



The Progress of Ecal Production in China

Chi Yang (杨驰)
Shandong University (山东大学)

for the MPD-ECal group in China







Outlines

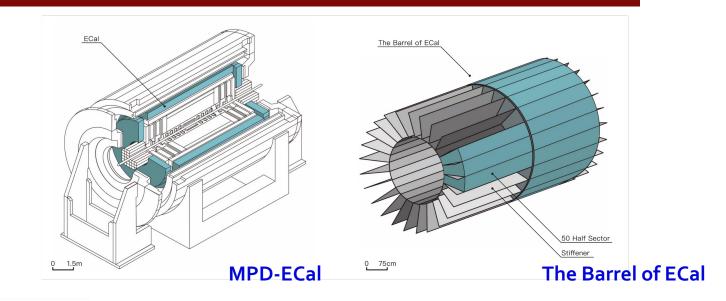
- MPD-ECal introduction
- ECal module production
- Cosmic test of module
- Simulation of ECal related PID
- Summary



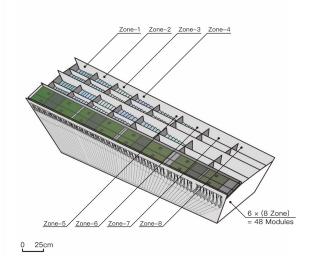
Introduction on MPD Ecal

MPD-ECal requirements:

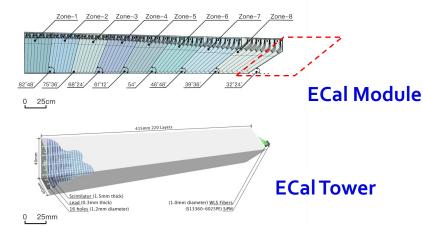
- particle occupancy : < 5%
- Time resolution : <1ns
- Energy resolution : < 5% @ 1GeV
- Operate in the magnetic FIELD: ~ 0.5T
- Adequate space resolution



