

# The XXVII International Scientific Conference of Young Scientists and Specialists (AYSS-2023)

## **STRUCTURES AND PHASE TRANSITIONS IN TERNARY Fe-BASED ALLOYS**

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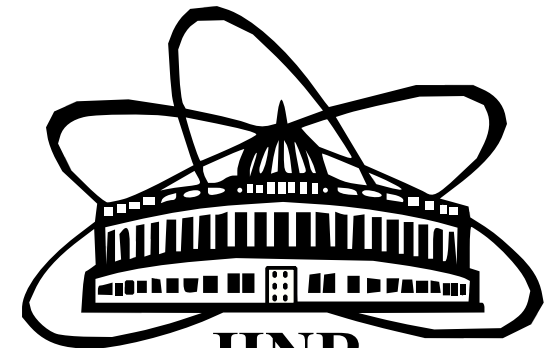
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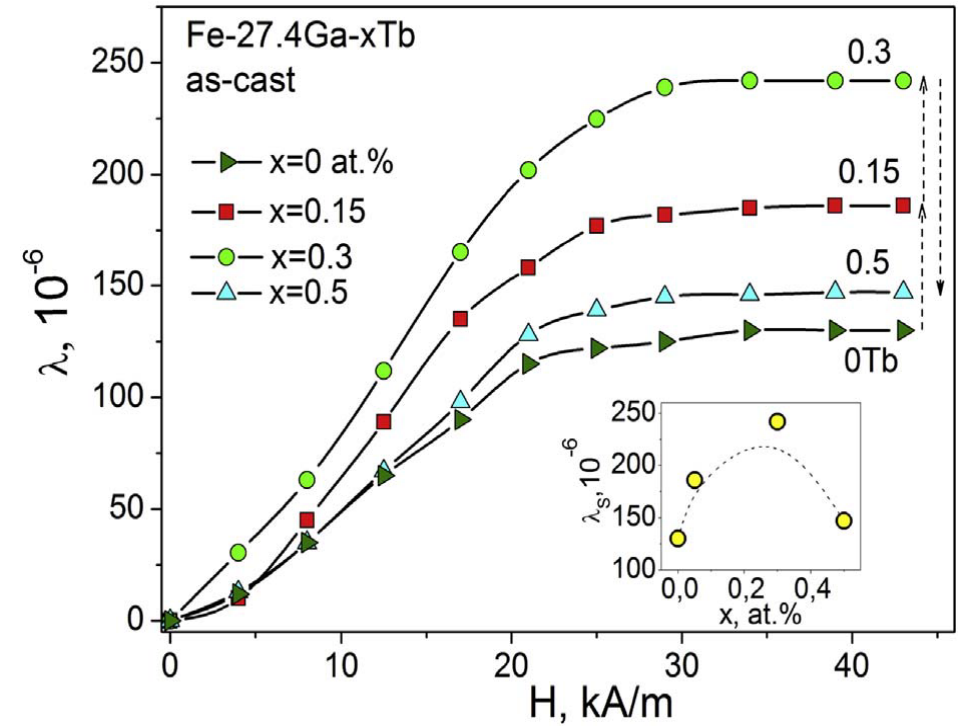
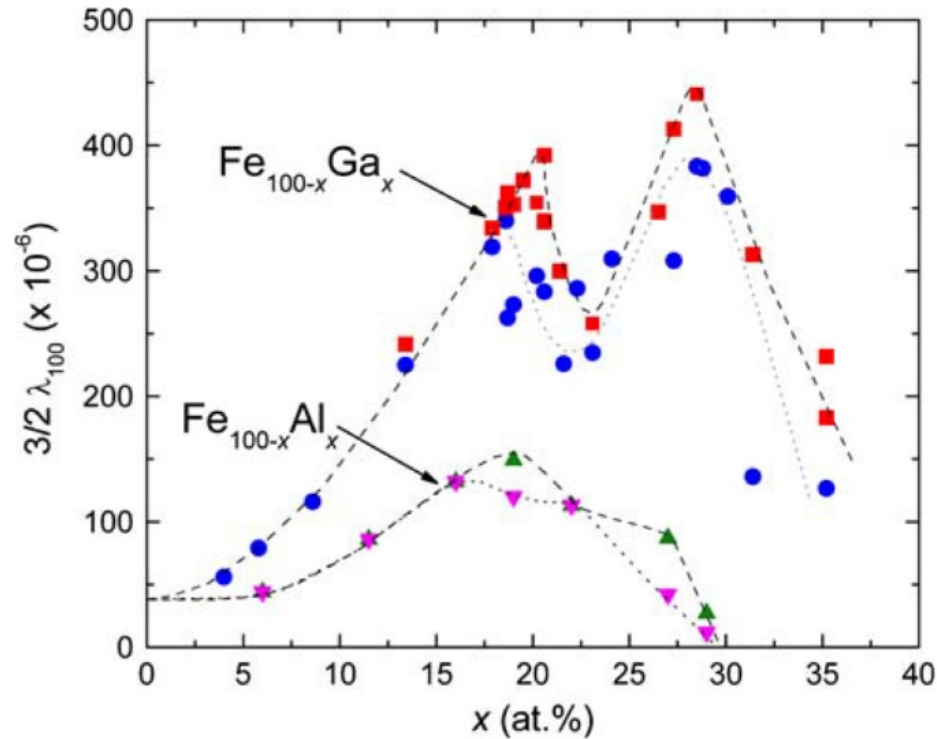
**(under the supervision of Dr. A.M. Balagurov)**

**FLNP JINR**



**JINR  
FLNP**

# Magnetostrictive properties of Fe-based systems



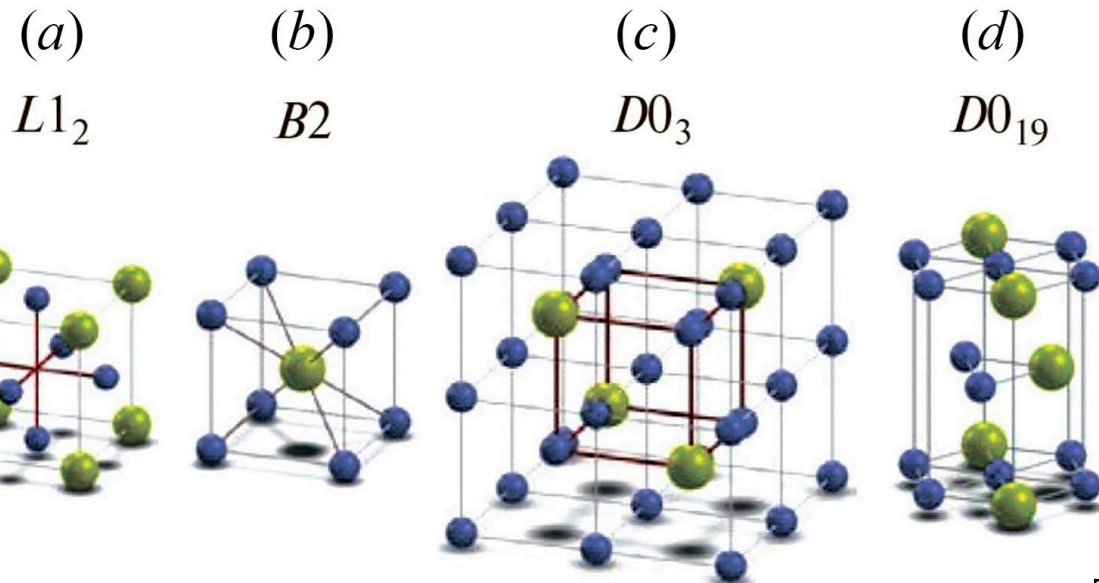
Magnetostriction dependence for Fe–Ga and Fe–Al alloys. The blue circles and pink triangles show the values after the samples were cooled in an oven at a rate of 600°C/h. Red squares and green triangles indicate holding in an oven for 4 h followed by quenching in water from 1000°C [1].

Parallel magnetostriction vs. applied magnetic field,  $\lambda(H)$ , curves for the as-cast Fe-27.4Ga- $x$ Tb ( $x = 0.15, 0.3,$  and  $0.5$  at.%) samples. Inset shows the dependence of the saturation magnetostriction,  $\lambda_s$ , on the Tb content at room temperature [2].

1. Magnetostriction of binary and ternary Fe-Ga alloys / E.M. Summers, T.A. Lograsso, M. Wun-Fogle // J. Mater. Sci.

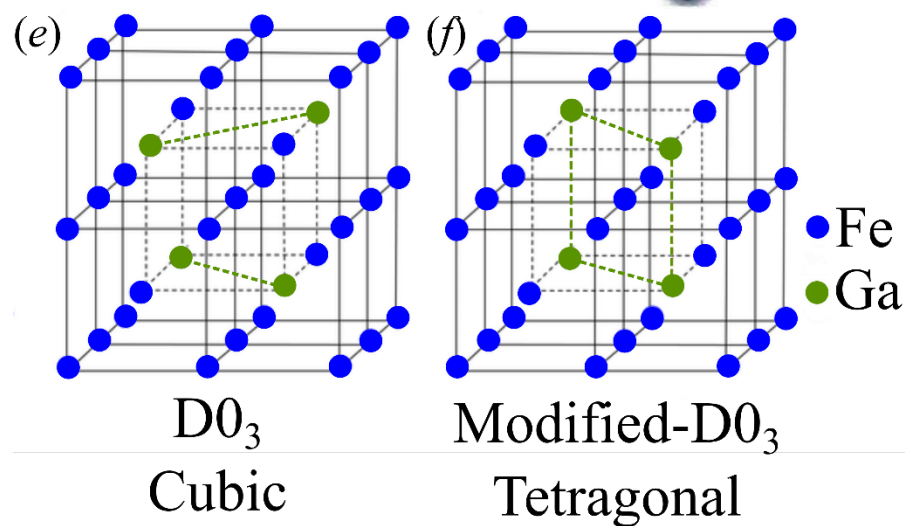
2. Tb-dependent phase transitions in Fe-Ga functional alloys / A. Emdadi [et al.] // Intermetallics

# Structures discovered in Fe-Ga based systems



Unit cells of phases in Fe–Ga systems:

