

The **CO**herent Muon to Electron Transition (**COMET**) experiment



Experiment COMET at the J-PARC

Status report and prospects

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JINR COMET team

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Two-phase realization



Phase-I Goal

Search for µ-e conversion

A search for µ-e Conversion at the intermediate sensitivity with would be 100-times better than the present limit (SINDRUM-II) 2 x 10⁻¹⁵. For this measurement used Cylindrical Detector System (CyDet)

2 Background Study for the full COMET Phase-II

Direct measurement of potential background sources for the full COMET experiment by using the actual COMET beam line. For this measurement used Straw Chamber + ECAL (StrECAL)



Straw tubes muss-production for Phase-I

The complete set tubes for Phase-I has been produced and tested:

- 2700 tubes of 20 µ wall thickness, Ø 9.8 mm 120 and 160 cm length have been produced
- These tubes passed all the tests and have been sent to Japan



The study of the properties of straws

The following mechanical properties of the 9.8 mm straws have been measured:

- the range of elastic deformation of the straw
 - Results: The limit value of the straw tension is obtained 1.85kg (in COMET up to 1 kg)
- the influence of temperature and the dependence of the elastic properties of the straw on its thickness
 - Results: The maximum tension of the straw is provided at temperature from 10 to 20°C
- The tubes aging
 - Results: The service life of straw detector is 9 years.



- First straw tracker module for Phase- α is on final stage of assembling
- 480 straw tubes already glued into the frame and wired
- Electronic boards "Roesty" are ready for installing
- After that is planed system gas leakage and vacuum tests
- Within working visit all straw tubes were checked for quality, gas leakages and mechanical damages
- After 7 year All straws are in perfect condition and ready to be used for next modules
- Future activities include conclusion R&D of new 12 µm straw tubes and preparation for new mass production



Straw-Tracker Assembly 1st layer, completed !!!

The manufacturing area for straw-tube R&D at DLNP

For Phase-II we need even thinner and less diameter tubes: 5 mm diameter and 12 μm wall thickness.

For this purpose we prepared a new straw production line in our laboratory.

Completed real working machine for full dimension 12 µm thickness and 5 mm diameter straw tube production with controllable parameters



64 channel prototype



Produced straw parameters

- 140 pieces
- 70 cm in Length
- 4.98±0.12 mm Diameter
- 12 µm Mylar tape thickness
- Aluminum layer 70 nm
- Prototype working pressure 1 bar
- Long term testing pressure 2 bar
- Max safe pressure 3 bar
- Max load pressure 4 bar
- Long term tests still ongoing
- □ Straws stably staying pressurized
- No any mechanical damages
- □ After while Only 5% of straws dropped pressure

Cabability of the new straw tubes production facility

- 1) New welding machine design and 5-th class clean room with temperature and humidity control
- 2) 5 mm diameter and 12 µm wall thickness straw tube production
- 3) Examination of straw quality control of tubes
- 4) Study straw tube properties
- 5) Precise measurements and monitoring of straw diameter with optical methods, accuracy of 0.1 µm



- Diameter scan along straw tube length with different inner pressures
- Diameter deviation along the tubes is less than 20 µm,
- Shape stays consistent under different pressures



Great success in R&D, in the production of 5 mm diameter and 12 µm thick tubes

Taking into account the success of JINR, DLNP COMET group in R&D and production of thin-wall tubes with 5 mm diameters, 12 µm wall thickness, and development of straw station design, the COMET CB supported the idea of JINR group to use an additional station with new tubes at Phase-1





Main goal of this study is to see how humidity affects tension force and how well outside metallization can shield straw tube from it. On picture one shown

- Temperature (23.7 C)
- Humidity (Yellow)

Test setup for ROESTI (read-out) COMET board

Gas Mixture – Ar-70% CO2 – 30% , Straw tube 5mm, Anode wire – 50 µkm, HV – 1800 V

- Mylar with one side metallization(Blue)
- Mylar with Double metallization(RED)

As graphs are showing, tension of both straws strongly depend on environment humidity. This study still ongoing.

