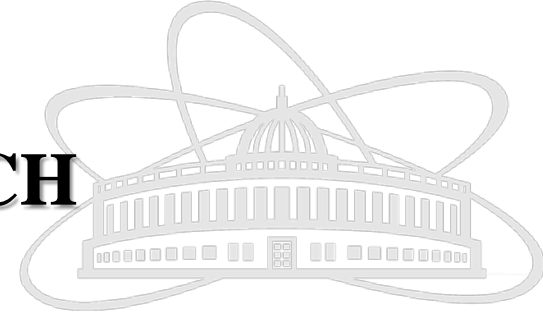




**JOINT INSTITUTE FOR NUCLEAR RESEARCH**



# **Research reactor "NEPTUN" status report**

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2023**

# Neutron Sources

NEUTRON SOURCES

Weak sources

Dense sources

Spallation neutron sources

Nuclear reactors

Fusion

Fission

Steady state power

Pulsed power

Aperiodic

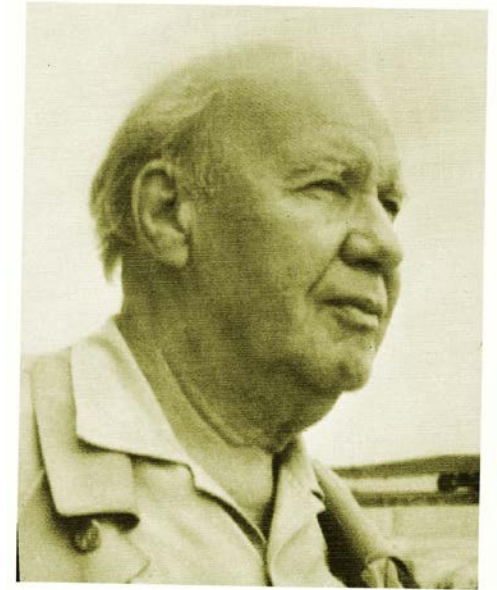
Periodic

Boosters

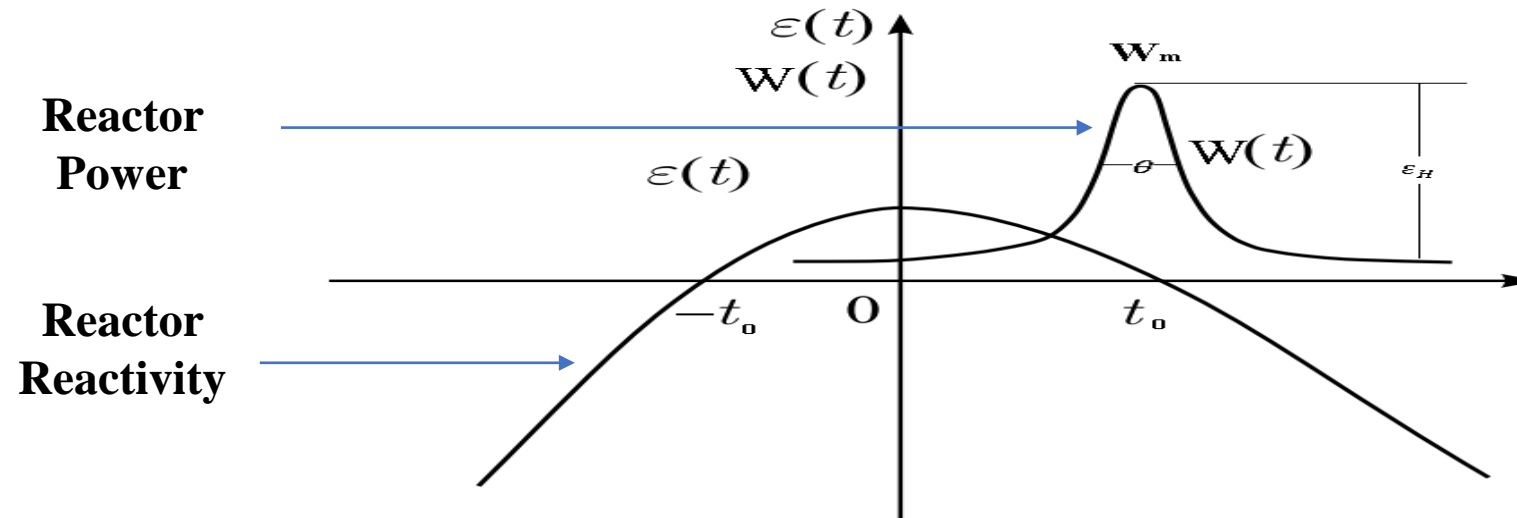
# Neutron sources

## B) Denes sources : 2- Periodic Pulsed power reactors:

- In 1955- in the Obninsk Physical-Power institute (Russia), D. I. Blokhintsev suggested the idea of a periodic pulsed reactors with mechanically periodically reactivity modulation.
- To combines the best features of Aperiodic reactors (pulsed nature without any choppers – time of flight) and steady state power reactors (good enough fluence to neutron spectroscopy).



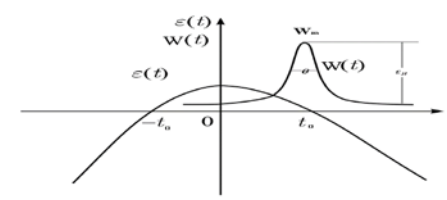
*Dmitry Blokhintsev  
(1907-1979)*



The course of reactivity and power of the reactor during the development of the power pulse