ECal Half-Sector



ECal 8-Zone



MPD-ECal

1 Barrel

50 Half-sectors

300 8-Zone modules

2400 Modules

38400 Towers



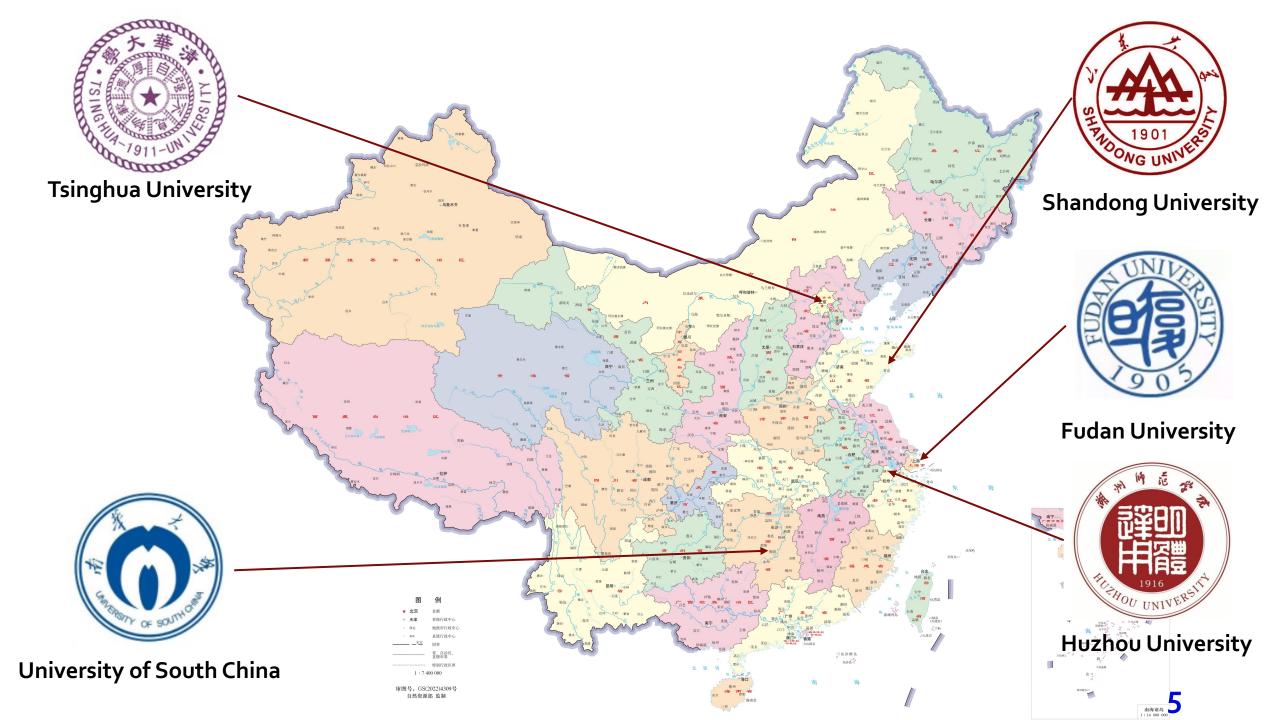
Scope of China MOST MPD-ECal Project

Hardware:

- Construction of 8 sectors. 768 modules in total.
- Production of FEE PCB (1200 FEEs)
- R&D on fast readout electronics, time resolution is less than 150ps

Software and simulation

• Schedule: 2020.6-2024.5





Module production in China

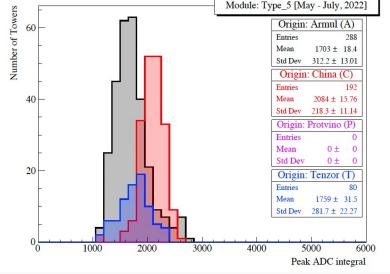
8 sectors, 768 modules, 12288 towers

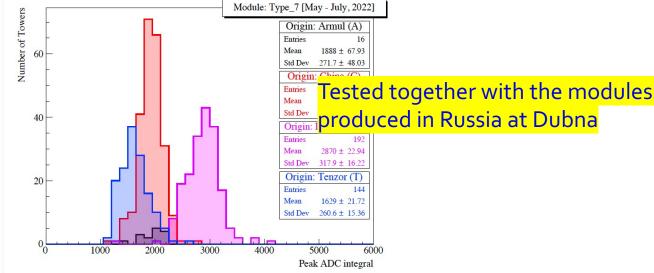
Tasks of each institute

	Zone	1	2	3	4	5	6	7	8	Total
Institute	THU	19	19		38	96	96	96	96	460
	SDU			96	58					154
	FDU		77							77
	USC	77								77