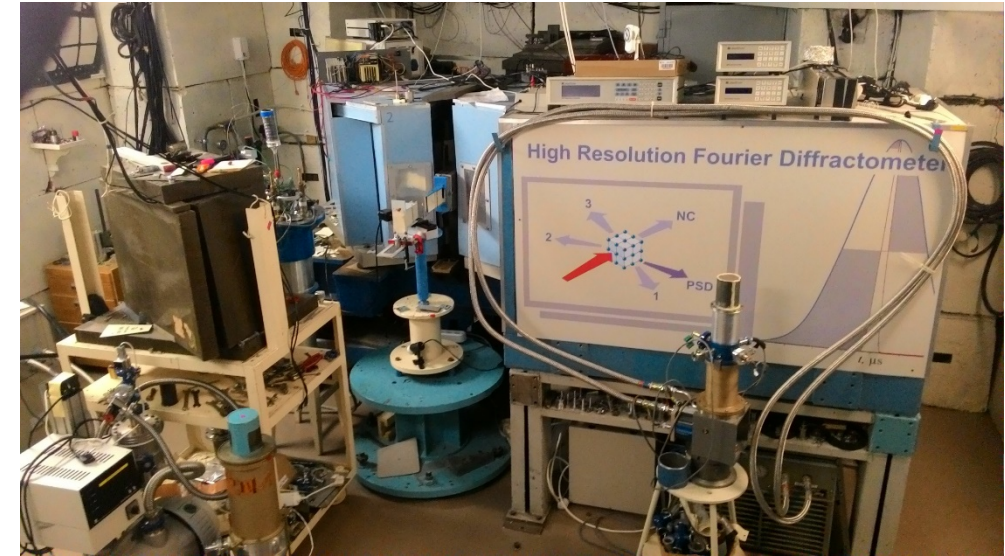
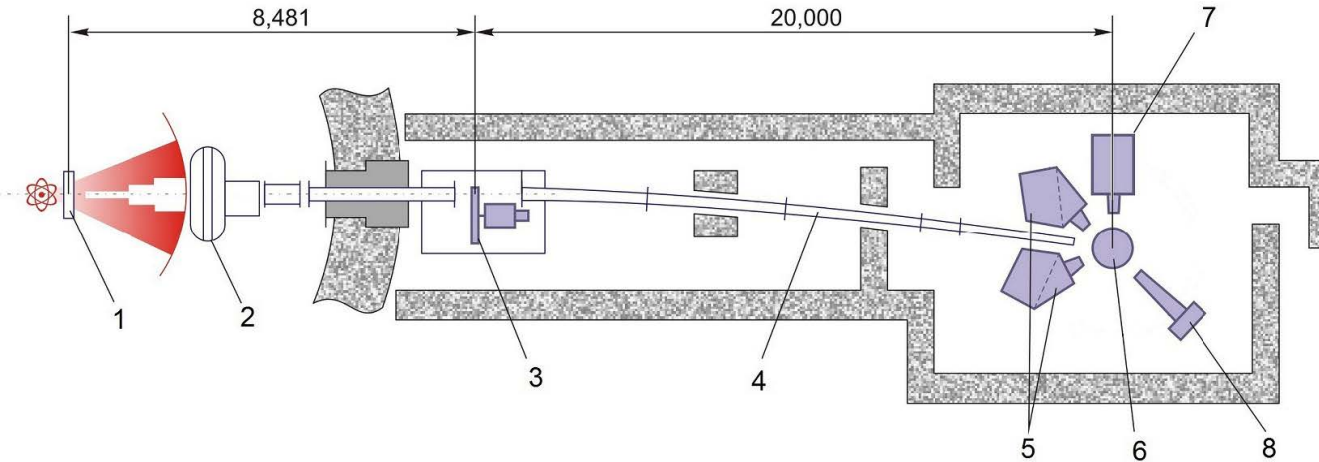
$L1_2$  (a),  $B2$  (b),  $D0_3$  (c),  $D0_{19}$  (d). Green balls are gallium or aluminum atoms, blue balls are iron atoms.



$$a(D0_3) \approx 2a(B2)$$

Lattice type	Symmetry	Space group	Basic lattice
A1	Cubic	Fm3m	HCC
A2	Cubic	Im3m	BCC
A3	Hexagonal	$P6_3/mmc$	HCP
B2	Cubic	Pm3m	BCC
$D0_3$	Cubic	Fm3m	BCC
$L1_2$	Cubic	Pm3m	HCC
$D0_{19}$	Hexagonal	$P6_3/mmc$	HCP

# High resolution neutron Fourier diffractometry



HRFD configuration at the IBR-2 reactor:

- 1 – water moderator;
- 2 – Background chopper;
- 3 – Fourier chopper;
- 4 – curved mirror neutron guide;
- 5 – backscatter detectors ( $2\theta = \pm 152^\circ$ );
- 6 – place of the sample;
- 7 – detector at  $2\theta = 90^\circ$ ;
- 8 – position-sensitive detector at  $2\theta = 30^\circ$ .

## Basic parameters

### High resolution

- Neutron flux at sample position
- Resolution ( $\Delta d/d$ ) for  $2\theta = 152^\circ$ ,
- Acquisition time

$d_{hkl}$ : 0.6 – 4 Å  
 $3 \cdot 10^6$  n/cm<sup>2</sup>/s  
 $\Delta d/d \approx 0.0015$

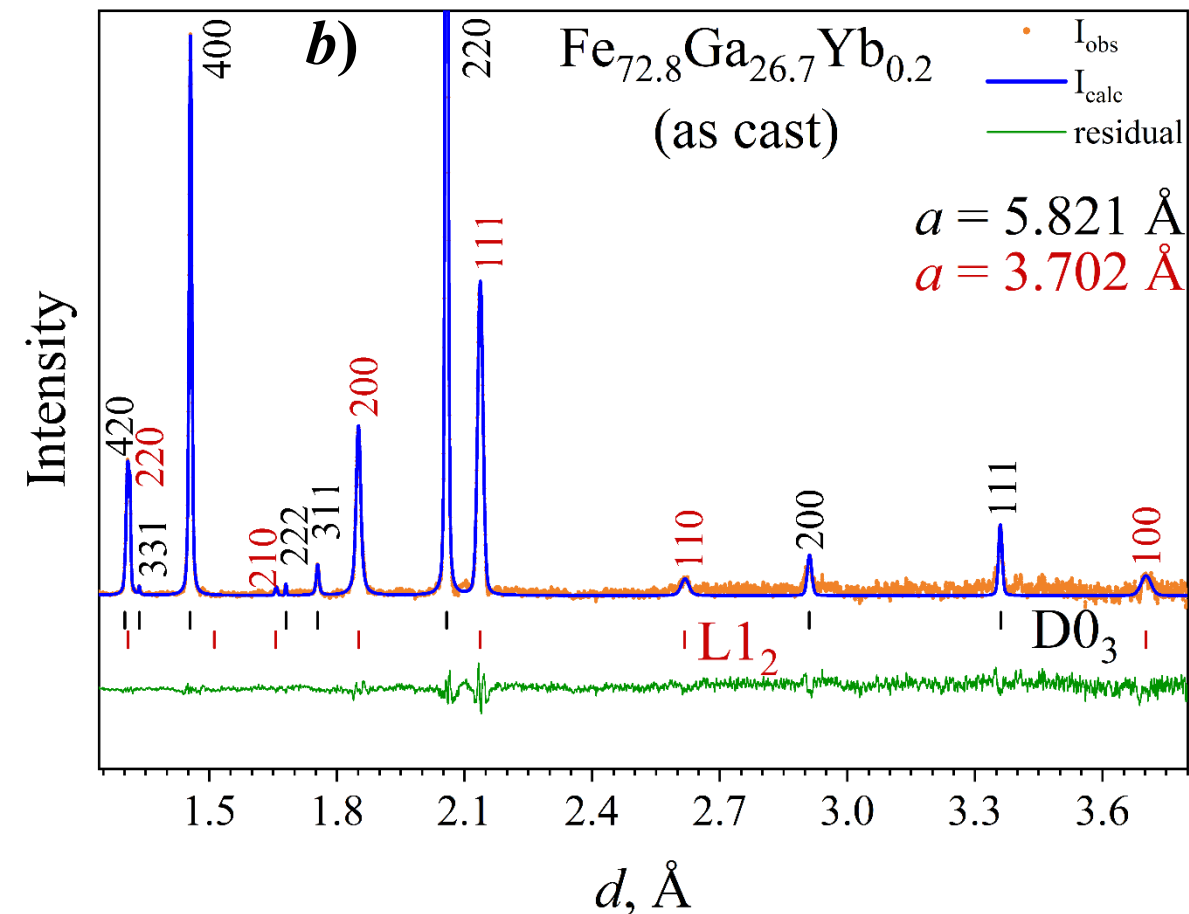
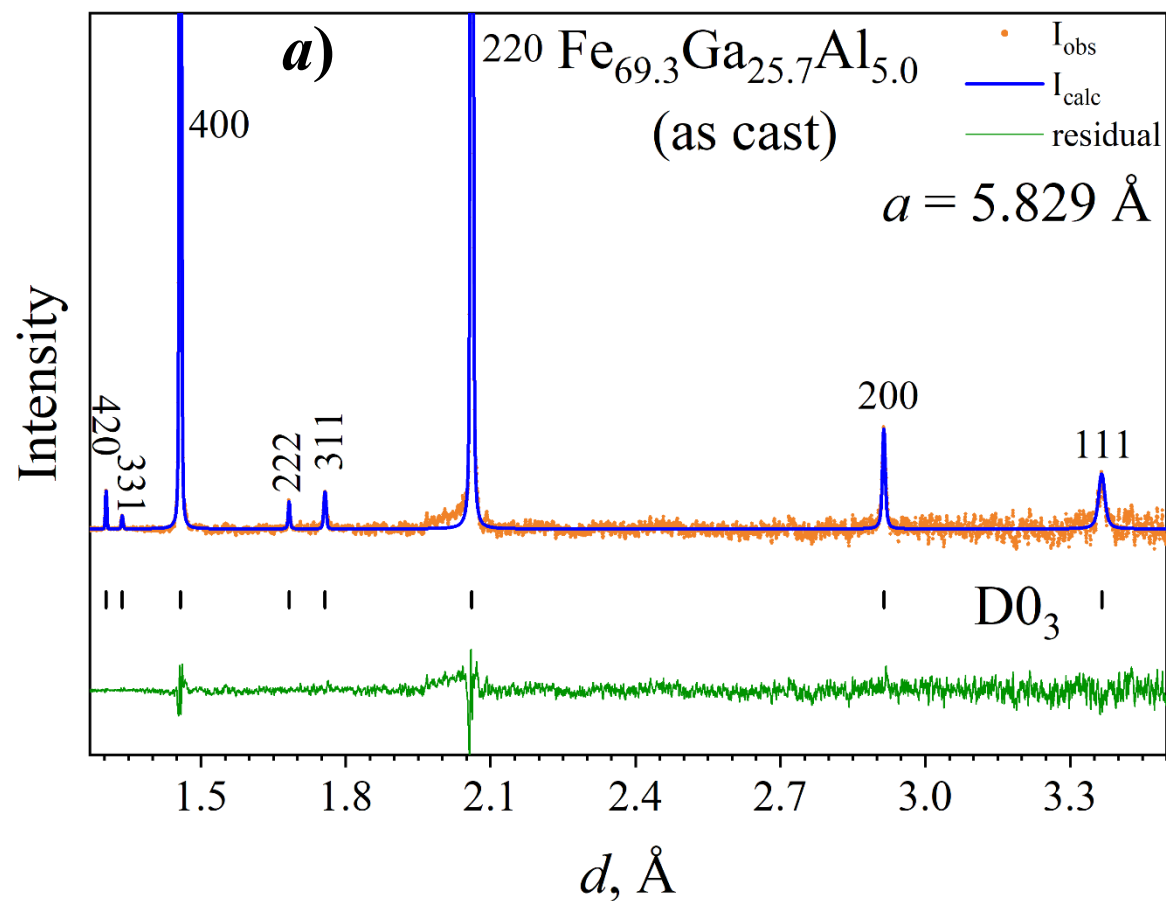
### Medium Resolution (High intensity)

- Neutron flux at sample position
- Resolution ( $\Delta d/d$ ) for  $2\theta = 152^\circ$ ,
- Acquisition time
- Standard sample volume

$d_{hkl}$ : 2 – 16 Å  
 $1.4 \cdot 10^7$  n/cm<sup>2</sup>/s  
 $\Delta d/d \approx 0.015$   
 1 minute  
 $\sim 2$  cm<sup>3</sup>