# Neutron sources

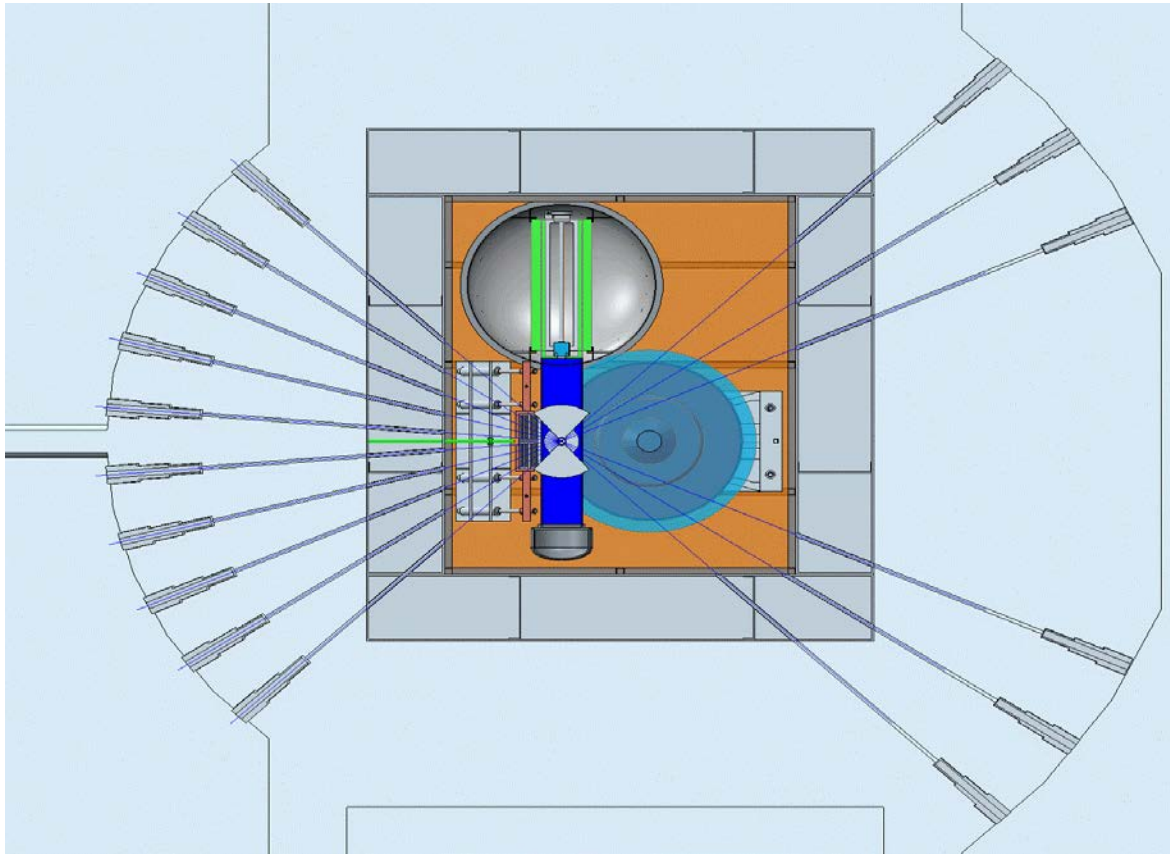
## B) Denes sources : 2- Periodic Pulsed power reactors:



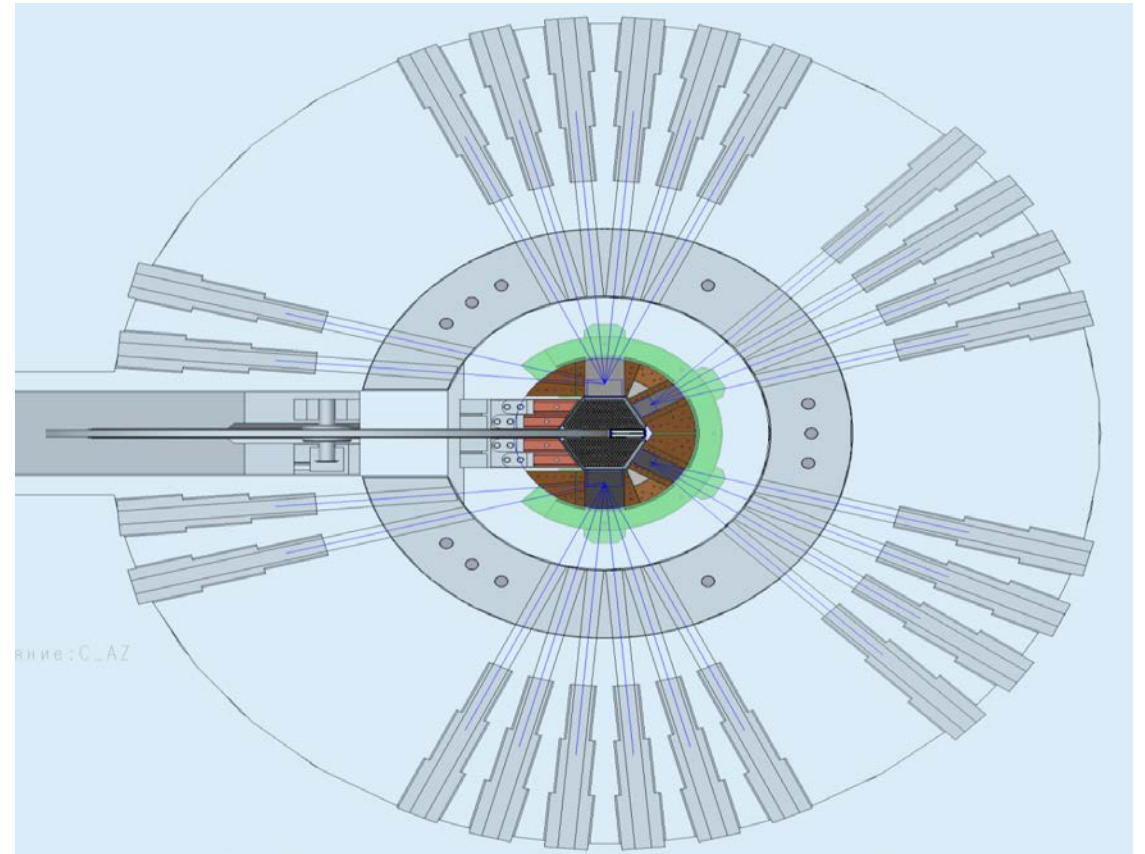
	<b>IBR-1</b> 1960 -1964 - 1968	<b>IBR-30</b> 1968-2001	<b>IBR-2=&gt; IBR-2M</b> from 1984 г	<b>Future Goal</b> <b>IBR-3 (NEPTUNE)</b>
<b>Average thermal power / Peak power</b>	1-3-6 κW <sub>T</sub> / 25 MWt	20 κW <sub>T</sub> / 1000 MWt	4 MW <sub>T</sub> / 8300 MWt 2 MW <sub>T</sub> / 5200 MWt	12-15 MW <sub>T</sub>
<b>Working regime</b>	Reactor – Booster ( <sup>74</sup> W)-Microtron	Reactor – Booster ( <sup>74</sup> W)-Linear Resonance acc.	Booster – reactor ( <sup>74</sup> W)- Cf	<b>Reactor</b>
<b>Fissile material</b>	<b>Pu-239</b> Metal-rods	<b>Pu-239</b> Metal-rods	<b>PuO<sub>2</sub></b>	<b>NpN</b>
<b>Reactivity modulator, frequency</b>	U-235 5-50 Hz	U-235 0.1 - 100 Hz	Two Moveable reflector from Ni and Al 5-10-25-50 Hz	Neutron Moderator TiH <sub>2</sub> +and void, 10 Hz
<b>The half width pulse</b>	30 / 3 μs	70 / 4 μs	240 μs	~200-μs
<b>Average neutron flux at the surface of moderators, cm<sup>2</sup>/ s,</b>	~10 <sup>10</sup>	10 <sup>11</sup>	10 <sup>13</sup>	<b>10<sup>14</sup></b>

How can this goal ( $10^{14} \frac{n}{cm^2 \cdot s}$ ) achieve????

- To achieve this goal, there were two ways, either continue to use Pu-39 as a nuclear fuel or consider a new fuel cycle (Np-as example).



