in order to compensate for the influence of humidity, it is enough to stretch the frame of the detector by  
2940 0.7 mm per meter of straw length. At the same time, it was shown that the tensile force applied to the  
2941 tube of about 5.5 N does not cause plastic deformations of the tube for a long period. Measurements  
2942 were carried out for about 2 years. When the twisted tube is stretched, twisting may occur. The study of  
2943 this effect was done at high gas pressure inside the tubes. The practical absence of twisting was shown,  
2944 see Fig. 9.35 (b). The pressure of 2 atm stretches the tube with a force of 5.5 N (570 g of force).

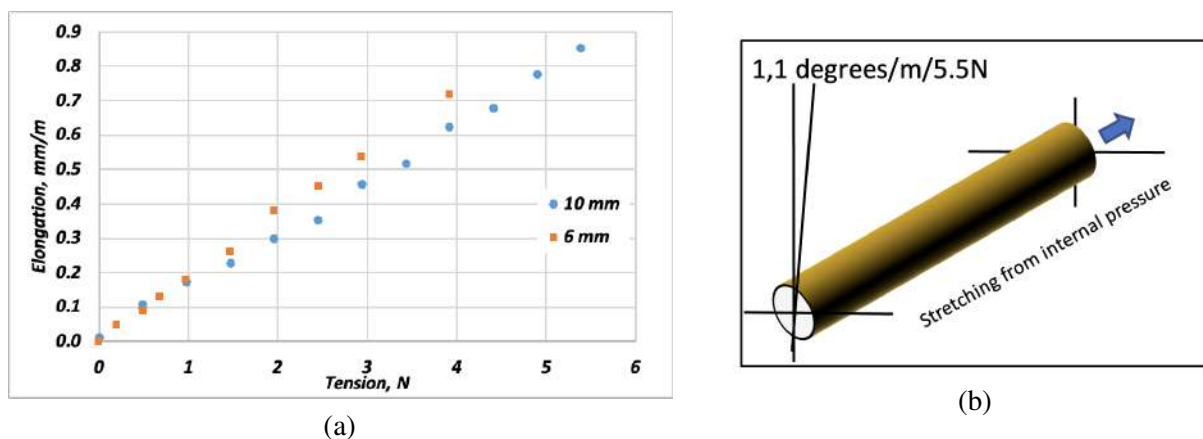


Figure 9.35: (a) Elongation of straw tubes depending on the applied force. Round dots are for tubes with a diameter of 10 mm, while square dots for 6 mm tubes. (b) The twisting angle of a straw tube with a diameter of 6 mm when stretched under pressure. Angle is 1.1 degrees for 1 m long tube and tensile force of 5.5 N directed along the tube.

2945 The tensile force can be created by excessive pressure inside the tubes when gluing the tubes into the  
2946 frame. This pressure changes not only the tube length, but also its diameter. Thus, at an excessive  
2947 pressure of 0.5 atmospheres, there is an increase in the diameter of the tube by  $0.5 \mu\text{m}$ , which leads to a  
2948 change in the positions of tubes and an increase in the width of the array of 288 tubes by 0.14 mm.

## 2949 2.7 End-cap design based on a two-layer array of twisted tubes

2950 End-cap is proposed with an octagonal arrangement of the drift coordinate planes at an angle of 45 de-  
2951 grees, which form an  $X, Y, U, V$  coordinate system, see Fig. 9.36 (a). In total, 8 coordinate planes are  
2952 supposed to be used in one end-cap. Each coordinate plane consists of two halves of a disk with an  
2953 interval for installing a vacuum tube. The thickness of one coordinate plane is 30 mm. Eight coordinate  
2954 planes are mounted together, forming a rigid block, 240 mm thick. A free octagonal zone 150 mm wide  
2955 is formed in the center of the block, in which a vacuum pipe of accelerator with a diameter of up to

2956 100 mm is located. The assembled end-cap must be put on the vacuum tube and, together with the rest  
 2957 of the internal detectors, attached to the external part of the SPD installation. The common view of the  
 2958 end-cap is presented in Fig. 9.36 (b).

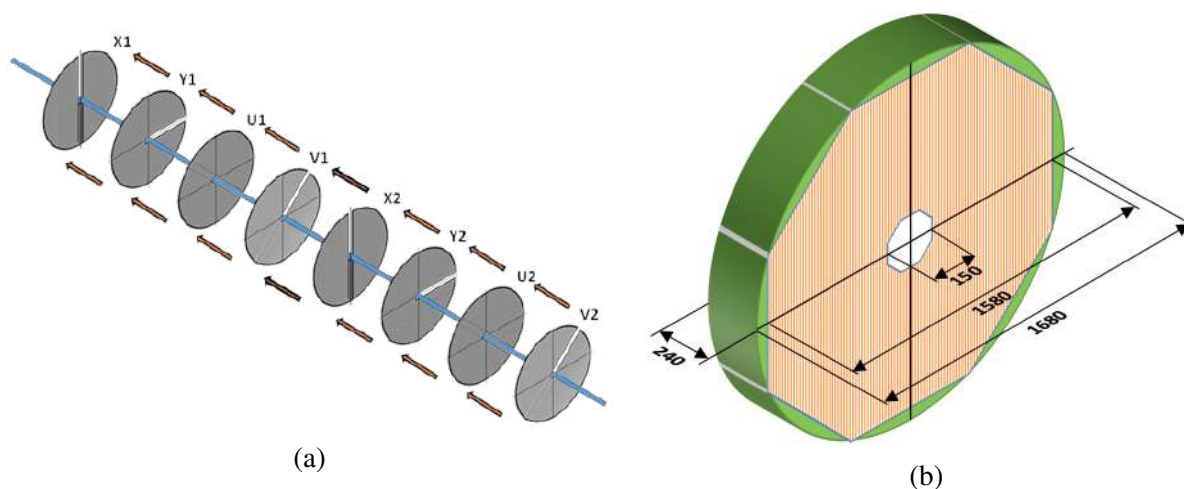


Figure 9.36: (a) ST end-cap consisting of 8 coordinate planes assembled together. (b) Common view and main dimensions.

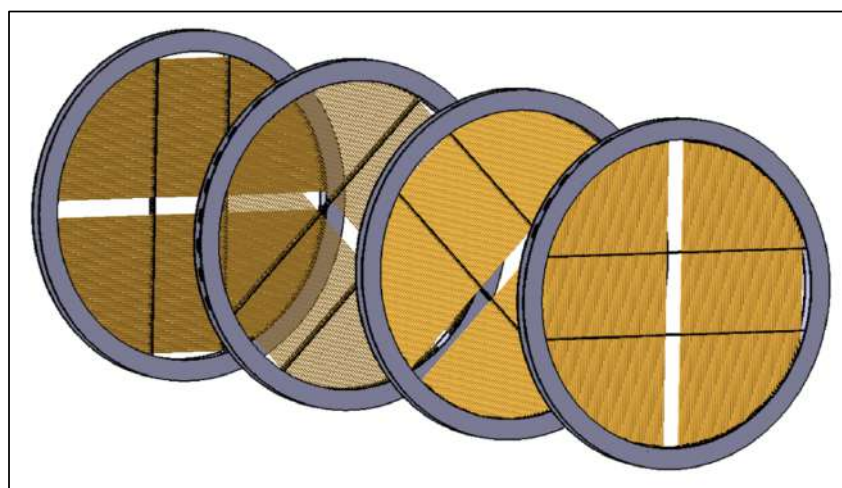


Figure 9.37: Four double-layer planes with a central gap for a vacuum tube are depicted.

2959 As mentioned above, the tubes in the detector layers must be pre-stretched before gluing into the detector  
 2960 frame. For this purpose, a special technological frame is made, into which all the tubes of the array are  
 2961 glued before installation of the signal wires. Frame size is  $2 \times 2 \text{ m}^2$ , see Fig. 9.38. Then the frame is  
 2962 stretched by mechanical screws together with an array of tubes to the required compensating size. The  
 2963 compensating elongation of the array of tubes should be  $0.7 \times 2 = 1.4 \text{ mm}$  for the tubes 2 meters long.  
 2964 An array of tubes is glued in a stretched state on a precision table into the detectors frame, and each tube  
 2965 is cut along the contour of the frame. The second array is also glued to the technological frame with a  
 2966 half-shift in the diameter of the tubes, stretched and glued to the chamber frame from the reverse side.  
 2967 Frame thickness is 2 mm of carbon fiber, width is 50 mm.

2968 Each half of the array consists of  $72 \times 2 = 144$  straw tubes with a diameter of 9.56 mm. The width of  
 2969 the array is 688.3 mm. There is a total of 288 tubes in the two layers of one chamber, which must be  
 2970 pre-stretched with a force of  $5 \text{ N} \times 288 = 1440 \text{ N}$  (14.6 kg load). Calculations carried out in the Inventor  
 2971 program show that the deformation of the chamber's frame does not exceed  $50 \mu\text{m}$ . Further installation

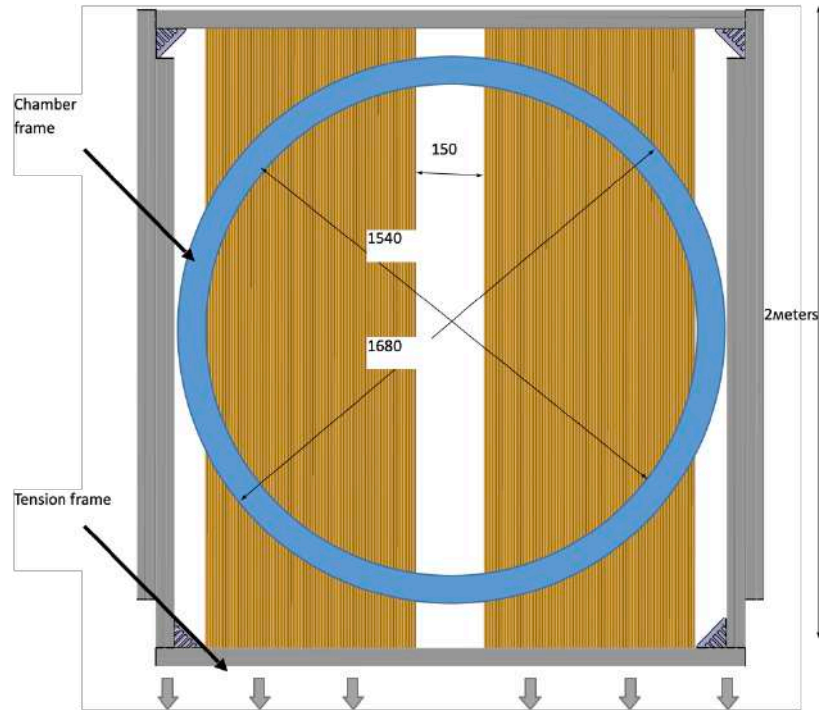


Figure 9.38: Pre-tensioning device for straw arrays.



Figure 9.39: (a) Technological equipment for assembly. (b) Octagonal rotary platform and a portable honeycomb board for assembling are shown. The diameter of the portable board is 2300 mm, the thickness is 50 mm.

2972 of the signal wires, gas supplies, and matching electronic circuits (motherboards) is carried out according  
 2973 to the proven standard technology. The straw planes are assembled on a rigid portable honeycomb board  
 2974 on a rotatable octagonal frame shown in Fig. 9.39.

## 2975 2.8 Front-end electronics

2976 The electronics, which are located directly on the chambers, perform the function of matching, ampli-  
 2977 fying and integrating straw charge signals, as well as providing high voltage to the signal wires of the  
 2978 detector. One straw layer consists of 288 registration channels. 9 "motherboards" and 9 amplifiers for  
 2979 32 channels will be required to read information from one layer. The diagram of the 32-channel moth-

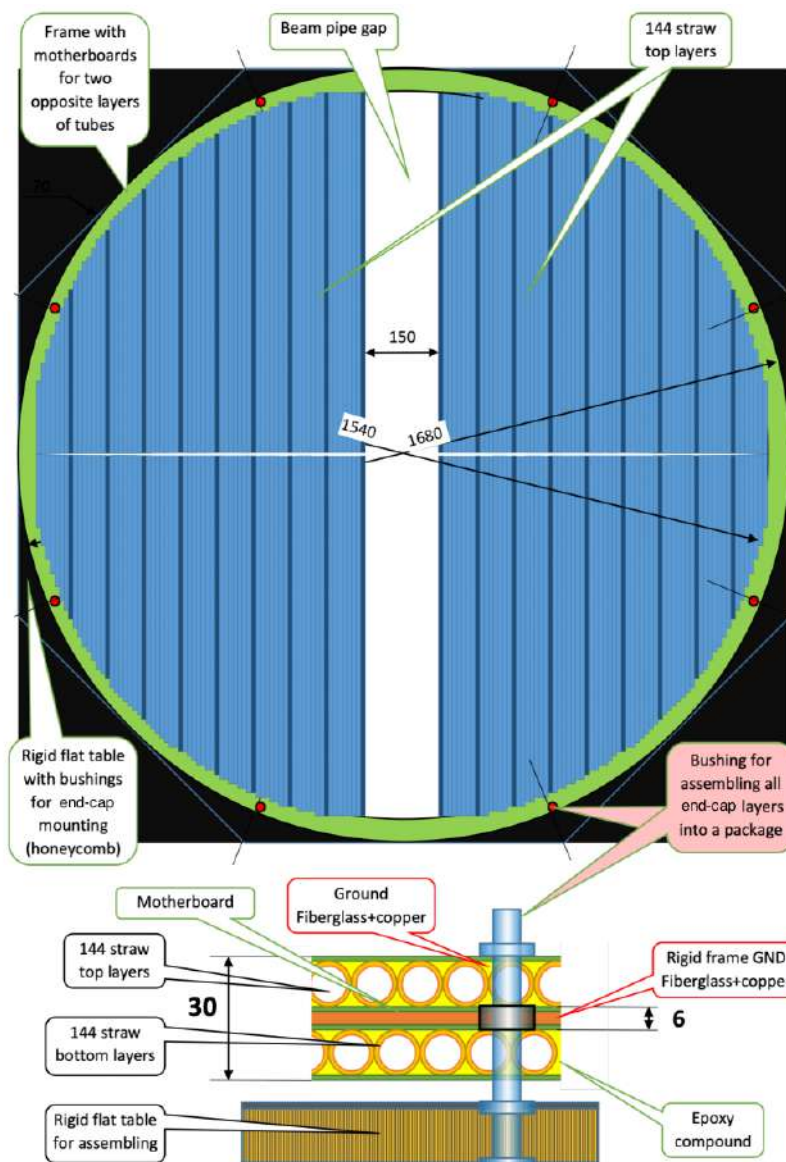


Figure 9.40: One of eight coordinate planes with a central gap for the installation of a vacuum tube. A technological honeycomb portable board is also shown.

2980 erboard is shown in Fig. 9.41. In total, for two end-caps with 16 coordinate layers of 4608 registration  
 2981 channels, 144 motherboards and 144 amplifiers will be required. Subsequent recording electronics are  
 2982 being developed and will be described in Section 9.3.

2983 **2.9 End-cap design option with annular cylindrical frame**

2984 An end-cap will consist of eight ring straw chambers, deployed relative to each other. Each chamber  
 2985 consists of two layers of straw mounted in an annular carbon fiber frame with an outer diameter of  
 2986 1510 mm and a thickness of 5 mm. Total thickness of one end-cap is 400 mm. The straw layers are  
 2987 shifted relative to each other by the value of the straw radius, see Fig. 9.42. The rows are arranged  
 2988 along the chords of the frame. The working length of the rows in the chamber varies from 360 mm to  
 2989 1500 mm, depending on the location of the rows. A section of the frame with holes, in which straw tubes  
 2990 are installed, is shown in Fig. 9.43.



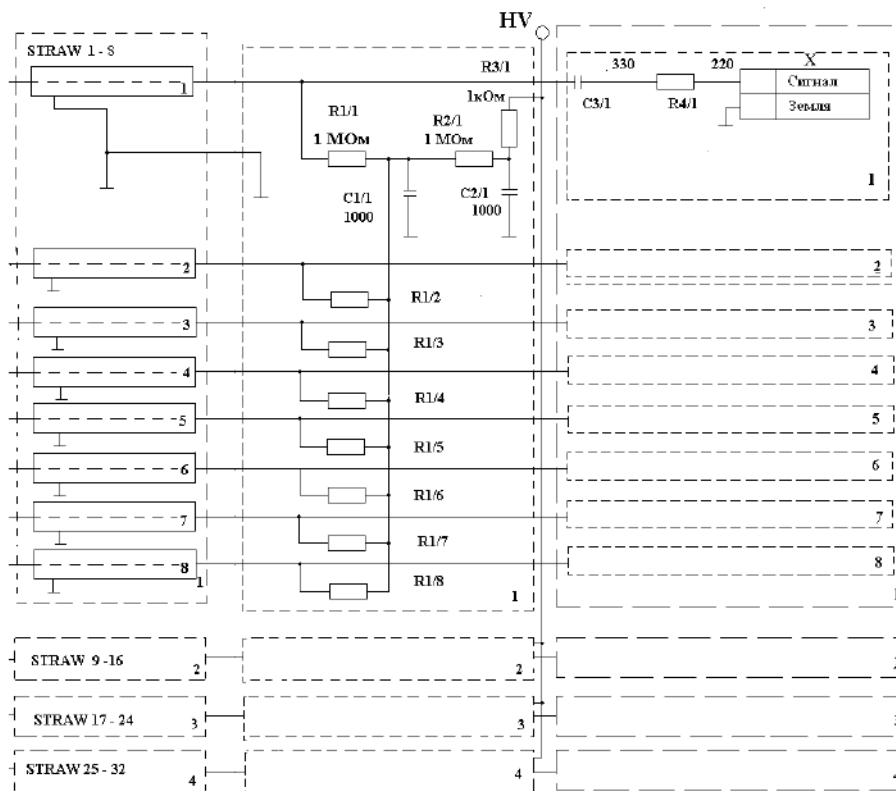


Figure 9.41: The scheme of reading signals from one group of 32 straw channels – "motherboard".

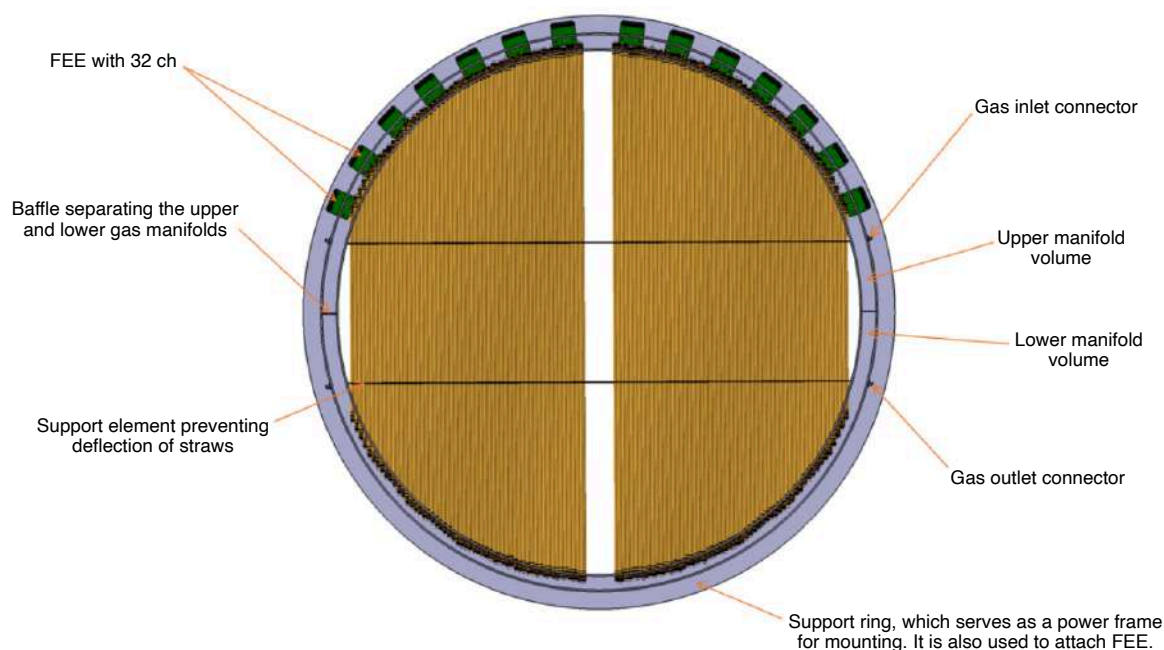


Figure 9.42: Cross-section view of one chamber indicating possible layout of the readout electronics and gas manifolds.

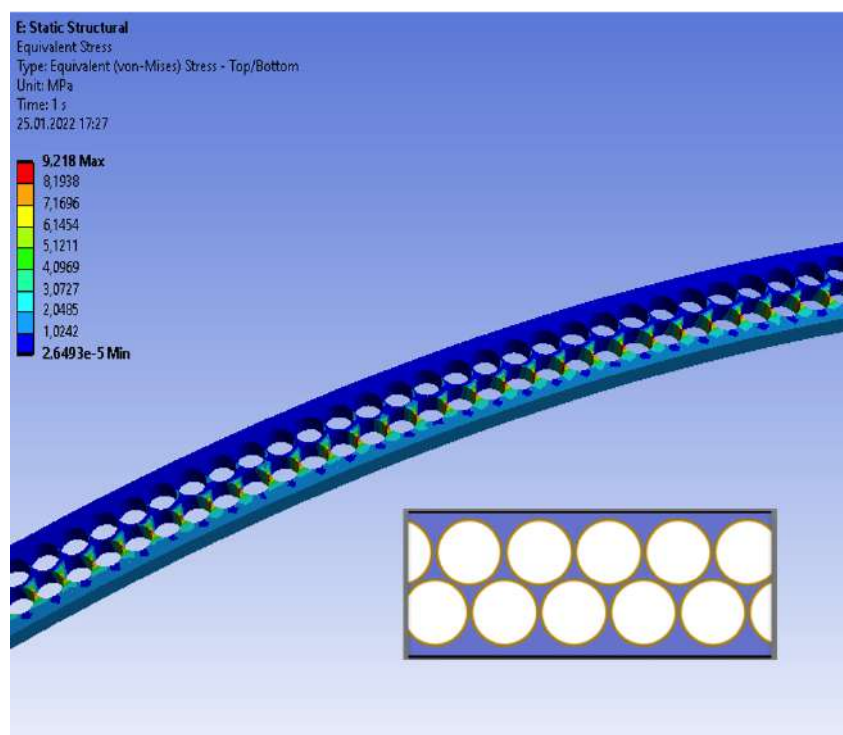


Figure 9.43: Section of the frame with holes in which straw tubes are installed.

2991 The straw tubes are glued individually into the frames under a tension of 500 g each, to avoid sagging of  
 2992 the straw tubes, possible due to high humidity. Also, to avoid sagging of the straw tubes in the chamber,  
 2993 4 carbon fiber supports are used, shown in Fig. 9.42, two on each side of the chamber. Each row layer  
 2994 contains 256 rows, 128 on each side relative to the center of the chamber. After sealing the tubes, anode  
 2995 wires are installed in them under a load of 90 g each. As calculations have shown, the deflection of the  
 2996 frame after that will not exceed  $30 \mu\text{m}$ . Motherboards are glued from the end of the frame after installing  
 2997 the anode wires. Motherboards are designed to supply high voltage to the straws and connect the signal  
 2998 from them to the amplifiers. The boards are made in such a way that there are no gaps between the boards  
 2999 after being glued to the frame. The ground contacts of all lines, as well as the signal pins are soldered  
 3000 using short insulated wires to the corresponding contacts on the board. Then, a second carbon fiber ring  
 3001 with a thickness of 5 mm is glued to the boards with an outer diameter of 1570 mm. Gas connectors are  
 3002 installed in the ring to supply the working gas mixture to the straw tubes.

3003 The resulting  $\Pi$ -shaped box is divided into 4 separate sections to ensure the decoupling of gas flows. The  
 3004 box is hermetically sealed from above with fiberglass plates.

### 3005 3 Front-end electronics

#### 3006 3.1 Signal parameters, processing and straw properties

3007 When registering electrons produced in the ionization process, the straw tube itself serves as a cathode,  
 3008 and the wire located in the center of the tube serves as an anode. The cathode is formed by a very thin  
 3009 layer of copper and gold, few hundred atomic layers thick, so the electrical properties are determined by  
 3010 the surface effects (one does not need to consider the skin effect). Indeed, the measured DC resistivity  
 3011 of the cathode is  $\sim 70 \Omega$ , entirely determined by the surface effects. The anode is a gold-plated tungsten  
 3012 wire with a diameter of  $30 \mu\text{m}$ . The straw can be considered as a very lossy transmission line, and the  
 3013 termination effects on both ends should be evaluated. With the gas mixture  $\text{Ar}:\text{CO}_2=70:30$ , the electron's

total drift time is about 150 ns. As a response to each cluster of primary and secondary electrons, created by the passage of particle, the straw outputs a current signal with an approximately hyperbolic shape and few microamperes amplitude. The shape differs from a hyperbolic curve for the first few ns, due to the variable ion mobility. Also, when the selected gas would contain electronegative components, like CO<sub>2</sub>, the signal becomes distorted and of smaller amplitude, due to an electron attachment. The leading edge of the signal is quite short, of the order of 1 ns, the trailing edge time depends on a number of factors like geometry, gas and voltage applied. The ion tail lasts up to several 100  $\mu$ s. The electrical properties of the straws are the following:

- characteristic impedance of 350  $\Omega$  (calculated) at 20 MHz and 1000  $\Omega$  at 1 MHz;
- capacitance of 23 pF;
- attenuation of 2.3 at 20 MHz;

In order to achieve excellent resolution in terms of coordinates, time and energy deposit, the following requirements are imposed on the ST for the readout electronics of the straw tubes:

- possibility to measure both time and deposited charge;
- time resolution not worse than 1 ns;
- low threshold to identify charge from a single cluster;
- dynamic range better than 1000 for charge measurement;
- low power consumption to reduce heating.

To address these requirements we propose a front-end electronics readout based on the VMM3a custom Application Specific Integrated Circuit (ASIC). This ASIC will be connected to the straw anodes, providing precise charge and time measurements. Each chip can read out 64 individual channels, making it appropriate for compact electronic boards, where high-channel density is useful. The low power consumption (<15 mW/ch) and cost per channel ( $\sim$ 0.9  $\$/$ ch) are equally useful for a compact detector readout. A fast programmable gain preamplifier, semi-gaussian shaper, a tail cancellation circuitry, baseline restorer, and a single threshold discriminator are integrated into each channel of the VMM3a chip. Input impedance of the preamplifier is a compromise between good straw impedance matching and a small crosstalk. The lower value is advantageous, as it guarantees lower crosstalk and signal enhancement due to current increase during signal reflection on low termination impedance. The reflected signal, which returns after traveling to the far end of the straw and being reflected backwards, is already strongly attenuated and does not contribute significantly to the output. The shaping time should be short enough, in order to get a response from the first primary cluster and, thus, better time resolution, but should be long enough to integrate all the clusters, so that there is only a single charge measurement per particle crossing the straw (150–200 ns).

### 3.2 Employment of VMM3a ASIC for straw tubes readout

For a conventional gaseous tube readout design, each channel generally has a double threshold discriminator (low/high) and a start/stop time digitizer. The rising edge of the signal (start) above the lower threshold is used for precise drift time measurement, and the track to wire distance is obtained from it with a known  $r - t$  calibration. The trailing edge of the signal (end) is simultaneous for all straws

3052 crossed by the same charged particle, see Fig. 9.44. It is generally used for time measurement valida-  
 3053 tion or even as a crude time measurement. It is also ideal for building a fast hardware trigger or veto  
 3054 for multiple charged tracks. The second higher threshold is used for the stray gamma detection and/or  
 rejection. VMM3a measures Time of Threshold with a built-in Time to Amplitude Converters, as shown

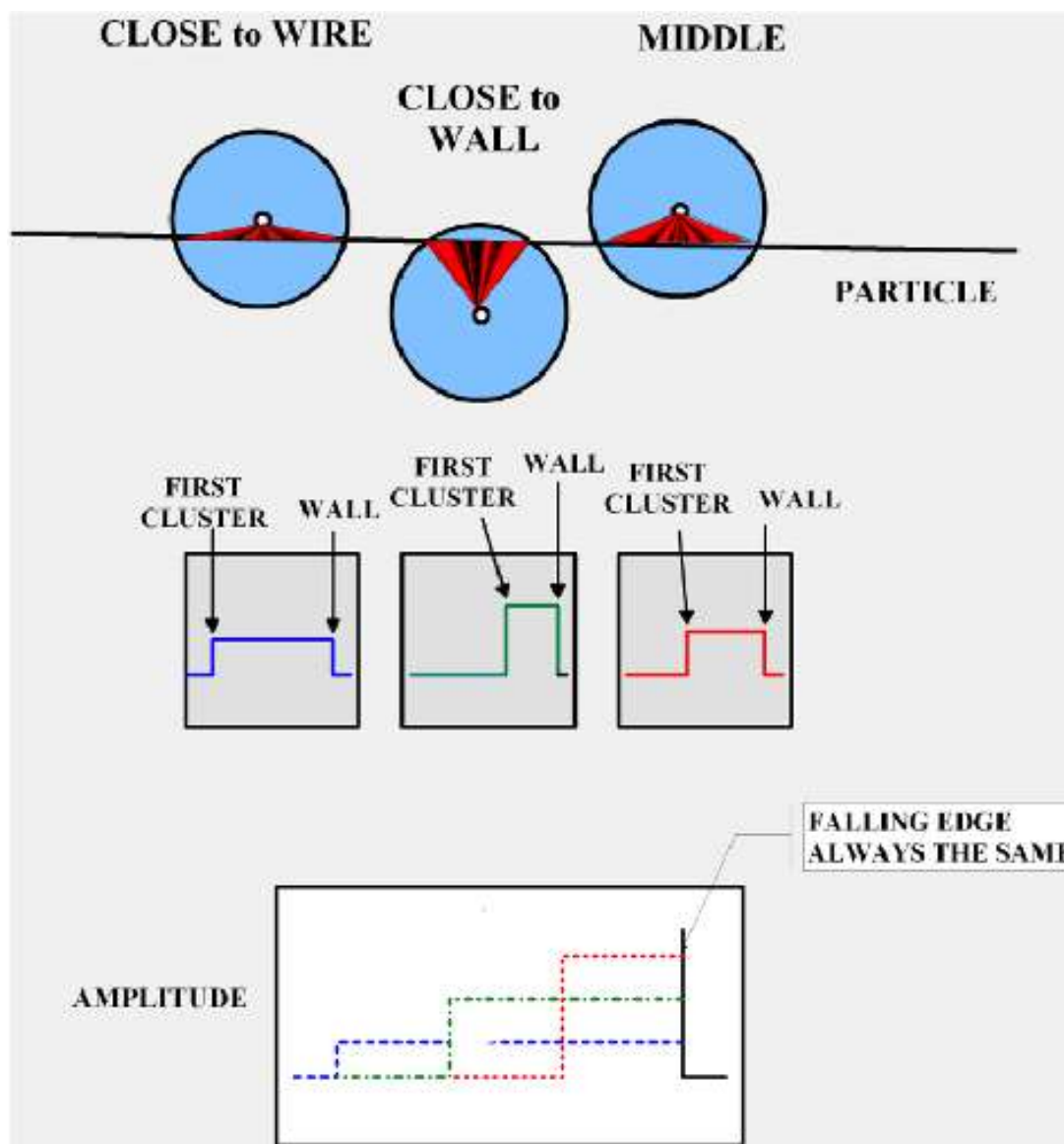


Figure 9.44: The trailing edge of signals is almost the same for all straws crossed by a single charged particle.

3055 in Fig. 9.45. It has different TAC slopes which can be set to 60/150/350/650 ns. The preamplifier shap-  
 3056 ing circuit can be configured to use one of four different peaking times (25, 50, 100, and 200 ns) and  
 3057 eight gain settings (0.5, 1, 3, 4.5, 6, 9, 12, 16 mV/fC). A channel-specific discriminator is triggered on  
 3058 input signals above a configurable threshold to initiate digitization of the amplified pulse with a 10-bit  
 3059 Analogue to Digital Converter (ADC) and timing information with an 8-bit ADC. To sum up, VMM3a  
 3060 channel can measure time interval from threshold crossing to the falling edge of the reference clock  
 3061 pulse next after the peak of the integrated charge is found. For the collider application, VMM3a reference clock  
 3062 is set to a bunch-crossing clock. Thus, a time interval between the collision and the first cluster's arrival  
 3063 at the tube wire can be measured with a VMM3a chip.  
 3064

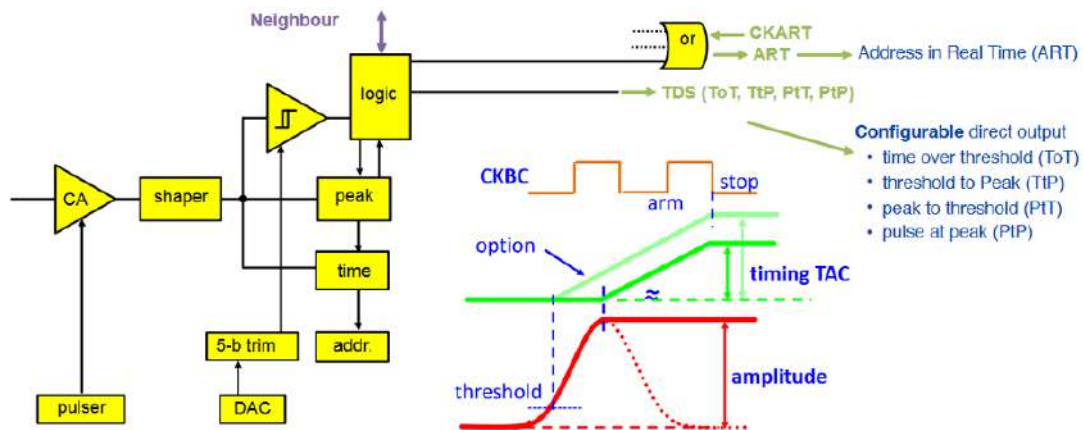


Figure 9.45: Block diagram of one of the VMM3a channels with a timing diagram demonstrating the conversion of time to amplitude.

3065 VMM3a has no inner circuitry for trailing edge digitization, but it has 64 direct-time outputs that can be  
 3066 programmed to generate pulses for external use as time reference, veto signal, trigger, etc. Such a design  
 3067 requires an extra multichannel TDC, which would increase cost per channel. Also, VMM3a provides an  
 3068 integrated charge measurement, which can be used for the gamma rejection in place of the second higher  
 3069 threshold.

### 3070 3.3 Noise and internal crosstalk, straw termination

3071 The threshold setting is a compromise between time resolution and the rate of noise hits. The lower the  
 3072 threshold, the better the time resolution and efficiency should be, notwithstanding the higher rate of noise  
 3073 hits. The chip discriminator thresholds are adjusted in VMM3a by a global 10-bit Digital to Analogue  
 3074 Converter (DAC) with additional channel-specific 5-bit trimming DACs. These features enable VMM3a  
 3075 to meet the ST requirements of the lowest threshold level for time measurements, while keeping noise at  
 3076 low level.

3077 Scans of equivalent noise charge (ENC) of VMM3a as a function of the input capacitance for various  
 3078 shaping time settings are shown in Fig. 9.46 (a). As can be seen, ENC of better than 1000 e<sup>-</sup> can generally  
 3079 be achieved with input capacitance less than 100 pF. Based on this information, we can assume that  
 3080 VMM3a can likely meet the ST low charge threshold requirement, if the straw tube gain is greater than  
 3081  $10^4$  with input capacitance lower than 100 pF. Crosstalk can also cause fake hits, so multiple measures  
 3082 have been taken to reduce it as low as possible. For conductive crosstalk, the return paths of the straw  
 3083 signals are separated already at the level of the web connection and kept until the front-end board input  
 3084 connector. The capacitive coupling effect can be mitigated by lowering input impedance of the readout  
 3085 electronics and eventually by individual shielding of the straw cathodes. Input impedance is the sum  
 3086 of preamplifier input impedance and input discharge protection resistor. The input impedance of the  
 3087 VMM is about 50  $\Omega$  at the working frequencies; the value of the protection resistor is of the order of  
 3088 50  $\Omega$ , too. Thus, the total load impedance for straw is  $\sim 100 \Omega$ , to be compared with the 350  $\Omega$  straw's  
 3089 characteristic impedance. The lower load impedance will cause signal reflections, but in a useful manner:  
 3090 it will increase the input current, thus enhancing the input signal. As the straw is a transmission line with  
 3091 very high loss, the signal which returns after reflecting from the far end of the straw is already negligible.  
 3092 The other possibility, considered for lowering capacitive crosstalk, is covering the straws from the outside  
 3093 by a very thin metallic layer, connected separately to the ground of the front-end board. The straw's far  
 3094 end is left open. This should enable collecting as much charge as possible, as the straw has a very high  
 3095 attenuation (2.3) at working frequency.

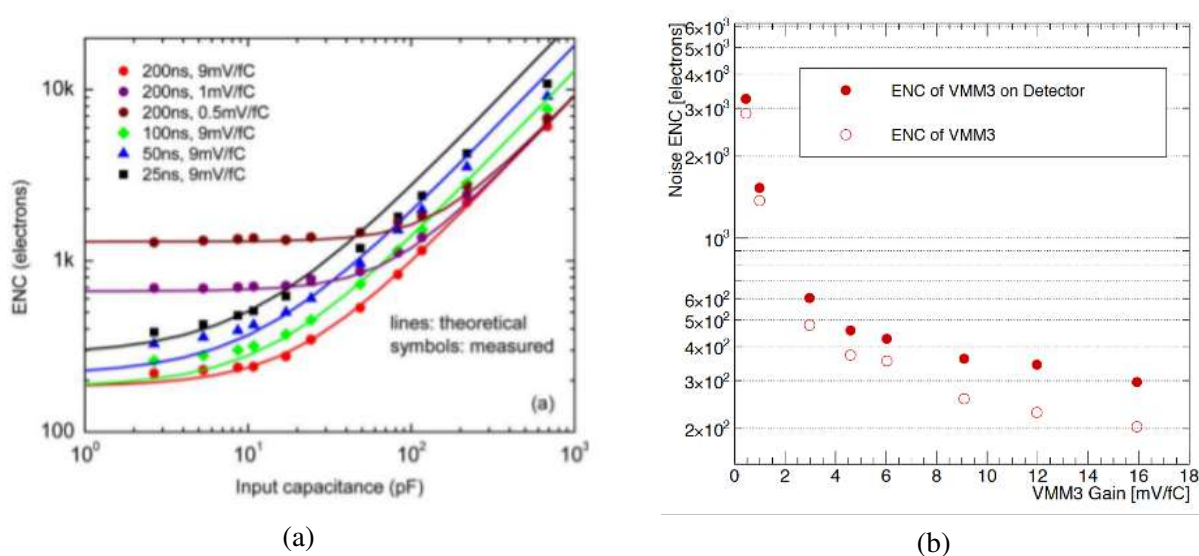


Figure 9.46: (a) Equivalent noise charge (ENC) of VMM3a as a function of the input capacitance for various shaping time settings. (b) ENC as a function of gain.

### 3096 3.4 External crosstalk, grounding and shielding

3097 Electrically active objects surrounding the detector, such as a crane, a magnet, power supplies of other  
 3098 detectors, wireless connections, etc., can create interference, hereinafter referred to as external crosstalk.  
 3099 Another possible source of problems for the detector electronics is the mismatch in the voltage levels  
 3100 used in front- and back-end electronics. Therefore, it is necessary to ensure that all conductive parts are  
 3101 connected to a safety ground. The proposed grounding and shielding scheme for the ST detector is shown  
 3102 in Fig. 9.47. This scheme ensures that signals received from the cathode of the straws are separated and  
 3103 connected close to preamplifier inputs at the front-end board. This scheme was implemented in the  
 3104 64-straw prototype.

3105 The ground of the front-end board is connected along its perimeter to a metal case that surrounds the  
 3106 whole detector, thus forming a tight electromagnetic shield. The conductive layer of the straw tubes is  
 3107 grounded only on one end to prevent external currents flowing through the cathodes. All cable shields  
 3108 are connected on both ends: one side directly to the front-end board, back-end side through damping  
 3109 impedance. All metallic pipes for gas supply or cooling of the ST detector will also be electrically  
 3110 connected to the metal frame. The metal case of the station should be connected to safety ground at one  
 3111 point. The back-end electronics (VME crates) must be connected to the same ground, thus providing  
 3112 both required safety connection and eliminating potential difference between front-end and back-end  
 3113 electronics.

3114 High channel density of VMM3a leads to small front-end PCB outlines, allowing digitizers to be set up  
 3115 directly inside the shielded metal case, resulting in even lower ambient noise levels.

### 3116 3.5 Studies with a prototype straw read-out based on VMM3a and SRS system

3117 To investigate the performance of VMM3a ASIC as a possible front-end electronics for the straw tubes,  
 3118 a dedicated setup is being developed using a VMM3a-based readout, implemented by the RD51 collabora-  
 3119 tion (CERN) within the Scalable Readout System (SRS) [65]. The setup allows to study the readout  
 3120 performance with generator test pulses, cosmic ray muons, and radioactive sources. First measurements  
 3121 with the SPS muon beam at CERN have already been performed as well.

3122 The developed setup consists of a straw tube chamber, reference tracker, and a scintillator, which provides

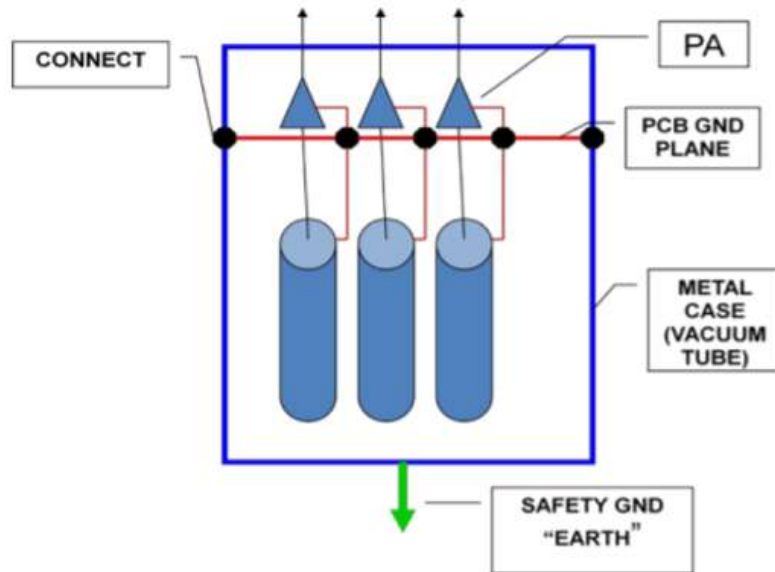


Figure 9.47: Grounding and shielding scheme of ST.

3123 a precise reference time measurement. The straw chamber used for the first measurements has two  
 3124 layers of tubes with a 6 mm diameter, shifted by a tube radius with respect to each other. As a tracker,  
 3125 a plane of a triple GEM or a set of several planes are used. Both the straw chamber and the GEM  
 3126 tracker are read out with the individual custom VMM3a hybrid front-end boards developed by the RD51  
 3127 collaboration, and the SRS is used for the data acquisition and power distribution. Each hybrid contains  
 3128 two VMM3a ASICs. A scintillator counter, equipped with a silicon photomultiplier and a constant  
 3129 fraction discriminator, has the internal time resolution of a sub-nanosecond level and is read out with a  
 3130 single hybrid channel. The GEM planes have a strip size of 400  $\mu\text{m}$  and, in the case of three aligned  
 3131 planes and cluster-based hit position reconstruction, allow to reach a muon track spatial resolution of  
 3132 about 50  $\mu\text{m}$ .

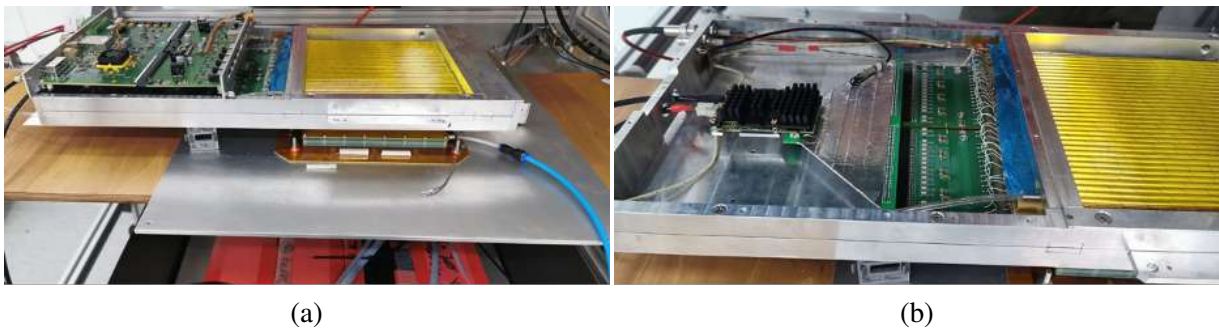


Figure 9.48: Assembled laboratory setup with the straw chamber, GEM plane and a scintillator (a). VMM hybrid mounted to the straw chamber via a cross-board (b).

3133 A photo of the assembled laboratory setup with the straw chamber placed on top of a single GEM plane  
 3134 is shown in Fig. 9.48. The aluminum supporting plate has a hole aligned with the scintillator beneath.  
 3135 The photo on the left shows the assembled setup with the VMM hybrid below the Front-End Card (FEC)  
 3136 of the SRS system. The photo on the right shows the hybrid itself, mounted to the straw chamber via a  
 3137 cross-board.

3138 The first laboratory tests during the setup development are performed with a Ru-106  $\beta$  source and cosmic  
 3139 muons. The current VMM3a hybrid readout of the straw chamber is being tested in both the time-at-peak

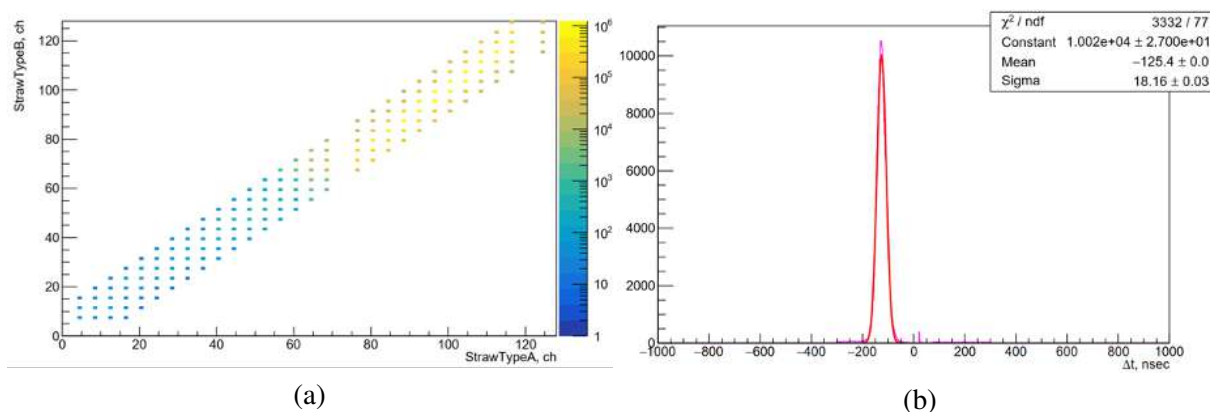


Figure 9.49: (a) Straw chamber hit pairs found in both the top and bottom layers within a time window of 50 ns and 5 cm distance between each other. (b) Time difference between the scintillator and the straw signal peaks (right). Both for the Ru-106 source and time-at-peak VMM3a readout mode.

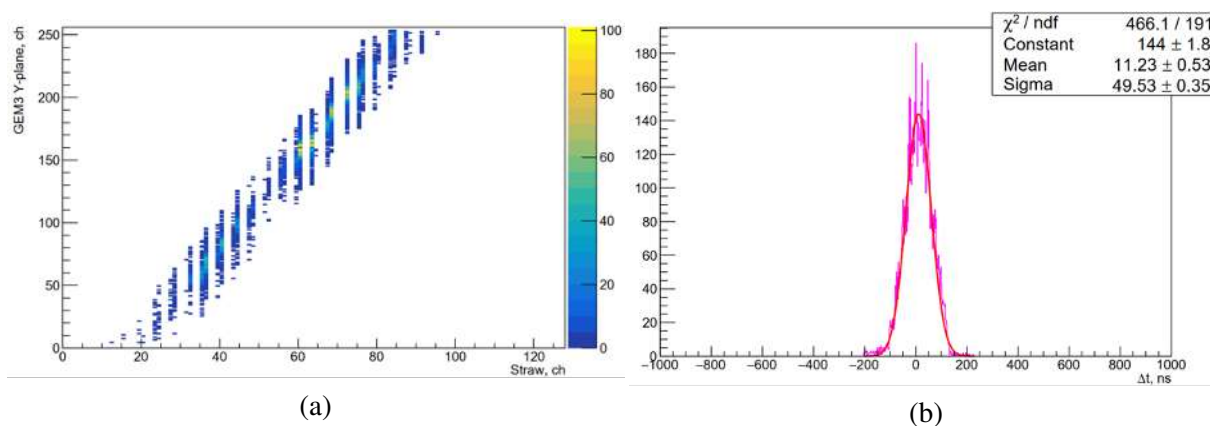


Figure 9.50: (a) Hit pairs found in straw tubes and GEM strips within 200 ns time window. (b) Time difference between the scintillator signal peak and the straw time-at-threshold. Both for the muon beam at SPS (CERN), November 2021.

3140 and time-at-threshold modes. The GEM readout hybrid is operated at the nominal time-at-peak mode.  
 3141 A spatial correlation of the straw hit pairs found in the top and bottom layers within a time window of  
 3142 50 ns is shown in Fig. 9.49 (a). The correlation between the straws and the GEM channels is shown in  
 3143 Fig. 9.49 (b).

3144 A similar setup was used during the SPS test beam data taking. The corresponding plots were obtained  
 3145 with a muon beam in the time-at-peak mode. Though the general compatibility of the VMM3a hybrid-  
 3146 based readout was demonstrated, the operation of the straw readout in the time-at-threshold mode needs  
 3147 to be studied in detail. First systematic studies of the VMM3a straw readout, operated in the time-at-  
 3148 threshold mode with different parameters, were started with the muon beam at SPS. Figure 9.50 shows  
 3149 the observed spatial correlation between the straw tubes and the strips of the GEM tracker for the hit  
 3150 pairs found within a time window of 200 ns. At the first stage of time-at-threshold studies, a long signal  
 3151 peaking time of 200 ns was used, and neither ADC nor TDC calibration was applied. Both the laboratory  
 3152 studies and the test beam measurements are to be intensively continued.



## 3153 **4 DCS**

### 3154 **4.1 DCS architecture**

3155 The Detector Control System (DCS) provides control and monitoring of the detector hardware. In ad-  
3156 dition, it will perform archiving of the hardware parameters to the database to provide access to this  
3157 information during the offline data analysis. It has been decided to use the common DCS system, now  
3158 under development at CERN, which is based on the PVSS II SCADA toolkit and the JCOP framework.  
3159 The Straw Tracker controlled and monitored equipment includes the following items:

- 3160 – low voltage power supplies;
- 3161 – high voltage power supplies;
- 3162 – gas mixing and distributing systems;
- 3163 – low voltage and temperature monitoring system.

### 3164 **4.2 Low voltage system**

3165 The LV system provides power to the front-end (FE) boards placed on the four straw tracker chambers.  
3166 Each chamber contains four views and each view contains 30 FE boards. In the present design, one FE  
3167 board consumes 1 A at 5 volts and, therefore, one module requires the LV power supply to provide  
3168 a current of about 30A at 5 V. These requirements could be fulfilled by eight Wiener power supplies  
3169 MPV8008, which have eight channels of 10 A output current each. One view requires four channels and,  
3170 therefore, two power supplies will provide the required power for one chamber. The MPV8008 could  
3171 be controlled in a similar solution used in the LHC experiments. It includes a CAN-bus interface card  
3172 and the OPC-server providing the interface to PVSS. A second possibility to control the MPV8008 is to  
3173 use the TCP/IP protocol together with the corresponding TCP/IP PVSS driver, which is part of the PVSS  
3174 driver package.

### 3175 **4.3 High voltage system**

3176 The Straw Tracker requires a high-voltage (HV) source with voltage below 2 kV and low current. The  
3177 present design assumes two HV channels per view, with 32 channels in total. The CAEN HV power  
3178 supply board A1535, containing 24 channels with 3.5KV/3mA output, should be sufficient. To have  
3179 32 HV channels, two boards of this type, housed in CAEN SY2527LC mainframe, are needed. The  
3180 mainframe should be controlled via Ethernet line with TCP/IP protocol and corresponding CAEN OPC  
3181 server. The JCOP framework is suitable for the board A1535 and is already available, having been  
3182 developed for the CMS ME1/1 muon chambers.

### 3183 **4.4 Gas system controls**

3184 The gas system for the straw tracker should provide and distribute Ar/CO<sub>2</sub>. Due to the fact that the straws  
3185 are placed in the inner layers of the detector, the gas system should rapidly close the gas line to a cell, in  
3186 case of a leak in a straw. Pressure sensors will detect a sudden drop in pressure on the supply lines. In this  
3187 case, the gas system should also send a signal to the Straw Tracker DCS to switch off the corresponding  
3188 HV channels or the whole HV system. The plan is to use the CERN standard gas mixing/distribution  
3189 system based on PVSS, with the possibility to control and monitor the gas mixing and gas flow values  
3190 from the DCS PC. For this purpose, PVSS distribution manager will be used. Both software and hardware  
3191 interlock signals to prevent HV turning on, if the gas flow is missing or an incorrect gas mixture is  
3192 distributed.

#### 3193 **4.5 Thermometry and FE monitoring**

3194 In order to get information about the cover (front-end) temperature at the straw group inlet, one thermo-  
3195 sensor per FE cover will be mounted. Two voltages (one for the FE boards and one for the current  
3196 consumed by a board) will be measured using Embedded Local Monitoring Boards (ELMBs). A chamber  
3197 view has 30 boards, and four thermo-sensors will be mounted directly on the mechanics structure. In  
3198 total, one view needs to measure 34 temperature values and 90 voltages. Therefore, to read out all  
3199 monitoring information from one chamber, 10 ELMBs are needed. The readout should be performed via  
3200 CAN-bus and OPC server, which is similar to monitoring the LV power supply. It seems reasonable to  
3201 have one CAN-bus branch per chamber, which gives four CAN-bus branches in total. In case the LV  
3202 power supplies control protocol is compatible with the ELMB control protocol, the LV power supplies  
3203 will be connected to the chamber CAN-bus branches. The final decision depends on the final choice of  
3204 the FE electronics.

#### 3205 **4.6 Logical trees in DCS and FSM**

3206 To get a convenient way of navigation through the detector elements, the DCS logical tree will have a  
3207 structure including both tracker nodes and gas system nodes. Due to the fact that the detector has only  
3208 a few LV and HV channels, the bottom node of the tree will be linked to the corresponding channel of  
3209 the LV or HV power supply in the hardware tree. The FSM tree should correspond to the Straw Tracker  
3210 logical tree. The states of FSM should correspond to the states of the whole detector.

#### 3211 **4.7 DCS development and maintenance**

3212 The plan is to use our own DCS PC running tracker PVSS system and DCS OPC servers for all detectors  
3213 on one Windows-based computer. This PC should have CAN-bus adapter cards installed. After the  
3214 development is finished and to simplify the maintenance of the detector DCS, the plan is to create a  
3215 JCOP FW component containing all tracker PVSS panels and scripts, and to port it to the SPD central  
3216 DCS computer. A copy of this component should be stored in the SPD DCS repository. The ST DCS PC  
3217 should be used to run the DCS servers and to house the CAN-bus adapters. To simplify the control of  
3218 the detector during further hardware development, debugging and maintenance, the PC to access PVSS  
3219 panes located at the central DCS PC, will be used. For this purpose, the DCS PC will be equipped with  
3220 a PVSS User Interface software installed.

### 3221 **5 Cost estimate**

#### 3222 **5.1 ST barrel**

3223 The configuration for the proposed ST is based upon 8 octant in the barrel part. Each octant contains  
3224 about 3200 straws. Assuming one-end reading for each straw, the total number of electronic channels  
3225 is about 26 000. The core cost is estimated for the construction of the complete ST, using a mixture of  
3226 updated quotes from vendors, costs of the similar detector components used in different experiments.  
3227 The risk associated with the project is relatively small. The ST design is based upon well established  
3228 technology, using low mass straws, successfully developed for various modern projects. This does not  
3229 require serious research and development in the field of detectors.

3230 The corresponding costs for the various items of the ST barrel are summarized in Table 9.6.

#### 3231 **5.2 ST end-caps**

3232 The configuration for the proposed ST is based upon 16 double-layer modules in two end-cap parts  
3233 (8 modules on each side). Each module contains 288 straws. Assuming one-end reading for each straw,

Table 9.6: Cost estimate for the barrel part of ST.

Item	Cost, k\$
Straw tubes	220
Glue	20
End-plugs	100
Crimping pins	90
Anode wire	60
Other components	90
Mechanics & C-fiber frames	150
ST tools	150
Safety equipment & consumables	60
Gas system	240
Cooling system	120
Front-end electronics (VMM3 & boards)	400
Back-end electronics	150
HV components	110
LV components	110
Cables & connectors	120
Prototyping	320
<b>Total</b>	<b>2510</b>

3234 the total number of electronic channels is 4608.

3235 The corresponding costs for the various items of the ST end-cap are summarized in Table 9.7.

## 3236 **6 Identification of particles using energy loss $dE/dx$ in straw tubes**

3237 The ST will be the only detector able to separate  $\pi/K/p$  during the first stage of the SPD experiment,  
 3238 and its performance is crucial for many physics tasks suggested in Ref. [3]. Particle identification in the  
 3239 detector is based on measurements of ionization energy losses. The energy losses follow the Landau  
 3240 distribution and are subjected to strong fluctuations due to rare acts of ionization with large energy loss.  
 3241 A truncated mean method is used to achieve a good resolution. For this method a certain fraction (10 –  
 3242 50%) of signals with the highest amplitudes are discarded. The obtained mean value can be compared to  
 3243 different particle hypotheses and the corresponding probability can be assigned for each particle type.