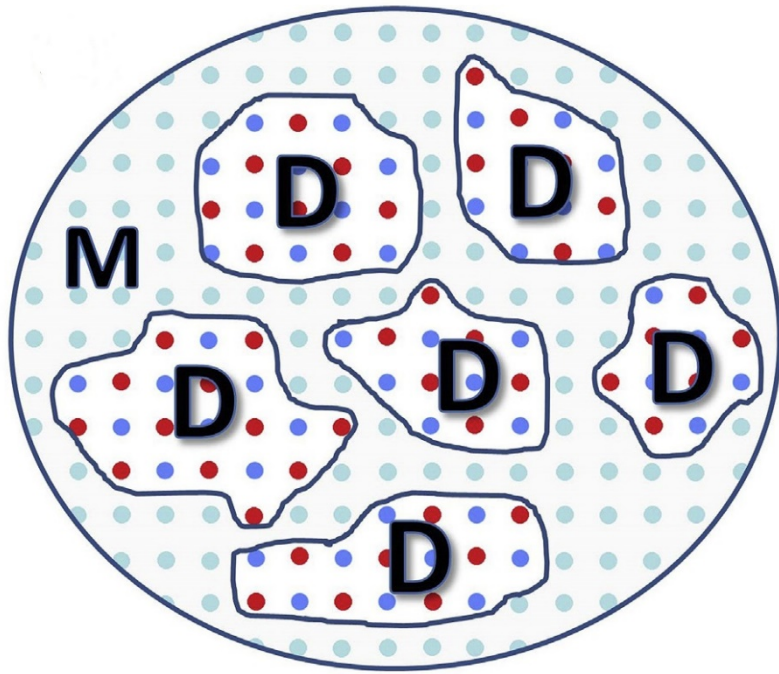


# High resolution neutron diffraction patterns of Fe-Ga based alloys

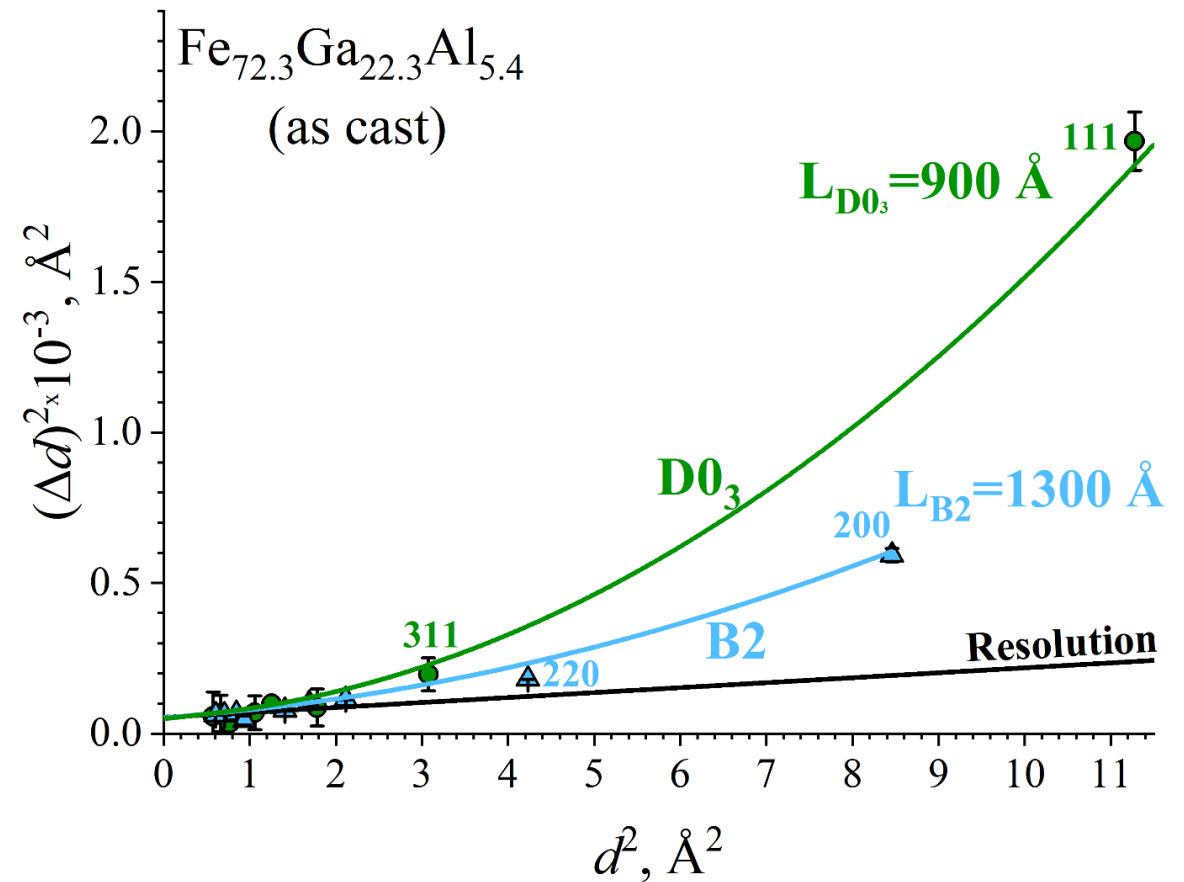


In the neutron diffraction pattern of FeGaAl(**a**) alloy the  $\text{D0}_3$  structure in the initial state was discovered. FeGaYb(**b**) alloy is distinguished by the presence of both  $\text{D0}_3$  and  $\text{L1}_2$  structures in the initial state.

# Graphs of the Williamson-Hall analysis of Fe-Ga based alloys



$$\Delta d = \frac{d^2}{L} \cdot \frac{h+k+l}{\sqrt{(h^2+k^2+l^2)}}$$



The graph shows how the widths of the peaks belonging to the phases B2 and D0<sub>3</sub> lie on separate parabolas. The obtained values were analyzed by the Williamson-Hall method, which made it possible to qualitatively estimate the values of the coherent scattering domains (CSD) of two phases. The two-phase state is organized form of a matrix, B2, in which clusters of the D0<sub>3</sub>

5. Antiphase domains or dispersed clusters? Neutron diffraction study of coherent atomic ordering in Fe<sub>3</sub>Al-type alloys /

A. M. Balagurov [et al.] // Acta Materialia.

# Method (Pielaszek) for estimating the size distribution of coherently scattering domain size

It is assumed that the size of the crystallites is distributed in accordance with the gamma distribution, which allows one to obtain virtually the same information as using Fourier analysis of profiles of peaks.

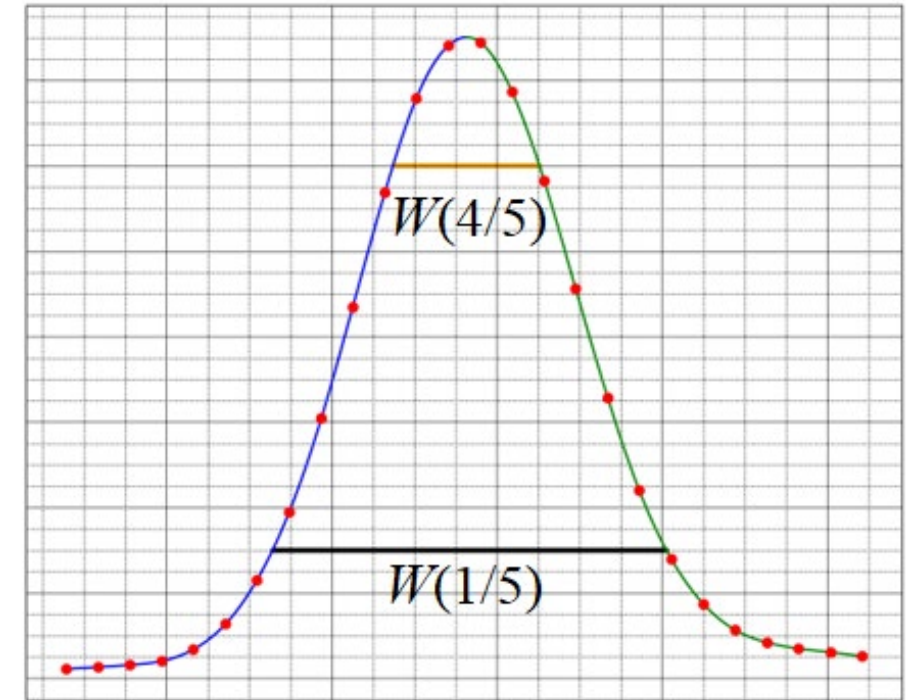
$$\langle R \rangle = 2BC/W(4/5), \quad \sigma = 2BC^{1/2}/W(4/5),$$

$$A = \text{arcctg}(277069 - 105723 \times W(1/5)/W(4/5)),$$

$$B = 0.001555 + 0.00884 \times \text{ctg}(0.002237 - 2101 \times A),$$

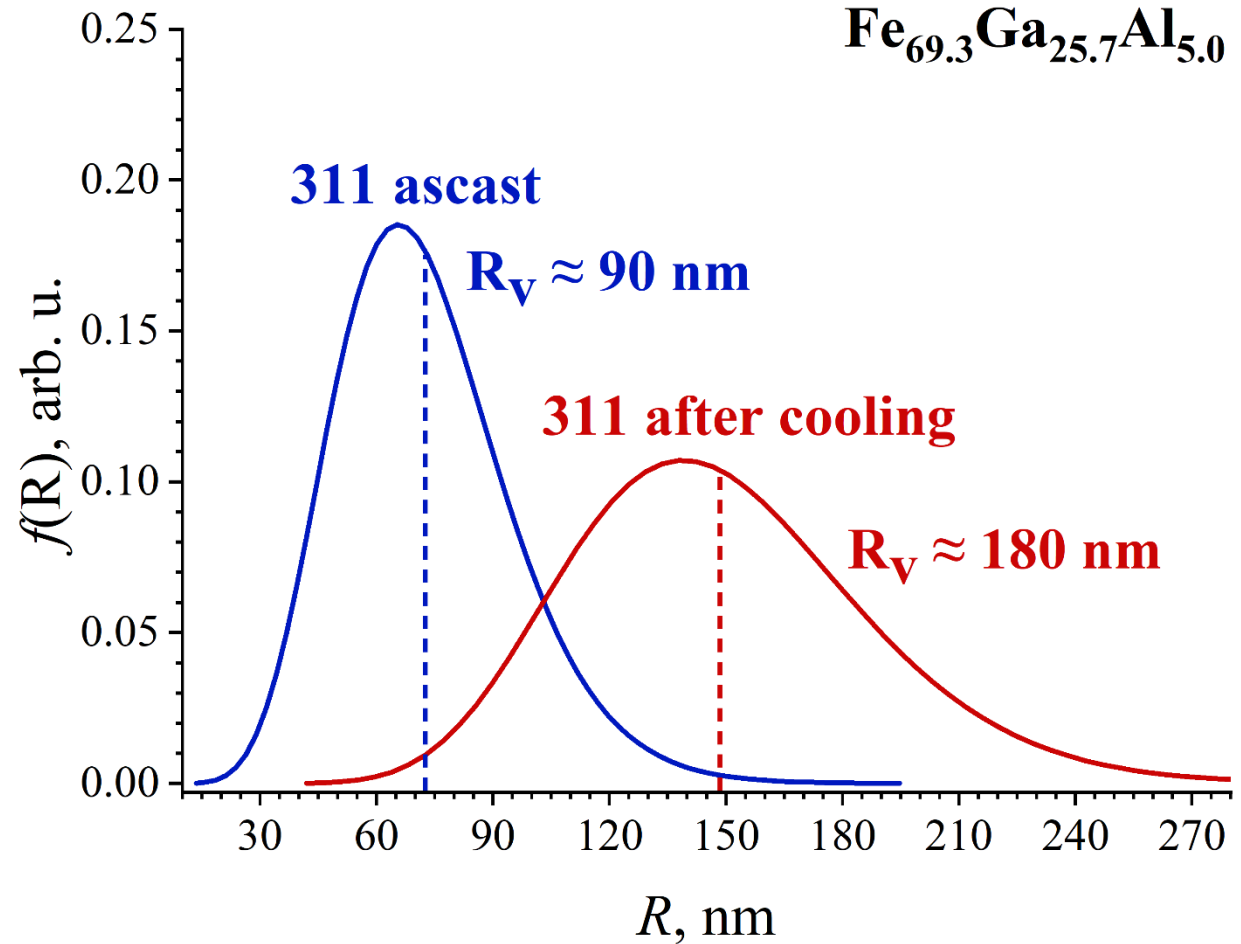
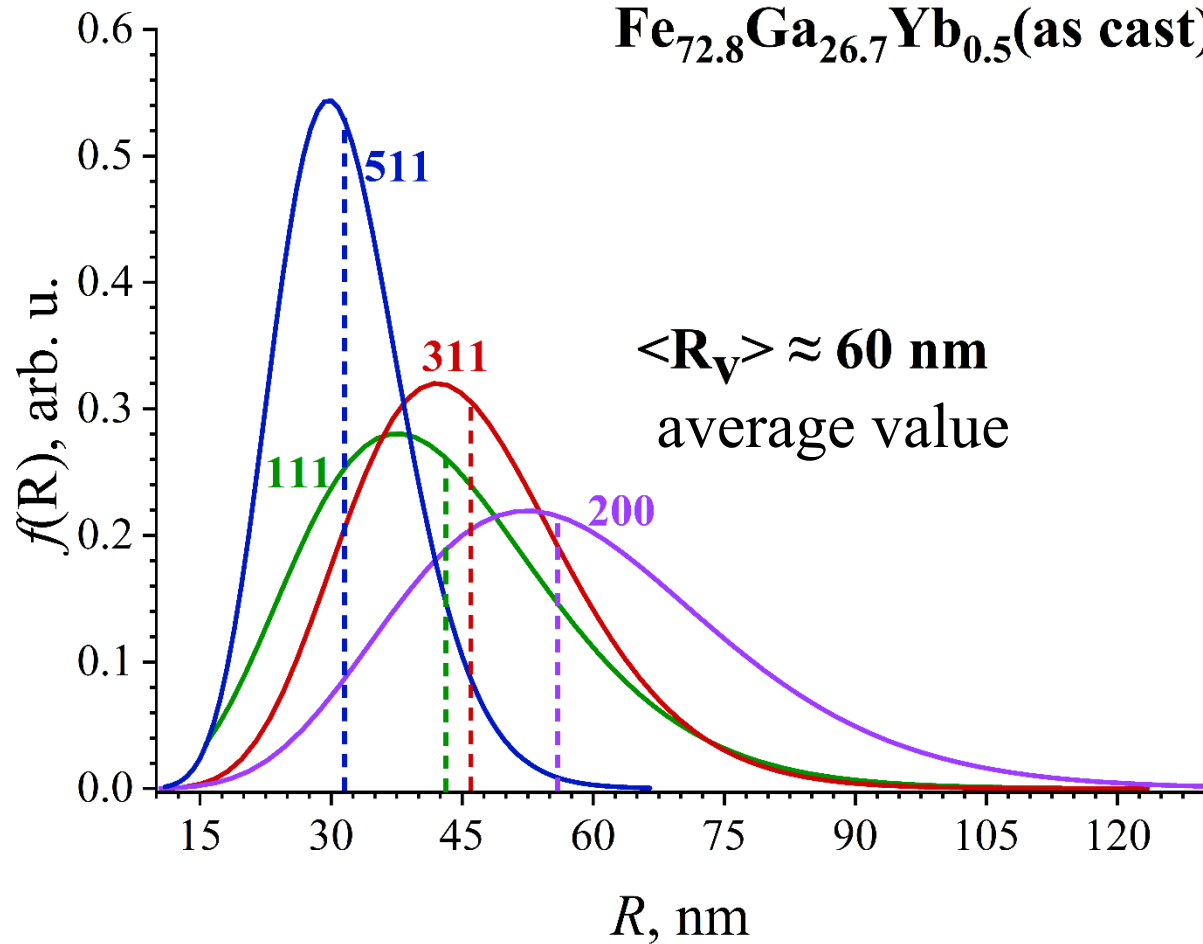
$$C = -0.6515 - 463695 \times A.$$