**Booster reactor based on Pu-239**  
**16 neutron channel**



**Reactor based on Np-237**  
**25 neutron channel**

# How can this goal ( $10^{14} \frac{n}{cm^2 \cdot s}$ ) achieve????

CONCLUSION

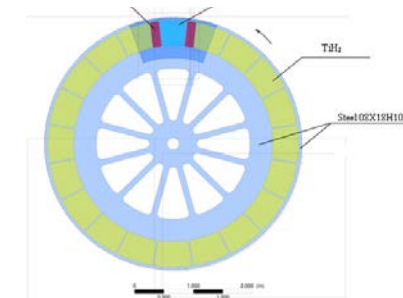
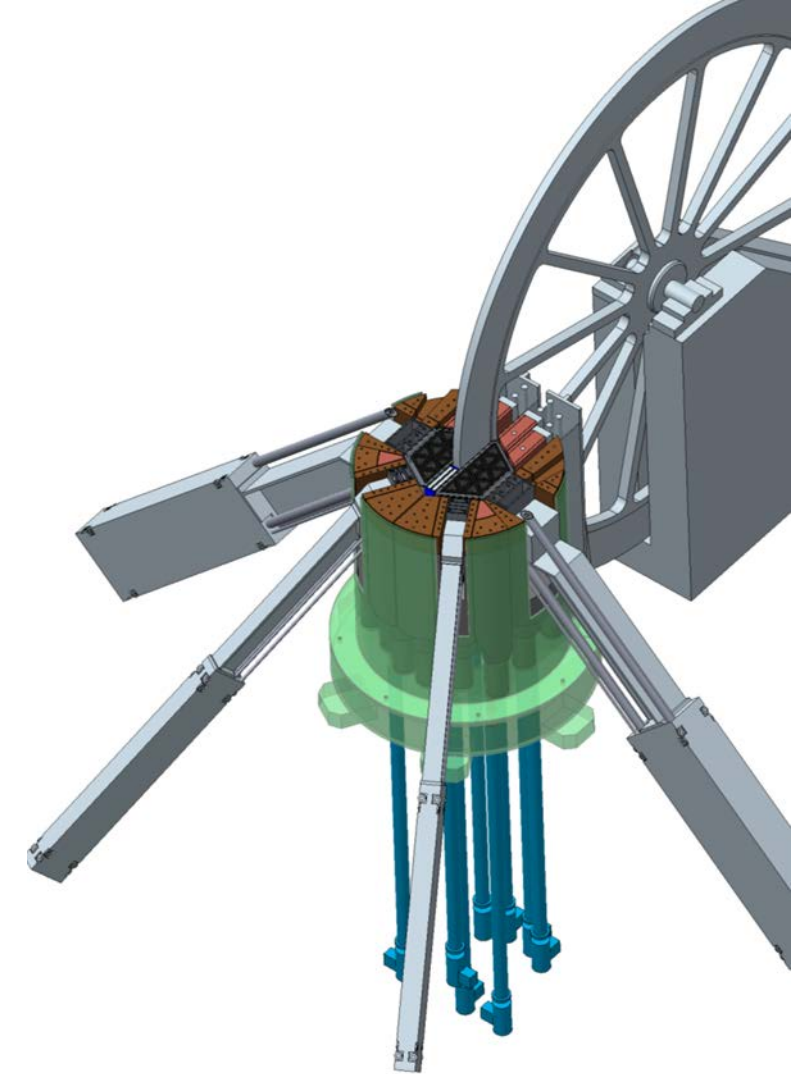
- 1- To obtain the proposed flux using Pu, accelerator must be used. This complicate the operation and raises the cost.
- 2- High efficiency of MR, allows to get a high pulse height in a very short time ---- very high peak flux.
- 3- The generation time of fast neutrons ( $\tau$ ) in the neptunium core is 7-10 times shorter than that in the core with plutonium (**the task of having a short pulses of neutrons becomes easier**).
- 4- A low value of the delayed neutrons fraction ( $\beta$ -eff) determines a low background power in the intervals between pulses (**3-4 times less**).
- 5- Possibility of using neutron moderating materials as a Reactivity Modulator (RM) ( like high-temperature resistance - hydride's metal **TiH<sub>2</sub>, YH<sub>2</sub>**).
- 6- There is no reactivity effect from the fuel burnup (it is possible to work without additional fuel loading during the entire reactor cycle):

Np237 (n absorption)  $\longrightarrow$  Np238 ( $\beta$ -decay, (2.117 days))  $\longrightarrow$  Pu238 (Fissionable material)

Character	Reactor NEPTUNE	Booster-Reactor Pu-239
Average power, MWt	15	8,5
Control rod efficiency, %	<b>2,39</b> (on the basis of n moderation)	<b>4</b> (on the basis of neutron absorption)
MR efficiency, %	<b>4,1</b>	0,8
Average ther. flux, n/cm2.s	$1,0 \times 10^{14}$	$1,1 \times 10^{14}$
B-eff	<b>0,0011</b>	<b>0,0024</b>
Neutron generation time, ns	<b>10</b>	<b>100</b>

# The main parameters of the reactor

Параметр	Значение
AVERAGE THERMAL POWER , MW	12 - 15
OPERATING MODE	pulsed
PULSE FREQUENCY, Hz	10
FUEL	NpN
CLADDING MATERIAL OF FUEL RODS	S.Steel ЧС-68
COOLER	Na
REFLECTOR	NICKEL ALLOY + BERYLLIUM
MODERATOR, PREMODERATOR	Hydrides, water, beryllium
COOLANT TEMPERATURE AT THE INLET TO THE CORE AND AT THE OUTLET, °C	290-390
PRESSURE DROP THROUGH THE CORE, Pa	$0,33 \cdot 10^5$
FLUENCE ON THE REACTOR SURROUNDING'S FOR 20,000 h, n / CM <sup>2</sup>	$4,1 \cdot 10^{22}$
AVERAGE NEUTRON THERMAL FLUX AT THE SURFACE OF WATER MODERATOR, $2\pi$ - equivalent $10^{13}$ cm <sup>-2</sup> ·sec <sup>-1</sup>	12
EFFECTIVE FRACTION OF DELAYED NEUTRONS	0,00131
GENERATION TIME OF THE SPONTANEOUS NEUTRONS , n,sec	10



# THE MAIN NEUROTIC PROBLEMS THAT FACED REACTOR NEPTUNE, AND THE PROPOSALS TO SOLVE THEM.

- 1- The problem of non-stationary in reactor's power: with insertion a very small amount of reactivity to the reactor, the reactor power increases exponentially with time (the reactor is very sensitive to a very small amount of reactivity).