3244 The full simulation of PID performance must include description of the straw tracker, simulation of  
 3245 the ionization losses and gas gain in tubes, and response of the electronics. The simplified simulation  
 3246 accounting for the first two points within the SpdRoot framework has been performed, the impact of  
 3247 the electronics will be discussed later. The resolution dependence on the fraction of discarded signals is  
 3248 shown in Fig. 9.51 for the barrel part of the detector. One can see that it weakly depends on truncation  
 3249 parameter in the range 0.3 – 0.6. For the following estimations this parameter is set to 35%. The  
 3250 truncated mean value of  $dE/dx$  calculated per track as a function of momentum follows the Bethe-Bloch  
 3251 distribution and is shown in Fig. 9.52 for tracks crossing the ST barrel and the ST end-caps. The particle  
 3252 separation capability for pions, kaons, and protons can be estimated from curves indicating  $1\sigma$  and  $3\sigma$   
 3253 displacement intervals.

3254 In general case, the signal amplitude is defined by a convolution of raw signal and the electronic response  
 3255 function. For the long shaping time, the amplitude will depend on the collected charge only. In our case,

Table 9.7: Cost estimate for the end-cap part of ST.

Unit	Quantity	Unit cost, \$	Total cost, k\$
Straw tubes (3m/straw), m	15000	2.5	37.5
Anode wire (4m/straw), m	20000	2	40
Pins	10000	3	30
End plug	10000	2	20
Spring contact	10000	2	20
Spacers	5000	1	5
Glue, chemical materials, consumables			1
Straw frame	16	3000	48
Rigid flat mounting frame	2	6000	12
Covers for frames	80	100	8
Frame for tension	2	2000	4
Precision rulers for 16 straw, combos	3000	10	30
Measuring table for alignment	1	3000	3
Prototype	2	25000	50
Gas equipment			20
Tension control equipment	1	5000	5
Tooling for cutting	2	500	1
Motherboard plate and frontend	150	1000	150
Total			484.5

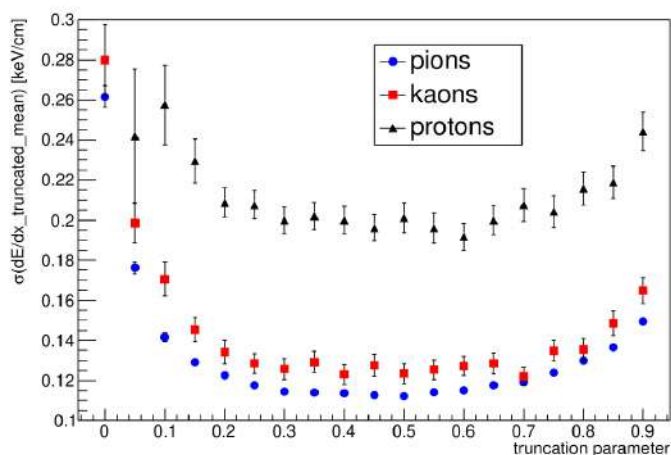


Figure 9.51: Dependence of the truncated mean resolution on the fraction of discarded signals for tracks, reconstructed in the barrel part of the ST detector.

3256 the shaping time setting for VMM3 is 100 or 200 ns, and the total drift time is about 100 ns for a 10 mm  
 3257 straw tube. The charge collection efficiency in this case will depend on the signal shape, which depends  
 3258 slightly on the track-to-wire distance. The signal duration for tracks coming close to the wire is much  
 3259 larger as compared to tracks passing at large distances. This requires to introduce amplitude, which can  
 3260 be done in a routine way.

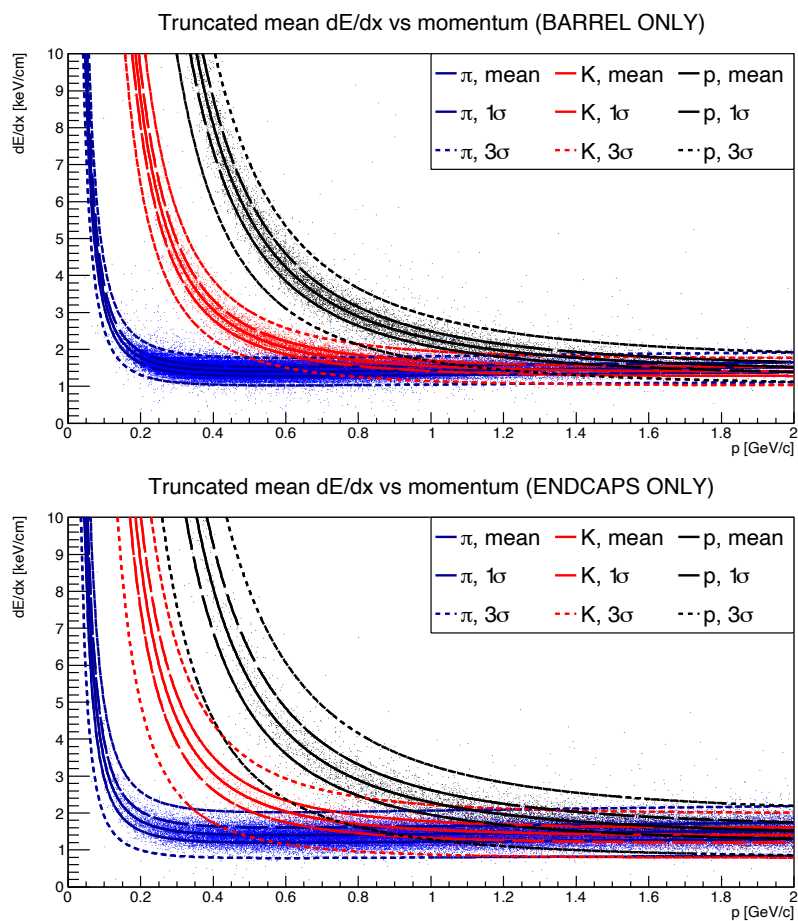


Figure 9.52: The performance for particle identification with  $dE/dx$  in the straw tracker. The dashed and dotted lines indicate  $1\sigma$  and  $3\sigma$  intervals, respectively. The upper plot shows tracks reconstructed in the ST barrel, the lower — in the ST end-caps.

## Chapter 10

# Beam-Beam Counter

### 1 Local polarimetry with beam-beam counters

The main goal of the local polarimetry at SPD is the permanent monitoring of the beam polarization during data taking to reduce the systematic error coming from the beam polarization variation. Another task for the local polarimetry at SPD is monitoring of the beam polarization, the independent from the major polarimeters (CNI and absolute), and possible usage of this tool to tune the beam polarization axis.

The energy range of SPD (below  $\sqrt{s}=27$  GeV) is new, therefore, there is a lack of the polarization data to find an explicit solution for the local polarimetry. One of the methods to control the proton beam polarization is the measuring of the azimuthal asymmetry in the inclusive production of charged particles in collision of transverse polarized proton beams. Such a method is well adopted at the STAR detector. Two Beam-Beam Counters (BBCs) are used for this purpose. BBCs detect all the charged particles produced in the forward direction within their acceptance. The measurements by BBCs at STAR are sensitive to the transverse polarization of the colliding beams. The value of the effective analyzing power  $A_N$  for the inclusive production of charged particles at  $\sqrt{s}=200$  GeV is about  $(6 \div 7) \times 10^{-3}$ . At NICA energies, we could expect, in principle, the same or even larger value, due to a larger analyzing power for the  $p$ - $p$  elastic scattering. Therefore, the BBC can be used for the local polarimetry at SPD.

### 2 Beam-beam counters

Two Beam-Beam Counters (BBCs) are planned to be located in front of the TOF system in the end-caps of the SPD setup [1]. Schematic view of the SPD Beam-Beam Counter, produced from the tiles of fast plastic scintillator, is presented in Fig.10.1. The BBC will cover the polar angles between 60 and 500 mrad, it will be divided into 6 concentric layers with 16 azimuthal sectors in each of them. The final granularity is the matter of further optimization for the entire energy range of collisions at SPD.

The main goals of the Beam-Beam Counters are: i) the local polarimetry at SPD, based on the measurements of the azimuthal asymmetries in the inclusive production of charged particles in the collisions of transversely polarized proton beams, ii) the monitoring of the beam collisions, and iii) participation in the precise determination of the collision time  $t_0$  for events in which other detectors can not be used (for instance, in the case of elastic scattering).

Another important goal of BBCs is fast preselection of different types of events for monitoring purposes. The Monte Carlo simulation shows that in the  $p$ - $p$  collisions at  $\sqrt{s}=27$  GeV at least one BBC should have a signal in 79% of events (51% of events has a signal in the both BBCs). However, for the hard processes, in 97% of events the only one BBC will be hit, while hits for both counters could be expected

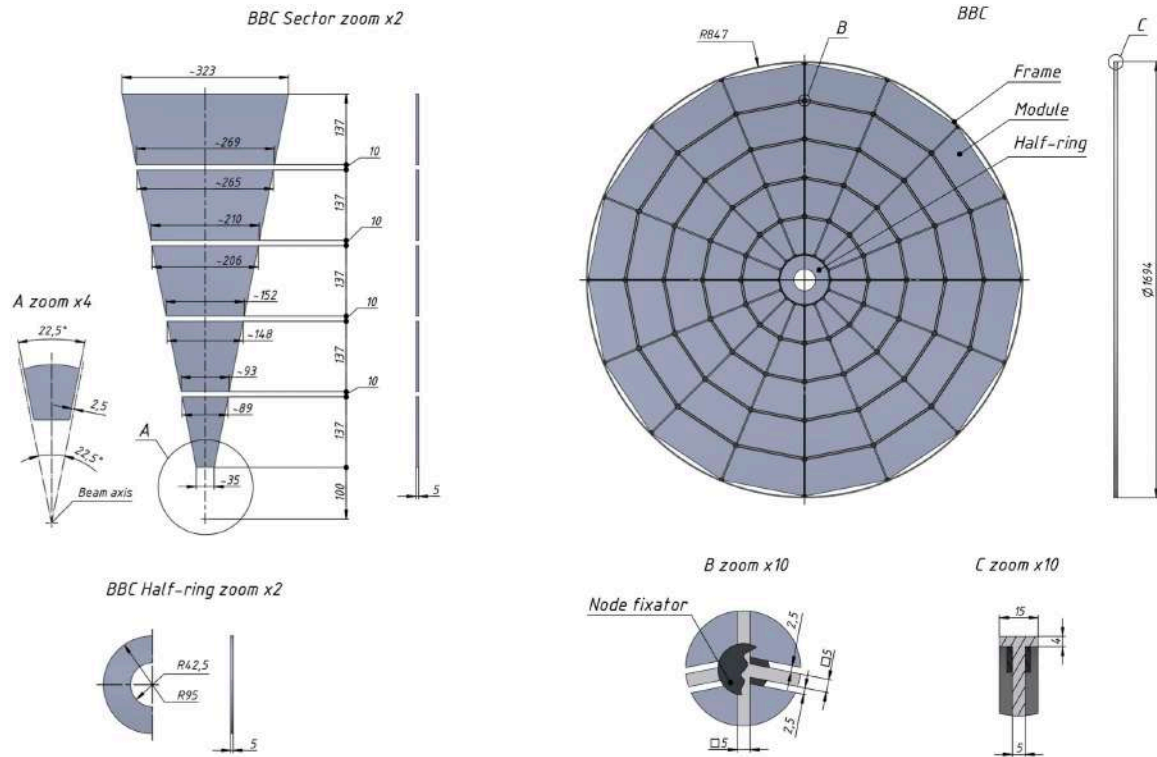


Figure 10.1: Schematic view of the SPD Beam-Beam Counter.

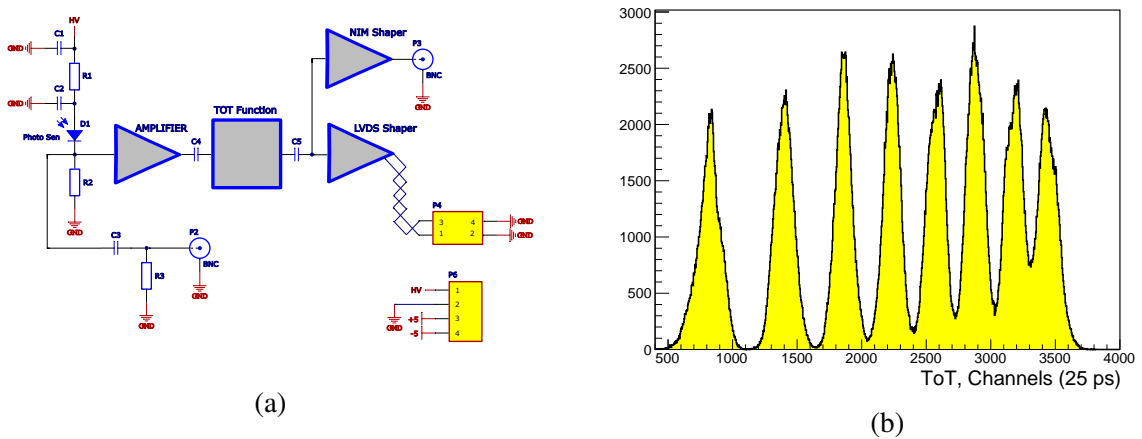


Figure 10.2: (a) Schematic view of the front-end electronics with a ToT function, (b) Distribution of the ToT for different LED signal amplitudes.

3293 in 68% of cases. Therefore, the requirement of the BBC signals allows one to preselect hard processes.

3294 The BBC will consist of the tiles viewed by the SiPMs. The measurement of the signal amplitude is  
 3295 required for the time-walk correction to improve the time resolution.

3296 **2.0.1 First R&D results for FEE**

3297 With a single-channel prototype of the detector, we will be able to measure the amplitude using the devel-  
 3298 oped FEE based on the Time-over-Threshold (ToT) technique. This technique is a well-known method  
 3299 that allows us to measure the energy deposited in the material by reconstructing the given property of

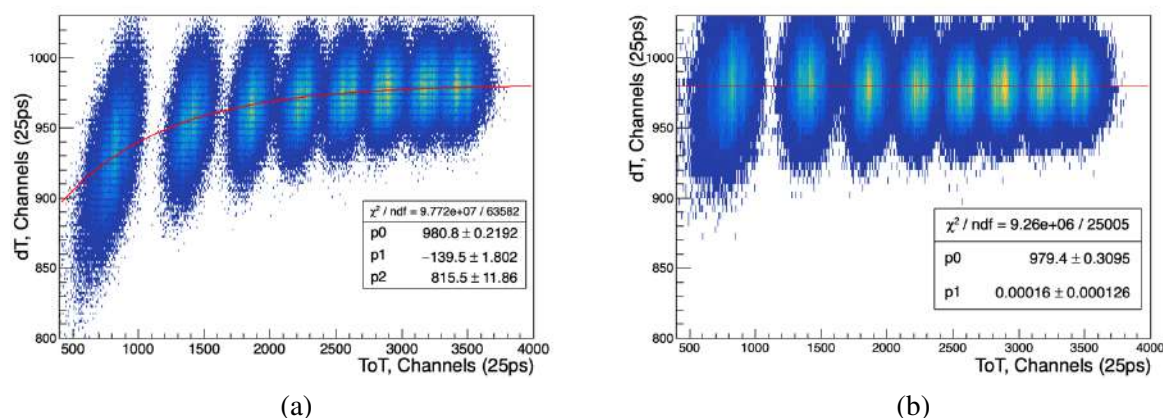


Figure 10.3: (a)  $dT$  ( $T_{SiPM1} - T_{SiPM2}$ ) correlation on the ToT. (b) Result after the time-walk correction for the  $dT$  ( $T_{SiPM1} - T_{SiPM2}$ ) correlation on the ToT.

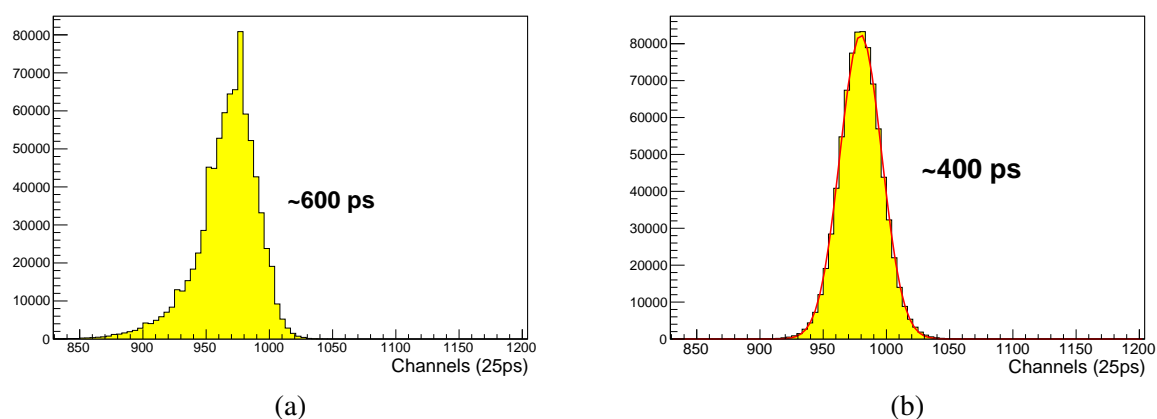


Figure 10.4: (a)  $dT$  ( $T_{SiPM1} - T_{SiPM2}$ ). (b) Result after the time-walk correction for the  $dT$  ( $T_{SiPM1} - T_{SiPM2}$ ).

3300 the output current pulse – the total charge collected, the pulse amplitude, etc. The ToT method converts  
 3301 the signal pulse height into a digital value in the early stage of the FEE, which greatly simplifies the  
 3302 system in comparison to analog detectors with serial readout through ADCs. The measurement of the  
 3303 ToT is composed of two measurements of time for the signal going above (leading) and returning below  
 3304 (trailing) the given threshold. The first version of the prototype includes a power supply and electronics  
 3305 (Fig. 10.2 (a)) made on a separate PCB used for a single SiPM. The power supply for the SiPM provides  
 3306 a voltage of up to 65 V with an individual channel adjustment within 0÷10 V, manual tuning, and a  
 3307 built-in voltmeter for the voltage monitoring. It is possible to connect eight PCBs simultaneously. The  
 3308 amplifiers used for that do not change the leading edge of the signal. This allows us to get a time stamp  
 3309 of the event. Afterwards, the signal is integrated and transmitted to the comparator.

3310 The response of the Hamamatsu S12572-010P SiPM [66] with the FEE to the LED has been studied. A  
 3311 separate board with internal generator with controlled frequency and amplitude for LED has been used  
 3312 [67]. The NIM synchropulse from this board was used as a trigger. The illumination was performed by  
 3313 uniform light with different amplitudes in a light-isolated box. In addition to the ToT information (Fig.  
 3314 10.2 (b)), the time stamp of the event for each SiPM was investigated. The distribution (Fig. 10.3 (a))  
 3315 shows the correlation of these values and that the signal in the region of small amplitudes comes later  
 3316 in time. This is due to signal latency (the so-called time-walking effect). This delay occurs due to the



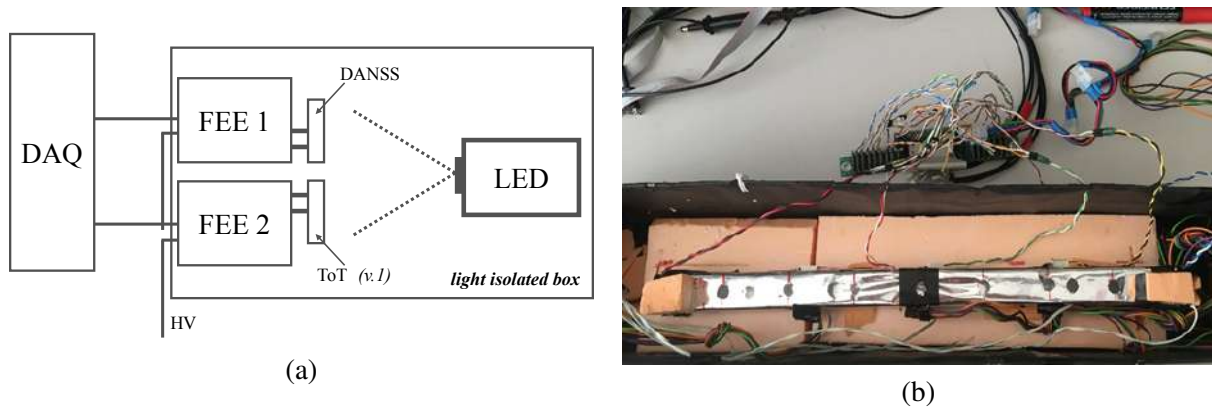


Figure 10.5: (a) Schematic view of tests without a scintillator. (b) Picture of the tests with scintillator.

3317 difference between the time when a photon or a charged particle passes through the detecting element  
 3318 and the time when the electronics register this signal. This leads to deterioration in the time resolution.  
 3319 After performing the correction (see Fig. 10.3 (b)), the time-walking effect has been removed [68].

3320 The time resolution was defined as the RMS and was approximately 600 ps. Taking into account the non-  
 3321 Gaussian distribution (Fig. 10.4 (a)) and the fact that the time resolution is not the maximum allowed  
 3322 for this type of the detector, the time-walk correction has been applied. The most important result of the  
 3323 correction was a time resolution of approximately 400 ps (Fig. 10.4 (b)), which is 1.5 times better than  
 3324 the resolution before the correction.

3325 Therefore, the first version of the front-end electronics based on the Time-over-Threshold method was  
 3326 tested with LED. After the time-walk correction, the time resolution improved up to 400 ps. Taking  
 3327 into account the SiPM suboptimal for precise time measurements, the result was promising. Further  
 3328 development of the FEE with a ToT function allows us to use standard TDCs for timing measurements.

## 3329 2.0.2 Description of the detector prototype and test equipment

3330 Since the concept of the BBC outer part is based on highly granular scintillation tiles with SiPM readout  
 3331 (SiPM), a prototype of a scintillation detector was developed (see Fig. 10.5) with two different types of  
 3332 FEE. Both types are based on the Hamamatsu SiPM readout (S12572-010P) [66].

3333 The initial version of the scintillation detector for tests includes a 40-cm plastic scintillator and ten  
 3334 channels of electronics (Fig. 10.5 (b)). To increase the light collection, the scintillator is wrapped in  
 3335 a mylar film. Holes are made in the film on the upper face of the scintillator for studies related to the  
 3336 position of the source of calibrated light pulses (LED): in the center, in increments of 5 cm in both  
 3337 directions, and several additional holes on each side. Along the side face there is a similar version of  
 3338 electronics with SiPM in the holes: in the center and in increments of 10 cm in both directions. At the  
 3339 ends of the scintillator, one channel of each electronics option was located. In the case of electronics with  
 3340 the ToT function, the second version of the boards was used. This version is characterized by comparator  
 3341 stability and extended operating range.

3342 Testing of the electronics and the prototype detector was carried out in a light-insulating box (Fig.10.5(b)),  
 3343 where the temperature during the measurements was  $27.1 \pm 0.4$  °C. As a light source, an LED was used.  
 3344 The synchropulse from the LED board [67] was used as a trigger for a VME-based data acquisition  
 3345 system [69]. The system included the FVME-V2.0 controller, digitizing modules TQDC16 and TDC32,  
 3346 and the trigger module TMWR [32]. The data collected was processed in the ROOT software package.

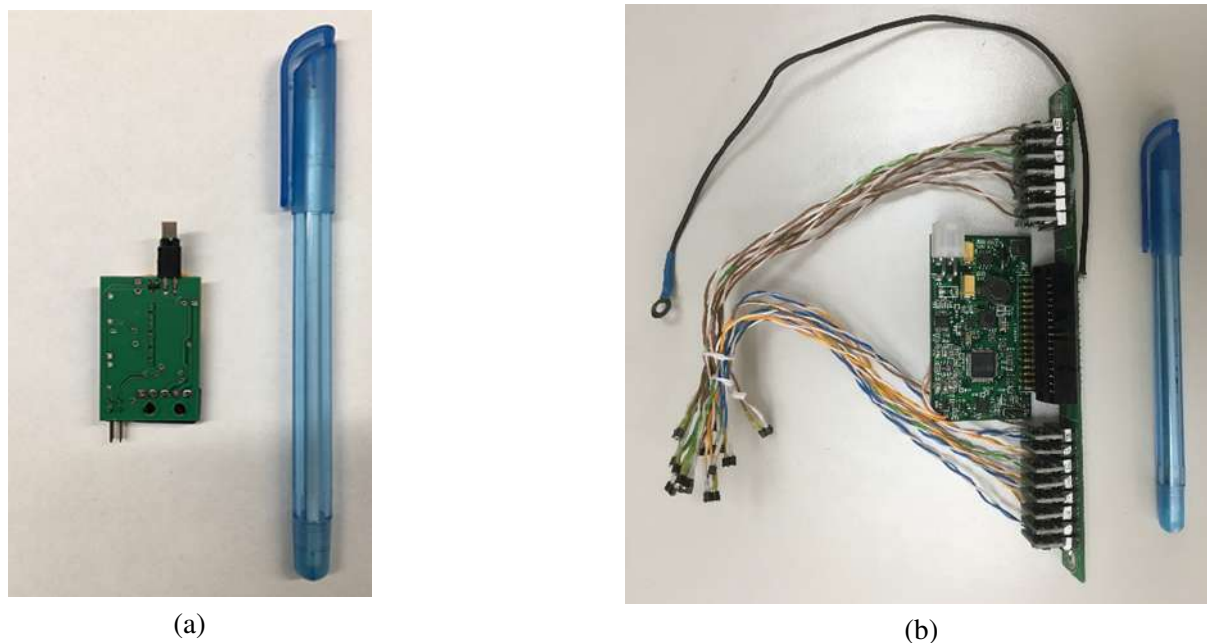


Figure 10.6: (a) Single-channel FEE board with ToT method. (b) 15-channels FEE board from DANSS experiment [70] (b).

### 3347 **2.0.3 FEE used for detector prototype**

3348 First type of the electronics used for the detector prototype SiPM readout is the second release of the  
3349 FEE, based on the ToT method described above. The single-channel electronics are made on a  $4 \times 2.5 \text{ cm}^2$   
3350 printed circuit board shown in Fig. 10.6 (a). As it was described above, the ToT method itself consists of  
3351 two time measurements – the passage of a negative signal below (leading) and the return above (trailing)  
3352 a given threshold, and allows to measure the charge along the width of the electric pulse. In addition, the  
3353 amplifiers were used that keep the leading edge of the signal. After the amplifier the signal is integrated  
3354 and transmitted to the comparator, from where it is outputted to the reading electronics via the LVDS  
3355 interface. Thus, thanks to the developed electronics board, we have the opportunity to get a timestamp of  
3356 the event and measure the charge. The power is supplied by a power supply (PS) with the possibility of  
3357 simultaneous connection of up to eight channels of electronics. The PS contains a push-button interface,  
3358 a display and a built-in voltmeter. The bias voltage consists of a constant (38/52/67 V) and an adjustable  
3359 part for each channel (in the range from 0 V to +10 V).

3360 Another FEE option for the prototype detector was the electronics produced by the ITEP group for the  
3361 DANSS experiment [70]. It has a multi-channel platform created from several printed circuit boards.  
3362 The first board provides power and communication with the PC via RS-232 and is connected via IDC-34  
3363 to a common board, on which 15 electronics boards are installed. Power is supplied in a wider range and  
3364 consists of a constant (10-65 V) and a bias voltage adjustable for each channel ( $\pm 10 \text{ V}$ ). Each  $1.7 \times 1.9$   
3365  $\text{cm}^2$  board contains an offset voltage output for SiPM and an input for the signal. The signal passes  
3366 through the amplifier and is then outputted via the IDC-34 connector to the reading electronics. The  
3367 picture of the 15-channels FEE board [70] is shown in Fig.10.6 (b).

### 3368 **2.0.4 Test results**

3369 The SiPM response from a light source for two versions of the electronics was investigated in the presence  
3370 and absence of a scintillator. Histograms of the time difference at different amplitudes of the LED were  
3371 obtained and analyzed. Earlier, when testing the first version of the electronics with the ToT function [1],  
3372 it was revealed that the signal in the region of small amplitudes arrives later in time.

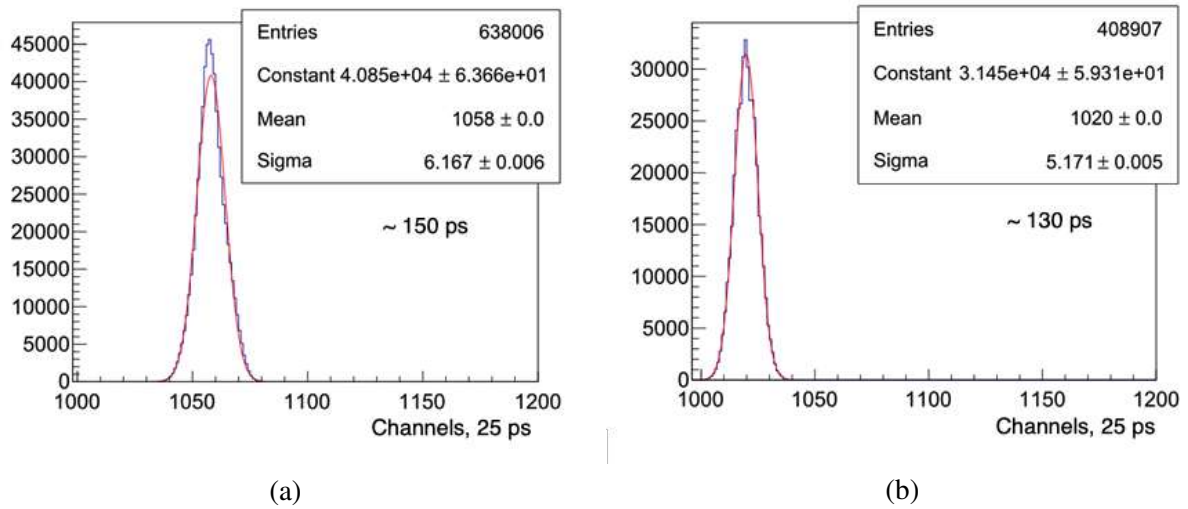


Figure 10.7:  $T_{SiPM1} - T_{SiPM2}$  histogram after "time-walking" correction for tests of FEE with the ToT function [71] in the case of: absence of a scintillator (a); presence of a scintillator (b).

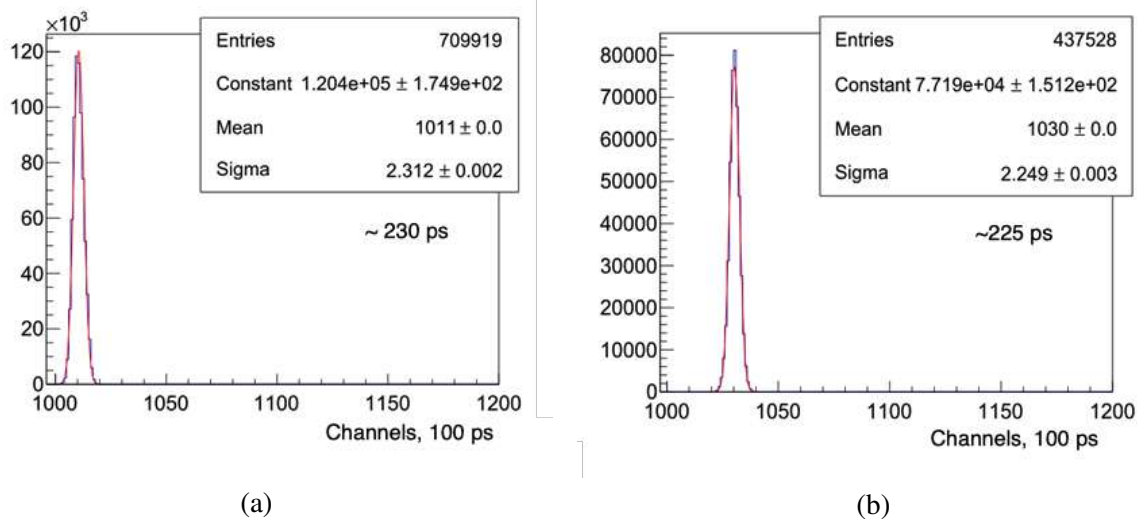


Figure 10.8:  $T_{SiPM1} - T_{SiPM2}$  histogram after "time-walking" correction for tests of the DANSS experiment FEE [70] in the case of: absence of a scintillator (a); presence of a scintillator (b).

3373 The proposed correction is relevant when comparing time spectra in the presence and absence of a scin-  
 3374 tillator. Figures 10.7 and 10.8 show the difference in the arrival times of the  $T_{SiPM1} - T_{SiPM2}$  signals for  
 3375 the SiPMs placed at the prototype end-caps after applying the correction. The distributions were approx-  
 3376 imated by the Gaussian function, and the time resolution was determined as a parameter of the sigma ( $\sigma$ )  
 3377 Gaussian function. It can be seen from the figures that in the presence or absence of plastic scintillator  
 3378 for two types of the electronics, the time resolution is almost invariable. When comparing the front-end  
 3379 electronics with the ToT function and the DANSS experiment, the time resolution was approximately  
 3380 130 ps and 225 ps, respectively.

3381 Therefore, the developed second version of the front-end electronics with the ToT function demonstrated  
 3382 good performance during LED tests. Two options of the FEE have been tested: with the ToT function  
 3383 and the electronics of the DANSS experiment with SiPM readout manufactured by Hamamatsu (S12572-  
 3384 010P). The difference in the time resolution for both FEE options was found to be approximately 40%. A

3385 prototype of a scintillation detector was manufactured and tested. The proposed prototype is an important  
3386 step in the development of the BBC subsystem. Given the suboptimality of the SiPM used for accurate  
3387 time measurements, the result is promising.

### 3388 **2.0.5 Cost estimate**

3389 The cost estimate of the BBC outer part is presented in Table 10.1. The FEE and digitizers cost is  
3390 estimated based on the options used for the tests.

Table 10.1: The cost estimation of the BBC outer part.

Item	number	cost, k\$
Fast BC-404 scintillators	250	25
SiPMs	500	25
Composite frames	2	20
FEE	500	50
Digitizers	12	36
Cables, WLS etc.		12
LED boards	32	10
Assembling, tests		30
Total		208

## Chapter 11

# Silicon Vertex Detector

The SPD Silicon Vertex Detector (SVD) is a silicon-based part of the spectrometer, responsible for precise determination of the primary interaction point and measurement of the secondary vertices from the decays of short-lived particles (first of all,  $D$ -mesons). The Vertex Detector is divided into the barrel and two end-cap parts. A version of the vertex detector, based on Monolithic Active Pixel Sensors (MAPS), is discussed as the main one. Nevertheless, we keep in mind the possibility of using a vertex detector, based on the Double-Sided Silicon Detectors (DSSD).

### 1 MAPS-based vertex detector

To date, when creating tracking systems, the use of pixel sensors as a basic element of vertex detectors, is the most optimal experimental technique in high-energy physics. Besides demonstrating great registration efficiency for charged particles, produced in collisions of beams in modern collider experiments, the modern pixel detectors are resistant to hard radiation, allow to register short-lived particles with a good spatial resolution, and can detect rare processes and decays [72]. Current vertex detector systems use both hybrid pixel detectors and monolithic pixel detectors. Hybrid pixel detectors consist of a separately made sensor matrix and an electronic panel (chip). In the design of hybrid pixel detectors, the chip contact pads are made with the same dimensions as the implemented pixels, that is, an exact match is created between the size of the pixel and the size of the chip contact pad. Thus, a very important characteristic for hybrid detectors is pixel density. In addition, the electronic chip must be very close ( $10\div 20\ \mu\text{m}$ ) to the touch panel.

In monolithic pixel detectors, the electronics and the touch panel are produced in the same process, on the same chip. This has the following advantages, compared to hybrid detectors: there is no need to connect the chip and the sensor array (in hybrid technology, to connect these two parts is quite time consuming, because of the high pixel density), and the capacity of each pixel is reduced, thus substantially reducing the noise level of the detector. Therefore, this technology of manufacturing pixel detectors is more reliable and less expensive [72]. Taking into account the main parameters of the beam collisions at NICA, we can use the existing solutions, implemented in the framework of the ALICE experiment Internal Track System upgrade [73]. The characteristics of the pixel sensors, developed by the ALICE Collaboration [73, 74] meet the requirements for the Silicon Vertex Detector in the SPD setup. It is assumed that this module will consist of 4 cylindrical layers of silicon detectors with a total square of  $5.4\ \text{m}^2$ , based on MAPS technology for high-precision reconstruction of the primary and secondary vertices.

## 1.1 MAPS technology

One of the key tasks of the SPD experiment is to study the production of particles, containing heavy quarks ( $D$ -mesons,  $\Lambda_c$ , etc.), with small transverse momenta. The main role in these studies will be played by the Silicon Vertex Detector, consisting of four cylindrical layers of pixel detectors, mounted on the ultralight supporting carbon fiber structures with a length of 1500 mm. The physics program of the future research imposes strict requirements on the characteristics and parameters of the detectors used. The key factors are to minimize the distance between the collision point and the first detector layer and reducing the amount of matter along particle tracks. At the same time, the increase in the frequency of beam collisions at the collider calls for fast detectors with high granularity. Based on the available experience of the ALICE Collaboration [73, 74], and after comprehensive experimental studies of the MAPS characteristics at SPbSU [75, 76], the following parameters of these detectors are proposed (see Table 11.1).

Table 11.1: Desired parameters of the MAPS-based SVD.

Parameter	Value
Silicon thickness, $\mu\text{m}$	50
Sensor size, $\text{mm}^2$	$15 \times 30$
Detection efficiency, %	$>99$
Spatial resolution, $\mu\text{m}$	5
Average power consumption, $\text{mW}/\text{cm}^2$	40
Operating temperature, $^\circ\text{C}$	$20 \div 30$
Pixel noise rate, triggers / (pixel $\times$ event)	$< 10^{-6}$
TID radiation hardness (safety factor 10), krad	100
NIEL radiation hardness, 1-MeV $n_{eq}$ / $\text{cm}^2$	$10^{12}$

To achieve these parameters, it is proposed to use 180 nm CMOS technology. The main advantages of this technology are good noise conditions, low power consumption, and radiation hardness of the pixel sensors used. The MAPS sensor consists of a high resistivity epitaxial layer ( $\sim 1 \text{ k}\Omega \times \text{cm}$ ) grown on a low resistivity substrate, a matrix of collecting diodes (pixels), and the front-end electronics. The scheme of charge collection by the pixel cell is shown in Fig. 11.1. The epitaxial layer is the active volume of the detector (can vary from 20 to 40  $\mu\text{m}$ ). The charge-collecting diode is implemented as a transition between the epitaxial layer and the  $n$ -type pocket ( $n$ -well). Due to the small thickness of the epitaxial layer, the collected charge (generated by the minimum ionizing particle) is relatively small for this type of detectors:  $\sim 1000 \div 1600 e^-$ . The size of the charge-depleted zone can be changed by applying a VRST bias voltage. To further increase the width of the depleted zone, a reverse bias voltage ( $V_{BB}$ ) can be applied to the detector substrate (Fig. 11.1). Charges are collected by both drift (in the depleted zone) and diffusion (in the rest of the volume). Since diffusion plays a significant role in the charge collection process, the charge from a single particle (even for tracks perpendicular to the pixel matrix plane) is collected by several neighboring diodes (pixels), forming what is called a cluster. The ratio of the percentage of charge collection by drift and diffusion is determined by the size of the depleted zone, so that the  $V_{BB}$  can also influence the size of the cluster. The total detector bias voltage applied to the collecting diode is formed from voltage  $V_{RST}$ , which fixes the operating point of the input transistor, and the reverse bias voltage  $V_{BB}$  applied to the substrate. This greatly increases the depletion zone around the charge-collecting diode and lowers the input pixel capacitance, resulting in more efficient charge collection, reduced detector noise, and improved radiation resistance. To improve detector efficiency, a deep  $p$ -type pocket ( $p$ -well) is placed in the front-end electronics area (Fig. 11.1). Right above it, there

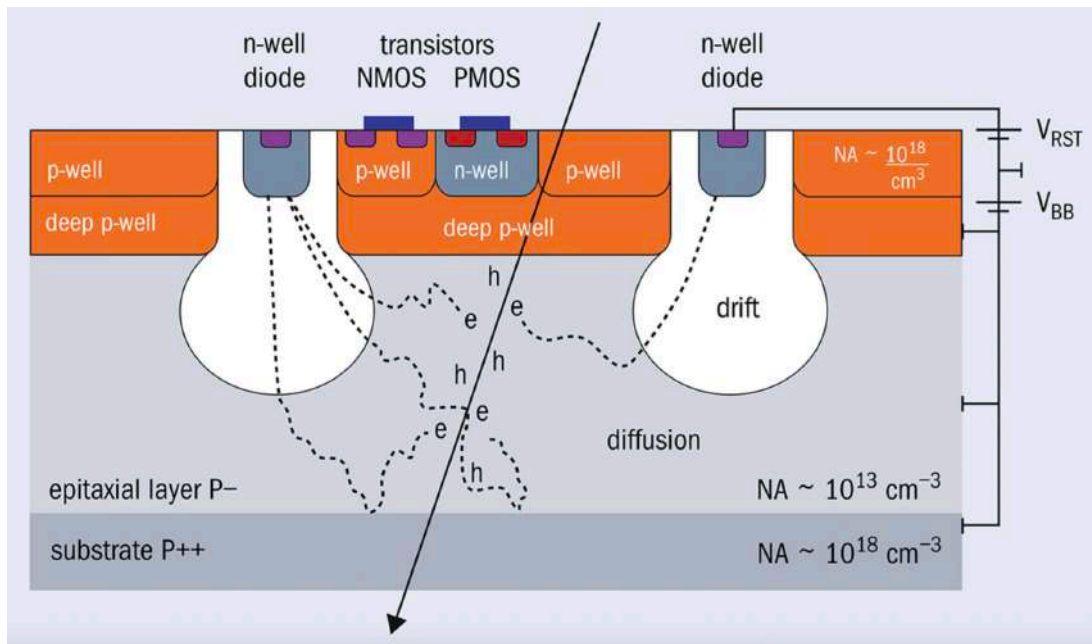


Figure 11.1: Scheme of a pixel sensor [77].

3455 are elements of the detector's electronic circuits, implemented using PMOS structures with the pocket of  
 3456 *n*-well type. Thus, the *p*-type pocket shields the pixel electronics, preventing electrons from collecting  
 3457 on the *n*-well and, thereby, generating additional noise [73–75, 78].

3458 As a result, each pixel already contains an amplifier and a signal shaper. The pixel size is  $28 \times 28 \mu\text{m}^2$ ,  
 3459 and the pixel matrix size is  $15.3 \times 30 \text{ mm}^2$ . The matrix consists of  $512 \times 1024$  pixels, and is therefore  
 3460 divided into 512 rows and 1024 columns. Analog and digital electronics are formed on the periphery of  
 3461 the pixel matrix. The size of the peripheral circuit is  $1.208 \times 30 \text{ mm}^2$ .

3462 The signal arising from the passage of the particle is read by the Priority Encoder (PE) circuit, imple-  
 3463 mented according to the Address-Encoder Reset Decoder (AERD) principle [79]. In this case, the entire  
 3464 pixel matrix is divided into 512 double columns, each of which uses an AERD scheme is implemented  
 3465 to read the addresses of triggered pixels only. When the charge collected on the detecting diode exceeds  
 3466 a certain discriminator threshold, the single bit memory cell (if open) goes to state "1". The readout  
 3467 system gives priority to the encoding function for a column of pixels, in which all pixels have occupied  
 3468 the entire digital section. This allows the memory cells of all pixels to be read or zeroed.

3469 This system enables the reading of signals from pixels in a binary form and storing them in the pixel  
 3470 cell. All analog signals, required to operate the front-end pixel electronics, are generated by fourteen  
 3471 digital-to-analog converters, built into the detector. The readers of each of the 32 regions contain SRAM  
 3472 memory cells for storing the event information. The accumulated data is transferred to a parallel 8-bit  
 3473 port. The high-level control unit provides full access to the control and status registers of the detector, as  
 3474 well as the memory cells of the readers.

3475 We are also considering using MAPS-based detectors, developed as part of the ARCADIA project  
 3476 [80, 81]. The ARCADIA (Advanced Readout CMOS Architectures with Depleted Integrated sensor  
 3477 Arrays) project is developing FD-MAPS with an innovative sensor design, which uses backside bias to  
 3478 improve the charge-collection efficiency and timing over a wide range of operational and environmental  
 3479 conditions. The sensor design targets very low power consumption, in the order of  $20 \text{ mW cm}^{-2}$  at 100  
 3480  $\text{MHz cm}^{-2}$  particle flux, to enable air-cooled operation.

3481 The FD-MAPS architecture, initially embodied in a  $512 \times 512$  pixel matrix, should enable the scalability  
3482 of the sensor up to the matrix size of  $2048 \times 2048$  pixels. Maximizing the active area of a single sensor  
3483 ( $10 \text{ cm}^{-2}$  or bigger) simplifies and reduces the costs of the detector construction. The total thickness of  
3484 such detectors could be from 50 to  $300 \mu\text{m}$ .

## 3485 1.2 Supporting structure for MAPS detectors

3486 An important feature of silicon MAPS sensors, planned to be used in the creation of the vertex detector of  
3487 the SPD experiment, is their high thermal power, which can reach up to  $40 \text{ mW/cm}^2$ . Therefore, with the  
3488 use of CMOS technology for pixel sensors in the experiments at the NICA collider, the development of an  
3489 effective cooling system is required. It should be capable to ensure optimal operation of electronics and  
3490 detectors at temperatures not exceeding  $+30^\circ\text{C}$ , with a minimal amount of matter in the particle collision  
3491 region. The latter leads to minimization of multiple scattering, i.e. increase of radiation transparency  
3492 of the whole detector complex. Thus, for the best reconstruction of vertex decays of unstable particles,  
3493 the radiation thickness of all detector modules and their support structures should not exceed 1% of  
3494 the radiation length. That is, the main elements of the vertex detectors (silicon sensors, cable systems,  
3495 supporting and cooling systems) should have a minimum of material with a small charge number  $Z$  [82,  
3496 83]. At SPbSU, together with the ALICE Collaboration, ultralight carbon fiber structures were developed  
3497 to support detectors based on MAPS for the new Internal Tracking System of this experiment [73, 82, 83].  
3498 Similar technologies can be used in the creation of the SPD SVD. The ultralight radiation-transparent  
3499 carbon fiber support structures of MAPS with an integrated cooling system consist of trusses, on which  
3500 thermal panels, made with carbon fiber, are attached. The cooling system consists of the polyamide  
3501 tubes with a diameter of 1 mm. All ultralight support structures are spatial monolithic structures - trusses  
3502 (see Fig. 11.2). The trusses are constructed using prepregs, consisting of high-modulus carbon fiber  
3503 and impregnated with an appropriate binder. The combination of these components makes it possible to  
3504 obtain MAPS sensor support structures with the best mechanical and strength properties with minimal  
3505 substance content. The entire detector module (stave) will consist of three main components: (i) pixel  
3506 detector, (ii) power bus, (iii) cold plate. The estimated contributions of one layer stave to the material  
3507 budget is about  $0.81\% X_0$  [73].

## 3508 1.3 Cost estimate

3509 A rough estimates of the cost of a MAPS-based vertex detector are given in Tab. 11.2. When estimating  
3510 the cost of the chips, the possible manufacturing faults are taken into account. The total cost is 11.7  
3511 MEuro or 13.5 M\$.

## 3512 2 DSSD option

3513 The DSSD SVD barrel consists of three layers, based on the Double-Sided Silicon Detectors (approx-  
3514 imately  $1.9 \text{ m}^2$ ). The end-cap regions consist of three disks each (approximately  $0.22 \text{ m}^2$ ). The SVD  
3515 barrel covers a radius from 32 mm to 250 mm. All three cylindrical layers are equipped with rectangular  
3516 two-coordinate silicon strip detectors and give information on the coordinates of the tracks ( $r, \phi, z$ ), which  
3517 makes it possible to measure a point in each layer). The end-cap regions detect particles in the radial  
3518 region between 32 mm and 250 mm. Each of the three disks is set with a DSSD with concentric ( $r$ ) strips  
3519 and radial ( $\phi$ ) strips. The SVD has a length of about 1.2 m and covers the region of pseudo-rapidity up  
3520 to  $|\eta| < 2.0$ . Each DSSD has a  $300\text{-}\mu\text{m}$  thickness and a strip pitch in the range from  $95 \mu\text{m}$  to  $281.5$   
3521  $\mu\text{m}$ . The DSSDs are assembled into detector modules by two detectors per module, forming 18-cm long  
3522 strips. General layout of the DSSD SVD is presented in Fig. 11.3.

3523 The detectors and the front-end electronics boards (FEE-PCB) are connected via low-mass polyimide  
3524 microcables and assembled on the extra-light carbon fiber mechanical supports with a cooling system



Table 11.2: Cost estimates for a MAPS-based vertex detector construction.

	Cost, kEuro
Pixel chips (per 1 m <sup>2</sup> ):	<b>2700</b> (500)
CMOS wafers + Thinning & dicing	1620 (300)
Series test	1080 (200)
Staves:	<b>1600</b>
FPC construction	350
FPC test	150
Module assembly & test	400
Carbon Space Frame & Cold Plate construction	200
Carbon Space Frame & Cold Plate tests	100
Stave assembly & test	400
Support and installation:	<b>1600</b>
Layers End-Wheels	100
Barrel Shell	250
Service Barrel	250
Installation mechanics & test	500
Read-out electronics:	<b>3000</b>
Development of Read-out Unit	2500
Test of Read-out Unit	500
Power Distribution System:	<b>1500</b>
Power supply	1000
Power regulation	500
Cooling System:	<b>1000</b>
Detector Control System:	<b>300</b>
<b>TOTAL</b>	<b>11700</b>

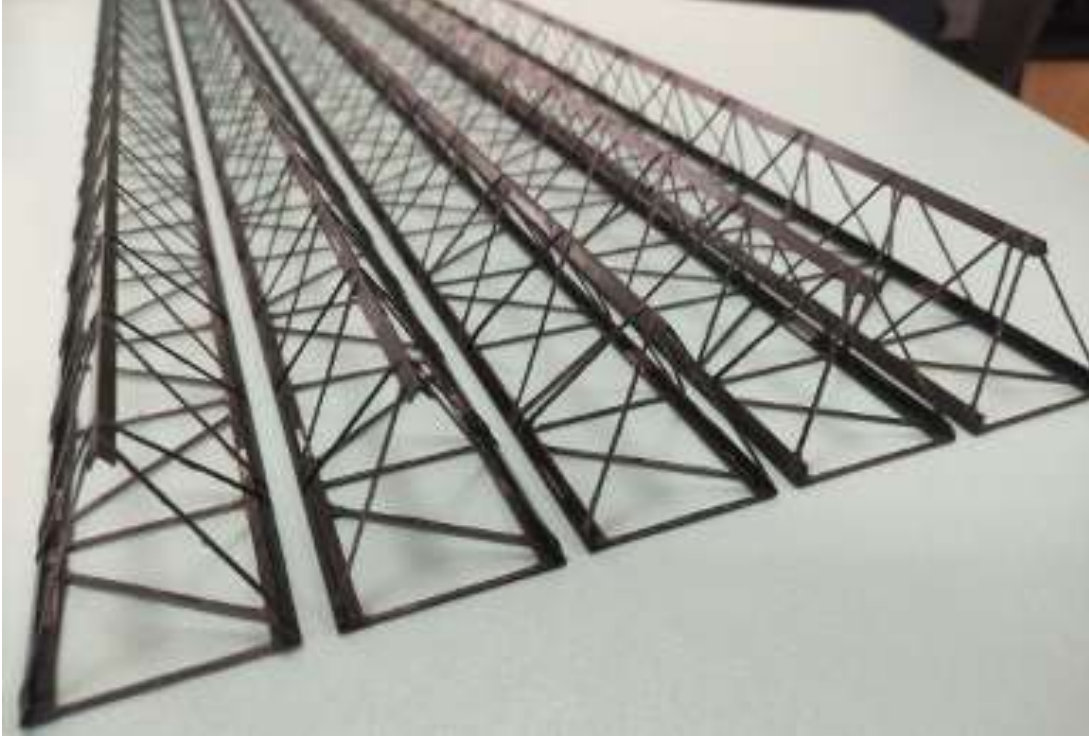


Figure 11.2: Examples of ultralight carbon-composite structures to support the cooling panels of the detector modules for SVD SPD.

3525 in the similar way as it was done for the ALICE outer barrel. The relevant numbers for the barrel part  
 3526 and for the end-caps of the SVD for the DSSD configuration are presented in Tables 11.3 and 11.4,  
 3527 respectively.

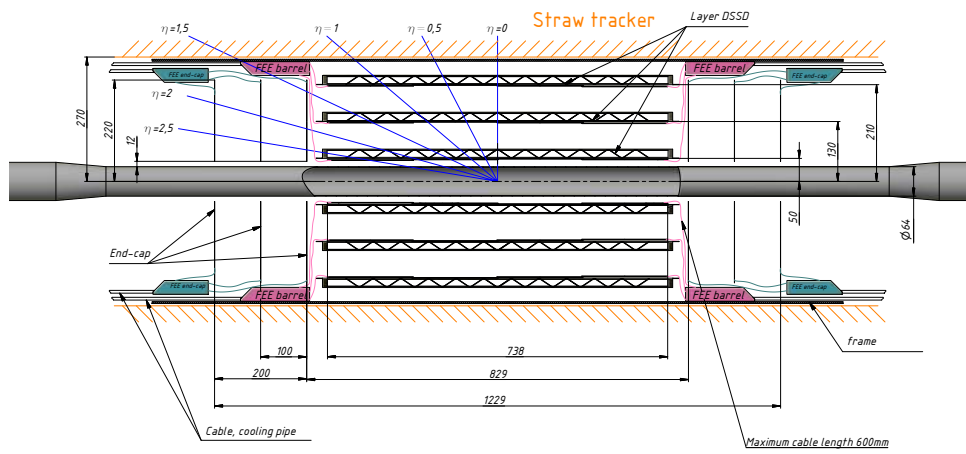
3528 From the general conditions of the SPD setup, the SVD performance requirements are i) geometry close  
 3529 to  $4\pi$ ; ii) track reconstruction efficiency for muons greater than 99% at  $p \leq 13 \text{ GeV}/c$  (for  $0 \leq |\eta| \leq 2.5$ );  
 3530 iii) low material budget; iv) coordinates resolutions for vertexing:  $\sigma_{r,\phi} < 50 \mu\text{m}$ ,  $\sigma_z < 100 \mu\text{m}$ . The  
 3531 lifetime of the Silicon Vertex Detector is required to be not less than 10 years of NICA operation.

Table 11.3: Number of the main components for the barrel consisting of 3 layers of DSSD.

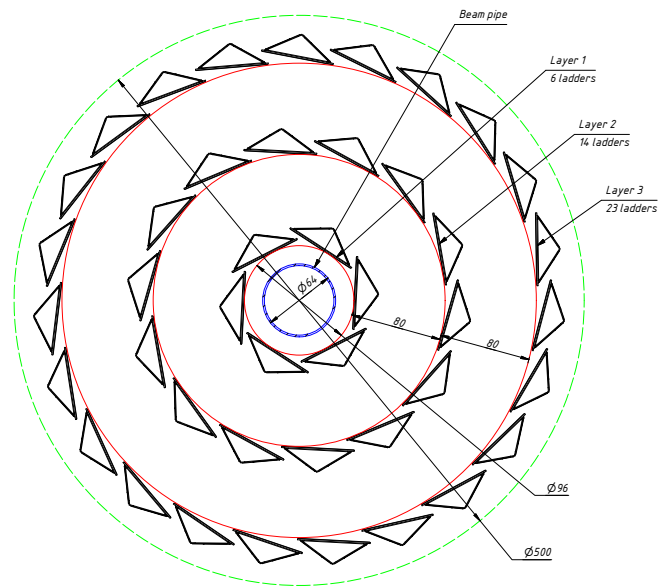
Parameter	Layer 1	Layer 2	Layer 3	Total
$N_{DSSD}/\text{module}$	2	2	2	
$N_{\text{modules}}/\text{ladder}$	4	4	4	
$N_{\text{ladders}}/\text{layer}$	6	14	23	43
$N_{DSSD}/\text{layer}$	48	112	184	344
$N_{\text{chip}}/\text{module}$	10	10	10	
$N_{\text{chip}}/\text{layer}$	240	560	920	1720
$N_{\text{channel}}/\text{layer}$	30720	71680	117760	220160

3532 The concept of a single DSSD module for the barrel part is shown in Fig. 11.4. The module consists  
 3533 of two silicon detectors, wire-bonded strip-to-strip for the  $p+$  side (to reduce the number of readout  
 3534 channels), glued to the plastic frame and connected with two front-end electronics boards via a low-mass  
 3535 polyamide cable.

3536 The Silicon Vertex Detector will be made using a planar double-sided technology based on the n-type



(a)



(b)

Figure 11.3: Longitudinal (a) and transversal (b) cross-sections of the DSSD Vertex Detector. All dimensions are given in millimeters.

3537 conductivity 6-inch float-zone silicon wafers (produced by ZNTC, Zelenograd, Russia). Its size is  $63 \times 93$   
 3538  $\text{mm}^2$  and its thickness is  $300 \mu\text{m}$ . The pitch for the  $p+$  side is  $95 \mu\text{m}$  and for the  $n+$  side  $281.5 \mu\text{m}$ .  
 3539 The number of strips is 640 and 320 for the  $n+$  and  $p+$  side, respectively. The stereo angle between the  
 3540 strips is 90 degrees. The expected spatial resolution for such a detector topology is  $\text{pitch}_{p(n+)}/\sqrt{12} =$   
 3541  $27.4 (81.26) \mu\text{m}$  for  $r - \phi$  and  $r - z$  projections, respectively. As mentioned before, the barrel DSSD

Table 11.4: Number of the main components for the end-cap consisting of 3 layers of DSSD-based on trapezoidal modules ( $640 \times 640$  strips).

Parameter	Layer 1	Layer 2	Layer 3	End-cap 1	End-cap 2	Total
$N_{DSSD}/\text{module}$	2	2	2			
$N_{ladders}/\text{layer}$	14	14	14	42	42	84
$N_{DSSD}/\text{layer}$	28	28	28	84	84	168
$N_{chip}/\text{module}$	10	10	10			
$N_{chip}/\text{layer}$	140	140	140	420	420	840
$N_{channel}/\text{layer}$	17920	17920	17920	53760	53760	107520

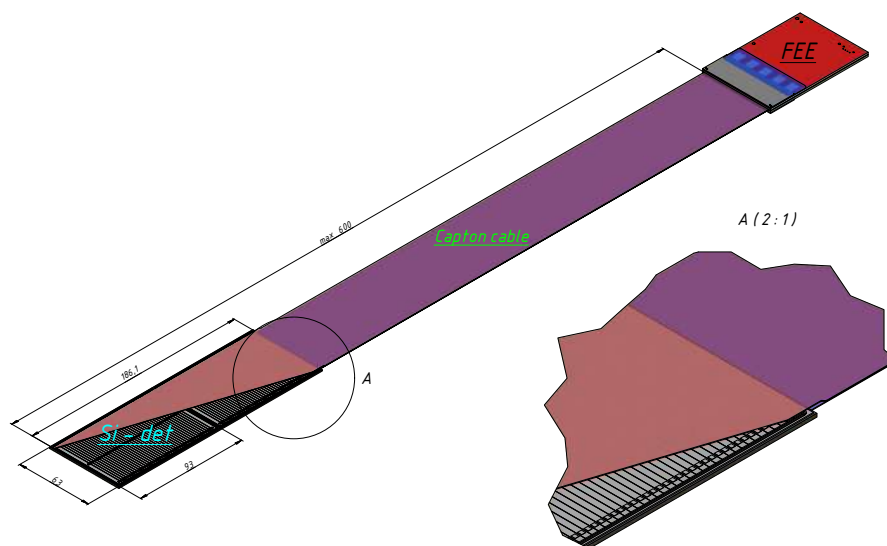


Figure 11.4: Concept of the barrel DSSD module. All dimensions are in millimeters.