The author derived formulas that allow to calculate the coherently scattering domain size and dispersion by determining the full peak widths at levels 1/5 and 4/5 amplitude,  $W(1/5)$  and  $W(4/5)$



Method for determining peak widths at levels of 1/5 and 4/5 amplitude.

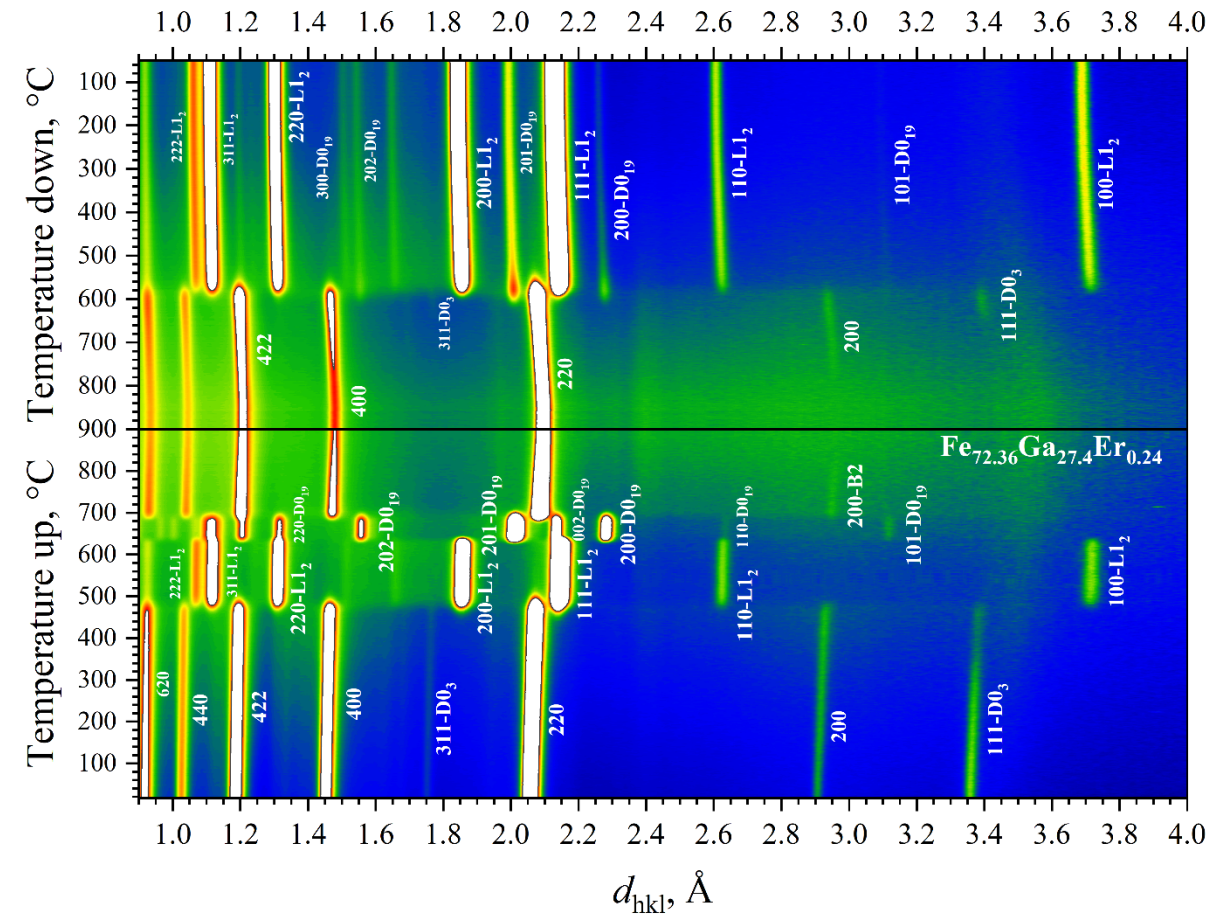
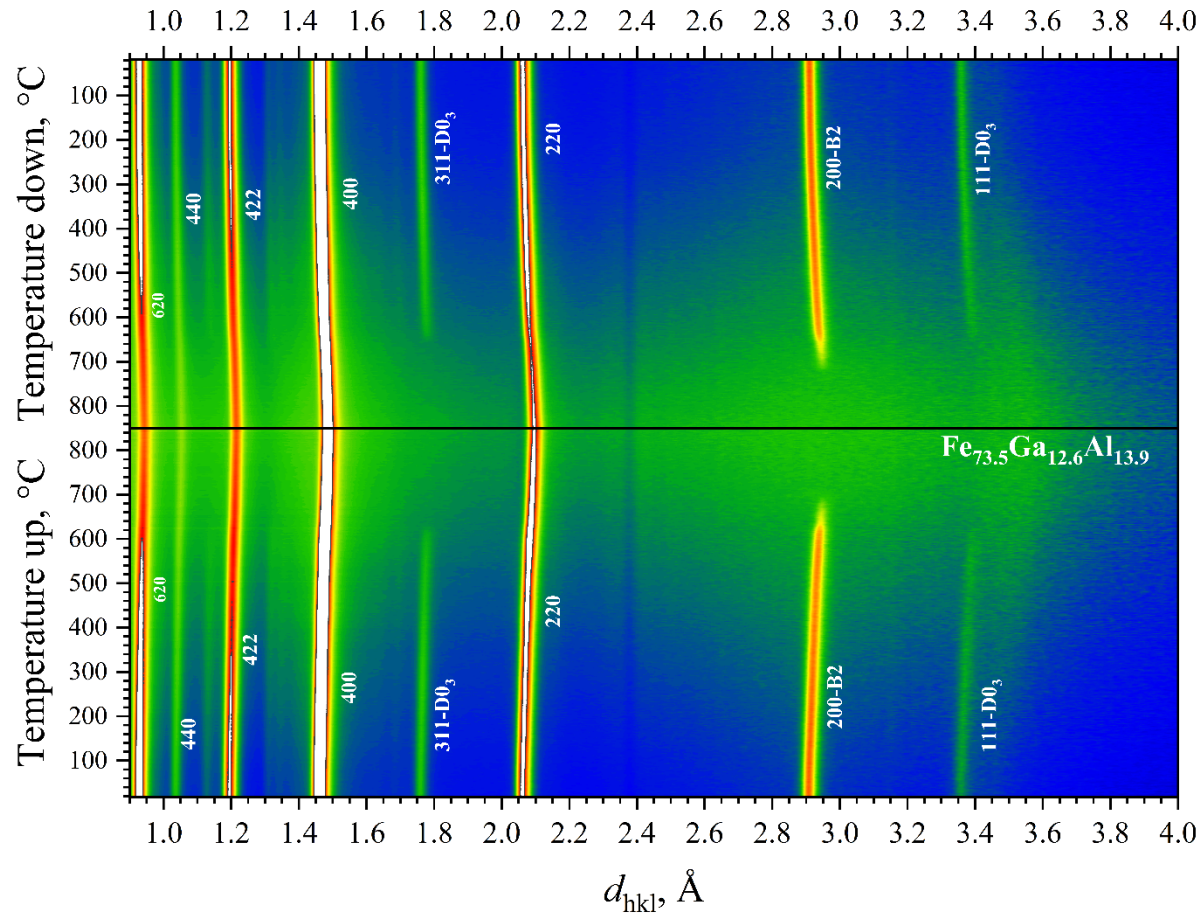
# Method (Pielaszek) for estimating the size distribution of coherently scattering domain size



Here the result of applying this method on obtained neutron diffraction spectra of polycrystalline Fe-based samples is presented. Fe-Ga-Al alloy, after an experiment with slow heating and cooling, the CSD size of the clusters with D0<sub>3</sub> phase doubled.