Frame build in progress

In progress Mixing

- The assembly of the main frame is completed
 - \checkmark End plugs
 - Gas supply

- Mixing gas system assembly
- ROESTI fixing system
- Production of flexible boards for signal transmission from straw tubes to ROESTI



✓ The spectrum of the signal from the electronics boards for the comet experiment was obtained



In progress

 Assembly of the channel on a wire of 20 and 15 microns







Electromagnetic calorimeter

Three candidates vendors

- Saint-Gobain (SG), Baseline
- OXIDE (OX), Japan
- Suzhou JT Crystal Technology (JTC)



Saint-Gobain has introduced an engineered version of LYSO which, compared to standard LYSO, offers up to:

6% improvement in energy resolution
20% higher light yield
20% faster decay time

Properties	Standard LYSO	Engineered LYSO			
Density [g/cm³]		7.1			
Hygroscopic	no				
Attenuation length for 511keV (cm)	1.2				
Energy resolution [%] @ 662 keV*	8.5	8			
Wavelength of emission max [nm]	420				
Refractive index @ emission max.	1.81				
Decay time [ns]	45	36			
Light yield [photons/MeV]*	27600	33200			
Average temperature coefficient from 25 to 50° C (% (%C)	-(0.28			

R&D of LYSO crystals

stals The test bench has been prepared in DLNP



The LYSO crystal certification More than 200 crystals have already been certified

The samples of the two companies SG and JTC have comparable scintillation parameters: high light output, short flash time and suitable energy resolution. The uniformity is better in Saint-Gobain crystals.

Despite the fact that the optical properties of SG crystals are slightly better than those of JTC, under certain conditions, both crystals can be used in the COMET calorimeter of the experiment.







Measurement of the electromagnetic calorimeter prototype parameters on cosmic muons



Crystals: LYSO - 4 <u>Wrapper</u> <u>Two layers of TEFLON</u> -Thickness = 65 µm - Absorbance 28 %/cm <u>One layer</u> of ESR film

Thickness = 65 µm Refl.Coeff. = 0,99/0,1

<u>One layer</u> of paper Thickness = 200 µm



Non-uniformity of the prototype response along the crystals measured using cosmic muons



Non-uniformity of the LY along the crystals length, measured at an energy of 511 keV

Measuring setup: measurements under the angels



a) Light yield distribution along the crystal length (scintillators responses) measured with cosmic muons; b) Mean value of response and response non-uniformity for each scintillator

Plan for further work is continuation of work on the development of a calorimeter calibration technique:

- 1) measurement of the calorimeter prototype parameters at electron beam ;
- 2) calculation of the energy resolution of the calorimeter prototype..



a) Scintillator responses of the calorimeter prototype for angles of 0, 9 and 19 degrees ; b) Detector response non-uniformity for angles 0, 9 and 19 degree

- Simulation of processes in crystals, ongoing
- Comparison of the crystal types, finished
- Simulation of optimal structure of the calorimeter, ongoing
- Simulation of the calorimeter geometry in framework ICEDUST, ongoing
- Experimental study of the main parameters (uniformity, light output) LYSO crystals on a precision JINR stand, ongoing
- Calibration of 64 crystals of LYSO at the JINR stand for Beam Test (Tohoku), finished
- Participation in a calorimeter design, ongoing
- Quality control (certification) of all crystals in JINR (full responsibility), ongoing
- Calorimeter assembling, testing, calibration and installation at setup, in the near future

Cosmic-Ray Veto (CRV)

- Muons from cosmic rays mimic the 105 MeV conversion electrons and, as a major source of background, would reduce the experiment overall precision. So, to suppress the cosmic muons, the Cosmic-Ray Veto (CRV) system becomes as an essential part of the COMET experiment. It will cover around of the COMET other systems and will acting as an active shielding and efficiency to record the muon is required on 99.99% level.
- CRV will consist of two major parts: scintillator based (SCRV) and GRPC based (GRPC-CRV) subsystems. The SCRV subsystem placed on top, sides and back of the COMET and based on extruded plastic scintillation strip with WLS fiber glued to the strip groove. The GRPC-CRV will be placed in hottest area at front of the COMET and will be consists of array of GRPC.
- The JINR group is the leader in R&D, in design and in development of the SCRV subsystem. This activity includes two parts: to finalize design of the SCRV with providing scintillation strips production, testing, CRV modules creation schedule and to design/create/test the electronics embedded to the scintillators.
- Within of this search (including the aging) we investigated the different configurations for strips: with one or two Wave-Length Shifting (WLS) optical fiber in parallel grooves, with different WLS fibers diameters, combination of it.
- The investigation included a search of the best values for the shift layer to each other (so called pattern) by simulation with GEANT-4 and it tested on 4x4 module.
- We found the reasonable compromise between the strip's geometry, number of WLS fibers, its diameter and SiPM type should be attached
- design of SCRV based on 4-layers array of plastic scintillator strips of 7x50 mm² in cross section and with two 1.2-mm (for sides) and 1.4-mm (for top) in diameter WLS fiber glued in the groove along the strip
- With this geometry it will be possible to achieve required up to 99.99% efficiency for cosmic muon registration.
- The light collection will be done with Hamamatsu MPPC/SiPM S14160-3050HS since it have up to 50% of quantum efficiency on required green light area.