## Solution

- Increasing the value  $\beta$ -pulsed, through increasing the :
  - A. The fast neutron generation time, by insert a high enriched U or Pu in reactor core;
  - B. Increasing the linear velocity of MR from 64 to 100 m/s.

$$\frac{Q_n}{Q_0} = e^{\left(\frac{\Delta\rho}{\beta_{\text{puls}}}\right)} \quad (1)$$

$$\theta_{\text{effective}} \cong \left(\frac{\tilde{\tau}}{\alpha V^2}\right)^{\frac{1}{3}} \quad (2)$$

$$\beta_{\text{puls}} \cong 0.5 (\alpha V^2 \tilde{\tau}^2)^{\frac{1}{3}} \quad (3)$$

$$T = \frac{\frac{\gamma_1 + \gamma_2}{\alpha_1 + \alpha_2}}{\Delta K} - \gamma_1 \tau_2 = \frac{\gamma_1 \tau_1 + \gamma_2 \tau_2}{\Delta K} - \gamma_1 \tau_2 = \frac{\tilde{\tau}}{\Delta K} - \gamma_1 \tau_2 \quad (4)$$

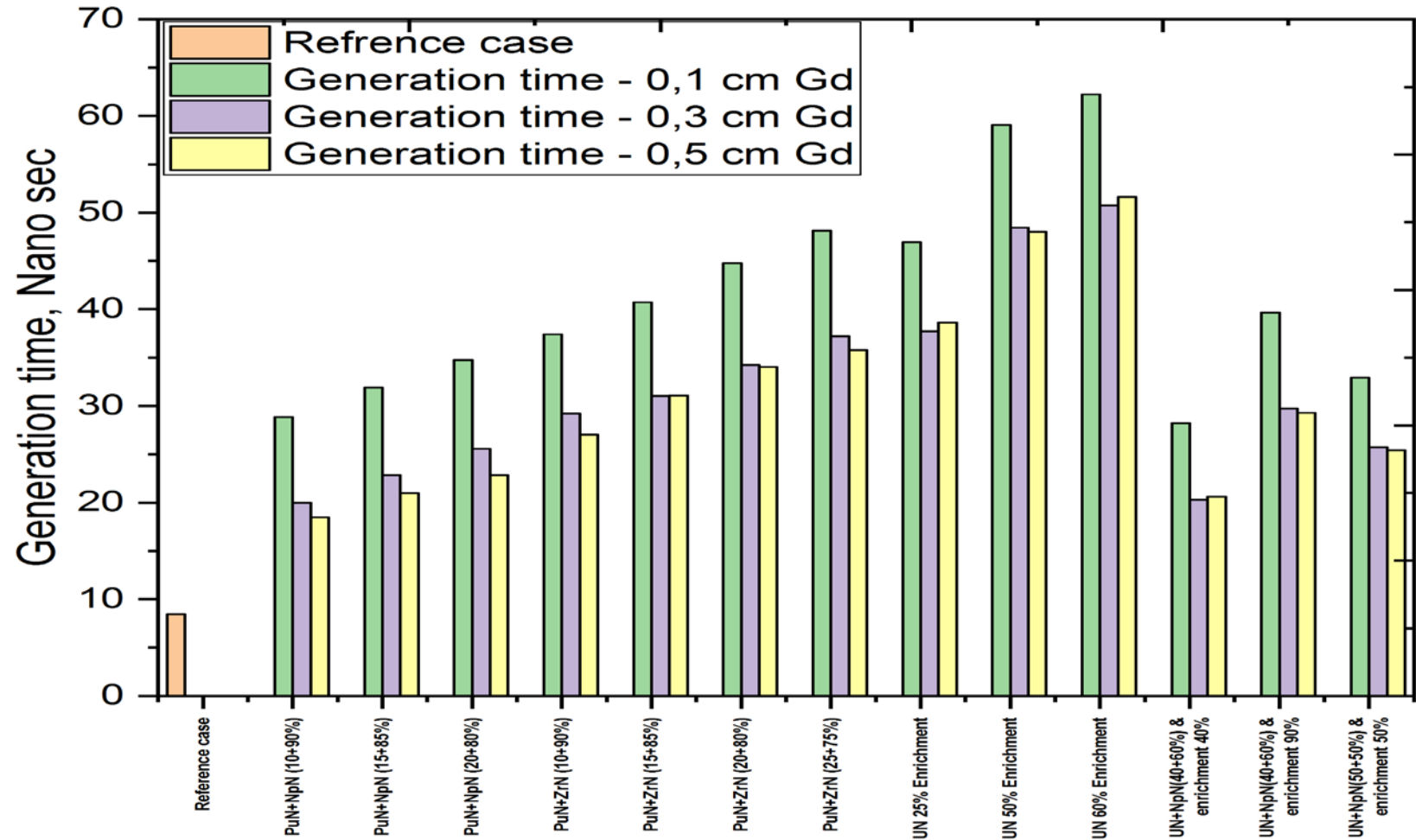
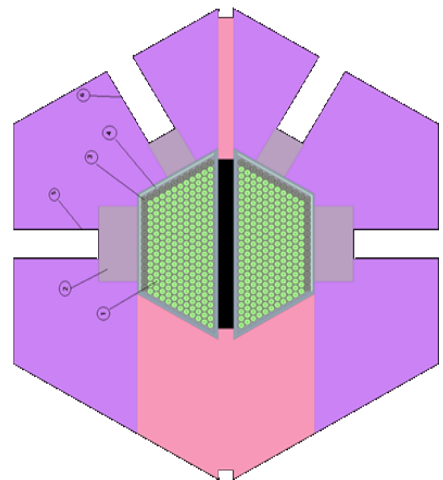
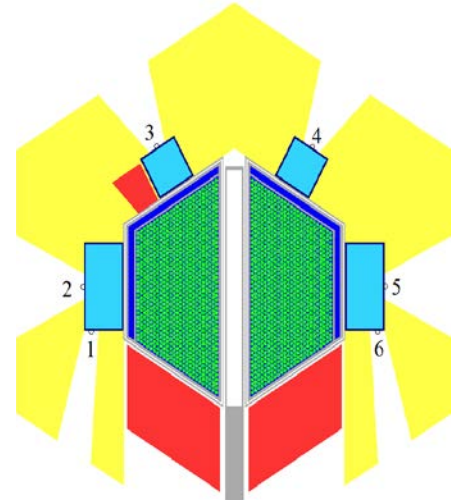
where;

- $\theta_{\text{effective}}$  : pulse duration, Q : pulse energy power
- $\alpha$  : The coefficient of parabola for RM perturbation curve
- $V$  : Linear velocity of RM ,
- $\tilde{\tau}$  : Average neutron generation time,
- $\beta_{\text{pulse}}$  : Impulse delayed neutron fraction,
- $T$  : Reactor period.