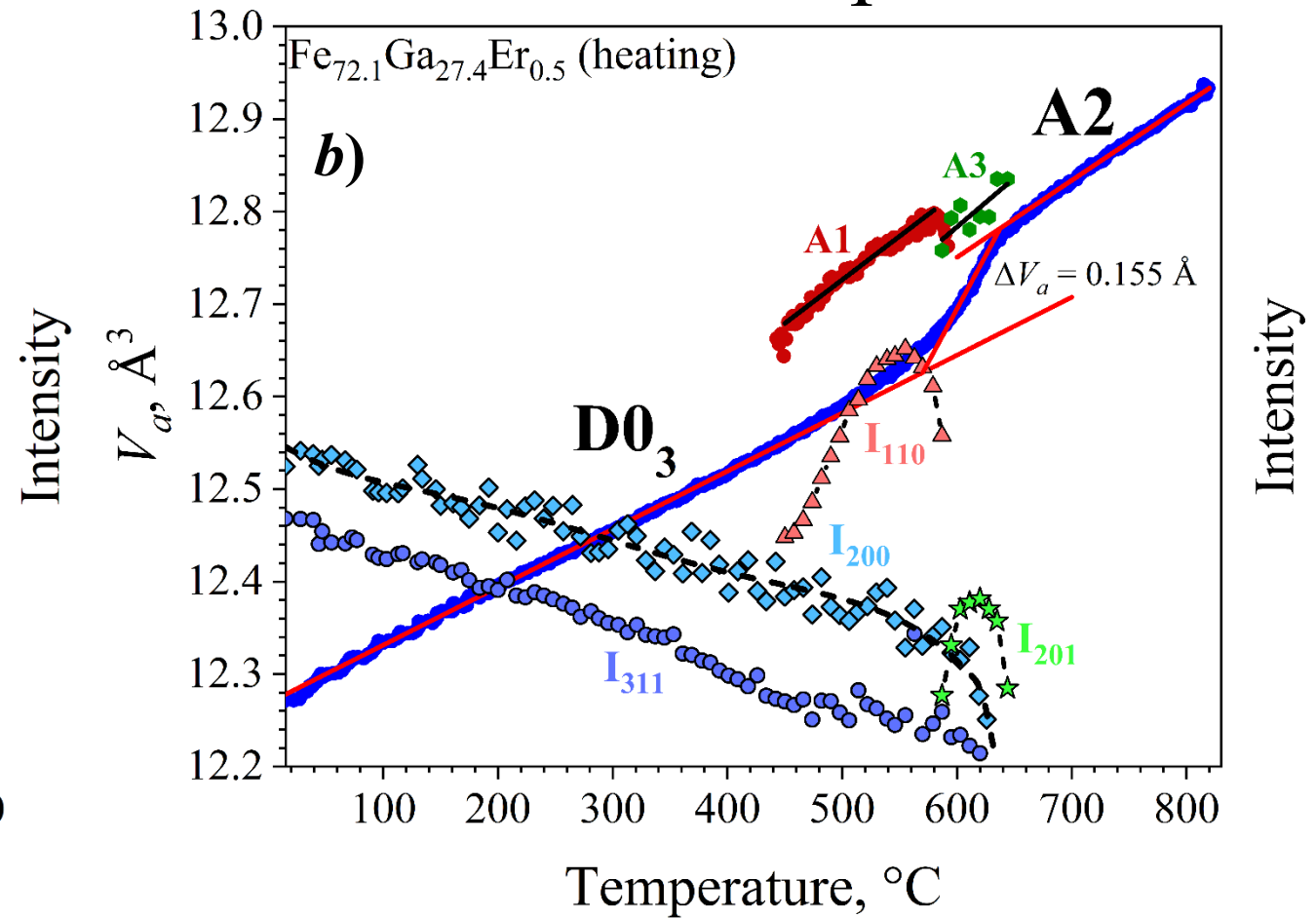
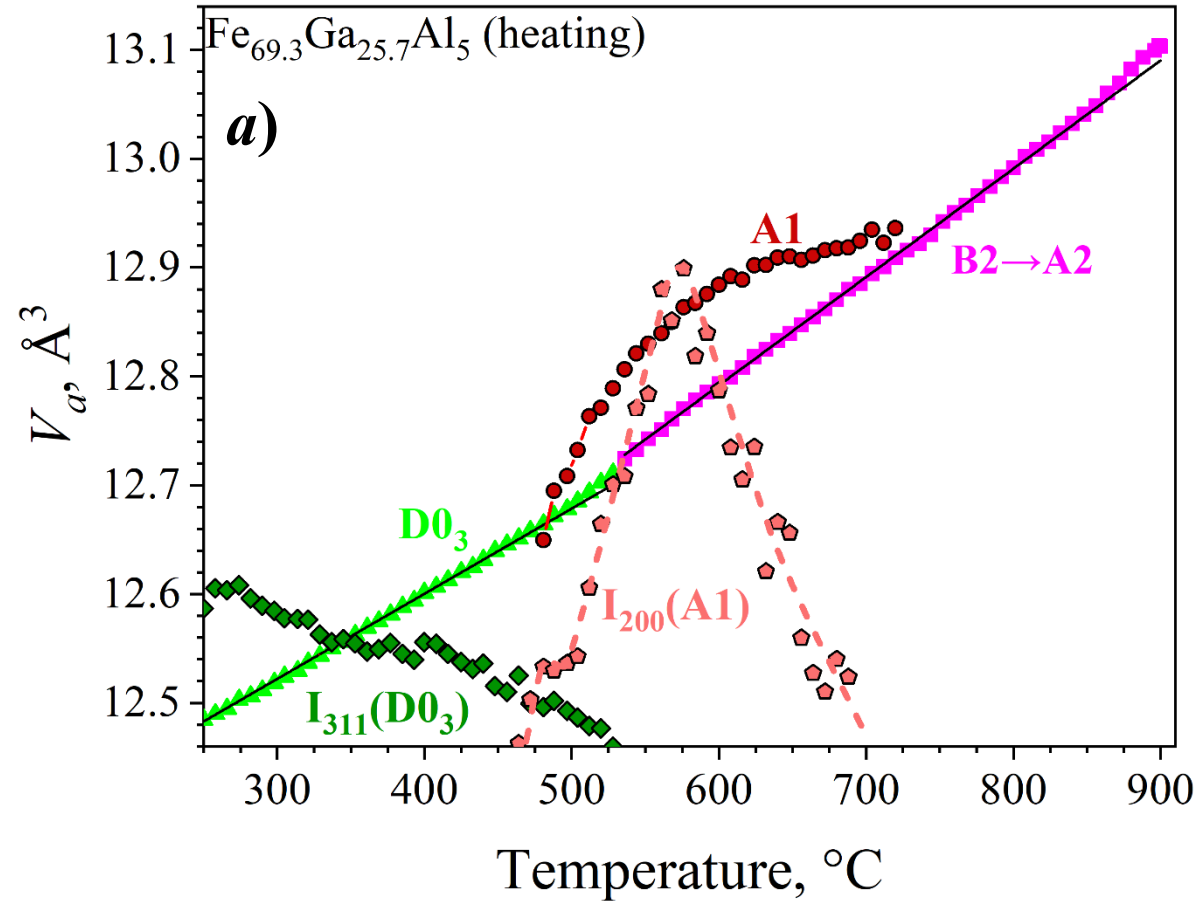


# Analysis of the data of the thermodiffractometric experiment



Neutron diffraction spectra of alloys based on Fe-Ga, measured during its continuous heating and subsequent cooling at a rate of  $\pm 2$  °C/min. The temperature axis is directed from bottom to top. The 2D map contains around 900 individual diffraction spectra with a measurement time of 1 minute.

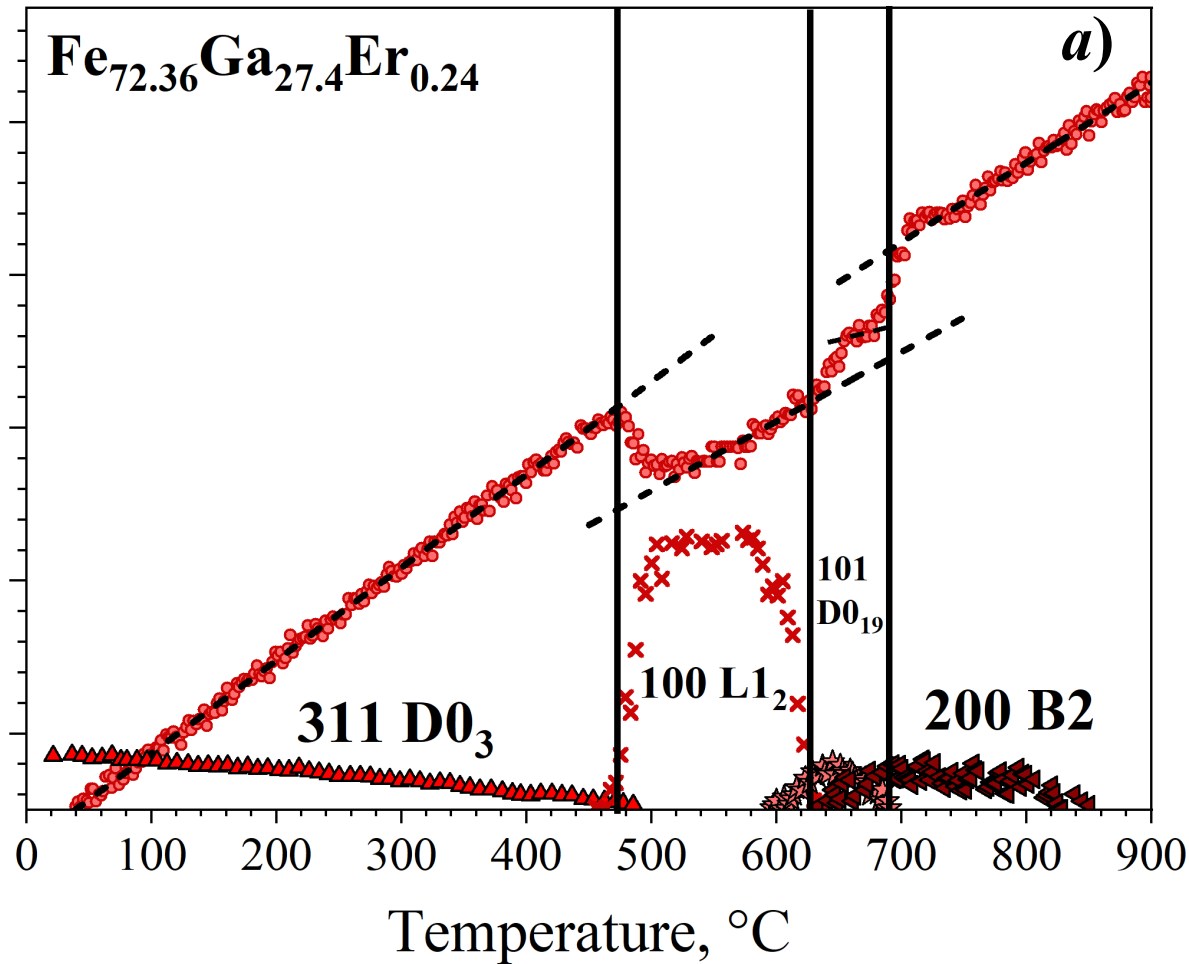
# Analysis of the data of the thermodiffractometric experiment