The test stand sketch



Test stand full assembly

Scintillation strips as a base element of the COMET SCRV modules



Design of the strip



real strip



Sketch of the strip with SiPM board and housing. The real look of the SiPM PCB inserted to the housing

Strips test stand

To create of this, first CRV module, we needed to provide a proper procedure of the mass production of the strips, including the quality check on each step of the production. At first, we need to choose the optical glue to fix the WLS fiber in grooves. Next, we need to check the WLS fiber state before its gluing into grooves. Then, we need to check the strips in geometry and light output prior of the CRV module creation.

- To test the strips, we created the lightproof 6-m-long test stand with 2D translation stages (so-called 2D-portal). The collimated by 1 mm diameter radioactive by ⁹⁰Sr/⁹⁰Y β-source with 0.06 mCi beta-source was used to exam the strips along the distances. Light from SiPMs were collected using Front-End based on CitiROC.
- 100 strips were produced, and quality test was provided.
 64 best of them were selected to create the first CRV module.

Layer	leit	It Top mount point view								right						
	- N	1	3	ь.	9	8	1	÷	9	\$	\$	\$	Ŷ	÷	\$	\$
Top, L4	78	31	56	68	40	52	8	36	46	6	27	29	9	12	38	48
Middle, L3	97	33	50	47	58	35	37	53	2	39	43	11	23	4	21	70
Middle, L2	63	61	64	57	25	18	42	7	28	1	96	3	13	14	99	45
Bottom, L1	55	54	80	67	59	26	5	10	17	49	30	32	15	24	98	22
1																

64 for strips order for first CRV module



2D portal in the table

Diagram for DAQ



DAQ layout for strips quality test using collimated beta-source.

CRV module assembly



*

SCRV design



sketch of the first module



geometry fixing tools sketch The wooden addons were used between of holding tools to prevent failure of the cover while vacuuming

- The mix of the optical epoxy with TiO2 in proportion of 1:1 was found as best solution to glue the CRV module and be prevented of light loss due to gluing and to establish the necessary bonding strength for CRV module.
- We used the vacuum to provide equivalent to 25-ton force over the total CRV surface to properly fix the CRV module geometry while epoxy cures



CRV module



Assembly of CRV module



Compressed CRV module

>We proposed the final designs of the strip and CRV module were discussed during the COMET Collaboration Meetings it was approved for SCRV-LS-0.

Schedule of works on the project in 2024-2026

•Participation in the preparation, engineering and physics run, the data acquisition and analysis of Phase-I, **2024-2026**

•R&D program for production of the straw tubes of 12 μ m wall thickness and 5 mm diameter. Measuring of all mechanical properties and development of standards for quality control of manufactured of the 5 mm brand-new straw tubes, **2024 - 2025**

•Finalization assembling, testing, calibration, installation, cosmic test and maintenance of the straw detector for Phase-I, **2024**

Production of straw tubes (about 1000 pcs) for full-scale prototype, 2024-2025
 Production of a full-scale straw station in JINR, with new tubes (12 μm, 5 mm), and

measurements on the beam, 2024-2025

•Preparation and mass-production and testing of straw tubes for Phase-II, 2025-2026

•Development and optimization of a crystal calibration method for a COMET calorimeter, given the features of the experiment: the presence of a magnetic field and high resolution calorimeter, **2024-2026**

•Participation in the full calorimeter designing, assembling, installation, cosmic test and maintenance, 2024-2026

•Participation in the assembly and maintenance of the CRV for Phase-II, 2024-2026

•Participation in the beam tests of the detector components for Phase II, 2025-2026

•Participation in assembling, testing, installation and maintenance of whole detector system for Phase-II, **2025-2026**