• In the first stage (2020.6-2022.5), 8 sectors have been produced in China



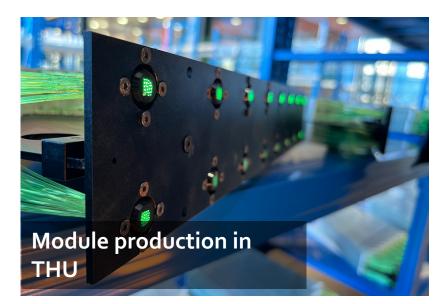


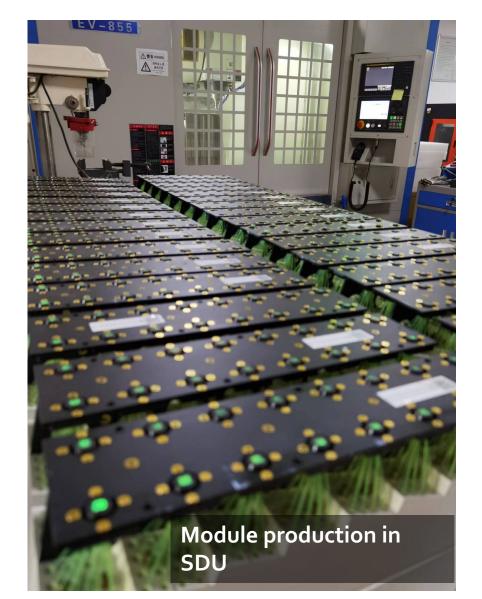




Module production in China

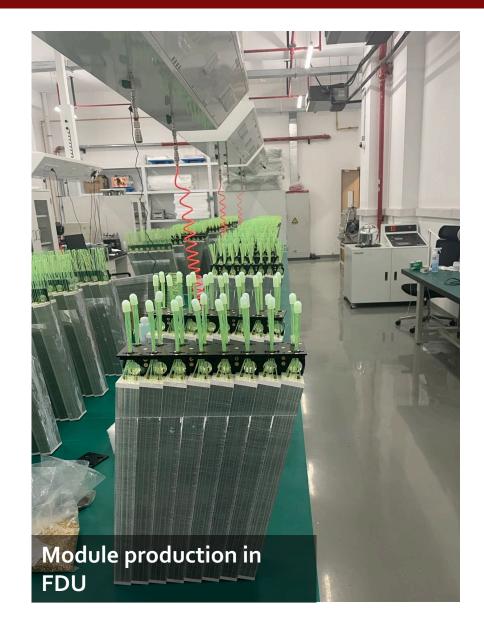








Module production in China









Previous shipments from China to Russia

Via the China-Europe train

First shipment

- 279 modules (31 boxes)
- Shipped to JINR on 2022.04.21

ZONE5 91 // ZONE6 90 ZONE7 81 // ZONE8 17 Total: 279 modules

Second shipment

- 293 modules (32 boxes)
- Shipped to JINR on 2022.09.17

ZONE1 19 // ZONE2 19 ZONE3 94 // ZONE4 96 ZONE5 4 // ZONE6 5 ZONE7 5 // ZONE6 51 Total: 293 modules







