MPD/NICA TPC status (18.06.2019)

- TPC main components
- ROC chambers
- front end electronics
- gas, cooling and laser systems
- integration TPC to MPD
- time schedule

Presented by Sergey Movchan

JINR team: 23+1 persons Belarus: 5+1 persons (INP BSU- ARTMASH: A.Litomin, V.Tchekhovskiy, S.Savitskiy, V.Baev, K.Afanasiev, Yu.Fedotova)

TPC cylinders: C3 assembling





Status:

- HV resistive divider assembled
- preparation for gluing

Plans:

HV test gas inlets gluing delivery C4 start assembly C3-C4 C3-C4 ready

- next week
- next week
- June 25
- July 1
- July 25

Start TPC assembly (flanges, HV electrode, field cage) – end of July

ROC chamber: test SAMPA chip with ROC pads





ROC-chamber tested with test board with SAMPA chip (HV=+1450 V):

ENC = 828 e- (for small pads), ENC = 869 e- (for big pads)

Factor – x 1.2 relatively test bench -> due to digital noise - study ... test FE screening and GND options

TPC and ROCs: summary

TPC assembly: clean room - ready **C1-C4 cylinders** - ready flanges (2pc) - ready serial HV electrode - ready adjust. and align. TPC assembly tooling – Feb 2019 -> May 2019 -> July 2019 field cage rods (30 pc + 30 pc)- March 2019 -> May 2019 -> July 2019 field cage mylar strips manufacture - April 2019 -> June 2019, ok!

TPC assembly (C3+C4) flanges + HV electrode + field cage HV test and leak test

ROC chambers:

frames (26 pc) serial pad planes (30 pc) HV for ROC gate electrode test chamber with 512 ch r/o system - Aug 2019 -> Sept 2019 serial ROC chambers manufacture

- June 2019 - Aug 2019, ok! - end of 2019, ok!

- ready

- postponed, ordering 6 pc <–> in progress
- design started, in progress
- 2019-2020, ok!

TPC electronics: requirements

Dose: Expected dose - 1 kRad per 10 years

Particles fluence for R=35 cm & 10 years (very preliminary):neutrons + protons- 2.5x10**10 p/cm2 per yeare- & e+- 1x10**10 p/cm2 per yearions- 0.5x10**5 p/cm2 per year

SAMPA v3/v4 tested at: proton fluence - up to N=10**12 per cm2 ion fluence - up to N=10**7 per cm2 & LET=(3-125) MeV cm2/mg T chip=(45-85) degree => SEL =1x10-7 cm2 for LET=16 MeV cm2/mg TID and SEL - ok!

FPGA Cyclon V (technology -130 nm): TID – up to 100 kRad, SEL < 0.5 sec for LET=26.6 MeV cm2/mg TID – ok!, SEL – BAD or acceptable for MPD conditions ???



Missouri University of Science and Technology Scholars' Mine

Mathematics and Statistics Faculty Research & Creative Works

Mathematics and Statistics

2004

TID and SEE Testing Results of Altera Cyclone Field Programmable Gate Array

Stephen L. Clark Missouri University of Science and Technology, sclark@mst.edu

K. Avery

R. Parker

17-Jun-19



Figure 1. Maximum Frequency vs. TID.

V. CONCLUSION

The Altera Cyclone device exhibited latchup at LET levels below 35 MeVcm²/mg. As a result, the part is deemed unusable in space applications, as it currently exists. If future versions of the Cyclone or the Stratix family do not exhibit this latchup problem, then the remainder of the SEE evaluations can be completed.

The TID results of the Cyclone devices demonstrated the potential of 130 nm bulk CMOS technology. Without any attempt to harden the part, the devices survived to at least 1 Mrad (Si) with little performance degradation. This shows that standard commercial design methodologies are capable of producing devices resistant to TID at the 130 nm technology node.

Figure 2. Supply Currents vs. TID.