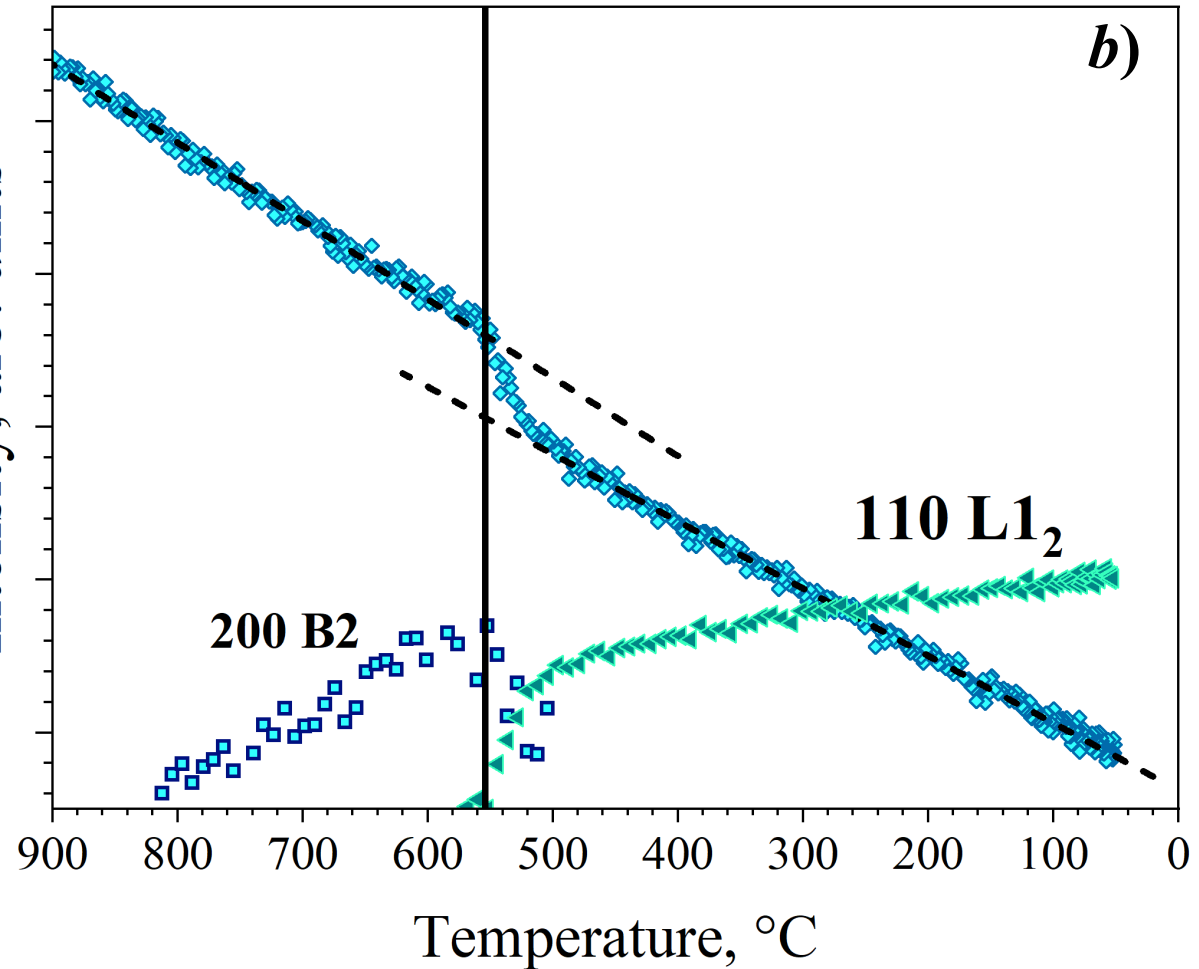
On plots we can observe the deviation of the lattice parameter values from a linear dependence upon disordering, which clearly correlates with the behavior of the intensity of the superstructural peaks 311, 200 of the  $\text{D0}_3$ , B2 phases. Deviations of the atomic volume begin somewhat earlier and end later than the disappearance of the superstructural peak

# Analysis of the data of the thermodiffractometric experiment

Intensity, arb. units



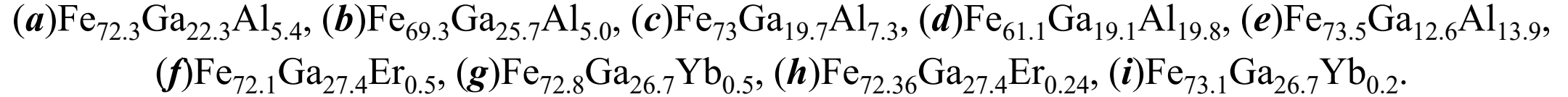
Intensity, arb. units




Temperature dependence of the diffuse background averaged over the interval  $d = (2.6 - 2.8) \text{ \AA}$ , measured during heating **a)** and cooling **b)**. The change in the slope of the dependence correlates with phase transitions during heating and cooling, which is determined by the intensity of the peaks of these phases.

# Conclusion

The following alloy compositions have been investigated :



1. It was found that in the initial (as cast) state, alloys with a total content of Ga, Al metals is less than 31 at. % (alloys *a*, *b*, *c*, *e* with  $x + y \leq 31$ ) are characterized by a mixture of partially ordered phases B2 and D0<sub>3</sub>, alloys *f*, *g*, *h* are characterized by one phase D0<sub>3</sub>, alloy *i* is in a mixture of phases D0<sub>3</sub> + L1<sub>2</sub>, and alloy *d* ( $x + y = 38.9$ ) in phase B2. The two-phase state observed in alloys *a*, *b*, *c*, *e* is organized as a matrix, which is played by the B2 phase, in which clusters of the D0<sub>3</sub> phase are dispersed.
2. The Pielaszek method, which allow to determine the values and distributions of grain size along the diffraction line profile, is implemented as a computer program.
3. The broadening of the range of formation of cubic phases based on the bcc cell in ternary alloys as compared to Fe<sub>100-x</sub>Ga<sub>x</sub> indicates the role of Al in the stabilization of these structures. And doping of Fe-Ga alloys with rare-earth elements in an amount of 0.5% at. led to partial or complete stabilization of cubic structures based on a bcc cell.
4. The m-D0<sub>3</sub> phase, which has been reliably observed using electron microscopy and diffraction techniques, was not observed in the neutron diffraction spectra obtained from the investigated FeGa-based alloys.



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## **Phase separation at different length scales in *Galfenol* related alloys**

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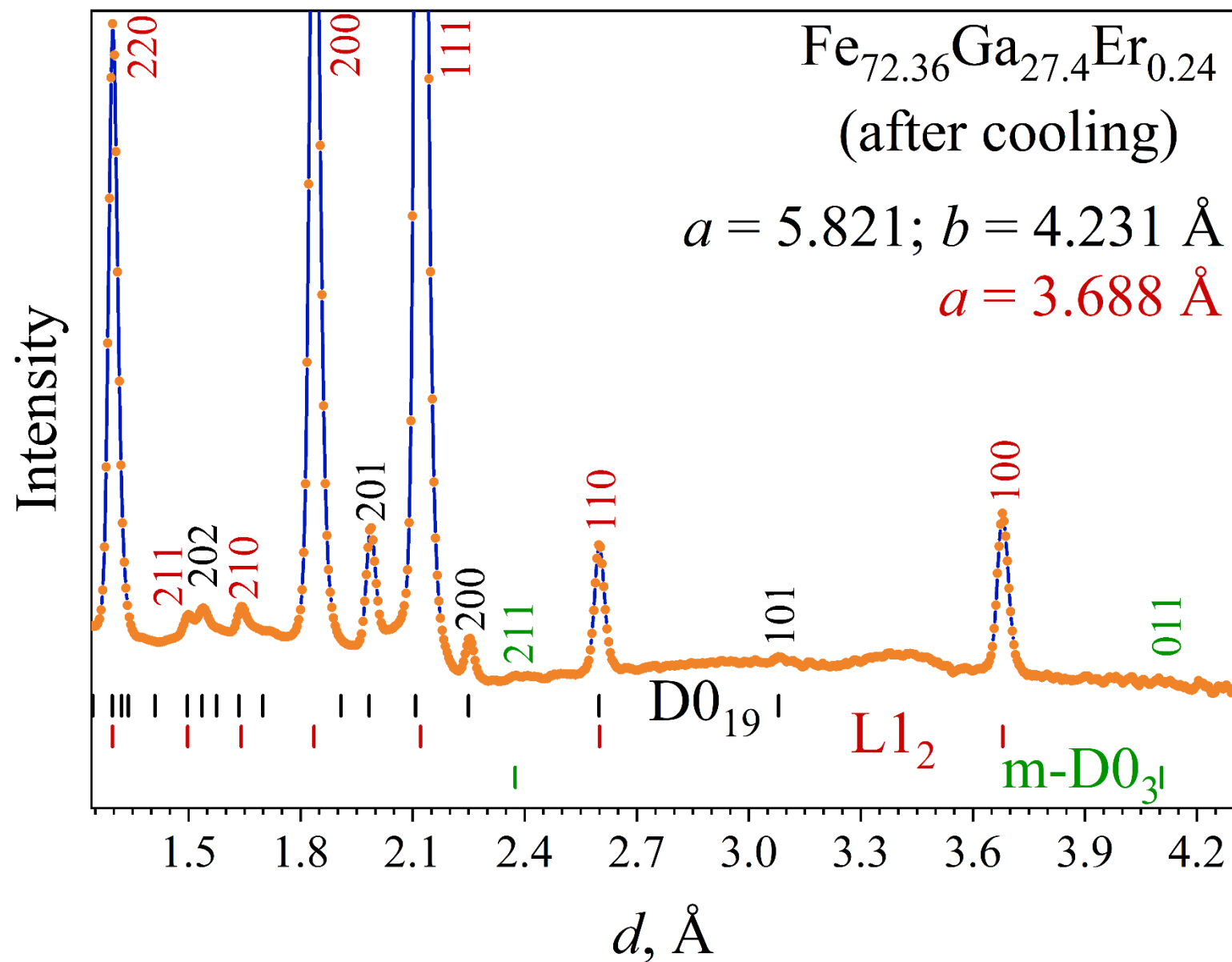
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# Medium resolution neutron diffraction spectrum



# Results of thermodiffraction

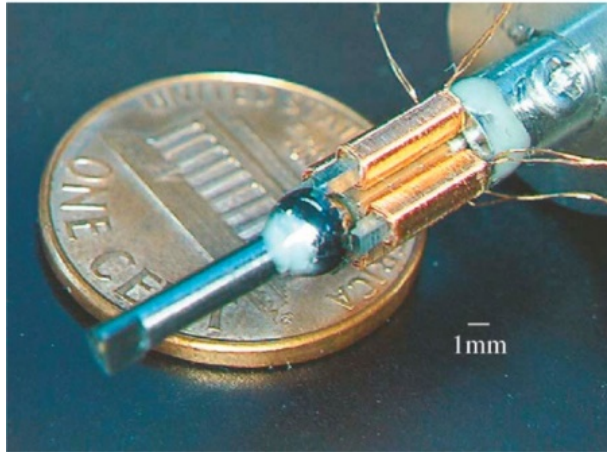
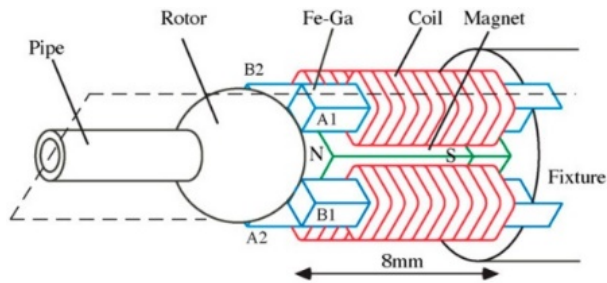
A number of first and second order phase transition in Fe-Ga based alloys during slow heating and cooling are presented.