3542 module contains two DSSDs ( $p+$  strips wire bonded strip to strip) and has 640 strips at each side.

3543 To bring the front-end electronics out of the tracker volume, two thin polyimide cables with aluminum  
 3544 traces (for each side of the module) will be used. The cable consists of several layers: signal, perforated  
 3545 or solid dielectric (polyimide), and a shielding layer. Cable pins were designed for the tape-automated  
 3546 bonding with the detector and the pitch adapter sides. The maximum cable length is 60 cm, and the total  
 3547 thickness of all cable layers is less than 0.15% of  $X_0$ .

3548 Since the DSSDs have a DC topology, it is necessary to supply bias voltage to the detector and electrically  
 3549 decouple the DC current from the ASICs electronics inputs. For this purpose, an integrated RC circuit  
 3550 (sapphire plates with Si-epitaxial layer Silicon On Insulator (SOI)) Pitch Adapter (PA) will be used for  
 3551 each side of the module (produced by ZNTC, Zelenograd), designed with different topologies for each  
 3552 side. After the pitch adapter, the detector signal goes to ASIC. Table 11.5 shows a possible ASIC readout  
 3553 solution. The optimal choice should be done after the ongoing R&D.

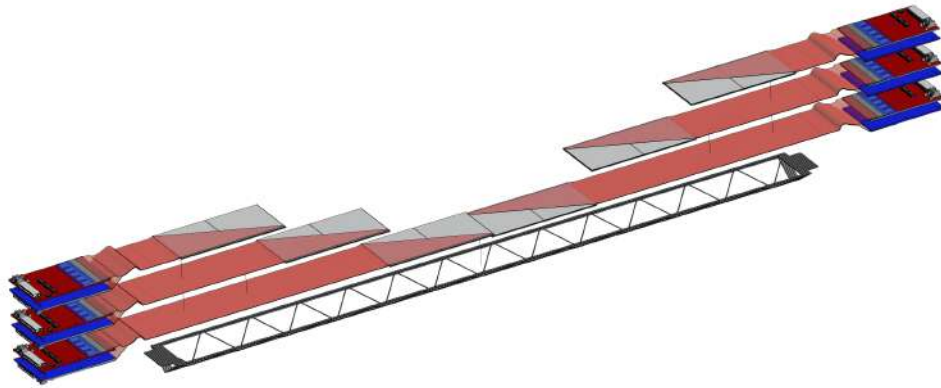


Figure 11.5: Sketch of the barrel ladder.

Table 11.5: Possible ASIC readout solution for the Vertex Detector.

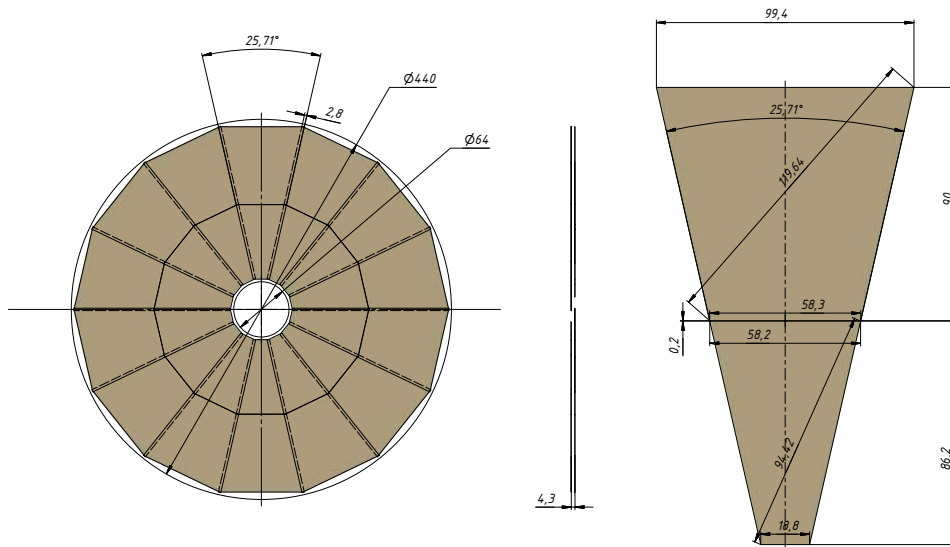
ASIC	APV25	VATAGP7.3	n-XYTER	TIGER
Number of channels	128	128	128	64 (128)
Dynamic range	-40fC – 40fC	-30fC – 30fC	Input current 10 nA, polarity + and –	1–50fC
Gain	25mV/fC	20 $\mu$ A/fC		10.35mV/fc
Noise	246 e <sup>-</sup> +36 e <sup>-</sup> /pF	70e <sup>-</sup> +12 e <sup>-</sup> /pF	900 e <sup>-</sup> at 30pF	2000 e <sup>-</sup> at 100pF
Peaking time	50ns	50ns/500ns	30ns/280ns	60ns/170ns
Power consumption	1.15mW/ch.	2.18mW/ch.	10mW/ch.	12mW/ch.
ADC	No	No	16fC, 5 bit	10-bit Wilkinson ADC
TDC	No	No		10-bit Wilkinson ADC

## 3554 2.1 Mechanical structure

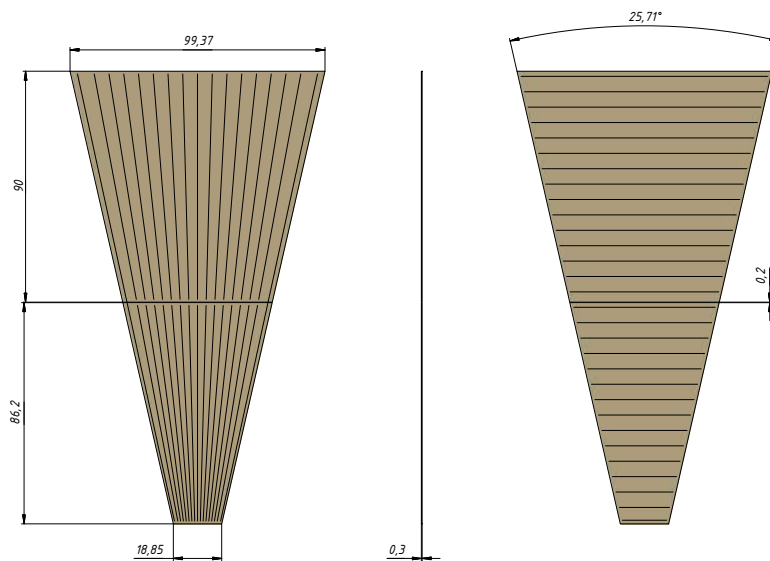
3555 The concept of the barrel DSSD ladder is shown in Fig. 11.5. The silicon modules are laying on a carbon  
 3556 fiber support, from the center out to the edges. The detectors are connected with the FFE via thin low-  
 3557 mass cables. The front-end electronics is located at the edges of the ladder and is placed in the conical  
 3558 caves to provide a connection to the voltage supply, DAQ, and the cooling ASIC chips subsystems. A  
 3559 sketch of an end-cap plane, consisting of trapezoidal modules, is presented in Fig. 11.6. Internal structure  
 3560 of the detector, the supporting frame, as well as its placement with respect to the beam pipe together with  
 3561 communications are shown in Figs. 11.7, 11.8, and 11.9, respectively.

## 3562 2.2 Cooling system

3563 A liquid cooling system is used to dissipate the thermal power ( $\sim 2$  kW) from the FEE, located on the  
 3564 two ends of the VD (1 kW each) to avoid thermal heating of the electronics and surrounding detectors.  
 3565 A water cooling system is chosen to dissipate the generated power. The readout electronics elements  
 3566 are placed on the ends of the detector barrel and on the ends of the end-caps. Using compact aluminum  
 3567 liquid-cooled heat exchangers the heat from the electronics boards will be dissipated. The complete SVD  
 3568 setup will run inside an insulated box. The box temperature should be kept below 20° C at all times of  
 3569 operation.



(a)



(b)

Figure 11.6: (a) Sketch of the SVD end-cap planes consisting of trapezoidal shape DSSD modules. (b) Sketch of a single trapezoidal module.

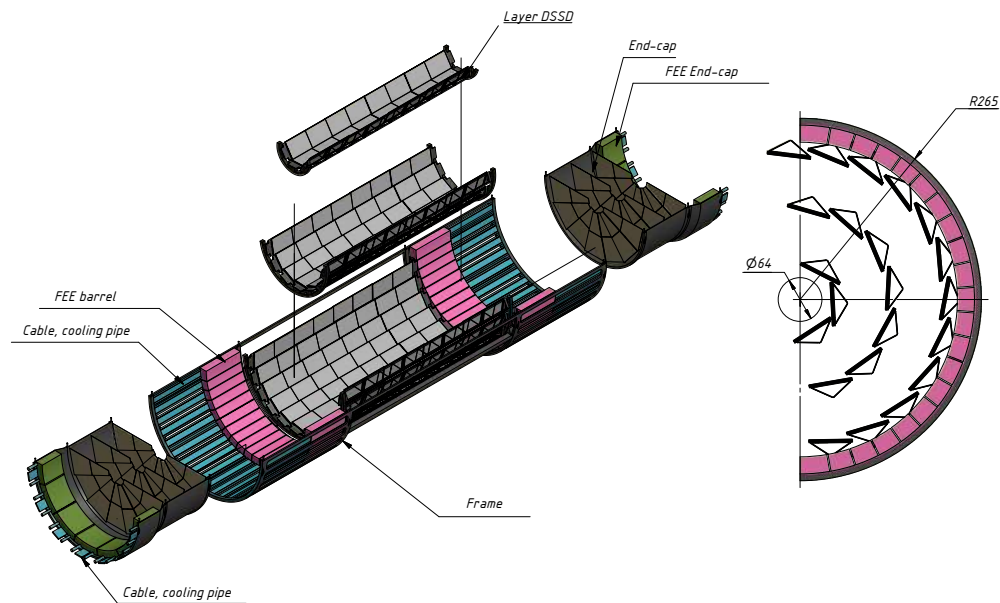


Figure 11.7: Sketch of the assembly of the end-cap and the barrel parts of VD.

3570 The liquid cooling system is based on four Huber Minichillers 900w laboratory chillers with a total  
 3571 cooling capacity of 3.6 kW at 15° C coolant temperature. This chiller was chosen because of its high  
 3572 cooling capacity, compact size, and suction capacity of 18 l/min. The coolant used is deionized water.  
 3573 Two chillers are used to cool the barrel readout electronics (right, left side), two more chillers are used to  
 3574 cool the end-cap readout electronics. The chillers will be located 25 m away from the vertex detector of  
 3575 the SPD unit. The number of tube connectors and diameters are under development. Fig. 11.10 shows  
 3576 the principle and variant of heat removal from one of the end-caps, other parts of SVD will be cooled  
 3577 similarly, the only difference is the location of FEE.

### 3578 2.3 Cost estimate

3579 Preliminary cost estimate for the DSSD configuration of the Silicon Vertex Detector is presented in Table  
 3580 11.6. It is based on the following assumptions:

- 3581 – the cost of 1 m<sup>2</sup> of DSSD Si sensors is 0.6 MEuro;
- 3582 – the cost of 1 channel (128 ch./chip) is 3 Euro.

3583 The cost of the SVD, that includes also low and high voltage supply, cables, cooling system and mechan-  
 3584 ics, is 1.9 MEuro per 1 m<sup>2</sup> or 2.2 M\$. So, the total cost of the detector is 7.3 M\$.

### 3585 3 SVD performance

3586 The Monte Carlo simulation for a VD configuration with 4 equidistant layers of MAPS and 3 layers of  
 3587 DSSD described above was performed. The primary vertex position resolution in X and Z coordinates

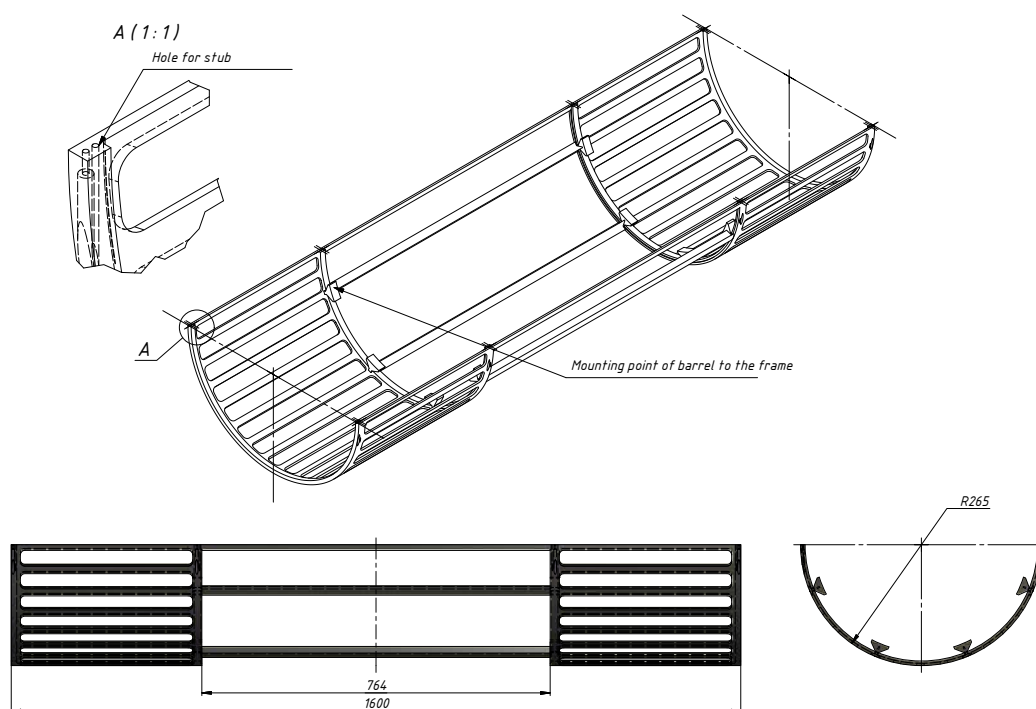


Figure 11.8: SVD supporting frame.

Table 11.6: Cost estimate for the SVD DSSD configuration.

Layer	Number of sensors	Number of ASICs	Barrel area, m <sup>2</sup>	End-cap area, m <sup>2</sup>	Cost barrel, MEuro	Cost (one) end-cap, MEuro
1	48	240	0.28	0.22 (×2)	0.53	0.42
2	112	560	0.66	0.22 (×2)	1.25	0.42
3	184	920	1.08	0.22 (×2)	2.05	0.42
Total	344	1720	2.02	1.32	3.83	2.52 (two end-caps)

3588 and the momentum resolution  $dp/p$  are presented in Fig. 11.11 (a) and (b), respectively. Because of the  
 3589 smaller amount of substance, the MAPS-based detector demonstrates better performance than the DSSD-  
 3590 based one. Such improvement in the momentum resolution should enlarge accordingly the significance  
 3591 of the  $J/\psi$  and  $D$  peaks. The choice of a Silicon Vertex Detector design, based on the DSSD technology,  
 3592 can only be motivated by the unavailability of MAPS technology for the SPD Collaboration.



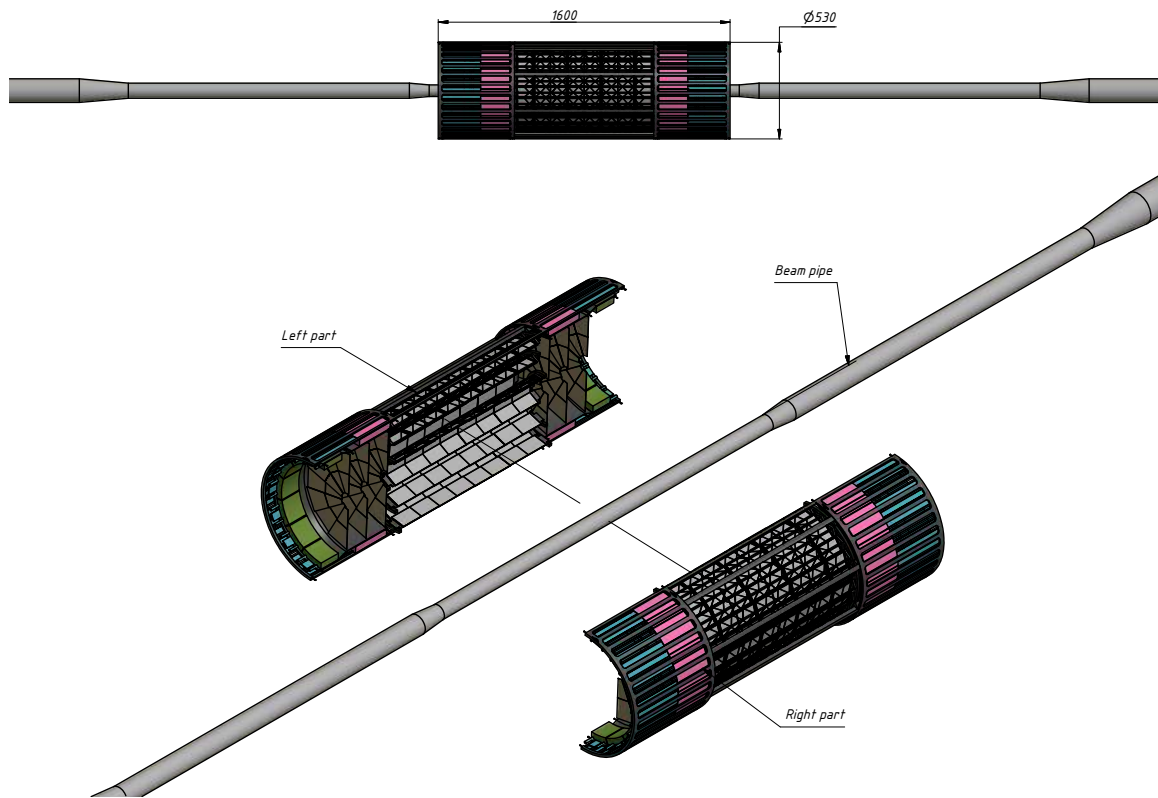


Figure 11.9: Sketch of the SVD mechanical support structure with the conical caves for the FEE.

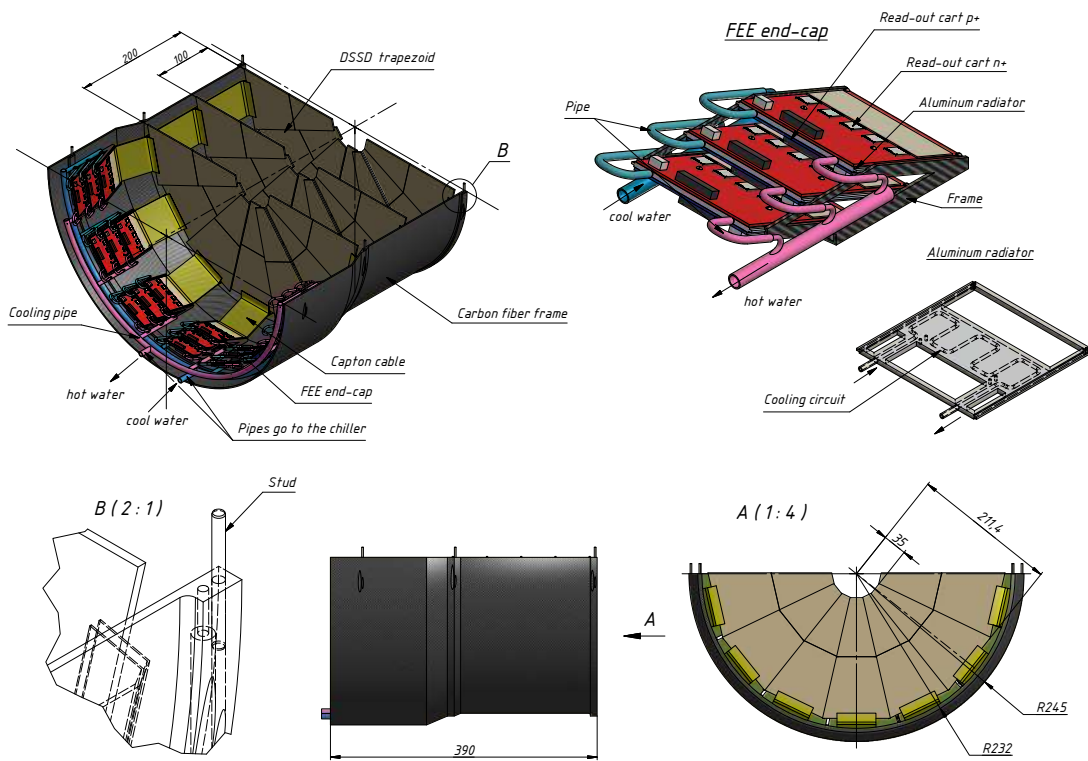


Figure 11.10: Sketch of the cooling system.

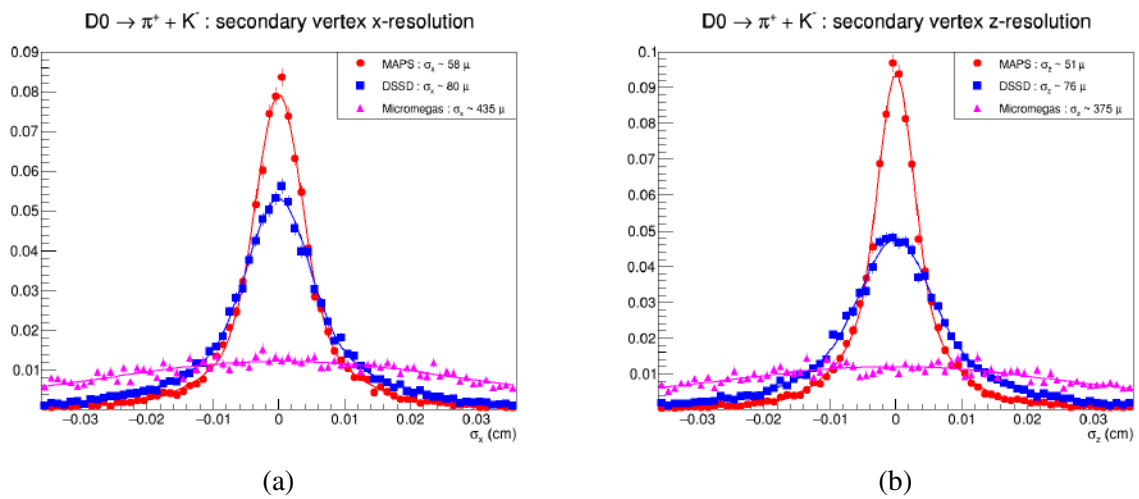


Figure 11.11: Spatial resolution along X (a) and Z (b) axes for the secondary vertex of the  $D^0 \rightarrow K^- \pi^+$  decay for MCT (magenta), 3-layer DSSD SVD (blue), and 4-layer MAPS SVD (red).

## Chapter 12

# Micromegas-based central tracker

### 1 Introduction

Registering charged particles and measuring their momenta is important to any task of the SPD physics program [3]. Tracking and determining of a particle momentum for SPD are performed with the vertex detector and the straw tracker [1]. The vertex detector based on MAPS technology (or DSSD as a backup option) will not be installed during the first stage of the SPD operation. The absence of the tracker close to the beam pipe leads to severe worsening of the detector momentum resolution, and also affects tracking efficiency and reconstruction of secondary vertices of the long-lived particles. To provide a performance adequate for the physics tasks, it is proposed to install a relatively simple and cheap central tracker, based on Micromegas technology. Such detector would be used during the first two or three years of the SPD operation.

In brief, the idea of the Micromegas(-based) Central Tracker (MCT) is to improve momentum resolution and tracking efficiency of the main tracking system during the first period of data taking. The main requirement is for the total cost to stay below 10% of one for Silicon Vertex Detector. MCT will not provide tracking in far forward region and precise secondary vertex reconstruction for D-tagging, but may be useful for reconstruction of hyperons and  $K_s^0$  decays.

This proposal relies heavily on the Saclay group experience, who developed the Micromegas vertex tracker for the CLAS12 experiment [84].

### 2 Principle of operation

Micromesh gaseous structure (Micromegas, MM-detector), proposed by G. Charpak and I. Giomataris [85], is a parallel plate counter with dedicated ionization and amplification gaps, separated by a fine mesh (Fig. 12.1). Typical thickness of the ionization gap is 3÷5 mm with a drift field applied at about 600 V/cm, while the amplification gap is about 120  $\mu\text{m}$  thick and the amplification field exceeds 30 kV/cm. High uniformity of the amplification gap and, hence, amplification field is ensured by the regularly spaced isolation pillars. High-energy particle crossing detector volume ionizes gas in the conversion gap. Electrons of primary ionization move toward the mesh and pass through it. Due to a very high field tension difference between the drift and the amplification gaps, the mesh transparency for primary electrons is above 95%. In the amplification gap an electron starts an avalanche, resulting in a final signal of about  $10^4$  electrons. Most of the electrons and ions in the avalanche are produced near the anode, so ions pass almost full amplification voltage before being collected on the mesh and produce dominant contribution to the signal. Ion collection time for single-cluster avalanche is about 150 ns. To get a good space resolution, the anode plane should be segmented. Usually, the readout electrodes are shaped as

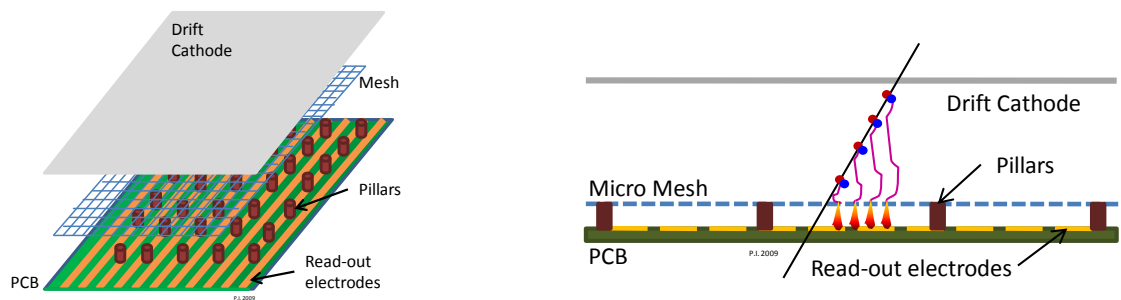


Figure 12.1: Sketch of the layout and operating principle of a Micromegas detector.

3626 narrow strips with a typical pitch  $0.35 \div 0.5$  mm.

### 3627 3 Hit reconstruction and accuracy

3628 Even a perpendicular track usually results in signals induced on several neighbor strips, a "signal cluster".  
 3629 For track angles close to  $90^\circ$ , a standard "charge centroid" method works perfectly. In this method a  
 3630 hit coordinate is calculated according to the following formula:  $x = \sum A_i x_i / \sum A_i$ , where  $A_i$  is a signal  
 3631 amplitude,  $x_i$  is a strip coordinate, and summation is done over all strips in a cluster. The experience of  
 3632 the COMPASS experiment [86] demonstrates that space resolution better than  $100 \mu\text{m}$  may be routinely  
 3633 achieved for the perpendicular tracks. For the inclined tracks, accuracy is much worse. In this case the  
 so-called " $\mu$ -TPC" algorithm is much more suitable. In this method a local track segment in the gas gap

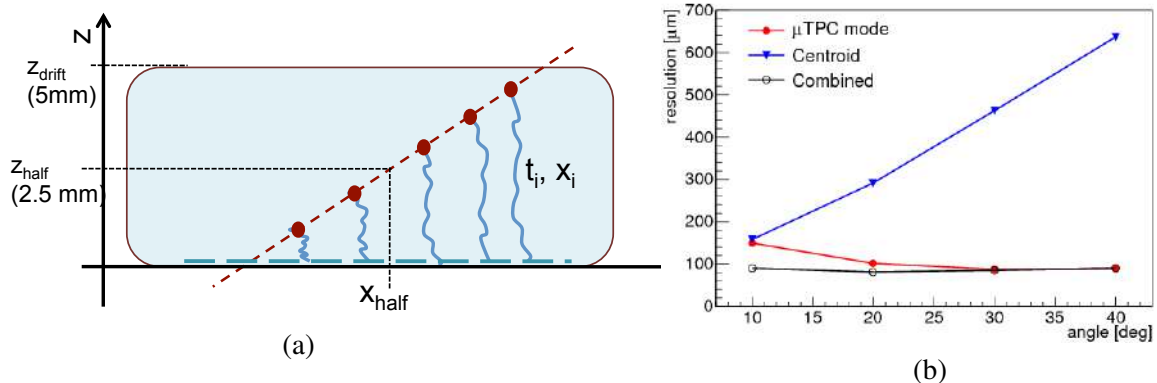


Figure 12.2: (a) Principle of micromegas operation in  $\mu$ TPC mode. (b) Dependence of space resolution on incoming track angle for charge centroid and  $\mu$ TPC reconstruction methods, results of ATLAS Micromegas prototype test. Courtesy of the ATLAS Collaboration.

3634 is reconstructed using precise timing information for each strip, similar to track building in a common  
 3635 Time Projection Chamber detector:  $x$  coordinate is a strip position, and the second coordinate is defined  
 3636 by the product of drift time and electron drift speed (Fig. 12.2 (a)). Accuracy vs incoming track angle  
 3637 dependence for the centroid and  $\mu$ -TPC methods obtained at the beam test of the ATLAS MM prototype  
 3638 is shown on Fig. 12.2 (b). As it may be seen, a combination of the charge centroid and  $\mu$ -TPC methods  
 3639 provides accuracy of  $100 \div 150 \mu\text{m}$  for incoming track angle from  $0^\circ$  to approximately  $45^\circ$ . The obvious  
 3640 disadvantages of the  $\mu$ -TPC method are: necessity for the time measurement's accuracy better than 2 ns,  
 3641 and requirement for a better signal-to-noise ratio and, hence, a higher gas gain. For the SPD experiment,  
 3642 all tracks are almost perpendicular to the detector plane, but taking into account that the Micromegas  
 3643 Central Tracker operates in the magnetic field, a non-zero Lorentz angle results in drift line is inclined  
 3644 in respect to the electric field direction. For the hit reconstruction algorithms, the tracks looks like  
 3645

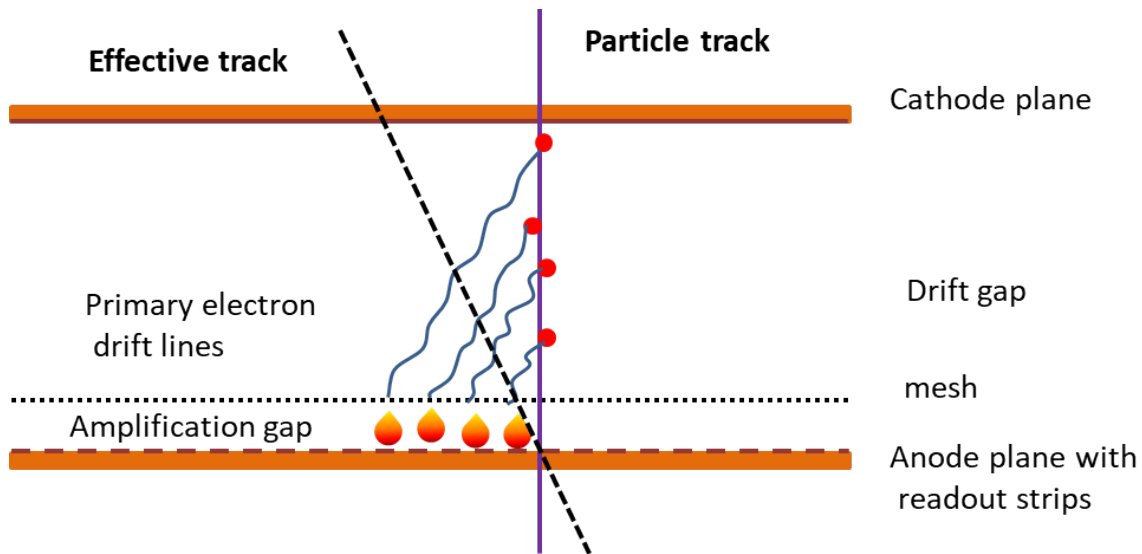


Figure 12.3: Micromegas operation in magnetic field.

3646 "effectively inclined" as Fig. 12.3 demonstrates. There are several options to get a good space resolution  
 3647 for the MM operation in reasonable magnetic field:

- 3648 1. use a  $\mu$ -TPC algorithm for a hit reconstruction. This option requires a stable MM operation at a  
 3649 relatively high gas gain  $G \approx 10^4$ ;
- 3650 2. operate MM with increased drift field to reduce the Lorentz angle. The disadvantage of this solu-  
 3651 tion is a reduced effective mesh transparency and detector efficiency. Reliability of this approach  
 3652 was demonstrated by the CLAS12 Collaboration [84]: the barrel Micromegas tracker operated  
 3653 effectively in 5 T magnetic field with drift field increased up to 8 kV/cm. Despite the mesh trans-  
 3654 parency being reduced to 60 %, final efficiency of well above 90% and accuracy of about 150  $\mu\text{m}$   
 3655 were obtained;
- 3656 3. choose a gas mixture with a very low Lorentz angle. Possible candidates are mixtures like  $\text{CO}_2 -$   
 3657  $\text{Ar} - i\text{C}_4\text{H}_{10}(70-20-10)$  with expected Lorentz angle of about  $5^\circ - 7^\circ$ . Unfortunately, these mixtures  
 3658 are rather slow in weak drift fields and have never been used for the MM operation, so additional  
 3659 R&D is necessary.

3660 Neither option needs any hardware modifications; a final decision will be taken only after additional  
 3661 tests.

#### 3662 4 Spark protection

3663 As well as any parallel plate counter, the Micromegas detector is vulnerable to a spark discharge. If  
 3664 an avalanche charge exceeds the Raether limit ( $10^6 \div 10^7$  electrons, depending on the gas mixture), an  
 3665 avalanche transforms to a streamer followed by a spark. Very high ionization may be easily produced  
 3666 by an interaction of a slow proton or neutron in the detector volume. In addition, even for a relativistic  
 3667 particle, fluctuations of primary ionization are very high: for 5 mm conversion gap and argon-based  
 3668 mixture, we can expect to find primary ionization cluster with charge above 500  $e^-$  for more than 0.1%  
 3669 of the tracks, while the most probable value is 1  $e^-$  per cluster. It means, that periodical sparks are  
 3670 unavoidable. Every discharge results in detector inefficiency for about 1 ms, effectively limiting the  
 3671 maximum flux capacity. To mitigate this effect, a special double-layer structure of readout electrodes

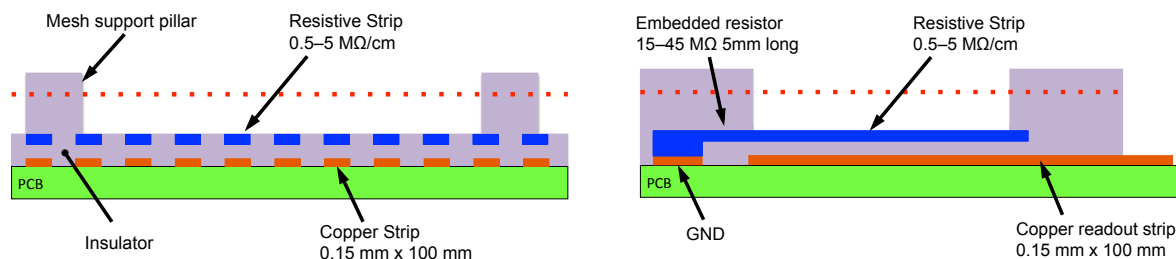


Figure 12.4: Schem of spark-protected Micromegas detector. (front and side views?)

3672 will be used, as it is shown in Fig. 12.4. The "top" or "high voltage" strips are made of material with  
 3673 high resistivity and serve to create a high-tension electric field in the amplification gap. The second layer  
 3674 with copper "pickup" strips collects the signal initially induced on the HV strip and transports it to the  
 3675 amplifier. Due to high resistivity, in case of a spark, only a small part of the HV strip (up to few mm)  
 3676 is discharged, while almost an entire detector area remains active. This principle is planned to be used in  
 3677 the SPD MCT.

## 3678 5 Bulk micromegas technology

3679 There are several methods of building a Micromegas detector. We propose to use bulk Micromegas  
 3680 technology [87] to build the SPD Micromegas Central Tracker. In this method, the readout PCB, the  
 3681 amplification gap and the mesh are produced as an entire module using photolithography. Production  
 3682 procedure includes the following steps:

- 3683 1. A printed board with readout strips is laminated with a photoresist material. The thickness of the  
 3684 photoresist defines the amplification gap of the Micromegas detector.
- 3685 2. Steel mesh pre-tensioned on a temporary frame is applied over PCB and the photoresist and is  
 3686 fixed by an additional photoresist layer.
- 3687 3. the photoresist is exposed to UV light through a photo mask.
- 3688 4. the unexposed photoresist is removed by chemical etching. the exposed photoresist forms an edge  
 3689 zone and pillars.

3690 Production procedure is illustrated in Fig. 12.5. As a final step, a cathode plane should be fixed at a  
 3691 distance of a few mm from the mesh, to form the ionization gap. Bulk technology is simple, reliable and  
 3692 cheap; it allows to use commercially available materials and equipment and build rather large detectors.  
 3693 PCB with the mesh may be bent to build a cylindrical detector, multiple fixation points prevent appear-  
 3694 ing of the mesh waves or folds. The main disadvantage of this method is the inability to disassemble  
 3695 PCB+mesh module to fix possible problems. So here production is a "single attempt" procedure.

## 3696 6 Detector layer layout and production procedure

3697 The SPD Micromegas Central Tracker will be produced using spark-protected bulk technology. Every  
 3698 single layer is an independent, one-coordinate cylindrically bent detector. As the MCT inner diameter is  
 3699 smaller than the vacuum tube flange diameter, it should be finally assembled around the fixed beam pipe.  
 3700 For this reason, every detector layer will consist of two independent half-cylindrical parts. the main steps  
 3701 of the half-cylindrical micromegas detector production are listed below:

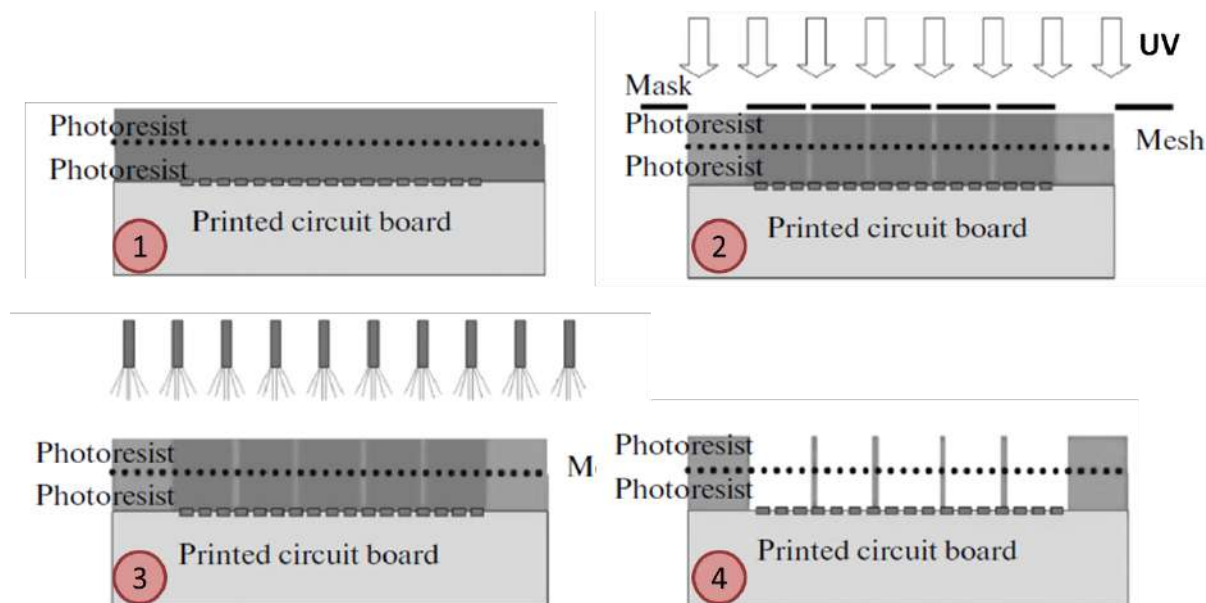


Figure 12.5: Main bulk micromegas production steps. 1 – readout PCB lamination with photoresist and fixation of pre-tensioned mesh; 2 – exposition of photoresist to UV light through mask corresponding to desired pillar pattern; 3 – etching of unexposed photoresist; 4 – finished bulk micromegas module (without anode plane).

- 3702 1. The readout PCB+mesh module is produced using "bulk micromegas" technology.
- 3703 2. "Bulk module" (readout PCB with fixed mesh) is bent on a cylindrical template. Carbon composite
- 3704 long-beames are glued on the long edge of PCB, and half-arcs are glued on the **end-face** edge of
- 3705 the active area.
- 3706 3. Cathode PCB is glued on top of the long-beams and the arcs, forming a drift gap and closing the
- 3707 gas volume.

3708 While the readout and cathode boards themselves are very thin and flexible, a detector layer after gluing

3709 is rigid enough to be self-supporting due to its shape. Long-beames are empty inside and will be used as

3710 gas distribution pipes. the total PCB length is approximately 50 mm bigger than the active area. This

3711 extra space will be used to put a signal and high voltage connector and for gas communication. To

3712 provide the required durability of "communication" part of the layer, it will be reinforced by 3D printed

3713 plastic elements. Simplified sketch of a half-layer is shown in Fig. 12.6. Minimal layer radius is 50

3714 mm; total material budget is about 0.4% of radiation length per layer. Micromegas design requires to

3715 have some dead area near the detector edges for mesh fixation. In our case, this area is also used for

3716 reinforcement elements (carbon fiber long-beams). We estimate a minimal width of the dead zone as

3717  $4\div 5$  mm, which will results in geometrical inefficiency of about 6% for the innermost detector level.

## 3718 7 Front-end electronics

3719 Micromegas operation in the  $\mu$ TPC mode requires precise amplitude and time measurement. Since one

3720 of the primary requirements for the Micromegas Central Tracker is moderate cost, FE boards will be

3721 based on existing and available for order VMM3 ASIC, and the board design itself will be very similar to

3722 one for the Straw Tracker, with minimal modifications to account for small size and high channel density

3723 of MCT.

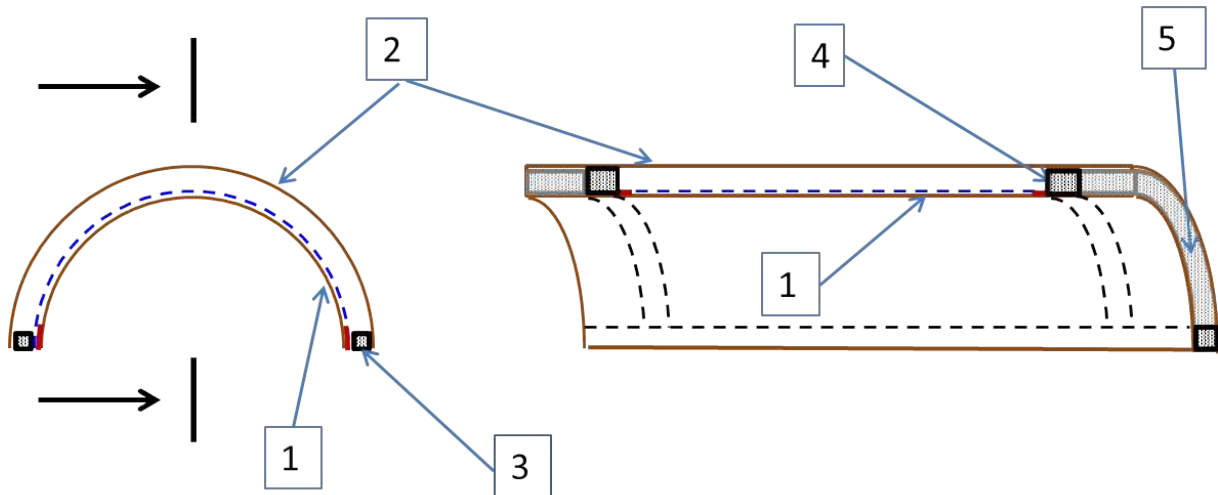


Figure 12.6: Simplified sketch of detector half-layer (not to scale). Left: perpendicular cross-section. Right: longitudinal cross-section. 1 - Readout board with mesh and amplification gap; 2 – cathode board; 3 – carbon fiber long-beams; 4 - carbon fiber arcs; 5 – 3D printed plastic reinforcement. Passivated areas are shown by red color.

3724 VMM ASIC was developed to be used with sTGC and the MM detectors of the ATLAS New Small  
 3725 Wheel (NSW) and are very flexible to be configured to read out the most types of gaseous detectors.  
 3726 The ASIC provides the peak amplitude and time with respect to the bunch-crossing clock, or other  
 external signal. A block diagram of one of the identical channels is shown in Fig. 12.7. Each channel

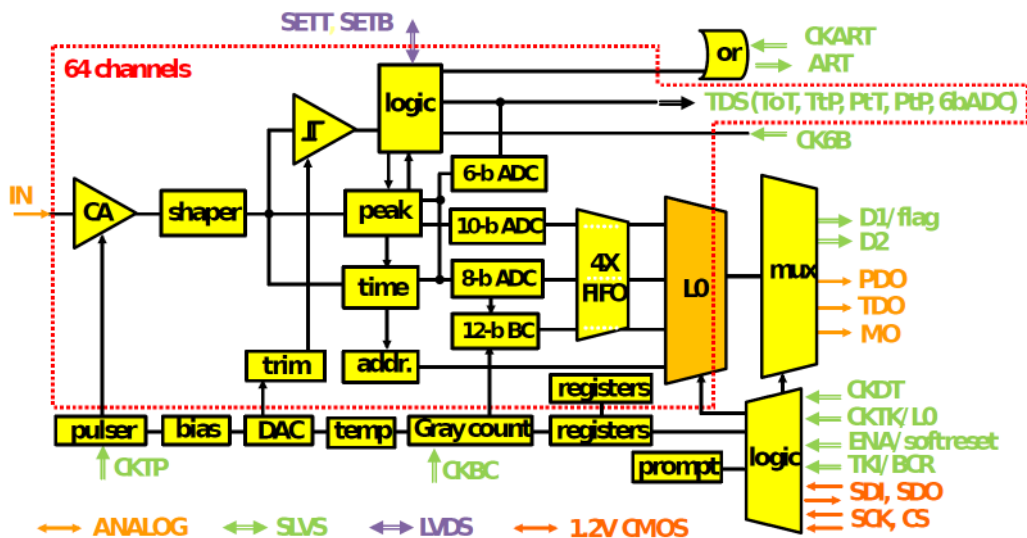


Figure 12.7: Block diagram of VMM3 ASIC.

3727  
 3728 is equipped with a fast comparator with an individually adjustable threshold. When a signal crosses a  
 3729 set threshold, a peak detection circuit is enabled. Neighbour-enable logic allows the threshold to be set  
 3730 relatively high and yet very small amplitudes to be recorded. At the peak, a time-to-amplitude converter  
 3731 is started and then stopped by the next bunch-crossing. The two amplitudes are digitized and stored in  
 3732 a de-randomizing buffer and read out serially with a smart token passing scheme that only reads out the  
 3733 amplitude, timing, and addresses of the active channels, thus dramatically reducing the data bandwidth  
 3734 required and resulting in a very simple readout architecture. So-called "continuous" readout mode,



available for VMM3 allows simultaneous read/write of data, and provides dead-timeless operation that can handle rates up to the maximum of 4 MHz per channel. In addition to the main properties mentioned above, it includes a plethora of features that significantly increase its versatility. These include selectable polarity, gain (0.5, 1.0, 3.0, 9.0 mV/fC) and shaping time (from 25 to 200 ns). Integrated calibration circuit allows precise calibration of amplitude and time measurements on the channel-by-channel basis.

the RD51 Collaboration have developed a HYBRID128 front-end board, based on VMM3a ASIC, as a part of the Scalable Readout System project. This board is commercially available and fits most of MCT requirements very well. Its main limitation is insufficient radiation hardness, but it is not critical for SPD with quite moderate radiation conditions, see Chapter 16. We use the geometrical characteristics of HYBRID128 ( $50 \times 80 \text{ mm}^2$ , 7 mm thickness without cooling system) to estimate the space needed to locate the FE boards near the detector.

## 8 General detector layout

### 8.1 Preliminary simulation

To simplify the support structure and assembling procedure, the detector layers will be organized in few superlayers. a superlayer consists of 2 or 3 layers with a different strip orientation, rigidly connected together. The attractive option available for such a design is to use an outer readout PCB as a cathode PCB for the inner layer. It allows to save some material budget and to increase layer rigidity. A simplified MC simulation was performed to compare several detector geometries (with 1, 2 or 3 superlayers). the summary of the tested layouts is presented in Table 12.1. Space resolution of each layer was taken equal

Table 12.1: Summary of MCT detector layout variants used in the preliminary MC simulation.

	Superlayer 1			Superlayer 2			Superlayer 3		
	N lay-ers	Strip angle	Min.R, mm	N lay-ers	Strip angle	Min.R, mm	N lay-ers	Strip angle	Min.R, mm
MCT-1	3	$0^\circ, \pm 5^\circ$	50						
MCT-2	3	$0^\circ, \pm 5^\circ$	50				3	$0^\circ, \pm 5^\circ$	190
MCT-3	3	$0^\circ, \pm 5^\circ$	50	2	$\pm 5^\circ$	120	2	$\pm 5^\circ$	190

to  $150 \mu\text{m}$ . Momentum resolution was estimated for  $90^\circ$  and  $45^\circ$  1 GeV track. Simulation results are summarized in Table 12.2. Resolution without the vertex detector is added for comparison. From the

Table 12.2: Results of preliminary simulation: momentum resolution for 1-GeV charged track without vertex detector and for 3 variants of the Micromegas CT

Tracks	Resolution $dP/P, \%$			
	No CT	MCT-1	MCT-2	MCT-3
1 GeV/c, $90^\circ$	2.50	1.30	1.39	1.34
1 GeV/c, $45^\circ$	2.56	1.45	1.54	1.53

point of raw resolution, a layout design with the single multilayer, located as close to the beam pipe as possible, looks preferable. But it will be the most vulnerable to the beam-induced background which is unknown now. For this reason we choose the design with 3 superlayers as a main solution. For this design, additional simulation with space resolution improved by factor 2 and 4 was done. Very descent improvement was observed: for  $45^\circ$  tracks momentum resolution improves from 1.53% to 1.47% and 1.35% accordingly. We can conclude, that it is inefficient to try to reach a space resolution better then  $150 \mu\text{m}$ ; momentum resolution is limited by multiple scattering.

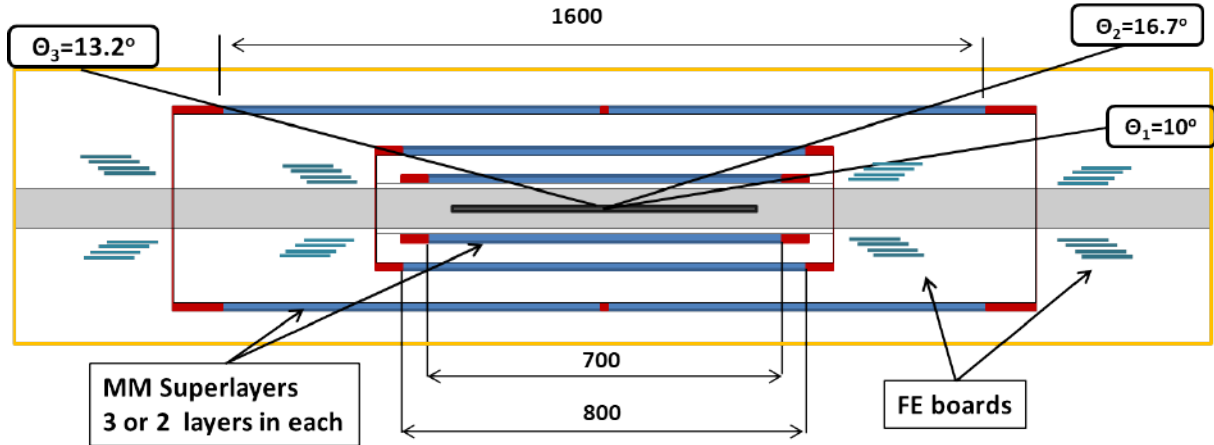


Figure 12.8: Layout of the MCT. Blue colors mark active area of superlayers. Dead areas are marked by red color. Inner border of the Straw Tracker is shown with yellow line. the beam pipe is shaded by gray color, black area in the middle of beam pipe – beam-crossing area.

## 8.2 General layout

The general detector layout of the MCT is shown in Fig. 12.8. Seven detector layers are organized in 3 superlayers. Each superlayer consists of two or three layers with a different strip orientation, rigidly connected together. an outer superlayer is divided into two parts along the beam direction, due to the limit on maximum detector size. Dead area between two parts is 10 mm. Detailed information on detector geometry is summarized in Table 12.3.

Table 12.3: Main characteristics of the suggested Micromegas Central Tracker.

Layer	Super-layer	Radius, mm	Strip angle	Active area length, mm	Pitch, mm	Number of channels	Number of boards	Geometrical acceptance
1	1	50-54	$0^\circ$	700	0.4	738	6	$10^\circ - 170^\circ$
2		54-58	$+5^\circ$	700	0.45	962	8	
3		58-62	$-5^\circ$	700	0.45	1018	8	
4	2	112-116	$+5^\circ$	800	0.55	1484	12	$14^\circ - 164^\circ$
5		116-120	$-5^\circ$	800	0.55	1530	12	
6	3	180-184	$+5^\circ$	$2 \times 800$	0.55	$2 \times 2024$	36	$13.2^\circ - 166.8^\circ$
7		184-188	$-5^\circ$	$2 \times 800$	0.55	$2 \times 2150$	36	

the signal is transported from detectors to a FE board by a thin flat cable (not shown on the sketch). The board itself is placed in 4 disks about 15 cm from both ends of the detector, as close to the beam pipe as possible. Two inner disks are located at  $|z| = 550$  mm and include boards to read out two inner superlayers. Due to the substantial power dissipation, the area near the boards needs active cooling. Presently, water cooling is considered as the main option. The cooling bar will be done as an integrated part of the support structure. With minimal cooling bar thickness of 6 mm, the inner FE board disks will have a maximum radius  $R \approx 116$  mm. That limits the detector acceptance to  $11.5^\circ \leq \theta \leq 168.5^\circ$ .

## 9 Simulation of detector performance

3776

3777 Monte Carlo simulation of the SPD detector with and without Micromegas Central Tracker was conducted to estimate the detector performance. Center-of-mass energy  $\sqrt{s} = 10$  GeV and minimal bias events were used. the results for momentum resolution, as a function of transverse momentum  $p_T$  (a),  
 3778  
 3779 total momentum  $p$  (b), polar angle  $\theta$  (c); and primary vertex reconstruction accuracy as a function of  
 3780 track multiplicity (d), are shown in Fig. 12.9. There is no discrepancy with a preliminary simulation  
 3781 presented in Table 12.2): both  $90^\circ$  and  $45^\circ$  tracks used for preliminary study hit the barrel Straw Tracker,  
 3782 while for the minimal bias events most of the tracks pass through the end-cap Straw Tracker, which has  
 3783 very few active layers.

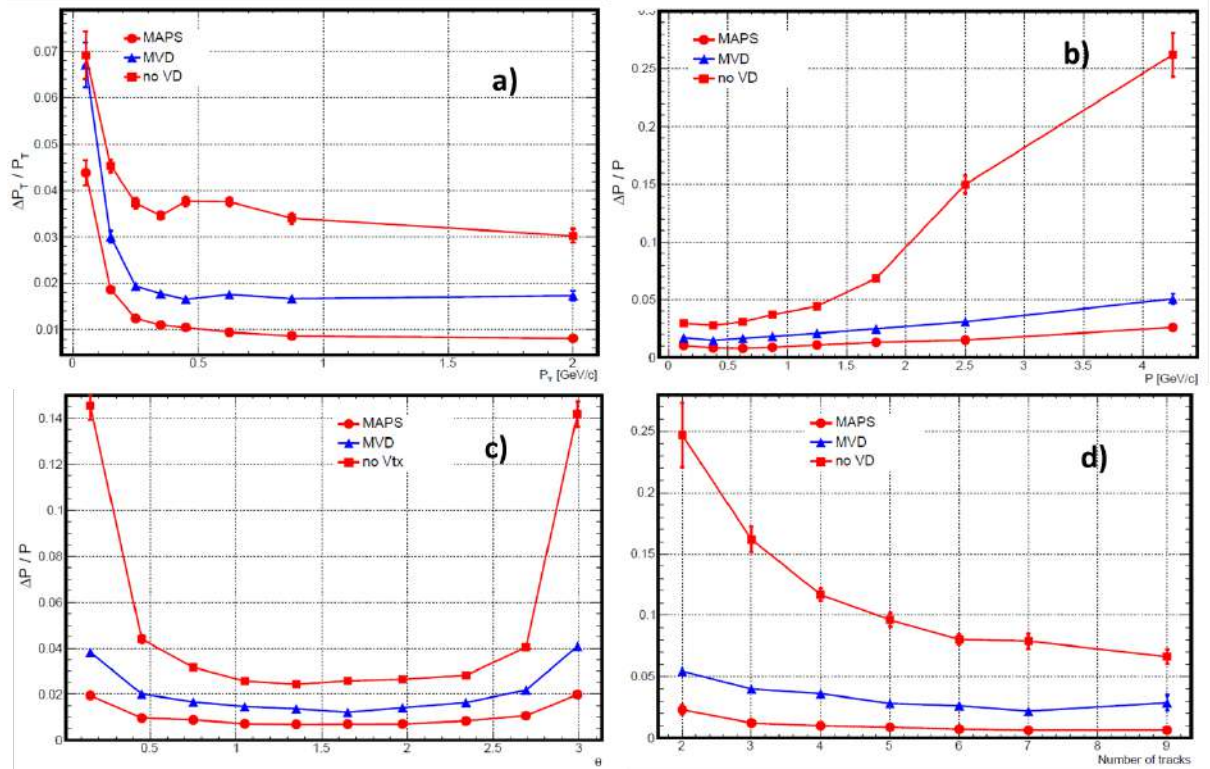


Figure 12.9: SPD detector tracking performance with and without MCT: red rectangular marks represent results without MCT, blue ones – with MCT, and red circles represent results with silicon MAPS vertex detector. (a) transverse momentum resolution; (b) momentum resolution (c); momentum resolution vs polar angle; (d) primary vertex reconstruction accuracy [UNITS??] vs number of tracks.