Latest shipment

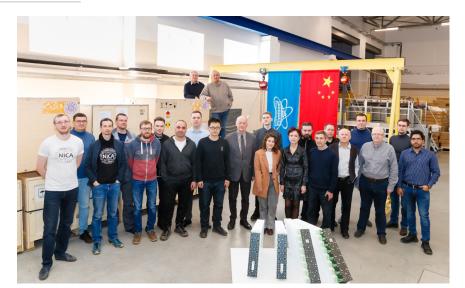
Third shipment

- 188 modules (22 boxes)
- Shipped to JINR on 2023.02.14
- Arrived at 2023.03.15



Equipment for NICA arrived from China

News, 31 March 2023



// ZONE2 <mark>77</mark>

B

ZONE7 9 // ZONE8

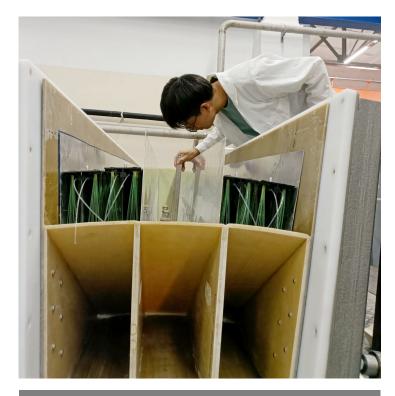
Total: 188 modules



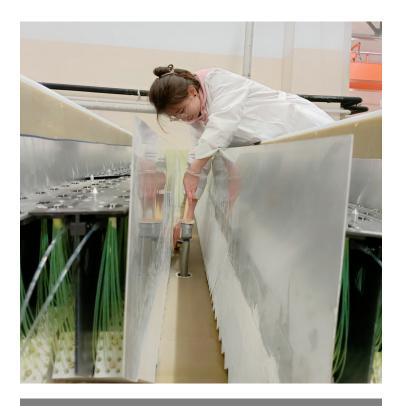




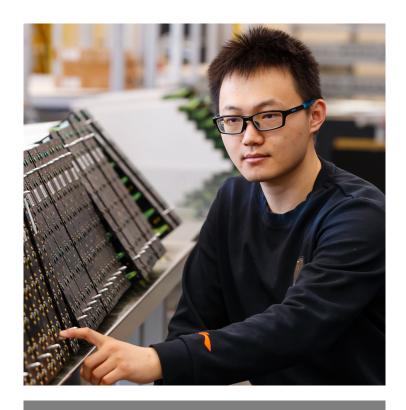
Juniors working at JINR



Ping Su Ph.D. Student Fudan University Oct.20 — Dec.17 2022 at JINR



Yonghong Wang Ph.D. Student Shandong University Oct.20 — Dec.17 2022 at JINR



Linmao Li Ph.D. Student Tsinghua University Working now at JINA

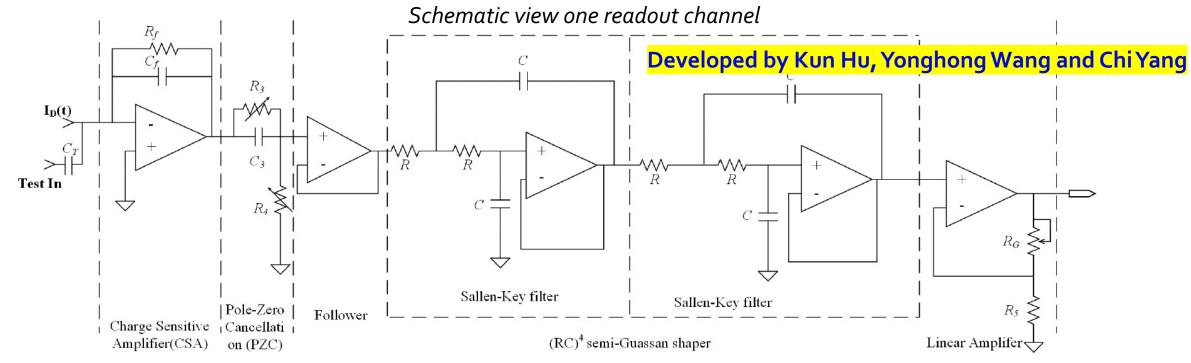


ECal module test

- Many module tests were done by THU and SDU
- Only part of results were selected to be shown in this talk, focusing on the test at SDU
- More results and details can be found in previous talks from China MPD-ECal group