# THE MAIN NEUROTIC PROBLEMS THAT FACED REACTOR NEPTUNE, AND THE PROPOSALS TO SOLVE THEM.

1- The problem of non-stationary in reactor's power:



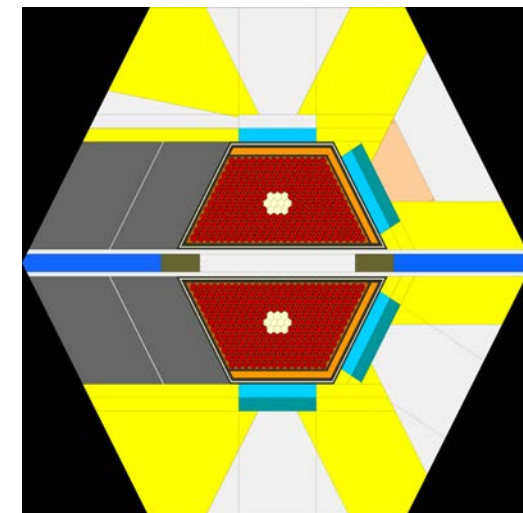
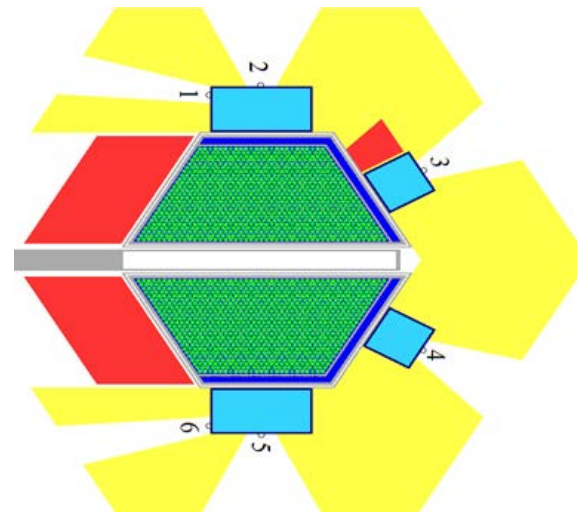
# THE MAIN NEUROTIC PROBLEMS THAT FACED REACTOR NEPTUNE, AND THE PROPOSALS TO SOLVE THEM.

## 2- The problem of low efficiency of reactor rods:

### Solution

Insert control rod (CR) inside the reactor (as a result of calculations it was decided to use for the first time moderator material as a CR instead of neutron absorber) to increase there efficiency from 2,39 to 3,7% to maintain a safe reactor operation with company life time.

**As a result the power production was increased in each fuel rod, so the height of fuel column increased by 30 mm to reduce the power density production in fuel rods.**

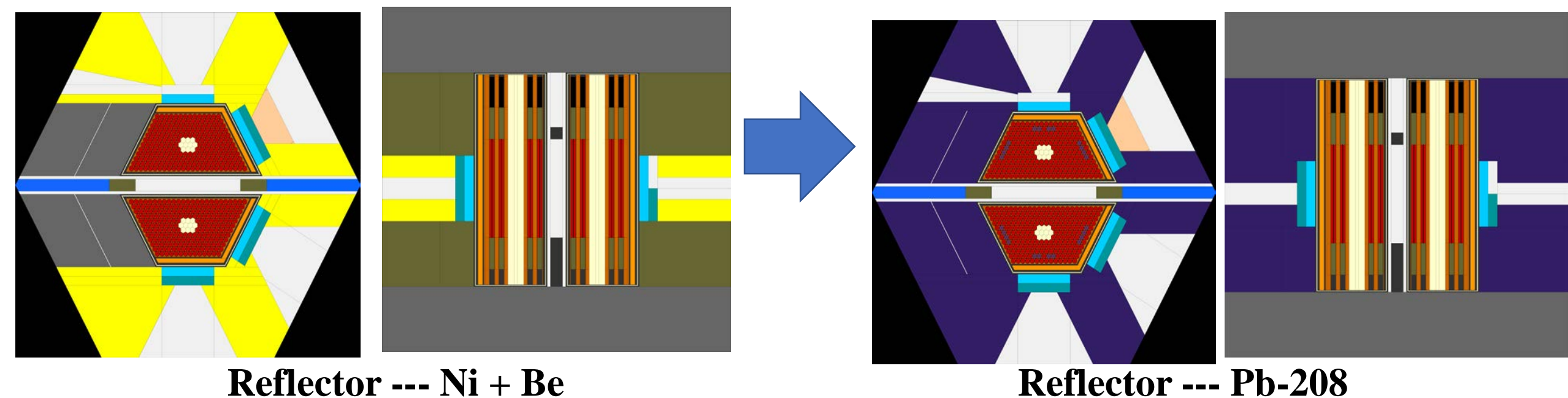


# THE MAIN NEUROTIC PROBLEMS THAT FACED REACTOR NEPTUNE, AND THE PROPOSALS TO SOLVE THEM.

3- The problem of using high enriched U (90%) to increase the generation time: nonproliferation laws prohibit the use of enriched U higher than 20% in research reactors.

## Solution

- Using a new reflector made from Pb-208 instead of Be and Ni.
- This will increase the generation time through a deep penetration of neutrons into the reflector and long return to the core with high probability and the other part through the fission in low enriched U.



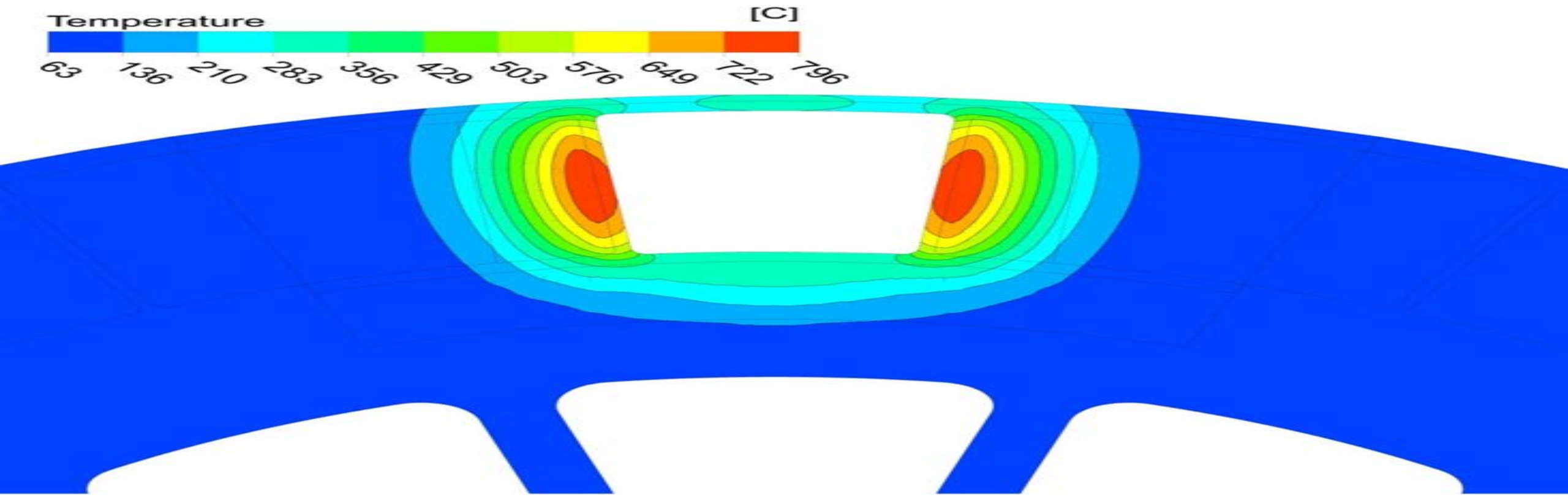
# THE MAIN NEUROTIC PROBLEMS THAT FACED REACTOR NEPTUNE, AND THE PROPOSALS TO SOLVE THEM.