3784

## 10 Detector occupancy and gas mixture choice

3785

### 10.1 Requirements

3786

3787 Nominal CM energy for the SPD experiment is 27 GeV with luminosity about  $10^{32} \text{ cm}^{-2} \text{ s}^{-1}$ . These  
 3788 values result in about 3 MHz rate of inelastic events and an average event multiplicity  $\approx 10$  tracks per  
 3789 a minimal bias event. The Micromegas Central Tracker is planned to be used only at the first stage of  
 3790 the detector operation with beam collision energy below 10 GeV and luminosity at least an order of  
 3791 magnitude below nominal. Nevertheless, taking into account the unknown beam-induced background,  
 3792 we use the nominal luminosity and energy to estimate the detector working conditions.

3793 A single strip count rate depends on the track multiplicity and an average number of hits per cluster  $N_{cl}$ .

3794 For the perpendicular tracks without the magnetic field, the last value is defined mainly by diffusion, for  
 3795 the common gas mixtures  $N_{cl} \approx 2$ . In real experiment, the cluster size increased with the track angle,  
 3796 Lorentz angle, and the gas gap. For the inner layers, the average track angle in  $r\phi$  plane is small ( $< 2^\circ$ )  
 3797 and may be neglected. For a rough estimate of the hit rate, we take  $N_{cl} = s \times \sin(\Theta_L)/d + 2$ , where  $s$  is  
 3798 a drift gap depth,  $\Theta_L$  is a Lorentz angle, and  $d$  is a signal strip pitch. For the common gas mixtures like  
 3799  $Ne - C_2H_6(10\%) - CF_4(10\%)$ , used by the COMPASS experiment, or  $Ar - CO_2(70\%)$ , initially proposed  
 3800 for ATLAS, the Lorentz angle is rather large ( $\Theta_L \geq 40^\circ$ ). That results in a single strip count rate of about  
 3801 300 kHz and detector occupancy above 10%, assuming signal length 300 ns. Despite being manageable,  
 3802 these values are too high for a "temporary" detector. The obvious solution is to find a combination of gas  
 3803 mixtures and operation parameters with a much smaller Lorentz angle, ideally, below  $10^\circ$ .

3804 Another two parameters, affected by the Lorentz angle are signal amplitude and space resolution. For the  
 3805 triggerless operation, noise will not be suppressed by time coincidence, so the threshold must be rather  
 3806 high. As the signal amplitude is inversely proportional to the cluster size, a small Lorentz angle gives  
 3807 a clear benefit. Small cluster size ( $1 \div 1.5$  mm or  $2 \div 4$  strips) also allows to use a simple and reliable  
 3808 charge-weighting method for the coordinate measurement.

3809 Summarising, a good gas mixture for the MCT must provide:

- 3810 – stable long-term operation at gas gain  $G \approx 10^4$ ;
- 3811 – small Lorentz angle;
- 3812 – short enough signal with full length  $T_{full} \approx T_{drift} + T_{ion} \simeq 300$  ns. Here,  $T_{ion}$  is the full ion drift  
 3813 time in the amplification gap and  $T_{drift}$  is the maximum primary electron drift time.

## 3814 10.2 Overview of gas mixtures

3815 Expected dependence of a Lorentz angle and electron drift speed on the electric field tension for several  
 3816 gas mixtures was studied with the GARFIELD [60, 61] simulation. The magnetic field was set to  $B = 1$   
 3817 T. The result summary is presented in (Fig. 12.10), and a short overview is given below.

3818 The  $Ne - C_2H_6 - CF_4$  mixture was used by the COMPASS experiment for the Micromegas operation.  
 3819 The main advantages of the  $Ne$ -based mixtures are a low spark rate and a high achievable gas gain. Un-  
 3820 fortunately, these mixtures have a too high Lorentz angle in the magnetic field 1 T and in the reasonable  
 3821 drift fields. Additional drawback is a low primary ionization and limited availability of neon on the  
 3822 market. We do not consider  $Ne$ -based mixtures as good candidates for the Micromegas Central Tracker  
 3823 operation.

3824 The  $Ar - CO_2$  and  $Ar - CO_2 - iC_4H_{10}(2\%)$  mixtures with  $CO_2$  fraction 7 – 30% were studied by ATLAS  
 3825 as part of the New Small Wheel project. These mixtures also have a too high Lorentz angle and require  
 3826 the  $\mu$ -TPC mode for a good spatial resolution.

3827 The  $Ar - iC_4H_{10}(10\%)$  mixture was used by the CLAS12 Collaboration for Micromegas operation in a  
 3828 strong magnetic field 5 T. Very high drift field of 8 kV/cm was used to reduce the Lorentz angle below  
 3829  $20^\circ$  and reach  $\approx 150 \mu\text{m}$  spatial resolution for the price of 40% loss of effective mesh transparency [88],  
 3830 [89]. Due to a much smaller magnetic field (1T) in the SPD spectrometer, the  $2.5 \div 3$  kV/cm drift field  
 3831 will be big enough to get  $\Theta_L \approx 10^\circ$  and  $T_{drift} \approx 100$  ns with an acceptable amplitude loss of  $10 \div 15\%$ .  
 3832 The only real drawback is the flammability of this mixture. We consider  $Ar - iC_4H_{10}(10\%)$  as a very  
 3833 good reserve option, which was tested in a real experiment and guarantees to provide results, if a better  
 3834 variant is not found.

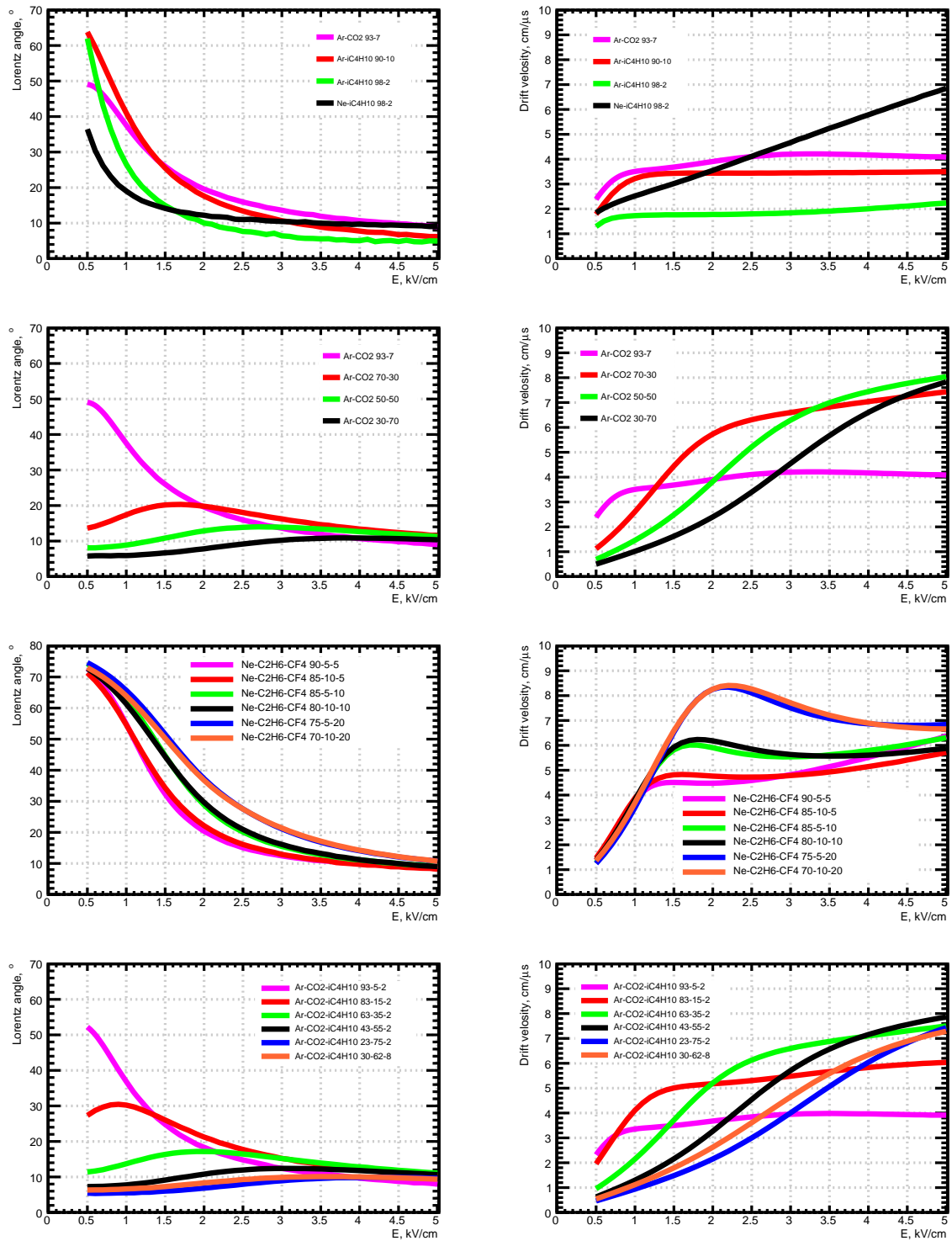


Figure 12.10: GARFIELD simulation results for the Lorentz angle (left) and electron drift speed (right) vs electric field tension ( $B=1$  T).

3835 The  $Ar - CO_2$  mixtures with a high  $CO_2$  fraction ( $\approx 70\%$ ) have a very low Lorentz angle. These mixtures  
 3836 are too slow in a weak electric field, but the electron drift speed rises fast with the field tension, providing  
 3837 both Lorentz angle  $\Theta_L = 8^\circ$  and  $T_{drift} \approx 100$  ns with 3 kV/cm drift field. the  $Ar - CO_2$  mixtures with  
 3838  $CO_2$  fraction 30%, 50% and 70% were studied with  $10 \times 10$  cm<sup>2</sup> test detector with 128  $\mu$ m amplification

3839 gap, 500  $\mu\text{m}$  strip pitch and resistive high voltage strip. All readout strips were connected in parallel  
 3840 to fast spectrometric amplifier with rise time  $\tau_{\text{rise}} = 7$  ns and decay time  $\tau_{\text{decay}} = 100$   $\mu\text{s}$ . This setup  
 3841 allows to measure both the gas gain with  $^{55}\text{Fe}$  source and the MM signal duration for a single-cluster  
 signal ( $^{55}\text{Fe}$ ) and cosmic muons. Maximum effective gas gain above  $4 \times 10^4$  was reached with  $^{55}\text{Fe}$

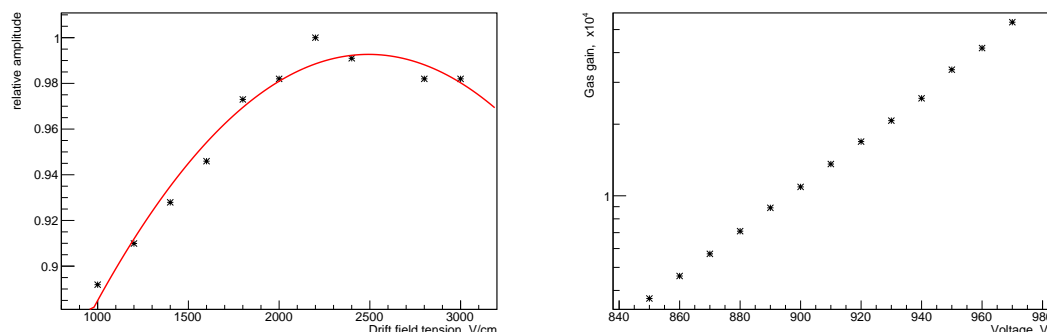


Figure 12.11: Relative signal amplitude vs drift voltage (a) and gain vs amplification voltage (b) for the test MM detector with  $\text{Ar}(30\%) - \text{CO}_2(70\%)$  gas mixture.

3842 source at amplification voltage  $U = 960$  V, while  $U = 900$  V was needed for  $G = 10^4$ . We consider 60  
 3843 V to be a solid margin for a stable operation of the real detector. Measurements of the amplitude vs drift  
 3844 voltage dependence result in the optimum drift field about  $2.2 \div 2.5$  kV/cm with a few percent drop at  
 3845 3 kV/cm. Single-cluster signal duration was about 130 ns, and the full signal length for the MIP tracks  
 3846 was well within 300 ns, in accordance with expectation. We consider the  $\text{Ar}(30\%) - \text{CO}_2(70\%)$  mixture  
 3847 as a very strong candidate for the Micromegas Central Tracker. Similar performance is expected for the  
 3848  $\text{Ar} - \text{CO}_2 - i\text{C}_4\text{H}_{10}$  mixtures with 60 – 80%  $\text{CO}_2$  fraction and a small addition of isobutane (2%). Such  
 3849 mixtures are also inflammable, as pure  $\text{Ar} - \text{CO}_2$ , and usually have better high-voltage stability. Further  
 3850 tests, including space resolution and maximum hit rate test at Linac electron beam are planned for the  
 3851 next year.  
 3852

3853 Summarizing, at this time we are considering the  $\text{Ar} - \text{CO}_2$  and  $\text{Ar} - \text{CO}_2 - i\text{C}_4\text{H}_{10}(2\%)$  mixtures with  
 3854  $\text{CO}_2$  fraction about 70% as very promising variants, which provide both a very low Lorentz angle and  
 3855 good speed, but require more tests, and the  $\text{Ar} - \text{CO}_2(10\%)$  mixture as a reliable and well-tested backup  
 3856 solution.

## 3857 11 Water cooling

3858 To estimate the total power consumption of the reading electronics, we used real data of the typical  
 3859 consumption for MMFE-8 cards. These cards are used by the ATLAS Collaboration to read signals of  
 3860 Micromegas New Small Wheels cameras. Each card contains 8 64-channel VMM-3A chips, specialized  
 3861 ASICs for implementation of trigger logic and data exchange, and local voltage converters. Typical  
 3862 power consumption of such a card was 30 W. Assuming that the power consumption is proportional to  
 3863 the number of VMM chips and assuming a safety factor of 1.5, we expect that the maximum consumption  
 3864 of one 128-channel card will not exceed 12 W. The total heat dissipation of the MCT readout electronics  
 3865 in this case will be about 1.5 kW, and it depends on the hit rate of the cameras. The drift characteristics  
 3866 and gain of the gas detectors are strongly affected by temperature, so the cooling system must ensure  
 3867 a stable temperature of the FE cards. Water cooling is the easiest and most reliable way to meet these  
 3868 requirements.

3869 It is proposed that the individual cooling plates be rigidly attached to a supporting carbon fiber structure.  
 3870 The FE boards will be attached to the plates with screws. In this way, the cooling plates will simul-

3871 taneously act as mounting pads for the readout boards. Thermal contact between the heat-generating  
 3872 elements and the cooling plate will be provided by thermal pads. The proposed design of the radiator is  
 3873 shown in Fig. 12.12 (a). It consists of an aluminum plate with a U-shaped groove, in which a  $4 \times 2.5$  mm  
 3874 metal tube is soldered in. Schematic illustration of one layer of the support structure with radiators is  
 3875 shown in Fig. 12.12 (b). Radiators in one layer are connected in series by copper or polyurethane tubes  
 3876  $4 \times 2.5$  mm. "Branches" of the radiators are connected to a larger opening manifold. Calculations show  
 3877 that at pressure in the cooling system 1 bar, total length of pipes less than 2 m, and heat dissipation 120  
 3878 W, the temperature difference of water between input and output will not exceed 2.5 degrees.

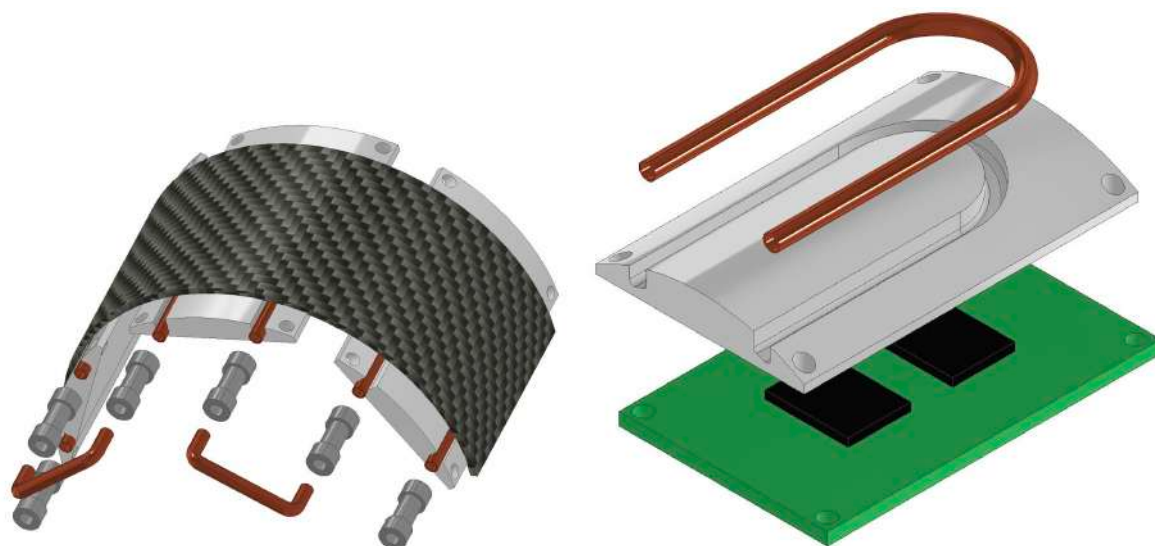


Figure 12.12: (a) Exploded-view diagram of a single cooling plate with the FE board. (b) Schematic view of the carbon fiber support structure with cooling plates fixed to it.

## 3879 12 Cost estimate

The cost estimate is summarized in Table 12.4. The main contribution is coming from the readout board

Table 12.4: Estimate of the Micromegas Central Tracker cost.

	Cost per unit, k\$	N units	Cost, k\$
Detector materials	9	18	162
FE electronics	1.7	150 ÷ 200	340
HV PS, HV cables			23
Gas system			23
Assembly tools			230
Supporting structure			0
Water cooling system			100
<b>TOTAL</b>			<b>878</b>

3880 production and the FE electronics. For the board production the cost estimate is based on the data avail-  
 3881 able for the CLAS12 Micromegas tracker; the FE cost is estimated using price of commercially available  
 3882 HYBRID128 boards, developed by the RD51 Collaboration. Supporting structure is an integrated part  
 3883 of beam pipe container, so its cost is not taken into account here.  
 3884

## Chapter 13

# Zero Degree Calorimeter

### 1 General layout

A Zero Degree Calorimeter (ZDC) is a standard device for the collider environment. It is placed in the space between the separation dipole magnet BV1E and the next dipole magnet BV2E1, about 13 m from the IP (Fig. 13.1). The strong magnetic field before ZDC efficiently removes all charged particles, allowing clean measurement of neutrals, so the device can work up to very high luminosities. Two ZDC devices are supposed to be placed symmetrically on both sides of the IP. A coincidence between them, as well as with other detectors, will be used.

ZDC's main tasks are:

- luminosity measurement;
- spectator neutron tagging;
- time tagging of the events for event selection;
- local polarimetry with forward neutrons.

To accomplish these tasks, the following performance parameters should be met:

- time resolution  $150 \div 200$  ps;
- energy resolution for neutrons of about  $20 \div 30\%$  at 10 GeV;
- neutron entry point spatial resolution 10 mm.

We plan to use a fine segmented calorimeter based on plastic scintillator active tiles with direct SiPM readout and tungsten absorber plates, similar to the calorimeter proposed for the CALICE [90]. A schematic view of the calorimeter is shown in Fig. 13.2.

### 2 Detailed description

The position of the ZDC is inside the cryostat of NICA magnets (see Fig. 13.3). This location provides several challenges:

- limited space between the two beam pipes;



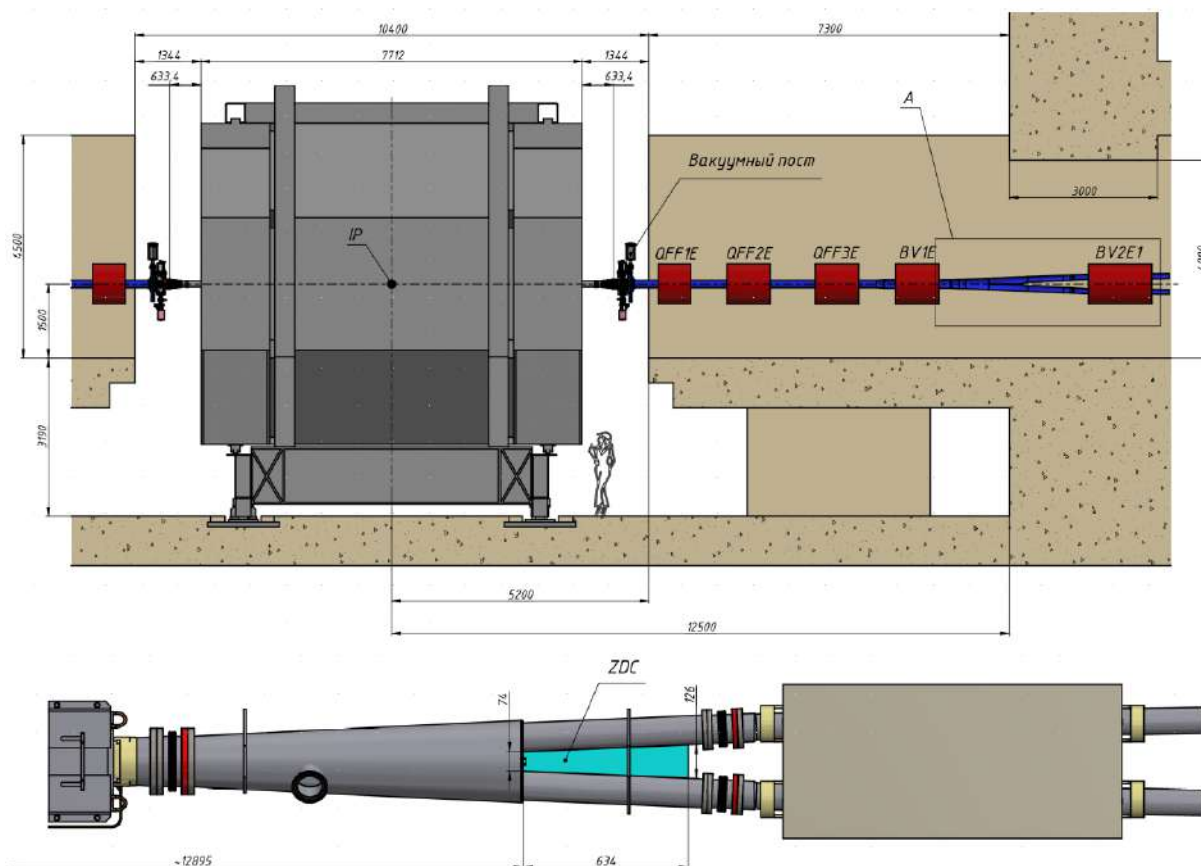


Figure 13.1: ZDC position on the one side from the IP. The top figure shows the general view while 5 times enlarged area "A" is shown in the bottom. The cryostat is not shown.

- 3910 – insulation vacuum  $\sim 10^{-6}$  Torr;
- 3911 – cryogenic temperature  $\sim 80$  K;
- 3912 – difficult accessibility.

3913 The calorimeter is assembled from individual planes, as shown in Fig. 13.4. Each plane has a printed  
 3914 circuit board (PCB) with SiPMs  $3 \times 3$  mm<sup>2</sup> S13360-3050PE by Hamamatsu, scintillator tiles, and tung-  
 3915 sten absorber plate. The SiPMs and the tiles are organized into a matrix 7x5. Plane sizes are increasing  
 3916 from the front to the back side of the calorimeter, together with the increase of the gap between the beam  
 3917 pipes. Tile sizes are increasing accordingly. The scintillator tiles for better light collection are chemically  
 3918 whitened by UNIPLAST (Vladimir, Russia) [91]. Then a small polished burrow for the SiPM readout is  
 3919 made.

3920 Each plane is attached to the top and the bottom rails (position 1 in Fig. 13.3). These rails are connected  
 3921 by thermal bridges to the thermal screen (position 5 in Fig. 13.3), cooled to the liquid nitrogen tem-  
 3922 perature. Signals from the SiPMs are lead out by flat cables to the vacuum tight connectors, placed on  
 3923 four 6-inch flanges (position 2 in Fig. 13.3) of the cryostat. We consider either circular or rectangular  
 3924 connectors 36÷40 pins each, 15 connectors per flange. Only SiPMs are going to be placed inside the  
 3925 cryostat with total dissipation power about 0.1 W. All the electronics, which includes front-end ampli-  
 3926 fiers, SiPM power supplies and signal digitization, will be placed outside the cryostat in the racks below  
 3927 and above the beam pipes. ZDC DAQ is based on the waveform digitization modules (WFD) designed  
 3928 for the experiment DANSS at Kalininskaya NPP [92]. It performs 125 MSPS 12-bit waveform recording.

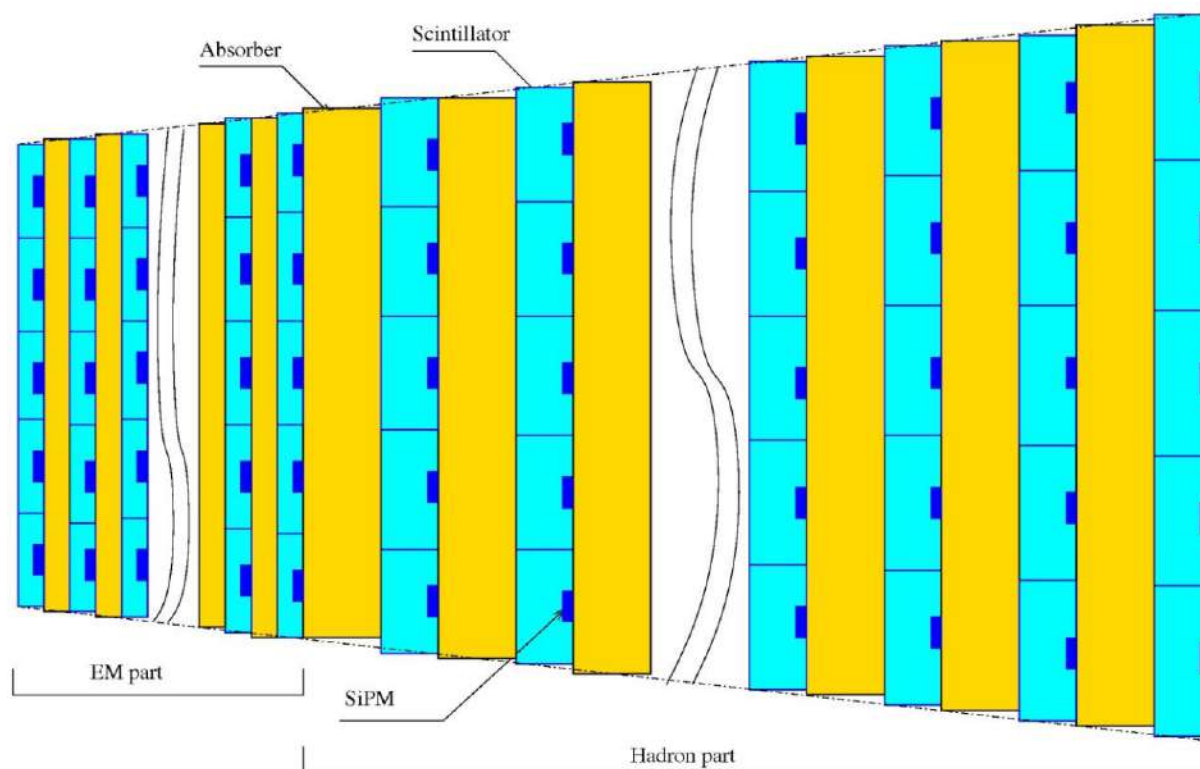


Figure 13.2: A schematic layout of the calorimeter

3929 the modules have 64 inputs and are made as single units of VME64X standard. Both 64-bit addressing  
 3930 and data path are supported, as well as double edge data transfers. Each module is equipped with a 1  
 3931 Gbit port for even faster readout. The modules use Xilinx Spartan-6 FPGA for signal processing and  
 3932 the readout interface, which provides nearly infinite flexibility of operation. A 4-Gbit SDRAM memory  
 3933 onboard allows deep data buffering for deadtimeless readout.

3934 The calorimeter can be roughly divided into two parts - the front part and the rear part. The front part  
 3935 serves mostly as an electromagnetic calorimeter to measure gammas, and the rear part is responsible  
 3936 for measurement of neutrons. The preliminary parameters of the layers in each part are given in the  
 3937 Table 13.1.

3938 The background conditions in the location of the ZDC could be found in the Chapter 16, devoted to NICA  
 3939 ring background estimates. The operational limit for Hamamatsu SiPM is  $10^{11} - 10^{12}$  neutrons/cm<sup>2</sup>.  
 3940 Beam halo calculations give an estimation of  $10^{10}$  neutrons/(cm<sup>2</sup> × year) at the ZDC position for the  
 3941 most intensive NICA beams.

### 3942 3 Monte Carlo simulation

3943 The MC model of the ZDC was created to determine the optimal ZDC configuration. The simulation is  
 3944 done within GEANT4 framework [93–95]. Neutrons and photons of different energies (1, 3, 6 and 12  
 3945 GeV) are created by a box generator. The particle momentum is parallel to the longitudinal axis of the  
 3946 calorimeter. The interaction point distribution in the frontal transverse plane of the detector is uniform.  
 3947 Energy and space resolution, transverse and longitudinal leakage and neutron to photon separation have  
 3948 been studied. Different detector configurations are tested for neutron and photon identification. For  
 3949 the most longitudinally granulated configuration within available space energy resolution for neutrons is  
 3950 about  $50\%/\sqrt{E} \oplus 30\%$  and for photons is about  $20\%/\sqrt{E} \oplus 9\%$ . Longitudinal energy distributions for 1

Table 13.1: Preliminary parameters of the calorimeter layers.

Parameter	Value
Electromagnetic part	
Number of layers	8
Scintillator thickness, mm	5
Absorber thickness, mm	5
PCB thickness, mm	1
Total absorber thickness, mm	35 <sup>1</sup>
Total part thickness, mm	83
Part thickness, $X_0$	10
Part thickness, $\lambda_i$	0.4
Number of channels	280
Hadron part	
Number of layers	22
Scintillator thickness, mm	10
Absorber thickness, mm	13
PCB thickness, mm	1
Total absorber thickness, mm	286
Total part thickness, mm	528
The part thickness, $\lambda_i$	3.1
Number of channels	770
Total	
Thickness, mm	611
Thickness, $\lambda_i$	3.5
Number of channels	1050

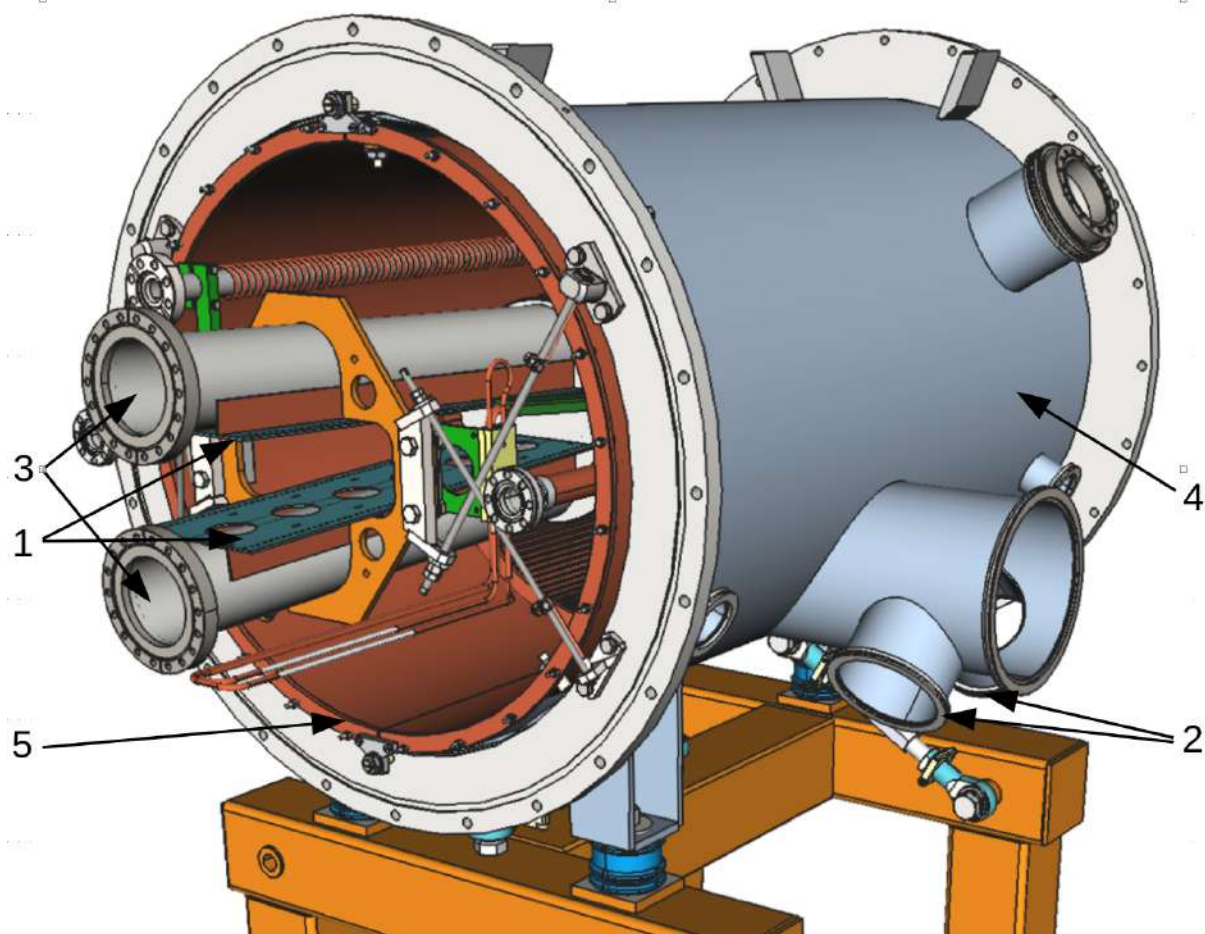


Figure 13.3: ZDC place inside the cryostat. 1 – ZDC supporting rails; 2 – flanges for the output connectors; 3 – beam pipes; 4 – the cryostat outer shell; 5 – copper screen cooled to liquid nitrogen temperature.

3951 GeV and 12 GeV photons and neutrons are shown at Fig. 13.5. One can see from figure that longitudinal  
3952 energy distributions for photons and neutrons are very different and can be used for neutron/photon  
3953 separation. A jump at the 11th layer corresponds to its increased thickness.

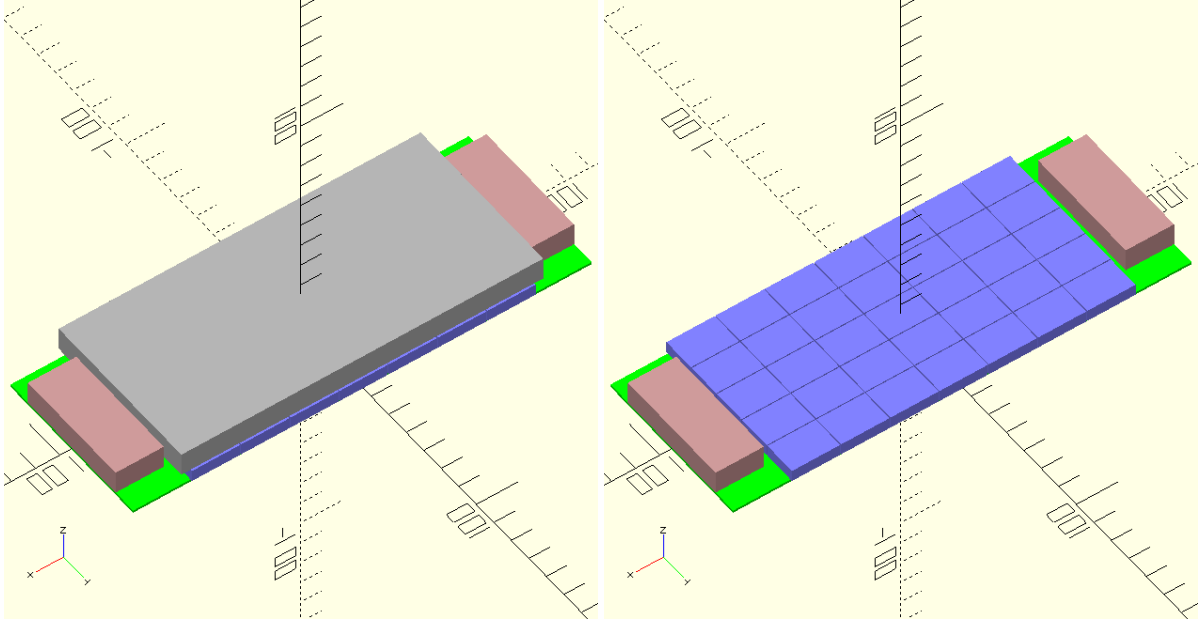


Figure 13.4: A single ZDC module with the absorber (left) and without (right). Parts are shown with colors: green - printed circuit board, blue – scintillator tiles, gray – absorber, magenta – connector area.

Table 13.2: The ZDC neutron rates for different beams and energies.

$L = 10^{26} \text{ cm}^{-2} \text{ s}^{-1}$	<b>d+d</b>	<b>He+He</b>	<b>Bi+Bi</b>
$T_{beam}(\text{GeV})$	Neutrons per second	Neutrons per second	Neutrons per second
<b>1</b>	0.02	0.04	60
<b>2</b>	0.05	-	-
<b>3</b>	0.1	0.2	250

3954 To estimate the ZDC occupancy during operation with various beams, the simulation was carried out  
 3955 using the GEANT FTF – Fritiof event generator [95]. At the initial stage of the NICA accelerator  
 3956 operation, it is planned to work with beams of light and heavy nuclei. Spectra of the total kinetic energy  
 3957 of the neutrons detected by ZDC for the single event in deuteron-deuteron, helium-helium, and bismuth-  
 3958 bismuth collisions at the kinetic energies 1, 2 and 3 GeV per nucleon are shown in Fig. 13.6.

3959 In the spectrum of bismuth-bismuth interactions at energy 3 GeV, the contribution from the impact of  
 3960 two spectator neutrons is clearly visible. The Table 13.2 presents the results of the MC analysis for  
 3961 the number of neutrons registered per second in ZDC for different colliding beams and energies at the  
 3962 luminosity  $L = 10^{26} \text{ cm}^{-2} \text{ s}^{-1}$ . This value of luminosity is planned to have for NICA operation in the  
 3963 heavy-ions collision mode.

#### 3964 4 Time resolution measurements

3965 For experimental estimates of the time resolution, an assemblage of 9 plastic cubes, laid on a printed  
 3966 circuit board with mounted SiPMs and fixed with a support board (see Fig. 13.7), was tested with cosmic  
 3967 muons. Each cube was of  $30 \times 30 \times 30 \text{ mm}^3$  in size and was chemically covered with a thin, light reflecting  
 3968 layer. A numerical simulation has shown the mean number of cells hit in an event is more than 20 for  
 3969 both photons and neutrons, and the energy deposit in the scintillator for each hit was in the range of

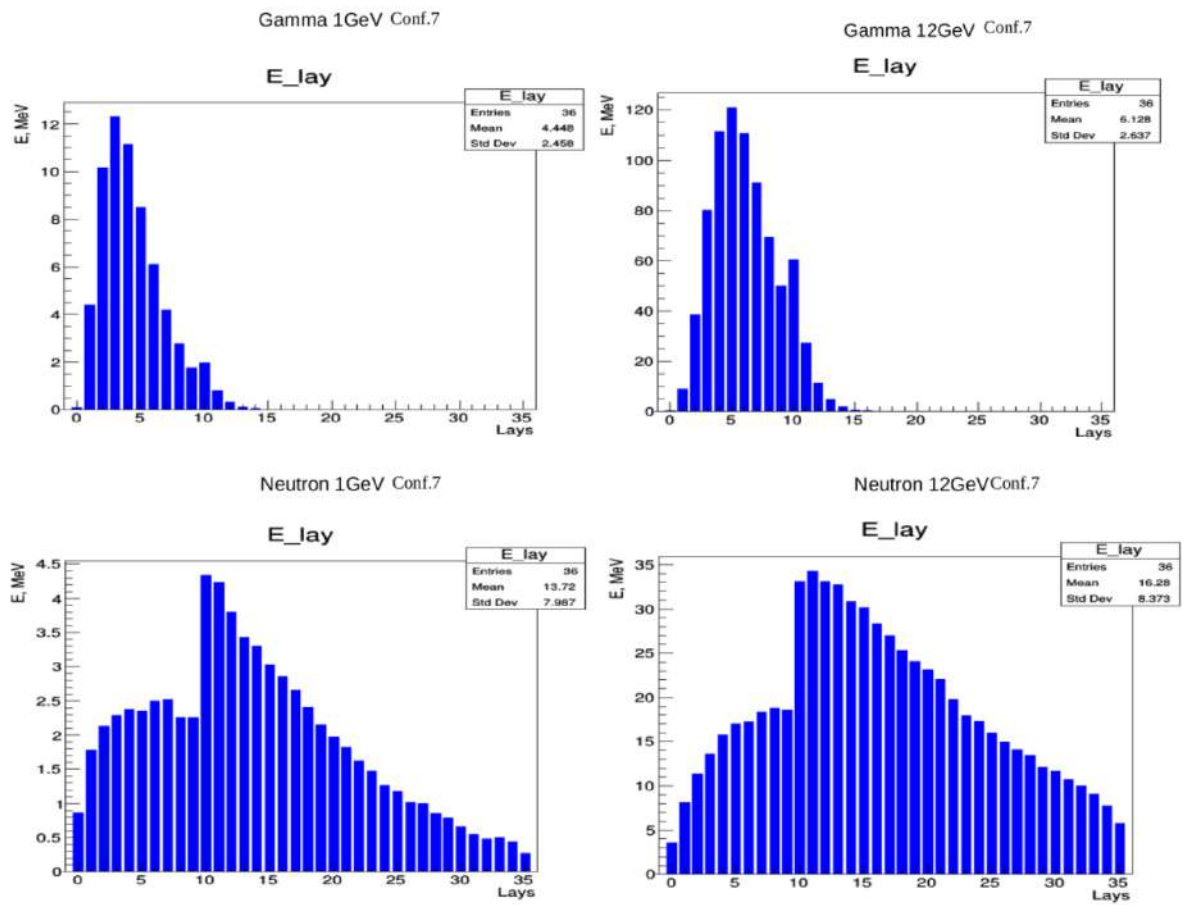


Figure 13.5: Photon (up) and neutron (down) longitudinal energy distributions for different particle energy (1 GeV – left and 12 GeV – right).

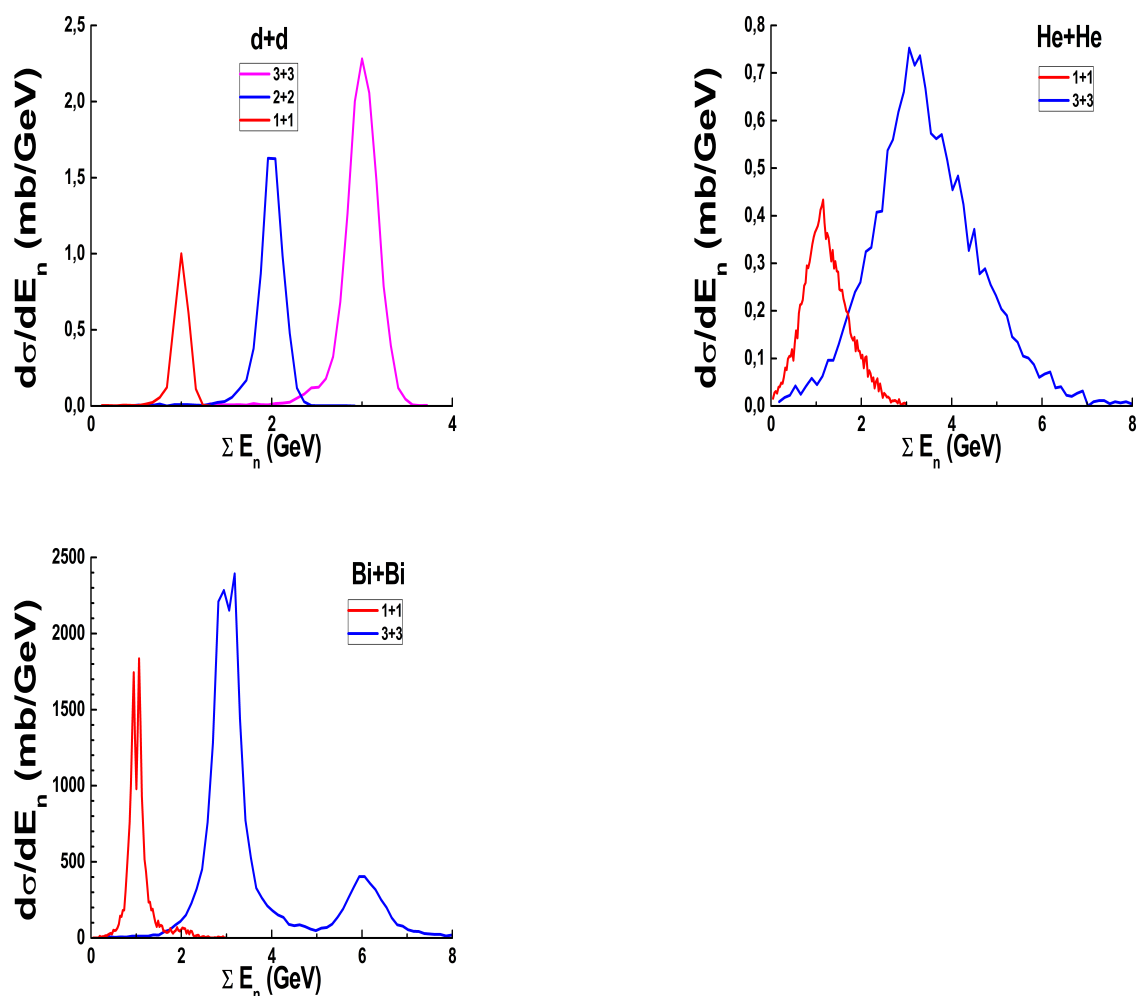


Figure 13.6: Spectra of the total kinetic energy of the neutrons detected by ZDC for the single event in deuteron-deuteron, helium-helium and bismuth-bismuth collisions at different beam energies.

3970 3÷9 MeV. So the cubes of the test assemblage, with an average cosmic muon energy deposit of 6 MeV,  
3971 provide a good approximation of the real tile response in the calorimeter.

3972 The obtained result for the vertical muons is shown in Fig. 13.8. It gives a time resolution of a single  
3973 cube 330 ps. Using different cube combinations, we found out that the resolution did follow the  $1/\sqrt{E}$   
3974 law. So the aim of 150 ps will be reached at about 30 MeV energy deposit in the scintillator. For the  
3975 approximately 1/12 energy deposit fraction of scintillator in ZDC, this means about 400 MeV energy of  
3976 the incoming particle.

### 3977 5 ZDC for the first NICA run

3978 The development of ZDC will consist of two stages. During the initial NICA operation, when no other  
3979 SPD devices will be installed, we want to test a partial ZDC with approximately 20% cost of the whole  
3980 device. Its main tasks will be:

- 3981 – test the device concept technology in the real position, with a special emphasis to the problems of  
3982 high radiation, cryogenic operation temperature, and passing of the signals out of the vacuum;

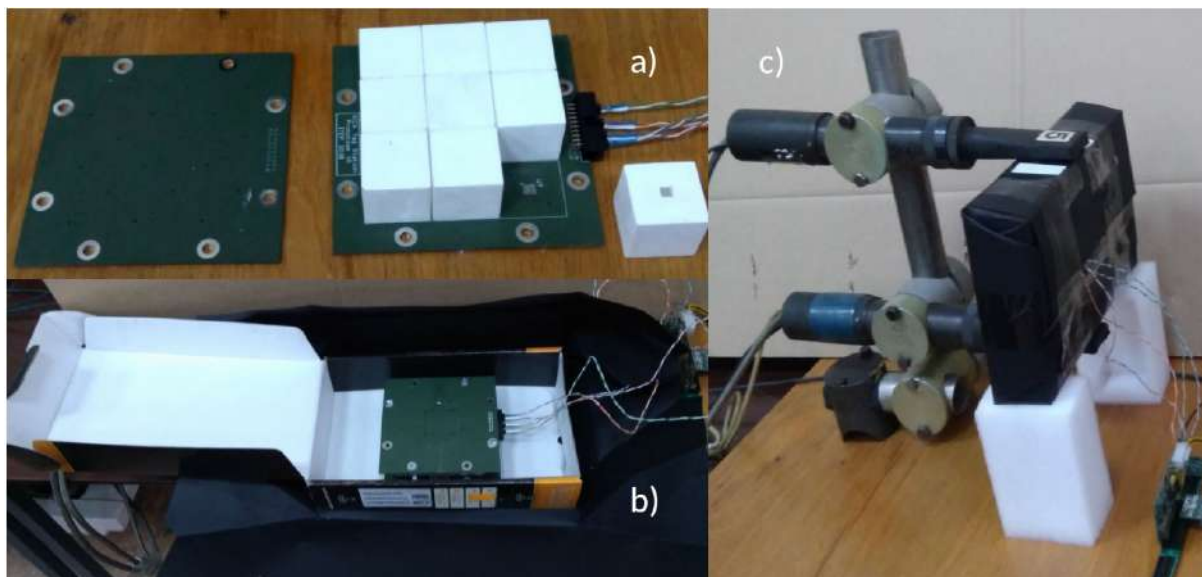


Figure 13.7: One layer prototype: a) 9 cubes of  $30 \times 30 \times 30 \text{ mm}^3$  plastic, SiPM board and support board; b) the prototype assembly in a box before wrapping in black paper; c) the box in place for cosmic muon tests.

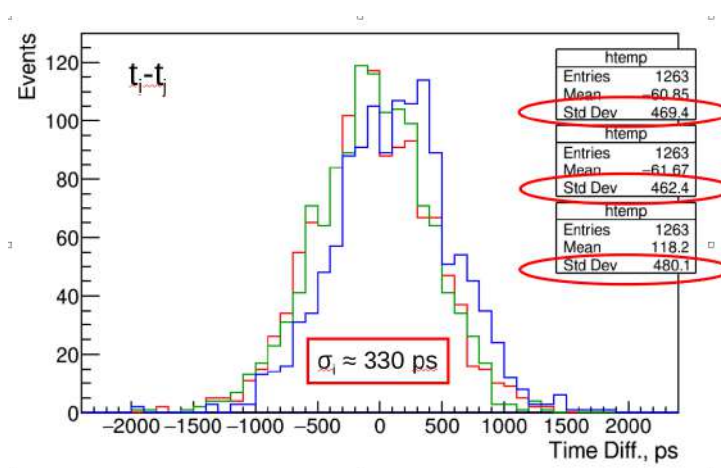


Figure 13.8: Time difference for the three cube pairs. The resolution of each cube is  $1/\sqrt{2}$  of the resolution of difference.

- 3983 – simple measurements with the beam, including beam luminosity and neutron to gamma discrimination efficiency;
- 3984
- 3985 – check background conditions in the location of ZDC;
- 3986 – check MC simulations and compare the model results with real data;
- 3987 – check if several configurations will be possible.

3988 We assume that all the electronics of the partial ZDC will be later used as a part of the electronics for the whole ZDC, while scintillator tiles and absorber would be replaced.

3989

3990 The exact configuration of the partial ZDC will be a result of the optimization using MC simulations.



Table 13.3: Preliminary parameters of the partial calorimeter.

Layer	Parameter	Value
1	Absorber thickness, mm	0
	Layer thickness, mm	11
2	Absorber thickness, mm	30
	Layer thickness, mm	41
	Layer thickness, $X_0$	2.1
	Layer thickness, $\lambda_i$	0.2
3	Absorber thickness, mm	45
	Layer thickness, mm	56
	Layer thickness, $X_0$	3.2
	Layer thickness, $\lambda_i$	0.3
4	Absorber thickness, mm	45
	Layer thickness, mm	56
	Layer thickness, $X_0$	3.2
	Layer thickness, $\lambda_i$	0.3
5	Absorber thickness, mm	100
	Layer thickness, mm	111
	Layer thickness, $\lambda_i$	0.7
6	Absorber thickness, mm	100
	Layer thickness, mm	111
	Layer thickness, $\lambda_i$	0.7
Total		
	Number of layers	6
	Thickness, mm	386
	Thickness, $\lambda_i$	2.2
	Number of channels	210

3991 The preliminary layout is given in Table 13.3. It will have only 6 sensitive layers of 10 mm thickness  
3992 and 210 SiPM channels. We are going to use a copper absorber for this design.

## 3993 **6 Cost estimate**

3994 The cost estimate of a single ZDC device is given in Table 13.4.

Table 13.4: Cost estimate in USD.

Item	Units	Unit price	Partial design		Full design	
			Amount	Cost	Amount	Cost
SiPM S13360-3050PE	pc.	30	210	6030	1050	31500
Polystyrene scintillator	tile	5	210	1050	1050	5250
Tungsten absorber	kg	160			130	20800
Copper absorber	kg	15	30	450		
SiPM boards	pc.	50	6	300	30	1500
Cables in vacuum	m	15	24	360	120	1800
Preamp boards	pc.	100	24	2400	120	12000
SiPM power boards	pc.	100	24	2400	120	12000
WFD modules	pc.	7000	4	28000	20	140000
VME crate and CPU board	pc.	10000	1	10000	1	10000
SiPM bias power supply	pc.	500	1	500	1	500
<b>Total</b>				51490		235350

# Chapter 14

## Beam pipe and BBC MCP detector

### 1 SPD beam pipe

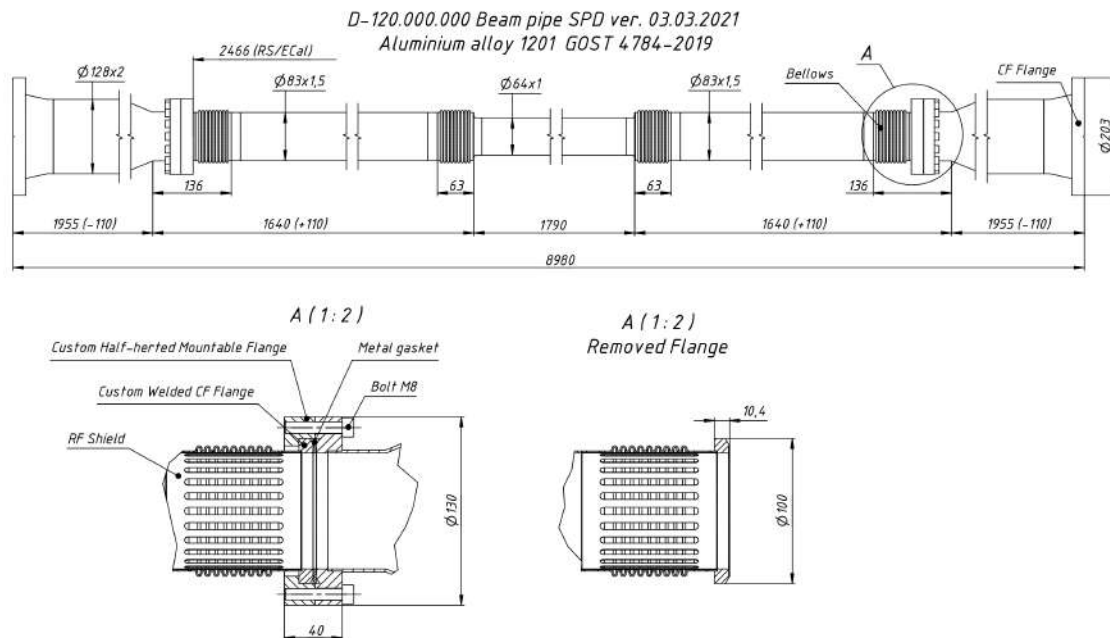


Figure 14.1: Part of the accelerator vacuum beam pipe that will pass through the SPD experimental setup. At the first stage of the experiment, the central segment of the pipe will be made of aluminum. Later it will be replaced with a beryllium segment. All dimensions are given in millimeters.

A beam pipe separates the detector and the high vacuum of the accelerator. It must be mechanically sturdy on the one hand and thin enough, in terms of the number of radiation lengths to minimize multiple scattering and radiation effects, on the other hand. The diameter of the beam pipe is a compromise between the radial size of the particle beams and the requirement to position detectors as close to the beam line as possible for better reconstruction of the tracks.

The beam pipe of SPD has similar geometrical parameters as the pipe of MPD and will be manufactured using the same technology. The schematic view of the pipe is shown in Fig. 14.1. The pipe is almost 9 m long. It is assembled from 5 segments, the diameter of which expands towards the ends. At the first stage of the experiment, we plan to start working with an aluminum pipe to gain installation experience. At a

4007 later stage, the material of the central segment will be replaced by beryllium. The end parts of the pipe,  
4008 providing connection with the accelerator pipe, will be made removable. They will be installed at a later  
4009 stage of the assembly, after the ECal end-caps have been mounted, just before closing sections of the RS  
4010 end-cap. In order to reduce the diameter of the joint between the end and inner segments, a conflat sharp  
4011 edge vacuum connection with a removable bolt flange will be used. Several bellows will be inserted into  
4012 the segments to provide the necessary working space in response to thermal expansion and contraction.  
4013 They also provide the necessary tolerance for misalignment.

4014 This assembly is part of the high vacuum system and must be cleaned and tested for leaks according to  
4015 specification. To avoid electron clouds, a treatment of the inner surface of the beam pipe is required.  
4016 Laser treatment or gettering is used for this purpose.