•Complex detector system (tracker, calorimeter, etc.) simulation, 2024-2026

•Participation in the engineering and physics run for Phase I, 2024-2025

•Participation in the data acquisition and analysis, 2025-2026

The responsibility of the JINR in the COMET

- The JINR group is a single one in the COMET collaboration, which is capable to produce thin-wall straw tubes. Therefore, we are fully responsible for manufacturing of all straw tubes. Different procedures of the tube tests on pressure, gas leakage and elongation have been also updated in accordance with the COMET requirements and new test standards have been established.
- JINR takes full responsibility for the next step to this direction, carrying out of R&D works of straw tubes for the COMET Phase-II, with the tubes of 5 mm diameter and 12µ wall thickness. For this purpose, we are preparing a new straw line in DLNP.
- JINR physicists together with the KEK colleagues take full responsibility in assembling, tests and installation of the fullscale straw tracker for Phase-I. Appreciating the crucial contribution of the JINR to the creation of the straw tracker, a member of JINR-COMET team was elected as one of the coordinator for the COMET-straw tracker system.
- JINR takes full responsibility in production of a full-scale straw station for Phase-I, with new type of straw tubes.
- JINR takes full responsibility for development and optimization of a crystal calibration method for the calorimeter to be used in COMET Phase I and Phase-II.
- Physicists from JINR take full responsibility for the certification of crystals, and are the leaders in the R&D work.
- JINR together with KEK and Kyushu University takes full responsibility for assembling, testing, installation and operation of the calorimeter.
- JINR physicists have implemented a full-scale R&D program to create a cosmic veto system. The program was completed
 successfully, and the results were reported at the collaboration meetings. Based on these results, all the parameters and
 methods for creating the CRV are determined. Also, the main responsibility in the assembly, testing and installation of the
 CRV for Phase-I will be on scientists from JINR. Based on these, a member of JINR-COMET group was elected as the
 COMET-CRV team leader.

Conclusion

- > The COMET is a search experiment for μ -e conversion at J-PARC
 - aiming improvement the sensitivity x 10,000 better than the past limit, 1.0×10^{-17}
 - staging approach called Phase-I (under construction) / Phase-II
 - Before Phase-I we have **Phase-** α a low beam intensity run in 2023
- ≻Phase-α Goal
 - The beam and secondary beam yield estimation, measurement w/ PID
- ➤ COMET Phase-I is under construction
 Phase-I Goal: 2.0 x 10⁻¹⁵ Up to $10^{-15} \rightarrow$ sensitive to "new physics" (in 150 days operation)
 - CyDet is ready at COMET site
 - StrECAL will be ready at COMET site by 31 March 2024
 - CRV will be ready by the end of 2024
 - We plan to be ready by the end of 2024.
- In parallel preparation and carrying out Phase-I, will go work on creation of a full muon bunch, R&D for COMET Phase-II is underway. After completion of Phase-I, will immediately begin installation and assembly for Phase-II. Expecting to start in 2028-2030
- JINR plays a leading role in the preparation and implementation of this fundamentally important experiment.

NºNº	Категория	ФИО	Подразделение	Должность	Сумма FTE			Симоненко		сотрудник	
1	научные работники	П Азнабаев	ПТФ	Научный	0.3	16	научные работники	B.B.	ЛЯП	Рук. Группы	0.3
1.	научные работники	Д. Азначась		сотрудник	0.5			Терешщенко			
2	научные работники	Д.Байгарашев	ЛФВЭ	Научный сотрудник	0.4	16	научные работники	3.Цамаландзе	ЛЯП	Рук. сектора	0.7
3	научные работники	А.Бойков	ग्रमा	Мл. научный сотрудник	0.3	17	научные работники	Н. Цверава	ЛЯП	Мл. научный сотрудник	1.0
4	научные работники	Д.Чохели	ग्रमा	Ст. научный сотрудник	1.0	18	научные работники	И.И. Василиев	ЛЯП	Мл. научн6ый	0.3
5	научные работники	Т.Л.Еник	ЛФВЭ	Ст. научный сотрудник	0.3					сотрудник	
6	научные работники					19	научные работники	Е.П. Величева	ЛЯП	Ст. научный	1.0
7	научные работники	Д.Годеридзе	ЛИТ	Мл. научный	0.5					сотрудник	
				сотрудник		20	научные работники	А.Д. Волков	ЛЯП	Научный	1.0
8	научные работники	П.Г. Евтухович	IIRI	Ст. научный сотрудник	1.0					сотрудник	
9	научные работники	А. Иссадиков	ЛИТ	Ст. научный	0.3	21	научные работники	И. Зимин	ЛЯП	Мл. научный	0.3
				сотрудник						сотрудник	
10	научные работники	B.A.	ЛЯП	Вед.	1.0	18	научные работники				
		Калинников		сотрудник		2.	инженеры	И.Л.	ЛЯП	Старший	0.9
11	научные работники	А.Хведелидзе	ЛИТ	Вед.	0.4	-		Евтухович		инженер	
				научный			инженеры	Е.С. Канева	ЛЯП	Инженер	1.0
12	uavaurie načotuuru	E A KOZHOR	ПТФ	сотрудник	0.3		инженеры	Х.Хубашвили	ЛЯП	Инженер	0.9
12	научные работники	1 .A. ROSIOB	лт Ф	научный	0.5		инженеры	А.Г. Самарцев	ЛЯП	Ст. инженер	0.4
				сотрудник			инженеры	C.B.	ЛЯП	инженер	0.5
13	научные работники	А.В. Павлов	ляп	Мл. научный	1.0			Терешщенко			
14		DM C-C		сотрудник	1.0	3.	специалисты				
14	научные работники	Б.М. Сабиров		научный сотрудник	1.0	4.	рабочне				
15	научные работники	A.B.	ЛЯП	Ст. научный	1.0		Итого:				17.4