3- The problem of using high enriched U (90%) to increase the generation time:

	K- $\rho\phi\phi$	Max. efficiency of RM	Generation time, ns
<b>1- initial solution</b>	<b>1,0143</b>	<b>1,49%</b>	<b>9,97154</b>
<b>2- U(5%)N 100% + 0% NpN</b>	<b>1,00242</b>	<b>1,65%</b>	<b>33,3602</b>
<b>3- U(5%)N 25% + NpN 75%</b>	<b>1,01631</b>		<b>13,3972</b>
<b>4- U(5%)N 50% + NpN 50%</b>	<b>1,01124</b>		<b>16,6921</b>
<b>5- U(5%)N 75% + NpN 25%</b>	<b>1,01326</b>		<b>15,5914</b>
<b>6- U(10%)N 25% + NpN 75%</b>	<b>1,01669</b>		<b>15,227</b>
<b>7- U(10%)N 50% + NpN 50%</b>	<b>1,01239</b>		<b>20,8807</b>
<b>8- U(10%)N 75% + NpN 25%</b>	<b>1,00844</b>		<b>28,7854</b>
<b>9- U(15%)N 25% + NpN 75%</b>	<b>1,0173</b>		<b>16,3718</b>
<b>10- U(15%)N 50% + NpN 50%</b>	<b>1,01368</b>		<b>23,2121</b>
<b>11- U(15%)N 75% + NpN 25%</b>	<b>1,01007</b>		<b>32,2773</b>
<b>12- U(20%)N 25% + NpN 75%</b>	<b>1.01805</b>		<b>19.3032</b>
<b>13- U(20%)N 50% + NpN 50%</b>	<b>1.01491</b>		<b>26.7414</b>
<b>14- U(20%)N 75% + NpN 25%</b>	<b>1.01173</b>		<b>35.7730</b>

# THE MAIN NEUROTIC PROBLEMS THAT FACED REACTOR NEPTUNE, AND THE PROPOSALS TO SOLVE THEM.

4- Reduced heat load on TiH<sub>2</sub> in the MR: The slide shows that the temperature of titanium TiH<sub>2</sub> at the edges of the empty sector reaches 700 degrees, and it is known that the use of TiH<sub>2</sub> is limited to a temperature of 500 degrees. After that, the hydrogen content in it decreases. Reducing the thermal load on titanium hydride leads to a significant extension of the service life of the reactivity modulator.

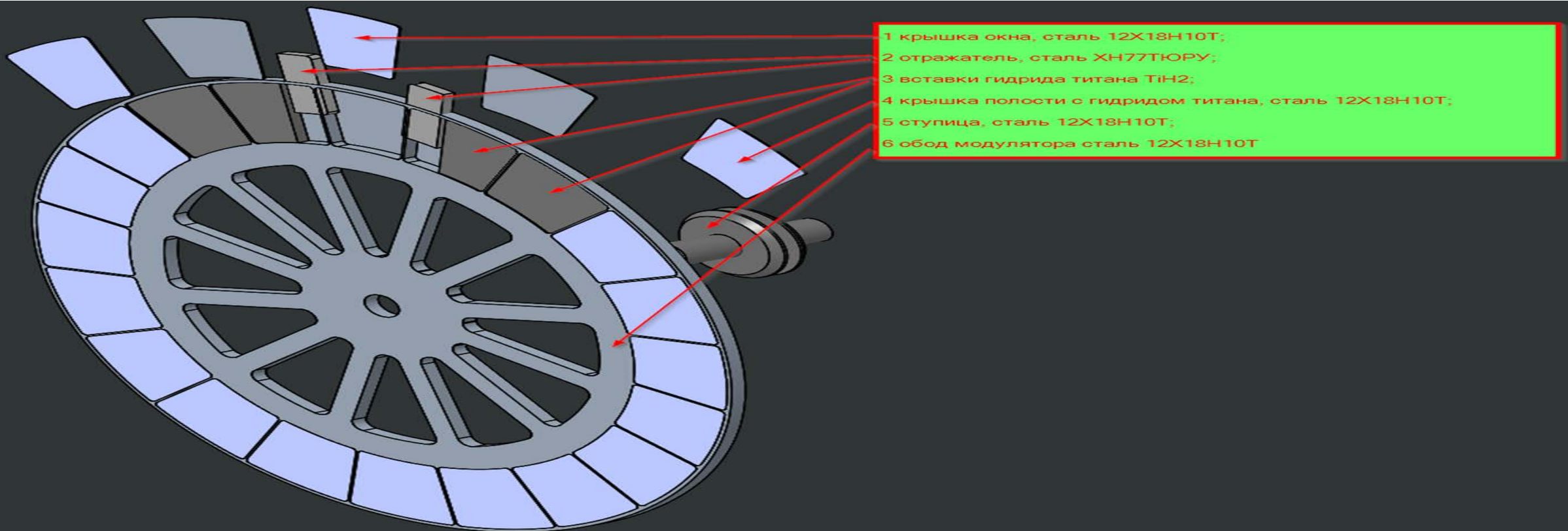


# THE MAIN NEUROTIC PROBLEMS THAT FACED REACTOR NEPTUNE, AND THE PROPOSALS TO SOLVE THEM.

4- Reduced heat load on TiH<sub>2</sub> in the MR:

## Solution

- it is proposed to install additional nickel reflectors on the border of the empty sector and the sector with titanium hydride.



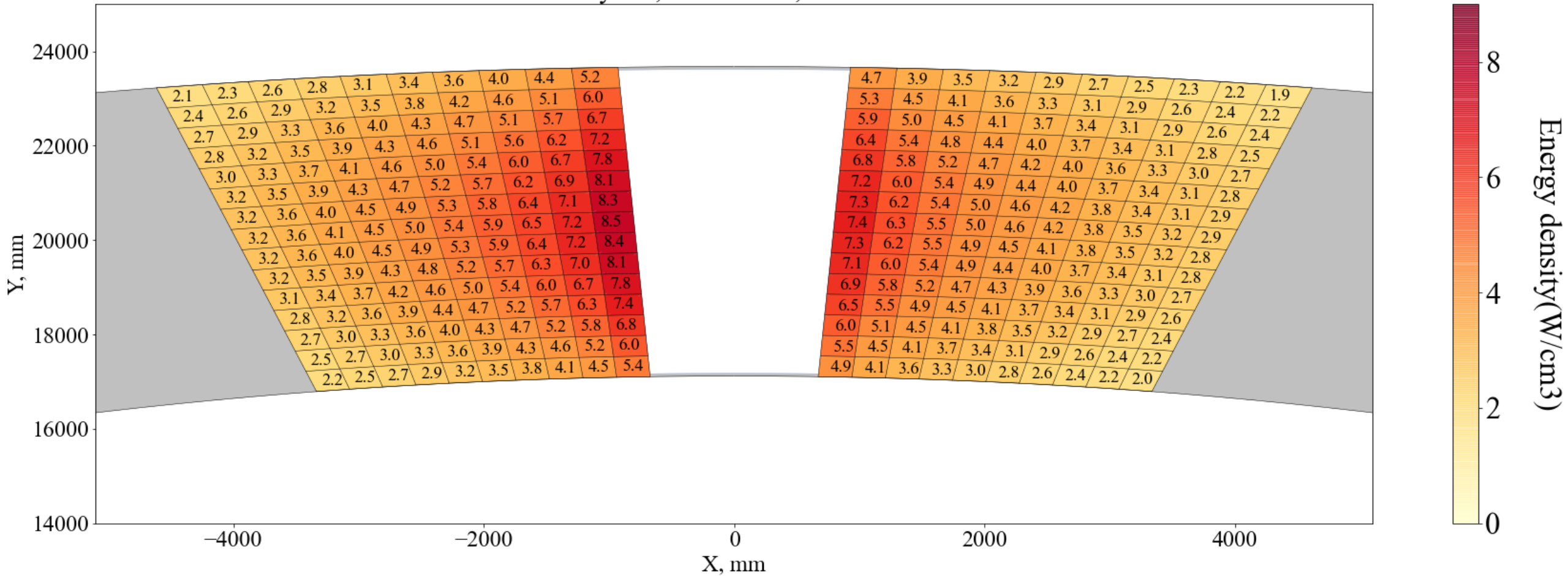
**Зависимость максимального удельного тепловыделения в диске модулятора (Вт/см<sup>3</sup>), максимального эффекта смещения модулятора (%) и  $\alpha$  – параметра (см-2) от изменения ширины вакуума и толщины Ni**