4017 The cost of the pipe for the first phase of the experiment is estimated at 100 k\$, while replacing the  
4018 central part with beryllium would cost up to 400 k\$.

## 4019 **2 BBC MCP detector**

4020 A pair of the MicroChannel Plate detectors will be installed at a distance of 4.5 m from the beam inter-  
4021 action point (just to the right and left of the pipe section, shown in Fig. 14.1), close to the beam pipe.  
4022 These detectors are designed primarily to study a small-angle (mainly elastic) scattering of protons and  
4023 deuterons at the polar angle of about 15 mrad and will operate together with the scintillator part of BBC.  
4024 Due to azimuthal granulation, they can be used for determination and control of the beam polarization  
4025 via the measurement of  $A_N$  asymmetries in the elastic  $pp$  and  $dd$  scattering. In combination with other  
4026 detectors, the BBC MPC detector could contribute to  $t_0$  reconstruction, which is of special value for the  
4027 off-line analysis of the time-of-flight spectra and particle identification.

4028 At maximum luminosity, the average beam current and the peak bunch current in the collider rings are  
4029 about 0.5 and 10 A. That makes it challenging to obtain a stable circulation of the beams. A standard  
4030 recipe to minimize problems is:

- 4031 1. to make the vacuum chamber as smooth as possible, avoiding jumps in the vacuum chamber cross-  
4032 section;
- 4033 2. to cover all bellows between different elements of the vacuum chamber and vacuum ports by  
4034 shields, to avoid getting cavities, where electromagnetic oscillations could be supported;
- 4035 3. all plates, pickups, and other vacuum chamber elements, seen by the beam have to be installed into  
4036 the same cross-section and properly loaded to minimize their excitation by the beam.

4037 The quality of the vacuum chamber is characterized by its transverse and longitudinal impedances, which  
4038 are functions of the frequency.

4039 To minimize scattering and absorption by the vacuum chamber walls for particles produced in the colli-  
4040 sions, the MCP detectors are suggested to be mounted, as shown in Fig. 14.3. Such a choice minimizes  
4041 the amount of material, which a particle traverses on the way from the interaction point to the detector,  
4042 and, thus, addresses problems of ions scattering and absorption by the vacuum chamber. However, it  
4043 creates a cavity, which increases the ring impedances. To minimize the contribution of these cavities,  
4044 their shape is chosen to have only the smooth transition in the chamber radius, and the maximum radius  
4045 is chosen to be only slightly above the detector radius.

4046 Figure 14.3 shows the cavity geometry, used in the simulations and Figure 14.4 presents the computed  
4047 longitudinal impedance. As one can see, the impedance is significant only at frequencies above 1 GHz,

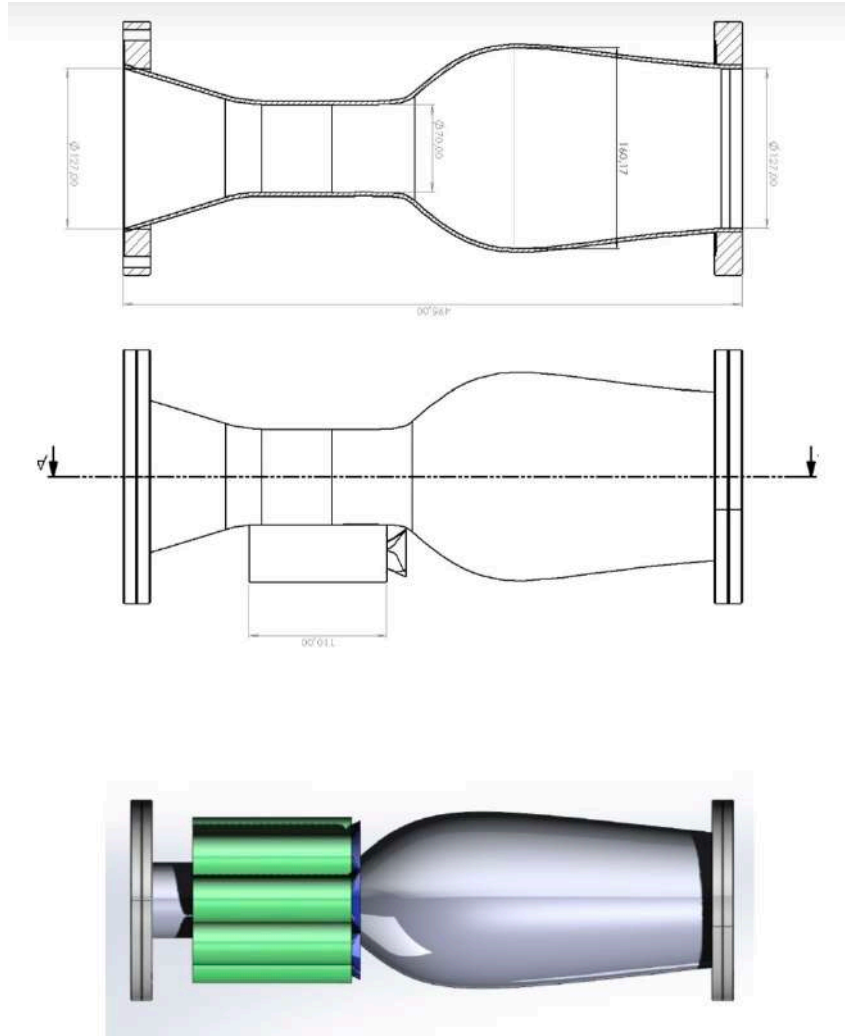


Figure 14.2: View of the BBC MCP detector around the beam line.

4048 where two resonant peaks can be seen at frequencies of about 1.44 and 1.66 GHz, which are well above  
 4049 the frequency spectrum of NICA bunches. Note also, that the peak values of a single cavity are close to  
 4050 the peak values of a single BPM impedance (800  $\Omega$ , 0.87 GHz). The instability of a continuous beam is  
 4051 driven by  $Z_n/n$ , where  $Z_n$  is the impedance value at  $n$ -th harmonic of the revolution frequency. For the  
 4052 peaks presented in Figure 14.4,  $Z_n/n$  is about 0.3  $\Omega$ . This value is well below the space charge impedance

$$Z_n/n = i \frac{Z_0}{\beta \gamma^2} \ln\left(\frac{a}{r}\right), \quad (14.1)$$

4053 which sets up the scale of the problem. Here,  $\beta$  and  $\gamma$  are the relativistic parameters of the beam,  $Z_0 = 377$   
 4054  $\Omega$ , and  $a/r$  is the ratio of the vacuum chamber radius to the beam radius. Thus, we can conclude that  
 4055 an addition of two (or four) cavities, presented in Fig. 14.2, should not cause a significant effect on the  
 4056 beam stability in NICA. Calculated electric field distribution for the proposed smoothed beam pipe is  
 4057 shown in Fig. 14.5.

4058 Thus, it was decided to place the BBC MCP detectors beyond the vacuum beam line of the accelerator,  
 4059 maximally close to the beam axis. The design of the BBC MCP detector, developed earlier (see SPD  
 4060 CDR [1]), is replaced by the one shown below. It was decided to use photomultipliers "TOPAZ", based  
 4061 on MCP, manufactured by the BASPIK company (Vladikavkaz) [96]. The prototypes of the "TOPAZ"-  
 4062 based detectors (see Fig. 14.6) were tested in the laboratory environment with radioactive sources and a

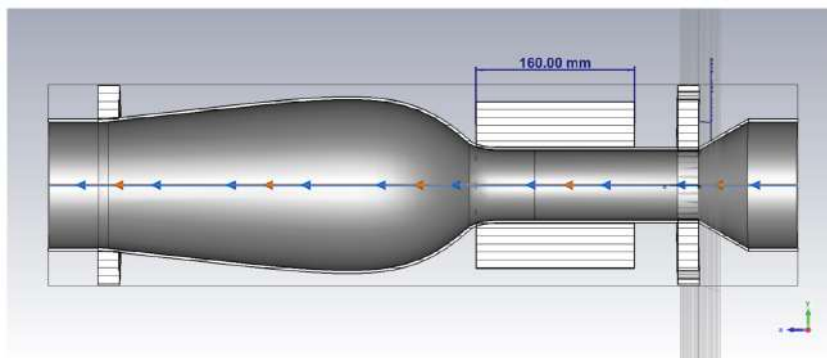


Figure 14.3: Geometry of the vacuum chamber used in simulations.

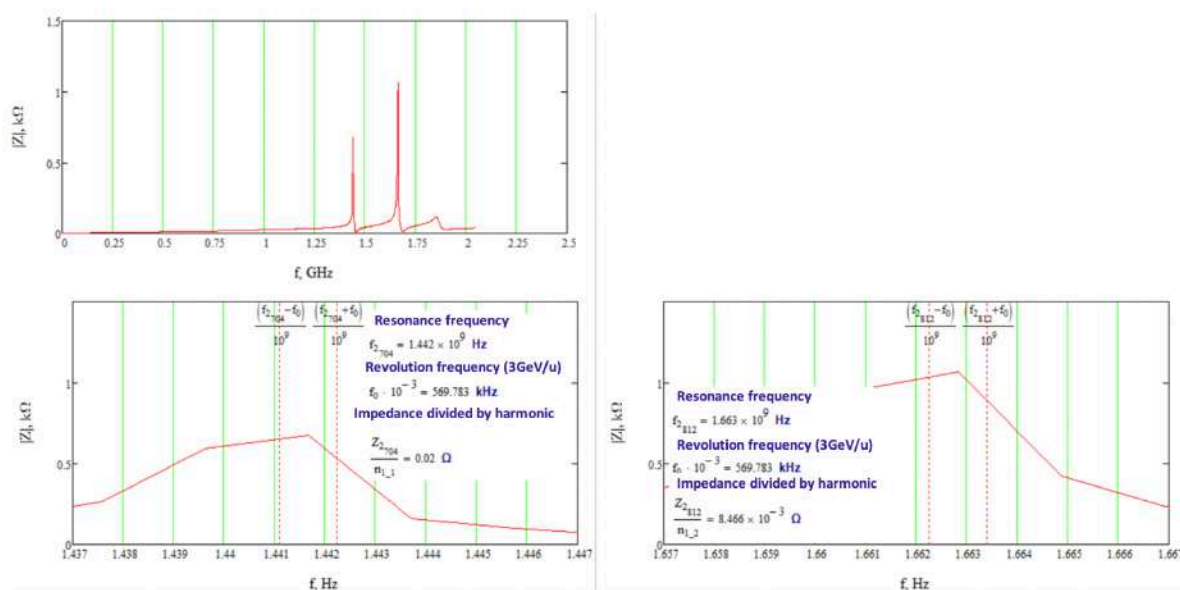


Figure 14.4: Results of simulations: (top) – longitudinal impedance, (bottom left) – impedance details near peak at 1.44 GHz, (bottom right) – impedance details near peak at 1.66 GHz.

4063 picosecond laser, as well as at 200 MeV electron beam of LINAC-200 (DLNP, JINR). A time resolution  
 4064 of about 50 ps was achieved with these detectors. This time resolution allows one to find the position of  
 4065 the interaction point within 1.5 cm along the beam line.

4066 It is obviously possible to upgrade these detectors for particle registration at angles larger than  $2^\circ$ , by  
 4067 increasing the assembly size and the number of detectors.

## 4068 2.1 Cost estimate

4069 The BBC MCP cost estimate is based on the cost of building the MCP-based profilers for the booster and  
 4070 NICA rings. For two rings with electronics, high voltage power supply, cables and connectors, it is about  
 4071 260 k\$.

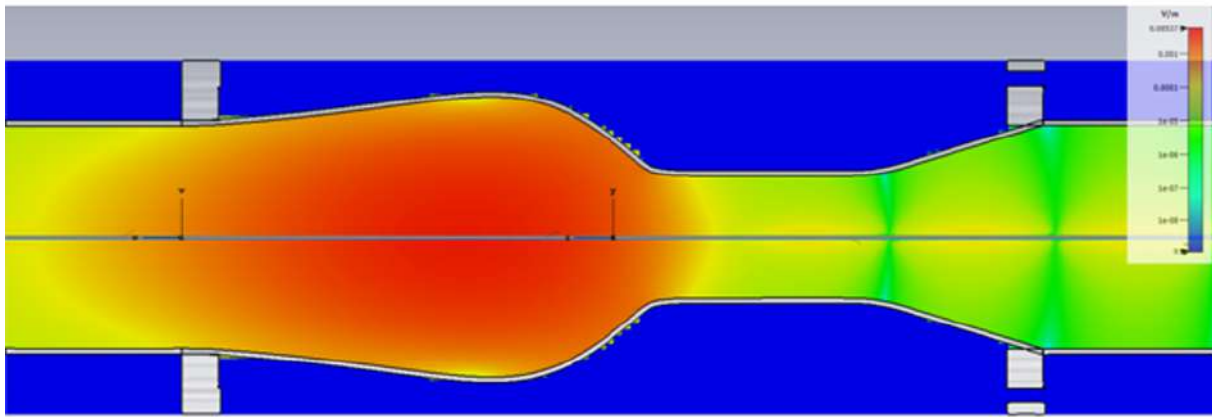


Figure 14.5: Calculated electric field (V/m) for the smoothed beam pipe without RF instabilities.

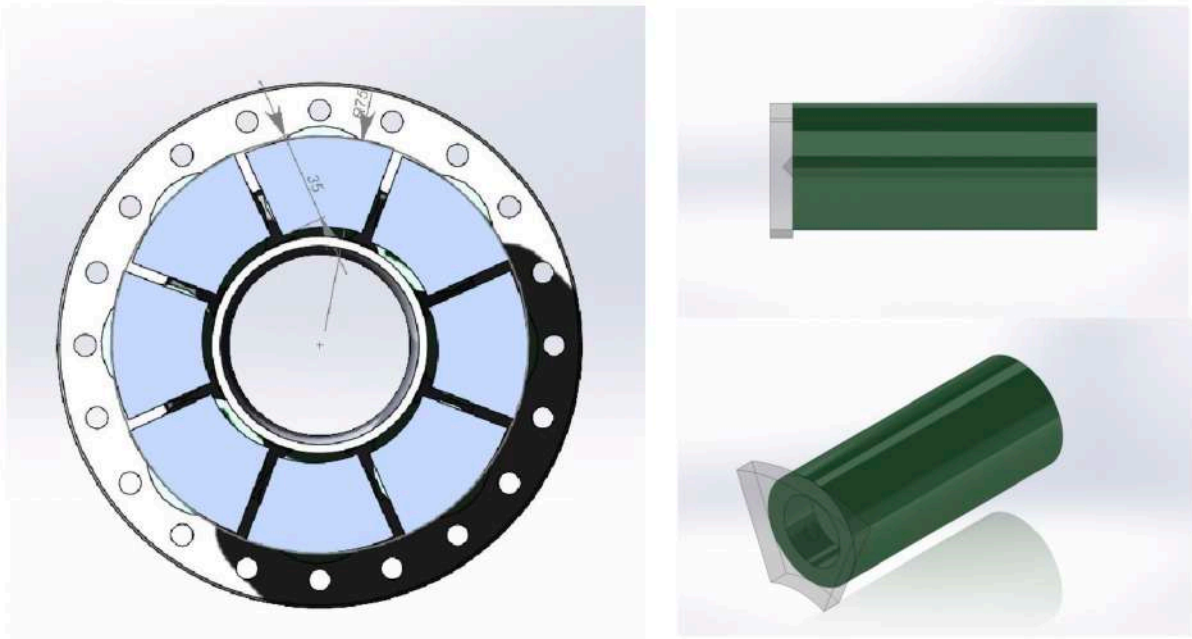


Figure 14.6: View of the photomultiplier casing and fast scintillator attached to its end.

## Chapter 15

# Integration and services

The NICA complex is shown in Fig. 15.1. It includes an injection complex, a booster, an upgraded Nuclotron and two storage rings with two interaction points aimed at the MPD and SPD detectors, respectively. The SPD area is located in the southern point of beam collisions.

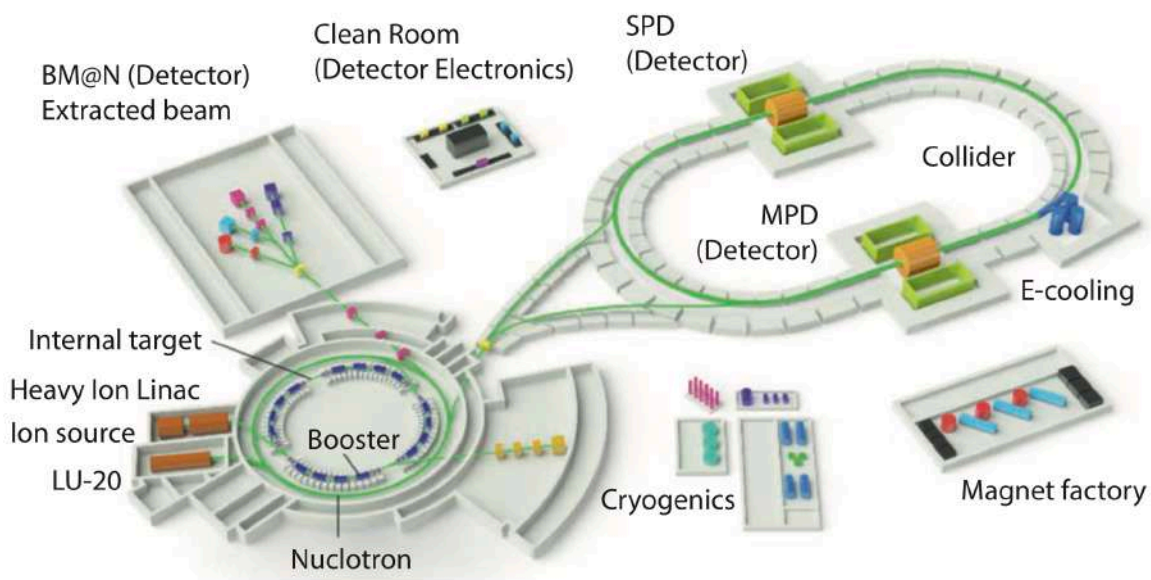


Figure 15.1: Schematic layout of the NICA facility with SPD (southern point) and MPD (northern point).

The layout of the SPD experimental hall is very similar to that of the MPD [97].

### 1 Experimental building of SPD

The SPD experimental facility is accommodated in a single-span steel hall with the overall dimensions of  $32 \times 72 \text{ m}^2$ . The top and side views of the SPD building are shown in Figs. 15.2, 15.3, respectively. The building is divided into *production* and *experimental* sites with the total area of about  $2000 \text{ m}^2$ .

Since the *production site* has a gate, the site will be used for unloading materials. The size of the gate is  $8 \text{ m} \times 8 \text{ m}$ , which is large enough for trucks. The production site will also be used for preparation, testing and maintenance of the detector subsystems. Elements of the gas system can also be placed on the site,



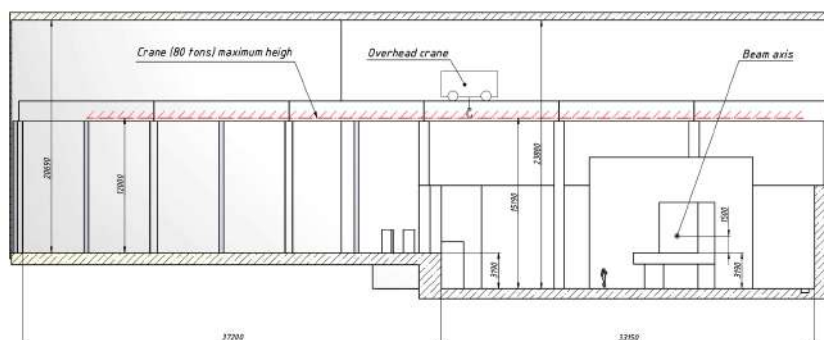


Figure 15.2: Side view of the SPD building. The production site is one on the left (ground level), and the experimental site is on the right (3.19 m below ground level). The maximum height accessible to the overhead crane is marked with a red line.

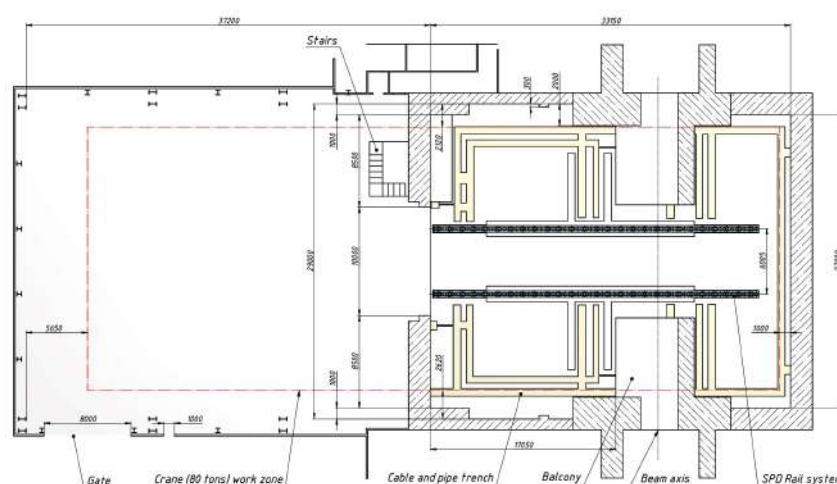


Figure 15.3: The view from the top of the SPD building. The production site is one on the left, and the experimental site is on the right. The area accessible to the overhead crane is marked with a red line. The gutters in the concrete floor used for laying communications are marked in yellow.

4085 which will distribute, monitor, and supply the necessary gas mixtures to the gaseous detectors of SPD.  
4086 The floor level of the production site coincides with the ground level.

4087 The *experimental site* is shown on the right side of Fig. 15.2, 15.3. This part of the building is a reinforced  
4088 array made of protective monolithic concrete with a wall thickness from 1 m to 3 m and height up to 11 m.  
4089 The dimensions and configuration of the site were designed in accordance with the terms of reference,  
4090 taking into account the provision of biological protection. The floor is lowered below the level of the  
4091 production site by 3.19 m in order to match the levels of the beam-line and the symmetry axis of the SPD  
4092 detector. There is a 10 m wide mounting opening in the 2 m thick wall separating the production and  
4093 experimental sites. After installing the detector, this opening will be laid with concrete blocks. For the  
4094 passage of personnel and transportation of small-sized equipment, a labyrinth is provided. It begins in  
4095 the well at the production site and leads to the level of experimental site.

4096 Two main rails are installed along the experimental site to provide transportation of the SPD detector  
4097 from the assembly position to the operating (or beam) position. Schematic views of the SPD building  
4098 with the detector in the assembly and operating positions are shown in Fig. 15.4. Potentially, two pairs of  
4099 additional rails, located across the main ones, can be installed in the detector assembly area. They can be

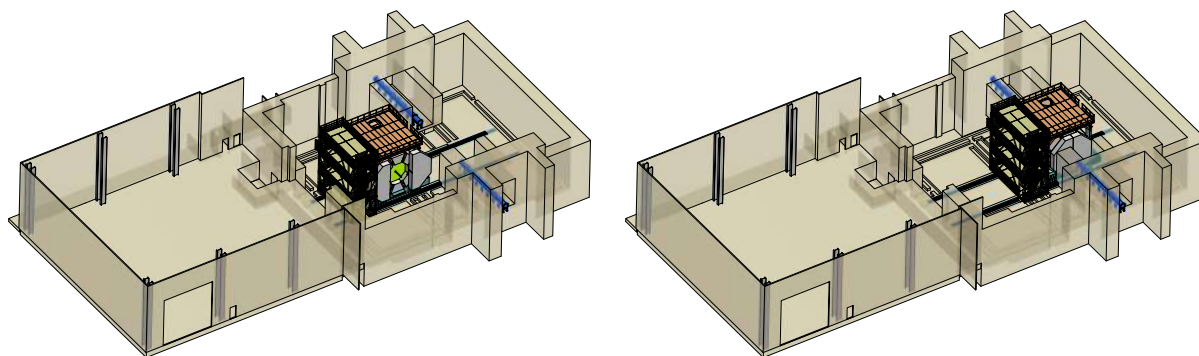


Figure 15.4: 3D rendering of the SPD building. The detector assembly position is shown in the left figure. The beam position of the detector is shown in the right figure. Beam line is shown in blue.

4100 used for rail-guided support, in order to insert inner subdetectors. All rails are electrically connected to  
4101 the metal reinforcement of the building, which, in turn, is connected to an array of rod-electrodes buried  
4102 in the earth by 3 m below the building for grounding.

4103 The concrete solid floor of the experimental site has sufficient load-bearing capacity to allow the as-  
4104 sembly and operation of the SPD detector, including auxiliary structures. This capacity will be quite  
4105 enough:

- 4106 – to withstand the weight of the fully assembled detector with all necessary services;
- 4107 – to preserve the integrity of the detector during its transportation between the assembly position and  
4108 beam position;
- 4109 – to provide a stable position of the detector with high accuracy during operating cycles.

4110 The maximum permissible load on the floor of the experimental site was calculated based on the total  
4111 mass of the experimental setup, and it was found that the load should not exceed 1200 tons. The weight  
4112 of each detector subsystem contributing to the overall load is presented in Table 15.1. According to the  
4113 project documentation, the shrinkage of the earth under the building will not be larger than 3 cm for the  
4114 entire period of maintenance of the building.

4115 An overhead traveling crane with a maximum lifting capacity of 80 tons is installed in the hall of the  
4116 building. It will ensure the movement of the detector parts from the unloading to assembly area. The  
4117 crane can be equipped with linear or H-shaped traverses with lifting capacity from few to 75 tons. The  
4118 crane service area covers both the production and experimental sites. The area accessible to the crane is  
4119 marked with a red line in the drawing of Fig. 15.3.

## 4120 2 Gas supply systems

4121 The SPD subsystems consuming special gases are listed in Table 15.1. With regard to gas supply systems,  
4122 we will follow generally the same strategy as used by MPD. For safety reasons, as well as due to restricted  
4123 access to the experimental area during the operation of the accelerator, pressurized gas tanks will not be  
4124 placed on the experimental site. For those gases that will be used extensively and therefore require  
4125 large storage tanks, the primary gas supply point will be located outside the SPD building. Vessels for  
4126 other gases, which are used little and therefore do not require large storage tanks, can be placed on the  
4127 production site. Those gases that are toxic and harmful to the environment (like freon) can be recycled.  
4128 A top view of the NICA collider building with designations of the elements of the SPD gas systems is  
4129 shown in Fig. 15.5.

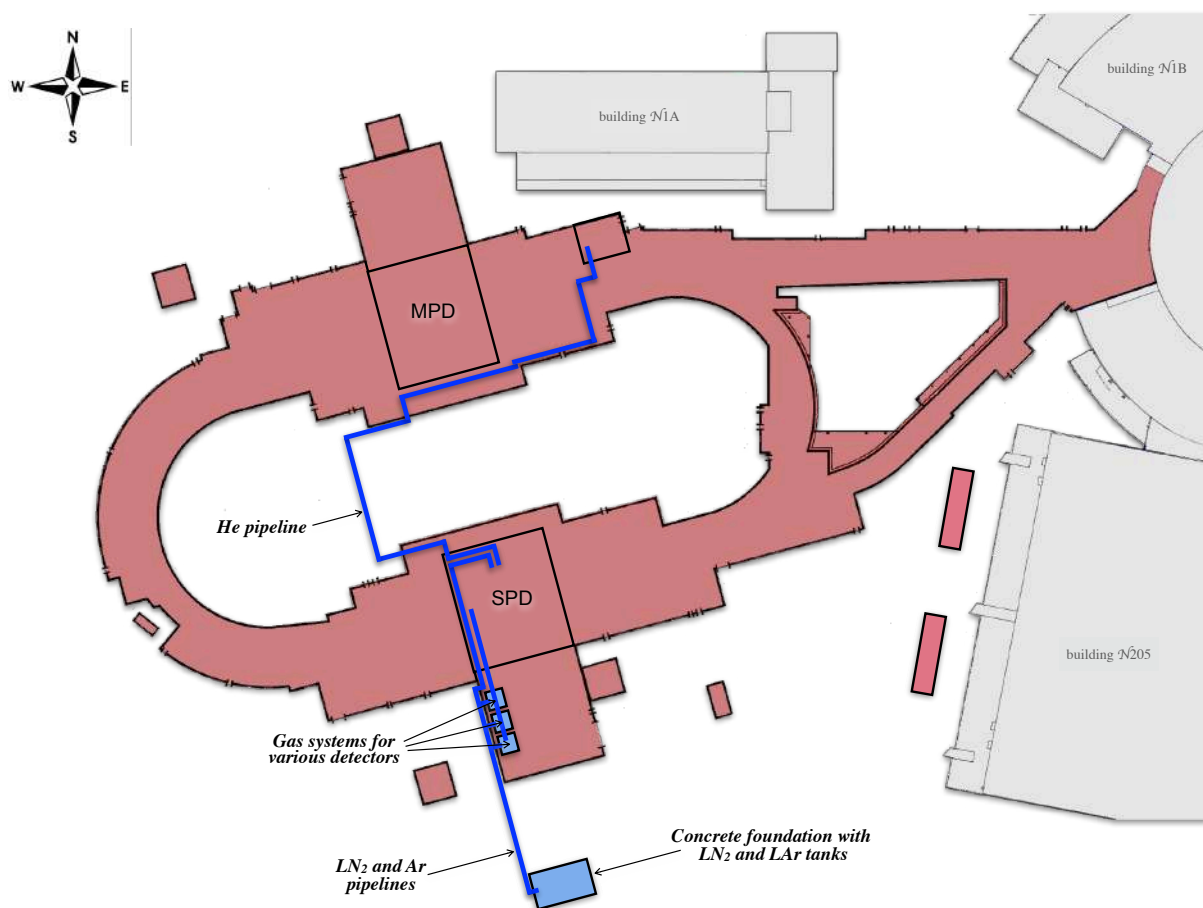


Figure 15.5: Top view of the NICA collider building with indications for elements of the SPD gas systems (shown in blue).

4130 The *cryogenic helium plant* should be close to the detector to provide cryogenic fluids and gas to maintain  
 4131 low temperatures for the magnet operation. A refrigerator will be installed on a platform on top of the  
 4132 detector, as described in Section section 4.1. Helium will be delivered from the central cryogenic station,  
 4133 located on the MPD side of the NICA complex. A warm (non-cryogenic) pipeline with high and low  
 4134 pressure helium flows will connect the station with the refrigerator. The total length of the pipeline is  
 4135 about 220 meters.

4136 A *nitrogen system* is required for operation of the cryogenic helium plant. The system will include two  
 4137 cryogenic storage tanks with liquid nitrogen and cryogenic pipeline connecting those tanks with the  
 4138 helium plant, as described in Section 4.2. The storage tanks will be located on a concrete foundation  
 4139 approximately 50 meters from the SPD building. The connecting pipeline will be raised to a height of  
 4140 6 meters to pass over the road. Discharge of gaseous nitrogen into the atmosphere will be carried out  
 4141 according to the principle of the shortest path.

4142 The gas system for the SPD *gas detectors* is planned to be implemented following a modular design,  
 4143 so it can be adapted to the requirements of each detector, but still be based on a common architecture.  
 4144 There are four detectors in SPD which need to be supplied with gas. Arranged in descending order of  
 4145 gas volume, they are RS, ST, TOF, and MM. As one can see from Table 15.1, the mixtures used by the  
 4146 detectors contain common components.

4147 For instance, *argon* is used in the RS, ST, and MM detectors, due to a very low electron attachment  
 4148 coefficient, that ensures most of the free electrons to reach the multiplication region without interference.

4149 Depending on the detector, the fraction of Ar in the gas mixture varies from 70% to 90% (see Table 15.1).  
4150 In order to avoid using multiple Ar vessels for different detectors, a single tank with argon at cryogenic  
4151 temperature will be employed. It will be installed on a concrete foundation that is also used for the  
4152 nitrogen tanks. The argon will be warmed and fed into the SPD building via a pipeline, using the same  
4153 trestle above the road that is used for the nitrogen pipeline.

4154 A key requirement for the *TOF gas system* ( $C_2H_2F_4:C_4H_{10}:SF_6 = 90:5:5$ ) is the possibility to recirculate  
4155 and reuse the gas exiting from the detector. The gas mixture can, in fact, be collected after being used,  
4156 and re-injected into the supply line after purification. Due to the relatively small volume of MRPC  
4157 chambers that need to be filled with gas, all components of the system can be installed in a specially  
4158 designated area of the production site of the SPD building. After mixing in the proper proportion, the gas  
4159 mixture will be transferred to the detector via a pipeline running over the wall, separating the production  
4160 and experimental sites. Another pipeline will return the used gas mixture back to pass through the  
4161 purification module. Particular attention will be paid to the monitoring of gas leaks, as the mixture used  
4162 by TOF contains toxic and flammable components. Moreover, they are quite expensive. If the leak is  
4163 detected, the control system will block the gas circulation, and an audible alarm will alert people, giving  
4164 them the opportunity to leave the area.

4165 In order to optimize the space available in the SPD building, fenced zones, dedicated to the racks of the  
4166 gas system of each detector, will be allocated on the west side of the building (the far side from the gate),  
4167 as shown in Fig. 15.5.

### 4168 3 Power supply system

4169 The power supply system of SPD is schematically presented in Fig. 15.6. The sequence of power sub-  
4170 stations starting from the principal one to the SPD experimental setup is as follows:

$$PSS1 \rightarrow S15 \rightarrow DS2 \rightarrow TS3 \rightarrow \text{SPD setup},$$

4171 where PSS1 is the Principal Step-down Substation 110/6 kV "Dubna" of the VBLHEP site; S15 is a  
4172 recently rebuilt transmission Substation N15, which also supplies power to building N205 (test zone for  
4173 extracted beams of Nuclotron); DS2 is a Distribution Substation N2; and TS3 is a Transformer Substa-  
4174 tion N3, which is adjacent to the SPD building. The collider building has a 6 kV radial power supply  
4175 network with two distribution points DTS1 (MPD side) and DS2 (SPD side). This, in general, also makes  
4176 it possible to receive the power for SPD from the transmission Substation N13.

4177 A transformer substation TS3 is a termination of the distribution line intended to supply SPD with electric  
4178 power. It contains two three-phase oil-immersed transformers of a sealed version, without oil conserva-  
4179 tors, each with a power of 2.5 MW. The substation also includes all the necessary devices for control  
4180 and protection of itself and the lines. The transformers step down the voltage from the high transmission  
4181 level of 6 kV to the low voltage output of 0.4 kV. This output from each transformer feeds a complete  
4182 busbar trunking with a rated current of 4 kA, through which electricity is supplied to the power panels,  
4183 located along the walls of the SPD hall.

4184 The power available to the SPD setup is determined by the 2-nd category of reliability of the entire  
4185 system. According to the requirements of this category, consumers must be able to switch to an auxiliary  
4186 power source within a few minutes in case of an emergency situation. In practice, this will mean that  
4187 both 2.5 MW transformers will operate at half power, and that all power goes to one of them when the  
4188 other fails. The summary of the power reduction factors:

- 4189 – due to the 2-nd category of reliability on the 6 kV side, the power of two transformers is reduced  
4190 down to  $5 \text{ MW} / 2 = 2.5 \text{ MW}$ ;

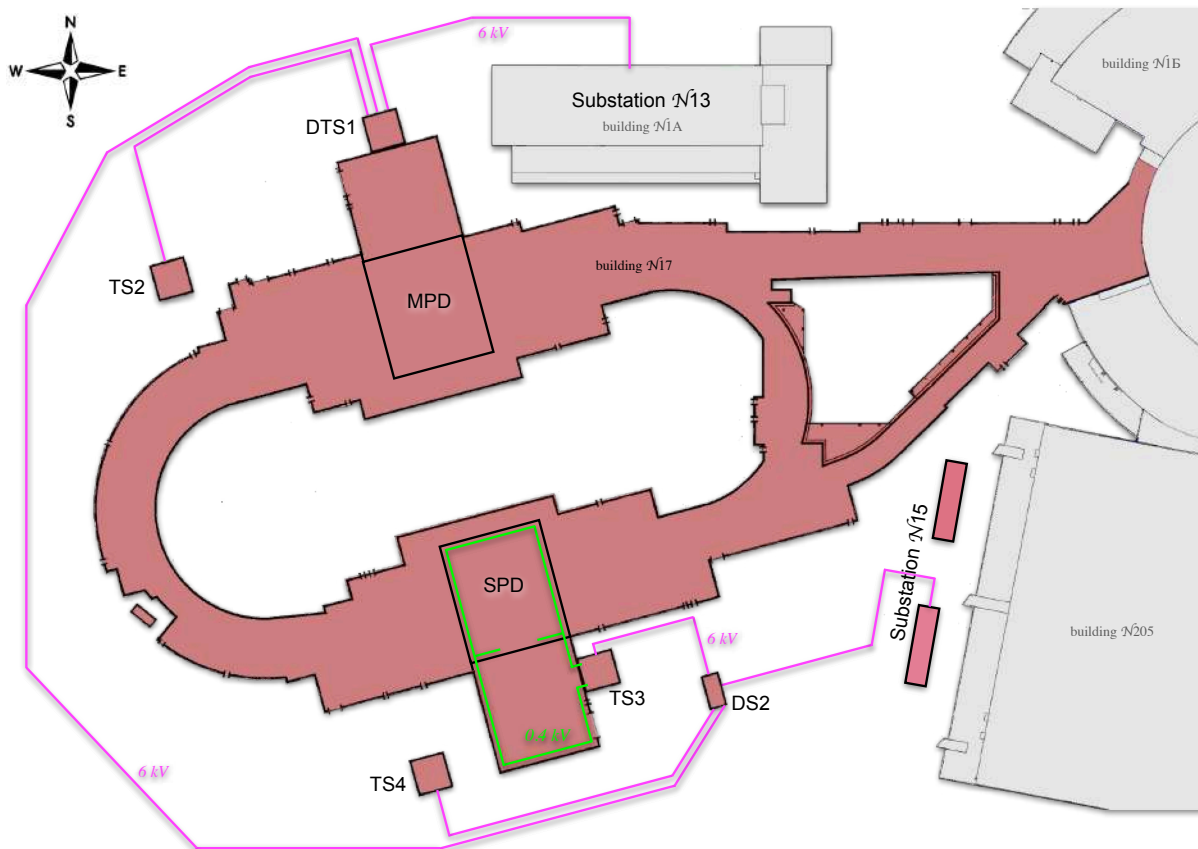


Figure 15.6: Top view of building N17 (the NICA collider) with indications for elements of the SPD power supply system. Power lines with an operating voltage of 6 kV are shown in pink. Power lines with an operating voltage of 0.4 kV are shown in green.

4191 – due to the 2-nd category of reliability on the 0.4 kV side, the power is further reduced down to  
 4192  $2.5 \text{ MW} / 2 = 1.25 \text{ MW}$  (efficiency and own consumption are not taking into account).

4193 Thus, as a result, the SPD can receive the power of about 1.2 MW which can be entirely consumed by the  
 4194 experimental setup. A tentative summary with the estimated consumption by each detector subsystem is  
 4195 give in Table 15.1. The current estimate of the consumption value is approximately 100 kW, which is an  
 4196 order of magnitude lower than the available capacity.

4197 Despite the fact that most of the equipment in the hall belongs to the 2-nd category of power supply  
 4198 reliability, there is also equipment of the 1-st category. Equipment of this category must be able to switch  
 4199 to an auxiliary power source within a second in case of an emergency situation. It includes emergency  
 4200 ventilation systems, parts of fire fighting systems, and emergency lighting. Furthermore, there is a special  
 4201 group of the 1-st category of reliability, which includes technical means of automated control systems,  
 4202 radiation monitoring, and cryogenic system. All this equipment will be provided with uninterruptible  
 4203 power supplies with built-in rechargeable batteries for 1 hour of autonomous operation.

4204 In order to avoid long cables, crates with electronics for the data acquisition systems and power supplies  
 4205 should be placed in the vicinity of the detector. They will be located either on a side platform attached  
 4206 to the detector or on the top platform together with the cryogenic equipment. Both platforms will be  
 4207 electrified and instrumented with an overhead cable carrier to ensure a continuous supply of electricity  
 4208 to the subsystems, even while the entire SPD setup is being moved from the assembly position to the

4209 operating position on the beamline.

Table 15.1: Technical requirements for the SPD detector subsystems (to be completed).

Subsystem	Weight [ton]	Power [kW]	Gas compositions
VD (silicon MAPS)	< 0.1	22	-
VD (silicon DSSD)	< 0.1	2	-
VD (MM)	< 0.1	2	Ar:C <sub>4</sub> H <sub>10</sub> = 90:10
ST	0.2	2-4	Ar:CO <sub>2</sub> = 70:30
ECAL	44 + 2 × 12 = 68	12	-
RS	481 + 2 × 223 = 927	47	Ar:CO <sub>2</sub> = 70:30
TOF	4	4	C <sub>2</sub> H <sub>2</sub> F <sub>4</sub> :C <sub>4</sub> H <sub>10</sub> :SF <sub>6</sub> = 90:5:5
BBC	0.1	0.5	-
Magnet	20		He
Cryogenics	5	23	He+N <sub>2</sub>
Support & transporting system	80.3		
Top platform	40		
Side platform	100		
Total	1245	93 (113)	

## Chapter 16

# Radiation environment

### 1 Radiation background in the detector

It is well known that the intersection points of hadron collider beams are a powerful source of ionizing radiation because of the relatively large cross-section of hadron interactions and the significant multiplicity of secondary particles. Interaction with the material of the experimental setup leads both to attenuation of fluxes of some components and to generation of new particles. Beam halos, as well as induced radiation, also contribute to the radiation environment near the interaction point. However, we believe that their relative contribution is negligibly small. Correct estimation of fluxes and doses is necessary to calculate the loading of different detectors, as well as to take into account the effects of aging of the detector elements and electronics. The total ionizing dose determines the long-term damage effects on electronics and sensors, while the flux of high-energy hadrons determines the rate of stochastic failures, like Single Event Upsets.

The radiation environment in the SPD setup has been simulated using the Geant4-based SPDroot software with a recent description of the detector and the LHEP\_HP physics list to take into account the flux of thermal neutrons. The primary interactions have a gaussian distribution along the beam axis with respect to the nominal center of the setup with  $\sigma_z = 30$  cm. The secondary interactions in the material of the setup, the multiple scattering, the decays of unstable particles, and the influence of the magnetic field modify the fluxes of particles in the SPD setup significantly. Figure 16.1 illustrates the fluxes of the charged particles, energetic and thermal neutrons, and photons at different points of the SPD setup for  $p$ - $p$  collisions at  $\sqrt{s} = 27$  GeV and  $L = 10^{32}$  cm<sup>-2</sup> s<sup>-1</sup>:  $Z=1.2$  m, in front of the EC ST (a),  $Z=1.87$  m, in front of the EC ECal (b),  $R=1$  m, in front of the barrel ECal (c), and  $R=3.5$  cm, just after the beryllium beam pipe (d). Figure 16.2 shows a map of the absorbed dose distribution over the detector after one conditional year ( $10^7$  s) of the data taking at maximum luminosity and energy of  $p$ - $p$  collisions. As it follows from the calculations, even in the inner part of the SPD facility the annual dose does not exceed a few hundred Grays, while, for example, for the inner layer of the silicon detector of CMS at the LHC this value is up to 1 MGy [98]. So, the expected dose rate at the SPD seems to be quite comfortable for the electronics and the detectors.

In the case of the ion-ion collisions at SPD, despite the large multiplicity of tracks in an individual interaction, the dose rate is about two orders of magnitude lower than in the above-mentioned case of  $p$ - $p$  collisions because of the low luminosity. However, such collisions will be accompanied by a much larger yield of energetic neutrons.

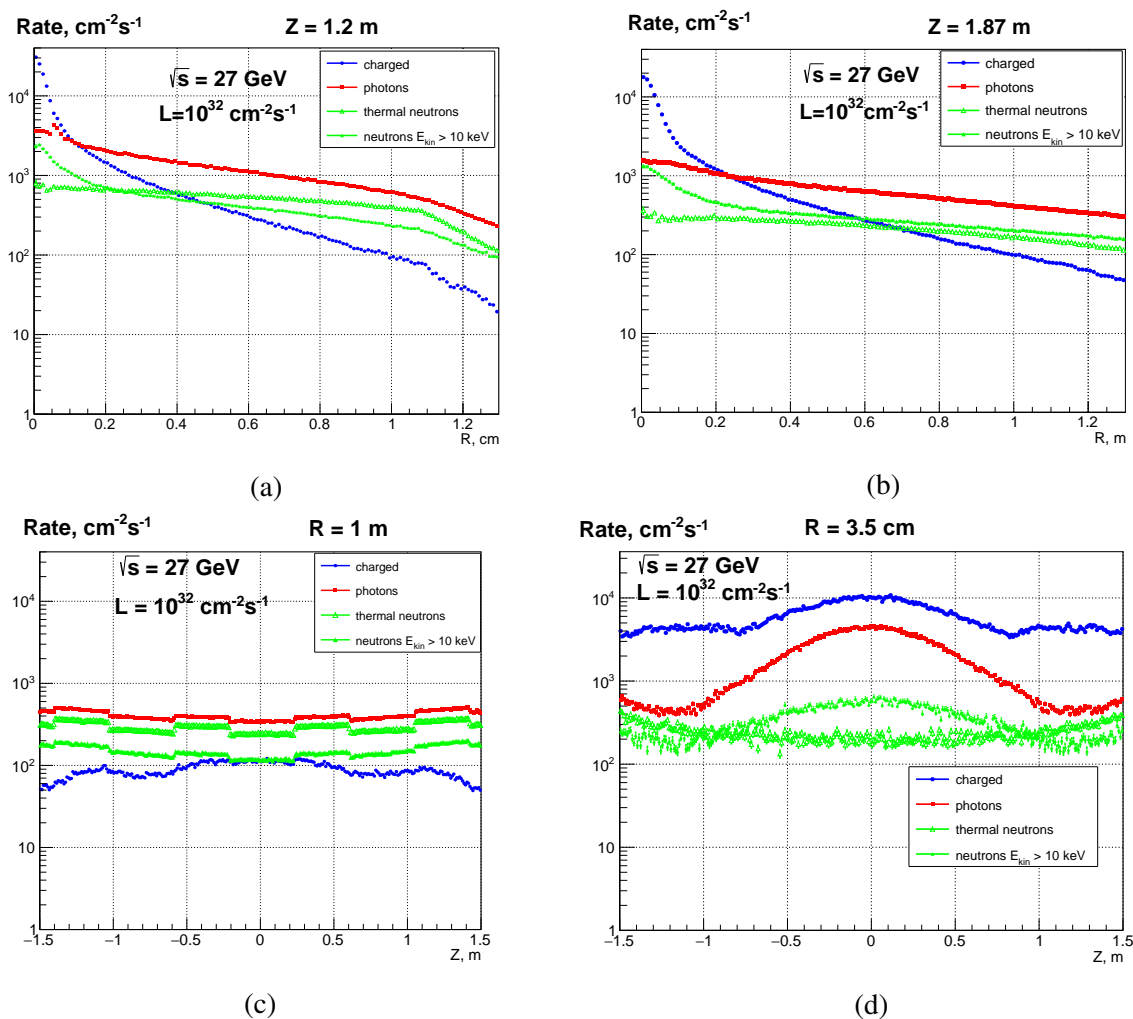


Figure 16.1: Flux of charged particles, energetic and thermal neutrons, and photons in the radial direction at (a)  $Z=1.2$  m, (b)  $Z=1.87$  m, and along the beam axis at (c)  $R=1$  m and (d)  $R=3.5$  cm.

## 4242 2 Radiation background in the SPD experimental hall

4243 The radiation environment in the pit of the SPD experimental hall is an issue of special importance. The  
 4244 radiation background during the initial period of the heavy-ion beam collider operation is important for  
 4245 the assembly and commissioning of the SPD detector. The background during operation with proton and  
 4246 deuteron beams is essential for the placement and maintenance of the equipment.

4247 During NICA operation with heavy-ion beams, the main dose-forming component of radiation fields  
 4248 behind the biological shields of the collider and experimental facilities is neutrons of a wide range of  
 4249 energies [99]. The field of leakage neutrons from shields, repeatedly scattered in the air, ground, and  
 4250 surrounding objects (skyshine neutrons), also determines the radiation situation at large distances from  
 4251 the complex accelerators. The working Electron Cooling System (ECS) is also a source of gamma-  
 4252 quanta.

4253 Three sources of ion losses responsible for the radiation environment in adjoining areas are considered  
 4254 in the collider rings: i) ion losses due to interaction with residual gas in the vacuum chamber uniformly  
 4255 distributed over the ring ( $\sim 1\%$  for  $^{197}\text{Au}_{79}^{+}$  ions of 4.5 GeV/nucleon); ii) beam losses in the scrapers  
 4256 (24 in each ring placed mainly in the arcs of the collider), which serve to intercept ions dropped out  
 4257 of the acceleration or circulation process ( $\sim 82\%$ ); and iii) recombination of ions with electrons in the



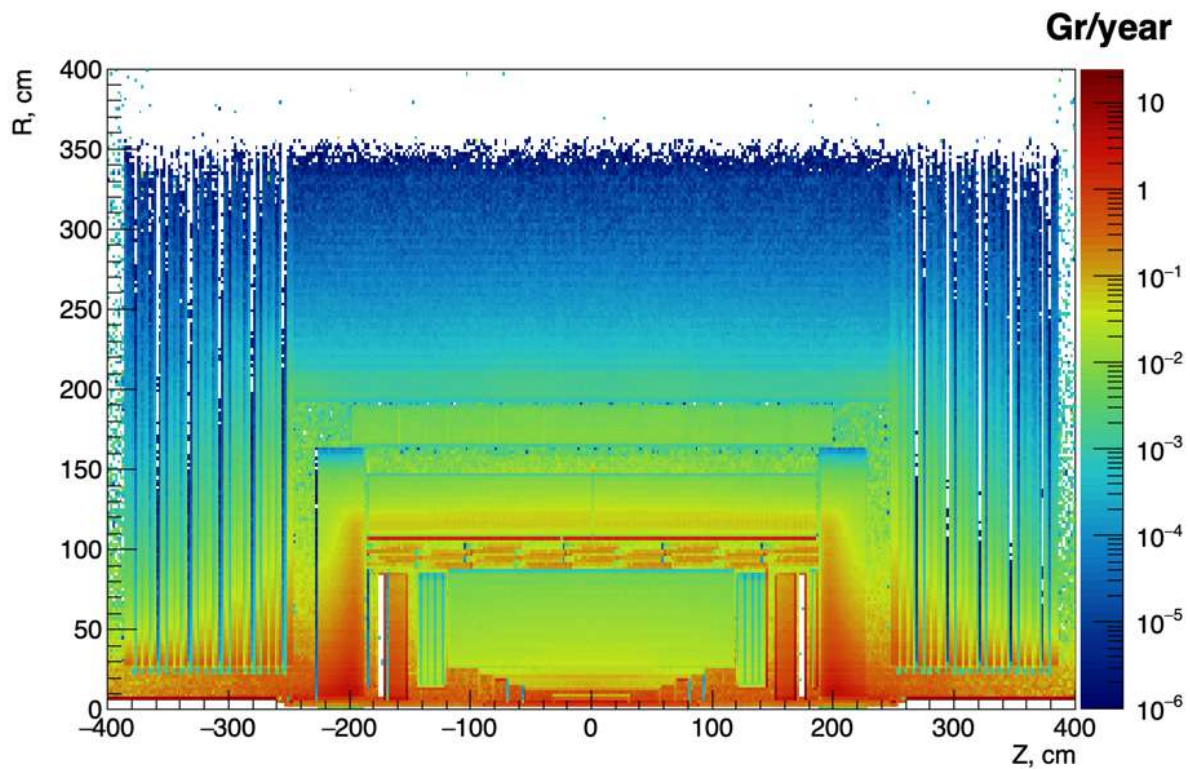


Figure 16.2: Dose in Gy after one year of data taking at  $\sqrt{s} = 27$  GeV and  $L=10^{32} \text{ cm}^{-2} \text{ s}^{-1}$  (averaged over azimuthal angle  $\phi$ ).

4258 ECS located in the vicinity of the MPD setup ( $\sim 17\%$ ). Additional losses occur during injection in the  
 4259 injection section on the accelerator elements, such as the kicker and septum. The MPD experimental  
 setup is not considered a significant secondary radiation source on the NICA complex [100].

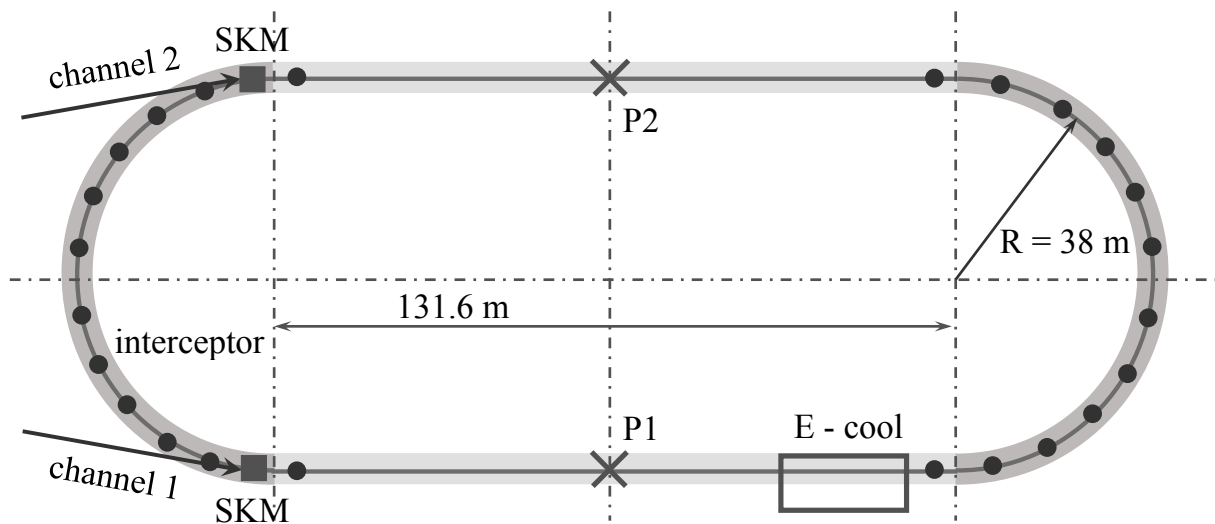


Figure 16.3: Location of the main sources of ion losses in the NICA collider [100].

4260

4261 Radiation zoning of the collider buildings and areas in four different modes of operation: i) collider  
 4262 doesn't work, ECS doesn't work; ii) collider doesn't work, ECS works; iii) collider and ECS are both  
 4263 in operation; iv) collider adjustment; are presented in Fig. 16.4. The collider spaces are divided into

4264 two zones: the restricted access zone, where the level of human exposure may be at the level of  $20 \div 200$   
 4265 mSv per year, and the exclusion zone, where the level of human exposure may exceed 200 mSv per year  
 [101].

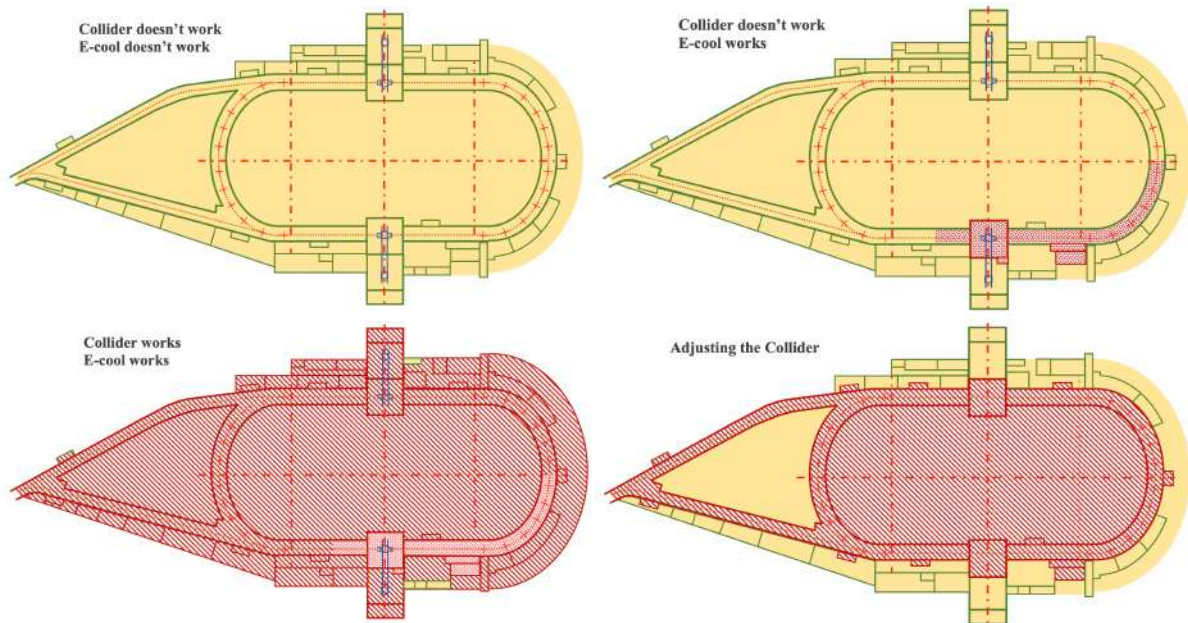


Figure 16.4: Radiation zoning of the collider buildings and areas in different modes of operation [100]. The restricted access zone is shown in yellow, while the exclusion zone is in red.

4266

4267 Despite the protection wall of concrete blocks, separating the main part of the SPD pit from the beam pipe  
 4268 when the collider operates with heavy-ion beams in the absence of collisions at the SPD interaction point,  
 4269 the SPD pit is considered to be the exclusion zone. The expected dose rate just behind the protective wall  
 4270 is expected up to  $0.7 \mu\text{Sv}/h$  [102]. This means that the assembly of the SPD setup can only be carried  
 4271 out when the collider is not running. This limits us to a guaranteed period of four months per year.

4272 During SPD operation in the proton-proton collision mode, the dose rate in the pit will be in the range  
 4273 of  $XX-YY \mu\text{Sv}/h$ , which allows the computer equipment of the DAQ and the online filter to be placed  
 4274 there.

## Chapter 17

# Detector assembling procedure

The detector assembling procedure will be carried out at the experimental site of the SPD pavilion. At this time, the accelerator beam line will be separated from the pavilion space by the concrete blocks and slabs, which will provide a temporary biological protection. Nevertheless, due to the radiation background, the assembly can only take place during the shutdown of the accelerator. This limits the time that can be allocated for the assembly, and applies a clear requirement that parts of the detectors, which are delivered to the pavilion, should be maximally integrated modules.