VI. REFERENCES

 Cyclone FPGA Family Data Sheet; Altera Corporation, 101 Innovation Drive, San Jose, CA 95134

Technology 130 nm: TID: up to 1 MRad Latch-up: time < 0.5 sec at 26.6 MeVcm2/mg

TPC electronics: FE cards integration and cooling (option 1 – base line)



18-Jun-19

S.Movchan MPD/NICA TPC status

Status: in progress

TPC electronics: FE cards integration and cooling (option 2)



Both FE cards cooling by tube

Status: in progress

TPC electronics: FE cards integration and cooling (option 3)





Many radiators (8pc): SAMPAs - cooling by radiator FPGA – cooling by pad with tube





18-Jun-19



S.Movchan MPD/NICA TPC status

Status: in progress

TPC electronics: FE cards integration and cooling (option 3)

SAMPA cooling radiator



TPC electronics: status and schedule

Test bench based on commercial kit (ARIA-10 FPGA)



Tests – in progress

Item	Date	
Testing FEC v1.0 finished	Feb. 2019	<
Preproduction version FEC v2.1 PCBs ready	June 2019	Ok!
Delivery of SAMPA v4 chips to Dubna	June 2019	Ok!
Assembly FEC v2.1 boards (32pc)	July 2019	Ok!
Installation of FEC v2.1 boards (32pc) to ROC chamber	Aug. 2019	
Start tests of ROC chamber in Bld.40	Sept. 2019	
Finish tests of ROC chamber in Bld.40	Oct. 2019	
Production version FEC v2.2 PCBs ready	Dec. 2019	
Assembly FECs v2.2 boards (62pc, 1-st ROC, total 1)	Feb. 2020	
Instrumented and test ROC-1 in Bld.40	Apr. 2020	
Assembly FEC v2.2 boards (186pc) (3 ROCs, total 4)	May 2020	
Instrumented and test ROC-2, 3 & 4 in Bld.40	June 2020	
Assembly prod. ver. FECs (620pc, 10 ROCs, total 14)	July 2020	
Assembly prod. ver. FECs (620pc, 10 ROCs, total 24)	Aug. 2020	ノ

TPC electronics: summary

FE electronics: 512 ch system FEC v1.0 - tested, links error - study test with **ROC** chamber -Aug 2019 -> Sept 2019 SAMPA chips (4500 pc) - delivery to JINR June 2019, ok! Aria 10 GX FPGA for controller (20 pc) - delivered to JINR, ok! **Data concentrator chip (NRNU MEPHI)** - design in progress -> postponed – delivered, ok! **FEC64SAM v.2 (10 pc)** FE cards integration with ROC chamber - in progress FE cards cooling design - in progress, 3 options - calculations and meas. started **FE card temperature distribution** (T board ~ 40 degree, SAMPAs and FPGA ~ 60 degree) ... in progress **ROC+FE cards temperature distribution – in progress (calculations)** controller based on commercial kit - in progress

INP BSU (Minsk): TPC LV system

Pre-serial LVDB prototype- manucooling plate- manuPre-serial LVDB prototype tests- doneLVDB mass-production (60 pc)- done

- manufactured
- manufactured

Ok!



LV system (2 options):

- Wiener Marathon (Type AL (300G) MDC 02/07)
 - up to 300 Gauss and 30 Rad
- CAEN EASY3000 LV system (module type A3100B 2÷7V/100A)

up to 5000 Gauss and 200 Rad

https://indico.cern.ch/event/699390/contributions/2868537/attachments/1593340/2522493/Neolite_RandD_effortSummary.pdf

Status for CAEN option:

- invoice for LV test system OK! delive
- invoice for HV system OK! del

delivery time – (3÷4) months delivery time – (90÷150) days

18-Jun-19

S.Movchan MPD/NICA TPC status

in progress ...

14

TPC gas system

Racks



Status - commissioning in progress



in progress ...

18-Jun-19

S.Movchan MPD/NICA TPC status

15

TPC cooling system: new thermal screens concept



Barrel part – shorter and fixed to TPC instead fixation to ECAL Structure

under discussion ...

New thermal panel prototypes will be delivered soon

TPC laser calibration system: laser beam layout (proposal)



TPC: cables and tubes integration





Optimization - in progress

TPC services: summary

LV system:

pre-serial LVDB + cooling plate (4 pc) serial LVDB (60 pc) serial LVDB cooling plate CAEN EASY3000 LV test system CAEN HV system Wiener Marathon

- ready, tested
- assembled, tested, delivered to JINR
- designed and ordered, prototyping
- invoice got, in progress
- invoice got, in progress
- under discussion

HV system:

CAEN HV system (crate + modules)

- invoice got, in progress

Gas system:

- commissioned, criogenic vessels commissioning - in progress

Cooling system:

FE cooling prototype measurements with prototype barrel and end cap thermal panels service wheel cooling tubes routine

- option 1 and 2 designed, option 3 ready
- in progress
- new prototypes ordered, delivered soon
- prototyping done, optimization- in progress

TPC services: summary (continue)



Laser calibration system:

- commissioned lasers (2 pc) laser beam splitter and transport system - in production, will be delivered