Electronics developed at SDU

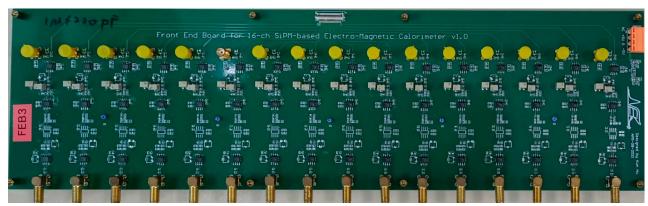


SiPM-based Adapter

SiPM S13360-6050PE

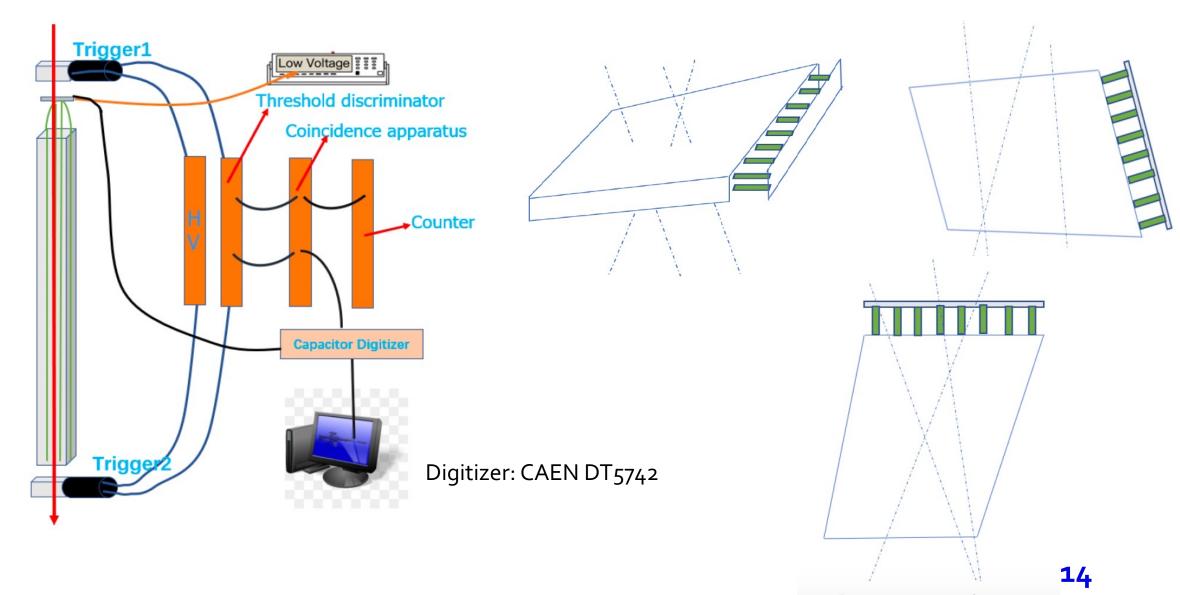


Front End Board





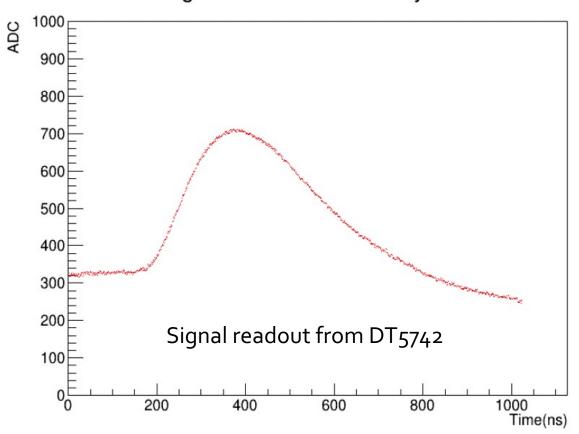
Test system at SDU

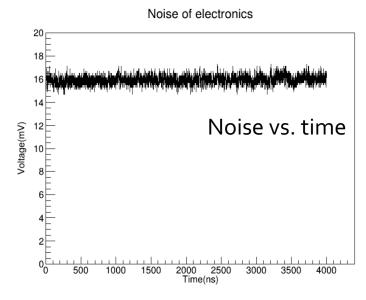


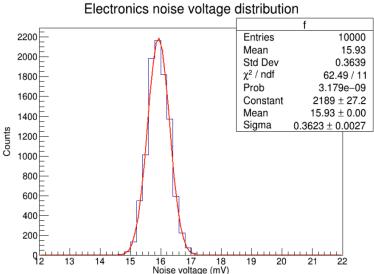


Test system at SDU

Signal of ECal Cosmic Ray Test



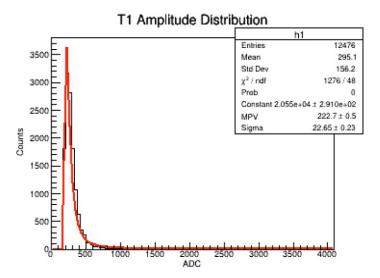


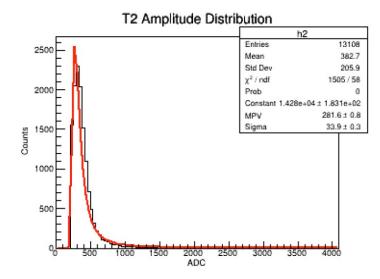


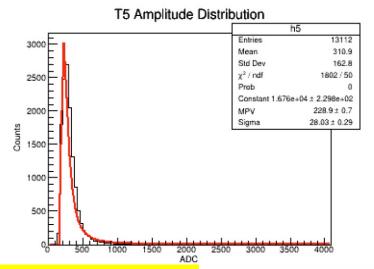


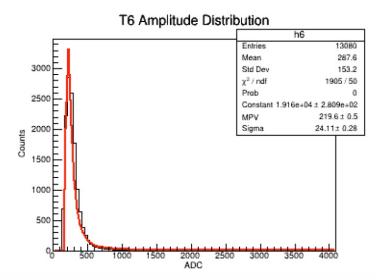
Signal







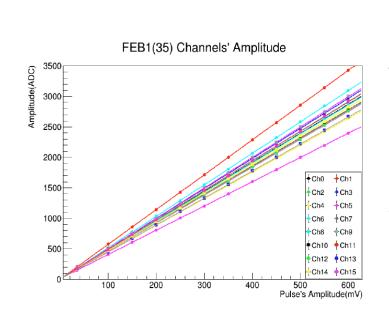


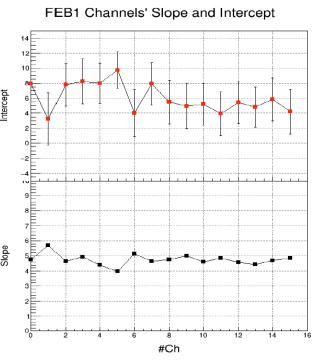




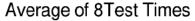
Calibration and correction