Sample composition, at.%	Heating	Cooling
$\text{Fe}_{73.5}\text{Ga}_{12.6}\text{Al}_{13.9}$	$\text{B2}+\text{D0}_3 \rightarrow \text{B2} \rightarrow \text{A2}$	$\text{A2} \rightarrow \text{B2} \rightarrow \text{B2}+\text{D0}_3$
$\text{Fe}_{72.3}\text{Ga}_{22.3}\text{Al}_{5.4}$	$\text{B2}+\text{D0}_3 \rightarrow \text{B2} \rightarrow \text{A2}$	$\text{A2} \rightarrow \text{B2} \rightarrow \text{B2}+\text{D0}_3$
$\text{Fe}_{73}\text{Ga}_{19.7}\text{Al}_{7.3}$	$\text{B2}+\text{D0}_3 \rightarrow \text{B2} \rightarrow \text{A2}$	$\text{A2} \rightarrow \text{B2} \rightarrow \text{B2}+\text{D0}_3$
$\text{Fe}_{69.3}\text{Ga}_{25.7}\text{Al}_{5.0}$	$\text{B2}+\text{D0}_3 \rightarrow \text{D0}_3+\text{A1} \rightarrow \text{B2}+\text{A1} \rightarrow \text{B2} \rightarrow \text{A2}$	$\text{A2} \rightarrow \text{B2} \rightarrow \text{B2}+\text{D0}_3$
$\text{Fe}_{72.1}\text{Ga}_{27.4}\text{Er}_{0.5}$	$\text{D0}_3 \rightarrow \text{D0}_3+\text{A1} \rightarrow \text{D0}_3+\text{A3} \rightarrow \text{A2}$	$\text{A2} \rightarrow \text{D0}_3$
$\text{Fe}_{72.8}\text{Ga}_{26.7}\text{Yb}_{0.5}$	$\text{D0}_3 \rightarrow \text{A2}$	$\text{A2} \rightarrow \text{D0}_3$
$\text{Fe}_{72.36}\text{Ga}_{27.4}\text{Er}_{0.24}$	$\text{D0}_3 \rightarrow \text{L1}_2 \rightarrow \text{D0}_{19} \rightarrow \text{B2} \rightarrow \text{A2}$	$\text{A2} \rightarrow \text{B2} \rightarrow \text{D0}_3 \rightarrow \text{L1}_2 + \text{D0}_{19}$
$\text{Fe}_{73.1}\text{Ga}_{26.7}\text{Yb}_{0.2}$	$\text{D0}_3+\text{L1}_2 \rightarrow \text{L1}_2 \rightarrow \text{D0}_{19}+\text{A1} \rightarrow \text{L1}_2$	$\text{A2}+\text{L1}_2 \rightarrow \text{B2}+\text{L1}_2 \rightarrow \text{L1}_2 + \text{D0}_{19}+\text{A2}$

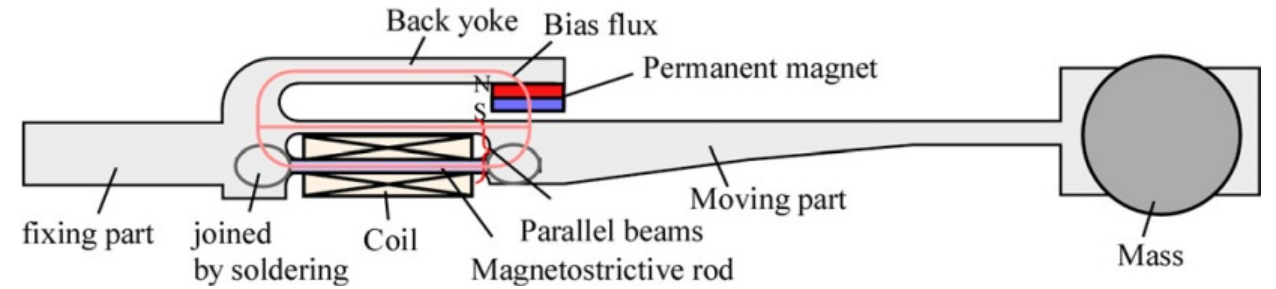
Once upon a time, the microstructure of a crystalline substance meant what is visible under a microscope, for example, grains in alloys. With the advent of diffraction, **microstructure** began to be understood as the following characteristics: **crystallographic texture, the level of residual stresses in crystallites (macro- and microstresses), the amount of mosaic (for single crystals) and the coherently scattering domain size.** For ordering alloys, an important feature of the microstructure is also the morphology of the ordered regions, their size distribution and the level of order in them, as well as the characteristics of local ordering.



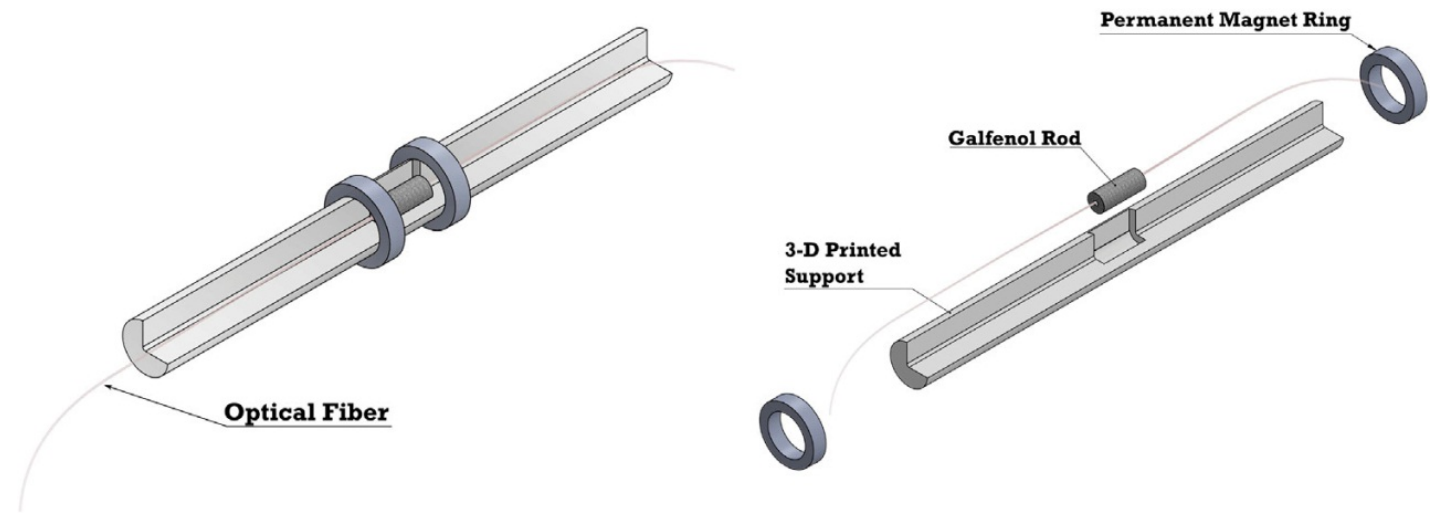
# Application of galfenols



Miniature spherical motor based on galfenol.



Galfenol electricity generator based on vibration absorption.



Galfenol magnetic field sensor.

2. Miniature spherical motor using iron–gallium alloy (Galfenol) / T. Ueno, T. Higuchi, C. Saito, N. Imaizumi
3. Performance of improved magnetostrictive vibrational power generator, simple and high power output for practical applications / T. Ueno
4. A magnetostrictive biased magnetic field sensor with geometrically controlled full-scale range / V. Apicella, C. Visone [et al.]

All phase transitions were recorded by the appearance and disappearance of reflections related to a certain phase. For three possible structural states  $D0_3$ , B2 and A2, diffraction reflections can be divided into three groups (unit cell  $D0_3$  is used for indexing):

- intense (fundamental) reflections with even Miller indices  $(h, k, l)$  and  $(h+k+l) = 4 = 4n$ , allowed in all three phases;
- weaker reflections with even  $(h, k, l)$  and odd  $(h+k+l) = 2 = 2n$ , allowed in phases  $D0_3$  and B2;
- weak (superstructural) reflections with odd  $(h,k,l)$ , which are allowed only in the  $D0_3$  phase.

Magnetostriction is assessed by a dimensionless quantity - a relative change in the size of the sample  $\lambda = \frac{\Delta l}{l}$ , where  $\Delta l$  is the elongation (or shortening) when a magnetic field is turned on, and  $l$  is the length of the sample. Usually in experiments two units are measured:  $\lambda_{\parallel}$  and  $\lambda_{\perp}$ , where  $\lambda_{\parallel}$  – transverse magnetostriction, and  $\lambda_{\perp}$  – longitudinal magnetostriction. Transverse magnetostriction is measured when the field strength coincides with the direction of magnetostriction measurement, and longitudinal magnetostriction when the directions are mutually perpendicular. These magnetostriction units are related to each other as:  $\lambda_{\perp} = -\lambda_{\parallel}/2$ . There are isotropic and anisotropic magnetostriction. In cubic crystals, anisotropic magnetostriction is usually characterized by two main constants  $\lambda_{100}$  and  $\lambda_{111}$ , that is, the relative change in crystal size in the [100] and [111] directions upon magnetization occurs in the same directions. The constants  $\lambda_{100}$ ,  $\lambda_{111}$  can be either positive or negative. In the literature, it is customary to give the values  $\lambda_1 = (3/2)\lambda_{100}$  and  $\lambda_2 = (3/2)\lambda_{111}$ , which are included as coefficients in the expansion of magnetostriction in terms of the components of the magnetization vectors and measurement direction. For a polycrystalline material, averaging is carried out over various crystallographic directions and the value  $\lambda_S$  is given, the magnetostriction constant when the magnetization reaches saturation.

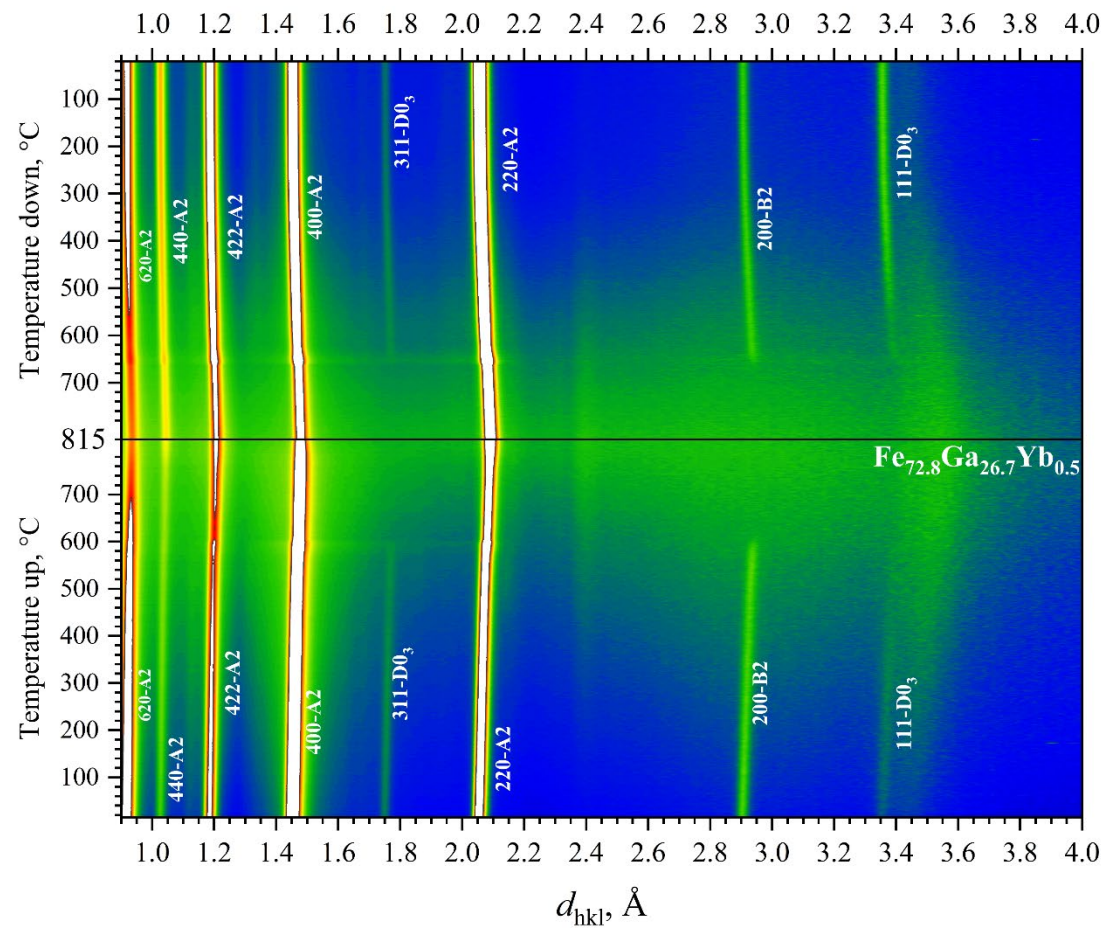
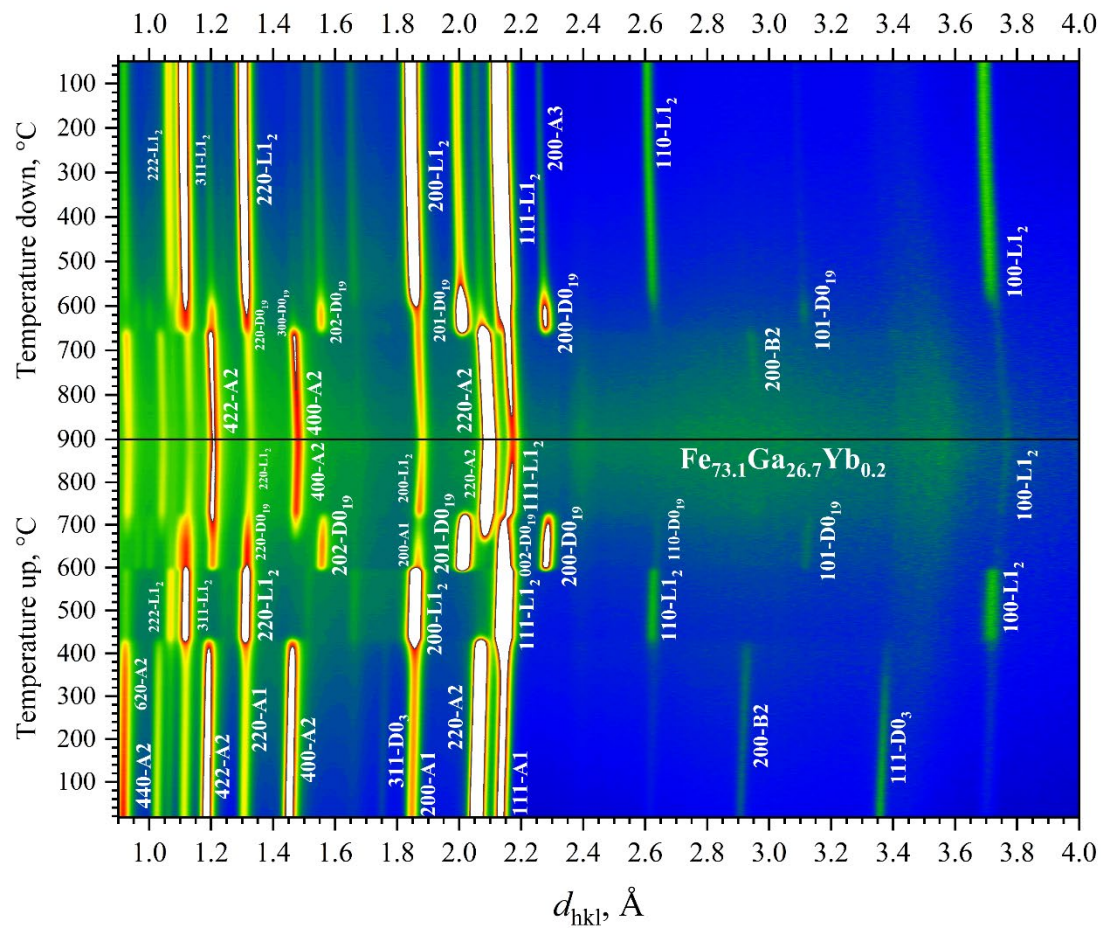