May 2019 -> July 2019 beam monitors (WEB cameras + optics)

channel for laser beam inside MPD

- ordered, in progress
- new layout proposed, in progress

INTEGRATION:

TPC sub-systems integration - in good shape list of TPC cables and tubes – updated

Integration TPC into MPD – started (nevertheless waiting for final ECAL design and sub-system integration to MPD)



17-Jun-19

Thank you for attention!



http://nica.jinr.ru/ http://mpd.jinr.ru/

TDR TPC – http://mpd.jinr.ru/wpcontent/uploads/2019/01/TpcTdr-v07.pdf

18-Jun-19



TPC April 2019 status

(see below)

18-Jun-19

MPD/NICA TPC status (16.04.2019)

- clean room and tooling for TPC assembly
- TPC main components
- ROC chambers
- front end electronics
- gas, cooling and laser systems
- integration TPC to MPD
- time schedule

Presented by Sergey Movchan

JINR team:23 personsBelarus:5 persons(INP BSU- ARTMASH: A.Litomin, V.Tchekhovskiy, S.Savitskiy, V.Baev,K.Afanasiev)

MPD TPC parameters



Item	Dimension
Length of the TPC	340cm
Outer radius of vessel	140cm
Inner radius of vessel	27 cm
Outer radius of the drift	133cm
volume	
Inner radius of the drift	34cm
volume	
Length of the drift	170cm (of each half)
volume	
HV electrode	Membrane at the center of the TPC
Electric field strength	~140V/cm;
Magnetic field strength	0.5 Tesla
Drift gas	90% Ar+10% Methane, Atmospheric pres.
	+ 2 mbar
Gas amplification factor	~ 10 ⁴
Drift velocity	5.45 cm/µs;
Drift time	< 30µs;
Temperature stability	< 0.5°C
Number of readout	24 (12 per each end-plate)
chambers	
Segmentation in ϕ	30°
Pad size	5x12mm ² and 5x18mm ²
Number of pads	95232
Pad raw numbers	53
Pad numbers after zero	< 10%
suppression	
Maximal event rate	< 7 kHz (Lum. 10 ²⁷)
Electronics shaping time	~180 ns (FWHM)
Signal-to-noise ratio	30:1
Signal dynamical range	10 bits
Sampling rate	10 MHz
Sampling depth	310 time buckets

17-Jun-19

TPC clean room (LHEP, bld.217) – common view









 $H \le 40\%$ T=(21.75 ± 0.25°C)

Clean room

17-Jun-19

TPC cylinders: C1-C4

C1



- Length: 3.4 m
- Diameter: 0.54 m



Length: 3.4 mDiameter: 0.676 m



TPC status: delivered to JINR

Tooling for HV rods and strips assembly





Serial HV electrode



TPC flanges





17-Jun-19

ROC chamber: pad plane from 2 parts



Chamber with 2 sections pad plane - manufactured and under tested

New pad plane from Italy -tested

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29

ROC chamber: test results



Test procedure:

- counting plateau
- dark current
- energy resolution (Fe-55)
- uniformity of gas gain
 - ✓ linear scan
 - ✓ area scan

ROC-14, Ar/CH4 (90/10), dark current



ROC-14, Xray line scan, step 3 mm, Ar/CH4 (90/10), Ua = 1,45 kV, Udr = -1120V, *uniformity 18,4%*



Fe-55: FWHM ~ 20%

TPC and ROCs: status









17-Jun-19

TPC and ROCs: summary

TPC assembly:

clean room	– ready
C1-C4 cylinders	– ready
flanges (2pc)	- ready
serial HV electrode	- ready
adjust. and align. TPC assembly tool	ing – Feb 2019 -> May 2019
field cage rods (30 pc + 30 pc)	- March 2019 -> May 2019
field cage mylar strips manufacture	- April 2019 -> June 2019

start of TPC assembly (C3+C4) flanges + HV electrode + field cage HV test and leak test

- **ROC chambers:**
 - frames (26 pc) serial pad planes (30 pc) HV for ROC gate electrode test chamber with 512 ch r/o system – Aug 2019 serial ROC chambers manufacture

- April 10 2019
- Aug 2019
- end of 2019
- ready – postponed, ordered only 6 pc
- design started
- - 2019-2020

TPC electronics requirements

Data rates:

- trigger mode 20 GByte/sec (N=1000 tracks)
- continuous readout mode 300 GByte/sec