The first step is to install the Range System. The RS is external to all other detector systems. It is also the largest and heaviest SPD system, weighting above 900 tons. Therefore, it will be mounted first. Due to the large weight and dimensions, it can only be assembled using the overhead crane and only on the experimental site of the SPD pavilion. The RS barrel is divided into eight sectors (octants). The octants are mounted by sequentially laying on the lodgement from the bottom up. During the installation procedure, a system of internal supports and struts will be required.

Once the barrel part of the detector is assembled, four sections of the end-caps are installed. Since the lifting capacity of the crane is limited to 80 tons, each of these sections has to be assembled in two parts. These parts are connected into a single one when transferred to the working position.

The RS barrel is the preferred structure for supporting or suspending other SPD systems, i.e. it can be used to install permanent or temporary mounting structures of other detectors. In addition, the RS as an external system is convenient to use as a reference coordinate system of SPD, tied to the coordinate system of the collider. For other detector systems, only tunnel assembly is available. The RS also serves a magnet yoke.

The installation of such structural components as the lower part of the movable lodgement, the barrel octants of RS with a supporting structure, the RS end-caps, and the upper and side platforms for cryogenics and electronics are shown in Fig. 17.1. Once the upper and side platforms are in place, one can also start installing cryogenic equipment, electronic racks, set cables and gas pipelines, as shown in Fig. 17.2.

The next step is to install the superconducting solenoid. The magnet has a cylindrical shape with terminals for cable and pipeline facilities. Structurally, the magnet is divided into an external cryostat and a "cold mass" suspended inside the cryostat on stretchers. The total weight is approximately 16 tons. The magnet is delivered to the experimental site in an already assembled state. When switched on, the magnet creates a solenoid field with a magnetic induction of 1 T along the axis. This field has a retracting effect on the RS end-caps with a force of about 300 tons per every of two sections of end-cap. Two options for mounting the magnet are considered:

4308 – The magnet is lowered by a crane into a cradle, as shown in Fig. 17.3. The cradle contains lifting  
4309 jacks for adjusting the height and aligning the magnet with the RS barrel. The magnet is then  
4310 transported in the axial direction to the working position. The location of the guiding equipment  
4311 (rails and rollers) is yet to be defined.

4312 – The magnet is lowered by a crane and held in the position to make it coaxial with RS. The guide  
4313 beam with a rail is threaded through the magnet and fixed to the pillars on both sides, as shown in  
4314 Fig. 17.4. It is necessary to check how feasible this procedure is, since the length of the beam is  
4315 11 m. Finally, the magnet is moved on rollers along the rails to its working position.

4316 Once the magnet is in position, it will be bolted to the RS barrel and connected to the cryogenic equip-  
4317 ment located on the top platform. The final configuration of the magnet in the RS barrel is shown in  
4318 Fig. 17.5.

4319 The next step is to install the ECal barrel. It is lowered by a crane into the cradle, as shown in Fig. 17.6.  
4320 The lifting platform of the cradle can be the same as for the magnet (see Fig. 17.3), but the vise mech-  
4321 anism needs to be adjusted to the new size. The weight of the ECal barrel is close to 40 tons. The  
4322 ECal power frame will have to support the detector itself, as well as all other interior parts of the central  
4323 detectors. Two loading and fixation options are under consideration:

4324 – A fully or partially assembled ECal barrel is moved along the rails to the working position as  
4325 shown in Fig. 17.7. Cam roller guides, attached to ECal, will have a mating rail structure that will  
4326 be fixed to the magnet inner shell in the median plane. It may be necessary to thicken the walls  
4327 of the inner shell of the magnet cryostat to reduce deflection. This mounting approach is used, for  
4328 instance, to place the HCAL detector inside the magnet of CMS/LHC.

4329 – In this configuration, a power frame without active elements of ECal is installed first. The frame  
4330 is supported at its ends, which, in turn, will be fixed to the RS barrel. The last step will be to load  
4331 the active elements of ECal. This approach is used to mount the ECal detector inside the magnet  
4332 of MPD/NICA.

4333 *Nota bene.* Due to the limited resources allocated to the first phase of the experiment, the production  
4334 of ECal will most likely be delayed until a later time. However, in order to test the magnet cryostat for  
4335 deflection, it will be necessary to make a mock ECal barrel at full weight. This mock-up can be a hollow  
4336 steel cylinder filled with concrete. It can stay inside the magnet to maintain the load balance until ECal  
4337 itself is installed.

4338 The next step is to install the TOF barrel. The TOF barrel consists of staggered MRPC chambers adjacent  
4339 to the ECal barrel. Unfortunately, the ECal barrel cannot be used as a base for mounting MRPCs, due  
4340 to uncertainties associated with the time of its appearance in the setup. Thus, it is proposed to use a  
4341 self-supporting truss structure for mounting the chambers. This truss will lean on ECal (or its mock-  
4342 up) only at its ends, which will simplify the installation. Individual MRPCs arranged in a row along  
4343 the installation axis are combined into supermodules. The TOF barrel with inner and outer layers of  
4344 MRPC-supermodules installed is shown in Fig. 17.8 (left). The estimated weight of the entire TOF  
4345 barrel, including modules, is about 3 ÷ 4 tons.

4346 Assembling of the TOF barrel is carried out outside the SPD pavilion. The barrel is delivered as a whole  
4347 by a crane to the mounting position in front of RS. The barrel is rolled inside the ECal along the guides  
4348 and fixed at the ends. Installation of the TOF barrel can also be done after installing the ST, VD, Aerogel,  
4349 and BBC detectors inside the barrel.

4350 The next step is to install the ST barrel. The ST barrel is divided into 8 sectors (octants). The position of  
4351 each octant is determined in space using a frame. The central part of the frame is an octagonal prism that  
4352 will house the vertex detector, while the ST octants are located outside this prism and fill the entire space  
4353 up to the TOF barrel. The ST frame partially loaded with the ST octants is shown in Fig. 17.8 (right).  
4354 Due to the low weight of the octants, they can be inserted into the frame manually. The frame will be  
4355 fixed inside the TOF barrel and, in principle, can be a self-supporting structure. The total weight of the  
4356 fully assembled ST barrel is approximately 120 kg.

4357 The next step is to install the VD with the beam pipe. Since the beam pipe is a thin-walled tube of  
4358 variable diameter expanding towards the ends, the installation procedure with passing the pipe through  
4359 the VD is not feasible. Therefore, the detector is divided into halves, which are assembled separately  
4360 and closed around the pipe during the mounting procedure. Thus, the VD and the beam pipe form a  
4361 single module, which will be inserted into the center of the ST frame as a whole. The beam pipe and  
4362 two halves of the VD detector in disassembled state are shown in Fig. 17.9. These two half-cages form a  
4363 load-bearing power element that carries the weight of the VD and the beam pipe. To date, two options of  
4364 the VD are being considered: MicroMegas and silicone detectors. The weight of VD in its MicroMegas  
4365 option is close to 40 kg, while the silicone option of VD is lighter. The cage with VD and beam pipe,  
4366 sliding into the central position inside the ST frame, are shown in Fig. 17.10.

4367 The next step is to install end-caps of ST, Aerogel, BBC, and TOF. All these end-caps have a cylindrical  
4368 shape with a hole in the middle for the beam pipe. The radial dimensions of the end-caps are similar. The  
4369 end-caps are edge-mounted on the TOF frame. They will be inserted one-by-one by moving them along  
4370 the beam pipe, as shown in Fig. 17.11. The last object in this sequence is a clamp that holds the pipe.  
4371 The installation procedure is carried out manually. The assembling procedure can be carried out either  
4372 directly in the experimental hall, or somewhere outside the experimental area. The latter case has an  
4373 advantage in view of the fact that during the operation of the accelerator, access to the experimental area  
4374 will be restricted. In this case, the whole assembly (TOF, ST, Aerogel, BBC, and VD) will be transferred  
4375 by a crane to the cradle, as shown in Fig. 17.12. The lifting platform of the cradle can be the same as for  
4376 the magnet (see Fig. 17.3), but the vise mechanism is to be adjusted to the size of the TOF frame. As the  
4377 last step, the assembly is moved along the rails to its working position inside ECal.

4378 The next step is to install the ECal end-caps. Assuming the same transversal dimension of the ECal  
4379 end-cap as for the ECal barrel, the same configuration of the cradle as for the ECal barrel can be used.  
4380 Therefore, the ECal end-cap will be lowered by a crane and placed into the the same cradle. The ECal  
4381 end-cap is transferred along the rails to the working position and fixed to the RS barrel. The procedure is  
4382 shown in Fig. 17.13. The beam pipe passes through the central hole of the ECal end-cap, and its flange  
4383 comes out. This flange will be used to attach the outer segment of the pipe.

4384 The last step is to mount the outer segments of the beam pipe and to close the two sections of the RS  
4385 end-cap. The outer segments are the heaviest part of the beam pipe. Each of these segments will require  
4386 two additional holding clamps. One clamp holds the beam pipe in the middle of the central hole of the  
4387 ECal end-cap. At the outer end, the segment is held by four rods, which, in turn, are attached to the  
4388 lower and upper parts of the support frame, as shown in Fig. 17.14 (left). Finally, two sections of the RS  
4389 end-cap are closed, as shown in Fig. 17.14 (right), and the SPD detector is ready to be transported to the  
4390 beam position.

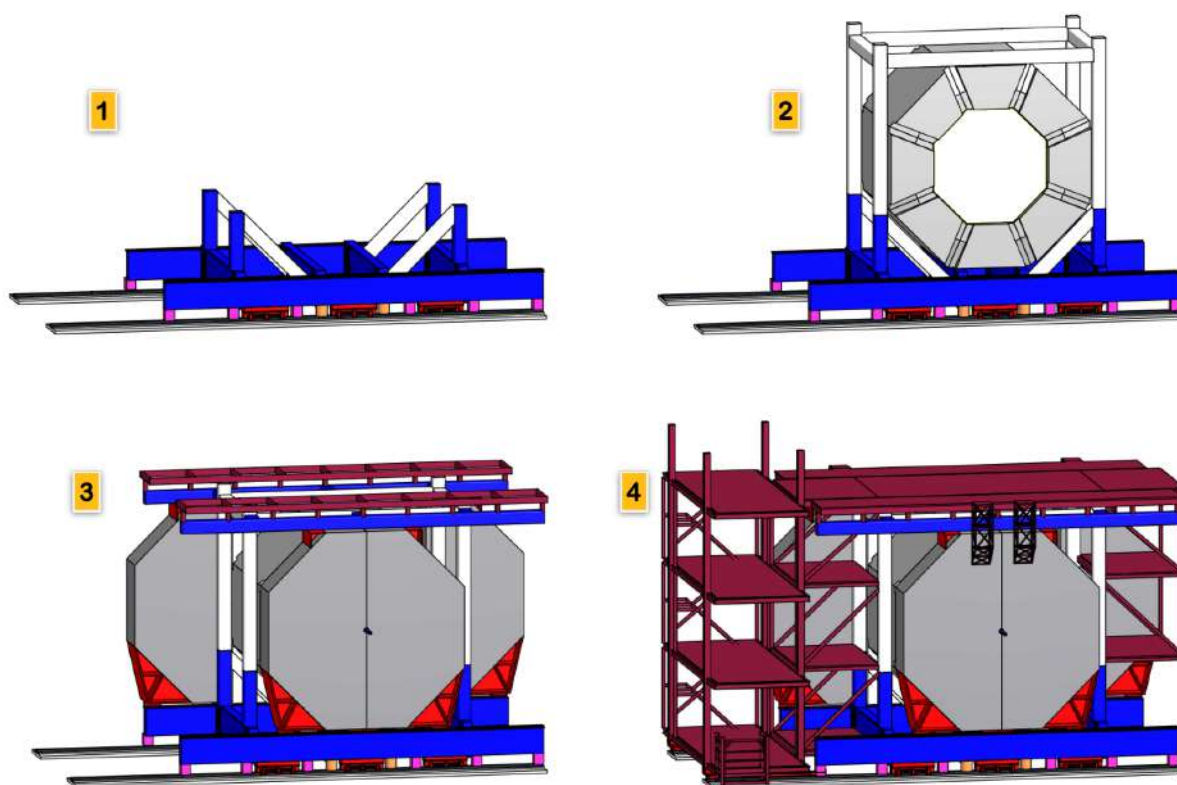


Figure 17.1: (1) Installation of the lower part of the movable lodgement. (2) Installation of the barrel octants of RS with a support structure. (3) Installation of the RS end-caps. (4) Installation of top and side platforms for cryogenics and electronics.

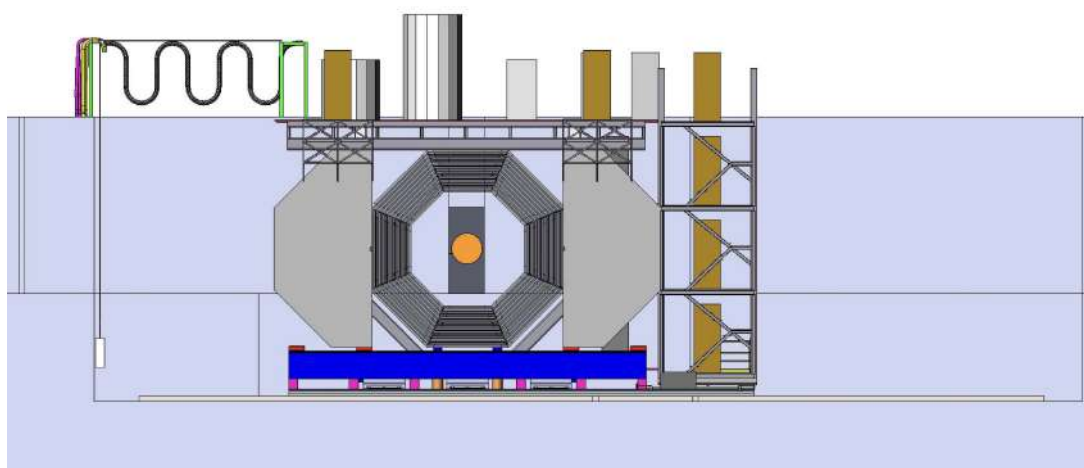


Figure 17.2: Side view of the detector. Once the upper and side platforms are ready, one can start installing cryogenic equipment, electronic racks, set cables and gas pipelines. This step, however, can be postponed to the moment after the magnet is installed (see Figs. 17.3 - 17.5 ).

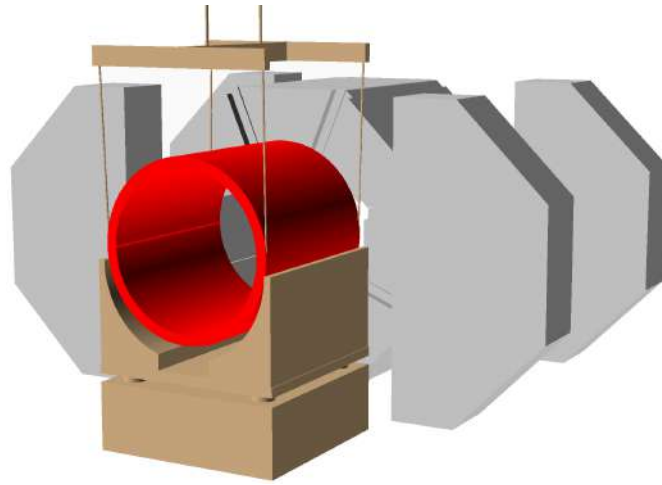


Figure 17.3: (Var-1) The magnet is lowered by a crane into the cradle. The cradle contains lifting jacks for adjusting the height and aligning the magnet with the RS barrel. The magnet is transported in the axial direction to the working position. The magnet weights 16 tons.

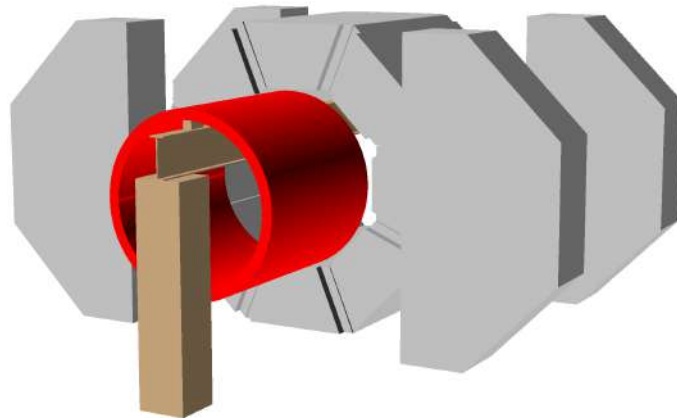


Figure 17.4: (Var-2) The guide beam with a rail is threaded through the magnet and fixed to the pillars on both sides.

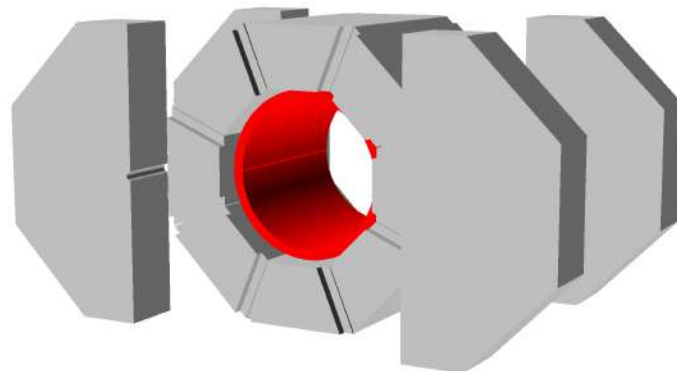


Figure 17.5: Final configuration with the magnet installed and bolted to RS.

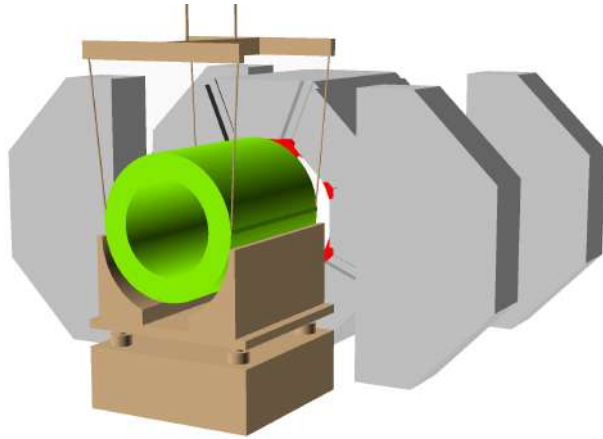


Figure 17.6: The ECal barrel is lowered by a crane into the cradle. The lifting platform of the cradle can be the same as for the magnet (see Fig. 17.3), but the vise mechanism needs to be adjusted to the new size. The weight of the ECal barrel is close to 40 tons.

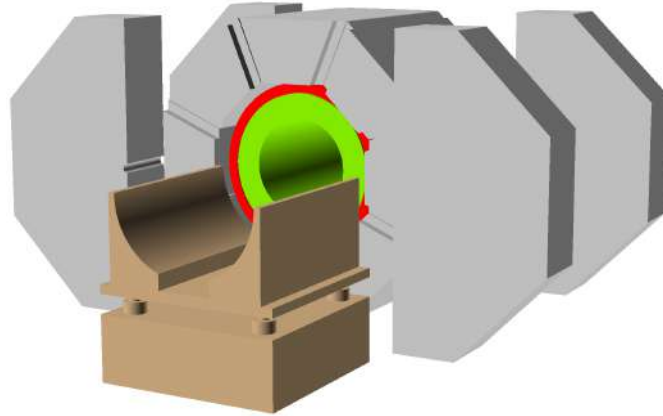


Figure 17.7: The ECal barrel is moved along the rails to the working position. Two fixation options are under consideration: (1) hanging ECal on the magnet, (2) ECal is supported at its ends (fixed to RS).

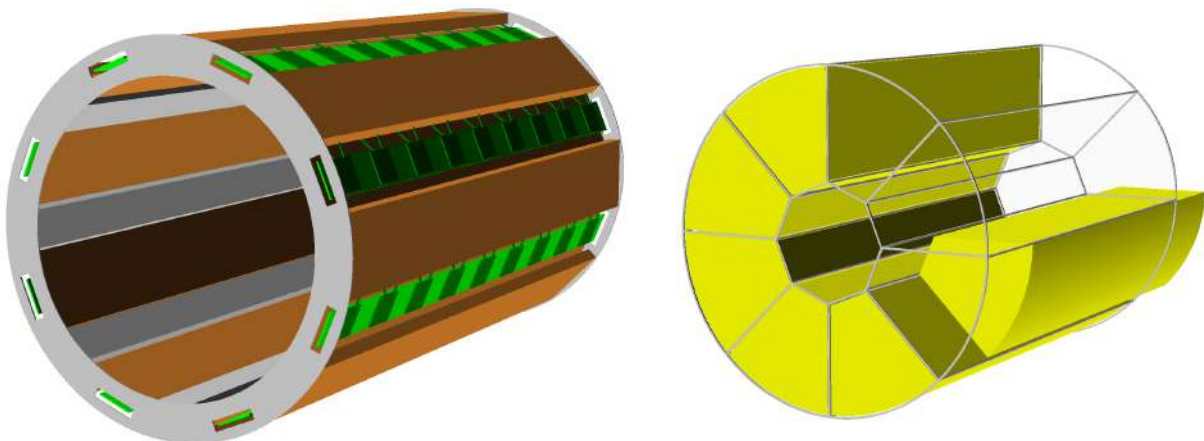


Figure 17.8: *Left*: The TOF barrel with inner and outer layers of MRPC-supermodules installed. The expected weight is close to 4 tons. *Right*: The ST frame partially loaded with the straw modules (octants). The weight of the ST barrel is about 120 kg. It will be inserted and fixed inside the TOF barrel.



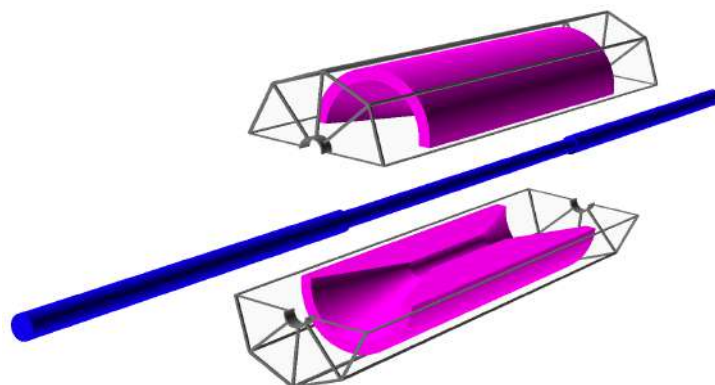


Figure 17.9: The beampipe and two halves of the VD detector, which are fixed on two half-cages. These two half-cages form a load-bearing power element that carries the weight of the VD and the beampipe. The weight of VD in its MM option is close to 40 kg. The silicone option of VD is much lighter.

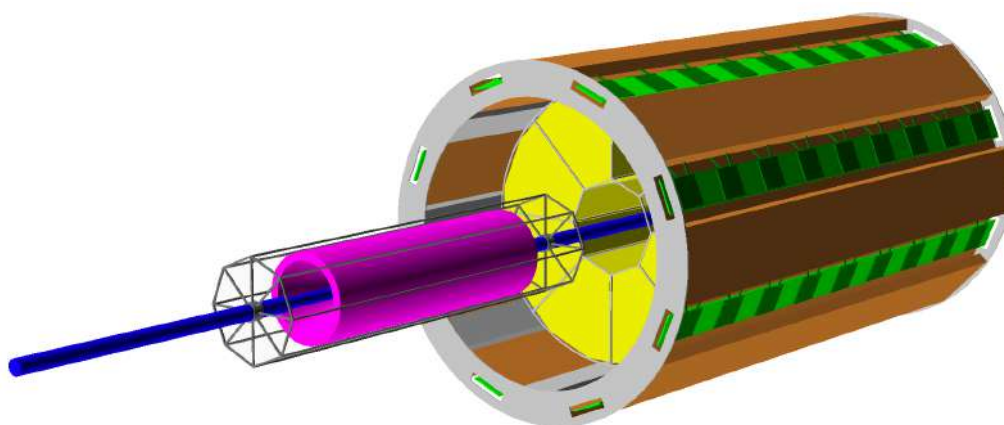


Figure 17.10: The cage with VD and beampipe slides into its central position inside the ST frame.

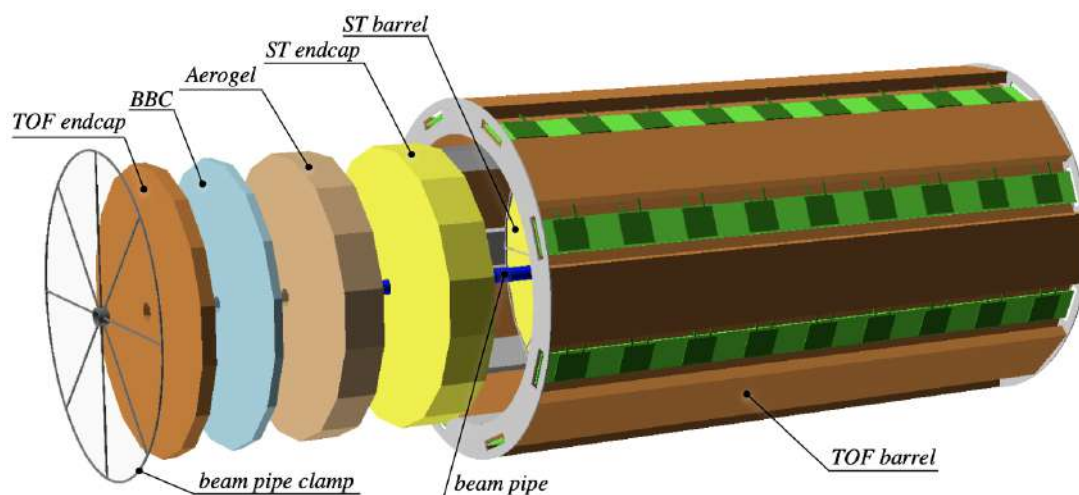


Figure 17.11: The End-caps of ST, Aerogel, BBC, and TOF are mounted one-by-one by moving them along the beampipe. The last object in this sequence is a clamp that holds the pipe. All end-caps and the clamp are braced to the TOF barrel frame.

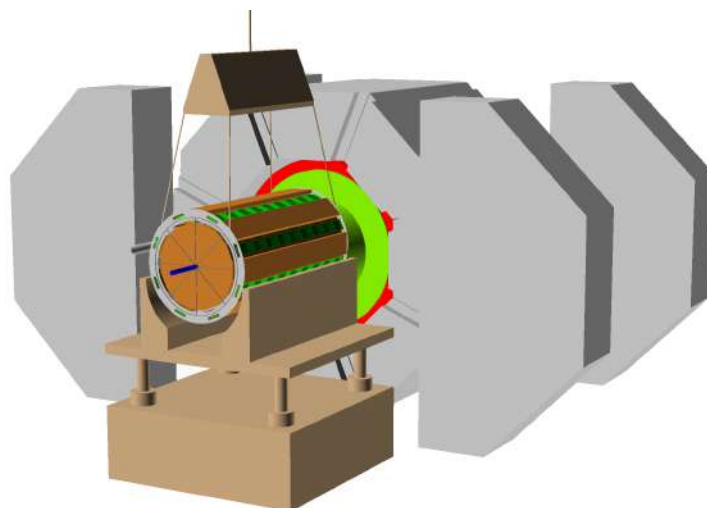


Figure 17.12: The TOF barrel with other inner detectors (ST, Aerogel, BBC, and VD) is lowered by a crane into the cradle. The lifting platform of the cradle can be the same as for the magnet (see Fig. 17.3) but the vise mechanism is to be adjusted to the new size.

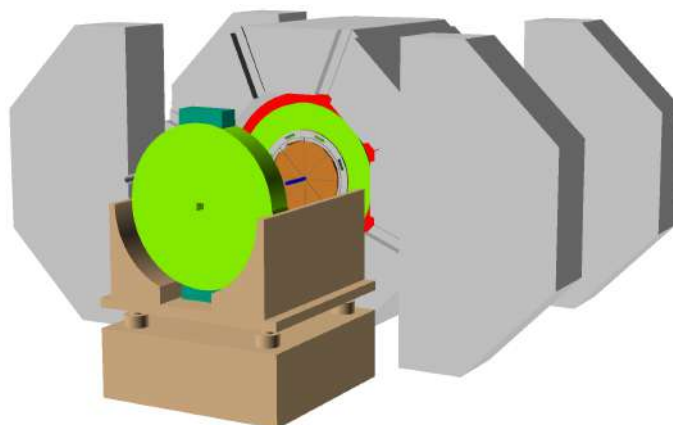


Figure 17.13: The ECal end-cap is lowered by a crane into the the same cradle. Assuming the same transversal dimation of the ECal end-cap as for the ECal barrel, the same configuration of the cradle can be used as for the ECal barrel.

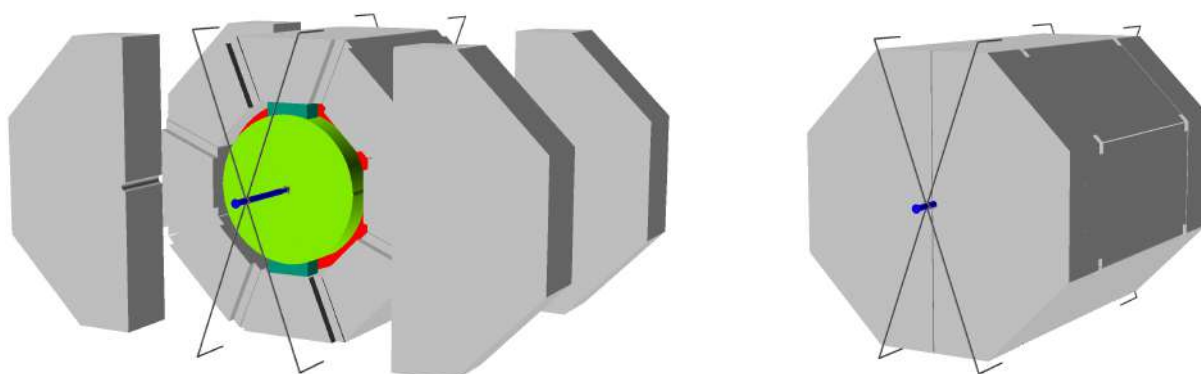


Figure 17.14: *Left:* The edge section is bolted to the beampipe at one end. At the outer end, the section is held by four rods, which, in turn, are attached to the lower and upper parts of the support frame. *Right:* Two sections of the RS end-cap are closed. The setup is ready to be transported to the beam position.

## Chapter 18

# Detector control system

The SPD detector control system (DCS) is designed to control the basic operating modes of the detector parts and the detector as a whole, and to continuously monitor slowly changing parameters of the detector, engineering means, which provide the detector operation, and the environment. The DCS is synchronized with the basic operating modes of the NICA accelerator complex by means of a synchronization subsystem shared between the DCS and the SPD DAQ. The DCS provides parameterization of the managed object (i.e. the SPD detector), implements algorithms for normalization, parameters measurement and control, based on these parameters, and generates the necessary sets of abstractions and options for presenting them to the operator in an intuitive manner. Critical values of the parameters going beyond the predefined limits in predetermined situations cause emergency events and initiate procedures for handling such events, including the procedure for an automatic detector shutdown in order to prevent its damage. Parameter values, archived in a database for long-term monitoring of the detector operation, identify possible failures in the operation of the equipment and emergency situations. The configurations of the detector parameters saved in the database make it possible to start the detector promptly with various preset parameters and in various operating modes, in accordance with the requirements of a particular physics experiment.

The DCS allows autonomous operation of each detector subsystem at the stage of the initial start-up, as well as its periodic maintenance, calibration sessions, and planned upgrades. The number of parameters in the system is expected to be significant, therefore, it is assumed that the system should be extendable and flexibly configurable. Architectural and software solutions, based on the event-driven model [103] and client-server and producer-consumer [104] interaction models, should be preferred for communications, when building the general DCS and the control systems of each part of the detector. Centralized systems operating in the master-slave polling mode should be avoided.

### 1 DCS concept

Most of the high-energy physics detectors include parts consisting of similar systems, built from devices, sensors, and actuators with similar or identical functionality. This determines parameterization of the entire detector as a managed object. Such systems include:

1. high voltage (HV) power supply system for powering gas detectors and light (photon) sensors (PMT and SiPM);
2. low voltage (LV) power supplies for powering magnets, digital and analog electronics;
3. cryogenic systems;

- 4423 4. gas supply and mixing systems;
- 4424 5. vacuum systems;
- 4425 6. front-end electronics LV powering control and temperature monitoring;
- 4426 7. different cooling and temperature control systems;
- 4427 8. DAQ system;
- 4428 9. accelerator interface and synchronization;
- 4429 10. general external electricity and water cooling stations, etc.

4430 The SPD detector is no exception and includes almost all of these systems spread among different parts  
 4431 of the detector, as shown in the layout diagram, Fig. 18.1. Each part of the detector refers to one or more  
 4432 subsystems. The architecture of the systems will be refined, as the individual parts of the detector are  
 4433 developed.

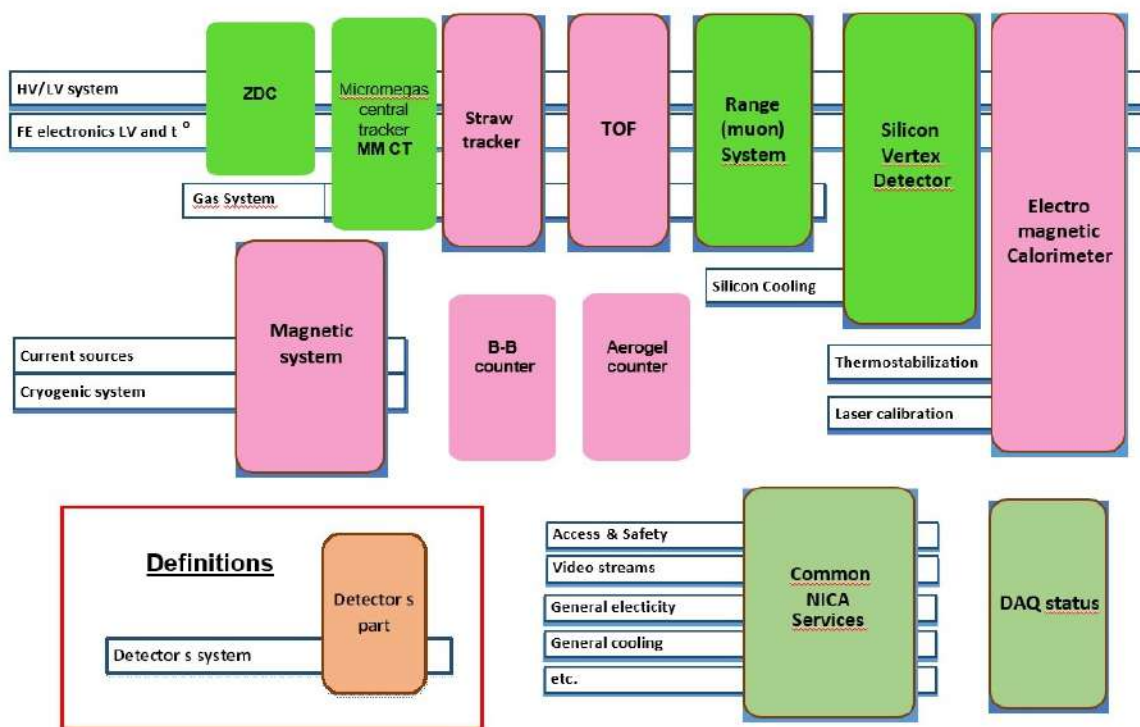


Figure 18.1: SPD detector control system layout.

4434 All the systems can be similarly parameterized and shown to the operator in an intuitive presentation  
 4435 in order to simplify the operator’s decision-making algorithm. However, the physical implementation of  
 4436 these elements at the hardware level may vary significantly in different parts of the SPD for the following  
 4437 reasons:

- 4438 – the parts inherit the experience of their developers gained in previous experiments;
- 4439 – hardware and software components are selected based on their cost and availability;

4440 – parts of the detector are manufactured at different times.

4441 Nevertheless, in order to optimize financial and human resources costs for the creation of the entire  
 4442 detector and the DCS, in particular, it is necessary to recommend to the developers of the detector parts  
 4443 to strive for standardization of the used hardware and embedded software. This will significantly reduce  
 4444 the efforts put into developing, deploying, and operating the detector, and will result in significant cost  
 4445 savings. To achieve these goals, at the stage of prototyping the detector systems it is advisable to work  
 4446 out not only the detector itself, the front-end electronics and the DAQ, but also the slow control systems.  
 4447 This work can be carried out in the beam test zone (BTZ), for which the BTZ slow control system must  
 4448 be made as similar to the final DCS version as possible.

## 4449 2 DCS architecture

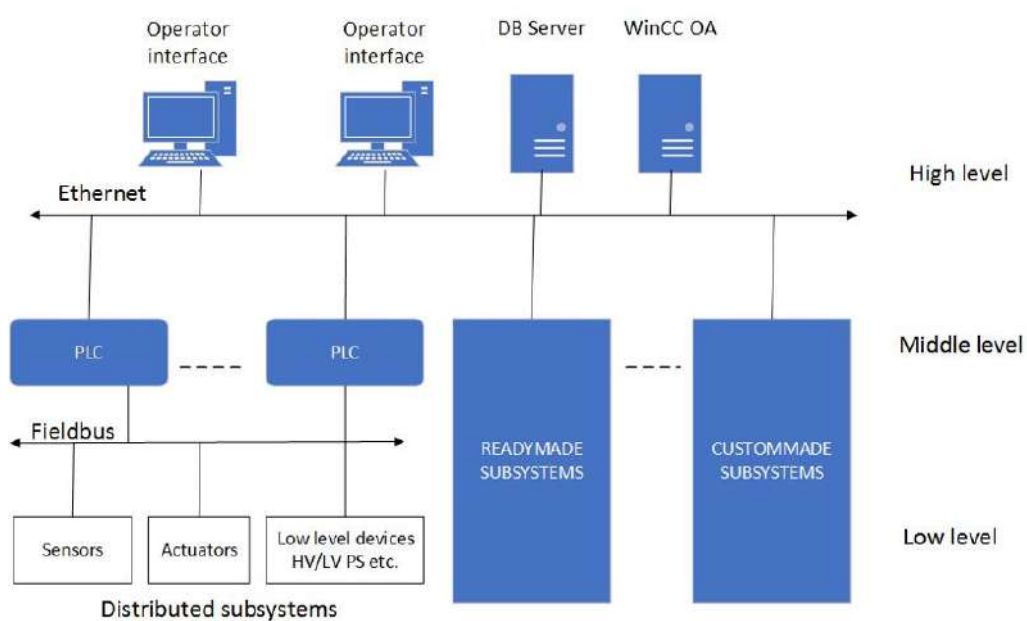


Figure 18.2: SPD detector control system architecture.

4450 The detector control system is divided into three logical levels (Fig. 18.2). The lower level includes  
 4451 measurement channels built into the front-end electronics (FEE) and data acquisition system (DAQ) of  
 4452 the detector parts, various stand-alone sensors, I/O devices, and low and high voltage power supplies. The  
 4453 middle level is represented by programmable logic controllers and integrated ready-made and custom-  
 4454 made subsystems (vacuum posts, gas consoles, multichannel ready-made power subsystems, etc.). The  
 4455 interfaces to the FEE and DAQ that provide data for the detector control system are also on this level.  
 4456 The upper level is designed to provide a human-machine interface for operators, implement a database of  
 4457 detector parameters and configurations, communicate with the external world (accelerator, engineering  
 4458 support systems, access system, etc.), and implement macro-control algorithms, common for the entire  
 4459 detector. All these levels are connected in a hierarchical network using fieldbuses between the first and  
 4460 the second level, for example, a CAN-bus with a CANopen protocol. An Ethernet LAN is used between  
 4461 the middle and the upper levels. At the top level, special software, such as SCADA (Supervisory Control  
 4462 And Data Acquisition), is used, which provides control, collection, and storage of data in real time. It  
 4463 is proposed to use the WinCC OA system, common at CERN, as a SCADA system. We understand that  
 4464 for smooth and reliable communication with the control system of the Nuclotron, a gateway to the Tango  
 4465 Controls [105, 106] system should be developed and deployed.

### 4466 3 SCADA for the DCS

4467 WinCC OA (ex PVSS-II) [107, 108] is a commercial SCADA system. It is a software component con-  
4468 structor that allows one to use preinstalled prototypes and templates, as well as software modules and  
4469 system components, developed in C. This system is actively used in many experiments at CERN and has  
4470 support and safety certificates in the Russian Federation. The following properties make WinCC OA an  
4471 attractive solution to be used in the DCS of the Spin Physics Detector:

- 4472 – object-oriented approach, built into the system, ensures an efficient development process and the  
4473 ability to flexibly expand the system;
- 4474 – capability to create distributed systems - up to 2048 WinCC OA servers;
- 4475 – scalability from a simple single-user system to a distributed redundant network system with > 10  
4476 million tags (physical and synthetic parameters);
- 4477 – platform-independent system, available for Windows and Linux;
- 4478 – event-driven system;
- 4479 – hot standby and 2×2 redundancy (DRSystem), the required level of availability and reliability;
- 4480 – wide range of drivers and options for communication OPC, OPC UA, S7, Modbus, IEC 60870-5-  
4481 101/104, DNP3, XML, JSON, SOAP, etc.;
- 4482 – support by major manufacturers of electronic devices for building automation systems in high  
4483 energy physics.

4484 Each functional unit of the system that is software implemented as a separate process is called manager.  
4485 A set of managers forms a system. Data exchange and communications between managers are done  
4486 via TCP. The data is exchanged by means of passing events. The system allows parallelizing processes  
4487 (managers) by running them on different computers with different OS. The system is scalable and bal-  
4488 ances the load on the control computers. The required managers start only if necessary, and multiple  
4489 instances may run simultaneously. Managers can be distributed across multiple computers/servers. The  
4490 WinCC OA block diagram is shown in Figure 18.3.

4491 The main process is the Event Manager. It contains and manages the process image (current values of all  
4492 process variables), receives and qualifies data (central message manager), distributes data across other  
4493 managers, acts as a data server for others, manages users authorization, as well as generation and status  
4494 of the alarm messages.

4495 The Database Manager receives data from the Event Manager and handles it according to its own al-  
4496 gorithm. The historical database can use either a proprietary database (HDB) or an Oracle DBMS (the  
4497 Oracle Real Application Clusters configuration is also supported). Parallel archiving in Oracle and HDB  
4498 databases is possible. It is also possible to record user-defined data and log system events and messages  
4499 in an external relational database (MS SQL, MySQL, Oracle, etc).

4500 The WinCC OA Report Manager supports different ways of generating reports:

- 4501 – in the Microsoft Excel format;
- 4502 – in the *xml* format with the ability to display in any external tool for working with reports (Eclipse  
4503 BIRT, Crystal Reports, SYMATIC Information Server etc.). SOAP (Simple Object Access Proto-  
4504 col) protocol is also supported.

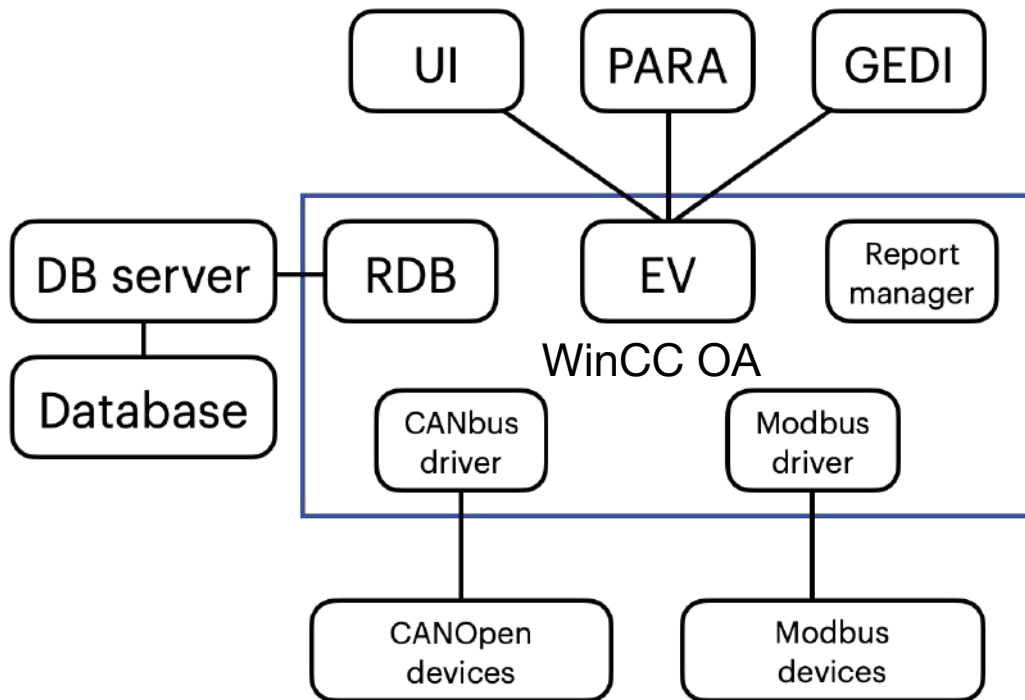


Figure 18.3: SCADA structural scheme of the WinCC OA software.

4505 Project development for the WinCC OA system is based on an object-oriented approach. In the WinCC  
 4506 OA data model, objects are represented as data points (called tags) that characterize the image of a  
 4507 specific physical device or process. For each data point element, properties and actions, such as signal  
 4508 processing (smoothing, setting limits, etc.), communication with external systems, archiving, generation  
 4509 of alarm messages (alarms), etc. can be defined accordingly. Typing and inheritance are supported,  
 4510 therefore arbitrary hierarchical data structures can be created. Similarly, the principles of inheritance and  
 4511 reusability are implemented for graphical objects. The WinCC OA IDE includes the PARA configuration  
 4512 editor and the GEDI graphical editor of the User Interface Manager (UI) (includes a data model editor,  
 4513 mass configuration tools, administration tools, an interface to version control systems, a debugger, etc.).

4514 Changes to data structures and graphics are applied without restarting the project. Writing custom scripts  
 4515 can be done using CONTROL++ (a programming language, the syntax of which is similar to C/C++).  
 4516 Such scripts can be both event handlers, associated with the elements of the graphical interface, and data  
 4517 processing procedures.

4518 The system includes a standard graphical objects library; it can be extended by developing user objects or  
 4519 using the Qt Toolkit widgets. It is also possible to use the JavaScript libraries available on the market, or  
 4520 the included JavaScript scripts. Thanks to the open API (C++ / C# API), it is possible to create managers,  
 4521 drivers, widgets, and CONTROL++ extensions. A new set of tools is available for the concept of High  
 4522 Speed Programming implementation, which supports documentation build-up from the source code, unit  
 4523 testing, and autocompletion of program structures.

4524 It is also planned to provide data exchange between the WinCC OA and Tango Controls, which is used as  
 4525 the upper level of the Nuclotron control system. This can be implemented using standard OPC technolo-  
 4526 gies with a client-server architecture, or it can be implemented using SQL tools, as a common database  
 4527 for both SCADA systems used for the accelerator and the detector. The final choice of a suitable solution  
 4528 will be made at the stage of system implementation.

#### 4529 **4 Cost estimate**

4530 The cost of the DCS development and implementation includes the cost of the off-the-shelf components,  
4531 customized elements and the development of the application software including configuration of the se-  
4532 lected SCADA. It seems to be optimal to carry out all the development of hardware and software during  
4533 the phase one, while the additional purchase of the off-the-shelf components and additional production  
4534 of custom components is reasonable to do during the phase two. In this regard, the cost of DCS imple-  
4535 menting during the stage I is 1 M\$, with a total cost estimate of 1.8 M\$ for the staggas I+II.



## Chapter 19

# Data Acquisition System

### 1 Introduction

The data acquisition system (DAQ) of SPD should provide a readout and a transfer of data from all detector subsystems. These include:

- vertex detector (VD): a MAPS-based (or double-strip based) silicon tracking detector for precise determination of the primary interaction point and measurement of the secondary vertices from the decays of short-lived particles;
- micromegas-based central tracker (MCT): a tracking detector designed to improve the momentum resolution at the first stage of the experiment;
- straw tracker (Straw): the main tracking detector for measurement of the primary and secondary particle momenta based on curvature of tracks in a magnetic field, and also for the ionization loss measurement;
- particle identification detectors: i) time-of-flight resistive plate chambers (RPC), and ii) aerogel Cherenkov counters (Aerogel);
- electromagnetic calorimeter (ECal) for measurement of the energy of gammas and electrons (positrons);
- range system (RS) for detection and identification of muons;
- beam-beam counters (BBC) for local polarimetry and monitoring of the beam collisions;
- zero degree calorimeter (ZDC) for local polarimetry using forward neutrons and for luminosity measurement.

At the maximum center mass energy  $\sqrt{s} = 27$  GeV and maximum luminosity  $10^{32}$  cm<sup>2</sup>s<sup>-1</sup> the event rate was estimated as  $3 \times 10^6$  s<sup>-1</sup>. This high rate has brought us to the decision to build a triggerless DAQ. Such DAQ systems will be created in many new experiments under preparation, in particular, in GSI (PANDA, CBM, NUSTAR), PSI (Mu3e), in future HL-LHC experiments, also foreseen for ILC, CLIC etc.

With a free-running DAQ, there is no hardware trigger system, therefore the readout process is not controlled by a trigger anymore. All data that exceed the thresholds in the front-end electronics are read out together with their timing marks. Then in DAQ the data are grouped on the basis of timing and

Table 19.1: Summary of detector outputs to DAQ at the first stage. Information type: T means time, A – amplitude (or charge).

Sub-detector	Information type	Number of channels	Channels per FE card	Number of outputs
Micromegas central tracker*	T + A	25600	128	200
Straw tracker	T + A	34096	128	267
BBC (inner+outer)	T + (T + A)	256 + 500	32	8 + 12
Range system	T	130200	192	679
ZDC	T + A	1050	64	17
Total (max)		191702		1183

\* – maximal estimation

4564 detector affiliation, and finally are delivered to the input buffer of the online filter in the form suitable for  
4565 analysis.

4566 The front-end electronics of the detectors should meet the requirements of a free-running DAQ:

- 4567 – self-triggered operation;
- 4568 – digitizing on-board;
- 4569 – timestamp included in the output format.

4570 A reasonable estimation of the total data flux in the SPD DAQ was obtained, partly using the simulation,  
4571 and partly – the results of the beam tests of the detectors of other experiments (MPD, PANDA, ALICE),  
4572 or the parameters of the appropriate front-end electronics which already exist or are under development.

4573 The data flux was estimated at the maximum energy 27 GeV, maximum luminosity  $10^{32} \text{ cm}^2 \text{ s}^{-1}$ , and  
4574 at the correspondent event rate of  $3 \times 10^6 \text{ s}^{-1}$ . According to CDR, multiplicity value was taken equal  
4575 to 8 for charged particles and 6 for neutrals. With some approximations, the total flux was found to  
4576 be 20 GByte/s. This number includes transfer of the measured quantities themselves (time, amplitude,  
4577 coordinate), relevant headers, also takes into account clustering of hits and partly noise counts in some  
4578 detectors. The largest contributions to the total flux are produced by VD, Straw and RS detectors, while  
4579 the contributions of BBC and ZDC are almost negligible.

4580 Note, that at the first stage of the experiment, with not all of the detectors implemented and at a reduced  
4581 energy and luminosity, the data flux could be less by up to two orders of magnitude.

4582 A total number of channels to be read out at the first stage is about 160 thousand. For the full scale  
4583 experiment this number will not exceed 700 thousand. Some numbers for both stages are summarized in  
4584 Tables 19.1 and 19.2.

## 4585 2 DAQ structure

4586 Data in the DAQ system is grouped by time into parts called slices. A slice length is  $10 \div 100 \mu\text{s}$ . A  
4587 sequence of slices forms a frame. The frame length is  $0.1 \div 10 \text{ s}$ . Each slice is stamped with two numbers:  
4588 a frame number (the order of the frames inside the run) and a slice number (the order of the slice inside  
4589 the frame). The frame and slice numbers start from 0.

Table 19.2: Summary of detector outputs to DAQ for the full scale experiment. Information type: T means time, A – amplitude (or charge).

Sub-detector	Information type	Number of channels	Channels per FE card	Number of outputs
Vertex detector 3 DSSD	A	107520	640	168
Vertex detector 4 MAPS	A			
Straw tracker	T + A	34096	128	267
Calorimeter	T + A	26112	64	408
PID-ToF	T	8832	16	552
PID-Aerogel	T + A	256	16	16
BBC (inner+outer)	T + (T + A)	256 + 500	32	8 + 12
Range system	T	130200	192	679
ZDC	T + A	1050	64	17
Total (max)		308822		2127

4590 A clock called the global clock is used for synchronization in the DAQ system. A global clock frequency  
4591 is 125 MHz (a period of 8 ns). The required jitter for the global clock is  $\leq 50$  ps.

4592 The data of each hit must have a timestamp. Time in the SPD detector is measured from the beginning  
4593 of the frame and makes sense only inside that frame. No correlation is assumed between the time in two  
4594 frames. Thus, one frame is the maximum possible time interval in SPD between time-correlated events.

4595 To control the operation of the DAQ system, the following commands are used:

4596 – commands synchronous with the global clock signal;

4597 – asynchronous commands.

4598 The so-called Time Synchronization System (TSS) is responsible for the distribution of the global clock  
4599 signal and synchronous commands throughout the whole setup.

4600 Logically, the DAQ system can be divided into three subsystems: a Readout Chain, a Slice Building  
4601 System, and a Time Synchronization System.

4602 Now the interaction of the DAQ system with the front-end electronics is well developed for the already  
4603 existing electronics of the Range System. The current requirements for the front-end electronics are  
4604 developed assuming an easy implementation to supposed readout systems of other detectors.

4605 All information about the DAQ settings (slice and frame length, enabled subdetectors, etc.), configuration  
4606 of the front-end electronics (calibration, the mapping of electronics channels, etc.) and experimental  
4607 conditions (beam energy, polarization, etc.) will be stored in a database.

### 4608 3 Readout chain

4609 The general view of the readout chain is shown in Fig. 19.1. The readout chain consists of the front-  
4610 end electronic FEE cards (the example of the RS FEE cards is used at the presented scheme), a data  
4611 concentrator of the 1st level (L1 concentrator) and a data concentrator of the 2nd level (L2 concentrator).

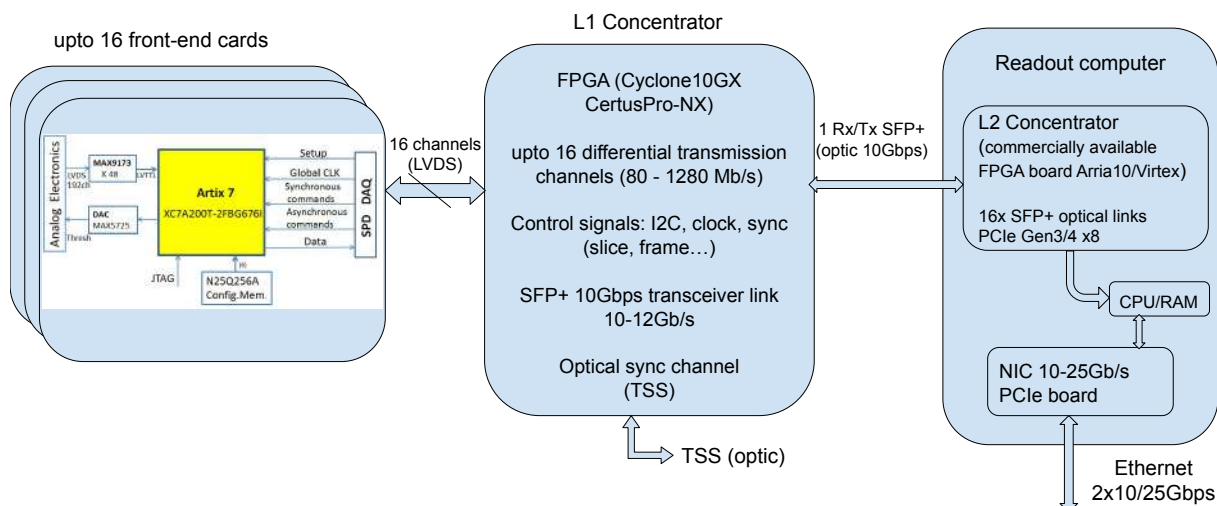


Figure 19.1: SPD readout chain.

4612 The FEE cards are connected to the L1 concentrator using a copper cable or a flexible cable, depending  
 4613 on the technical design of the detectors. The length of the cables can be up to 5÷7 meters, depending on  
 4614 the data transfer rate.

4615 The following LVDS signals are used: data transmission channel, global clock and signals for the imple-  
 4616 mentation of synchronous commands. In addition to the LVDS signals, other signals are used: signals  
 4617 for implementing the I<sup>2</sup>C bus (SDA, SCL) and a reset signal.

4618 The I<sup>2</sup>C bus is used to transmit asynchronous commands. These commands are used to control and  
 4619 monitor FEE cards and are specific for various electronics.

4620 It is expected that a Displayport cable will be used to connect to the Range System (RS). Fig. 19.2 shows  
 4621 the pinout of the Displayport connector on the FEE card side.

4622 The L1 concentrator board allows to connect up to 16 FEE cards, with a data transfer rate of up to  
 4623 1.2 Gbps per channel, and to manage them. The L1 concentrator is based on FPGA chips such as Intel  
 4624 Cyclone10GX or Lattice CertusPro-NX. Data for setting up and managing the FEE cards are received  
 4625 from the L2 concentrator via an optical link. Up-level connection of the board is supposed to be high  
 4626 speed optical bidirectional channel GBTx with the rate up to 10÷12 Gbps. The main limitation for the  
 4627 L1 concentrator is the requirement that the input data flow rate does not exceed the transfer rate at the  
 4628 output of the concentrator. If this requirement is violated (for example, all 16 links of the FEE cards have  
 4629 the rate 1 Gb/s), then the number of the input links is to be reduced to the bandwidth of the output optical  
 4630 link. Thus, the data stream from the FEE cards can always be transferred to the L2 concentrator without  
 4631 data loss.

4632 The global clock signal and synchronous commands are generated and distributed through the L1 con-  
 4633 centrators using a Time Synchronization System (TSS). An optical fiber is used to connect TSS to the  
 4634 L1 concentrators. The readout chain operates under the control of TSS: frames and slices begin and end  
 4635 in accordance with the commands coming from TSS. On the other hand, data transmission is initiated by  
 4636 the front-end electronics as a reaction to the commands from TSS, but there is no strict time correlation  
 4637 between TSS commands and data transmission.