The basis for assumptions about the cause of giant magnetostriction in Fe-Ga alloys is the volumetric phase inhomogeneity of the material, consisting of nanoprecipitates of one of the ordered clusters in a disordered or less ordered matrix



It is assumed that the main reasons determining the increase in magnetostriction of alloys with additions of RE elements are:

- the presence of strong magnetic anisotropy in some elements (especially Tb) the formation of local
- microstresses in crystallites around RE ions and the formation of nanoinhomogeneities, often interpreted as tetragonal phases  $m-D0_3$  (modified- $D0_3$ ) and  $D0_{22}$



# Scherrer, Stokes-Wilson and Williamson-Hall methods

$$\Delta d_D = d^2/D_{\text{coh}} \quad (1)$$

$$\Delta d_\varepsilon = 2\varepsilon \cdot d \quad (2)$$

$$\Delta H_D = 1/D_{\text{coh}} \quad (3)$$

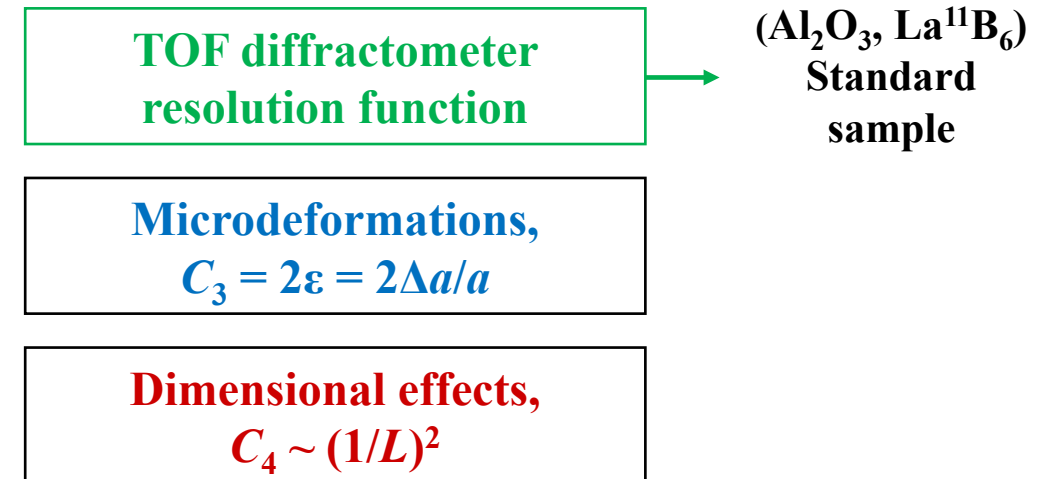
$$\Delta H_\varepsilon = 2\varepsilon \cdot H \quad (4)$$

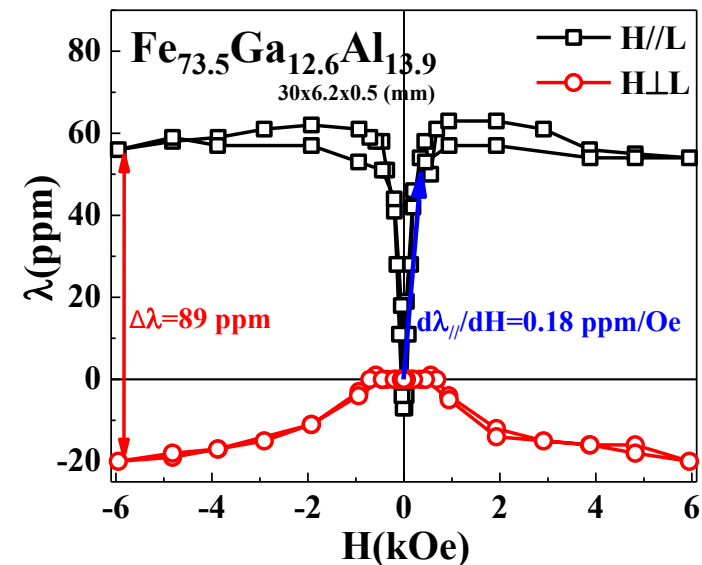
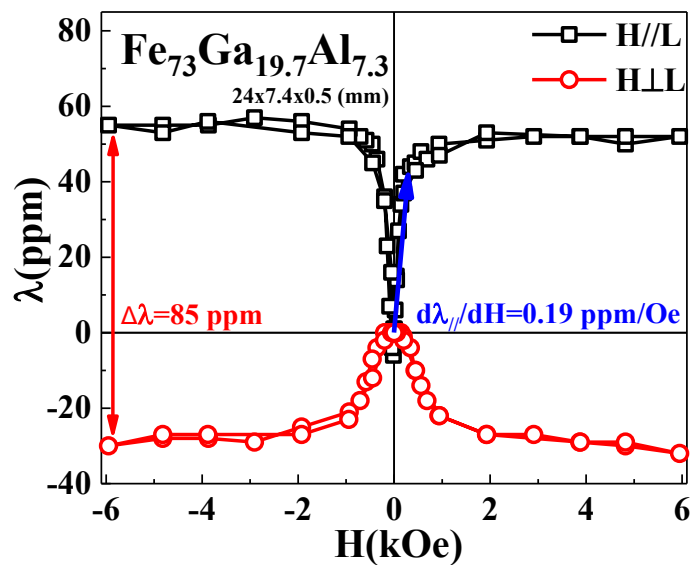
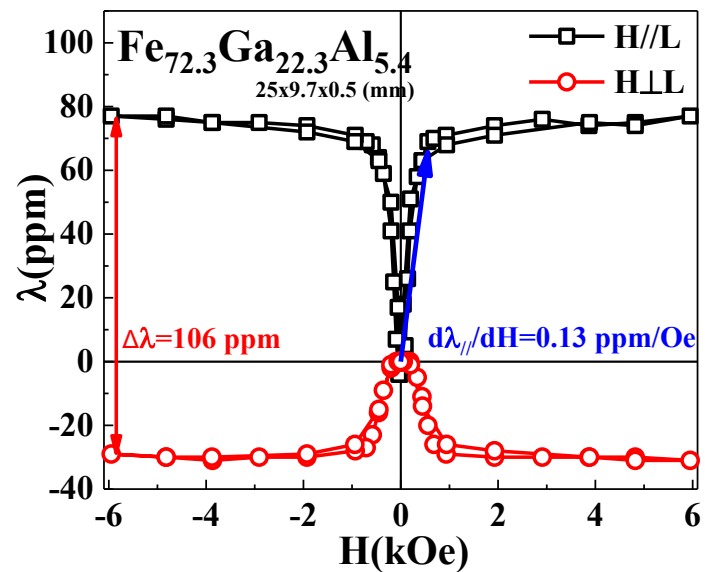
- $D_{\text{coh}}$  is the effective size of coherent scattering regions averaged over the sample volume in the direction parallel to the scattering vector;
- $\varepsilon$  is the magnitude of microstresses;
- $d$ —interplanar distance;
- $\Delta d$ —peak width at half maximum (in the scale of interplanar distances);
- $H = 1/d$  is the length of the vector in reciprocal space;
- $\Delta H$  is the peak width at half maximum (in reciprocal space vector scale).

Microstructure: dimensional and deformation effects

$$(\Delta d)^2 = C_1 + C_2 d^2 + C_3 d^2 + C_4 d^4 \quad (5)$$

$$(\Delta H)^2 = C_4 + C_3 H^2 + C_2 H^2 + C_1 \cdot H^4 \quad (6)$$





	$\text{Fe}_{72.3}\text{Ga}_{22.3}\text{Al}_{5.4}$	$\text{Fe}_{73}\text{Ga}_{19.7}\text{Al}_{7.3}$	$\text{Fe}_{73.5}\text{Ga}_{12.6}\text{Al}_{13.9}$
Taiwan	$\approx 79$	$\approx 55$	$\approx 55$
$\lambda$ (ppm)			
Russia	70	58	53.2
$\lambda$ (ppm)			





# Распределение по размерам (гамма и логнормальное распределение).

**Гамма распределение:**

$$G(x) = R_0^{-(m+1)} \cdot x^m \cdot \exp(-x/R_0) / \Gamma(m+1),$$

где  $\Gamma(z) = \int_0^\infty t^{z-1} \exp(-t) dt$  – гамма-функция Эйлера,  $x > 0$ .

Среднее значение размера ОКР,  $\langle R \rangle$ , и дисперсия,  $\sigma^2$ , распределения  $G(x)$  связаны с его параметрами так:

$$\langle R \rangle = (m+1)R_0, \sigma^2 = (m+1)R_0^2; R_0 = \sigma^2 / \langle R \rangle, m = \langle R \rangle^2 / \sigma^2 - 1.$$

Усредненный по объему размер ОКР вычисляется по формуле:

$$\langle R \rangle_{VG} = (\langle R \rangle^2 / \sigma^2 + 3) \cdot (\sigma^2 / \langle R \rangle) = \langle R \rangle + 3\sigma^2 / \langle R \rangle.$$