Предлагаемый план-график и необходимые ресурсы для осуществления Проекта / Подпроекта КИП

Наименования затрат, ресурсов, источников финансирования		Стоимость (тыс. долл.)	Стоимость, распределение по годам					
		в ресурсах	1 год	2 год	3 год	4 год	5 год	
		Международное сотрудничество (МНТС)	300	100	100	100		
		Материалы	190	70	70	50		
		Оборудование и услуги сторонних организаций (пуско-наладочные работы)	140	40	40	60		
		 ускорителя/установки, 	900	350	350	200		
		реактора,						
нансирования	Бюджетные средства	Бюджет ОИЯИ (статьи бюджета)	630	210	210	210		
Источники фи	Внебюджет (доп. смета)	Вклады соисполнителей Средства по договорам с заказчиками Другие источники финансирования						

Thank you for attention!



COMET Detector System and Requirements

Straw Tracker: 5 station (Phase - I) ~ 2500 straw tubes, 9.75 mm diameter, 20 μ m thickness, Ar:C₂H₆ = 50:50

Requirements:

- \blacktriangleright Momentum resolution $\leq 200 \text{ keV/c}$
- Space resolution $\leq 200 \ \mu m$ \succ
- Work in vacuum, magnetic field 1 Tesla







CRV module's front view



Design of the strips with 2 WLS fiber



Requirement: Efficiency ≥ 99.99%.

CRV will be consist of two major parts:

- scintillator based (SCRV)
 - CRV consists of 8 supermodules
 - The modules are formed from four layers, 15 strips
 - Strip sizes: 0.7 x 4 x 220 cm³, 1.2 mm diameter WLS
- Chambers Glass Resistive Plate (GRPC).

The SCRV subsystem placed on top and back sides of the COMET and based on extruded plastic scintillation strip with WLS fiber glued to the strip groove. The GRPC will be placed in hottest area at front of the COMET (active shield).

Also used passive CRV, concrete and steel.

Electromagnetic calorimeter

ECAL (crystal type LYSO, Lu_{1.8}Y_{.2}SiO₅Ce)

- Combination of around 600 (for Phase II 2272) LYSO crystals for Phase-I
- Total size: diameter ~ 1m
- Crystal size 20x20x120 mm³ (11 radiation length)
- Photon detector: APD

Requirements:

- < 5% ER at 105 MeV</p>
- <10 mm space resolution</p>
- > < 100 ns time resolution
- Work in vacuum and magnetic field of 1 Tesla



CyDet (Cylindrical Detector)

Cylindrical drift chamber (CDC) surrounds the muon stopping target under 1T magnetic field Cylindrical Trigger Hodoscope (CTH) at the both ends



- 19 layers structure
- 5000 sense wires
- 15000 field wires
- He base gas
- $(\text{He}: \text{iC}_4 \text{ H}_{10} = 10.90)$
- Study of chamber is done
- Basic performance study of chamber was done, it's OK
- Spatial resolution < 200µm obtained
- Momentum resolution < 200 keV/c obtained
- Wire aging test is done
- Commissioning with cosmic-ray was done in KEK



Phase-α (2023)