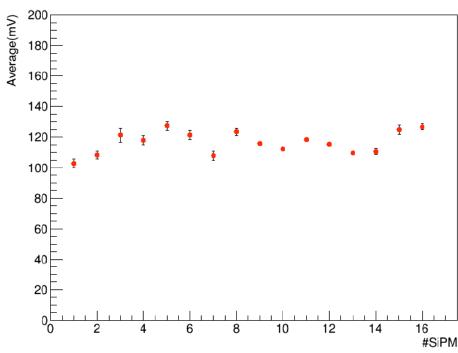
Calibrate the differences between SiPMs





Check the stability of test system

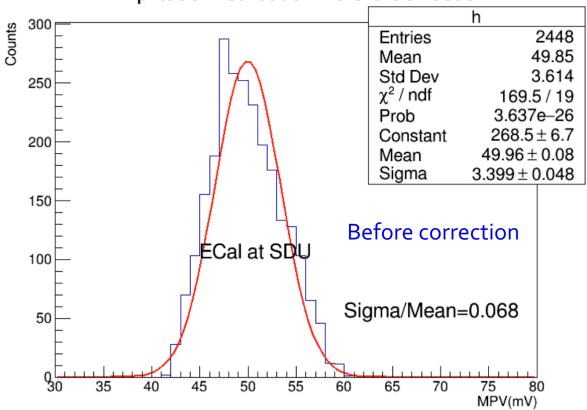




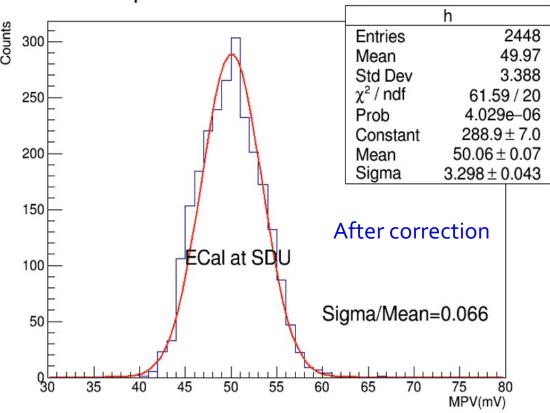


Uniformity

Amplitude Distribution Before Correction



Amplitude Distribution After Correction



Sigma/Mean ~ 6.6%

- All 154 ECal modules produced at SDU were tested
- Coupling effect differences from WLSFs to SiPMs are not corrected



MOST project mid-term review

Mid-term review: March 3rd, 2023

No negative comments for ECal project from the review committee





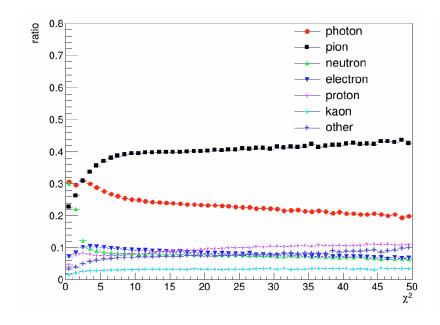
- The ECal related physics simulation has been started in China
- Contribute from THU, SDU and HZU