	Максимальный удельная тепловыделения , Вт/см <sup>3</sup>							
	0 cm Ni			5 cm Ni			10 cm Ni	
	Справа	Слева		Справа	Слева		Справа	Слева
<b>30 cm вакуум</b>	9,65634	10,5207		6,66692	7,75357		4,48174	5,43119
<b>35 cm вакуум</b>	8,5089	9,52174		5,55672	6,59312		3,82486	4,4615
<b>40 cm вакуум</b>	7,41187	8,45502		4,71953	5,61119		<b>3,22433</b>	<b>3,61275</b>
<b>45 cm вакуум</b>	6,3444	7,32191		4,00864	4,68787		2,59712	2,93969

	30 cm Вакуум, 0 cm Ni	30 cm Вакуум, 5 cm Ni	30 cm Вакуум, 10 cm Ni		35 cm Вакуум, 0 cm Ni	35 cm Вакуум, 5 cm Ni	35 cm Вакуум, 10 cm Ni		40 cm Вакуум, 0 cm Ni	40 cm Вакуум, 5 cm Ni	40 cm Вакуум, 10 cm Ni		45 cm Вакуум, 0 cm Ni	45 cm Вакуум, 5 cm Ni	45 cm Вакуум, 10 cm Ni
<b>Максимальный эффект смещения модулятора, %</b>	6,29%	7,13%	7,50%		6,73%	7,37%	7,59%		7,01%	7,46%	<b>7,61%</b>		7,17%	7,48%	7,59%
<b><math>\alpha</math> -параметр, см-2</b>	1,37E-04	1,24E-04	9,82E-05		1,21E-04	9,88E-05	6,81E-05		9,01E-05	6,04E-05	3,85E-05		5,40E-05	2,92E-05	1,28E-05