A low beam intensity run, 15-20 days in November 2022, **without Pion Capture Solenoid (PCS)**. A thin (1 x 20 x 20 mm³) graphite plate as a pion production target. **Simulation Study (GEANT4)**

1. Secondary beam yield measurement with simplified geometry & magnetic field at both TS ends

- Detectors
 - Proton-beam diagnostic detectors around the target area
 - Secondary-beam measuring detectors in the exp. area.
- 10¹¹ proton-on-target (POT) events.
- 10⁵ 10⁶ magnitude smaller yields than Phase-I



Particle	TS entrance	TS exit	
e	8.3 × 10 ^{− 8}	4.6 × 10 ^{−8}	
e+	3.2 × 10 ^{− 8}	3.3 × 10 ^{−8}	Phase-I
μ^-	2.0 × 10 ^{− 8}	6.9 × 10 ⁻⁹	Particles a
μ^+	2.8 × 10 ^{− 8}	1.1 × 10 ^{−8}	10-2 10-5
π^{-}	5.2 × 10 ^{− 8}	1.7 × 10 ^{−9}	10^{-1}
π^{+}	7.3 × 10 ^{− 8}	2.8 × 10 ⁻⁹	
р	1.6 × 10⁻ ⁷	4.0 × 10 ⁻¹⁰	

Particle Yields per POT at both TS ends



2. Measurement w/ PID

- Detectors
 - Combination of fibre plastic scintillator hodoscope and COMET ECAL
- Particle Identification (PID) method and performance
 - Multi-variate analysis (MVA) with three observable parameters
 - dE/dx in the hodoscope
 - ECAL prompt energy deposit (< 10 ns after hit)
 - Time-of-flight (TOF) between both detectors
- The results: PID efficiency for e⁻, μ⁻, and π⁻.
 - e⁻: Good ~ 100%.
 - μ⁻: Good > 90% but drops at high momentum.
 - π⁻: Still low over the range, need improvement



Baseline Detector Layout

dEdx (MeV)

Next steps and Prospects

Large-scale MC production

at TS exit

- Exploration of different detector configurations
- Optimization of geometries, measurement schemes
- Antiproton measurements
- "Beam blocker" studies for Phase-I beam measurement programme.

	Phase- α	Phase-1			
Energy (GeV)	8				
Beam Power (kW)	0.26	3.2			
Spill Cycle (sec)	9.2	2.48			
Extraction Period (sec)	0.5				
# of Bunches / sec	7.6e+5				
# of Protons / Bunch	4.9e+6	1.6e+7			
# of Protons / Spill	1.9e+12	6.2e+12			

The proton beam characteristics such as the bunch length, extinction, time structure of 1.17 -1.75 µsec bunch-tobunch are identical to COMET Phase-I.





Comparison of Phase-I and Phase-II parameters

Parameters	Phase-I	Phase-II
Beam power	3.2 kW (8 GeV)	56 kW (8 GeV)
Running time	150 - 200 days	1 year
Target materials	graphite	tungsten
#protons	3.2 x 10 ¹⁹	6.8 x 10 ²⁰
#muon stops (Ν _μ)	1.5 x 10 ¹⁶	1.1 x 10 ¹⁸
Muon rate/s	5.8 x 10 ⁹	1.0 x 10 ¹¹
#muon stops/proton	0.00052	0.00052
The detector acceptance $(A_{\mu-e})$	0.06	0.04
S.E.S (single event sensitivity)	2.0 x 10 ⁻¹⁵	2.6 x 10 ⁻¹⁷
Measurement start	2024-2026	2027-2029

Physics programs

Other searches In contrast to COMET Phase-II, the CyDet detector surrounds the muon stopping target directly in Phase-I, and can observe both positive and negative particles from the muon stopping target. This allows for a search for the lepton-number-violating process

$\mu^- N \rightarrow e^+ N'$, ($\mu^- - e^+$ conversion), $\Delta L = 2$

concurrently with the μ N \rightarrow e⁻ N search.The anticipated experimental sensitivity for μ - e⁺ conversion could be similar to μ N \rightarrow e⁻ N conversion, although a detailed estimation has not yet been performed.

In addition, the Cylindrical Drift Chamber will have a relatively large geometrical coverage, and thereby a coincidence measurement with a large solid angle is achievable. This allows a search for

$\mu^- + e^- \rightarrow e^- + e^-$ conversion

in a muonic atom, which is an as-yet unmeasured process.

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Bound \mu^- + e^- \rightarrow e^- + \alpha decay
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