4638 A commercially available PCIe card installed in the readout computer is used as the L2 concentrator (see  
 4639 Fig. 19.3). Up to 16 L1 concentrators can be connected to one L2 concentrator (or upto 256 FEE cards).  
 4640 Data is written directly to the computer memory (RAM) at a speed of 4–8 GBps through the PCIe bus.

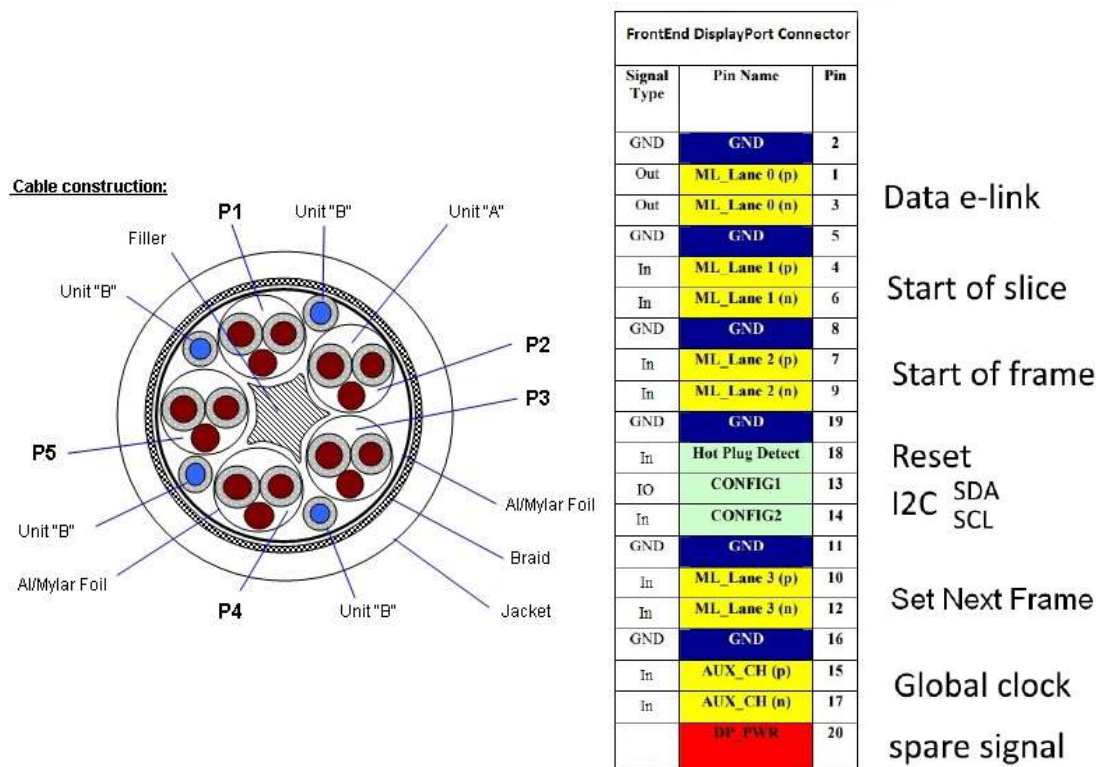


Figure 19.2: Displayport cable and pinout for the Range System.

#### 4641 4 Slice-building

4642 The main task of the slice building subsystem is to receive data from the L2 concentrators, combine  
 4643 them into fragments of sufficient duration in terms of astronomical time and acceptable size, and write  
 4644 this data to an intermediate data storage.

4645 The natural choice of the length of these data fragments is the frame length ( $0.1 \div 10$  s). In some cases  
 4646 the volume of data in a frame may happen to be too large for convenient processing in the building  
 4647 subsystem. Therefore, the frame is divided into parts called chunks. With an expected total data flow up  
 4648 to 20 GB/s, a reasonable chunk length is  $0.1 \div 1$  s, depending on the actual data flow. Splitting of a frame  
 4649 into chunks is performed at the slice boundary if the frame length exceeds the established chunk length.  
 4650 Thus, the chunk is a data processing unit in the slice-building subsystem.

4651 The general view of the slice building is shown in Fig. 19.4. The slice building subsystem consists of  
 4652 readout computers, a supervisor computer, a network switch, and builder computers.

4653 From the software point of view, slice building includes readout processes, a supervisor process, and  
 4654 builder processes. Slice building is controlled by the readiness messages from the builder processes,  
 4655 in response to which the supervisor process assigns chunks for processing to certain builder processes.  
 4656 Each builder process works with one chunk at a time.

4657 A separate readout computer is used for each L2 concentrator. (For collecting all data from a big detector,  
 4658 an option of installing  $2 \div 3$  L2 concentrators into one readout computer should be investigated.) The  
 4659 expected data flow through one readout computer is about 1 GB/s, which gives a number of readout  
 4660 computers of about 20. The readout computer has  $2 \times 10$  Gbit/s or 25 Gbit/s network interface(s) used  
 4661 to transmit data further to the builder computers.

4662 The readout processes are performed on the readout computers, one process for each L2 concentrator.

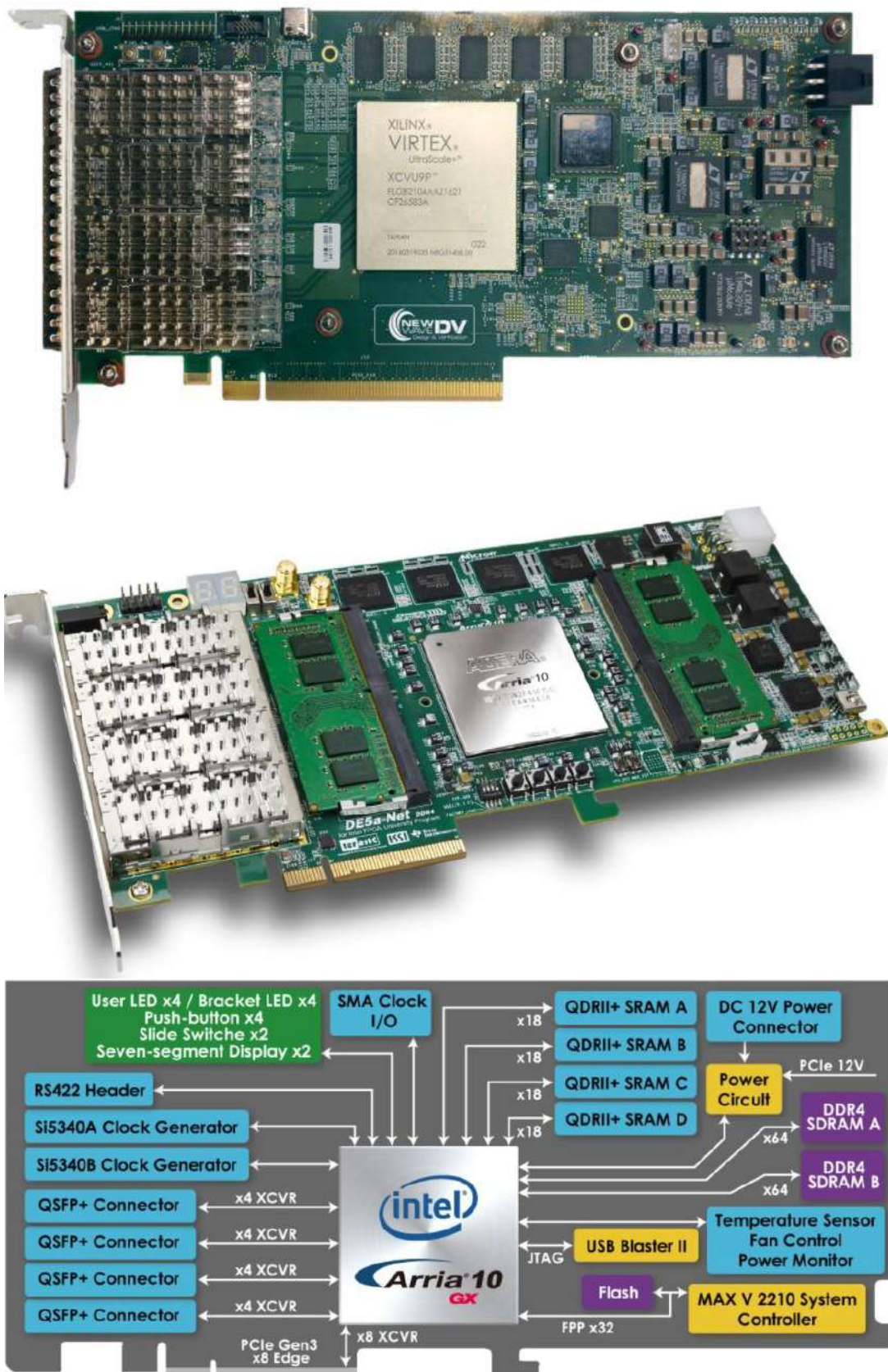


Figure 19.3: Possible hardware for L2 concentrator.

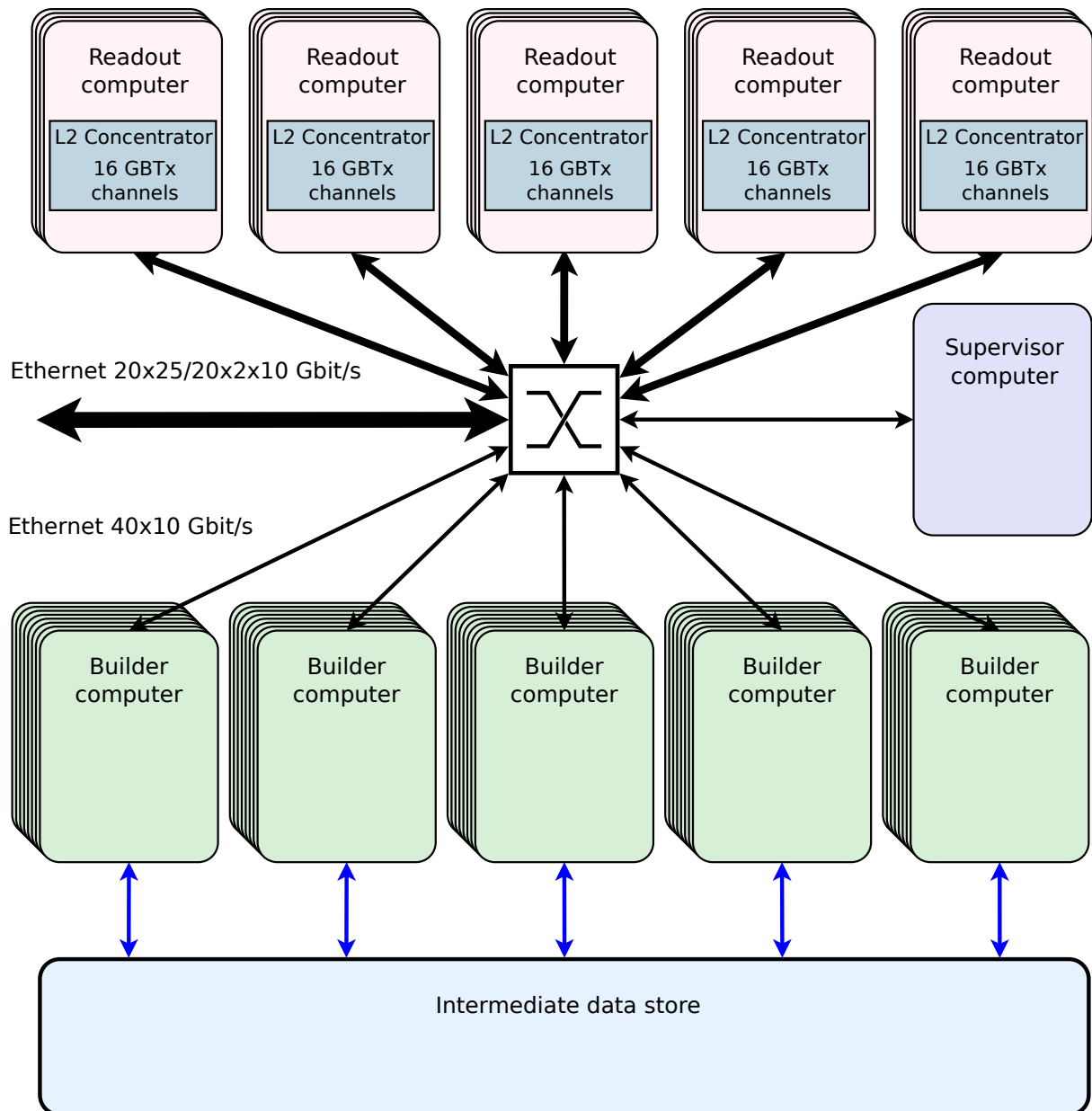


Figure 19.4: SPD slice-building.

4663 Depending on the actual implementation of the L2 concentrator, the data coming from the L2 concentra-  
 4664 tor may already be formed as sub-slices or may be independent streams from each front-end card. In the  
 4665 latter case, the readout process must first reorganize data in the form of sub-slices. The data organized  
 4666 into sub-slices is buffered in RAM of the readout computer.

4667 The buffering depth should be sufficient, taking into account the architecture of the slice building subsys-  
 4668 tem and possible emergencies, such as delays in data transmission and recording. A reasonable buffering  
 4669 time is 30–60 s, which requires 64–128 GB of RAM.

4670 The builder process is responsible for building the complete data block chunk. The builder process  
 4671 extracts all sub-slices of a single chunk from all readout processes, composes a complete chunk and  
 4672 stores it in an intermediate data store.

4673 The builder processes run on the dedicated computers that are part of the builder pool. The computer  
4674 running the builder process can be attached to or detached from the builder pool at any time, including  
4675 runtime. The number of computers in the builder pool must be sufficient to operate without data loss.  
4676 At the same time, the absence of a free builder process should not disorganize the DAQ system. If there  
4677 are no builder processes available, the data of one chunk is dropped by a command from the supervisor  
4678 process.

4679 The builder computers have a 10 Gbit/s network interface for communication with the readout computers  
4680 and a separate connection to the intermediate data store. Assuming that there are 20 readout computers,  
4681 around 40 builder computers must run simultaneously to ensure operations with data flows from each  
4682 readout computer at 1 GB/s. This approximate calculation assumes that the speed of reading data from  
4683 the readout computers is approximately equal to the speed of writing data to an intermediate storage.  
4684 The time of building a chunk is insignificant compared to the time of reading and writing data, and the  
4685 operations of reading data, building a chunk, and writing data are performed sequentially.

4686 The supervisor process collects information about the received chunks from the readout processes and  
4687 data processing requests from the builder processes, and basing on this decides which builder process  
4688 will handle a particular chunk. The supervisor process informs the selected builder process, it connects  
4689 to all readout processes, and starts receiving the chunk data. When chunk data transfer is complete,  
4690 the builder process closes the connections to the readout processes. The builder process informs the  
4691 supervisor process when data transfer from the readout computers has finished and when it is ready to  
4692 process the next chunk.

4693 The supervisor process and readout processes form the critical core of the DAQ system. A problem with  
4694 this part of the DAQ system will abort the current run. At the same time, any problem with one of the  
4695 builder processes can lead to data loss for one chunk, but should not stop data taking.

## 4696 **5 Synchronization and time measurement**

4697 Synchronization and time measurement are based on a single clock signal, which is distributed through-  
4698 out the setup. This clock is called the global clock.

4699 Two types of commands are used to control the readout chain: synchronous with a global clock and  
4700 asynchronous.

4701 The following synchronous commands are used:

- 4702 – *Set Next Frame* (SNF),
- 4703 – *Start of Frame* (SOF),
- 4704 – *Start of Slice* (SOS).

4705 Synchronous commands together with the global clock are sent to the L1 concentrator from a special sys-  
4706 tem called Time Synchronization System (TSS). All synchronous commands are broadcast commands.

4707 The *Set Next Frame* command loads the number for the next frame into the front-end electronics.

4708 The *Start of Frame* command completes the current frame (if there was one) and simultaneously starts  
4709 a new frame if the new number for the frame has been loaded. The command *Start of Frame* marks the  
4710 loaded number of the next frame as used. Before the next *Start of Frame* command, a new value for the  
4711 number of the next frame must be loaded. The command starts the first slice of the frame simultaneously  
4712 with the start of the frame, and simultaneously with the stop of the frame, the command stops the last  
4713 slice in the frame.



4714 The *Start Slice* command completes the current slice and starts a new one inside the frame. The front-  
4715 end electronics automatically numbers the slices, the slice number is reset to 0 by the *Start of Frame*  
4716 command.

4717 The *Set Next Frame* command transmits the next frame number and therefore may require more than  
4718 one clock cycle to implement. The technical implementation of synchronous commands has not yet been  
4719 defined, but this implementation must ensure that the commands are atomic, i.e. if the transmission of  
4720 a command takes several clock cycles, then the front-end electronics must be able to completely accept  
4721 the entire command or skip it, regardless of which cycle of the transmission of the command electronics  
4722 detected this transfer.

4723 The following asynchronous commands are used:

- 4724     – *Disarm*;
- 4725     – *Arm*;
- 4726     – other commands specific for various front-end electronics.

4727 Asynchronous commands are sent to the L1 concentrator from the L2 concentrator.

4728 Two standard asynchronous commands *Disarm* and *Arm* are used to control the reset signal line that  
4729 comes from the L1 concentrator to the front-end module. These commands are executed by the L1  
4730 concentrator and are not directly visible to the front-end modules. The *Disarm* command sets the active  
4731 level of the reset signal, in response to which the front-end module enters the reset process. The *Arm*  
4732 command removes the active level of the reset signal. All the time when the reset signal is active,  
4733 the front-end module must ignore any synchronous commands. Thus, the *Arm* command enables and  
4734 *Disarm* disables synchronous commands for the front-end electronics. The *Disarm* and *Arm* commands  
4735 can be addressed to a single front-end module or to all modules connected to a single L1 concentrator.

4736 In addition to the standard asynchronous commands, various front-end electronics may have different  
4737 sets of specific asynchronous commands for their initialization and monitoring. Monitoring commands  
4738 that do not change the state of the front-end electronics can be used at any time, even in parallel with the  
4739 synchronous commands. These asynchronous commands are transmitted to the front-end module in the  
4740 form of I<sup>2</sup>C commands, and are address commands.

4741 Synchronous commands are generated by the TSS, which in turn is controlled by the corresponding  
4742 commands. A detailed description of TSS is given in section 19.6. Here we list only two main commands:

- 4743     – *Start of Sequence* — upon receiving this command, TSS starts generating a sequence of syn-  
4744       synchronous commands according to the specified parameters;
- 4745     – *Stop of Sequence* — upon receipt of this command, TSS stops the generation of synchronous  
4746       commands.

4747 The start of the run procedure is shown in Fig. 19.5 and is as follows:

- 4748     – The generation of all synchronous commands is disabled by issuing the *Stop of Sequence* com-  
4749       mand to TSS.
- 4750     – The *Disarm* command is issued for all front-end modules, in response to which the modules enter  
4751       the reset process.

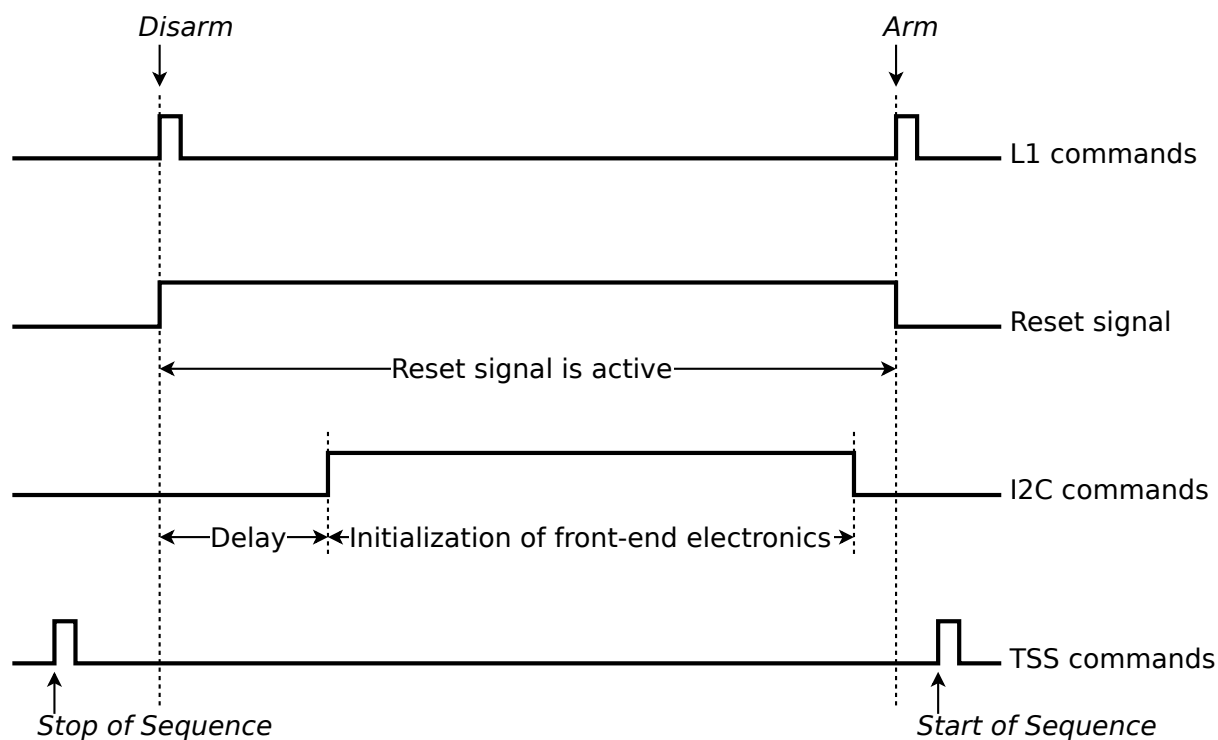


Figure 19.5: The procedure for starting the run.

- 4752 – After some delay necessary to bring the electronics into a state of readiness to receive incoming
- 4753 commands, the DAQ system begins initializing the front-end electronics using specific I<sup>2</sup>C com-
- 4754 mands.
  
- 4755 – The *Arm* command is issued for all front-end modules. Now the front-end electronics are ready to
- 4756 receive synchronous commands. It should be noted that the *Arm* command, as well as the *Disarm*
- 4757 command, is not atomic for the entire installation: it is a sequence of *Arm* (*Disarm*) commands
- 4758 addressed to various front-end modules.
  
- 4759 – The generation of a synchronous command is started by issuing the *Start of Sequence* command
- 4760 to TSS.

4761 The structural unit of the run is a package of frames, called a frame batch. A frame batch contains a  
 4762 continuous sequence of frames following each other, without time intervals between frames. On the  
 4763 other hand, there are time intervals between frame batches that can be used by the front-end electronics  
 4764 to perform the necessary periodic actions, such as resetting. In the absence of such a need, one frame  
 4765 batch can be stretched for the entire run. In addition, the frame batch is interrupted when the run is put  
 4766 into a suspended state. Frames in the run have continuous numbering, independent of the grouping of  
 4767 frames into batches. There is no direct limit on the number of frame batches per run or on the number of  
 4768 frames per batch. There is only a general limit on the number of frames per run, resulting from the size  
 4769 of the corresponding field in the data format.

4770 The frame batch is shown in Fig. 19.6. Before the first frame in the batch, the *Set Next Frame* command  
 4771 is executed, which loads the number for the first frame in the batch into the front-end electronics. All  
 4772 frames in the batch, excluding the last frame, contain the *Set Next Frame* command closer to their end.  
 4773 There is no *Set Next Frame* command in the last frame of the batch, and therefore the last *Start of Frame*  
 4774 command ends the frame without starting a new one.

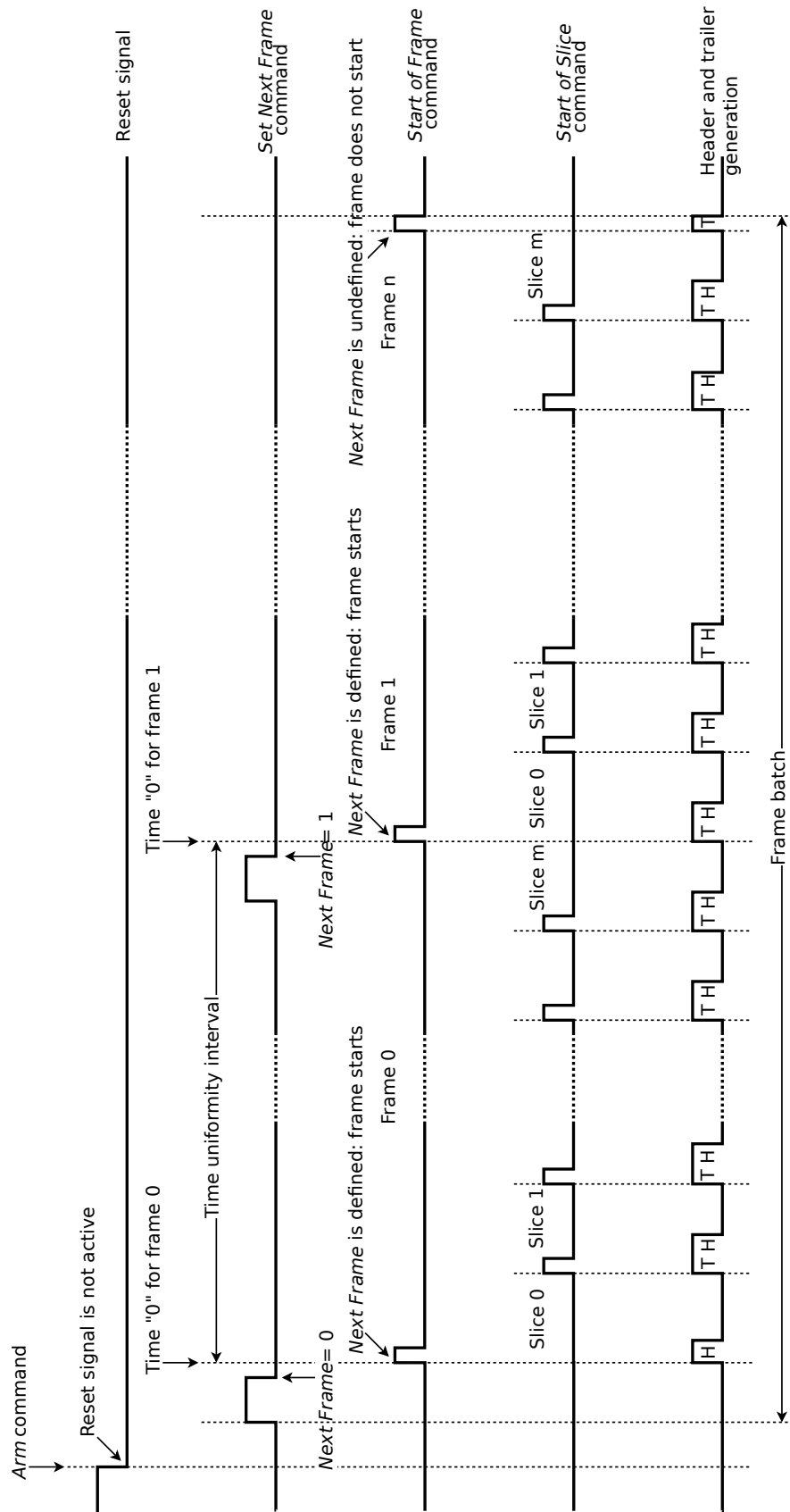


Figure 19.6: Time structure of a frame batch.

4775 The frame, in turn, consists of slices. The *Start of Frame* command simultaneously with the start of a new  
4776 frame starts the first slice of this frame and simultaneously with the completion of the frame completes  
4777 the last slice of this frame. Inside the frame, the *Start of Slice* command has completed one slice and is  
4778 starting a new one.

4779 If necessary, the front-end electronics can be reset during the run by commands from the DAQ system in  
4780 one of two ways:

4781 – All front-end electronics can be reset simultaneously using a procedure similar to the run start pro-  
4782 cedure, but with the preservation of frame numbering. This involves stopping and then restarting  
4783 of the frame batch.

4784 – Individual modules of the front-end electronics can be reset during the run without stopping the  
4785 frame batch. To do this, the active level must be set on the reset signal lines of the required modules  
4786 by the corresponding *Disarm* command(s). After that, the required modules can be initialized. The  
4787 modules will return to operation when the active level on the reset signal lines is removed by the  
4788 corresponding *Arm* command(s) (see Fig. 19.7).

4789 The time in the DAQ system is measured inside the frame and from the beginning of the frame. No  
4790 correlation is assumed between the time in two different frames. The time measurement must provide a  
4791 continuous and uniform time inside one frame, in particular, there must be no breaks in the calculation  
4792 of time within the frame. Each hit processed by the front-end electronics must have a time stamp that  
4793 allows the time of the hit from the start of the frame to be calculated.

4794 To measure the time, the front-end electronics can use various clocks, called internal clocks. From an  
4795 abstract point of view, time is measured by counting the pulses of the internal clock. It is assumed that  
4796 the internal pulse counter operates in the so-called rollover mode: when the counter reaches its maximum  
4797 value, it is reset to 0. The actual implementation of time measurements may be different.

4798 Two different methods of measuring the hit time are used:

4799 **Reset at Start of Frame (RSOF):** It is based on a synchronous reset performed at the start of the frame,  
4800 which sets the time to zero. In this case, the number of internal clock pulses (taking into account  
4801 the possible rollover of the counter) corresponds to the hit time from the beginning of the frame.  
4802 Since this type of reset is usually time-bound to the internal clock signal, in order to ensure that  
4803 the reset is time-bound to the global clock signal, the internal clock must be synchronized with the  
4804 global clock, and its frequency must be a multiple of the frequency of the global clock.

4805 **Measuring of Start of Slice (MSOS):** This method does not require a common zero time for the entire  
4806 installation: each module of the front-end electronics can have its own zero time. It is based on  
4807 the measurement of the moment of the beginning of the slice. In this case, the difference between  
4808 the numbers of internal clock pulses for a hit and the start of slice (taking into account the possible  
4809 rollover of the counter) corresponds to the hit time from the beginning of the slice. This method  
4810 does not require a correlation between the global clock and the internal clock, provided that both  
4811 clock signals are “sufficiently” stable.

4812 A front-end electronics developer can choose one of these methods that is better suited for their electron-  
4813 ics.

4814 The reaction of the front-end electronics to the commands depends on which method of measuring time  
4815 is used.

4816 To describe a hypothetical front-end electronics, assume that this electronics has the following registers:

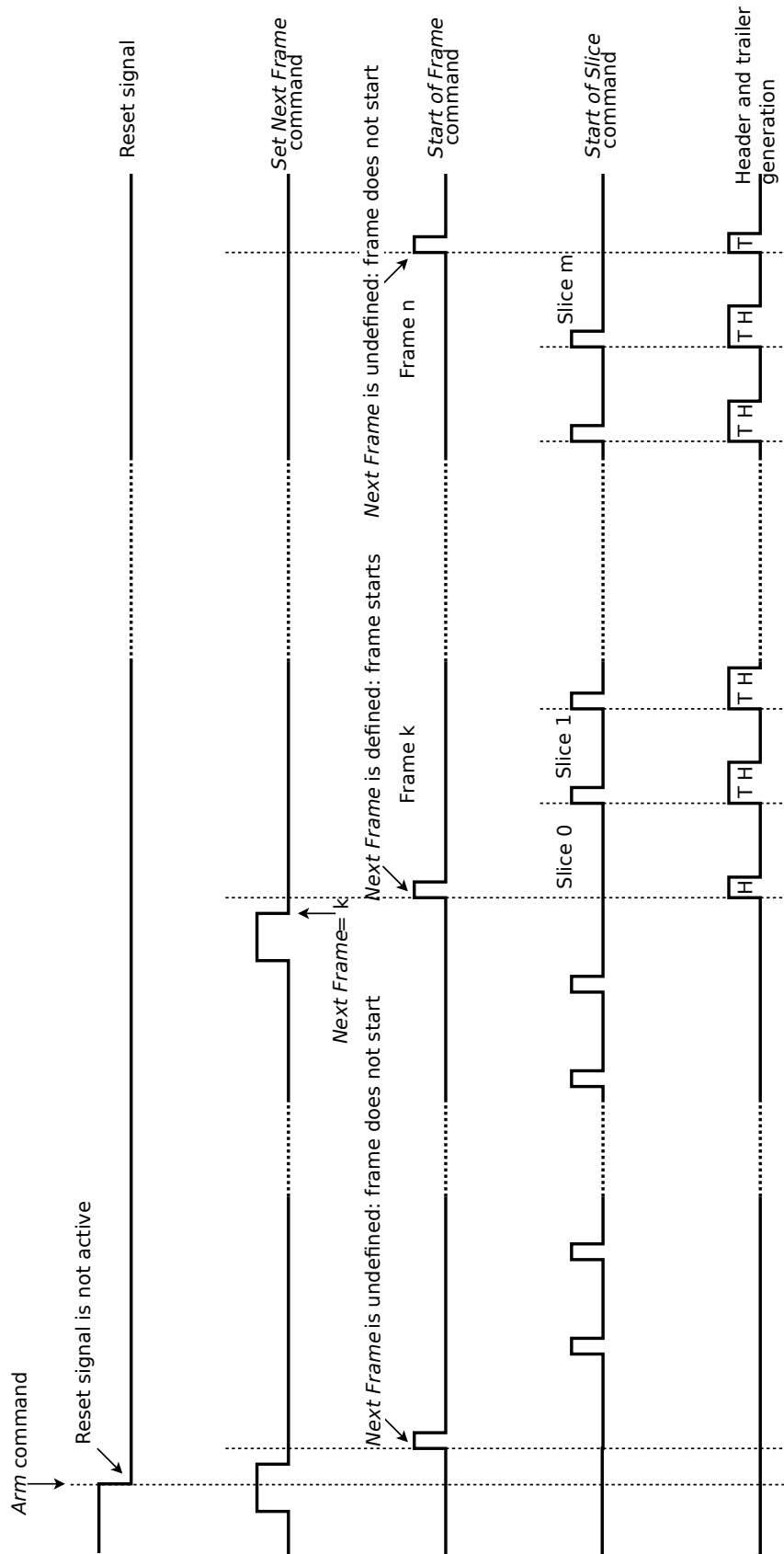


Figure 19.7: Returning the front-end module to operation after reset.

- 4817 – *Frame Number* - contains the number of the current frame inside the run.
- 4818 – *Next Frame* - contains the number of the next frame, this register is loaded by the *Set Next Frame*
- 4819 command. In addition to the register value itself, this register has an initialization state: the initial
- 4820 state of this register is ‘uninitialized’, the *Set Next Frame* command changes the state to ‘initial-
- 4821 ized’, and the *Start of Frame* command resets the state back to ‘uninitialized’.
- 4822 – *Slice Number* - contains the number of the current slice inside the frame.

4823 The contents of the *Frame Number* and *Slice Number* registers are used to assign hit data to a specific  
4824 frame and slice. In addition, the front-end electronics stores the frame status: the frame status is ‘active’  
4825 inside the frame and ‘inactive’ otherwise.

4826 The actions of the front-end electronics in response to receiving commands are described in detail below.

- 4827 ● The *Disarm* command sets the active level on the reset signal line. This command is executed by
- 4828 the L1 concentrator and is not directly visible to the front-end electronics. The reset signal must
- 4829 have the highest priority for the front-end electronics. With this signal, the electronics must be
- 4830 reset to some initial state. What exactly is reset in electronics is determined by the electronics
- 4831 developer. But the following conditions must be met:
  - 4832 1. Digitization of new hits must be stopped.
  - 4833 2. Data transmission in the direction of the L1 concentrator must be stopped.
  - 4834 3. The untransmitted data from the internal buffers must be deleted.
  - 4835 4. The frame status must be reset to ‘inactive’.
  - 4836 5. The state of the *Next Frame* register must be reset to ‘uninitialized’.
  - 4837 6. All synchronous commands must be ignored and remain ignored for as long as the reset
  - 4838 signal is active.
  - 4839 7. The electronics must be ready, perhaps with some delay, to receive I<sup>2</sup>C commands for ini-
  - 4840 tialization.
- 4841 ● The *Arm* command removes the active level on the reset signal line. This command is executed
- 4842 by the L1 concentrator and is not directly visible to the front-end electronics. After removing the
- 4843 reset signal, the front-end electronics must start executing synchronous commands.
- 4844 ● In response to the *Set Next Frame* command, the electronics must load the number received with
- 4845 this command into the *Next Frame* register and change the state of this register to ‘initialized’.
- 4846 ● The response to the *Start of Frame* command depends on two conditions: status of the frame and
- 4847 state of the *Next Frame* register. There are four possible options which may happen:
  - 4848 – the command starts the first frame in the frame batch or the front-end module goes into
  - 4849 operation mode after reset;
  - 4850 – the command completes one frame and starts another inside the frame batch;
  - 4851 – the command completes the last frame in the frame batch;
  - 4852 – the interface module received this command during the transition to operation mode after
  - 4853 reset, but did not receive the previous *Set Next Frame* command, since the reset signal was
  - 4854 shot in between these commands.

4855 In response to the *Start of Frame* command, the following actions must be performed:

4856 **Frame status — *any*, *Next Frame* register — ‘initialized’:** This situation occurs when a new  
4857 frame is started, regardless of the position of the new frame in the frame batch.

4858 1. **RSOF method:** All time-related counters are reset to their initial state. This is called  
4859 synchronous reset and sets the start of time in the frame. The number of the global  
4860 clock pulses required for synchronous reset must be fixed for a specific front-end  
4861 electronics, but may vary from one electronics to another, which leads to a time  
4862 zero offset in different front-end electronics.

4863 **MSOS method:** The time of the global clock pulse corresponding to the SOF signal is  
4864 measured, the data obtained must be attributed to a new slice.

4865 2. The *Frame Number* register is reloaded from the *Next Frame* register.

4866 3. The status of the *Next Frame* register is changed to ‘uninitialized’.

4867 4. The *Slice Number* register is reset to 0.

4868 **Frame status — ‘inactive’, *Next Frame* register — ‘initialized’:** This situation occurs when  
4869 starting a new batch of frames or when switching the front-end module to operating mode  
4870 after reset. The actions performed at the start of any new frame and described above must be  
4871 supplemented with the following:

4872 1. The frame status is changed to ‘active’.

4873 2. The front-end electronics starts digitizing new hits.

4874 3. As soon as the data is ready, the front-end electronics starts transmitting data to the L1  
4875 concentrator.

4876 **Frame status — ‘active’, *Next Frame* register — ‘uninitialized’:** The following actions must  
4877 be performed for stopping the current frame and frame batch:

4878 1. The frame status is changed to ‘inactive’.

4879 2. The front-end electronics stops digitizing new hits.

4880 3. The front-end electronics continues transmitting the already collected data to the L1  
4881 concentrator.

4882 **Frame status — ‘inactive’, *Next Frame* register — ‘uninitialized’:** This situation occurs in the  
4883 process of switching to the operating mode after the reset. The command must be ignored.

4884 ● The front-end electronics responds to the *Start of Slice* command only when the frame status is  
4885 ‘active’, otherwise the command must be ignored. In response of *Start of Slice* command, the  
4886 following actions must be performed:

4887 1. **RSOF method:** Nothing.

4888 **MSOS method:** The time of the global clock pulse corresponding to the SOS signal is mea-  
4889 sured, the data obtained must be attributed to a new slice.

4890 2. The *Slice Number* register is incremented by 1.

4891 The result of digitizing the hit time is 3 numbers: the value of the internal clock counter, the frame and  
4892 slice numbers. All 3 numbers should (ideally) correspond to a single point in time. The value of the  
4893 internal clock counter is transmitted in a front-end electronics specific format in the body of the front-  
4894 end data block. The frame and slice numbers are used in order to group data by slices and are recorded  
4895 in the header of the front-end data block.

4896 The calculation of the hit time from the beginning of the frame depends on which time measurement  
4897 method is used. In the case of the MSOS method, the calculation of the hit time is obvious, and requires

4898 the fulfillment of the condition that the rollover period of the internal clock counter in astronomical units  
4899 is longer than the slice duration.

4900 Consider the case of the RSOF method.

4901 Taking into account the rollover of internal clock counter, the hit time can be calculated as:

$$t = (n + NR)\Delta_{\text{int}}, \quad (19.1)$$

4902 where  $t$  is time from the start of the frame (in physical units),  $n$  is recorded value of the internal clock  
4903 counter,  $N$  is a number of internal clock rollovers since the start of the frame,  $R$  is the internal clock  
4904 counter rollover period (in internal clocks), and  $\Delta_{\text{int}}$  is the internal clock period. The unknown value  
4905  $N$  can be found knowing the slice number  $m$  calculated as an integer part from dividing the time  $t$  by  
4906 duration of a slice:

$$m = \lfloor t / (S\Delta_{\text{clk}}) \rfloor, \quad (19.2)$$

4907 here  $S$  is the slice length (in the global clocks) and  $\Delta_{\text{clk}}$  is the global clock period.

4908 Equations 19.1 and 19.2 have a unique solution only when

$$R\Delta_{\text{int}} \geq S\Delta_{\text{clk}}, \quad (19.3)$$

4909 that is, when the rollover period is equal to or greater than the length of the slice. This limits the possible  
4910 length of the slice depending on the bit depth of the internal clock counter.

4911 All of the above is the ideal case when the electronics outputs 2 matched numbers  $n$  and  $m$ . In the case  
4912 where  $n$  is calculated by some ASIC, and  $m$  is calculated using an FPGA that provides a front-end card  
4913 interface, it can be difficult to compute these two values in a consistent way. The FPGA, if it calculates  
4914 the value of  $m$  after reading hit data from the ASIC, will do it with some delay, when a new slice can  
4915 already begin and the value of  $m$  will differ from the correct one upwards.

4916 In order to simplify the front-end electronics development, it is possible to require a softer condition:  $m$   
4917 may differ from the correct value by no more than +1. In this case, one of the following equations must  
4918 be true:

$$\begin{aligned} m - 1 &= \lfloor t / (S\Delta_{\text{clk}}) \rfloor, \\ m &= \lfloor t / (S\Delta_{\text{clk}}) \rfloor \end{aligned} \quad (19.4)$$

4919 and for a unique solution it is necessary

$$R\Delta_{\text{int}} \geq 2S\Delta_{\text{clk}}. \quad (19.5)$$

4920 The algorithm for calculation of the hit time is reduced to finding such a value of  $N$ , in which the time  
4921  $t$  calculated by formula 19.1, substituted into formula 19.2, leads to the fact that equation 19.2 becomes  
4922 true. The following value can be used as an initial approximation for the number  $N$ :

$$N = \lfloor (mS\Delta_{\text{clk}}) / (R\Delta_{\text{int}}) \rfloor. \quad (19.6)$$

4923 If equation 19.2 is not true, then the number  $N$  should be increased by 1, if the value of  $m$  calculated by  
4924 formula 19.2 is less than the required value, and reduced by 1 otherwise. Repeat this step until equation  
4925 19.2 becomes true.

4926 In the case discussed above, when the value of  $m$  recorded in the data may differ from the true by 1, it  
4927 is necessary to check expressions 19.4 accordingly: the algorithm stops as soon as one of the equations  
4928 19.4 becomes true.



## 6 Time Synchronization System

The main purposes of the Time Synchronization System (TSS) are:

- distribution of the global clock signal throughout the installation;
- generation and distribution of synchronous commands throughout the installation.

At the same time, the design of this system should also provide the possibility of obtaining information about the bunch crossing and beam polarization, as well as the possibility of recording this information in the general data stream. The interaction interface with NICA and the method of obtaining such information are currently not defined.

The main part of the TSS is the so-called TSS controller. The TSS controller generates synchronous commands, which are then distributed throughout the installation. The TSS controller is managed by setting the values of its registers and issuing commands to it. In response to these commands, the TSS controller generates a sequence of frame batches separated by a certain time interval. The structural unit of the sequence is the frame batch described in the section 19.5 and shown in Fig. 19.6.

The TSS controller has the following read/write registers:

- *Slice Length* — the length of the slice, measured in the clock cycles of the global clock signal.
- *Frame Length* — the length of the frame, measured in the number of slices.
- *Batch Length* — the length of the frame batch, measured in the number of frames. The value 0 means unlimited batch length.
- *Sequence Length* — the length of the sequence of batches in the number of batches. The value 0 means unlimited length of sequence.
- *Batch Interval* — time interval between batches in the sequence, measured in the clock cycles of the global clock signal.
- *Next Frame* — the number used as the next frame number when generating the *Set Next Frame* command. With each generated command, the contents of the register increases by 1.
- *Last Frame* — the number of the last frame. The generation of a sequence of frame batches must be stopped after the completion of the frame with the number specified in this register.

The TSS controller implements the following commands:

- *Start of Sequence* — upon receiving this command, the TSS controller must start the generation of a sequence of frame batches using parameter values loaded into its registers.
- *Stop of Sequence* — upon receiving this command, the TSS controller must complete the generation of a sequence of frame batches.

At the start of the run, the registers of the TSS controller are initialized. Then, at the *Start of Sequence* command, the TSS controller starts generation of a sequence of frame batches. The TSS controller completes the generation of a sequence of frame batches when one of the following conditions is met:

- The specified number of batches in the sequence *Sequence Length* have been reached.

- 4964 – The value of the *Next Frame* register has reached the value of the *Last Frame* register.
- 4965 – The command to stop the sequence *Stop of Sequence* was received.

4966 In the first two cases, the generation of a sequence of frame batches stops at the frame boundary, while  
4967 the TSS controller knows about this event in advance. Stopping the generation of a sequence of frame  
4968 batches with the *Stop of Sequence* command is performed on the slice boundary as soon as possible.  
4969 Depending on the implementation of the command delivery to the L1 concentrators (see below), this may  
4970 take some time, because in the case of WR-based delivery, commands will be sent to the L1 concentrators  
4971 in some portions in advance and the implementation of canceling of commands already sent to the L1  
4972 concentrators leads to unjustified complication of the L1 concentrators. To stop the sequence, the TSS  
4973 controller must issue the *Start of Frame* command, provided that no *Set Next Frame* command has been  
4974 issued since the previous *Start of Frame* command. If this is no longer possible, then the TSS controller  
4975 starts a new frame in the usual way and stops at the end of the first slice of this frame.

4976 Two approaches for obtaining information about bunch-crossings and beam polarizations can take place.

4977 The first involves the transmission of information from NICA in the form of electrical signals and the  
4978 measurement of the moment of signal reception to obtain the time of bunch-crossing by the global clock.  
4979 In this case, embedding the bunch-crossing data into the general SPD data stream seems to be a fairly  
4980 standard task, similar to the situation with any other subsystem. The difference may lie in the fact that  
4981 the spatial location of the measurement of the bunches crossing can be significantly remote from the rest  
4982 of the installation and signal propagation delays can be significant. Using a White Rabbit can solve this  
4983 problem.

4984 The second approach assumes that the information from NICA comes in digital form and, accordingly,  
4985 such information must have an absolute timestamp with an accuracy of 1 ns or better in the NICA clock,  
4986 the global clock must be synchronized with the NICA clock, and each frame must have an absolute  
4987 timestamp according to the NICA clock. With embedding this data into the overall SPD data stream  
4988 there is a lot more uncertainty, because at present the interface for transmitting information from NICA  
4989 is not defined. We assume that, in any case, White Rabbit will be used, even if not to control NICA, but  
4990 to distribute a common clock to NICA and to SPD, and this signal will be used as the signal of our global  
4991 clock.

4992 To implement both approaches, it is proposed to use White Rabbit as the basis for the TSS system. This  
4993 leads to the fact that the TSS controller will combine the functionality of the White Rabbit node and the  
4994 L1 concentrator. The TSS controller will receive a global clock signal as a WR network node from the  
4995 NICA master clock or from the SPD master clock, depending on which scheme for obtaining information  
4996 about the bunches crossing will be implemented. In addition to generating synchronous commands, the  
4997 TSS controller will timestamp each frame using the master clock and send this data to the L2 concentrator  
4998 in the same way as any other L1 concentrator.

4999 The TSS controller will be managed via the WR interface.

5000 Currently, two approaches are being considered to implement the delivery of the global clock signal and  
5001 the synchronous commands to the L1 concentrators: using the TCS system or White Rabbit.

## 5002 **6.1 TCS-based delivery**

5003 The first approach (Fig. 19.8) uses TCS (Trigger/Timing and Control System) to distribute the global  
5004 clock signal and the synchronous commands to the L1 concentrators. The TCS system is based on passive  
5005 optical splitters. Initially, TCS was developed for the COMPASS experiment, and the modernization of  
5006 this system is necessary, in particular, the frequency of the system clock should be changed to 125 MHz,

5007 which is determined by compatibility with White Rabbit.

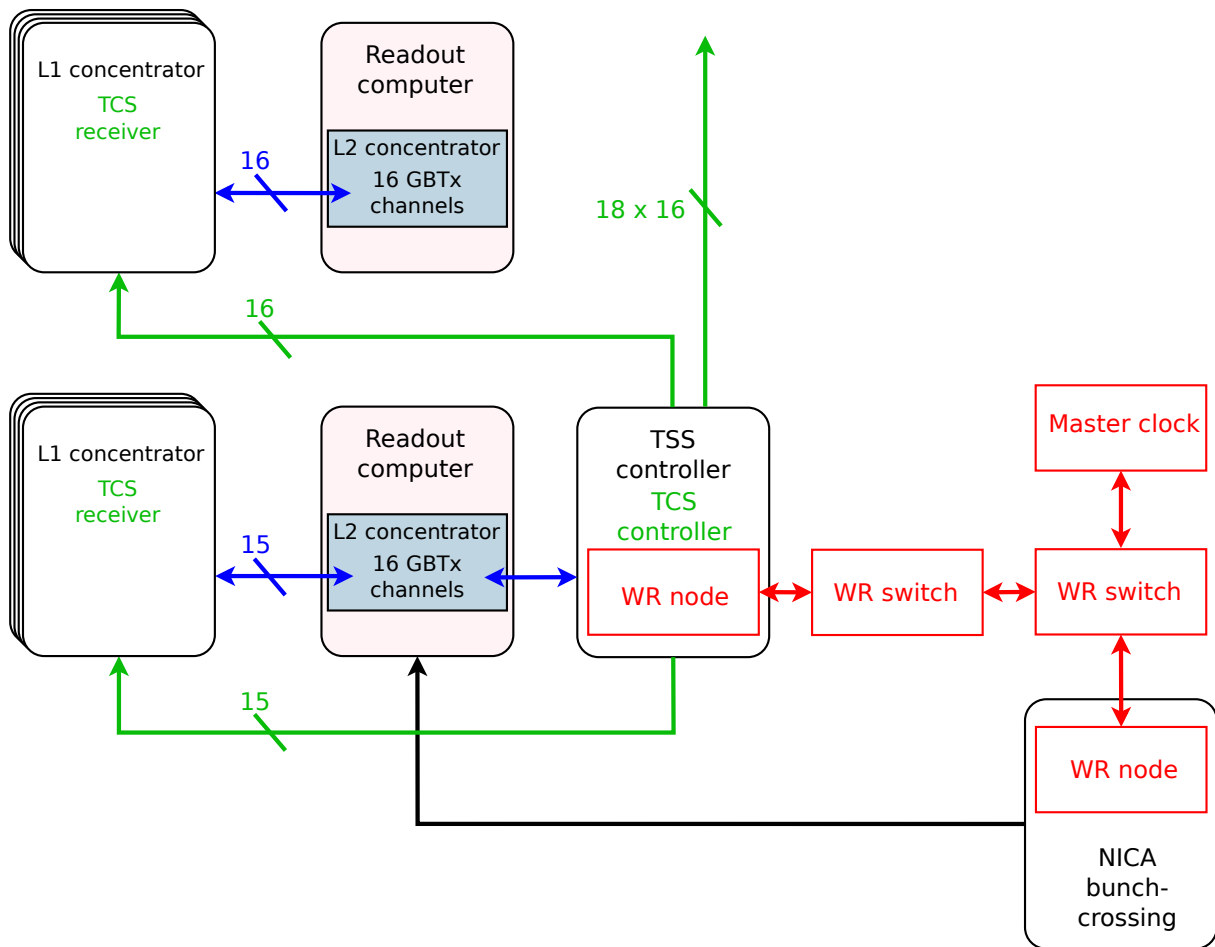


Figure 19.8: Time Synchronization System with TCS-based delivery.

5008 In this case, the TSS controller, in addition to the functions described above, must have the functionality  
 5009 of a TCS controller. The TCS controller will generate a signal including a global clock signal and  
 5010 synchronous commands, which will then be delivered via optical lines to the L1 concentrators.

5011 The main disadvantage of this approach is that in this case it is difficult to ensure the same delay of  
 5012 signal propagation from the TSS controller to different L1 concentrators. To do this, it will be necessary  
 5013 to align the lengths of the optical cables between the TSS controller and all L1 concentrators. This, in  
 5014 turn, may require calibration to be performed directly on the installation. Opportunities for this should  
 5015 be provided at the electronics design stage, for example, the possibility of applying an external signal  
 5016 and measuring the time of its arrival at the L1 concentrator or at the front-end electronics. At the same  
 5017 time, there remains the problem of phase shift with temperature.

## 5018 6.2 WR-based delivery

5019 The second approach (Fig. 19.9) involves the integration of a White Rabbit node in each L1 concentrator.  
 5020 In this case, the L1 concentrators will receive the global clock signal directly from the master clock as  
 5021 any node of the WR network. The L1 concentrators will receive synchronous commands from the TSS  
 5022 controller in the form of WR control data.

5023 This approach has some advantages compared to TCS-based delivery:

- 5024 – The global clock signal is automatically aligned to astronomical time in different parts of the
- 5025 installation with an accuracy better than 1 ns, and, as a result, adding a new L1 concentrator is
- 5026 much easier. This improvement is very important, especially if the SPD detector will be created in
- 5027 several stages.
- 5028 – Ethernet link of a WR node can be used to control the L1 concentrator.
- 5029 – There is no need for a dedicated powerful optical splitter.
- 5030 – WR switch is a commercially available product.

5031 The main disadvantages of this approach are:

- 5032 – An L1 concentrator with a WR node will be more complex, especially for a radiation-resistant
- 5033 implementation.
- 5034 – The development and testing time will be longer.
- 5035 – Higher cost. The cost of the L1 concentrator will increase slightly due to the addition of the WR
- 5036 node. The main increase will occur due to the need to purchase a significant number of the WR
- 5037 switches (> 100 k\$).

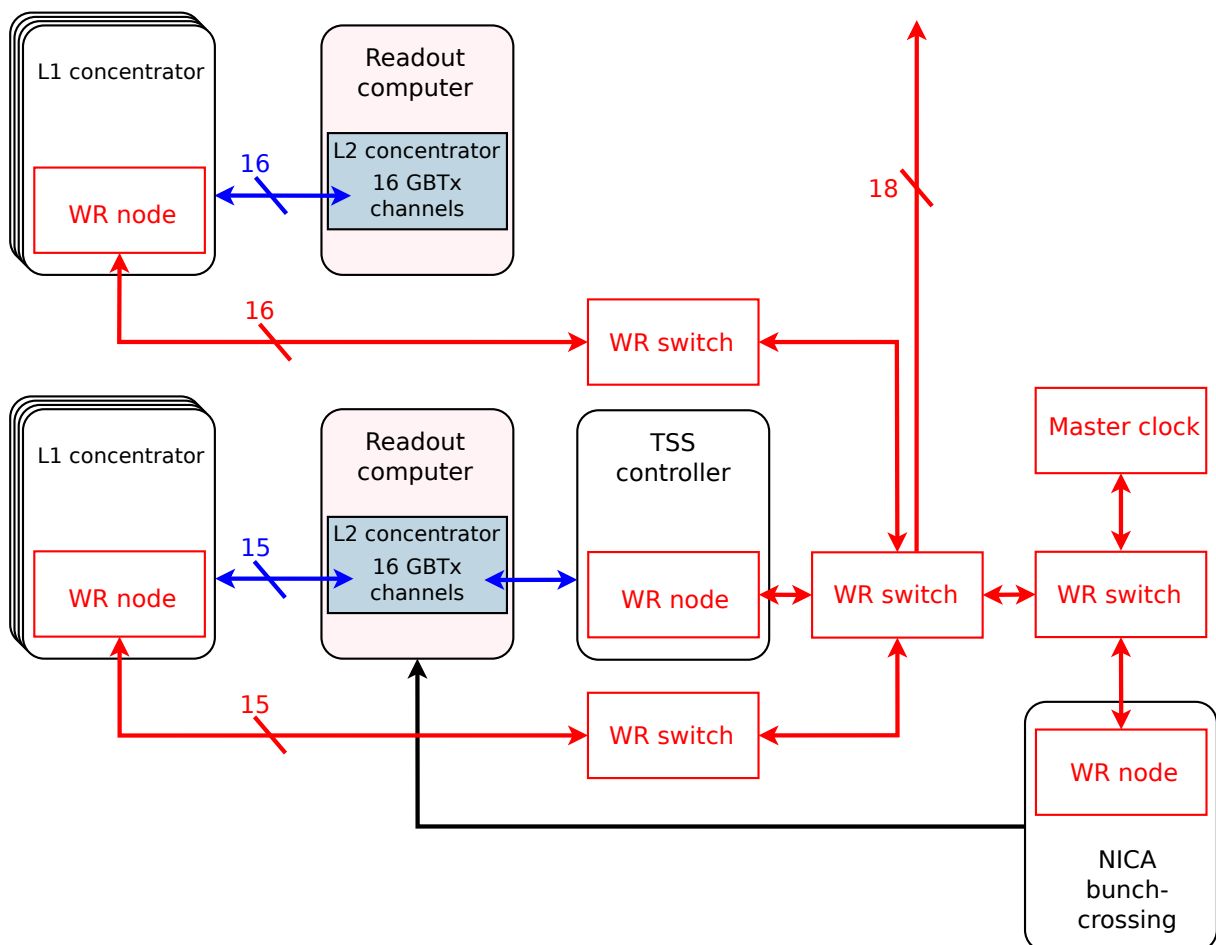


Figure 19.9: Time Synchronization System with WR-based delivery.

## 7 Data Format

The choice of data format is an important point in the development of a data acquisition system. On the one hand, the data should contain as much information as possible:

- the location of the hits;
- the hit registration time;
- the value of the measured signal (for a certain type of detectors);
- information about measurement and/or data acquisition errors;
- some other information, which we may not even assume now.

On the other hand, even one extra byte per slice in data of a front-end card can increase an overall data flux approximately by 0.5 GB/s (for 10  $\mu$ s slice).

Nevertheless, for the convenience of data processing and transmission, the total size of the data and all its logical units must be aligned to the size of a 32-bits word. Thus, if the front-end electronics data format assumes 24-bits, 16-bits, or some other data representation, then the data acquisition system at some level will have to automatically align them to the 32-bits word boundary.