 Particle fluence for R=35 cm & 10 years (very preliminary):

 neutrons + protons - 2.5x10**10 p/cm2 per year

 e- & e+
 - 1x10**10 p/cm2 per year

 ions
 - 0.5x10**5 p/cm2 per year

Dose: Expected dose - 1 kRad per 10 years

SAMPA v3/v4 tested at: proton fluence - up to N=10**12 per cm2 ion fluence - up to N=10**7 per cm2 & LET=(3-125) MeV cm2/mg T chip=(45-85) degree => SEL =1x10-7 cm2 for LET=16 MeV cm2/mg

TPC electronics (FLUKA): fluences and dose

I.Semenova , Au-Au min. bias $\sqrt{s}=11$ GeV, Si h=100 µm, PRELIMINARY:



17-Jun-19

S.Movchan MPD/NICAs TPC electronics rad hard test

TPC electronics (FLUKA): particles fluence and dose

I.Semenova, Au-Au min. bias $\sqrt{s}=11$ Gev (PRELIMINARY):

Fluence:

- all charge particles 600 particles/cm2*sec (100 for E>20 MeV)
- 1 MeV neutron equivalent 150 n/cm2*sec
- gamma 500 gamma/cm2 *sec -> 1x10**11 p/cm2 per 10 year
- neutron 100 neutrons/cm2 *sec-> 2x10**10 p/cm2 per 10 year
- proton 25 protons/cm2 *sec -> 0.5x10**10 p/cm2 per 10 year
- e- & e+ 60 electrons/cm2 *sec -> 1x10**10 p/cm2 per 10 year
- pions 0.6 pions/cm2 *sec -> 1x10**8 p/cm2 per 10 year
- ions 0.01 ions/cm2 *sec -> 0.5x10**5 p/cm2 per 10 year

(1 year =2x10**7 sec)

Dose: D=4x10-8 Gy/s, per 10 years Dose is about 10 Gy = 1 kRad (for Apollo and Shuttle space flights, D=2 Rad/year)

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S.Movchan MPD/NICAs TPC electronics rad hard test

TPC electronics: status

SAMPA chips (4500 pc): expected delivery date - June 2019



TPC electronics: FE cards



FEC slow control data



T SAMPA = 57 degree T FPGA = 54 degree Board LV: 1.7V & 1.1V SAMPA (2 pc): 1.25V/500 mA FPGA: 1.1V/10 mA (stand by mode)

Status: in progress



17-Jun-19

TPC electronics: FE cards integration







17-Jun-19

ROC chamber + electronics integration: design

SAMPA cooling radiator



TPC electronics: summary

FE electronics: 512 ch system FEC v1.0 - tested test with **ROC** chamber **-Aug 2019** SAMPA chips (4500 pc) – payment done, delivery-June 2019 Aria 10 GX FPGA for controller (16 pc) - delivered to JINR **Data concentrator chip (NRNU MEPHI)** - design in progress - delivered **FEC64SAM v.2 (10 pc)** FE cards integration with ROC chamber - in progress **FE cards cooling design** - in progress, mock up - done - calculations and meas. started **FE card temperature distribution** (*T board ~ 40 degree*, *SAMPAs and FPGA ~ 60 degree*) **ROC+FE cards temperature distribution – in progress (calculations)** controller based on commercial kit - in progress

> Electronics radiation environment (preliminary, per 10 years): Dose – about 1 kRad (sor Apollo and Shuttle space flights, D=2 Rad/year)

Data rates: trigger mode

trigger mode- 20 GByte/sec (N=1000 tracks)continuous readout mode- 300 GByte/sec

17-Jun-19

TPC electronics: status and schedule

Test bench based on commercial kit (ARIA-10 FPGA)



Item	Date
Testing FEC v1.0 finished	Feb. 2019 🖌
Preproduction version FEC v2.1 PCBs ready	June 2019
Delivery of SAMPA v4 chips to Dubna	June 2019
Assembly FEC v2.1 boards (32pc)	July 2019
Installation of FEC v2.1 boards (32pc) to ROC chamber	Aug. 2019
Start tests of ROC chamber in Bld.40	Sept. 2019
Finish tests of ROC chamber in Bld.40	Oct. 2019
Production version FEC v2.2 PCBs ready	Dec. 2019
Assembly FECs v2.2 boards (62pc, 1-st ROC, total 1)	Feb. 2020
Instrumented and test ROC-1 in Bld.40	Apr. 2020
Assembly FEC v2.2 boards (186pc) (3 ROCs, total 4)	May 2020
Instrumented and test ROC-2, 3 & 4 in Bld.40	June 2020
Assembly prod. ver. FECs (620pc, 10 ROCs, total 14)	July 2020
Assembly prod. ver. FECs (620pc, 10 ROCs, total 24)	Aug. 2020