By Yulin Wang (PhD student) from SDU and Xiangrong Zhu from HZU

UrQMD, 11GeV Au+Au data

Shower shape: $\chi_2 < 4$

$$\chi^2 = \sum_{i} \frac{(E_i^{pred} - E_i^{meas})^2}{\sigma_i^2}$$

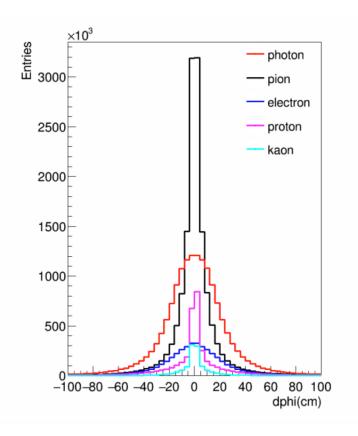


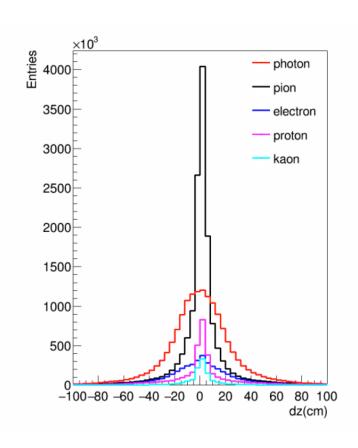
photon pion neutron electron proton kaon other 0.6