An important property of any data acquisition system is its flexibility for different working conditions. Obviously, the data received during detector commissioning should contain more information about the operation of these detectors and electronics. Thus, we must provide the possibility of working of our data acquisition system with different data formats and have the ability to filter debugging information.

The unit of information in our data acquisition system is a slice. It must contain all the necessary information for an unambiguous reconstruction of all events received during the time of one slice. (The cases when an event occurs on the border of two neighboring slices and is therefore divided into two parts will require an additional discussion and we do not consider them now.) The data structure of a slice is quite simple, and since the cost of one additional byte of data in a slice structure is relatively small (no more than 100 kB/s for 10  $\mu$ s slice), we may not limit ourselves here.

The slice structure is presented in Fig. 19.10 and consists of:

- 4 words of the slice header:
  - size of the slice in 32-bits words including sizes of the header and trailer;
  - run number;
  - frame number;
  - 8-bits reserved field, 24-bits slice number;
- a slice body containing blocks of data received by each readout computer and written sequentially;
- 2 words of the slice trailer:
  - error code;
  - size of the slice in 32-bits words including sizes of the header and trailer.

31	24	23	0
Data size in 32-bits word			
Run number			
Frame number			
Reserved	Slice number		
L2 concentrator data block #1			
L2 concentrator data block #2			
...			
L2 concentrator data block #n			
Error code			
Data size in 32-bits word			

Figure 19.10: Slice data block.

5072 Obviously, the data sizes in the header and the trailer of the data block must match, and that will be used  
 5073 to assess quickly the integrity of the data during processing. The error code will be determined by the  
 5074 L1 and L2 concentrators and will be used by the data filter.

5075 The total size of the service information per slice will be 24 bytes (4 header words + 2 trailer words),  
 5076 which increases total data flux of about 2.4 MB/s for 10  $\mu$ s slice.

5077 The data blocks from the L2 concentrators are collected by the readout computers. Their structure is  
 5078 presented in Fig. 19.11 and consists of:

5079 – 4 words of block header:

5080 – size of the data block in 32-bits words including sizes of the header and trailer;

5081 – run number;

5082 – frame number;

5083 – 8-bits L2 concentrator ID, 24-bits slice number;

5084 – data block body, which contains a sequential record of data from all front-end cards connected to  
 5085 the concentrator;

5086 – size of the data block in 32-bits words including sizes of the header and trailer.

5087 Thus, with a slice length of 10  $\mu$ s, the overhead of each readout computer (4 words of the header plus 1  
 5088 trailer word) will add approximately 2 MB/s to the total data flux.

5089 The body of the L2 concentrator data block contains sequentially recorded information from each of the  
 5090 256 front-end cards connected to the L2 concentrator. The format of the front-end data block is shown  
 5091 in Fig. 19.12. The data coming from the front-end card will be converted to this format on the readout  
 5092 computer as described below.

5093 The format of data transmission from the front-end card to the L2 concentrator depends on the electron-  
 5094 ics, an example of such format for RS is presented in Fig. 19.13.

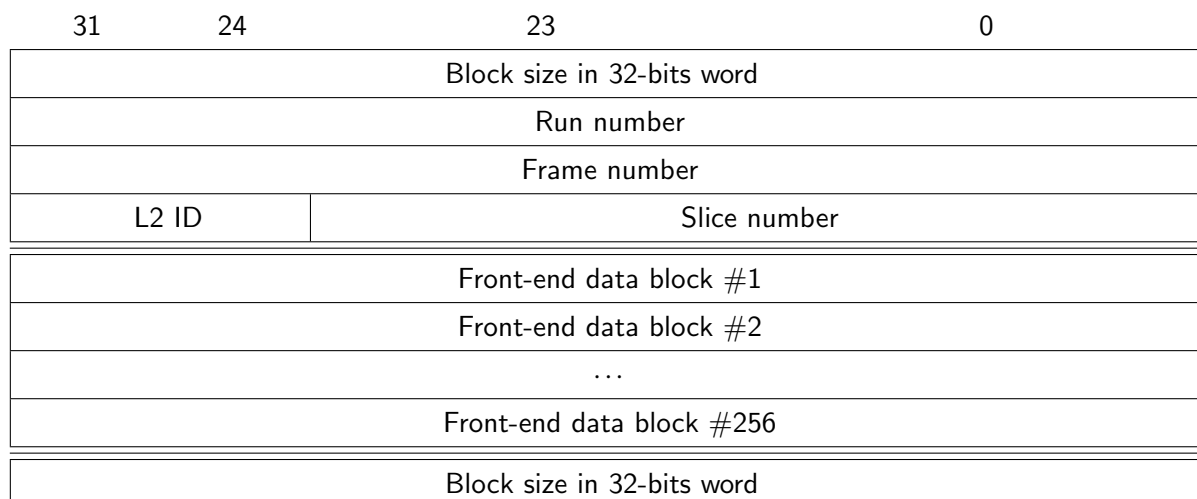


Figure 19.11: L2 concentrator data block.

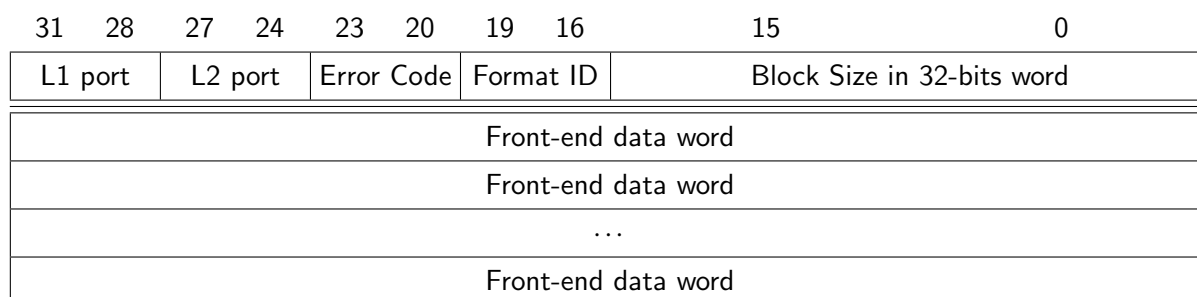


Figure 19.12: Front-end data block.

5095 Front-end data will be sent to the L2 concentrator sequentially, as soon as information arrives from the  
 5096 detector, and it is assumed that each slice will begin with a header containing the number of the current  
 5097 slice and frame (or just their LSB) and data format ID. And at the end of the slice, the front-end card  
 5098 should send a trailer containing the size of the data transferred for the slice and the error code.

5099 To split the data stream into slices, it is necessary to be able to quickly find the header and the trailer of  
 5100 the slice in the data stream. For this purpose, it is assumed that at least two of the most significant bits of  
 5101 the front-end data words must contain a flag that uniquely distinguishes the header and the trailer from  
 5102 the data itself. This flag can later be removed from the data stream on the readout computer to reduce the  
 5103 overall data flow.

5104 As mentioned above, each additional overhead byte in the front-end data block makes a significant con-  
 5105 tribution to the overall data flow. So, we have to delete all the information that is repeated in the header  
 5106 of the data block of the L2 concentrator, leaving only the geographical address, error code, and front-end  
 5107 data format identifier in the header of the front-end data block (see Fig. 19.12).

31				28				27				24				23				20				19				16				15				0			
1	0	X	X	Format ID				LSB of Frame Number				LSB of Slice Number																											
0	0	X	X	Channel Number				Hit Time																															
0	0	X	X	Channel Number				Hit Time																															
0	0	X	X	Channel Number				Hit Time																															
...																																							
0	0	X	X	Channel Number				Hit Time																															
1	1	X	X	Error Code				Total Number of Hits (Data words)																															

Figure 19.13: Proposal of the data structure of RS.

## 5108 8 Cost estimate

5109 Based on the number of the front-end electronics to be read out at different stages of the experiment  
 5110 (see Tables 19.1 and 19.2), the corresponding cost estimate of the SPD DAQ system is shown in the  
 5111 Table 19.3.

Table 19.3: DAQ cost estimate.

Item	Quantity stage 1	Quantity stage 2	Price per piece, k\$	Price, k\$ stage 1	Price, k\$ stage 2
L1 concentrator	90	180	1	90	180
L2 concentrator	12	20	10	120	200
TSS	1	1	–	50	50
Supervisor computer + spare	2	2	4	8	8
File server (master, slave)	2	2	10	20	20
Database server (master, slave, proxy)	3	3	7	21	21
Readout computer	15	20	4	60	80
Builder network switch	1	1	50	50	50
Builder computer	24	40	4 + 1	120	200
Network infrastructure	–	–	7	7	7
General infrastructure	–	–	25	25	25
UPS 50 kVA	1	1	30	30	30
Cooling system 50kW	–	–	20	20	20
Spare parts	–	–	15	15	15
R&D	–	–	–	200	200
<b>Total cost</b>				<b>824</b>	<b>1106</b>



## Chapter 20

# Computing and Offline Software

### 1 Introduction

The expected event rate of the SPD experiment is about 3 MHz (pp collisions at  $\sqrt{s} = 27$  GeV and  $10^{32}$   $\text{cm}^{-2}\text{s}^{-1}$  design luminosity). This is equivalent to a raw data rate of 20 GB/s or 200 PB/year, assuming a detector duty cycle is 0.3, while the signal-to-background ratio is expected to be on the order of  $10^{-5}$ . Taking into account the bunch-crossing rate of 12.5 MHz, one may conclude that pile-up probability cannot be neglected.

The key challenge of the SPD computing is the fact, that no simple selection of physics events is possible at the hardware level, because the trigger decision would depend on measurement of momentum and vertex position, which requires tracking. Moreover, the free-running DAQ provides a continuous data stream, which requires a sophisticated unscrambling prior to building individual events. That is the reason why any reliable hardware-based trigger system turns out to be over-complicated, and the computing system will have to cope with the full amount of data supplied by the DAQ system. This makes a medium-scale setup of SPD a large-scale data factory (Fig. 20.1).

Continuous data reduction is the key point in the SPD computing. While simple operations like noise removal can be still done by DAQ, it is an online filter that is aimed at fast partial reconstruction of events and data selection, thus being a kind of software trigger. The goal of the online filter is at least to decrease the data rate by a factor of 20, so that the annual growth of data, including the simulated samples, stays within 10 PB. Then, data are transferred to the Tier-1 facility, where a full reconstruction takes place and the data is stored permanently. The data analysis and Monte-Carlo simulation will likely run at the remote computing centers (Tier-2s). Given the large data volume, a thorough optimization of the event model and performance of the reconstruction and simulation algorithms are necessary.

### 2 SPD computing model

#### 2.1 Input parameters

The assumptions in Table 20.1 are used to calculate the storage and computing resources. At present, all processing times are higher than assumed here.

#### 2.2 Data flow and event data model

Data processing is supposed to be done in several stages. At the first stage, the data undergoes the fast reconstruction and events are built from a continuous byte stream. This task will be performed online

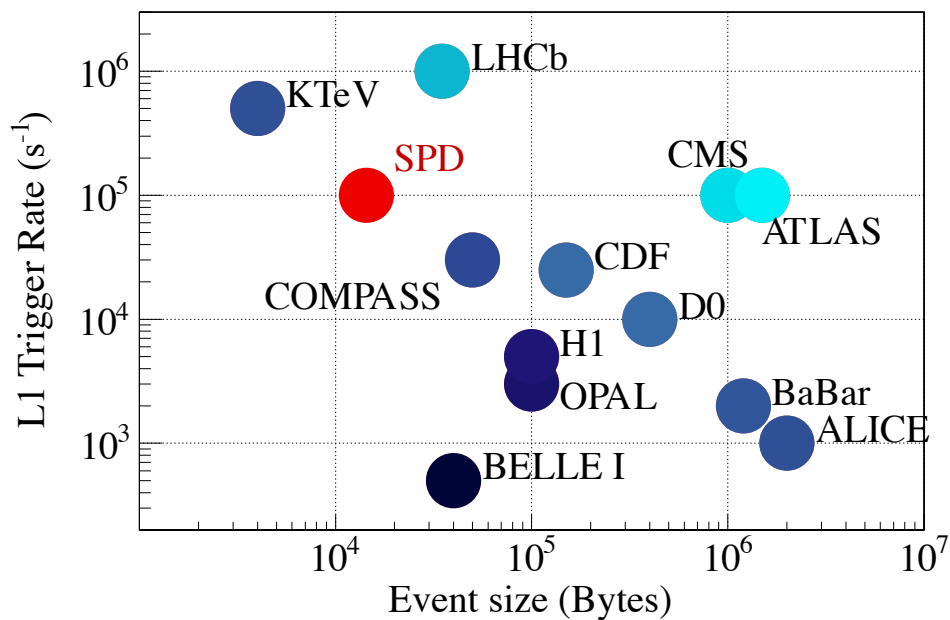


Figure 20.1: Expected event size and event rate of the SPD setup after the online filter, compared with other experiments [109].

Table 20.1: The assumed event data sizes for various formats, the corresponding processing times and related operational parameters.

Item	Unit	Value
RAW event	kB	7
RECO event	kB	15
Time for Reconstruction (1 ev)	HepSPEC	100
Time for Simulation (1 ev)	HepSPEC	500
Event rate at maximum luminosity	kHz	3000
Event rate after online data filter	kHz	150
Operation time	seconds/day	50000
Operation time	days/year	200

5142 using a dedicated high-performance computing cluster (online data filter). After fast reconstruction, the  
5143 events are selected according to a set of physical criteria to suppress the contribution from background  
5144 processes. Then, the selected data are saved for long-term storage and subsequent full reconstruction.  
5145 Full reconstruction differs from fast reconstruction by more accurate and complex algorithms that use  
5146 information about the slow control system, calibration constants, and combined analysis of information  
5147 from various subsystems to identify particle types.

5148 Two reconstruction cycles are foreseen. The first cycle includes reconstruction of some fraction of each  
5149 run, which is necessary to study the detector performance and derive calibration constants, followed by  
5150 the second cycle of reconstruction of the full data sample for physics analysis. Detector simulation will  
5151 run in parallel. The amount of simulated data is expected to be comparable to the amount of selected  
5152 experimental data. A large amount of data, the computing resources required for their processing, and  
5153 analysis within the framework of an international collaboration naturally require the construction and use  
5154 of a distributed data storage and processing system.

### 5155 **2.3 Event building and filtering**

5156 The main goal of the SPD online filter is to reconstruct events from the continuous byte stream and to  
5157 suppress the background by a factor of 20 or so. The input for the online filter is the raw data files. The  
5158 format of these files is determined by the front-end electronics and the DAQ system. The result of the  
5159 data processing at the online filter is a set of reconstructed events, containing also raw information for  
5160 the more detailed offline reconstruction. HDF5 will be used as the output format for the online filter,  
5161 to simplify data treatment by the offline computing system. Because of data reduction, it is likely that  
5162 merging of several small output files to a bigger one will be necessary.

### 5163 **2.4 Offline data processing**

5164 Offline data processing includes offline reconstruction and MC simulation. Offline reconstruction starts  
5165 with the output of the online filter. Detailed calibration and more precise algorithms will be used to refine  
5166 the data sample and to improve the efficiency and precision of reconstruction of physics objects. Particle  
5167 identification will be made at this stage as well. The output of the offline reconstruction will be stored in  
5168 ROOT trees in RECO format, to allow direct use in a further physics analysis.

5169 Simulation is necessary both for the data analysis and for the training of neural networks at the online  
5170 filter. The latter should reproduce not only the event topology and kinematics, but also a time structure  
5171 similar to the one in real data. The output of the simulation will be stored in the same format as for the  
5172 reconstruction of the real data, with addition of the MC truth information.

### 5173 **2.5 User analysis**

5174 User analysis will be done using pre-selected RECO data or derived ROOT trees.

## 5175 **3 Online data filter**

### 5176 **3.1 Introduction and requirements**

5177 The SPD online filter facility will be a high-throughput system, which will include heterogeneous com-  
5178 puting platforms, similar to many high performance computing clusters. The computing nodes will be  
5179 equipped with hardware acceleration. The software framework will provide the necessary abstraction, so  
5180 that the common code can deliver selected functionality on different platforms.

5181 The main goal of the online filter is a fast reconstruction of the SPD events and suppression of the  
5182 background events by at least a factor of 20. This requires fast tracking and fast clustering in the elec-

5183 tromagnetic calorimeter, followed by a reconstruction of an event from a sequence of time slices and an  
5184 event selection (software trigger). Several consecutive time slices shall be considered, tracker data un-  
5185 packed and given for a fast tracking. The result of the fast track reconstruction is the number of tracks, an  
5186 estimate of their momentum, and an estimate of primary vertex (to distinguish between tracks belonging  
5187 to different collisions). Using this outcome, the online filter should combine information from the time  
5188 slices into events and add a trigger mark. The events will be separated in several data streams using the  
5189 trigger tag, and an individual prescale factor for each stream will be applied.

5190 Besides the high-level event filtering and the corresponding data reduction, the online filter will pro-  
5191 vide input for the run monitoring by the shift team and the data quality assessment, as well as local  
5192 polarimetry.

## 5193 **3.2 Computing system**

5194 Fast reconstruction and filtering of data from an SPD detector cannot be performed on a single node.  
5195 A specialized high-performance cluster is necessary, which includes several data storage systems (for  
5196 receiving detector data, for temporarily storing filtered data before transferring it to a long-term storage,  
5197 and for storing software and auxiliary data), a large number of identical working nodes for data process-  
5198 ing, and few servers managing this system and the movement of data in it (Fig. 20.2). To control the  
5199 operation of the system, it is proposed to use auxiliary programs (pilots) that are constantly executed at  
5200 each working node and exchange messages with the dispatcher server. Fast messaging system (ZeroMQ  
5201 or nanomsg) will be used for communication. Depending on received messages, the pilot programs will  
5202 initiate copying of new data from the storage system to the working node, call the program for fast re-  
5203 construction and filtering of data, and copy the processing result to the output buffer. In addition, pilots  
5204 will be able to perform other, auxiliary operations, such as data merging, monitoring, etc. The data flow  
5205 from the detector, which will reach values on the order of 20 GB / s, determines high requirements for  
5206 the performance of data storage systems and for the speed of data processing algorithms.

## 5207 **3.3 Fast event reconstruction**

### 5208 **3.3.1 Fast tracking and vertex reconstruction**

5209 The most important and complicated task in the data reconstruction chain is tracking. Traditional tracking  
5210 algorithms, such as the combinatorial Kalman filter, are inherently sequential, which makes them rather  
5211 slow and hard to parallelize on modern high-performance architectures (graphics processors, or GPUs).  
5212 As a result, they do not scale well with the expected increase in the detector occupancy during the SPD  
5213 data taking. This is especially important for the online event filter, which should be able to cope with the  
5214 extremely high data rates and to fulfill a significant data reduction based on partial event reconstruction  
5215 ‘on the fly’. Parallel resources like the multicore CPU and GPU farms, will likely be used as a computing  
5216 platform, which requires algorithms, capable of effective parallelization, to be developed, as well as the  
5217 overall cluster simulation and optimization.

5218 Machine learning algorithms are well suited for multi-track recognition problems because of their abil-  
5219 ity to reveal effective representations of multidimensional data through learning and to model complex  
5220 dynamics through computationally regular transformations, that scale linearly with the size of input data  
5221 and are easily distributed across CPU or GPU cores. Moreover, these algorithms are based on the linear  
5222 algebra operations and can be parallelized well, using standard ML packages. Two algorithms of track  
5223 recognition in strip and pixel detectors are considered. The first algorithm, TrackNetv3, relies on the  
5224 use of a recurrent neural network (RNN), which allows to combine track extrapolation with testing the  
5225 hypothesis that a set of points belongs to a true track and is compatible with a smooth curve. Essen-  
5226 tially, it reproduces the idea of a Kalman filter with the difference that the physical parameters describing  
5227 the track are approximated by a neural network, using synaptic weights, determined during its training.

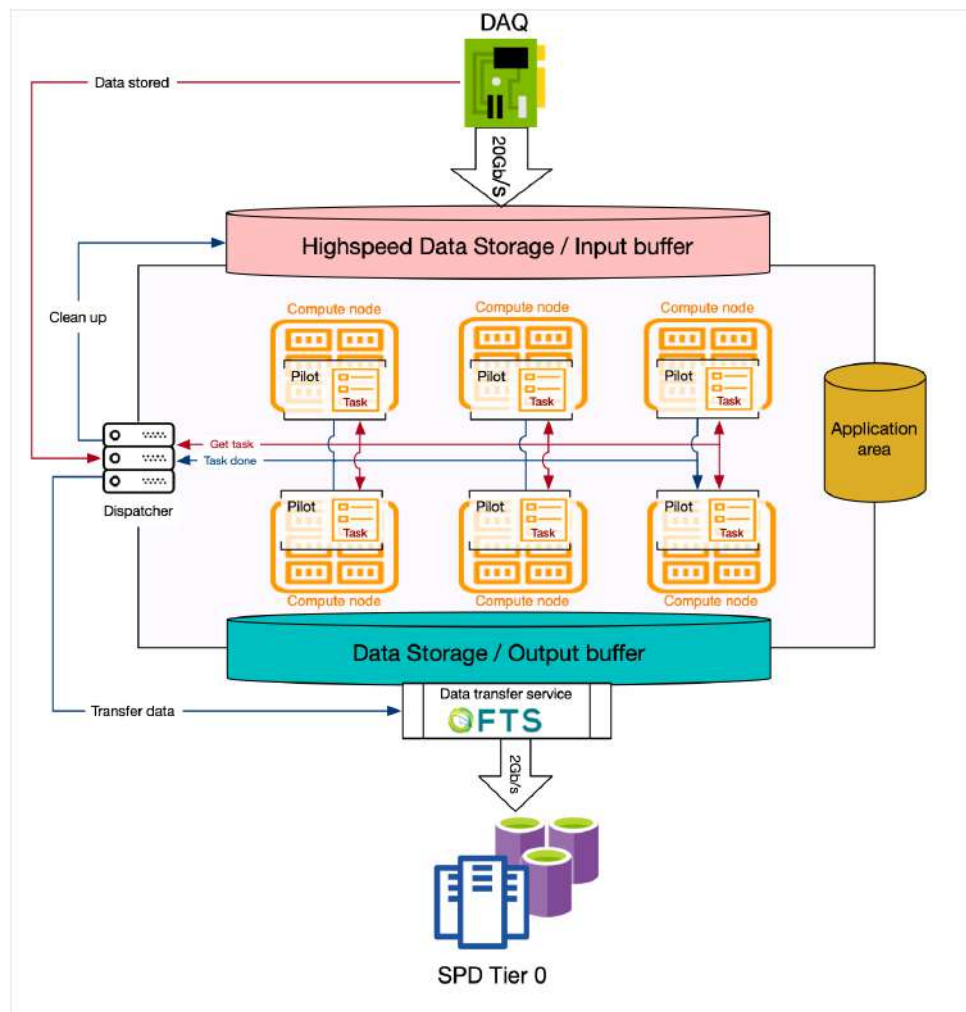


Figure 20.2: Design of the online data filtering system.

5228 The second approach, RDGraphNet, uses a graph network and allows to implement a global search for  
5229 tracks in an event, which is especially attractive when analyzing events with a large multiplicity. These  
5230 approaches have already been successfully used for track recognition in the BM@N experiment at JINR  
5231 and in the BESIII experiment at IHEP CAS in China [110–114]. These algorithms will be adapted to  
5232 find and reconstruct particle tracks in SPD data from the vertex detector and the main straw tracker. The  
5233 main difficulty is the adaptation of neural networks to recover tracks in drift detectors, which requires  
5234 solving the “left-right” ambiguity. To prototype neural networks and to study the quality of their work,  
5235 the Ariadne software package [115] will be used.

### 5236 **3.3.2 ECAL clustering**

5237 Algorithms based on convolutional networks will be developed to search for clusters in the SPD electro-  
5238 magnetic calorimeter and to reconstruct  $\pi^0$ s.

### 5239 **3.3.3 RS clustering**

5240 To identify muons in a muon system, the convolutional neural network will be used. Another option is  
5241 to apply a simpler gradient boosting algorithm on trees.

### 5242 **3.3.4 Event unscrambling**

5243 Data stream from the DAQ will be stored in files of about 4 GB. Each file will be processed independently  
5244 from other ones. Data blocks corresponding to a certain duration of data taking (from 5 to 15  $\mu$ s) will be  
5245 used as a reconstruction unit. Data from different subdetectors in each data block will be fed to a series  
5246 of consecutive neural networks. First, vertices and track seeds will be determined, using vertex detector  
5247 data. Tracks will be associated with vertices, and bunch crossing time will be determined for each vertex.  
5248 Then, tracks will be reconstructed, using track seeds from the vertex detector. Hits in the straw tracker,  
5249 which are not associated with any track, will be collected in a selected time window according to the  
5250 bunch crossing time and attached to the events for possible use in the offline reconstruction. ECAL and  
5251 RS hits will be reconstructed by other neural networks and associated with vertices according to the  
5252 bunch crossing time. Raw data from other subdetectors will be attached to the events according to bunch  
5253 crossing time. The block of information, associated with each vertex following the procedure described  
5254 above, will be called an event.

## 5255 **3.4 Implementation of machine learning algorithms**

### 5256 **3.4.1 Training and validation**

5257 Training of the neural networks will be based on a dedicated large sample of simulated data.

5258 The caution is necessary, though, to avoid possible bias due to an inadequacy of the training data to  
5259 the real ones, including possible machine background and the detector noise. A dedicated workflow that  
5260 includes continuous learning and re-learning of neuron network, deployment of new versions of network,  
5261 and the continuous monitoring of the performance of the neural networks, used in the online filter, will  
5262 be applied.

### 5263 **3.4.2 Integration to the online data filter**

5264 For the effective use of deep learning algorithms, besides the design of the neural networks and their  
5265 training, it is necessary to solve a number of technical problems. First, open-source machine learning  
5266 tools (TensorFlow, sklearn, PyTorch, etc.) tend to have python interfaces, making them difficult to use  
5267 in real-time systems. To solve this problem, it is planned to choose a package that has an advanced C++  
5268 API, and also to separate the network training (which can be implemented in any way) and its application.

5269 Secondly, there is a risk that the neural network will malfunction, if the initial data is very different from  
 5270 the data that was used for training. In a physical experiment, these differences can be caused, for example,  
 5271 by a fluctuation of the background from the accelerator or by a change in the detector performance or  
 5272 noise. Therefore, it is required to foresee a procedure for monitoring the correct operation of the neural  
 5273 networks. For this, it is proposed to process a certain fraction of data independently, using classical  
 5274 algorithms, and to compare the output with the output of deep learning algorithms. In case of large  
 5275 differences, one should either mark the data as questionable or retrain the neural network to work in new  
 5276 conditions. Third, the application itself for fast reconstruction and filtering of data is proposed to be  
 5277 implemented in the form of a framework in order to flexibly customize the sequence and content of the  
 5278 data processing procedure.

### 5279 3.5 Online data processing framework

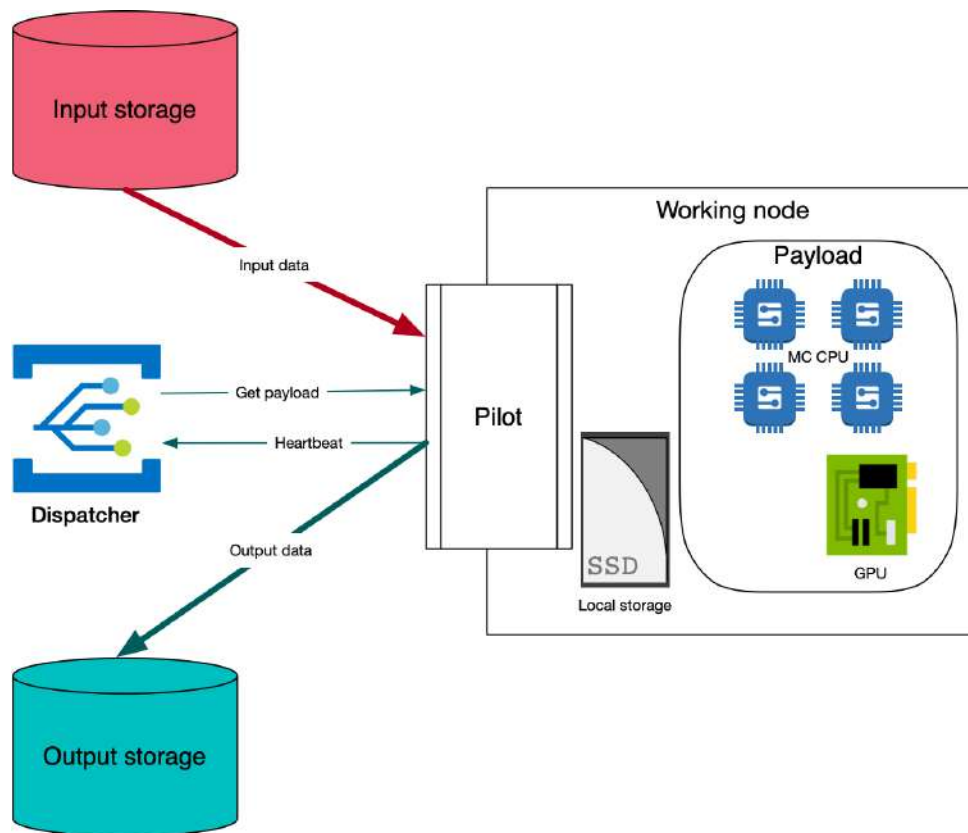


Figure 20.3: Operation of the online data processing framework at a selected working node.

### 5280 3.6 Online monitoring and data quality assurance

## 5281 4 Offline software

### 5282 4.1 Introduction and requirements

5283 Offline software is a toolkit for event reconstruction, Monte-Carlo simulation, and data analysis. Linux  
 5284 is chosen as the base operating system.

5285 Recent developments in computing hardware resulted in the rapid increase of potential processing capacity  
 5286 from increases in the core count of CPUs and wide CPU registers. Alternative processing architectures

5287 have become more commonplace. These range from the many-core architecture based on x86\_64 com-  
5288patible cores to numerous alternatives such as other CPU architectures (ARM, PowerPC) and special  
5289co-processors/accelerators: (GPUs, FPGA, etc). For GPUs, for instance, the processing model is very  
5290different, allowing a much greater fraction of the die to be dedicated to arithmetic calculations, but at a  
5291price in programming difficulty and memory handling for the developer that tends to be specific to each  
5292processor generation. Further developments may even see the use of FPGAs for more general-purpose  
5293tasks.

5294 The effective use of these computing resources may provide a significant improvement in offline data  
5295processing. The development of the concurrent-capable software framework is needed to provide the  
5296offline software for Day-1 of the SPD detector operation, as well as a dedicated R&D effort to find  
5297proper solutions for the development of efficient cross-platform code.

## 5298 **4.2 Choice of the framework**

### 5299 **4.2.1 SpdRoot**

5300 Currently, the offline software of the SPD experiment – SpdRoot – is derived from the FairRoot soft-  
5301ware [116]. It is capable of Monte Carlo simulation, event reconstruction, and data analysis and visual-  
5302ization. The SPD detector description is flexible and based on the ROOT geometry package. This is the  
5303main tool to study the physics performance and to do the detector optimization during the preparation  
5304phase of the experiment.

### 5305 **4.2.2 A Gaudi-based framework**

5306 To take advantage of modern computing hardware, the offline software for the processing of experimental  
5307data should be capable of taking advantage of concurrent programming techniques, such as vectorization  
5308and thread-based programming. This is the reason why another framework based on Gaudi [117] will be  
5309developed by the beginning of the SPD data taking.

## 5310 **4.3 Detector description, calibration, and alignment**

5311 The GeoModel class library [118], which is presently in use in both the ATLAS and FASER experiments,  
5312will be used for the SPD detector description. The GeoModel tool suite includes a set of tools to allow  
5313much of the detector modeling to be carried out in a lightweight development environment, outside of the  
5314offline software framework. These tools include the mechanisms for creating persistent representation  
5315of the geometry, an interactive 3D visualization tool, various command-line tools, a plugin system, and  
5316XML and JSON parsers.

5317 Calibration and alignment constants, and run conditions will be stored in the offline database. The use of  
5318these data in the offline algorithms will be facilitated by a dedicated service in the Gaudi framework.

## 5319 **4.4 Simulation**

5320 Proton-proton collisions are simulated using a multipurpose generator Pythia8 [119]. Deuteron-deuteron  
5321collisions are simulated using a modern implementation of the FRITIOF model [120, 121], while UrQMD [122,  
5322123] generator is used to simulate nucleus-nucleus interactions. Transportation of secondary particles  
5323through the material and magnetic field of the SPD setup and the simulation of detector response is  
5324provided by Geant4 toolkit [93–95].

## 5325 **4.5 Reconstruction**

5326 Track reconstruction uses GenFit toolkit [124], and KFparticle package [125] is used to reconstruct  
5327primary and secondary vertices.



## 5328 **4.6 Physics analysis tools**

5329 ROOT and Python-based tools (NumPy, SciPy, Pandas) are expected to be widely used.

5330 A DIRAC [126] framework will be used to run user simulation at distributed computing resources.

## 5331 **4.7 Software infrastructure**

5332 A git-based infrastructure for the SPD software development is already established at JINR [127].

## 5333 **5 Computing system**

5334 Current timeline of evolution of the NICA complex is split into two phases according to maximum  
5335 achievable luminosity. The the number events to be processed (real data and MC), between the first and  
5336 second phases will increase by an order of magnitude: from  $2 \cdot 10^{11}$  to  $2 \cdot 10^{12}$  per year. The expected  
5337 number of events and the concomitant amounts of data, measured in petabytes, are comparable to the  
5338 LHC experiments. Distributed computing systems, based on resources provided by collaborators, are  
5339 proven and already well instrumented solutions, for processing such amounts of HEP data. Event level  
5340 granularity of HEP data allows independent simultaneous processing by splitting the workload among  
5341 a set of jobs. Like in the MapReduce paradigm, each of these jobs will perform the same algorithm  
5342 for processing a small amount of data from the same dataset. All these jobs should be performed in  
5343 a controlled way to avoid duplication of data processing, and processing the whole scope of dataset.  
5344 Efficient usage of compute resources requires high-speed access to processed data. This is achieved not  
5345 only by usage of high-speed wide area networks, but also by the possibility of controlled distribution  
5346 and replication of data between both intermediate and long-term storage systems, associated with data  
5347 processing centers.

5348 Already existing methods and solutions for building such distributed systems allows achieving a suffi-  
5349 cient level of scaling and automation of experimental data processing, along with the possibility of im-  
5350 plementing various data processing models. Development of required systems started more than twenty  
5351 years ago, and continued development allows to meet new operational conditions and evolving comput-  
5352 ing systems. The opportunity of usage of ready-made solutions makes it possible to significantly reduce  
5353 and accelerate their commissioning, while directing the main efforts to adapt the middleware components  
5354 to the specific needs of the experiment.

5355 Processing of a large volume of experimental data is organized in stages (Fig. 20.4). Each of the major  
5356 stages will produce derived data in appropriate formats that ensure optimal data handling, and storage.  
5357 Derived data should be able to be reproduced, if needed. The organization of the processing will be  
5358 determined in accordance with the current policy agreed upon the physical program of the experiment.

5359 In order to avoid large-scale modernization of the entire computing system in preparation for the second  
5360 phase, when building a model for collecting, storing and processing data from the SPD experiment, it is  
5361 initially necessary to focus on the data amount indicators when the accelerator is operating at high lumi-  
5362 nosity. The components of the data processing infrastructure should be selected based on the maximum  
5363 expected load values.

### 5364 **5.1 Data processing workflows**

5365 The rough estimation of number of physical events, which should be processed per year to fulfill the  
5366 physical program of the SPD experiment, after reaching the planned performance indicators of the NICA  
5367 complex during the second stage, are:  $2 \cdot 10^{12}$ . It is assumed that it will take in average 1 second to  
5368 process one event on one CPU core, regardless of the type of processing. Thus, in order to cope with  
5369 such a volume of calculations, the computing infrastructure of the experiment must consist of at least

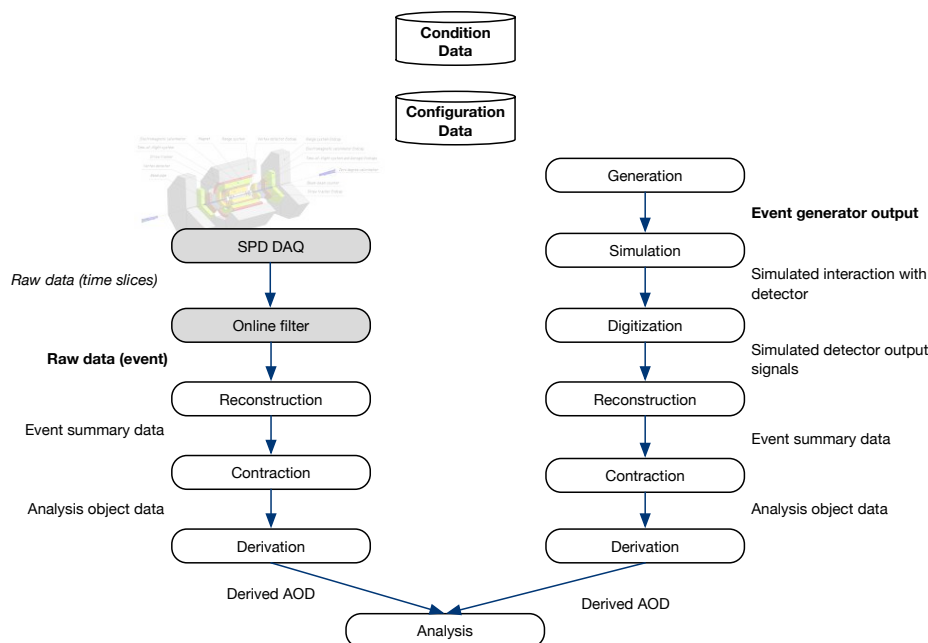


Figure 20.4: Processing stages and data types.

5370 60,000 processor cores. For optimal load distribution, the initial data stream should be divided into tasks  
 5371 that will be performed for about 8 hours, for example, 28,800 events each. If the size of one event is 15  
 5372 kilobytes, the file will be 450 megabytes. To achieve optimal loading of computing nodes, as well as the  
 5373 optimal file size for storage (on tape and disk storage systems) and for transmission over the network, it  
 5374 is proposed to combine such files in 16 pieces. Thus, the size of the merged file will reach 7 gigabytes,  
 5375 and the number of events in it will be 460,800. About 4.5 million raw data files will be created each year.

5376 The main requirement for the application software, that it supports multithreaded data processing. This  
 5377 will significantly reduce the load on the IT infrastructure by reducing the number of tasks running in  
 5378 the system: in the case of a single-threaded data processing at least 60,000 jobs should be managed  
 5379 simultaneously. The scheme of data flow in the process of performing real data reconstruction tasks is  
 5380 shown in Fig. 20.5.

5381 The process of the Monte Carlo simulation task consists of the following steps: generation, simulation,  
 5382 reconstruction. It can be expected that the number of files generated during the Monte Carlo simulation  
 5383 will be comparable to the processing of data collected from the detector. Jobs of this type can be easily  
 5384 parallelized, so it can be assumed that there will be about 4,000 tasks of the Monte Carlo simulation  
 5385 in the system at the same time. The scheme of data flow of the Monte Carlo simulation is shown in  
 5386 Fig. 20.6.

## 5387 5.2 Data volumes

5388 Based on the large expected volumes of data flow, it is possible to formulate the requirements for the  
 5389 computing infrastructure for each of the stages:

- 5390 – Zero stage: preparation for the experiment. Monte Carlo simulation from 2023 to 2028 will pro-  
 5391 vide 2 PB per year. Total per stage: 10 PB.
- 5392 – First stage: running at low luminosity of the NICA collider. Monte Carlo simulation and real data  
 5393 taking from 2028 to 2030 will provide 4 PB per year. Reprocessing: 2 PB per year. Total per stage:

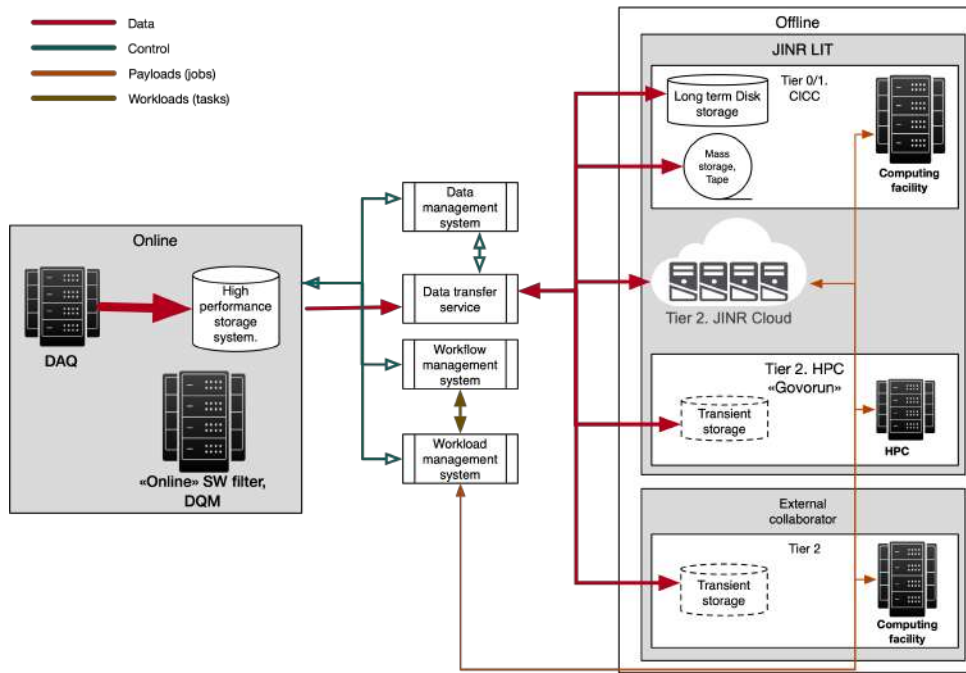


Figure 20.5: Real data reconstruction and involved services.

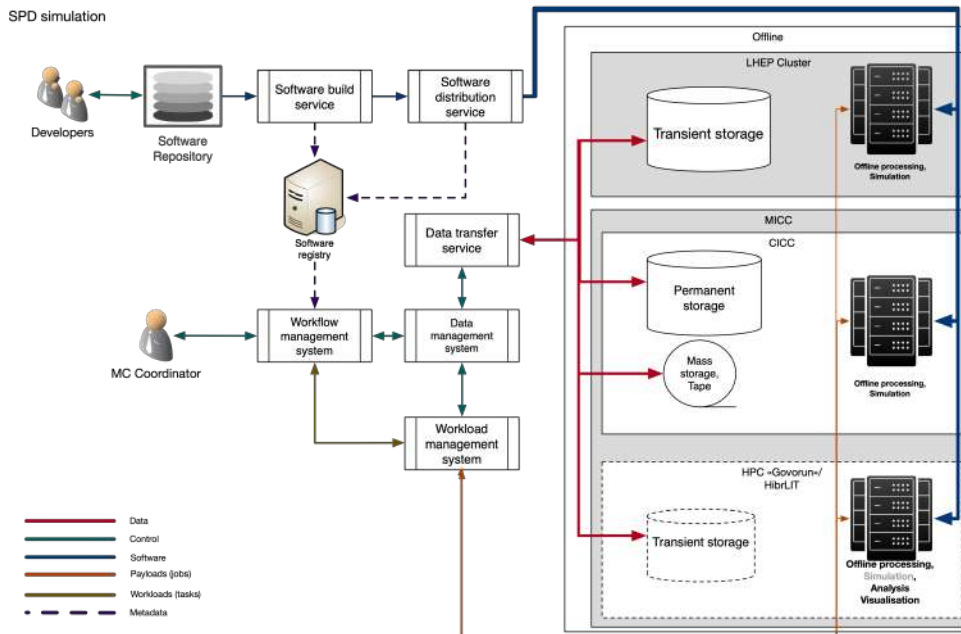


Figure 20.6: Monte Carlo simulation and involved services.

5394 18 PB.

5395 – Upgrade of the setup for operation at high luminosity Monte Carlo simulation from 2031 to 2032  
5396 will provide 2 PB per year. Reprocessing: 2 PB per year. Total per stage: 8 PB.

5397 – Second stage: running at design luminosity of the NICA collider. Monte Carlo simulation and real  
5398 data taking from 2033 to 2036 will provide 20 PB per year. Reprocessing: 10 PB per year. Total  
5399 per stage: 120 PB.

5400 Total for all stages: 156 PB.

### 5401 **5.3 Data processing infrastructure**

5402 The experimental facility and the SPD online filter computing farm will be located on the VBLHEP JINR  
5403 site, and the computing resources of the primary data processing center will be located on the DLNP site.  
5404 The campuses are connected by a high-speed communication channel with a bandwidth of 400 gigabits  
5405 per second. It is planned to use a wide range of storage systems for data storage and processing: disk  
5406 storage systems for short-term and medium-term storage of initial and intermediate data during their pro-  
5407 cessing, and tape storage systems for long-term storage of the most important data. The JINR computing  
5408 infrastructure provides a number of different computing systems: CICC which will include the SPD  
5409 primary data processing center, the Govorun high-performance computing complex which is designed  
5410 for artificial intelligence tasks and resource-intensive computing, a cloud computing infrastructure that  
5411 can be used for user analysis. The distributed system has to provide the capability of using each of the  
5412 listed computing systems, as well as geographically distributed resources provided by the collaboration  
5413 participants. The organization of a sufficiently reliable and scalable distributed computing infrastructure  
5414 for experimental data processing is carried out by a set of systems and services of an intermediate level  
5415 providing: safe use of resources, efficient distribution of tasks between computing resources, distribution  
5416 and management of data, and a high level of automation of data processing. An additional requirement  
5417 for the computing system is the ability to connect opportunistic resources that do not work within the  
5418 framework of the agreements established in the collaboration. These can be: supercomputing centers,  
5419 commercial cloud infrastructures, resources provided on a volunteer basis.

5420 The main processes that require mass data processing can be divided into two groups: those that involve  
5421 transferring large amounts of data over the network and those that do not (Fig. 20.7). The process  
5422 involving the transfer of a large amount of data is the process of real data reconstruction. The Monte  
5423 Carlo simulation process can be attributed to a process that is not accompanied by a mass transfer of  
5424 a large amount of data. To perform the data reconstruction process on distributed resources, they must  
5425 be connected by communication channels with a sufficiently high throughput, taking into account the  
5426 expected volumes, at a level of at least 100 gigabits per second. To work as a computing center of a  
5427 distributed computing infrastructure and to participate in the processing of Monte Carlo simulation, the  
5428 communication channel between the center and other participants must be at least 10 gigabits per second.

5429 Currently, the most obvious centers for participation in the processing of data from the SPD experiment  
5430 are the centers involved in the processing of data from the Large Hadron Collider, which have access  
5431 to fast communication channels, and have a sufficient level of expertise and technical equipment: NRC  
5432 “Kurchatov Institute”, PNPI, IHEP, SPbSU, MEPHI (Fig. 20.8). In addition, voluntary or temporary  
5433 resources, such as external academic and commercial clouds and supercomputers, can participate in the  
5434 Monte Carlo simulation process.

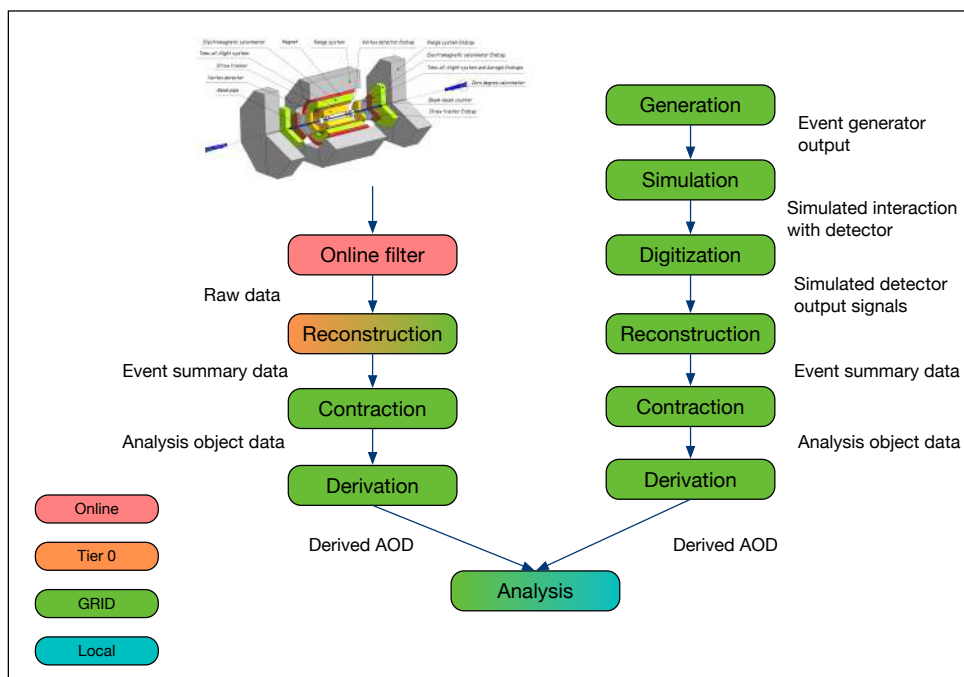


Figure 20.7: Data processing stages and their distribution over various types of computing resources.

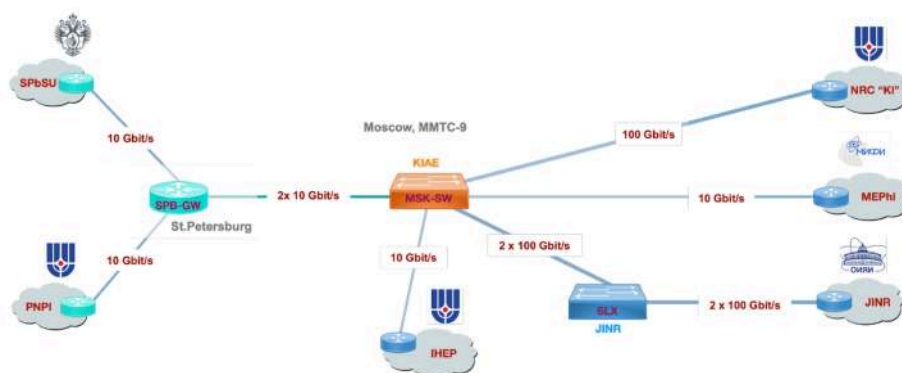


Figure 20.8: Existing Russian research centers, connected by high-speed network channels.

#### 5435 **5.4 SPD production system**

5436 To ensure a high level of automation of data processing, it is necessary to use a production system. Such  
5437 a system allows one to describe in the form of a task graph the process of certain processing of a given  
5438 amount of data. Each task, which is a node of such a graph, is a set of jobs of the same type that process  
5439 part of the initial data. Moving along the execution graph is possible only after the successful completion  
5440 of the entire task.

5441 The production system interacts with the distributed data management system and the workload man-  
5442 agement system, implementing a high-level control and abstracting from the architectures of computing  
5443 and storage systems.

5444 The task of the production system is to manage mass production of data sets, combined into tasks on the  
5445 computing resources available to the experiment. The Monte Carlo simulation and the reconstruction  
5446 of real data should be implemented within the production system. Each operation is usually splitted  
5447 into separate processing steps, such as preparing data, processing individual jobs, merge results, deleting  
5448 temporary files, checking intermediate and final results, and so on.

5449 Since every physics experiment is unique, the SPD production system should be developed taking into  
5450 account the specifics of the experiment. At the same time, keeping in mind the expected volumes of data,  
5451 the production system must be based on the components that will ensure data processing on geographi-  
5452 cally distributed resources of various types. This implies both the delivery of jobs to remote computing  
5453 nodes, and the relevant data management.

5454 Such software components have already been developed by experiments at the LHC and are used both  
5455 by them and by other scientific projects dealing with high-throughput data processing on geographically  
5456 distributed computing resources of various types. These components include the PanDA workload man-  
5457 agement system and the Rucio distributed data management system. Each of these software products  
5458 is used by various scientific experiments. Considering that these products are being developed by the  
5459 ATLAS and CMS experiments at the LHC for processing data volumes comparable to SPD on the re-  
5460 sources of the WLCG (Worldwide LHC Computing Grid) distributed infrastructure, we can count on  
5461 their development in the future, sufficient for the implementation of the SPD project.

#### 5462 **5.5 PanDA workload management system**

5463 Responsibilities of the PanDA (Production and Distributed Analysis system) workload management  
5464 system include the delivery of jobs to the computing nodes of remote computing centers and control  
5465 over their execution [128]. The system has a multicomponent architecture and allows organizing high-  
5466 throughput computing, using heterogeneous computing resources, such as grid sites, cloud infrastruc-  
5467 tures, and high-performance systems. The PanDA system is widely used in scientific computing, usually  
5468 in projects where it is required to manage the processing of a large number of simultaneously executing  
5469 jobs by distributing them across a large number of data centers. PanDA allows one to distribute jobs  
5470 across computing centers, finding the most suitable computing nodes based on a large set of metrics,  
5471 such as resource requirements, current load on each of the computing centers, the presence or absence  
5472 of the necessary data on it, the state of network connections, and so on. Within the PanDA system, it is  
5473 possible to work not only with jobs, but also with tasks, which makes it possible to achieve better system  
5474 scalability and ensure optimal loading of the experimental computing infrastructure. Deep integration  
5475 of PanDA with the Rucio distributed data management system allows implementing of various work  
5476 strategies: both delivery of tasks to data, located on remote storages, and delivery of data by the time  
5477 processing starts at one of the data centers.

## 5.6 Rucio distributed data management system

Rucio distributed data management system [129] is a software platform that provides all the necessary functionality for organizing, managing and accessing data, hosted on heterogeneous, geographically distributed storage resources. Rucio is designed to manage billions of files and exabytes of data. For many scientific projects, data management is becoming an increasingly complex and complicated challenge. The number of data-intensive instruments generating unprecedented volumes of data is growing, and their surrounding workflows are becoming more complex. Their storage and computing resources are heterogeneous and can be distributed at numerous geographical locations, belonging to different administrative domains and organizations. These locations do not necessarily coincide with the places where data are produced, nor where data are stored, analyzed by researchers, or archived for safe long-term storage. Rucio has been built as a comprehensive solution for data organization, management, and access for scientific experiments, which incorporates the existing tools and makes it easy to interact with them. One of the guiding principles of Rucio is dataflow autonomy and automation, and its design is geared towards that goal.

## 5.7 Software distribution and deployment

CVMFS and docker-based containers will be used for the software distribution.

## 5.8 Databases

The central database is going to be established to keep and distribute the detector hardware configuration, run information, slow control data, and calibration constants. ClickHouse [130] is going to be used as a database engine.

## 5.9 Resource requirements

For the online filter we assume the CPU consumption of 1000 SPD events/core/second. This requires 3000 cores simultaneously for the fast tracking. Taking into account additional expenditures to the data unpacking and event unscrambling, and including a real efficiency of CPU, which will be lower than 100%, one derives the CPU resources for the online filter as 6000 CPU cores. This number sets the upper limit, and the required computing power may decrease substantially, if an efficient way to use GPU cores is implemented for the event filtration. As for the data storage, a high performance disk buffer of 2 PB is needed, capable of storing about one day's worth of data taking.

For the offline computing, the data storage is determined by the data rate after the online filter, or 4 PB/year of raw data. Besides that, we may expect the comparable amount of simulated data and estimate the long-term storage as 10 PB/year, assuming two cycles of data processing and possible optimization of the data format and data objects to be stored permanently. We assume that half of the annual data sample ( $\sim 5$  PB) is kept on the disk storage, and the rest is stored on tape. The CPU power, necessary to process the amount of data like this and to run Monte-Carlo simulation is estimated as many as 60000 CPU cores. The summary of the computing resources is given in Table. 20.2. The cost estimate is conservative and will be defined more exactly in the TDR, when detailed hardware solutions and their actual prices in the market will be considered.

The estimate above is made for the design luminosity of the NICA collider. For the low luminosity stage, all numbers will be one order of magnitude smaller.

The burden of the SPD computing system operation is a subject to sharing between the computing centers of the participating institutes.

Table 20.2: Required SPD computing resources

	CPU [cores]	Disk [PB]	Tape [PB]
Online filter	6000	2	none
Offline computing	60000	5	9 per year
Cost estimate [kUSD]	7000	8000	4500 per year



## 5519 **Chapter 21**

### 5520 **Overall cost estimate**

5521 The estimated cost of the Spin Physics Detector at current prices for two stages of the project implemen-  
5522 tation is presented in Table 21.1. Estimates are rounded to one significant digit after the decimal point.  
5523 The cost of the first stage is 43 M\$, while the full setup in the most preferable configuration is priced at  
5524 82.3 M\$. This amount does not include possible R&D for the second stage of the project. Any expenses  
5525 related to the development and construction of an infrastructure for polarized beams at NICA are also  
5526 out of the scope of this estimation.

Table 21.1: Cost estimate of the SPD setup.

Subsystem	Option	Phase	Cost, M\$
SPD setup	Vertex detector:		
	– DSSD	II	7.3
	– MAPS	II	13.5
	Micromegas Central Tracker	I	0.9
	Straw tracker	I+II	3.0
	PID system:		
	– TOF	II	2.0
	– Aerogel PID system	II	2.4
	ECAL		
	– Phantom	I	0.4
		I+II	9.4
	Range system	I+II	16.1
	ZDC	I+II	0.6
	BBC	I+II	0.5
	Magnetic system		
	Novosibirsk option	I+II	9.2
	JINR option	I+II	8.6
	& cryogenic infrastructure		
	Novosibirsk option	I+II	6.4
	JINR option	I+II	6.1
	Beam pipe		
	– Al	I	0.1
	– Be	II	0.4
General infrastructure		I	1.2
		I+II	1.7
Slow control system		I	1.0
		I+II	1.8
Data acquisition system		I	0.8
		I+II	1.9
Computing		I	5
		I+II	15*
	* + 4.5 M\$ per year for tapes		
TOTAL COST	stage I		45.2
	stage I+II		84.8

## 5527 **Chapter 22**

### 5528 **Summary**

5529 We have presented the technical design of the Spin Physics Detector at NICA, a sophisticated experi-  
5530 mental apparatus for the study of the spin structure of the proton and deuteron, as well as fundamental  
5531 properties of the strong interaction. The building of this detector and conducting research on it are in-  
5532 cluded in the JINR long-term development plan. We realize that the construction of a detector on such  
5533 a scale is a very challenging task, even considering the extensive experience of the SPD Collaboration's  
5534 members. Nevertheless, we express our hope that we will be able to implement all our plans within the  
5535 framework of international cooperation in a full-scale manner.

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