# Удельные тепловыделения в диске модулятора без установки дополнительного никелевого отражателя, Вт·см<sup>-3</sup>

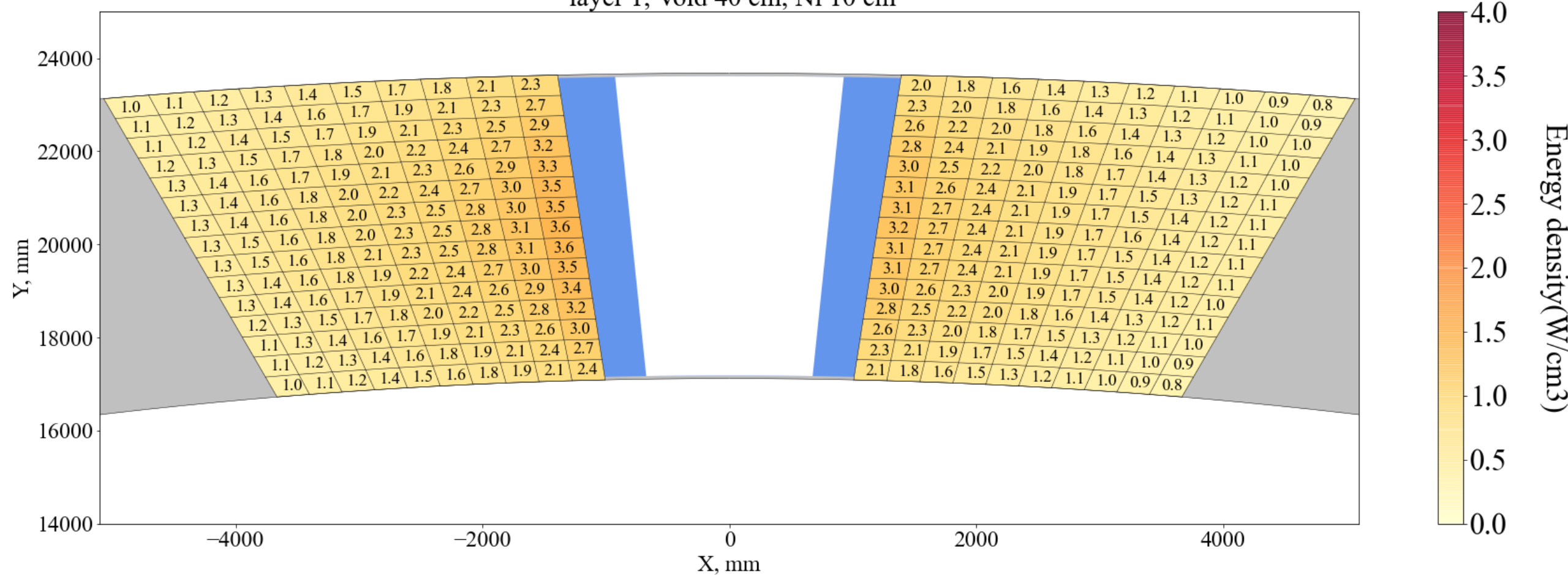
layer 1, Void 40 cm, Ni 0 cm



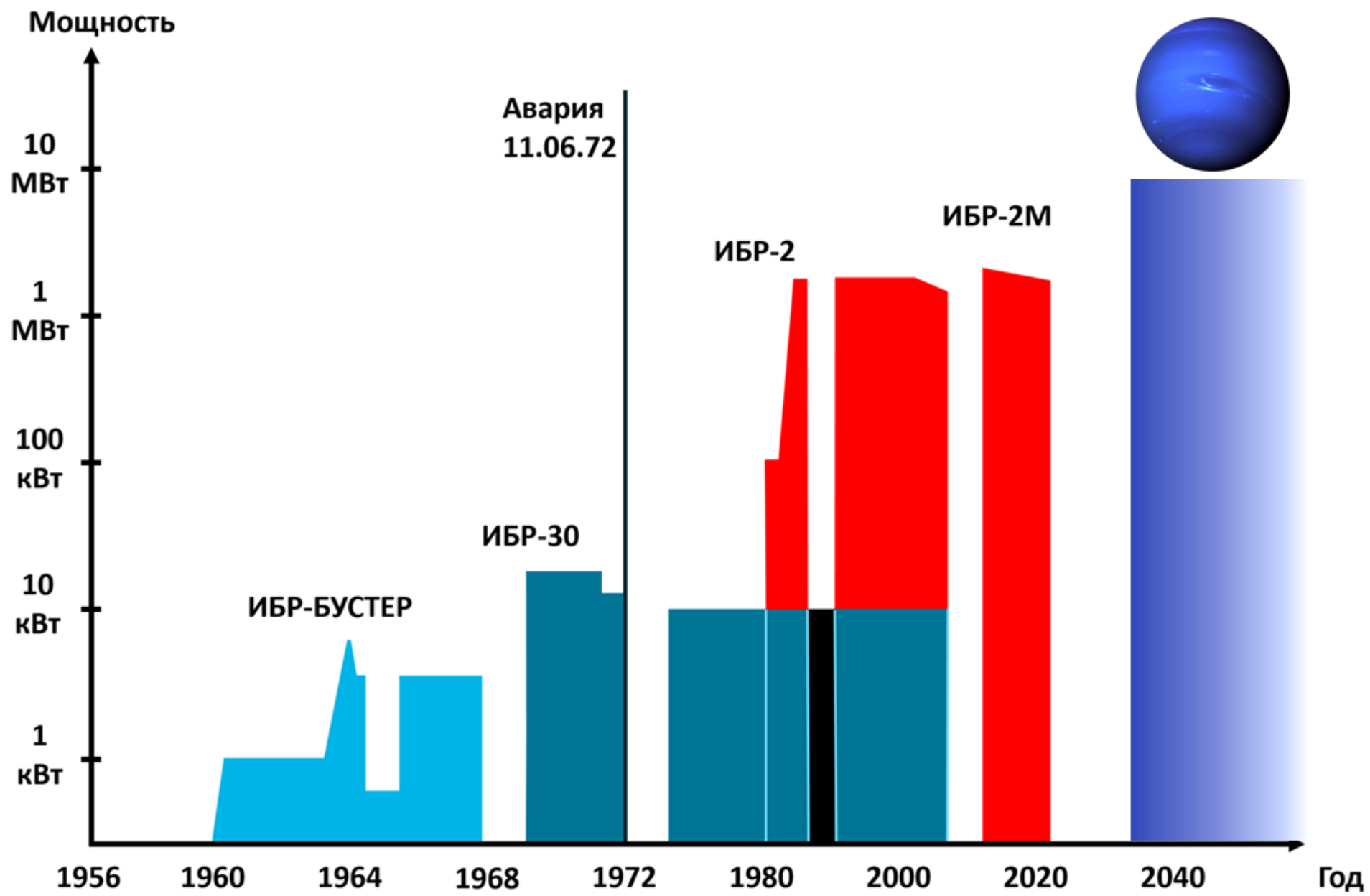


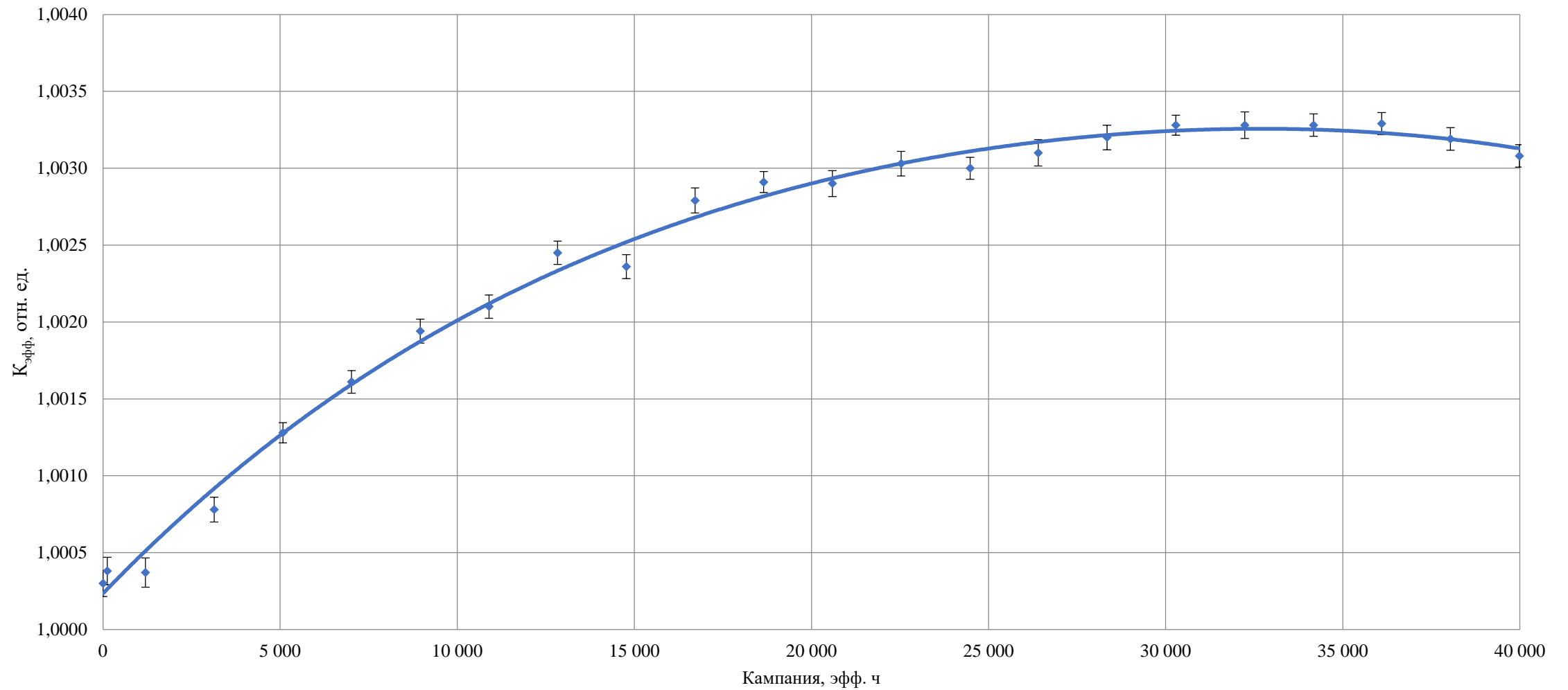
# Удельные тепловыделения в диске модулятора с установкой 10 см дополнительного никелевого отражателя, Вт·см-3

layer 1, Void 40 cm, Ni 10 cm



Thank you  
Any questions?





**Change of  $K_{\text{эфф}}$  with reactor company time**