Fraction of photon increased

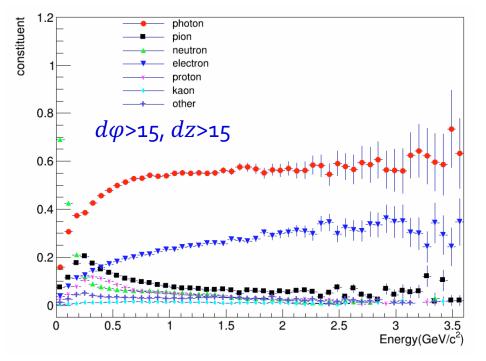


Charge particle veto: $d\varphi>15$, dz>15



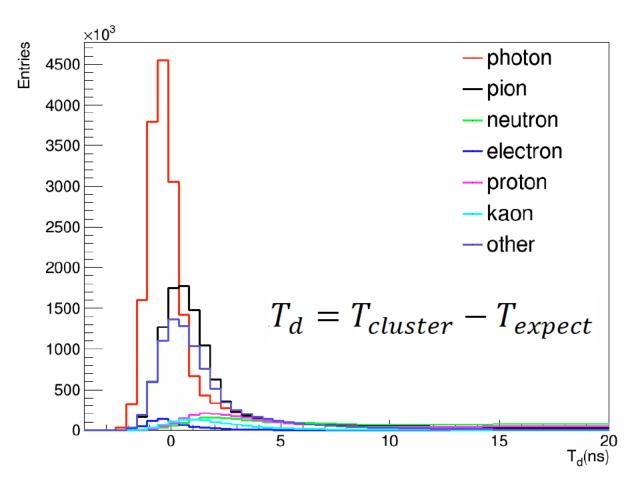


Fraction of photon increased

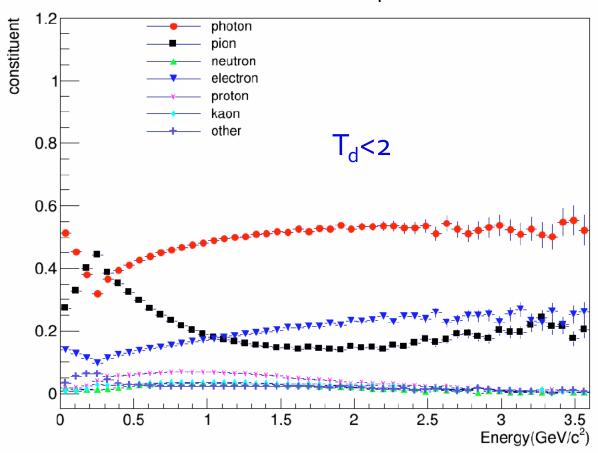




Time of flight difference: $T_d < 2$ ns

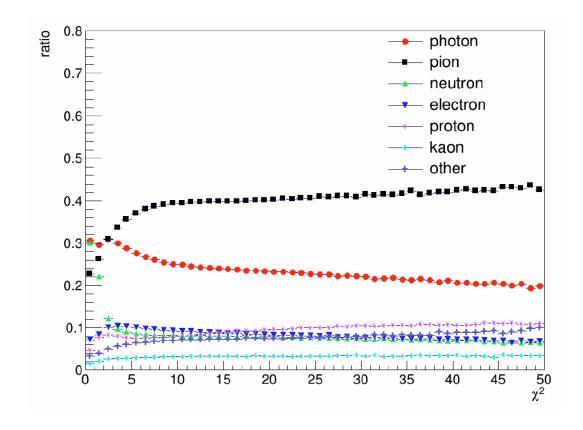


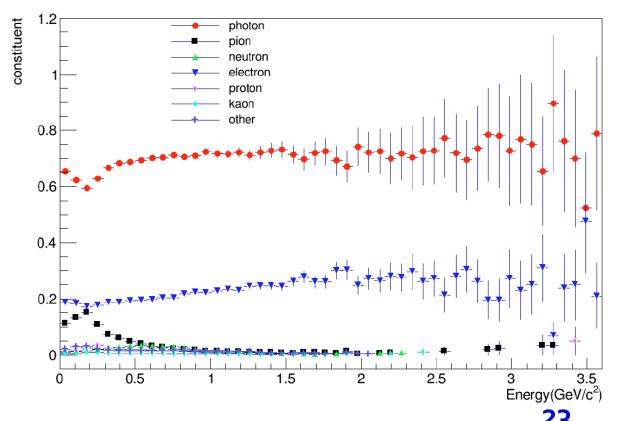
Fraction of photon increased





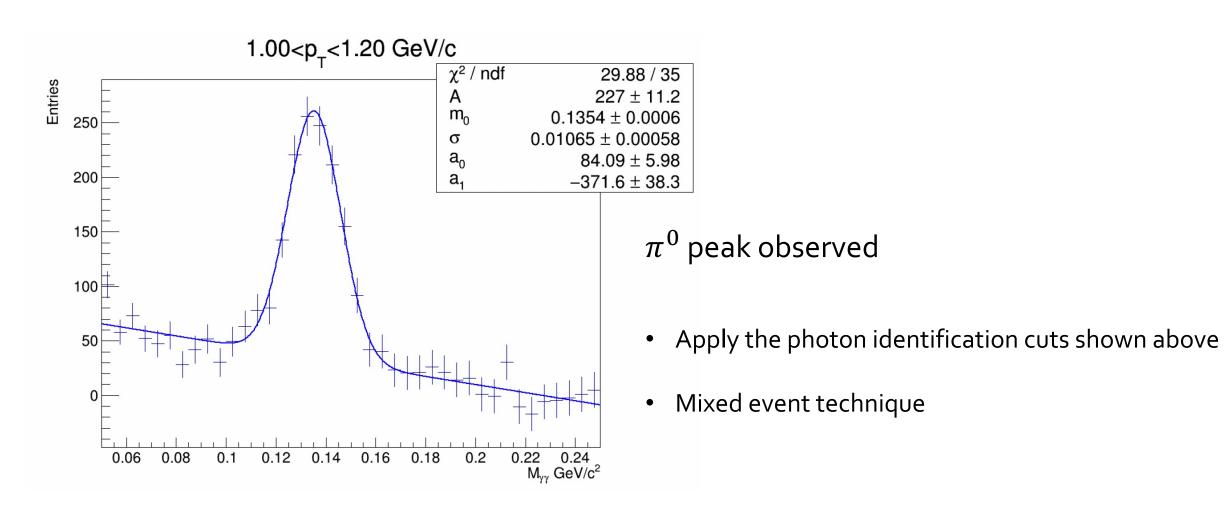
- With PID, fraction of photon clusters increased from ~30% to 60%
- Need more detail study on the photon ID strategy







Neutral particle reconstruction





Summary

- √ ~800 modules have arrived at JINR
- ✓ The first stage mass production of ECal module in China was completed and it is
 best to continue production for the rest 800 modules!
- ✓ About 6.6% (sigma/mean) uniformity was obtained in the cosmic ray test at SDU with air coupling between WLSF and SiPM
- ✓ Simulation study on photon identification and neutral particle reconstruction has been started
- ✓ China MPD consortium will continuously contribute to the ECal related works