INP BSU (Minsk): TPC LV system

Pre-serial LVDB prototype– manufacturedcooling plate– manufacturedPre-serial LVDB prototype tests– doneLVDB mass-production (60 pc)- done

LV system (2 options):

- Wiener Marathon (Type AL (300G) MDC 02/07)
 - up to 300 Gauss and 30 Rad
- CAEN EASY3000 LV system (module type A3100B 2÷7V/100A)

up to 5000 Gauss and 200 Rad

https://indico.cern.ch/event/699390/contributions/2868537/attachments/1593340/2522493/Neolite_RandD_effortSummary.pdf

Status for CAEN option:

- invoice for LV test system OK! delivery ti
- invoice for HV system OK! delivery time

delivery time – (3÷4) months delivery time – (90÷150) days

TPC gas system

Racks



Status - commissioning in progress



TPC cooling system: tubes layout and set of thermal panel prototypes



17-Jun-19

S.Movchan MPD/NICA TPC status

45

TPC cooling system: new thermal screens concept



Barrel part – shorter and fixed to TPC instead fixation to ECAL structure

under discussion !!!!

TPC laser calibration system





micro-mirror bundles



Laser "planes" - 4+4 Points per plane - 4 Beams per point - 7 Laser "tracks", N - 224

TPC laser calibration system



Semi transparency mirror & prism



- full set of micro-mirror bundles assembled
- 2 lasers (special option) commissioned
- laser beam splitter and transport system in production
- laser beam monitors ordered

TPC laser calibration system: laser beam layout (proposal)



TPC: cables and tubes integration





Optimization - in progress

S.Movchan MPD/NICA TPC status

17-Jun-19

TPC services: summary

LV system:

pre-serial LVDB + cooling plate (4 pc) serial LVDB (60 pc) serial cooling plate CAEN EASY3000 LV test system CAEN HV system Wiener Marathon

HV system:

CAEN HV system (crate + modules)

Gas system:

- commissioned

Cooling system:

prototype measurements with prototype barrel and end cap thermal panels service wheel cooling tubes routine

- ready, tested
- assembled, tested
- designed and ordered
- invoice got
- invoice got
- under discussion

- invoice got

- ready
- done
- new prototypes ordered
- prototyping done, optimization in progress

TPC services: summary (continue)



Laser calibration system:

lasers (2 pc)- commissionedlaser beam splitter and transport system - in production, will be delivered

May 2019

beam monitors (WEB cameras + optics) - ordered channel for laser beam inside MPD - new lay

- new layout proposed

INTEGRATION:

TPC sub-systems integration - in good shape list of TPC cables and tubes – updated

Integration TPC into MPD - not started yet (waiting for ECAL design and it integration to MPD)

TPC: transportation platform and ROC manipulator



Time schedule

update - 15.04.2019

TPC time schedule

lask Name	2011	-2014	2015			2016		2017			2018		2019			2020			2021	
	1 11	III IV	1 11	III IV	/ 1	11 111	IV	1 11		VI	11 11	I IV	1 11	Ш	IV	1 1	111	IV	1 11	III IV
TPC R&D and Prototyping			•		L					I										
TPC development* (drawings e.t.c.)					÷					I										
Production of flanges and other parts	1				Ŀ					÷		-								
FIELD cage development, prototyping					÷		-		_	•										
Field cage (Inn and Out) production	1				L					ŀ										
ROC development, prototyping					÷	•				I					12		24	20		
ROC mass production, test	1				L					÷			- 4		12		24	50		
FEE development	-				÷					÷						0%	10	1%		
FEE mass production	1				L					I					-		10	2		24
TPC readout, DAQ production, test	1				L					I				_	-		_	2		24
TPC slow control system	1				L					I							_			
TPC assembling hall (Bld.217)	1				L				_											
LASER calibr. system design					÷				_	-	-									
LASER calibr. system production	1				L					I										
COOLING syst.develop., prod, test	1				÷					÷					_		_			
GAS syst-develop., prod, test	1				÷					÷		_								
TPC assembling and lab. testing	1												. •		_		_			
Tooling, TPC installation into MPD	1																-			
Start TPC commissioning	1									I										

* Current version of TPC dimensions was approved of 31.01.2013



development production and test finished/commissioned, milestone

Thank you for attention!



http://nica.jinr.ru/ http://mpd.jinr.ru/

TDR TPC – http://mpd.jinr.ru/wpcontent/uploads/2019/01/TpcTdr-v07.pdf

17-Jun-19